

CATALOG NO.
FP1990e

1909 to 1990

GASKET COVERAGE FOR PASSENGER CARS
AND LIGHT DUTY TRUCKS



 **FEL-PRO**[®]
THE GASKETS PROFESSIONALS TRUST[™]

Every Gasket Counts.

That's why Fel-Pro® offers 100% Vehicle Sealing across every gasket repair category.

ENGINE REPAIR

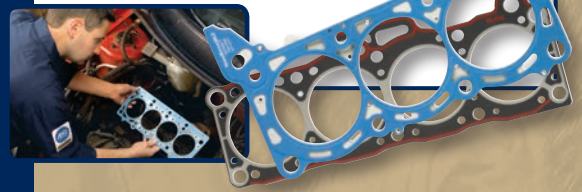
Fel-Pro – the leading brand of replacement sealing products for cars, light trucks, and medium- and heavy-duty trucks – gives technicians the application-specific technologies they need for a reliable seal on any number of engine surfaces.

ENGINE REPAIR TECHNOLOGIES:

- **PermaTorqueMLS®** – These head gaskets provide the correct design for MLS-equipped vehicles and feature a unique aftermarket coating that accommodates less-than-perfect surface finishes
- **PermaTorque®** – The industry standard for no-retorque head gaskets feature premium coatings, facings and combustion armors
- **PermaTorqueSD®** – Severe-duty head gaskets engineered for extra strength under punishing conditions

Fel-Pro® Engine Repair gasket sets include:

- **Head and Conversion sets**
- **Head gaskets, including MLS**
- **Head bolt sets**



LEAK REPAIR

As the industry's largest brand of leak repair gaskets, Fel-Pro offers technicians both the materials and the technologies to seal pesky leaks quickly and successfully.

LEAK REPAIR TECHNOLOGIES:

- **PermaDryPlus®** – Problem-solving gaskets featuring proprietary advances created specifically for the aftermarket repair environment
- **PermaDry®** – Premium molded rubber gaskets for applications originally equipped with molded rubber gaskets

Major Leak Repair components Fel-Pro offers include:

- **Valve cover gasket sets**
- **Oil pan gasket sets**
- **Manifold gasket sets**
- **Timing cover gasket sets**



COOLING SYSTEM

Most vehicles utilize cooling system gaskets made of various forms of molded rubber. This is especially true for water outlet and thermostat gaskets. It's important to know that all molded rubber is not the same.

COOLING SYSTEM SEALING TECHNOLOGIES:

- **EPDM & Nitrile** – Excellent all-around performance
- **HNBR** – Offers enhanced coolant and chemical resistance
- **Silicone** – For increased temperature resistance
- **FKM** – For optimum chemical and temperature resistance

Fel-Pro Cooling System gaskets consist of:

- **Water outlet gaskets**
- **Thermostat gaskets**
- **Water pump gaskets**



Vehicle Make Index

| | | | |
|--|-----|---|-----|
| AC Cobra | 1 | Kaiser (Incl. Frazer, Henry J, Kaiser) | 489 |
| AM General Truck (Incl. SUV's) | 4 | LaForza Truck | 490 |
| AMC - See American Motors | | Lancia - See Fiat | |
| Acura Car - See Honda Car | | Lexus Car - See Toyota Car | |
| American Motors (Incl. AMC, Hudson, Nash, Rambler) | 9 | Lincoln Car - See Ford Car | |
| Amphicar | 21 | Lotus | 491 |
| Apollo | 21 | MG - See British Leyland | |
| Aro Truck | 22 | Marcos | 492 |
| Audi Car | 23 | Mazda Car | 493 |
| Aurora | 30 | Mazda Minivans - See Mazda Truck | |
| Austin - See British Leyland | | Mazda Truck (Incl. Minivans and SUV's) | 504 |
| Austin-Healey - See British Leyland | | Mercedes-Benz Car | 510 |
| Avanti II | 32 | Mercury Car - See Ford Car | |
| BMW Car (Incl. BMW, Mini) | 39 | Merkur - See Ford Car | |
| Bertone - See Fiat | | Metropolitan - See British Leyland | |
| Bizzarrini | 38 | Mitsubishi Car | 512 |
| Bricklin | 42 | Mitsubishi Minivans - See Mitsubishi Truck | |
| British Leyland (Incl. Austin, Jensen, Metropolitan, MG, Morris) | 45 | Mitsubishi SUV's - See Mitsubishi Truck | |
| Buick Car - See GM Car | | Mitsubishi Truck (Incl. Minivans and SUV's) | 522 |
| Cadillac Car - See GM Car | | Morgan | 526 |
| Checker | 50 | Morris - See British Leyland | |
| Chevrolet Car - See GM Car | | Nash - See American Motors | |
| Chevrolet Minivans - See GMC Truck | | Navistar Truck - See International Truck | |
| Chevrolet SUV's - See GMC Truck | | Nissan Car (Incl. Datsun, Infiniti, Nissan) | 527 |
| Chevrolet Truck - See GMC Truck | | Nissan Minivans - See Nissan Truck | |
| Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth) | 62 | Nissan SUV's - See Nissan Truck | |
| Chrysler Minivans - See Dodge Truck | | Nissan Truck (Incl. Minivans and SUV's) | 547 |
| Chrysler Motor Home - See Dodge Truck | | Oldsmobile Car - See GM Car | |
| Chrysler Truck - See Dodge Truck | | Oldsmobile Minivans - See GMC Truck | |
| Datsun Car - See Nissan Car | | Opel | 554 |
| Datsun Truck - See Nissan Truck | | Packard - See Studebaker Car | |
| DeSoto - See Chrysler Car | | Peugeot | 555 |
| DeTomaso | 111 | Pinninfarina - See Fiat | |
| Dodge Car - See Chrysler Car | | Plymouth Car - See Chrysler Car | |
| Dodge Minivans - See Dodge Truck | | Plymouth Minivans - See Dodge Truck | |
| Dodge SUV's - See Dodge Truck | | Plymouth SUV's - See Dodge Truck | |
| Dodge Truck (Incl. Minivans and SUV's) | 116 | Plymouth Truck - See Dodge Truck | |
| Eagle - See Chrysler Car | | Pontiac Car - See GM Car | |
| Edsel - See Ford Car | | Pontiac Minivans - See GMC Truck | |
| Elva | 146 | Pontiac SUV's - See GMC Truck | |
| Excalibur | 147 | Porsche Car | 556 |
| Facel Vega | 154 | Puma | 557 |
| Fairthorpe | 158 | Rambler - See American Motors | |
| Fargo Truck - See Dodge Truck | | Renault | 558 |
| Fiat (Incl. Bertone, Fiat, Lancia, Pinninfarina) | 159 | Riley - See British Leyland | |
| Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur) | 160 | Rover Car | 559 |
| Ford Minivans - See Ford Truck | | Saab Car | 560 |
| Ford SUV's - See Ford Truck | | Sterling | 562 |
| Ford Truck (Incl. Minivans and SUV's) | 219 | Studebaker Car (Incl. Packard, Studebaker) | 563 |
| Frazer - See Kaiser | | Studebaker Truck | 569 |
| GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn) | 268 | Subaru Car | 571 |
| GMC Minivans - See GMC Truck | | Subaru SUV's - See Subaru Truck | |
| GMC SUV's - See GMC Truck | | Subaru Truck (Incl. SUV's) | 576 |
| GMC Truck (Incl. Minivans and SUV's) | 379 | Sunbeam | 578 |
| Geo Car - See GM Car | | Suzuki Car | 580 |
| Geo SUV's - See GMC Truck | | Suzuki SUV's - See Suzuki Truck | |
| Grumman Truck | 432 | Suzuki Truck (Incl. SUV's) | 582 |
| Henry J - See Kaiser | | TVR | 613 |
| Honda Car (Incl. Acura, Honda) | 433 | Toyota Car (Incl. Lexus, Scion, Toyota) | 584 |
| Hudson - See American Motors | | Toyota Minivans - See Toyota Truck | |
| Hyundai Car | 450 | Toyota SUV's - See Toyota Truck | |
| Infiniti Car - See Nissan Car | | Toyota Truck (Incl. Minivans and SUV's) | 603 |
| International Truck | 454 | Triumph | 611 |
| Iso | 465 | Turner | 613 |
| Isuzu Car | 466 | VW Car | 620 |
| Isuzu SUV's - See Isuzu Truck | | VW Minivans - See VW Truck | |
| Isuzu Truck (Incl. Minivans and SUV's) | 471 | VW Truck (Incl. Minivans and SUV's) | 631 |
| Jaguar | 476 | Volvo Car | 615 |
| Jeep (Incl. Jeep, Willys) | 477 | Willys Car - See Jeep | |
| Jensen - See British Leyland | | Willys Truck - See Jeep | |

| Engine Finding Index | | | | | |
|---|-----------------------------------|--------------|---|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 4.3L 4261cc (260) OHV V8 3.7969" Bore (Ford Eng.) | 1962-64 | 1 | 7.0L 6997cc (427) OHV V8 4.2328" Bore (Ford Eng.) | 1964-67 | 3 |
| 4.7L 4737cc (289) OHV V8 4" Bore (Ford Eng.) | 1963-68 | 2 | 7.0L 7015cc (428) OHV V8 4.13" Bore (Ford Eng.) . | 1966-68 | 4 |
| 4.3L 4261cc (260) OHV V8, 3.7969" Bore (Ford Eng.) 1962-64 | | | | | 1 |
| VIN Code "F" 1962-64 | | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION | |
| 2 | Head Gasket | 64-62 | 9333PT-1 | Hi-Perf. engine | |
| 2 | Head Gasket | 64-62 | 8548PT-2 | PermaTorque® | |
| 2 | Head Gasket Spacer Shim | 64-62 | 8548SP-1 | HeadSaver® | |
| 1 | Head Set | 64-62 | HS8548PT-11 | Premium valve stem seals incl. | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Full Gasket Set | 64-62 | FS8548PT-16 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Gasket Conversion Set | 64-62 | CS8548-4 | Multi-piece oil pan gskt. incl. | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION | |
| 1 | Int. Manifold Gasket Set | 64-62 | MS90103-1 | | |
| 1 | Exh. Manifold Gasket Set | 64-62 | MS90000 | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 2 | Exhaust Pipe Gasket | 64-62 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID | |
| 2 | Exhaust Pipe Gasket | 64-62 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION | |
| 1 | Fuel Pump Mounting Gasket | 64-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION | |
| 1 | Oil Pan Gasket Set | 64-62 | OS13260C | Multi-piece; Cork | |
| 1 | Oil Pan Gasket Set | 64-62 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. | |
| 1 | Drain Plug Gasket | 64-62 | 70822 | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION | |
| 1 | Rear Main Seal Set | 64-62 | BS30136 | Rubber; Two-piece | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Cover Gasket Set | 64-62 | VS13264C | Cork | |
| 1 | Valve Cover Gasket Set | 64-62 | VS50029C | Hi-Temp.; w/Compression stops | |
| 1 | Valve Cover Gasket Set | 64-62 | VS13264T | PermaDryPlus®; Improved design | |
| 1 | Valve Cover Gasket Set | 64-62 | VS13264R | Rubber | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Stem Seal Set | 64-62 | SS72562 | Exh.; Premium valve stem seals incl. | |
| 1 | Valve Stem Seal Set | 64-62 | SS13364-1 | Int.; Premium valve stem seals incl. | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Water Outlet Gasket | 64-62 | 35067 | 1 13/16" ID | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION | |
| 1 | Water Pump Gasket | 64-62 | 13267 | | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Timing Cover Set | 64-62 | TCS45008 | w/o Sleeve 'N' Seal® | |
| 1 | Timing Set w/Sleeve & Seal | 64-62 | TCS45168 | w/Sleeve 'N' Seal® | |
| 1 | Repair Sleeve | 64-62 | 16213 | Use w/installation tool | |
| 1 | Repair Sleeve Tool | 64-62 | 16310 | | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION | |
| 1 | Air Cleaner Gasket | 64-62 | 60032 | w/2 Bbl. | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION | |
| 1 | Carb. Mounting Gasket | 64-62 | 60094-1 | w/2 Bbl. | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION | |
| 1 | O-Ring | 64-62 | 5511 | Distributor mounting | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Oil Pump Gasket | 64-62 | 72516 | Inlet tube | |
| 1 | Oil Pump Gasket | 64-62 | 70083 | Mounting | |
| 4.7L 4737cc (289) OHV V8, 4" Bore (Ford Eng.) 1963-68 | | | | | 2 |
| VIN Code "K" 1963-68 | | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION | |
| 2 | Head Gasket | 68-63 | 9333PT-1 | Hi-Perf. engine | |
| 2 | Head Gasket | 68-63 | 8548PT-2 | PermaTorque® | |
| 2 | Head Gasket Spacer Shim | 68-63 | 8548SP-1 | HeadSaver® | |

(continued on next page)

AC Cobra

| 2 4.7L 4737cc (289) OHV V8, 4" Bore (Ford Eng.) 1963-68 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) VIN Code "K" 1963-68 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 68-63 | HS8548PT-11 | Hi-Perf. & Special int. manifold gsks. & valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 68-63 | FS8548PT-16 | Hi-Perf. & Special int. manifold gsks. & valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 68-63 | CS8548-4 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 68-63 | MS90103-1 | Exc. Hi-Perf. & Special |
| 1 | Int. Manifold Gasket Set | 68-63 | MS90116-1 | Hi-Perf. & Special |
| 1 | Exh. Manifold Gasket Set | 68-63 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 68-63 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 68-63 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 65 | 9827 | Resonator inlet pipe; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 68-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-63 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 68-63 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 68-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-63 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-63 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 68-63 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 68-63 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 68-63 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 68-63 | SS72562 | Exh.; Exc. Hi-Perf. & Special; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 68-63 | SS13364-1 | Int.; Exc. Hi-Perf. & Special; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-63 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 68-66 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 68-63 | 35019 | Pump to plate |
| 1 | Water Pump Gasket | 65 | 13267 | Plate to block; 1st Design |
| 1 | Water Pump Gasket | 65 | 35211 | Plate to block; 2nd Design |
| 1 | Water Pump Gasket | 64-63 | 13267 | Plate to block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-63 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 68-63 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 68-63 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 68-63 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 68-63 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 68-67 | 60046 | w/4 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 66-65 | 60059 | w/4 Bbl.; Exc. Hi-Perf. |
| 2 | Carb. Mounting Gasket | 66-65 | 60046 | w/4 Bbl.; Hi-Perf.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 64-63 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 68-63 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 67-65 | 13069 | Distributor mounting; Molded tapered washer |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 68-63 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 68-63 | 70083 | Mounting |
| 3 7.0L 6997cc (427) OHV V8, 4.2328" Bore (Ford Eng.) 1964-67 | | | | |
| VIN Code "R" 1964-67 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-64 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 67-64 | 8554SP | HeadSaver® |

(continued on next page)

| 7.0L 6997cc (427) OHV V8, 4.2328" Bore (Ford Eng.) 1964-67 3 VIN Code "R" 1964-67 (cont.) | | | | |
|---|--|--|---|--|
| QTY 1 | CYLINDER HEAD (cont.) Head Set | YEARS 67-64 | PART NO. HS8554PT | DESCRIPTION Closed heat passage & Hi-Perf. int. manifold gskts. not incl.; Exh. pipe packing & flange not incl. |
| QTY 1 | FULL GASKET SET Full Gasket Set | YEARS 67-64 | PART NO. FS8554PT | DESCRIPTION Closed heat passage & Hi-Perf. int. manifold gskts. not incl.; Exh. pipe packing & flange not incl. |
| QTY 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | YEARS 67-64 | PART NO. MS90145 | DESCRIPTION Open heat passage; Exc. Hi-Perf. |
| QTY 3 2 2 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket Exhaust Pipe Gasket Exhaust Pipe Gasket | YEARS 67-64 67-64 67-64 | PART NO. 9609 60985 8194 | DESCRIPTION Flange; 2 or 3 Req'd.; 2 3/4" ID Opt. sintered metal; 2 1/32" ID Packing; 2 1/32" ID |
| QTY 1 1 | FUEL PUMP Fuel Pump Mounting Gasket Fuel Pump Bowl Gasket | YEARS 67-64 67-64 | PART NO. 6579 773 | DESCRIPTION May also be used as a fuel pump block-off plate gasket if desired 1 5/8" ID x 2 1/8" OD |
| QTY 1 1 1 | OIL PAN Oil Pan Gasket Set Oil Pan Gasket Set Drain Plug Gasket | YEARS 67-64 67-64 67-64 | PART NO. OS11701C OS11701D 70822 | DESCRIPTION Cork Felcoid® |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 67-64 | PART NO. BS30138 | DESCRIPTION Rubber; Two-piece |
| QTY 1 1 | VALVE COVER Valve Cover Gasket Set Valve Cover Gasket Set | YEARS 67-64 67-64 | PART NO. VS13049C VS13049R | DESCRIPTION Cork Rubber |
| QTY 1 | VALVE STEM SEAL SET Valve Stem Seal Set | YEARS 67-64 | PART NO. SS13401 | DESCRIPTION |
| QTY 1 1 1 | WATER OUTLET GASKET Water Outlet Gasket Water Outlet Gasket Water Outlet Gasket | YEARS 67 67 66-64 | PART NO. 35063 35004 35004 | DESCRIPTION From 12/02/66; 2 1/2" ID To 12/01/66; 2 1/8" ID 2 1/8" ID |
| QTY 2 1 | WATER PUMP Water Pump Gasket Water Pump Gasket | YEARS 67-64 67-64 | PART NO. 11760 11758 | DESCRIPTION Plate to block Pump to plate |
| QTY 1 1 1 1 | TIMING COVER Timing Cover Set Timing Set w/Sleeve & Seal Repair Sleeve Repair Sleeve Tool | YEARS 67-64 67-64 67-64 67-64 | PART NO. TCS13075-1 TCS45167 16213 16310 | DESCRIPTION w/o Sleeve 'N' Seal® w/Sleeve 'N' Seal® Use w/installation tool |
| QTY 2 | AIR CLEANER MOUNTING Air Cleaner Gasket | YEARS 67-64 | PART NO. 60032 | DESCRIPTION w/2-4 Bbl.; 2 Req'd. |
| QTY 2 | CARB & FUEL INJECTION Carb. Mounting Gasket | YEARS 67-64 | PART NO. 60059 | DESCRIPTION w/2-4 Bbl. |
| QTY 1 | DISTRIBUTOR MOUNTING O-Ring | YEARS 67-64 | PART NO. 13069 | DESCRIPTION Distributor mounting |
| QTY 1 | OIL FILTER MOUNTING Oil Filter Gasket | YEARS 67-64 | PART NO. 70135 | DESCRIPTION Adapter |
| QTY 1 1 | OIL PUMP COVER Oil Pump Gasket Oil Pump Gasket | YEARS 67-64 67-64 | PART NO. 72516 11792 | DESCRIPTION Inlet tube Mounting |
| 7.0L 7015cc (428) OHV V8, 4.13" Bore (Ford Eng.) 1966-68 4 VIN Code "R" 1966-68 | | | | |
| QTY 2 2 1 1 | CYLINDER HEAD Head Gasket Head Gasket Spacer Shim Head Set Head Set | YEARS 68-66 68-66 68 67-66 | PART NO. 8554PT 8554SP HS8554PT HS8554PT | DESCRIPTION PermaTorque® HeadSaver® Cobra Jet int. manifold gskts. not incl.; Exh. pipe packing & flange, exh. manifold heat shields not incl. Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY 1 1 | FULL GASKET SET Full Gasket Set Full Gasket Set | YEARS 68 67-66 | PART NO. FS8554PT FS8554PT | DESCRIPTION Cobra Jet int. manifold gskts. not incl.; Exh. pipe packing & flange, exh. manifold heat shields not incl. Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY 1 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set Int. Manifold Gasket Set | YEARS 68 67-66 | PART NO. MS90145 MS90145 | DESCRIPTION Exc. Cobra Jet |

(continued on next page)

AC Cobra

| 4 7.0L 7015cc (428) OHV V8, 4.13" Bore (Ford Eng.) 1966-68 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) VIN Code "R" 1966-68 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 68-66 | MS9812 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 68-66 | MS95000 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 68 | 60155 | Packing; 2 Req'd.; 2 5/32" ID x 2 3/4" OD |
| 1 | Exhaust Pipe Gasket | 68-66 | 60052 | Flange; 2 1/8" ID |
| 2 | Exhaust Pipe Gasket | 67-66 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 67-66 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 68-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 68-66 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-66 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 68-66 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 68-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-66 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-66 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 68-66 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 68-66 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 67 | 35063 | From 12/02/66; 2 1/2" ID |
| 1 | Water Outlet Gasket | 67 | 35004 | To 12/01/66; 2 1/8" ID |
| 1 | Water Outlet Gasket | 66 | 35004 | 2 1/8" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 68-66 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 68-66 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-66 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 68-66 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 68-66 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 68-66 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 68-66 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 68 | 60068-1 | w/4 Bbl.; Cobra Jet; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 68 | 60059 | w/4 Bbl.; Exc. Cobra Jet |
| 2 | Carb. Mounting Gasket | 67-66 | 60046 | w/4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 68 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 68-66 | 13069 | Distributor mounting; Molded tapered washer |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 68-66 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 68-66 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 68-66 | 11792 | Mounting |

Acura Car - See Honda Car AM General Truck (Incl. SUV's)

| Engine Finding Index | | | | | |
|---|--------------|-----------------|---|--------------|-----------------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.0L 121 (1984cc) SOHC L4 86.5mm Bore (8 Valve) (Audi Eng.) L/D Truck | 1979 | 1 | 2.5L 151 OHV L4 4" Bore (Pontiac) (GMC Eng.) L/D Truck | 1980-83 | 4 |
| 2.2L 134 F-HEAD L4 3.125" Bore (Hurricane) (Jeep Eng.) L/D Truck | 1969-71 | 2 | 3.8L 232 OHV L6 3.75" Bore (Hi Torque) (AMC Eng.) L/D Truck | 1972-78 | 5 |
| 2.5L 150 OHV L4 3.875" Bore (AMC) (AMC Eng.) L/D Truck | 1983-84 | 3 | 4.2L 258 OHV L6 3.75" Bore (AMC Eng.) L/D Truck | 1974-79 | 6 |

AM General Truck (Incl. SUV's)

| 2.0L 121 (1984cc) SOHC L4 (8 Valve), 86.5mm Bore (Audi Eng.) 1979 1 L/D Truck VIN Code "G" 1979 | | | | |
|---|---|----------------|-----------------------|--|
| QTY 1 | CYLINDER HEAD Head Set | YEARS 79 | PART NO. HS8647PT | DESCRIPTION Premium valve stem seals incl. |
| QTY 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS 79 | PART NO. 60292 | DESCRIPTION Converter |
| QTY 1 | THERMOSTAT HOUSING O-Ring | YEARS 79 | PART NO. 25598 | DESCRIPTION Thermostat |
| QTY 1 | TIMING COVER Camshaft Front Seal Set | YEARS 79 | PART NO. TCS45357 | DESCRIPTION |
| QTY 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | YEARS 79 | PART NO. 60143 | DESCRIPTION w/2 Bbl. |
| QTY 1 | EXHAUST GAS RECIRCULATION EGR Gasket | YEARS 79 | PART NO. 70978 | DESCRIPTION |
| 2.2L 134 F-HEAD L4 (Hurricane), 3.125" Bore (Jeep Eng.) 1969-71 2 L/D Truck VIN Codes "F" 1970-71, "J" 1969 | | | | |
| QTY 1 | CYLINDER HEAD Head Gasket | YEARS 71-69 | PART NO. 7543SBX | DESCRIPTION |
| 1 | Head Set | 71-69 | HS7543SBX | |
| QTY 1 | FULL GASKET SET Full Gasket Set | YEARS 71-69 | PART NO. FS7543SBX | DESCRIPTION |
| QTY 1 | MANIFOLD - INT. & EXH. Int. & Exh. Gasket Set | YEARS 71-69 | PART NO. MS9027B | DESCRIPTION |
| QTY 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS 71-69 | PART NO. 8105 | DESCRIPTION Flange |
| QTY 1 | FUEL PUMP Fuel Pump Mounting Gasket | YEARS 71-69 | PART NO. 6579 | DESCRIPTION May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 71-69 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY 1 | OIL PAN Oil Pan Gasket Set | YEARS 71-69 | PART NO. OS4350AD | DESCRIPTION |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 71-69 | PART NO. BS3165 | DESCRIPTION Rope |
| QTY 1 | VALVE COVER Valve Cover Gasket Set | YEARS 71-69 | PART NO. VS6617R | DESCRIPTION |
| QTY 1 | PUSH ROD COVER Push Rod Cover Gasket Set | YEARS 71-69 | PART NO. PS4352C | DESCRIPTION |
| QTY 4 | VALVE STEM SEAL SET O-Ring | YEARS 71-69 | PART NO. 407 | DESCRIPTION O-ring; 4 Req'd. |
| QTY 1 | WATER PUMP Water Pump Gasket | YEARS 71-69 | PART NO. 4367 | DESCRIPTION |
| QTY 1 | TIMING COVER Timing Cover Set | YEARS 71-69 | PART NO. TCS4351-1 | DESCRIPTION |
| 2.5L 150 OHV L4 (AMC), 3.875" Bore (AMC Eng.) 1983-84 3 L/D Truck VIN Code "U" 1983-84 | | | | |
| QTY 1 | CYLINDER HEAD Head Gasket | YEARS 84-83 | PART NO. 9196PT | DESCRIPTION |
| 1 | Head Set | 84-83 | HS9196PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY 1 | CONVERSION SET Gasket Conversion Set | YEARS 84-83 | PART NO. CS9196 | DESCRIPTION |
| QTY 1 | MANIFOLD - INT. & EXH. Int. & Exh. Gasket Set | YEARS 84-83 | PART NO. MS92100 | DESCRIPTION |
| QTY 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS 84-83 | PART NO. 60292 | DESCRIPTION Converter |
| 1 | Exhaust Pipe Gasket | 84-83 | 60836 | Packing |
| QTY 1 | FUEL PUMP Fuel Pump Mounting Gasket | YEARS 84-83 | PART NO. 6579 | DESCRIPTION May also be used as a fuel pump block-off plate gasket if desired |
| QTY 1 | OIL PAN Oil Pan Gasket Set | YEARS 84-83 | PART NO. OS30476C | DESCRIPTION Cork |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 84-83 | PART NO. BS40578 | DESCRIPTION Rubber; One-piece; Improved design |

(continued on next page)

AM General Truck (Incl. SUV's)

| 3 2.5L 150 OHV L4 (AMC), 3.875" Bore (AMC Eng.) 1983-84 (cont.) L/D Truck VIN Code "U" 1983-84 | | | | |
|--|-------------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 84-83 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-83 | VS50245R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84 | SS72668 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-83 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-83 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-83 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 84-83 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 84-83 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 84-83 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84-83 | 60399 | w/1 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 84-83 | 60600 | w/1 Bbl.; 1 or 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 84-83 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84 | 70253 | |
| 1 | EGR Gasket | 83 | 70978 | |
| 4 2.5L 151 OHV L4 (Pontiac), 4" Bore (GMC Eng.) 1980-83 L/D Truck VIN Code "B" 1980-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-80 | 515SD | PermaTorque Severe Duty® |
| 1 | Head Gasket | 83-80 | 9405PT-1 | PermaTorque® |
| 1 | Head Set | 83-82 | HS8686PT-1 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 81-80 | HS8686PT-1 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 83-82 | FS8686PT-1 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-80 | FS8686PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-80 | CS8686 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-80 | MS90563 | |
| 1 | Exh. Manifold Gasket Set | 83-80 | MS90564 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83 | 60592 | Packing |
| 1 | Exhaust Pipe Gasket | 83-80 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 82 | 60533 | Packing |
| 1 | Exh. Flange Bolt & Spring Kit | 83-80 | ES72141 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 83-80 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-80 | OS30409C | |
| 1 | Drain Plug Gasket | 83-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-80 | BS40578 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 83-80 | 16259 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 83-80 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-80 | VS50179C | Cork |
| 1 | Valve Cover Gasket Set | 83-80 | VS50179T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 83-80 | VS50179R | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 83-80 | PS50153C | Cork |
| 1 | Push Rod Cover Gasket Set | 83-80 | PS13223R | Rubber |

(continued on next page)

AM General Truck (Incl. SUV's)

| 2.5L 151 OHV L4 (Pontiac), 4" Bore (GMC Eng.) 1980-83 4 L/D Truck VIN Code "B" 1980-83 (cont.) | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-81 | SS72531 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 83-80 | 35213 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-80 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 83-80 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-80 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83 | TCS13198-2 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 82-80 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 83-80 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 83-80 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 83-80 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 83-80 | 60399 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-80 | 60447 | w/2 Bbl.; Adapter to manifold |
| 1 | Carb. Mounting Gasket | 83-80 | 60446 | w/2 Bbl.; Carb. to adapter |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 81-80 | 11497 | |
| 1 | O-Ring | 83-82 | 421 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-80 | 71098 | |
| 3.8L 232 OHV L6 (Hi Torque), 3.75" Bore (AMC Eng.) 1972-78 5 L/D Truck VIN Codes "E" 1973-78, "G" 1972-78 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 78-72 | 8169PT | |
| 1 | Head Set | 78-72 | HS8169PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 78-72 | FS8169PT-4 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 78-72 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 78-72 | MS9982 | |
| 1 | Intake to Exhaust Gasket | 78-72 | 9983 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 78-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 78-72 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 78-72 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-72 | OS13881C-1 | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 78-72 | OS34308R | PermaDry® one-piece molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-72 | BS40612 | Rubber; Two-piece; Double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-72 | VS50186C | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 78-72 | VS50258C | Cork; 7/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 78-72 | SS70530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 78-72 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 78-72 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 78-72 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 78-72 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 78-72 | 16210 | Use w/installation tool |

(continued on next page)

AM General Truck (Incl. SUV's)

| 5 3.8L 232 OHV L6 (Hi Torque), 3.75" Bore (AMC Eng.) 1972-78 (cont.) L/D Truck VIN Codes "E" 1973-78, "G" 1972-78 | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 78-72 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 78-72 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 78-72 | 60304 | w/1 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 78-72 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 78-73 | 70978 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 78-72 | 70301 | |
| 6 4.2L 258 OHV L6, 3.75" Bore (AMC Eng.) 1974-79 L/D Truck VIN Codes "A" 1974-79, "C" 1979 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-74 | 8169PT | |
| 1 | Head Set | 79-74 | HS8169PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-74 | FS8169PT-4 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-74 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-74 | MS9982 | |
| 1 | Intake to Exhaust Gasket | 79-74 | 9983 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 79-74 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-74 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-74 | OS13881C-1 | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 79-74 | OS34308R | PermaDry® one-piece molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-74 | BS40612 | Rubber; Two-piece; Double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-74 | VS50186C | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 79-74 | VS50258C | Cork; 7/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-74 | SS70530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-74 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-74 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-74 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-74 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-74 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-74 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-76 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 79-74 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 79 | 60391 | w/2 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 79-74 | 60304 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 78-76 | 60321 | w/2 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-74 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-74 | 70978 | |

(continued on next page)

AM General Truck (Incl. SUV's)

| 4.2L 258 OHV L6, 3.75" Bore (AMC Eng.) 1974-79 6 | | | | |
|---|---------------------------|-------|----------|-------------|
| L/D Truck VIN Codes "A" 1974-79, "C" 1979 (cont.) | | | | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 79-74 | 70301 | |

AMC - See American Motors American Motors (Incl. AMC, Hudson, Nash, Rambler)

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.4L 85.2 (1397cc) OHV L4 76mm Bore (8 Valve) (Renault Eng.)..... | 1983-87 | 1 | 3.3L 199 OHV L6 3.75" Bore..... | 1965-70 | 10 |
| 1.7L 105.1 (1721cc) SOHC L4 81mm Bore (8 Valve) (Renault Eng.)..... | 1985-87 | 2 | 3.8L 232 OHV L6 3.75" Bore (Hi Torque)..... | 1964-79 | 11 |
| 2.0L 120 (1965cc) SOHC L4 82mm Bore (8 Valve) (Renault Eng.)..... | 1987 | 3 | 4.2L 258 OHV L6 3.75" Bore..... | 1971-88 | 12 |
| 2.0L 121 (1984cc) SOHC L4 86.5mm Bore (8 Valve) (Audi Eng.)..... | 1977-79 | 4 | 4.7L 287 OHV V8 3.75" Bore..... | 1963-66 | 13 |
| 2.5L 150 OHV L4 3.875" Bore (AMC)..... | 1983-88 | 5 | 4.7L 290 OHV V8 3.75" Bore..... | 1966-69 | 14 |
| 2.5L 151 OHV L4 4" Bore (Pontiac) (GMC Eng.)..... | 1980-83 | 6 | 5.0L 304 OHV V8 3.75" Bore..... | 1970-79 | 15 |
| 3.0L 184 L-HEAD L6 3.125" Bore (Nash)..... | 1953-55 | 7 | 5.0L 308 L-HEAD L6 3.8125" Bore (Hudson)..... | 1951-52 | 16 |
| 3.2L 195.6 OHV L6 3.125" Bore (AMC)..... | 1956-65 | 8 | 5.3L 327 OHV V8 4" Bore (Vigilante)..... | 1956-66 | 17 |
| 3.2L 195.6 L-HEAD L6 3.125" Bore (AMC)..... | 1953-65 | 9 | 5.6L 343 OHV V8 4.08" Bore..... | 1967-69 | 18 |
| | | | 5.9L 360 OHV V8 4.08" Bore..... | 1970-78 | 19 |
| | | | 6.4L 390 OHV V8 4.165" Bore..... | 1968-70 | 20 |
| | | | 6.6L 401 OHV V8 4.165" Bore..... | 1971-76 | 21 |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| C3J..... | 1.4L 85.2 (1397cc) OHV L4 76mm Bore (8 Valve) (Renault Eng.)..... | 1 | F3R..... | 2.0L 120 (1965cc) SOHC L4 82mm Bore (8 Valve) (Renault Eng.)..... | 3 |
| F3N..... | 1.7L 105.1 (1721cc) SOHC L4 81mm Bore (8 Valve) (Renault Eng.)..... | 2 | | | |

1.4L 85.2 (1397cc) OHV L4 (8 Valve), 76mm Bore (Renault Eng.) 1983-87 1

VIN Codes "D" 1983-87, "E" 1983-85, Eng. Code "C3J" 1983-87

| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|----------|-------------|
| 1 | Exhaust Pipe Gasket | 87-83 | 60478 | Converter |
| 1 | Exhaust Pipe Gasket | 87-83 | 60582 | Flange |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-83 | 60746 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87 | 70978 | |
| 1 | EGR Gasket | 86-83 | 71098 | |

1.7L 105.1 (1721cc) SOHC L4 (8 Valve), 81mm Bore (Renault Eng.) 1985-87 2

VIN Code "A" 1985-87, Eng. Code "F3N" 1985-87

| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|----------|------------------------------------|
| 1 | Exhaust Pipe Gasket | 87 | 60478 | Flange |
| 1 | Exhaust Pipe Gasket | 87-85 | 60478 | Converter |
| 1 | Exhaust Pipe Gasket | 86-85 | 60582 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-85 | BS40427 | Rubber; One-piece; Improved design |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-85 | 60746 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-85 | 70978 | |

2.0L 120 (1965cc) SOHC L4 (8 Valve), 82mm Bore (Renault Eng.) 1987 3

VIN Code "V" 1987, Eng. Code "F3R" 1987

| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------|-------|----------|-------------|
| 1 | Exhaust Pipe Gasket | 87 | 60478 | Converter |
| 1 | Exhaust Pipe Gasket | 87 | 60478 | Flange |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 3 2.0L 120 (1965cc) SOHC L4 (8 Valve), 82mm Bore (Renault Eng.) 1987 (cont.) VIN Code "V" 1987, Eng. Code "F3R" 1987 | | | | |
|--|----------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87 | BS40427 | Rubber; One-piece; Improved design |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87 | 60746 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87 | 70978 | |
| 4 2.0L 121 (1984cc) SOHC L4 (8 Valve), 86.5mm Bore (Audi Eng.) 1977-79 VIN Codes "G" 1977-79, "K" 1977 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 79-77 | HS8647PT | Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-77 | 60292 | Converter |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 79-77 | 25598 | Thermostat |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 79-77 | TCS45357 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-77 | 60143 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-77 | 70978 | |
| 5 2.5L 150 OHV L4 (AMC), 3.875" Bore 1983-88 VIN Code "U" 1983-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-83 | 9196PT | |
| 1 | Head Set | 88-86 | HS9196PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-83 | HS9196PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 88-86 | FS9196PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-83 | CS9196 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 88-83 | MS92100 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-83 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 88-83 | 60836 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-83 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-83 | OS30476C | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-83 | BS40578 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve Tool | 88-83 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-83 | VS50245R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-86 | SS70816 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-84 | SS72668 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-83 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-83 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 88-83 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 88-83 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 88-83 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 88-83 | 16312 | |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 2.5L 150 OHV L4 (AMC), 3.875" Bore 1983-88 5 VIN Code "U" 1983-88 (cont.) | | | | |
|--|-------------------------------|-------|------------|---|
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 88-83 | 60399 | w/1 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 88-83 | 60600 | w/1 Bbl.; 1 or 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 88-83 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-84 | 70253 | |
| 1 | EGR Gasket | 83 | 70978 | |
| 2.5L 151 OHV L4 (Pontiac), 4" Bore (GMC Eng.) 1980-83 6 VIN Code "B" 1980-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-80 | 515SD | PermaTorque Severe Duty® |
| 1 | Head Gasket | 83-80 | 9405PT-1 | PermaTorque® |
| 1 | Head Set | 83-82 | HS8686PT-1 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 81-80 | HS8686PT-1 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 83-82 | FS8686PT-1 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-80 | FS8686PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-80 | CS8686 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-80 | MS90563 | |
| 1 | Exh. Manifold Gasket Set | 83-80 | MS90564 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83 | 60592 | Packing |
| 1 | Exhaust Pipe Gasket | 83-80 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 82 | 60533 | Packing |
| 1 | Exh. Flange Bolt & Spring Kit | 83-80 | ES72141 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 83-80 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-80 | OS30409C | |
| 1 | Drain Plug Gasket | 83-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-80 | BS40578 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 83-80 | 16259 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 83-80 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-80 | VS50179C | Cork |
| 1 | Valve Cover Gasket Set | 83-80 | VS50179T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 83-80 | VS50179R | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 83-80 | PS50153C | Cork |
| 1 | Push Rod Cover Gasket Set | 83-80 | PS13223R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-81 | SS72531 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 83-80 | 35213 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-80 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 83-80 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-80 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83 | TCS13198-2 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 82-80 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 83-80 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 83-80 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 83-80 | 16312 | |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 6 2.5L 151 OHV L4 (Pontiac), 4" Bore (GMC Eng.) 1980-83 (cont.) VIN Code "B" 1980-83 | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 83-80 | 60399 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-80 | 60447 | w/2 Bbl.; Adapter to manifold |
| 1 | Carb. Mounting Gasket | 83-80 | 60446 | w/2 Bbl.; Carb. to adapter |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 81-80 | 11497 | |
| 1 | O-Ring | 83-82 | 421 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-80 | 71098 | |
| 7 3.0L 184 L-HEAD L6 (Nash), 3.125" Bore 1953-55 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 55-53 | 7802B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 55-53 | FS7802B-2 | Oil pan gskt. not incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55-53 | 35063 | Outlet; 2 1/2" ID |
| 8 3.2L 195.6 OHV L6 (AMC), 3.125" Bore 1956-65 VIN Codes "B" 1960-65, "C" 1960-65 | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-56 | 35063 | OHV Cast iron eng.; Outlet; 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 65-57 | 8013 | w/1 Bbl.; 1 or 2 Req'd. |
| 2 | Carb. Mounting Gasket | 65-57 | 9984-1 | w/2 Bbl.; 2 Req'd. |
| 9 3.2L 195.6 L-HEAD L6 (AMC), 3.125" Bore 1953-65 VIN Code "A" 1960-65 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 65-53 | 7802B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65-53 | FS7802B-2 | Oil pan gskt. not incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-53 | 35063 | Outlet; 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 65-57 | 8013 | w/1 Bbl.; 1 or 2 Req'd. |
| 10 3.3L 199 OHV L6, 3.75" Bore 1965-70 VIN Codes "A" 1966-70, "B" 1970, "E" 1966, "J" 1965-69, "P" 1968-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 70-65 | 8169PT | |
| 1 | Head Set | 70-65 | HS8169PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 70-65 | FS8169PT-4 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 70-65 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 70-65 | MS9982 | |
| 1 | Intake to Exhaust Gasket | 70-65 | 9983 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 70-65 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 70-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-65 | OS13881C-1 | Multi-piece; Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 70-65 | BS40612 | Rubber; Two-piece; Double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-65 | VS50186C | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 70-65 | VS50258C | Cork; 7/32" thick |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 3.3L 199 OHV L6, 3.75" Bore 1965-70 10 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| VIN Codes "A" 1966-70, "B" 1970, "E" 1966, "J" 1965-69, "P" 1968-69 (cont.) | | | | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-65 | SS70530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 70-68 | 35024 | |
| 1 | Water Outlet Gasket | 67-65 | 13874 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 70-65 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 70-65 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 70-65 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 70-65 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 70-65 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 70-65 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 70 | 60304 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 69-68 | 60044 | w/1 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 67-66 | 60304 | w/1 Bbl.; w/o Exh. pump |
| 2 | Carb. Mounting Gasket | 67-66 | 60044 | w/1 Bbl.; w/Exh. pump; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 65 | 60044 | w/1 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 70 | 70051 | 1 11/32" OD |
| 1 | Distributor Mounting Gasket | 69 | 70051 | 1 11/32" OD |
| 1 | Distributor Mounting Gasket | 69 | 12665 | 1 9/16" OD |
| 1 | Distributor Mounting Gasket | 68-65 | 12665 | 1 9/16" OD |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 70-65 | 70301 | |
| 3.8L 232 OHV L6 (Hi Torque), 3.75" Bore 1964-79 11 | | | | |
| VIN Codes "B" 1966-69, "C" 1968-69, "E" 1967-79, "F" 1966-71, "G" 1966-71, "L" 1964-68, "M" 1966-67 & 1969, "P" 1967-69, "Q" 1970-71, "S" 1965-67, "T" 1967, "V" 1966, "W" 1965 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-64 | 8169PT | |
| 1 | Head Set | 79-64 | HS8169PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-64 | FS8169PT-4 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-64 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-64 | MS9982 | |
| 1 | Intake to Exhaust Gasket | 79-64 | 9983 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 79-64 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-71 | OS34308R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 79-64 | OS13881C-1 | Multi-piece; Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-64 | BS40612 | Rubber; Two-piece; Double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-64 | VS50186C | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 79-64 | VS50258C | Cork; 7/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-64 | SS70530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-68 | 35024 | |
| 1 | Water Outlet Gasket | 67-64 | 13874 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-64 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-64 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-64 | TCS45458 | w/Sleeve 'N' Seal® |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 11 3.8L 232 OHV L6 (Hi Torque), 3.75" Bore 1964-79 | | | | |
|---|-----------------------------|-------|------------|--|
| (cont.) VIN Codes "B" 1966-69, "C" 1968-69, "E" 1967-79, "F" 1966-71, "G" 1966-71, "L" 1964-68, "M" 1966-67 & 1969, "P" 1967-69, "Q" 1970-71, "S" 1965-67, "T" 1967, "V" 1966, "W" 1965 | | | | |
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve | 79-64 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-64 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-77 | 5198 | w/1 Bbl.; Exc. "Gremlin" & "Pacer" models; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 76-73 | 5198 | w/1 Bbl.; Exc. "Pacer" model; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 72-64 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 70-64 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 79-71 | 60304 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 70 | 60304 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 70 | 9984-1 | w/2 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 69 | 60044 | w/1 Bbl.; Carter; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 69 | 60304 | w/1 Bbl.; Holley |
| 2 | Carb. Mounting Gasket | 69 | 9984-1 | w/2 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 68-67 | 60044 | w/1 Bbl.; w/A/T; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 68-67 | 60304 | w/1 Bbl.; w/M/T |
| 2 | Carb. Mounting Gasket | 68-67 | 9984-1 | w/2 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 66 | 60304 | w/1 Bbl.; w/o Exh. pump |
| 2 | Carb. Mounting Gasket | 66 | 60044 | w/1 Bbl.; w/Exh. pump; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 66 | 9984-1 | w/2 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 65 | 60304 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 65 | 9984-1 | w/2 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-70 | 70051 | 1 11/32" OD |
| 1 | Distributor Mounting Gasket | 69 | 70051 | 1 11/32" OD |
| 1 | Distributor Mounting Gasket | 69 | 12665 | 1 9/16" OD |
| 1 | Distributor Mounting Gasket | 68-64 | 12665 | 1 9/16" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-73 | 70978 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 79-64 | 70301 | |
| 12 4.2L 258 OHV L6, 3.75" Bore 1971-88 | | | | |
| VIN Codes "A" 1971-79, "B" 1971, "C" 1976-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-86 | 8169PT | |
| 1 | Head Gasket | 85-81 | 8778PT | |
| 1 | Head Gasket | 80-71 | 8169PT | |
| 1 | Head Set | 88-86 | HS8169PT-4 | w/Aluminum valve cover; Premium valve stem seals incl. |
| 1 | Head Set | 88-86 | HS8169PT-3 | w/Plastic valve cover; Premium valve stem seals incl. |
| 1 | Head Set | 85-81 | HS8778PT | Valve cover gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 80-71 | HS8169PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85-81 | FS8778PT | Valve cover gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 80-71 | FS8169PT-4 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-71 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 88-81 | MS90949 | |
| 1 | Int. & Exh. Gasket Set | 80-71 | MS9982 | |
| 1 | Intake to Exhaust Gasket | 80-71 | 9983 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 80-71 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-71 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-71 | OS13881C-1 | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 88-71 | OS34308R | PermaDry® one-piece molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-71 | BS40612 | Rubber; Two-piece; Double lip; Improved design |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 4.2L 258 OHV L6, 3.75" Bore 1971-88 12 VIN Codes "A" 1971-79, "B" 1971, "C" 1976-88 (cont.) | | | | |
|---|-----------------------------|-------|------------|--|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-86 | VS50022C-1 | w/Aluminum valve cover; Cork |
| 1 | Valve Cover Gasket Set | 88-86 | VS50522T | w/Aluminum valve cover; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 88-86 | VS50244C | w/Plastic valve cover; Cork |
| 1 | Valve Cover Gasket Set | 88-86 | VS50244R | w/Plastic valve cover; Cork-Lam® |
| 1 | Valve Cover Gasket Set | 85-83 | VS50244C | Cork |
| 1 | Valve Cover Gasket Set | 85-81 | VS50244R | Cork-Lam® |
| 1 | Valve Cover Gasket Set | 80-71 | VS50186C | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 80-71 | VS50258C | Cork; 7/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-71 | SS70530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-71 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-71 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 88-71 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 88-71 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 88-71 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 88-71 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 88-86 | 60673 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 85-81 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 80-77 | 5198 | w/2 Bbl.; Exc. "Gremlin" & "Pacer" models; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 79-77 | 5198 | w/1 Bbl.; Exc. "Gremlin" & "Pacer" models; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 76 | 5198 | w/2 Bbl.; Exc. "Pacer" model; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 76-73 | 5198 | w/1 Bbl.; Exc. "Pacer" model; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 72-71 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 88-79 | 60391 | w/2 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 79-76 | 60304 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 78-76 | 60321 | w/2 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 75-71 | 60304 | w/1 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 88-71 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-73 | 70978 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 88-71 | 70301 | |
| 4.7L 287 OHV V8, 3.75" Bore 1963-66 13 VIN Codes "H" 1966, "N" 1966, "T" 1966 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 66-63 | 7748SH | 2 Req'd. |
| 1 | Head Set | 66-63 | HS7748SH-2 | Valve cover gskts. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-63 | FS7748SH-2 | Valve cover gskts. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-63 | MS9497B | |
| 1 | Exh. Manifold Gasket Set | 66-63 | MS90200 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 66-63 | 9375 | To damper; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-63 | 5231 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-63 | OS5270C | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 66-63 | PS5272 | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-63 | SS12443 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-63 | 35063 | Outlet; 2 1/2" ID |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 13 4.7L 287 OHV V8, 3.75" Bore 1963-66 (cont.) VIN Codes "H" 1966, "N" 1966, "T" 1966 | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-65 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 66-63 | 60102 | w/2 Bbl. |
| 14 4.7L 290 OHV V8, 3.75" Bore 1966-69 VIN Codes "C" 1966-67, "D" 1966-67, "H" 1966-69, "M" 1968-69, "N" 1966-69, "U" 1967 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-66 | 8211PT-1 | 2 Req'd. |
| 1 | Head Set | 69-66 | HS8211PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-66 | FS8211PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 69-66 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 69-66 | MS90164 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-66 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-66 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-66 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-66 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-66 | SS12443 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-66 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 69-66 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-66 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-66 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-66 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-66 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-66 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60102 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 69-68 | 60072-1 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 69-66 | 60012 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-66 | 70051 | 1 11/32" OD |
| 15 5.0L 304 OHV V8, 3.75" Bore 1970-79 VIN Codes "H" 1970-79, "I" 1970-71, "M" 1971-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 79-70 | 8211PT-1 | 2 Req'd. |
| 1 | Head Set | 79-70 | HS8211PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-70 | FS8211PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 79-70 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 79-70 | MS90166 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 79-71 | 60103-1 | Packing; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 79-70 | 60299 | Packing; 1 13/16" ID |
| 1 | Exhaust Pipe Gasket | 72-71 | 60133 | Flange; Exc. "Gremlin" & "Hornet" models |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 5.0L 304 OHV V8, 3.75" Bore 1970-79 15 | | | | |
|--|-----------------------------|-------|------------|--|
| VIN Codes "H" 1970-79, "I" 1970-71, "M" 1971-74 (cont.) | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-70 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-70 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-70 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-73 | SS70529 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 72-70 | SS12443 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-70 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-70 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-70 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-70 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-70 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-70 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-74 | 60320 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 79-74 | 60102 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 72-70 | 60102 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 72-70 | 60072-1 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 72-70 | 60059 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-73 | 72590 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-70 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-73 | 70978 | |
| 5.0L 308 L-HEAD L6 (Hudson), 3.8125" Bore 1951-52 16 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 52-51 | 60146 | Single exh. |
| 5.3L 327 OHV V8 (Vigilante), 4" Bore 1956-66 17 | | | | |
| VIN Codes "J" 1966, "K" 1966, "P" 1966, "Q" 1966, "U" 1966, "W" 1966 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 66-56 | 7748SH | 2 Req'd. |
| 1 | Head Set | 66-59 | HS7748SH-2 | Valve cover gskts. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 58-56 | HS7748SH-2 | Valve cover gskts. & valve stem seals not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-59 | FS7748SH-2 | Valve cover gskts. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 58-56 | FS7748SH-2 | Valve cover gskts. & valve stem seals not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-56 | MS9497B | |
| 1 | Exh. Manifold Gasket Set | 66-56 | MS90200 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 66-58 | 9375 | To damper; 1 or 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 58 | 9375 | To manifold; To eng. G28428; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 58 | 9375 | To manifold; To eng. N24795; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 57-56 | 9375 | To manifold; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-56 | 5231 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-56 | OS5270C | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 66-56 | PS5272 | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-59 | SS12443 | Premium valve stem seals incl. |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 17 5.3L 327 OHV V8 (Vigilante), 4" Bore 1956-66 | | | | |
|--|-----------------------------|-------|------------|--|
| (cont.) VIN Codes "J" 1966, "K" 1966, "P" 1966, "Q" 1966, "U" 1966, "W" 1966 | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-66 | 35063 | Outlet; 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-65 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 66-60 | 60102 | w/2 Bbl. |
| 18 5.6L 343 OHV V8, 4.08" Bore 1967-69 | | | | |
| VIN Codes "J" 1967, "K" 1967, "Q" 1967, "R" 1967, "S" 1968-69, "T" 1968-69, "V" 1967, "W" 1967, "X" 1967-69, "Z" 1967-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-67 | 8266PT-1 | 2 Req'd. |
| 1 | Head Set | 69-67 | HS8266PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-67 | FS8266PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 69-67 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 69-67 | MS90164 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-67 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-67 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-67 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-67 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-67 | SS12443 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-67 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 69-67 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-67 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-67 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-67 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-67 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60102 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 69-68 | 60072-1 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 69-67 | 60012 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-67 | 70051 | 1 11/32" OD |
| 19 5.9L 360 OHV V8, 4.08" Bore 1970-78 | | | | |
| VIN Codes "H" 1971, "N" 1970-78, "P" 1970-76 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 78-70 | 8266PT-1 | 2 Req'd. |
| 1 | Head Set | 78-70 | HS8266PT-4 | Int. manifold gskt. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 78-70 | FS8266PT-4 | Int. manifold gskt. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 78-70 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 78-70 | MS90166 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 78-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 78-71 | 60103-1 | Packing; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 78-70 | 60299 | Packing; 1 13/16" ID |
| 1 | Exhaust Pipe Gasket | 72-71 | 60133 | Flange; Exc. "Hornet" model |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 5.9L 360 OHV V8, 4.08" Bore 1970-78 19 VIN Codes "H" 1971, "N" 1970-78, "P" 1970-76 (cont.) | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 78-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-70 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-70 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-70 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 78-73 | SS70529 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 72-70 | SS12443 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 78-70 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 78-70 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 78-70 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 78-70 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 78-70 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 78-70 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 78-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 78-74 | 60320 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 78-74 | 60102 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 76-75 | 60474 | w/4 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 76-75 | 60242 | w/4 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60091 | w/4 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 72-70 | 60102 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 72-70 | 60072-1 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 72-70 | 60059 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 78-73 | 72590 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 78-70 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 78-73 | 70978 | |
| 6.4L 390 OHV V8, 4.165" Bore 1968-70 20 VIN Codes "W" 1968-69, "X" 1968-70, "Y" 1970 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 70-68 | 8266PT-1 | 2 Req'd. |
| 1 | Head Set | 70-68 | HS8266PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 70-68 | FS8266PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 70-68 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 70 | MS90166 | |
| 1 | Exh. Manifold Gasket Set | 69-68 | MS90164 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 70-68 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 70-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-68 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 70-68 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-68 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-68 | SS12443 | Premium valve stem seals incl. |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

| 20 6.4L 390 OHV V8, 4.165" Bore 1968-70 | | | | |
|--|-----------------------------|-------|------------|---|
| (cont.) VIN Codes "W" 1968-69, "X" 1968-70, "Y" 1970 | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 70-68 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 70-68 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 70-68 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 70-68 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 70-68 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 70-68 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70 | 60059 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-68 | 60102 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 69-68 | 60072-1 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 69-68 | 60012 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 70-68 | 70051 | 1 11/32" OD |
| 21 6.6L 401 OHV V8, 4.165" Bore 1971-76 | | | | |
| VIN Code "Z" 1971-76 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-71 | 8266PT-1 | 2 Req'd. |
| 1 | Head Set | 76-71 | HS8266PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-71 | FS8266PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 76-71 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 76-71 | MS90166 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 76-71 | 60299 | Packing; 1 13/16" ID |
| 1 | Exhaust Pipe Gasket | 76-71 | 60103-1 | Packing; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 72-71 | 60133 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-71 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-71 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-71 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-71 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-73 | SS70529 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 72-71 | SS12443 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-71 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 76-71 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-71 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-71 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-71 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-71 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-71 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-75 | 60474 | w/4 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 76-75 | 60242 | w/4 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60091 | w/4 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 72-71 | 60059 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 76-73 | 72590 | |

(continued on next page)

American Motors (Incl. AMC, Hudson, Nash, Rambler)

6.6L 401 OHV V8, 4.165" Bore 1971-76 21
VIN Code "Z" 1971-76 (cont.)

| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|----------|-------------|
| 1 | Distributor Mounting Gasket | 76-71 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-73 | 70978 | |

Amphicar

| Engine Finding Index | | | | | |
|--|--|----------|-------------|--------------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.1L 1147cc OHV L4 69.3mm Bore (8 Valve) (Standard Eng.)..... | 1961-68 | 1 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| FC..... | 1.1L 1147cc OHV L4 69.3mm Bore (8 Valve) (Standard Eng.)..... | 1 | | | |

1.1L 1147cc OHV L4 (8 Valve), 69.3mm Bore (Standard Eng.) 1961-68 1
Eng. Code "FC" 1961-68

| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|----------|-------------|
| 1 | Oil Pan Gasket Set | 68-61 | OS21564C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-61 | VS21565 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-61 | 25538 | |

Apollo

| Engine Finding Index | | | | | |
|---|---------|----------|--------|-------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 3.5L 215 OHV V8 3.5" Bore (Buick) (GMC Eng.)..... | 1962-63 | 1 | | | |
| 4.9L 300 OHV V8 3.75" Bore (Buick) (GMC Eng.)... | 1964-65 | 2 | | | |

3.5L 215 OHV V8 (Buick), 3.5" Bore (GMC Eng.) 1962-63 1

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 2 | Head Gasket | 63-62 | 7984PT | 2 Req'd. |
| 1 | Head Set | 63-62 | HS7984PT | Int. manifold gskt. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-62 | FS7984PT | Int. manifold gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 63-62 | MS96002 | |
| 1 | Exh. Manifold Gasket Set | 63-62 | MS90013 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 63-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-62 | OS12992C | |
| 1 | Drain Plug Gasket | 63-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 63-62 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-62 | VS12993R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 63-62 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 63-62 | 12996-1 | |

(continued on next page)

Apollo

| 1 3.5L 215 OHV V8 (Buick), 3.5" Bore (GMC Eng.) 1962-63 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63-62 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Seal | 63-62 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 63-62 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 63-62 | 11528 | w/4 Bbl.; 1 or 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 63-62 | 9755 | w/4 Bbl.; 1 or 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 63-62 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 63-62 | 70032 | |
| 2 4.9L 300 OHV V8 (Buick), 3.75" Bore (GMC Eng.) 1964-65 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 65-64 | 8172PT | 2 Req'd. |
| 1 | Head Set | 65-64 | HS8172PT-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65-64 | FS8172PT-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 65 | MS9990 | |
| 1 | Int. Manifold Gasket Set | 64 | MS9944 | |
| 1 | Exh. Manifold Gasket Set | 65-64 | MS90235 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 65-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-64 | OS13397C-1 | |
| 1 | Drain Plug Gasket | 65-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65-64 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-64 | VS12993R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-64 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 65-64 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 65-64 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Seal | 65-64 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 65-64 | 5198 | w/2 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 65-64 | 11528 | w/4 Bbl.; 1 or 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 65 | 60000 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-64 | 9755 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 65-64 | 420 | Distributor mounting |

Aro Truck

| Engine Finding Index | | | | | |
|--|--------------|-----------------|---------------|--------------|-----------------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.3L 2302cc SOHC L4 96mm Bore (8 Valve) (Ford Eng.) L/D Truck..... | 1990 | 1 | | | |

| 1 2.3L 2302cc SOHC L4 (8 Valve), 96mm Bore (Ford Eng.) 1990 L/D Truck VIN Code "A" 1990 | | | | |
|--|-------------------------|--------------|-----------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 8993PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90 | 8471SP | HeadSaver® |

(continued on next page)

| 2.3L 2302cc SOHC L4 (8 Valve), 96mm Bore (Ford Eng.) 1990 1 L/D Truck VIN Code "A" 1990 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90 | HS8993PT-6 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS8993PT-6 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Bolt Set | 90 | ES72137 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS8471-3 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS93391 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90 | MS94263 | w/MFI |
| 1 | Exh. Manifold Gasket Set | 90 | MS92424 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60641 | Converter |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30545R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 90 | 16255-1 | 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve Tool | 90 | 16306 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50043R-1 | Int. manifold upper set incl.; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72683 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35114 | |
| 1 | Water Outlet Gasket | 90 | 35114T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35381 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90 | ES72734 | |
| 1 | Crankshaft Front Seal Set | 90 | TCS45107 | Must be used w/OS 30545R |
| 1 | Auxiliary Shaft Seal Set | 90 | TCS45109 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45108 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90 | 60847 | w/MFI; Mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 72649 | |

Audi Car

| Engine Finding Index | | | | | |
|--|---------------|----------|--|---------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) (VW Eng.) | 1973-74 | 1 | 2.0L 1986cc SOHC Diesel L5 76.5mm Bore (10 Valve)..... | 1979-82 | 8 |
| 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) (VW Eng.) | 1982-83 | 2 | 2.0L 1986cc SOHC Turbo-Diesel L5 76.5mm Bore (10 Valve)..... | 1982-85 | 9 |
| 1.6L 1588cc SOHC Turbo-Diesel L4 76.5mm Bore (8 Valve) (VW Eng.) | 1982-83 | 3 | 2.1L 2144cc SOHC L5 79.5mm Bore (10 Valve)..... | 1978-85 | 10 |
| 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) (VW Eng.) | 1975-80 | 4 | 2.1L 2144cc SOHC Turbo L5 79.5mm Bore (10 Valve)..... | 1980-85 | 11 |
| 1.7L 1715cc SOHC L4 79.5mm Bore (8 Valve) (VW Eng.) | 1981-83 | 5 | 2.2L 2226cc SOHC L5 81mm Bore (10 Valve)..... | 1984-88 | 12 |
| 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) (VW Eng.) | 1984-87 | 6 | 2.2L 2226cc SOHC Turbo L5 81mm Bore (10 Valve)..... | 1986-90 | 13 |
| 2.0L 1984cc SOHC L4 82.5mm Bore (8 Valve) (VW Eng.) | 1988-90 | 7 | 2.3L 2309cc SOHC L5 82.5mm Bore (10 Valve)..... | 1987-90 | 14 |
| | | | 2.3L 2309cc DOHC L5 82.5mm Bore (20 Valve) | 1989-90 | 15 |

Audi Car

Engine Code Index

| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
|-------------|---|----------|-------------|--|----------|
| CN | 2.0L 1986cc SOHC Diesel L5 76.5mm Bore (10 Valve) | 8 | WK | 2.1L 2144cc SOHC Turbo L5 79.5mm Bore (10 Valve) | 11 |
| CR | 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) (VW Eng.) | 2 | WT | 1.7L 1715cc SOHC L4 79.5mm Bore (8 Valve) (VW Eng.) | 5 |
| CY | 1.6L 1588cc SOHC Turbo-Diesel L4 76.5mm Bore (8 Valve) (VW Eng.) | 3 | WU | 2.1L 2144cc SOHC L5 79.5mm Bore (10 Valve) | 10 |
| DE | 2.0L 1986cc SOHC Turbo-Diesel L5 76.5mm Bore (10 Valve) | 9 | WX | 2.1L 2144cc SOHC Turbo L5 79.5mm Bore (10 Valve) | 11 |
| JK | 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) (VW Eng.) | 2 | XV | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) (VW Eng.) | 1 |
| JN | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) (VW Eng.) | 6 | XW | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) (VW Eng.) | 1 |
| JT | 2.2L 2226cc SOHC L5 81mm Bore (10 Valve) | 12 | XY | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) (VW Eng.) | 1 |
| KH | 2.1L 2144cc SOHC Turbo L5 79.5mm Bore (10 Valve) | 11 | XZ | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) (VW Eng.) | 1 |
| KX | 2.2L 2226cc SOHC L5 81mm Bore (10 Valve) | 12 | YG | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) (VW Eng.) | 4 |
| KZ | 2.2L 2226cc SOHC L5 81mm Bore (10 Valve) | 12 | YH | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) (VW Eng.) | 4 |
| MC | 2.2L 2226cc SOHC Turbo L5 81mm Bore (10 Valve) | 13 | YK | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) (VW Eng.) | 4 |
| MG | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) (VW Eng.) | 6 | YM | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) (VW Eng.) | 4 |
| NF | 2.2L 2226cc SOHC L5 81mm Bore (10 Valve) | 12 | ZD | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) (VW Eng.) | 1 |
| NF | 2.3L 2309cc SOHC L5 82.5mm Bore (10 Valve) | 14 | ZE | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) (VW Eng.) | 1 |
| NG | 2.3L 2309cc SOHC L5 82.5mm Bore (10 Valve) | 14 | 3A | 2.0L 1984cc SOHC L4 82.5mm Bore (8 Valve) (VW Eng.) | 7 |
| WD | 2.1L 2144cc SOHC L5 79.5mm Bore (10 Valve) | 10 | 7A | 2.3L 2309cc DOHC L5 82.5mm Bore (20 Valve) | 15 |
| WE | 2.1L 2144cc SOHC L5 79.5mm Bore (10 Valve) | 10 | | | |

1 1.5L 1471cc SOHC L4 (8 Valve), 76.5mm Bore (VW Eng.) 1973-74 Eng. Codes "XV" 1974, "XW" 1974, "XY" 1974, "XZ" 1974, "ZD" 1973, "ZE" 1973

| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|----------|--------------------------------|
| 1 | Int. Manifold Gasket Set | 74-73 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 74-73 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-73 | 23596 | Flange; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-73 | OS20101C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-73 | VS50119C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 74-73 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-73 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 74-73 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74-73 | 25609 | 8-bolt gskt. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 74-73 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 74-73 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 74-73 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74-73 | 60260 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 74-73 | 70982 | |

| 1.6L 1588cc SOHC Diesel L4 (8 Valve), 76.5mm Bore (VW Eng.) 1982-83 2 | | | | |
|---|---------------------------|-------|----------|---|
| Eng. Codes "CR" 1982, "JK" 1983 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-82 | 8841PT | 1 notch; Piston out-of-deck .63mm - .82mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 83-82 | 8844PT | 2 notches; Piston out-of-deck .83mm - .92mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 83-82 | 8845PT | 3 notches; Piston out-of-deck .93mm - 1.02mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set w/o Head Gasket | 83-82 | HSU21225 | Head gskt., head bolts, exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 83-82 | ES74028 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-82 | CS21225 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-82 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 83-82 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-82 | 60522 | Flange |
| 1 | Exhaust Pipe Gasket | 83-82 | 60576 | Ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-82 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-82 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-82 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 83-82 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 83-82 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-82 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 83-82 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-82 | 25609 | 8-bolt gskt. |
| 1 | O-Ring | 83-82 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 83-82 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 83-82 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 83-82 | TCS45357 | |
| 1.6L 1588cc SOHC Turbo-Diesel L4 (8 Valve), 76.5mm Bore (VW Eng.) 1982-83 3 | | | | |
| Eng. Code "CY" 1982-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-82 | 9101B | 2 notches; Piston out-of-deck .81mm - .90mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 83-82 | 9102B | 3 notches; Piston out-of-deck .91mm - 1.02mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set w/o Head Gasket | 83-82 | HSU21225 | Head gskt., head bolts, exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 83-82 | ES74028 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-82 | CS21225 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-82 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 83-82 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-82 | 60576 | Ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-82 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-82 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-82 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 83-82 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 83-82 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-82 | SS72567 | Premium valve stem seals incl. |

(continued on next page)

Audi Car

| 3 1.6L 1588cc SOHC Turbo-Diesel L4 (8 Valve), 76.5mm Bore (VW Eng.) 1982-83 (cont.) Eng. Code "CY" 1982-83 | | | | |
|---|---------------------------|-------|-------------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 83-82 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-82 | 25609 | 8-bolt gskt. |
| 1 | O-Ring | 83-82 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 83-82 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 83-82 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 83-82 | TCS45357 | |
| 4 1.6L 1588cc SOHC L4 (8 Valve), 79.5mm Bore (VW Eng.) 1975-80 Eng. Codes "YG" 1975-80, "YH" 1975-80, "YK" 1976, "YM" 1975-76 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-75 | 21200PT-1 | PermaTorque® |
| 1 | Head Set | 80-75 | HS21200PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-75 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 80-75 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-75 | 23596 | Flange; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-75 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-76 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80 | VS50200C | From 07/01/79; 6mm Shoulder stud; w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 80 | VS50107C | From 07/01/79; 6mm Shoulder stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50200C | From 07/01/79; 6mm Shoulder stud; w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50107C | From 07/01/79; 6mm Shoulder stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50119C | To 06/30/79; 6mm Straight stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 78-75 | VS50119C | 6mm Straight stud; w/Semi-circular plug |
| 1 | Semi-Circular Plug | 80-75 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-75 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80-75 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-75 | 25609 | 8-bolt gskt. |
| 1 | O-Ring | 80-75 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 80-75 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 80-75 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 80-75 | TCS45357 | |
| 5 1.7L 1715cc SOHC L4 (8 Valve), 79.5mm Bore (VW Eng.) 1981-83 Eng. Code "WT" 1981-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-81 | 21200PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 83-81 | HS21200PT-2 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-81 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 83-81 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-81 | 23607 | Flange; 3-bolt; 2 1/16" ID |
| 1 | Exhaust Pipe Gasket | 83-81 | 23596 | Flange; 6-bolt; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-81 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-81 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-81 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 83-81 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 83-81 | CP75002 | |

(continued on next page)

Audi Car

| 1.7L 1715cc SOHC L4 (8 Valve), 79.5mm Bore (VW Eng.) 1981-83 5 | | | | |
|---|---------------------------|-------|----------|--|
| Eng. Code "WT" 1981-83 (cont.) | | | | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-81 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 83-81 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-81 | 25609 | 8-bolt gskt. |
| 1 | O-Ring | 83-81 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 83-81 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 83-81 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 83-81 | TCS45357 | |
| 1.8L 1780cc SOHC L4 (8 Valve), 81mm Bore (VW Eng.) 1984-87 6 | | | | |
| Eng. Codes "JN" 1984, "MG" 1985-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-84 | 9090PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 87-84 | HS9090B | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 87-84 | ES74029 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-84 | CS9090 | 9-bolt water pump gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-84 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 87-84 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-85 | 23599 | Rear; Converter |
| 1 | Exhaust Pipe Gasket | 87-84 | 23607 | Flange; 2 1/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-84 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-84 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-84 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 87-84 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 87-84 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-84 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 87-84 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-84 | 25609 | 8-bolt gskt. |
| 1 | O-Ring | 87-84 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-84 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 87-84 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 87-84 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 87-84 | 23623 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-84 | 70982 | |
| 2.0L 1984cc SOHC L4 (8 Valve), 82.5mm Bore (VW Eng.) 1988-90 7 | | | | |
| Eng. Code "3A" 1988-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9570PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-88 | HS9570PT | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9570 | Water pump gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 23607 | Flange; California; 2 1/16" ID |

(continued on next page)

Audi Car

| 7 2.0L 1984cc SOHC L4 (8 Valve), 82.5mm Bore (VW Eng.) 1988-90 (cont.) Eng. Code "3A" 1988-90 | | | | |
|--|---------------------------|-------|----------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 23599 | Rear; Converter; w/A/T |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 90-88 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 90-88 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-88 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35549 | Gskt. |
| 1 | O-Ring | 90-88 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 90-88 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-88 | 23623 | w/MFI |
| 8 2.0L 1986cc SOHC Diesel L5 (10 Valve), 76.5mm Bore 1979-82 Eng. Code "CN" 1979-82 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 82-79 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 82-79 | 23607 | Flange; Exc. California; 2 1/16" ID |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-79 | BS40427 | Rubber; One-piece; Improved design |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 82-79 | 25615 | Thermostat gskt. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 82-79 | TCS45357 | |
| 9 2.0L 1986cc SOHC Turbo-Diesel L5 (10 Valve), 76.5mm Bore 1982-85 Eng. Code "DE" 1982-85 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 85-82 | MS94063 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-82 | BS40427 | Rubber; One-piece; Improved design |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 85-82 | 25615 | Thermostat gskt. |
| 1 | O-Ring | 85-82 | 35327 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 85-82 | TCS45357 | |
| 10 2.1L 2144cc SOHC L5 (10 Valve), 79.5mm Bore 1978-85 Eng. Codes "WD" 1978-83, "WE" 1978-85, "WU" 1984-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85 | 9282B | Head bolts not incl.; Head bolt replacement recommended |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 85-78 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85 | 23607 | Flange; 2 1/16" ID |
| 1 | Exhaust Pipe Gasket | 83-78 | 23607 | Flange; 2 1/16" ID |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-78 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-81 | VS50236C | w/Semi-circular plug |

(continued on next page)

| 2.1L 2144cc SOHC L5 (10 Valve), 79.5mm Bore 1978-85 10 Eng. Codes "WD" 1978-83, "WE" 1978-85, "WU" 1984-85 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80 | VS50236C | From Chassis No. 43B 000 001; w/Semi-circular plug |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 85-78 | 25615 | Thermostat gskt. |
| 1 | O-Ring | 85-78 | 35327 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 85-78 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 85-78 | 23623 | w/MFI |
| 2.1L 2144cc SOHC Turbo L5 (10 Valve), 79.5mm Bore 1980-85 11 Eng. Codes "KH" 1980-85, "WK" 1980-83, "WX" 1983-85 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 85-80 | MS94063 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-80 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-81 | VS50236C | w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 80 | VS50236C | From Chassis No. 43B 000 001; w/Semi-circular plug |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 85-80 | 25615 | Thermostat gskt. |
| 1 | O-Ring | 85-80 | 35327 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 85-80 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 85-80 | 23623 | w/MFI |
| 2.2L 2226cc SOHC L5 (10 Valve), 81mm Bore 1984-88 12 Eng. Codes "JT" 1984-87, "KX" 1984-87, "KZ" 1985-88, "NF" 1987 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-86 | 9282B | Eng. Code "KZ"; Exc. Canada; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 85-84 | 9282B | Head bolts not incl.; Head bolt replacement recommended |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 88-84 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-87 | 60717 | Rear; Converter; Eng. Code "KZ" |
| 1 | Exhaust Pipe Gasket | 88-86 | 23607 | Flange; Eng. Code "KZ"; Exc. Canada; 2 1/16" ID |
| 1 | Exhaust Pipe Gasket | 87 | 60708 | Flange; Eng. Code "NF" |
| 1 | Exhaust Pipe Gasket | 86 | 23599 | Converter; Eng. Code "KZ" |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-84 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-84 | VS50236C | w/Semi-circular plug |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 88-84 | 25615 | Thermostat gskt. |
| 1 | O-Ring | 88-84 | 35327 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 88-84 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 88-84 | 23623 | w/MFI |
| 2.2L 2226cc SOHC Turbo L5 (10 Valve), 81mm Bore 1986-90 13 Eng. Code "MC" 1986-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 9282B | Head bolts not incl.; Head bolt replacement recommended |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87 | 60717 | Rear; Converter |
| 1 | Exhaust Pipe Gasket | 86 | 23599 | Converter |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40427 | Rubber; One-piece; Improved design |

(continued on next page)

Audi Car

| 13 2.2L 2226cc SOHC Turbo L5 (10 Valve), 81mm Bore 1986-90 (cont.) Eng. Code "MC" 1986-91 | | | | |
|--|---------------------------|-------|-----------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50236C | w/Semi-circular plug |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-86 | 25615 | Thermostat gskt. |
| 1 | O-Ring | 90-86 | 35327 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 90-86 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-86 | 23623 | w/MFI |
| 14 2.3L 2309cc SOHC L5 (10 Valve), 82.5mm Bore 1987-90 Eng. Codes "NF" 1987-91, "NG" 1987-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90-89 | HS9526B-2 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS9526B-2 | Eng. Code "NG"; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94073 | |
| 1 | Int. Manifold Gasket Set | 88-87 | MS94073 | Eng. Code "NG" |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60708 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50236C | w/Semi-circular plug |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-87 | 25615 | Thermostat gskt. |
| 1 | O-Ring | 90-87 | 35327 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-87 | 23623 | w/MFI |
| 15 2.3L 2309cc DOHC L5 (20 Valve), 82.5mm Bore 1989-90 Eng. Code "7A" 1989-92 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Semi-Circular Plug | 90-89 | CP75002 | 2 Req'd. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-89 | 35327 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45357 | 2 Req'd. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 23623 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70982 | |

Aurora

| Engine Finding Index | | | | | |
|---|---------------|----------|----------|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 5.0L 302 OHV V8 4" Bore (Ford Eng.) | 1987-88 | 1 | | | |
| 1 5.0L 302 OHV V8, 4" Bore (Ford Eng.) 1987-88 VIN Code "E" 1987-88 | | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION | |
| 2 | Head Gasket | 88-87 | 8548PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® | |

(continued on next page)

5.0L 302 OHV V8, 4" Bore (Ford Eng.) 1987-88 1
VIN Code "E" 1987-88 (cont.)

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------------|--------------|-----------------|---|
| 2 | Head Gasket | 88-87 | 9333PT-1 | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 88-87 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 88-87 | HS9280PT-2 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-87 | CS8548-2 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 88-87 | CS8548-9 | Water pump to plate gskt. not incl.; PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-87 | MS93334 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 88-87 | MS94555 | Upper set |
| 1 | Exh. Manifold Gasket Set | 88-87 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 88-87 | 60924 | Converter; 1 or 2 Req'd. |
| 1 | Exh. Flange Bolt & Spring Kit | 88-87 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-87 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 88-87 | OS34508R | PermaDry® one-piece molded rubber gskt. incl.; Improved design |
| 1 | Drain Plug Gasket | 88-87 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-87 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 88-87 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 88-87 | 16250 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 88-87 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88 | VS50029C | Must be used w/MS 94555; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 88 | VS13264T | Must be used w/MS 94555; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | From 04/16/87; Must be used w/MS 94555; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | From 04/16/87; Must be used w/MS 94555; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264C | To 04/15/87; Must be used w/MS 94555; Cork |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | To 04/15/87; Must be used w/MS 94555; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264R | To 04/15/87; Must be used w/MS 94555; Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-87 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-87 | SS70070 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-87 | 35440 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-87 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 88-87 | 35241 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 88-87 | TCS45449 | w/o Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/ OS 34508R; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 88-87 | TCS45450 | w/Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/ OS 34508R; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 88-87 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 88-87 | 16310 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 88-87 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 88-87 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 88-87 | 72540 | w/MFI; EGR valve to plenum |
| 1 | Throttle Body Gasket | 88-87 | 70261 | w/MFI; Throttle body to EGR valve |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-87 | 70020 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 88-87 | 72516 | Inlet tube |

Austin - See British Leyland
Austin-Healey - See British Leyland

Avanti II

Engine Finding Index

| Engine | Years | Line No. | Engine | Years | Line No. |
|--|---------------|----------|--|---------------|----------|
| 5.0L 305 OHV V8 3.736" Bore (Chevrolet) (GMC Eng.) | 1981-90 | 1 | 6.6L 400 OHV V8 4.125" Bore (Chevrolet) (GMC Eng.) | 1973-78 | 4 |
| 5.4L 327 OHV V8 4" Bore (Chevrolet) (GMC Eng.) . | 1965-69 | 2 | | | |
| 5.7L 350 OHV V8 4" Bore (Chevrolet) (GMC Eng.) . | 1969-80 | 3 | | | |

1 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore (GMC Eng.) 1981-90 VIN Codes "E" 1988-91, "H" 1981-91

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 2 | Head Gasket | 90-81 | 505SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-81 | 8510PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 90-88 | HS8510PT-4 | w/TBI; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-87 | HS8510PT-5 | w/TPI; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS8510PT-4 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-85 | HS8510PT-3 | w/TPI; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86-81 | HS8510PT-1 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 2 | Head Bolt Set | 90-81 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85 | FS8510PT-1 | w/TPI; Int. manifold upper set not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85-81 | FS8510PT-1 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8510 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85-81 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93317 | w/TBI |
| 1 | Int. Manifold Gasket Set | 90-85 | MS93035-1 | w/TPI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 88-87 | MS93317 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 86-81 | MS90314-2 | w/4 Bbl. |
| 1 | Plenum Gasket Set | 90-85 | MS93160 | w/TPI; Upper set |
| 1 | Exh. Manifold Gasket Set | 90-81 | MS9275B | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-81 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 90-81 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34500R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-81 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 85-81 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-81 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40626 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40520 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-81 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 85-81 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-86 | 16258 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50088R | Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-87 | VS50293R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86-81 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 86-81 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 86-81 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 86-81 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 86-81 | VS12869R | Rubber |
| 2 | Load Spreader Set | 86-81 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-81 | SS72877 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |

(continued on next page)

| 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore (GMC Eng.) 1981-90 1 VIN Codes "E" 1988-91, "H" 1981-91 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| | VALVE STEM SEAL SET | | | |
| QTY | (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-81 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-87 | SS5112 | Exh.; O-ring |
| 1 | Valve Stem Seal Set | 86-81 | SS72526 | Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-81 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-81 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-81 | 5152 | To block |
| 1 | Water Pump Gasket | 90-81 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45121 | w/o Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Cover Set | 85-81 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45265 | w/Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Set w/Sleeve & Seal | 85-81 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-81 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-81 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-88 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 88-81 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-81 | 60482 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 88-81 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 4 | Fuel Injector O-Ring Set | 90-85 | ES70599 | w/TPI; Improved design |
| 1 | Throttle Body Gasket | 90-89 | 60903 | w/TBI |
| 1 | Throttle Body Gasket | 90-88 | 60826 | w/TPI |
| 1 | Throttle Body Gasket | 88 | 60759 | w/TBI |
| 1 | Throttle Body Gasket | 87-85 | 60655 | w/TPI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-81 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70978 | w/TBI |
| 1 | EGR Gasket | 90-85 | 70954 | w/TPI |
| 2 | EGR Gasket | 88-81 | 70950 | w/4 Bbl. |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-81 | 72665 | Distributor to oil pump shaft retainer |
| 5.4L 327 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1965-69 2 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-65 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 69-65 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-65 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 69-65 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 69-65 | 7733SP | HeadSaver® |
| 1 | Head Set | 69-65 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 69-65 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 69-65 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-65 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 69-65 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-65 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68-65 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 69-65 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-65 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 69-65 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-65 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |

(continued on next page)

Avanti II

| 2 5.4L 327 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1965-69 (cont.) | | | | |
|---|----------------------------------|--------------|------------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 69-65 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-65 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-65 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-65 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 69-65 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-65 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 69-65 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 69-65 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 69-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-65 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 69-65 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 69-65 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869R | Rubber |
| 2 | Load Spreader Set | 69-65 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-65 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 69-65 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-65 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-65 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-65 | 5152 | To block |
| 1 | Water Pump Gasket | 69-65 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-65 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-65 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-65 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-65 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-65 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-65 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60043 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-66 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Carter; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Holley; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 60043 | w/4 Bbl.; Rochester; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65 | 9474 | w/4 Bbl.; Exc. Hi-Perf.; Exc. Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65 | 9803 | w/4 Bbl.; Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-65 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-65 | 72665 | Distributor to oil pump shaft retainer |
| 3 5.7L 350 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1969-80 VIN Codes "K" 1972, "L" 1977-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-77 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 80-77 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 72-69 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 72-69 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 72-69 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 72-69 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 80-77 | 7733SP | HeadSaver® |

(continued on next page)

5.7L 350 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1969-80 3
VIN Codes "K" 1972, "L" 1977-80 (cont.)

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------------|--------------|-----------------|---|
| 2 | Head Gasket Spacer Shim | 72-69 | 7733SP | HeadSaver® |
| 1 | Head Set | 80-77 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 72-69 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 72-69 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 80-77 | ES72856 | Replacement recommended |
| 2 | Head Bolt Set | 72-69 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-77 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 72-69 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 72-69 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-77 | CS7733-2 | |
| 1 | Gasket Conversion Set | 72-69 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-77 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 72-69 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 80-77 | MS9275B | |
| 1 | Exh. Manifold Gasket Set | 72-69 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-77 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 80-77 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 80-77 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 80-77 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 72-69 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 72-69 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 72-69 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 72-69 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-77 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 80-77 | 5182 | Plate |
| 1 | Fuel Pump Mounting Gasket | 72-69 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 72-69 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 80-77 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 79-77 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 72-69 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 72-69 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 72-69 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 80-77 | 70822 | |
| 1 | Drain Plug Gasket | 72-69 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-77 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 80-77 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 72-69 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 72-69 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-77 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 80-77 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 80-77 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 80-77 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 80-77 | VS12869R | Rubber |
| 1 | Valve Cover Gasket Set | 72-69 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 72-69 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 72-69 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 72-69 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 72-69 | VS12869R | Rubber |
| 2 | Load Spreader Set | 80-77 | ES72676 | |
| 2 | Load Spreader Set | 72-69 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-77 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80-77 | SS5112 | Int. & Exh.; O-ring |

(continued on next page)

Avanti II

| 3 5.7L 350 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1969-80 (cont.) VIN Codes "K" 1972, "L" 1977-80 | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 72-69 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 72-69 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-77 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 80-77 | 35562T | 1 13/16" ID; PermaDryPlus® |
| 1 | Water Outlet Gasket | 72-69 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 72-69 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 80-77 | 5152 | To block |
| 1 | Water Pump Gasket | 80-77 | 13032 | To plate |
| 2 | Water Pump Gasket | 72-69 | 5152 | To block |
| 1 | Water Pump Gasket | 72-69 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-77 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 72-69 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 80-77 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 72-69 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 80-77 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve | 72-69 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 80-77 | 16312 | |
| 1 | Repair Sleeve Tool | 72-69 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 80-77 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 72-69 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-77 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 80-77 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 72-71 | 60255 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 72-69 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69 | 60043 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-77 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 80-77 | 70194 | |
| 1 | Distributor Mounting Gasket | 72-69 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 80-77 | 70950 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 80-77 | 72665 | Distributor to oil pump shaft retainer |
| 1 | Oil Pump Shaft Guide | 72-69 | 72665 | Distributor to oil pump shaft retainer |
| 4 6.6L 400 OHV V8 (Chevrolet), 4.125" Bore (GMC Eng.) 1973-78 VIN Code "U" 1973-78 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 78-73 | 8364PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 78-73 | HS8364PT-3 | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 78-73 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 78-73 | FS8364PT-3 | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 78-73 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 78-75 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 74 | MS90314-3 | |
| 1 | Int. Manifold Gasket Set | 73 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 78-73 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 78-73 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 78-73 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 78-73 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 78-73 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |

(continued on next page)

6.6L 400 OHV V8 (Chevrolet), 4.125" Bore (GMC Eng.) 1973-78 4
VIN Code "U" 1973-78 (cont.)

| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
|------------|----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| 2 | Exhaust Pipe Gasket | 78-73 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 78-73 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 78-73 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 78-73 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-75 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 78-75 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-73 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 74-73 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-73 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 78-73 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-73 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 78-73 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-73 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 78-73 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 78-73 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 78-73 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 78-73 | VS12869R | Rubber |
| 2 | Load Spreader Set | 78-73 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 78-73 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 78-73 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 78-73 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 78-73 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 78-73 | 5152 | To block |
| 1 | Water Pump Gasket | 78-73 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 78-75 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 74-73 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 78-75 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-73 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 78-73 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 78-73 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 78-73 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 78-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 78-73 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 73 | 60255 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 78-76 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 78-73 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 78-75 | 70950 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 78-73 | 72665 | Distributor to oil pump shaft retainer |

Bertone - See Fiat

Bizzarrini

| Engine Finding Index | | | | | |
|---|---------|----------|--------|-------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 5.4L 5360cc (327) OHV V8 4" Bore (Chevrolet) (GMC Eng.)..... | 1965-69 | 1 | | | |

1 5.4L 5360cc (327) OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1965-69

| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|------------|---|
| 2 | Head Gasket | 69-65 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 69-65 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-65 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 69-65 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 69-65 | 7733SP | HeadSaver® |
| 1 | Head Set | 69-65 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 69-65 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 69-65 | ES72856 | Replacement recommended |
| 1 | Full Gasket Set | 69-65 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 69-65 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Gasket Conversion Set | 69-65 | CS7733-2 | |
| 1 | Int. Manifold Gasket Set | 69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68-65 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 69-65 | MS9275B | |
| 1 | Exhaust Pipe Gasket | 69-65 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 69-65 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-65 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-65 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-65 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-65 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| 1 | Fuel Pump Mounting Gasket | 69-65 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 69-65 | 5182 | Plate |
| 1 | Oil Pan Gasket Set | 69-65 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 69-65 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 69-65 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 69-65 | 70822 | |
| 1 | Rear Main Seal Set | 69-65 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 69-65 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 69-65 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869R | Rubber |
| 2 | Load Spreader Set | 69-65 | ES72676 | |
| 1 | Valve Stem Seal Set | 69-65 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 69-65 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Water Outlet Gasket | 69-65 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-65 | 35562T | 1 13/16" ID; PermaDryPlus® |
| 2 | Water Pump Gasket | 69-65 | 5152 | To block |
| 1 | Water Pump Gasket | 69-65 | 13032 | To plate |
| 1 | Timing Cover Set | 69-65 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-65 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-65 | 16202 | Use w/installation tool |

(continued on next page)

| 5.4L 5360cc (327) OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1965-69 1 (cont.) | | | | |
|--|-----------------------------|-------|----------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 69-65 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-65 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-65 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60043 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-66 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Holley; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 60043 | w/4 Bbl.; Rochester; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 67-65 | 60002 | w/4 Bbl.; Carter; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 65 | 9474 | w/4 Bbl.; Exc. Hi-Perf.; Exc. Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65 | 9803 | w/4 Bbl.; Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-65 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-65 | 72665 | Distributor to oil pump shaft retainer |

BMW Car (Incl. BMW, Mini)

| Engine Finding Index | | | | | |
|--|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.8L 1766cc SOHC L4 89mm Bore (8 Valve)..... | 1980-85 | 1 | 2.7L 2693cc SOHC L6 84mm Bore (12 Valve)..... | 1982-88 | 6 |
| 2.0L 1990cc SOHC L4 89mm Bore (8 Valve)..... | 1966-79 | 2 | 2.8L 2788cc SOHC L6 86mm Bore (12 Valve)..... | 1979-81 | 7 |
| 2.0L 1990cc SOHC Turbo L4 89mm Bore (8 Valve)..... | 1973-74 | 3 | 3.0L 2985cc SOHC L6 89mm Bore (12 Valve)..... | 1975-78 | 8 |
| 2.4L 2443cc SOHC Turbo-Diesel L6 80mm Bore (12 Valve)..... | 1985-86 | 4 | 3.2L 3210cc SOHC L6 89mm Bore (12 Valve)..... | 1978-84 | 9 |
| 2.5L 2494cc SOHC L6 84mm Bore (12 Valve)..... | 1987-90 | 5 | 3.4L 3430cc SOHC L6 92mm Bore (12 Valve)..... | 1985-90 | 10 |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| M10B18 | 1.8L 1766cc SOHC L4 89mm Bore (8 Valve) | 1 | M30B32 | 3.2L 3210cc SOHC L6 89mm Bore (12 Valve) | 9 |
| M10B20 | 2.0L 1990cc SOHC L4 89mm Bore (8 Valve) | 2 | M30B34 | 3.4L 3430cc SOHC L6 92mm Bore (12 Valve) | 10 |
| M20B25 | 2.5L 2494cc SOHC L6 84mm Bore (12 Valve) | 5 | 121 | 2.0L 1990cc SOHC L4 89mm Bore (8 Valve) | 2 |
| M20B27 | 2.7L 2693cc SOHC L6 84mm Bore (12 Valve) | 6 | 121 | 2.0L 1990cc SOHC Turbo L4 89mm Bore (8 Valve) | 3 |
| M21D24 | 2.4L 2443cc SOHC Turbo-Diesel L6 80mm Bore (12 Valve) | 4 | 128 | 2.8L 2788cc SOHC L6 86mm Bore (12 Valve) | 7 |
| M30B28 | 2.8L 2788cc SOHC L6 86mm Bore (12 Valve) | 7 | | | |
| M30B30 | 3.0L 2985cc SOHC L6 89mm Bore (12 Valve) | 8 | | | |

| 1.8L 1766cc SOHC L4 (8 Valve), 89mm Bore 1980-85 1 Eng. Code "M10B18" 1968-71 & 1980-85 | | | | |
|---|--------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-80 | 21212B | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 85-84 | HS21212B-3 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 83-80 | HS21212B-2 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-80 | MS22711 | |
| 1 | Exh. Manifold Gasket Set | 85-84 | MS93027 | |
| 1 | Exh. Manifold Gasket Set | 83-80 | MS22714 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-84 | 60644 | Flange |

(continued on next page)

BMW Car (Incl. BMW, Mini)

| 1 1.8L 1766cc SOHC L4 (8 Valve), 89mm Bore 1980-85 (cont.) Eng. Code "M10B18" 1968-71 & 1980-85 | | | | |
|---|---------------------------|-------|-----------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-80 | 23578 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-84 | OS20050C | Upper |
| 1 | Oil Pan Gasket Set | 83-80 | OS20050C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-80 | BS40412-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-80 | VS26046C | Cork-Ply® |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-80 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-80 | 35545 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 85-80 | TCS45926 | |
| 2 2.0L 1990cc SOHC L4 (8 Valve), 89mm Bore 1966-79 Eng. Codes "M10B20" 1977-79, "121" 1966-76 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-66 | 21212B | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 79-66 | MS22711 | |
| 1 | Exh. Manifold Gasket Set | 79-66 | MS22714 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-66 | 23578 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-66 | OS20050C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-77 | BS40412-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-66 | VS26046C | Cork-Ply® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-77 | 35545 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 79-77 | TCS45926 | |
| 3 2.0L 1990cc SOHC Turbo L4 (8 Valve), 89mm Bore 1973-74 Eng. Code "121" 1973-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 74-73 | 21212B | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 74-73 | MS22711 | |
| 1 | Exh. Manifold Gasket Set | 74-73 | MS22714 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-73 | 23578 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-73 | OS20050C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-73 | VS26046C | Cork-Ply® |
| 4 2.4L 2443cc SOHC Turbo-Diesel L6 (12 Valve), 80mm Bore 1985-86 Eng. Code "M21D24" 1985-86 | | | | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-85 | 35327 | Thermostat housing O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 86-85 | 35326 | |
| 5 2.5L 2494cc SOHC L6 (12 Valve), 84mm Bore 1987-90 Eng. Code "M20B25" 1987-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9397B | Head bolts not incl.; Head bolt replacement recommended |

(continued on next page)

BMW Car (Incl. BMW, Mini)

| 2.5L 2494cc SOHC L6 (12 Valve), 84mm Bore 1987-90 5 Eng. Code "M20B25" 1987-93 (cont.) | | | | |
|--|--|-------|-----------|--|
| QTY | CYLINDER HEAD (cont.) Head Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 90-87 | HS9397B-1 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET Gasket Conversion Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 90-87 | CS9397 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS94070 | |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS93028 | |
| QTY | OIL PAN Oil Pan Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 90-87 | OS30527C | |
| QTY | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 90-87 | BS40494 | Rubber; One-piece |
| QTY | VALVE COVER Valve Cover Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 90-87 | VS50279B | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET Valve Stem Seal Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 90-87 | SS72682 | Premium valve stem seals incl.; Improved design |
| QTY | THERMOSTAT HOUSING O-Ring | YEARS | PART NO. | DESCRIPTION |
| 1 | | 90-87 | 35327 | Thermostat housing O-ring |
| QTY | WATER OUTLET GASKET Water Outlet Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 90-87 | 35550 | Outlet |
| QTY | WATER PUMP Water Pump Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 90-87 | 35326 | |
| 2.7L 2693cc SOHC L6 (12 Valve), 84mm Bore 1982-88 6 Eng. Code "M20B27" 1982-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-82 | 9397B | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 88-82 | HS9397B | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET Gasket Conversion Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 88-82 | CS9397 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88 | MS93032 | "325" & "325e" & "325es" models |
| 1 | Int. Manifold Gasket Set | 88 | MS94070 | "528e" model |
| 1 | Int. Manifold Gasket Set | 87-82 | MS93032 | |
| 1 | Exh. Manifold Gasket Set | 88-82 | MS93028 | |
| QTY | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS | PART NO. | DESCRIPTION |
| 2 | | 88-82 | 60575 | Flange; 2 Req'd. |
| QTY | OIL PAN Oil Pan Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 88-82 | OS30527C | |
| QTY | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 88-82 | BS40494 | Rubber; One-piece |
| QTY | VALVE COVER Valve Cover Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 88-82 | VS50279B | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET Valve Stem Seal Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 88-82 | SS72682 | Premium valve stem seals incl.; Improved design |
| QTY | THERMOSTAT HOUSING O-Ring | YEARS | PART NO. | DESCRIPTION |
| 1 | | 88-82 | 35327 | Thermostat housing O-ring |
| QTY | WATER OUTLET GASKET Water Outlet Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 88-82 | 35550 | Outlet |
| QTY | WATER PUMP Water Pump Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 88-82 | 35326 | |
| 2.8L 2788cc SOHC L6 (12 Valve), 86mm Bore 1979-81 7 Eng. Codes "M30B28" 1979-81, "128" 1979-81 | | | | |
| QTY | OIL PAN Oil Pan Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 81-79 | OS34403C | |
| QTY | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 81-79 | BS40412-1 | Rubber; One-piece |
| QTY | VALVE COVER Valve Cover Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 81-79 | VS26047C | Cork-Ply® |
| QTY | THERMOSTAT HOUSING Thermostat Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 81-79 | 35434 | Thermostat gskt. |

(continued on next page)

BMW Car (Incl. BMW, Mini)

| | | | | |
|--|-----------------------------|--------------|-----------------|--|
| 7 2.8L 2788cc SOHC L6 (12 Valve), 86mm Bore 1979-81 (cont.) Eng. Codes "M30B28" 1979-81, "128" 1979-81 | | | | |
| THERMOSTAT HOUSING | | | | |
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 81-79 | 35547 | Thermostat O-ring |
| 8 3.0L 2985cc SOHC L6 (12 Valve), 89mm Bore 1975-78 Eng. Code "M30B30" 1975-78 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 78-75 | 60575 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-75 | OS34403C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-75 | BS40412-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-75 | VS26047C | Cork-Ply® |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 78-75 | 35434 | Thermostat gskt. |
| 1 | O-Ring | 78-75 | 35547 | Thermostat O-ring |
| 9 3.2L 3210cc SOHC L6 (12 Valve), 89mm Bore 1978-84 Eng. Code "M30B32" 1978-84 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 84-78 | 60575 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-78 | OS34403C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-78 | BS40412-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-83 | VS50278B | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 82-78 | VS26047C | Cork-Ply® |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 84-78 | 35434 | Thermostat gskt. |
| 1 | O-Ring | 84-78 | 35547 | Thermostat O-ring |
| 10 3.4L 3430cc SOHC L6 (12 Valve), 92mm Bore 1985-90 Eng. Code "M30B34" 1985-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90-85 | HS9759PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9759 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-85 | OS34403C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-85 | BS40412-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-85 | VS50278B | PermaDry® molded rubber gskt. incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-85 | 35434 | Thermostat gskt. |
| 1 | O-Ring | 90-85 | 35547 | Thermostat O-ring |

Bricklin

| Engine Finding Index | | | | | |
|--|-------|----------|---------------------------------------|-------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 5.8L 351 OHV V8 4" Bore (Modified) (Ford Eng.) | | 1975-76 | | 1 | |
| 5.8L 351 OHV V8 4" Bore (Windsor) (Ford Eng.) | | 1975-76 | | 2 | |
| | | | 5.9L 360 OHV V8 4.08" Bore (AMC Eng.) | | 1974 |
| | | | | | 3 |

| | | | | |
|--|----------------------|--------------|-----------------|--------------------|
| 1 5.8L 351 OHV V8 (Modified), 4" Bore (Ford Eng.) 1975-76 VIN Code "M" 1975-76 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-75 | 8347PT-1 | PermaTorque® |

(continued on next page)

| 5.8L 351 OHV V8 (Modified), 4" Bore (Ford Eng.) 1975-76 1 VIN Code "M" 1975-76 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket Spacer Shim | 76-75 | 8347SP | HeadSaver® |
| 1 | Head Set | 76-75 | HS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-75 | FS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 76-75 | MS96020 | |
| 1 | Exh. Manifold Gasket Set | 76-75 | MS90526 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-75 | 60309 | Converter; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 60308 | Converter; 2 11/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-75 | 70272 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-75 | OS30227C | |
| 1 | Drain Plug Gasket | 76-75 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-75 | BS40042 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-75 | VS50068C | Cork |
| 1 | Valve Cover Gasket Set | 76-75 | VS50068R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-75 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76-75 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-75 | 35041 | |
| 1 | Water Outlet Gasket | 76-75 | 35041T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 76-75 | 35088 | Plate to block |
| 1 | Water Pump Gasket | 76-75 | 35066 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-75 | TCS45061 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-75 | TCS45283 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-75 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-75 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-75 | 60038 | w/2 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-75 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60303 | w/2 Bbl.; Spacer to manifold |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 76-75 | 72579 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 76-75 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-75 | 70826 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 76-75 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 76-75 | 70273 | Mounting |
| 5.8L 351 OHV V8 (Windsor), 4" Bore (Ford Eng.) 1975-76 2 VIN Code "H" 1975-76 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-75 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 76-75 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 76-75 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 76 | HS8548PT-6 | From 12/02/75; Premium valve stem seals incl. |
| 1 | Head Set | 76 | HS8548PT-6 | To 12/01/75; Valve stem seals not incl. |
| 1 | Head Set | 75 | HS8548PT-6 | Valve stem seals not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76 | FS8548PT-15 | From 12/02/75; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76 | FS8548PT-15 | To 12/01/75; Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |

(continued on next page)

Bricklin

| 2 5.8L 351 OHV V8 (Windsor), 4" Bore (Ford Eng.) 1975-76 (cont.) VIN Code "H" 1975-76 | | | | |
|---|----------------------------|-------|-------------|--|
| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 75 | FS8548PT-15 | Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-75 | CS8548-5 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 76-75 | MS90361 | |
| 1 | Exh. Manifold Gasket Set | 76-75 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-75 | 60309 | Converter; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 60308 | Converter; 2 11/32" ID |
| 2 | Exhaust Pipe Gasket | 76-75 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 76-75 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-75 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-75 | OS30214C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 76-75 | OS30214T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 76-75 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-75 | BS40042 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-75 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 76-75 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 76-75 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 76-75 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76 | SS13807-1 | Int. & Exh.; From 12/02/75; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76 | SS13364 | Int. & Exh.; To 12/01/75; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 75 | SS13364 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-75 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 76-75 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 76-75 | 35066 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-75 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 76-75 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 76-75 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-75 | 16310 | |
| 1 | Dowel Pin | 76-75 | ES74004 | Sprocket to camshaft |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-75 | 60038 | w/2 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-75 | 60716 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60244 | w/2 Bbl.; Cast iron Int. manifold; Spacer to manifold |
| 1 | Carburetor Mounting Set | 76-75 | ES70582 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer, Spacer to manifold, EGR incl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 76-75 | 5511 | Distributor mounting; O-ring |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-75 | 70826 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 76-75 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 76-75 | 70141 | Mounting |
| 3 5.9L 360 OHV V8, 4.08" Bore (AMC Eng.) 1974 VIN Code "P" 1974 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 74 | 8266PT-1 | 2 Req'd. |
| 1 | Head Set | 74 | HS8266PT-4 | Int. manifold gskt. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74 | FS8266PT-4 | Int. manifold gskt. & exh. pipe flange not incl.; Premium valve stem seals incl. |

(continued on next page)

5.9L 360 OHV V8, 4.08" Bore (AMC Eng.) 1974 3
VIN Code "P" 1974 (cont.)

| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|----------|---|
| 1 | Valley Pan Gasket Set | 74 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 74 | MS90166 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74 | 60299 | Packing; 1 13/16" ID |
| 1 | Exhaust Pipe Gasket | 74 | 60103-1 | Packing; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 74 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74 | SS70529 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 74 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 74 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 74 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74 | 60091 | w/4 Bbl.; Insulator to manifold |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 74 | 72590 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 74 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 74 | 70978 | |

British Leyland (Incl. Austin, Jensen, Metropolitan, MG, Morris)

| Engine Finding Index | | | | | |
|--|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| .8L 803cc OHV L4 58mm Bore (8 Valve) | 1952-56 | 1 | 1.6L 1588cc OHV L4 75.4mm Bore (8 Valve) | 1959-61 | 11 |
| .8L 848cc OHV L4 62.9mm Bore (8 Valve) | 1959-74 | 2 | 1.6L 1622cc OHV L4 76.2mm Bore (8 Valve) | 1961-71 | 12 |
| .9L 948cc OHV L4 62.9mm Bore (8 Valve) | 1956-62 | 3 | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) | 1961-81 | 13 |
| 1.0L 997cc OHV L4 62.4mm Bore (8 Valve) | 1961-69 | 4 | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) (Rover Eng.) | 1975-77 | 14 |
| 1.0L 998cc OHV L4 64.6mm Bore (8 Valve) | 1961-74 | 5 | 6.3L 6277cc (383) OHV V8 4.25" Bore (Chrysler Eng.) | 1968-72 | 15 |
| 1.1L 1098cc OHV L4 64.6mm Bore (8 Valve) | 1962-74 | 6 | 7.2L 7212cc (440) OHV V8 4.32" Bore (Chrysler Eng.) | 1972-76 | 16 |
| 1.2L 1198cc OHV L4 65.5mm Bore (8 Valve) | 1954-57 | 7 | | | |
| 1.3L 1275cc OHV L4 70.6mm Bore (8 Valve) | 1965-77 | 8 | | | |
| 1.5L 1489cc OHV L4 73mm Bore (8 Valve) | 1954-62 | 9 | | | |
| 1.5L 1493cc OHV L4 73.7mm Bore (8 Valve) | 1975-79 | 10 | | | |

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| ADM..... | 1.5L 1493cc OHV L4 73.7mm Bore (8 Valve) | 10 | 10CC | 1.1L 1098cc OHV L4 64.6mm Bore (8 Valve) | 6 |
| ADS | 1.5L 1493cc OHV L4 73.7mm Bore (8 Valve) | 10 | 10CG | 1.1L 1098cc OHV L4 64.6mm Bore (8 Valve) | 6 |
| FP300..... | 1.5L 1493cc OHV L4 73.7mm Bore (8 Valve) | 10 | 10GR | 1.1L 1098cc OHV L4 64.6mm Bore (8 Valve) | 6 |

(continued on next page)

British Leyland (Incl. Austin, Jensen, Metropolitan, MG, Morris)

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 12CC | 1.3L 1275cc OHV L4 70.6mm Bore (8 Valve) | 8 | 18GJ | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) | 13 |
| 12CD | 1.3L 1275cc OHV L4 70.6mm Bore (8 Valve) | 8 | 18GK | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) | 13 |
| 12CE | 1.3L 1275cc OHV L4 70.6mm Bore (8 Valve) | 8 | 18V | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) | 13 |
| 12CJ | 1.3L 1275cc OHV L4 70.6mm Bore (8 Valve) | 8 | 8AM | .8L 848cc OHV L4 62.9mm Bore (8 Valve) | 2 |
| 12G | 1.3L 1275cc OHV L4 70.6mm Bore (8 Valve) | 8 | 8MB | .8L 848cc OHV L4 62.9mm Bore (8 Valve) | 2 |
| 12H | 1.3L 1275cc OHV L4 70.6mm Bore (8 Valve) | 8 | 85H | .8L 848cc OHV L4 62.9mm Bore (8 Valve) | 2 |
| 14H | 1.5L 1489cc OHV L4 73mm Bore (8 Valve) | 9 | 9AG | 1.0L 998cc OHV L4 64.6mm Bore (8 Valve) | 5 |
| 18G | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) | 13 | 9C | .9L 948cc OHV L4 62.9mm Bore (8 Valve) | 3 |
| 18GA | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) | 13 | 9CG | .9L 948cc OHV L4 62.9mm Bore (8 Valve) | 3 |
| 18GB | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) | 13 | 99H | 1.0L 998cc OHV L4 64.6mm Bore (8 Valve) | 5 |
| 18GF | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) | 13 | | | |
| 18GH | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) | 13 | | | |

| | | | | |
|---|------------------------|-------|----------|-------------|
| 1 .8L 803cc OHV L4 (8 Valve), 58mm Bore 1952-56 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 56-52 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-52 | 25583 | |
| 2 .8L 848cc OHV L4 (8 Valve), 62.9mm Bore 1959-74 Eng. Codes "8AM" 1959-74, "8MB" 1959-67, "85H" 1959-67 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-59 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-59 | 25583 | |
| 3 .9L 948cc OHV L4 (8 Valve), 62.9mm Bore 1956-62 Eng. Codes "9C" 1956-62, "9CG" 1956-62 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 62-56 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 62-56 | 25583 | |
| 4 1.0L 997cc OHV L4 (8 Valve), 62.4mm Bore 1961-69 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-61 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-61 | 25583 | |
| 5 1.0L 998cc OHV L4 (8 Valve), 64.6mm Bore 1961-74 Eng. Codes "9AG" 1961-74, "99H" 1961-74 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-61 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-61 | 25583 | |
| 6 1.1L 1098cc OHV L4 (8 Valve), 64.6mm Bore 1962-74 Eng. Codes "10CC" 1962-67, "10CG" 1963-64, "10GR" 1962-74 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-62 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-62 | 25583 | |

British Leyland (Incl. Austin, Jensen, Metropolitan, MG, Morris)

| 1.2L 1198cc OHV L4 (8 Valve), 65.5mm Bore 1954-57 7 | | | | |
|--|------------------------|-------|-----------|-------------|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 57-54 | MS22506B | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57-54 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57-54 | 25583 | |
| 1.3L 1275cc OHV L4 (8 Valve), 70.6mm Bore 1965-77 8 | | | | |
| Eng. Codes "12CC" 1966-67, "12CD" 1968-70, "12CE" 1966-67, "12CJ" 1971-77, "12G" 1965-72, "12H" 1964-72 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 77-65 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 77-65 | 25583 | |
| 1.5L 1489cc OHV L4 (8 Valve), 73mm Bore 1954-62 9 | | | | |
| Eng. Code "14H" 1954-62 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 62-54 | MS22506B | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 62-54 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 62-54 | 25583 | |
| 1.5L 1493cc OHV L4 (8 Valve), 73.7mm Bore 1975-79 10 | | | | |
| Eng. Codes "ADM" 1975-79, "ADS" 1975-79, "FP300" 1975-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-75 | 21190B | |
| 1 | Head Set | 79-75 | HS21190B | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-75 | CS21190 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-75 | MS22692 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-75 | 23547 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-75 | OS21564C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-75 | VS21565 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-75 | 25538 | |
| 1.6L 1588cc OHV L4 (8 Valve), 75.4mm Bore 1959-61 11 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 61-59 | MS22506B | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 61-59 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 61-59 | 25583 | |
| 1.6L 1622cc OHV L4 (8 Valve), 76.2mm Bore 1961-71 12 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 71-61 | MS22506B | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-61 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-61 | 25583 | |
| 1.8L 1798cc OHV L4 (8 Valve), 80.26mm Bore 1961-81 13 | | | | |
| Eng. Codes "18G" 1961-64, "18GA" 1961-64, "18GB" 1965-67, "18GF" 1968-69, "18GH" 1970, "18GJ" 1970, "18GK" 1971, "18V" 1972-81 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 81-61 | 21183C | |

(continued on next page)

British Leyland (Incl. Austin, Jensen, Metropolitan, MG, Morris)

| 13 1.8L 1798cc OHV L4 (8 Valve), 80.26mm Bore 1961-81 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) Eng. Codes "18G" 1961-64, "18GA" 1961-64, "18GB" 1965-67, "18GF" 1968-69, "18GH" 1970, "18GJ" 1970, "18GK" 1971, "18V" 1972-81 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 81-75 | HS21183C-2 | w/1 Bbl. |
| 1 | Head Set | 74-61 | HS21183C-1 | w/2-1 Bbl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 81-66 | CS21183-1 | "MG" make "MGB" model |
| 1 | Gasket Conversion Set | 77-72 | CS21183-1 | "Austin" make "Marina" model |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 81-61 | MS22506B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 81-61 | 23548 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 81-66 | OS20011 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 81-61 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 81-61 | 25583 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 81-75 | 23511 | w/1 Bbl.; 2 Req'd. |
| 6 | Carb. Mounting Gasket | 74-61 | 23555 | w/2-1 Bbl.; 6 Req'd. |
| 14 3.5L 3528cc OHV V8 (Buick), 88.9mm Bore (Rover Eng.) 1975-77 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 77-75 | 7984PT | 2 Req'd. |
| 1 | Head Set | 77-75 | HS7984PT | Int. manifold gskt. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 77-75 | FS7984PT | Int. manifold gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 77-75 | MS96002 | |
| 1 | Exh. Manifold Gasket Set | 77-75 | MS90013 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 77-75 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 77-75 | OS12992C | |
| 1 | Drain Plug Gasket | 77-75 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 77-75 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 77-75 | VS12993R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 77-75 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 77-75 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 77-75 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Seal | 77-75 | 15200 | Rubber one-piece timing cover seal |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 77-75 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 77-75 | 70032 | |
| 15 6.3L 6277cc (383) OHV V8, 4.25" Bore (Chrysler Eng.) 1968-72 | | | | |
| VIN Code "L" 1968-72 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 72-68 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 72-68 | 8519SP | HeadSaver® |
| 1 | Head Set | 72-68 | HS7891PT-11 | Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 72-68 | FS7891PT-11 | Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 72-68 | MS90175 | Supplementary fiber port gskts.; Must be used w/Valley Pan |

(continued on next page)

British Leyland (Incl. Austin, Jensen, Metropolitan, MG, Morris)

| 6.3L 6277cc (383) OHV V8, 4.25" Bore (Chrysler Eng.) 1968-72 15 VIN Code "L" 1968-72 (cont.) | | | | |
|---|-----------------------------------|-------|-------------|--|
| QTY | MANIFOLD - INT. & EXH. (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 72-68 | MS96007 | |
| 1 | Exh. Manifold Gasket Set | 72-68 | MS90029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 72-68 | 60025 | Flange; w/4 Bbl.; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-68 | OS11729C-1 | Hi-Perf. eng. w/Windage tray requires 2 oil pan sets |
| 1 | Drain Plug Gasket | 72-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-68 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72-68 | VS13379 | Cork |
| 1 | Valve Cover Gasket Set | 72-68 | VS50145R | Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 72-68 | VS13379R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 72-68 | SS12419 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-68 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 72-68 | 11731 | To block |
| 1 | Water Pump Gasket | 72-68 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 72-68 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 72-69 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 68 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 72-70 | 60123 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-68 | 60159 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 72-68 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 72-68 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 72-68 | 13338 | Oil pump cover |
| 7.2L 7212cc (440) OHV V8, 4.32" Bore (Chrysler Eng.) 1972-76 16 VIN Codes "T" 1972-76, "U" 1972-76, "V" 1972-73 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-72 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 76-72 | 8519SP | HeadSaver® |
| 1 | Head Set | 76 | HS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 76 | HS7891PT-13 | Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 75-72 | HS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76 | FS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76 | FS7891PT-13 | Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 75-72 | FS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 76-72 | MS90175 | Supplementary fiber port gskts.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 76-72 | MS96000 | |
| 1 | Exh. Manifold Gasket Set | 76-72 | MS90029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 74-72 | 60025 | Flange; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-72 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-72 | OS11729C-1 | Hi-Perf. eng. w/Windage tray requires 2 oil pan sets |
| 1 | Drain Plug Gasket | 76-72 | 70822 | |

(continued on next page)

British Leyland (Incl. Austin, Jensen, Metropolitan, MG, Morris)

| 16 7.2L 7212cc (440) OHV V8, 4.32" Bore (Chrysler Eng.) 1972-76 (cont.) VIN Codes "T" 1972-76, "U" 1972-76, "V" 1972-73 | | | | |
|---|-----------------------------|-------|------------|--|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-72 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-72 | VS13379 | Exc. Hi-Perf. & H/D; Cork |
| 1 | Valve Cover Gasket Set | 76-72 | VS13379R | Exc. Hi-Perf. & H/D; Rubber |
| 1 | Valve Cover Gasket Set | 76-72 | VS50145R | Hi-Perf. & H/D; Hi-Temp.; Rubber coated fiber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-72 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76-72 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76-72 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 75-72 | SS12419 | Exh.; Opt. early style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-75 | 35145 | |
| 1 | Water Outlet Gasket | 74-72 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 76-72 | 11731 | To block |
| 1 | Water Pump Gasket | 76-72 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-72 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-72 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 3 | Air Cleaner Gasket | 73-72 | 11528 | w/3-2 Bbl.; 3 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-73 | 60273 | w/4 Bbl. |
| 3 | Carb. Mounting Gasket | 73-72 | 60124 | w/3-2 Bbl.; 3 Req'd. |
| 1 | Carb. Mounting Gasket | 72 | 60123 | w/4 Bbl.; Exc. Holley R6254AAS, R6255AAS, R6256AAS |
| 1 | Carb. Mounting Gasket | 72 | 60159 | w/4 Bbl.; Holley R6254AAS, R6255AAS, R6256AAS |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-72 | 6464 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-73 | 70555 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 76-72 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 76-72 | 13338 | Oil pump cover |

Buick Car - See GM Car

Cadillac Car - See GM Car

Checker

| Engine Finding Index | | | | | |
|---|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 3.7L 226 OHV L6 3.3125" Bore (12 Valve) (Continental Eng.)..... | 1959-64 | 1 | 4.6L 283 OHV V8 3.875" Bore (Chevrolet) (GMC Eng.) | 1964-67 | 7 |
| 3.7L 226 L-HEAD L6 3.3125" Bore (12 Valve) (Continental Eng.)..... | 1947-64 | 2 | 5.0L 305 OHV V8 3.736" Bore (Chevrolet) (GMC Eng.) | 1977-82 | 8 |
| 3.8L 229 OHV V6 3.736" Bore (Chevrolet) (GMC Eng.) | 1980-82 | 3 | 5.0L 307 OHV V8 3.875" Bore (Chevrolet) (GMC Eng.) | 1968-70 | 9 |
| 3.8L 230 OHV L6 3.875" Bore (Chevrolet) (GMC Eng.) | 1964-68 | 4 | 5.2L 318 OHV V8 3.9063" Bore (Chrysler Eng.) | 1959-66 | 10 |
| 4.1L 250 OHV L6 3.875" Bore (Chevrolet) (GMC Eng.) | 1969-79 | 5 | 5.4L 327 OHV V8 4" Bore (Chevrolet) (GMC Eng.) . | 1964-69 | 11 |
| 4.4L 267 OHV V8 3.5" Bore (Chevrolet) (GMC Eng.) | 1980-82 | 6 | 5.7L 350 OHV V8 4" Bore (Chevrolet) (GMC Eng.) . | 1969-80 | 12 |
| | | | 5.7L 350 OHV Diesel V8 4.057" Bore (Oldsmobile) (GMC Eng.)..... | 1980-82 | 13 |

| 1 3.7L 226 OHV L6 (12 Valve), 3.3125" Bore (Continental Eng.) 1959-64 | | | | |
|--|----------------------|-------|----------|-------------|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-59 | OS1279AC | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-59 | BS1280 | Rope |

(continued on next page)

| 3.7L 226 OHV L6 (12 Valve), 3.3125" Bore (Continental Eng.) 1959-64 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| 1 | | | | |
| (cont.) | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-59 | 1273 | |
| 3.7L 226 L-HEAD L6 (12 Valve), 3.3125" Bore (Continental Eng.) 1947-64 | | | | |
| 2 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 64-47 | 7191S | |
| 1 | Head Set | 64-47 | HS7191S-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-47 | FS7191S-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 64-47 | MS8886B | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-47 | OS1279AC | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-47 | BS1280 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-47 | VS5748R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-47 | 1273 | |
| 3.8L 229 OHV V6 (Chevrolet), 3.736" Bore (GMC Eng.) 1980-82 | | | | |
| 3 | | | | |
| VIN Code "K" 1980-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 82-80 | 8721PT | 2 Req'd. |
| 1 | Head Set | 82-80 | HS8721PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 82-80 | FS8721PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-80 | CS8629 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-80 | MS90391 | |
| 1 | Exh. Manifold Gasket Set | 82-80 | MS90714 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-80 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 82-80 | 71097 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-80 | OS30386C | Cork |
| 1 | Drain Plug Gasket | 82-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-80 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 82-80 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-80 | VS50170C | Cork |
| 2 | Load Spreader Set | 82-80 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-80 | SS72529 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-80 | SS72876 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-80 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 82-80 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 82-80 | 5152 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-80 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 82-80 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82-80 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-80 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-80 | 60357 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-80 | 60369 | w/2 Bbl. |

(continued on next page)

Checker

| 3 3.8L 229 OHV V6 (Chevrolet), 3.736" Bore (GMC Eng.) 1980-82 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) VIN Code "K" 1980-82 | | | | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 82-80 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-80 | 71098 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 82-80 | 72665 | Distributor to oil pump shaft retainer |
| 4 3.8L 230 OHV L6 (Chevrolet), 3.875" Bore (GMC Eng.) 1964-68 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 68-64 | 8006PT | |
| 1 | Head Set | 68-64 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 68-64 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 68-64 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 68-64 | MS9786 | |
| 1 | Intake to Exhaust Gasket | 68-64 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 68-64 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 68-64 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 68-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-64 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 68-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68 | BS13241 | w/date stamp FO623 & R; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 68 | BS40013 | w/o date stamp FO623 & R; Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 68 | BS11829-1 | w/o date stamp FO623 & R; Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 67-64 | BS13241 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-64 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 68-64 | VS13173R-1 | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 68-64 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 68-64 | PS13228R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 68-64 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 68-64 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-64 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 68-64 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 68-64 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-64 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 68-64 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 68-64 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 68-64 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 68-64 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 68-64 | 60258 | w/1 Bbl.; E.E.C.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 68-64 | 9249 | w/1 Bbl.; E.E.C.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 68-64 | 9249 | w/1 Bbl.; Exc. E.E.C. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 68-67 | 12665 | 1 9/16" OD |

| 4.1L 250 OHV L6 (Chevrolet), 3.875" Bore (GMC Eng.) 1969-79 5 | | | | |
|---|----------------------------|-------|------------|--|
| VIN Code "D" 1972-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-75 | 8501PT-1 | w/Integral head |
| 1 | Head Gasket | 79-75 | 8006PT | w/Separate head & int. manifold |
| 1 | Head Gasket | 74-69 | 8006PT | |
| 1 | Head Set | 79-75 | HS8501PT-3 | w/Integral head |
| 1 | Head Set | 79-75 | HS8006PT-1 | w/Separate head & int. manifold |
| 1 | Head Set | 74-69 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-75 | FS8501PT-3 | w/Integral head |
| 1 | Full Gasket Set | 79-75 | FS8006PT-4 | w/Separate head & int. manifold |
| 1 | Full Gasket Set | 74-69 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-69 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-75 | MS9786 | w/Separate head & int. manifold |
| 1 | Int. & Exh. Gasket Set | 74-69 | MS9786 | |
| 1 | Exh. Manifold Gasket Set | 79-75 | MS90324 | w/Integral head |
| 1 | Intake to Exhaust Gasket | 79-75 | 9763 | w/Separate head & int. manifold |
| 1 | Intake to Exhaust Gasket | 74-69 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-75 | 60985 | w/Separate head & int. manifold; Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 79-75 | 8194 | w/Separate head & int. manifold; Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 74-69 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 74-69 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-69 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-69 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 79-69 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-69 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 79-69 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-75 | VS50181C | w/Integral head; 5 bolt holes on R.H. of valve cover; Cork |
| 1 | Valve Cover Gasket Set | 79-75 | VS13173-1 | w/Separate head & int. manifold; 3 bolt holes on R.H. of valve cover; Cork |
| 1 | Valve Cover Gasket Set | 79-75 | VS13173R-1 | w/Separate head & int. manifold; 3 bolt holes on R.H. of valve cover; Rubber |
| 1 | Valve Cover Gasket Set | 74-69 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 74-69 | VS13173R-1 | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 79-69 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 79-69 | PS13228R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-69 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 79-69 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79 | 35218 | w/Separate head & int. manifold; Outlet |
| 1 | Water Outlet Gasket | 79-75 | 35062 | w/Integral head; Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 79-75 | 35562T | w/Integral head; Outlet; 1 13/16" ID; PermaDryPlus® |
| 1 | Water Outlet Gasket | 78-75 | 35062 | w/Separate head & int. manifold; Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 78-75 | 35562T | w/Separate head & int. manifold; Outlet; 1 13/16" ID; PermaDryPlus® |
| 1 | Water Outlet Gasket | 74-69 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 74-69 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-69 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-69 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-69 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-69 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-69 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 79-69 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-73 | 60250 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 72 | 60250 | w/1 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 72 | 9249 | w/1 Bbl.; Insulator to manifold |

(continued on next page)

Checker

| 5 4.1L 250 OHV L6 (Chevrolet), 3.875" Bore (GMC Eng.) 1969-79 (cont.) VIN Code "D" 1972-79 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 71 | 60250 | w/1 Bbl.; E.E.C.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 71-69 | 9249 | w/1 Bbl.; E.E.C.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 71-69 | 9249 | w/1 Bbl.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 70-69 | 60258 | w/1 Bbl.; E.E.C.; Carb. to insulator |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-69 | 12665 | 1 9/16" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-75 | 71098 | w/Integral head |
| 1 | EGR Gasket | 79-75 | 70836 | w/Separate head & int. manifold |
| 1 | EGR Gasket | 74-73 | 70836 | |
| 6 4.4L 267 OHV V8 (Chevrolet), 3.5" Bore (GMC Eng.) 1980-82 VIN Code "J" 1980-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 82-80 | 8670PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 82-81 | HS8670PT-1 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 80 | HS8670PT | Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 82-80 | ES72856 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-80 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-80 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 82-80 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-80 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 82-80 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 82-80 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 82-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-80 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 82-80 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-80 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 82-80 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 82-80 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 82-80 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 82-80 | VS12869R | Rubber |
| 2 | Load Spreader Set | 82-80 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-81 | SS72877 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-81 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-81 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-80 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 82-80 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 82-80 | 5152 | To block |
| 1 | Water Pump Gasket | 82-80 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-80 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 82-80 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82-80 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-80 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-80 | 60357 | w/2 Bbl. |

(continued on next page)

| 4.4L 267 OHV V8 (Chevrolet), 3.5" Bore (GMC Eng.) 1980-82 6 | | | | |
|--|-----------------------------|-------|------------|---|
| VIN Code "J" 1980-82 (cont.) | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-80 | 60369 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 82-80 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-80 | 71098 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 82-80 | 72665 | Distributor to oil pump shaft retainer |
| 4.6L 283 OHV V8 (Chevrolet), 3.875" Bore (GMC Eng.) 1964-67 7 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-64 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 67-64 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 67-64 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 67-64 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 67-64 | 7733SP | HeadSaver® |
| 1 | Head Set | 67-64 | HS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 67-64 | HS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 67-64 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-64 | FS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 67-64 | FS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-64 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-64 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 67-64 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-64 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 67-64 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 67-64 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 67-64 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 67-64 | 8592 | Pipe to manifold; 1 or 2 Req'd.; 1 7/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-64 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 67-64 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-64 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 67-64 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 67-64 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 67-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-64 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 67-64 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-64 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 67-64 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 67-64 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 67-64 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 67-64 | VS12869R | Rubber |
| 2 | Load Spreader Set | 67-64 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-64 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 67-64 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-64 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 67-64 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 67-64 | 5152 | To block |
| 1 | Water Pump Gasket | 67-64 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-64 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-64 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-64 | 16202 | Use w/installation tool |

(continued on next page)

Checker

| 7 4.6L 283 OHV V8 (Chevrolet), 3.875" Bore (GMC Eng.) 1964-67 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 67-64 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-64 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-64 | 9288 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 67-64 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 67-64 | 72665 | Distributor to oil pump shaft retainer |
| 8 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore (GMC Eng.) 1977-82 | | | | |
| VIN Codes "H" 1979-82, "U" 1977-78 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 82-77 | 505SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 82-77 | 8510PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 82-81 | HS8510PT-1 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 80-77 | HS8510PT | Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 82-77 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 82-81 | FS8510PT-1 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 79-77 | FS8510PT | Head bolts not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-77 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-77 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 82-77 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-77 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80-77 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-77 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 82-77 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 82-77 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 79-77 | OS5197C-5 | Cork |
| 1 | Drain Plug Gasket | 82-77 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-77 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 82-77 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-77 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 82-77 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 82-77 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 82-77 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 82-77 | VS12869R | Rubber |
| 2 | Load Spreader Set | 82-77 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-81 | SS72877 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-81 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-81 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-77 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80-77 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-77 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 82-77 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 82-77 | 5152 | To block |
| 1 | Water Pump Gasket | 82-77 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-77 | TCS45121 | w/o Sleeve 'N' Seal® |

(continued on next page)

| 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore (GMC Eng.) 1977-82 8 VIN Codes "H" 1979-82, "U" 1977-78 (cont.) | | | | |
|--|-----------------------------------|--------------|-------------------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Set w/Sleeve & Seal | 82-77 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82-77 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-77 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-79 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78-77 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 78-77 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-81 | 60482 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 82-79 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 80-79 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 78-77 | 60248 | w/2 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-77 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 82-77 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 82-77 | 70950 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 82-77 | 72665 | Distributor to oil pump shaft retainer |
| 5.0L 307 OHV V8 (Chevrolet), 3.875" Bore (GMC Eng.) 1968-70 9 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 70-68 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 70-68 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 70-68 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 70-68 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 70-68 | 7733SP | HeadSaver® |
| 1 | Head Set | 70-68 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 70-68 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 70-68 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 70-68 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 70-68 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 70-68 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 70-69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 70-68 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 70-68 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 70-68 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 70-68 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 70-68 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 70-68 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 70-68 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 70-68 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 70-68 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-68 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 70-68 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 70-68 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 70-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 70-68 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 70-68 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |

(continued on next page)

Checker

| 9 5.0L 307 OHV V8 (Chevrolet), 3.875" Bore (GMC Eng.) 1968-70 | | | | |
|--|-----------------------------------|--------------|-------------------|---|
| (cont.) | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-68 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 70-68 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 70-68 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 70-68 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 70-68 | VS12869R | Rubber |
| 2 | Load Spreader Set | 70-68 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-68 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 70-68 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 70-68 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 70-68 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 70-68 | 5152 | To block |
| 1 | Water Pump Gasket | 70-68 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 70-68 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 70-68 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 70-68 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 70-68 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 70-69 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 70-68 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70 | 9288 | w/2 Bbl.; Exc. Emissions pump |
| 1 | Carb. Mounting Gasket | 69 | 60099 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 68 | 9288 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 70-68 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 70-68 | 72665 | Distributor to oil pump shaft retainer |
| 10 5.2L 318 OHV V8, 3.9063" Bore (Chrysler Eng.) 1959-66 | | | | |
| VIN Code "E" 1966 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 66-59 | 7734PT | |
| 1 | Head Set | 66-59 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-59 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-59 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 66-59 | MS9342B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 66-59 | 9045 | Flange; 1 to 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-59 | OS6566C-1 | Cork |
| 1 | Drain Plug Gasket | 66-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-59 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-59 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-62 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 66-62 | SS13955 | Int.; Opt. early style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 66-62 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 66-62 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 61-59 | SS13955 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-59 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 66-59 | 6584 | |

(continued on next page)

| 5.2L 318 OHV V8, 3.9063" Bore (Chrysler Eng.) 1959-66 10 VIN Code "E" 1966 (cont.) | | | | |
|--|-----------------------------------|--------------|-------------------|---|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-59 | TCS6563-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 66-59 | TCS45284 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 66-59 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-59 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 66-65 | 60045 | w/2 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 64-59 | 9401 | w/2 Bbl.; Carter |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 66-59 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 66-65 | 70078 | Oil filter cover |
| 1 | Oil Pressure Relief Valve | 66-59 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 66-63 | 13338 | Oil pump cover |
| 5.4L 327 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1964-69 11 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-64 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 69-64 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-64 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 69-64 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 69-64 | 7733SP | HeadSaver® |
| 1 | Head Set | 69-64 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 69-64 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 69-64 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-64 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 69-64 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-64 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68-64 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 69-64 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-64 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 69-64 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-64 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-64 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-64 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-64 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-64 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 69-64 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-64 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 69-64 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 69-64 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 69-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-64 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 69-64 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-64 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 69-64 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 69-64 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 69-64 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 69-64 | VS12869R | Rubber |
| 2 | Load Spreader Set | 69-64 | ES72676 | |

(continued on next page)

Checker

| 11 5.4L 327 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1964-69 (cont.) | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-64 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 69-64 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-64 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-64 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-64 | 5152 | To block |
| 1 | Water Pump Gasket | 69-64 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-64 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-64 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-64 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-64 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-64 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-64 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60043 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-66 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Holley |
| 1 | Carb. Mounting Gasket | 67-66 | 60043 | w/4 Bbl.; Rochester |
| 1 | Carb. Mounting Gasket | 65-64 | 9474 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-64 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-64 | 72665 | Distributor to oil pump shaft retainer |
| 12 5.7L 350 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1969-80 VIN Code "L" 1972-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-69 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 80-69 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 76-69 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 76-69 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 80-69 | 7733SP | HeadSaver® |
| 1 | Head Set | 80-69 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 76-69 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 80-69 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-69 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 76-69 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-69 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-75 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 74 | MS90314-3 | |
| 1 | Int. Manifold Gasket Set | 73-69 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 80-69 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-75 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 80-75 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 80-69 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 80-69 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 74-69 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 74-69 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-69 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 80-69 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80 | OS30410C | Cork |

(continued on next page)

| 5.7L 350 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1969-80 12 VIN Code "L" 1972-80 (cont.) | | | | |
|---|-----------------------------|-------|-----------|---|
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-75 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 79-75 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 74-69 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 74-69 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-69 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 80-69 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-69 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 80-69 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-69 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 80-69 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 80-69 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 80-69 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 80-69 | VS12869R | Rubber |
| 2 | Load Spreader Set | 80-69 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-69 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80-69 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-69 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 80-69 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 80-69 | 5152 | To block |
| 1 | Water Pump Gasket | 80-69 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-75 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 74-69 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 80-75 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-69 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 80-69 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 80-69 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 80-69 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 80-69 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 73-71 | 60255 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69 | 60043 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-77 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 80-69 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 80-75 | 70950 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 80-69 | 72665 | Distributor to oil pump shaft retainer |
| 5.7L 350 OHV Diesel V8 (Oldsmobile), 4.057" Bore (GMC Eng.) 1980-82 13 VIN Code "N" 1980-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 82-80 | 8983PT | Piston out-of-deck .018" - .025"; 4.170" gskt. bore; Standard thickness |
| 2 | Head Gasket | 82-80 | 8716PT-1 | Piston out-of-deck .026" - .032"; 4.170" gskt. bore; .010" thicker for use when block is refaced |
| 1 | Head Set w/o Head Gasket | 82-81 | HSU8716-2 | w/Internal EGR; w/2 stud air cleaner; Head gskts. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set w/o Head Gasket | 81-80 | HSU8716 | w/External EGR; w/1 stud air cleaner; Head gskts. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-80 | CS8716 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-81 | MS92328 | w/Internal EGR; w/2 stud air cleaner |

(continued on next page)

Checker

| 13 5.7L 350 OHV Diesel V8 (Oldsmobile), 4.057" Bore (GMC Eng.) 1980-82 (cont.) VIN Code "N" 1980-82 | | | | |
|---|---------------------------|-------|-----------|--|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 81-80 | MS9947-2 | w/External EGR; w/1 stud air cleaner |
| 1 | Exh. Manifold Gasket Set | 82-80 | MS90021 | 1 9/16" x 2 1/8" end ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 82 | 60240 | Pipe to manifold; w/o Flow restrictor; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 81 | 60240 | California; Pipe to manifold; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 81 | 60240 | Canada; Pipe to manifold; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 80 | 60240 | Pipe to manifold; 2 3/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-80 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-80 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 82-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-80 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-80 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 82-80 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 82-80 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-80 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-80 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-80 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 82-80 | 35065 | w/A/C |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-80 | TCS13417 | w/o Sleeve 'N' Seal® |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-80 | 60038 | 5 1/32" ID |
| 1 | Air Crossover Gasket Set | 82-81 | ES72661 | w/Internal EGR; w/2 stud air cleaner |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 82-80 | 9948 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 82-80 | 13458 | |

Chevrolet Car - See GM Car

Chevrolet Minivans - See GMC Truck

Chevrolet SUV's - See GMC Truck

Chevrolet Truck - See GMC Truck

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| Engine Finding Index | | | | | |
|---|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.4L 86 (1410cc) SOHC L4 74mm Bore (8 Valve) (Mitsubishi Eng.) | 1979-84 | 1 | 1.7L 105 (1715cc) SOHC L4 79.5mm Bore (8 Valve) (VW Eng.) | 1978-83 | 8 |
| 1.5L 89.5 (1468cc) SOHC L4 75.5mm Bore (8 Valve) (Mitsubishi Eng.) | 1985-90 | 2 | 1.8L 107.1 (1755cc) SOHC L4 80.6mm Bore (8 Valve) (Mitsubishi Eng.) | 1989-90 | 9 |
| 1.6L 97.1 (1592cc) OHV L4 80.6mm Bore (8 Valve) (Peugeot Eng.) | 1983-86 | 3 | 2.0L 121.7 (1995cc) SOHC L4 84mm Bore (8 Valve) (Mitsubishi Eng.) | 1974-79 | 10 |
| 1.6L 97.3 (1595cc) DOHC L4 82.3mm Bore (16 Valve) (Mitsubishi Eng.) | 1989-90 | 4 | 2.0L 122 (1997cc) SOHC L4 85mm Bore (8 Valve) (Mitsubishi Eng.) | 1984-90 | 11 |
| 1.6L 97.3 (1595cc) DOHC Turbo L4 82.3mm Bore (16 Valve) (Mitsubishi Eng.) | 1989-90 | 5 | 2.0L 122 (1997cc) DOHC L4 85mm Bore (16 Valve) (Mitsubishi Eng.) | 1989-90 | 12 |
| 1.6L 97.5 (1597cc) SOHC L4 76.9mm Bore (8 Valve) (Mitsubishi Eng.) | 1971-84 | 6 | 2.0L 122 (1997cc) DOHC Turbo L4 85mm Bore (16 Valve) (Mitsubishi Eng.) | 1989-90 | 13 |
| 1.6L 97.5 (1597cc) SOHC Turbo L4 76.9mm Bore (8 Valve) (Mitsubishi Eng.) | 1984-90 | 7 | 2.2L 132 (2165cc) SOHC L4 88mm Bore (8 Valve) (Renault Eng.) | 1988-89 | 14 |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| Engine Finding Index | | | | | |
|--|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.2L 135 (2212cc) SOHC L4 87.5mm Bore (8 Valve)..... | 1981-90 | 15 | 4.3L 265 L-HEAD L6 3.4375" Bore (Chrysler)..... | 1952-54 | 38 |
| 2.2L 135 (2212cc) SOHC Turbo L4 87.5mm Bore (8 Valve)..... | 1984-90 | 16 | 4.4L 270 OHV V8 3.625" Bore (Dodge/Plymouth) ... | 1955-56 | 39 |
| 2.5L 150 OHV L4 3.875" Bore (AMC) (AMC Eng.)... | 1988-89 | 17 | 4.5L 273 OHV V8 3.625" Bore | 1964-69 | 40 |
| 2.5L 153 (2507cc) SOHC L4 87.5mm Bore (8 Valve)..... | 1986-90 | 18 | 4.5L 276 OHV V8 3.625" Bore (DeSoto) | 1952-54 | 41 |
| 2.5L 153 (2507cc) SOHC Turbo L4 87.5mm Bore (8 Valve)..... | 1989-90 | 19 | 4.5L 277 OHV V8 3.75" Bore (Plymouth) | 1956-57 | 42 |
| 2.6L 156 (2555cc) SOHC L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.)..... | 1978-85 | 20 | 4.8L 291 OHV V8 3.7188" Bore (DeSoto) | 1955 | 43 |
| 2.6L 156 (2555cc) SOHC Turbo L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.)..... | 1984-89 | 21 | 4.9L 301 OHV V8 3.625" Bore (Chrysler)..... | 1955 | 44 |
| 2.8L 170 OHV L6 3.4063" Bore | 1960-71 | 22 | 4.9L 301 OHV V8 3.9063" Bore (Plymouth) | 1957 | 45 |
| 3.0L 181 (2970cc) SOHC V6 93mm Bore (12 Valve) (Volvo Eng.)..... | 1988-90 | 23 | 5.0L 303 OHV V8 3.8125" Bore (Plymouth) | 1956 | 46 |
| 3.0L 181.1 (2972cc) SOHC V6 91.1mm Bore (12 Valve) (Mitsubishi Eng.)..... | 1988-90 | 24 | 5.1L 313 OHV V8 3.875" Bore (Plymouth) | 1957-58 | 47 |
| 3.2L 198 OHV L6 3.4063" Bore | 1970-74 | 25 | 5.2L 315 OHV V8 3.625" Bore (Dodge) | 1956 | 48 |
| 3.3L 201.3 L-HEAD L6 3.125" Bore (Plymouth)..... | 1935-41 | 26 | 5.2L 318 OHV V8 3.9063" Bore | 1957-89 | 49 |
| 3.3L 201 (3302cc) OHV V6 93mm Bore (12 Valve) .. | 1990 | 27 | 5.3L 323.5 L-HEAD L8 3.25" Bore (Chrysler)..... | 1946-50 | 50 |
| 3.6L 217.8 L-HEAD L6 3.25" Bore (Dodge/Plymouth) | 1934-54 | 28 | 5.3L 325 OHV V8 3.6875" Bore (Dodge) | 1957-58 | 51 |
| 3.7L 225 OHV L6 3.4063" Bore | 1960-83 | 29 | 5.3L 326 OHV V8 3.9531" Bore (Dodge) | 1959 | 52 |
| 3.7L 228.1 L-HEAD L6 3.375" Bore (DeSoto) | 1937-41 | 30 | 5.4L 330 OHV V8 3.7188" Bore (DeSoto) | 1956 | 53 |
| 3.8L 230 L-HEAD L6 3.25" Bore (Dodge) | 1942-59 | 31 | 5.4L 331 OHV V8 3.8125" Bore (Chrysler)..... | 1951-56 | 54 |
| 3.9L 236.6 L-HEAD L6 3.4375" Bore (DeSoto) | 1942-50 | 32 | 5.6L 340 OHV V8 4.04" Bore | 1968-73 | 55 |
| 4.0L 241.4 OHV V8 3.4375" Bore (Dodge) | 1953-54 | 33 | 5.6L 341 OHV V8 3.7813" Bore (DeSoto) | 1956-57 | 56 |
| 4.0L 241.4 OHV V8 3.4375" Bore (Plymouth) | 1955 | 34 | 5.6L 345 OHV V8 3.7969" Bore (DeSoto) | 1957 | 57 |
| 4.0L 241.5 L-HEAD L6 3.375" Bore (Chrysler)..... | 1938-41 | 35 | 5.7L 350 OHV V8 4.0625" Bore | 1958 | 58 |
| 4.1L 251 L-HEAD L6 3.4375" Bore (Chrysler)..... | 1942-54 | 36 | 5.8L 354 OHV V8 3.9375" Bore (Chrysler)..... | 1956-58 | 59 |
| 4.3L 260 OHV V8 3.5625" Bore (Plymouth) | 1955 | 37 | 5.9L 360 OHV V8 4" Bore | 1971-80 | 60 |
| | | | 5.9L 361 OHV V8 4.125" Bore | 1958-66 | 61 |
| | | | 6.3L 383 OHV V8 4.25" Bore | 1959-71 | 62 |
| | | | 6.4L 392 OHV V8 4" Bore (Chrysler)..... | 1957-58 | 63 |
| | | | 6.6L 400 OHV V8 4.342" Bore | 1972-78 | 64 |
| | | | 6.8L 413 OHV V8 4.1875" Bore | 1959-65 | 65 |
| | | | 7.0L 426 OHV V8 4.25" Bore | 1963-71 | 66 |
| | | | 7.2L 440 OHV V8 4.32" Bore | 1966-78 | 67 |

| Engine Code Index | | | | | |
|-------------------|---|----------|--------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| E82 | 1.6L 97.1 (1592cc) OHV L4 80.6mm Bore (8 Valve) (Peugeot Eng.) | 3 | 4G32..... | 1.6L 97.5 (1597cc) SOHC L4 76.9mm Bore (8 Valve) (Mitsubishi Eng.) | 6 |
| G12B | 1.4L 86 (1410cc) SOHC L4 74mm Bore (8 Valve) (Mitsubishi Eng.)..... | 1 | 4G37..... | 1.8L 107.1 (1755cc) SOHC L4 80.6mm Bore (8 Valve) (Mitsubishi Eng.)..... | 9 |
| G15B | 1.5L 89.5 (1468cc) SOHC L4 75.5mm Bore (8 Valve) (Mitsubishi Eng.)..... | 2 | 4G52..... | 2.0L 121.7 (1995cc) SOHC L4 84mm Bore (8 Valve) (Mitsubishi Eng.)..... | 10 |
| G32B | 1.6L 97.5 (1597cc) SOHC L4 76.9mm Bore (8 Valve) (Mitsubishi Eng.)..... | 6 | 4G61..... | 1.6L 97.3 (1595cc) DOHC L4 82.3mm Bore (16 Valve) (Mitsubishi Eng.)..... | 4 |
| G32B-T | 1.6L 97.5 (1597cc) SOHC Turbo L4 76.9mm Bore (8 Valve) (Mitsubishi Eng.)..... | 7 | 4G61-T | 1.6L 97.3 (1595cc) DOHC Turbo L4 82.3mm Bore (16 Valve) (Mitsubishi Eng.)..... | 5 |
| G52B | 2.0L 121.7 (1995cc) SOHC L4 84mm Bore (8 Valve) (Mitsubishi Eng.)..... | 10 | 4G63..... | 2.0L 122 (1997cc) SOHC L4 85mm Bore (8 Valve) (Mitsubishi Eng.)... 11 | |
| G54B | 2.6L 156 (2555cc) SOHC L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.)..... | 20 | 4G63..... | 2.0L 122 (1997cc) DOHC L4 85mm Bore (16 Valve) (Mitsubishi Eng.).. 12 | |
| G54B-T..... | 2.6L 156 (2555cc) SOHC Turbo L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.)..... | 21 | 4G63-T | 2.0L 122 (1997cc) DOHC Turbo L4 85mm Bore (16 Valve) (Mitsubishi Eng.)..... | 13 |
| G63B | 2.0L 122 (1997cc) SOHC L4 85mm Bore (8 Valve) (Mitsubishi Eng.)... 11 | | 6G72..... | 3.0L 181.1 (2972cc) SOHC V6 91.1mm Bore (12 Valve) (Mitsubishi Eng.)..... | 24 |
| J7T..... | 2.2L 132 (2165cc) SOHC L4 88mm Bore (8 Valve) (Renault Eng.) | 14 | | | |
| PRV | 3.0L 181 (2970cc) SOHC V6 93mm Bore (12 Valve) (Volvo Eng.)..... | 23 | | | |
| 4G15..... | 1.5L 89.5 (1468cc) SOHC L4 75.5mm Bore (8 Valve) (Mitsubishi Eng.)..... | 2 | | | |

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 1 1.4L 86 (1410cc) SOHC L4 (8 Valve), 74mm Bore (Mitsubishi Eng.) 1979-84 VIN Codes "A" 1984, "J" 1979-80, "2" 1981-83, Eng. Code "G12B" 1979-84 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 84-79 | 9352PT | PermaTorque® |
| 1 | Head Set | 84-79 | HS9352PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84-79 | CS8767-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-79 | MS90968 | |
| 1 | Exh. Manifold Gasket Set | 84-79 | MS90967 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-82 | 60620 | Exc. Canada |
| 1 | Exhaust Pipe Gasket | 81 | 60620 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 84-79 | 35226-1 | 1 or 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-79 | OS30414C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-79 | BS40097-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 84-79 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-79 | VS50195R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-79 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 84-79 | SS72524 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-79 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-79 | 35225 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 84-79 | TCS45482-1 | |
| 1 | Camshaft Front Seal Set | 84-79 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84 | 60635 | w/2 Bbl.; Exc. Canada |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 84-79 | 60657 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-79 | 71164 | |
| 2 1.5L 89.5 (1468cc) SOHC L4 (8 Valve), 75.5mm Bore (Mitsubishi Eng.) 1985-90 VIN Codes "K" 1985-90, "P" 1987-88, "Q" 1985-91, "X" 1988-90, Eng. Codes "4G15" 1987-90, "G15B" 1985-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9352PT | w/MFI; PermaTorque® |
| 1 | Head Gasket | 90-85 | 9352PT | w/2 Bbl.; PermaTorque® |
| 1 | Head Set | 90-87 | HS9352PT-1 | w/MFI; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-85 | HS9352PT | w/2 Bbl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-85 | CS8767-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS94825 | w/MFI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 90-85 | MS90968 | w/2 Bbl. |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS90967 | w/MFI |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS90967 | w/2 Bbl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-87 | 60620 | Exh. connector; 1 or 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-87 | 60680 | Flange; w/MFI |
| 1 | Exhaust Pipe Gasket | 90-85 | 60680 | Flange; w/2 Bbl. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-85 | 35226-1 | w/2 Bbl.; 1 or 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-85 | OS30414C | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 1.5L 89.5 (1468cc) SOHC L4 (8 Valve), 75.5mm Bore (Mitsubishi Eng.) 1985-90 2 | | | | |
|---|---------------------------|-------|------------|---|
| VIN Codes "K" 1985-90, "P" 1987-88, "Q" 1985-91, "X" 1988-90, Eng. Codes "4G15" 1987-90, "G15B" (cont.) 1985-91 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-85 | BS40097-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-85 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50195R | w/MFI; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-85 | VS50195R | w/2 Bbl.; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72524 | w/MFI; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-85 | SS72681 | Aux.; w/2 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-85 | SS72524 | Int. & Exh.; w/2 Bbl.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35336 | |
| 1 | Water Outlet Gasket | 86-85 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| 1 | Water Pump Gasket | 90-85 | 35225 | Gskt. |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-85 | TCS45482-1 | |
| 1 | Camshaft Front Seal Set | 90-85 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-87 | 60756 | w/MFI; Air flow sensor |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 90-87 | 60739 | w/2 Bbl.; Carb. to heater |
| 1 | Carb. Mounting Gasket | 90-87 | 60740 | w/2 Bbl.; Heater to manifold |
| 1 | Carb. Mounting Gasket | 86-85 | 60657 | w/2 Bbl. |
| 1 | Fuel Injector O-Ring Set | 90-87 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60855 | w/MFI |
| 1 | Throttle Body Gasket | 89 | 60681 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70152 | |
| 1 | EGR Gasket | 86-85 | 71164 | |
| 1.6L 97.1 (1592cc) OHV L4 (8 Valve), 80.6mm Bore (Peugeot Eng.) 1983-86 3 | | | | |
| VIN Code "A" 1983-86, Eng. Code "E82" 1983-86 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 86-83 | 60632 | Packing |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-83 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 86-83 | 35286 | |
| 1 | Water Outlet Gasket | 86-83 | 35286T | PermaDryPlus® |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-83 | 60260 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 86-83 | 72520 | |
| 1.6L 97.3 (1595cc) DOHC L4 (16 Valve), 82.3mm Bore (Mitsubishi Eng.) 1989-90 4 | | | | |
| VIN Code "Y" 1989-90, Eng. Code "4G61" 1989-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9627PT | |
| 1 | Head Set | 90-89 | HS9627PT | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94328 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS95470 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-89 | 60620 | Exh. connector; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Flange |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 4 1.6L 97.3 (1595cc) DOHC L4 (16 Valve), 82.3mm Bore (Mitsubishi Eng.) 1989-90 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) VIN Code "Y" 1989-90, Eng. Code "4G61" 1989-90 | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50041R | w/Semi-circular plug & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-89 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70359 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45483 | 2 Req'd. |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI; Air flow sensor |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-89 | 60963 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |
| 5 1.6L 97.3 (1595cc) DOHC Turbo L4 (16 Valve), 82.3mm Bore (Mitsubishi Eng.) 1989-90 | | | | |
| VIN Code "Z" 1989-90, Eng. Code "4G61-T" 1989-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9627PT | |
| 1 | Head Set | 90-89 | HS9627PT | Turbo mounting gskts. & exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94328 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS95470 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-89 | 60620 | Exh. connector; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50041R | w/Semi-circular plug & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-89 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70359 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45483 | 2 Req'd. |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI; Air flow sensor |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-89 | 60963 | w/MFI |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 1.6L 97.3 (1595cc) DOHC Turbo L4 (16 Valve), 82.3mm Bore (Mitsubishi Eng.) 1989-90 5 | | | | |
|--|---------------------------|-------|-----------|---|
| VIN Code "Z" 1989-90, Eng. Code "4G61-T" 1989-90 (cont.) | | | | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 90-89 | ES72813 | |
| 1.6L 97.5 (1597cc) SOHC L4 (8 Valve), 76.9mm Bore (Mitsubishi Eng.) 1971-84 6 | | | | |
| VIN Codes "B" 1984, "K" 1971-80, "Z" 1977-80, "3" 1981-83, Eng. Codes "G32B" 1976-84, "4G32" 1971-77 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 84-83 | 8974PT | VIN Codes "B" & "3"; w/Triangular cooling holes |
| 1 | Head Gasket | 82 | 8974PT | VIN Code "3"; From 03/02/82; w/Triangular cooling holes |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84 | 60496-1 | VIN Code "B"; Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 77-71 | 70627 | VIN Code "K"; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-78 | OS30397A | VIN Codes "B" & "K" & "3" |
| 1 | Oil Pan Gasket Set | 80-77 | OS30397A | VIN Code "Z" |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-71 | BS40097-1 | VIN Codes "B" & "K" & "Z" & "3"; Rubber; One-piece |
| 1 | Repair Sleeve | 84-71 | 16275 | VIN Codes "B" & "K" & "Z" & "3"; Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-81 | VS50203R | VIN Codes "B" & "3"; w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 84-81 | VS50103R | VIN Codes "B" & "3"; w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 84-71 | ES70342 | VIN Codes "B" & "K" & "Z" & "3" |
| 1 | Semi-Circular Plug | 84-71 | CP75001 | VIN Codes "B" & "K" & "Z" & "3" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84 | SS72630 | Int. & Exh.; VIN Code "B"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 84-78 | SS72681 | Aux.; VIN Codes "B" & "K" & "3"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-71 | SS70702 | Int. & Exh.; VIN Codes "K" & "Z" & "3"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-77 | SS72681 | Aux.; VIN Code "Z"; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-71 | 35084 | VIN Codes "B" & "K" & "Z" & "3" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 84-81 | TCS45497 | VIN Codes "B" & "3" |
| 1 | Camshaft Front Seal Set | 84-78 | TCS45483 | VIN Codes "B" & "K" & "3" |
| 1 | Camshaft Front Seal Set | 80-77 | TCS45483 | VIN Code "Z" |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84 | 60635 | VIN Code "B"; w/2 Bbl.; Exc. Canada |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 84-71 | 60657 | VIN Codes "B" & "K" & "Z" & "3"; w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-76 | 71164 | VIN Codes "B" & "K" & "Z" & "3" |
| 1.6L 97.5 (1597cc) SOHC Turbo L4 (8 Valve), 76.9mm Bore (Mitsubishi Eng.) 1984-90 7 | | | | |
| VIN Code "F" 1984-90, Eng. Code "G32B-T" 1984-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-84 | 8974PT | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60620 | Flange |
| 1 | Exhaust Pipe Gasket | 90-84 | 60620 | Exh. connector |
| 1 | Exhaust Pipe Gasket | 86-84 | 60496-1 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-84 | OS30397A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40097-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-84 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-84 | VS50203R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-84 | VS50103R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 7 1.6L 97.5 (1597cc) SOHC Turbo L4 (8 Valve), 76.9mm Bore (Mitsubishi Eng.) 1984-90 (cont.) VIN Code "F" 1984-90, Eng. Code "G32B-T" 1984-90 | | | | |
|--|---------------------------|-------|-----------|---|
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Grommet Set | 90-84 | ES70342 | |
| 1 | Semi-Circular Plug | 90-84 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS70702 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-84 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85 | SS70702 | Int. & Exh.; From 08/01/84; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85 | SS72630 | Int. & Exh.; To 08/01/84; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 84 | SS70702 | Int. & Exh.; From 08/01/84; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 84 | SS72630 | Int. & Exh.; To 08/01/84; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35336 | |
| 1 | Water Outlet Gasket | 86-84 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-84 | TCS45497 | |
| 1 | Camshaft Front Seal Set | 90-84 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-87 | 60756 | w/MFI; Air flow sensor |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-84 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-84 | 60622 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70152 | |
| 1 | EGR Gasket | 86-84 | 71164 | |
| 8 1.7L 105 (1715cc) SOHC L4 (8 Valve), 79.5mm Bore (VW Eng.) 1978-83 VIN Codes "A" 1978-83, "B" 1983 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-78 | 21200PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-80 | 60632 | Packing |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-78 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-78 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-81 | VS50200C | w/6mm Shoulder stud; w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 83-81 | VS50107C | w/6mm Shoulder stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 81-78 | VS50119C | w/6mm Straight stud; w/Semi-circular plug |
| 1 | Semi-Circular Plug | 83-78 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-78 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-78 | 35286 | |
| 1 | Water Outlet Gasket | 83-78 | 35286T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 83-78 | 25598 | Housing O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 83-78 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 83-78 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 83-78 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-78 | 60260 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 83-78 | 60384 | w/2 Bbl.; Spacer to manifold |
| 1 | Carburetor Mounting Set | 83-78 | ES70622 | w/2 Bbl.; Carb. to spacer & Spacer to manifold incl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-78 | 70561 | |

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 1.8L 107.1 (1755cc) SOHC L4 (8 Valve), 80.6mm Bore (Mitsubishi Eng.) 1989-90 9 | | | | |
|---|---------------------------|-------|-----------|--|
| VIN Codes "B" 1993-94, "T" 1989-92, Eng. Code "4G37" 1989-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9846PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-89 | HS9846B | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES71174 | 10mm Head bolts; Replacement recommended |
| 1 | Head Bolt Set | 90-89 | ES71175 | 12mm Head bolts; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9846 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94630 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94631 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60680 | Flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Front; Exh. connector; "Colt" model |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Front; Exh. connector; "Laser" & "Talon" models |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Rear; Exh. connector; "Laser" & "Talon" models |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30397A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40097-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50203R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-89 | VS50103R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-89 | ES70342 | |
| 1 | Semi-Circular Plug | 90-89 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70598 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35479 | Gskt.; From 12/01/89 |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45910 | Must be used w/OS 30397A |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI; Air flow sensor |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-89 | 60855 | w/MFI; "Colt" model |
| 1 | Throttle Body Gasket | 90-89 | 60681 | w/MFI; "Laser" model |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |
| 2.0L 121.7 (1995cc) SOHC L4 (8 Valve), 84mm Bore (Mitsubishi Eng.) 1974-79 10 | | | | |
| VIN Code "U" 1974-79, Eng. Codes "G52B" 1974-79, "4G52" 1974-79 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-76 | CS8770 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 79-74 | MS22811 | |
| 1 | Exh. Manifold Gasket Set | 79-78 | MS22812 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-76 | 70577 | Spacer |
| 2 | Fuel Pump Mounting Gasket | 79-74 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-76 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-74 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 79-74 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-76 | VS26081R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 79-74 | ES70342 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 10 2.0L 121.7 (1995cc) SOHC L4 (8 Valve), 84mm Bore (Mitsubishi Eng.) 1974-79 (cont.) VIN Code "U" 1974-79, Eng. Codes "G52B" 1974-79, "4G52" 1974-79 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Semi-Circular Plug | 79-74 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-78 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 79-74 | SS70702 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-74 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-76 | 35229 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 79-76 | TCS45170 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-74 | 60657 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-76 | 71164 | |
| 11 2.0L 122 (1997cc) SOHC L4 (8 Valve), 85mm Bore (Mitsubishi Eng.) 1984-90 VIN Codes "D" 1984-88, "V" 1989-92, Eng. Codes "G63B" 1984-91, "4G63" 1989-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-84 | 9086PT | |
| 1 | Head Set | 90-84 | HS9086B-1 | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-84 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-84 | MS91657 | Lower set; Upper set not incl. |
| 1 | Plenum Gasket Set | 90-89 | MS94275 | Upper set |
| 1 | Plenum Gasket Set | 88 | MS93695 | Upper set |
| 1 | Plenum Gasket Set | 87 | MS93695 | Upper set; From 10/31/86 |
| 1 | Exh. Manifold Gasket Set | 90-84 | MS92029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60680 | Flange |
| 1 | Exhaust Pipe Gasket | 90-87 | 60496-1 | Front; Exh. connector |
| 1 | Exhaust Pipe Gasket | 90-87 | 60620 | Rear; Exh. connector |
| 1 | Exhaust Pipe Gasket | 86-84 | 60620 | Exh. connector |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-84 | 35226-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-84 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-84 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-84 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-84 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-84 | ES70342 | |
| 1 | Semi-Circular Plug | 90-84 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-84 | SS72630 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-84 | SS72681 | Aux.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35336 | Gskt. |
| 1 | Water Outlet Gasket | 86-84 | 35084 | Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| 1 | Water Pump Gasket | 90-84 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-84 | ES72772 | |
| 1 | Crankshaft Front Seal Set | 90-84 | TCS45565-1 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 90-84 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-88 | 60756 | w/MFI; Air flow sensor |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 2.0L 122 (1997cc) SOHC L4 (8 Valve), 85mm Bore (Mitsubishi Eng.) 1984-90 11 | | | | |
|---|---------------------------|-------|------------|---|
| VIN Codes "D" 1984-88, "V" 1989-92, Eng. Codes "G63B" 1984-91, "4G63" 1989-92 (cont.) | | | | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-84 | 60635 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-84 | 60657 | w/2 Bbl. |
| 1 | Fuel Injector O-Ring Set | 90-88 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-88 | 60681 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70152 | |
| 1 | EGR Gasket | 87 | 70152 | From 11/02/86 |
| 1 | EGR Gasket | 87 | 71164 | To 11/01/86 |
| 1 | EGR Gasket | 86-84 | 71164 | |
| 2.0L 122 (1997cc) DOHC L4 (16 Valve), 85mm Bore (Mitsubishi Eng.) 1989-90 12 | | | | |
| VIN Codes "E" 1993-94, "R" 1989-93, Eng. Code "4G63" 1989-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9627PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-89 | HS9627PT | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES71175 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94328 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS95470 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60680 | Flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Front; Exh. connector |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Rear; Exh. connector |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-89 | 35226-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50041R | w/Semi-circular plug & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-89 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70359 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35336 | Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45565-1 | Must be used w/OS 30460A |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45483 | 2 Req'd. |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI; Air flow sensor |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-89 | 60813 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |
| 2.0L 122 (1997cc) DOHC Turbo L4 (16 Valve), 85mm Bore (Mitsubishi Eng.) 1989-90 13 | | | | |
| VIN Codes "F" 1993-98, "U" 1989-92, Eng. Code "4G63-T" 1989-98 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9627PT | Head bolts not incl.; Head bolt replacement recommended |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 13 2.0L 122 (1997cc) DOHC Turbo L4 (16 Valve), 85mm Bore (Mitsubishi Eng.) 1989-90 (cont.) VIN Codes "F" 1993-98, "U" 1989-92, Eng. Code "4G63-T" 1989-98 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90-89 | HS9627PT | Turbo mounting gskts., head bolts, exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES71175 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94328 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS95470 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Front; Exh. connector |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Rear; Exh. connector |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-89 | 35226-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50041R | w/Semi-circular plug & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-89 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70359 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35336 | Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45565-1 | Must be used w/OS 30460A |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45483 | 2 Req'd. |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI; Air flow sensor |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-89 | 60813 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 90-89 | ES72787 | |
| 14 2.2L 132 (2165cc) SOHC L4 (8 Valve), 88mm Bore (Renault Eng.) 1988-89 VIN Code "F" 1988-89, Eng. Code "J7T" 1988-89 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-88 | 60478 | Converter |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 89-88 | TCS45725 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-88 | 71098 | |
| 15 2.2L 135 (2212cc) SOHC L4 (8 Valve), 87.5mm Bore 1981-90 VIN Codes "B" 1981-82, "C" 1983-88, "D" 1983-94, "F" 1983-86 (Hi-Perf.), "8" 1983-88 (H.O.) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-81 | 9296PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-81 | 9296SP | HeadSaver® |
| 1 | Head Set | 90-89 | HS9296PT-2 | For replacement of multi-piece valve cover gskt.; Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 2.2L 135 (2212cc) SOHC L4 (8 Valve), 87.5mm Bore 1981-90 15 | | | | |
|---|-------------------------------|-------|-------------|--|
| VIN Codes "B" 1981-82, "C" 1983-88, "D" 1983-94, "F" 1983-86 (Hi-Perf.), "8" 1983-88 (H.O.) (cont.) | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90-89 | HS8763PT-3 | For replacement of one-piece molded rubber valve cover gskt.; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 88-81 | HS9296PT-2 | Head bolts, exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 90-89 | HSB9296PT-2 | For replacement of multi-piece valve cover gskt.; w/11mm Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing & camshaft rear seal plug not incl.; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 88-85 | HSB9296PT-2 | w/11mm Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-89 | HIS9296PT-2 | For replacement of multi-piece valve cover gskt.; Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended |
| 1 | Head Installation Set | 88-81 | HIS9296PT-2 | Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 90-85 | ES72723 | 11mm Head bolts w/o Washers; Washers are req'd.; Replacement recommended |
| 1 | Head Bolt Set | 85-81 | ES72118 | 10mm Head bolts; Replacement recommended |
| 1 | Head Bolt Washer Set | 90-85 | ES72176 | 11mm Head bolts; Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 88-81 | FS8763PT-2 | Head bolts, exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS8763-2 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 88-81 | CS8763 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 90-81 | MS90947 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-81 | 60632 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-81 | ES72143 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-81 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30612R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90-89 | OS30612T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 88-81 | OS30422 | Multi-piece; Cork |
| 1 | Drain Plug Gasket | 90-81 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-81 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-81 | BS40168-1 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-81 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50205C | For replacement of multi-piece valve cover gskt.; Cork |
| 1 | Valve Cover Gasket Set | 90-89 | VS50205T | For replacement of multi-piece valve cover gskt.; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 90-89 | VS50370C | For replacement of one-piece molded rubber valve cover gskt.; Cork |
| 1 | Valve Cover Gasket Set | 88-81 | VS50205C | Cork |
| 1 | Valve Cover Gasket Set | 88-81 | VS50205T | PermaDryPlus® |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-81 | SS72522 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-81 | 35286 | |
| 1 | Water Outlet Gasket | 90-81 | 35286T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35444 | Gskt. |
| 1 | Water Pump Gasket | 88-81 | 35297 | Gskt. |
| 1 | O-Ring | 90-81 | 35224 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-81 | TCS45495 | Camshaft front seal set |
| 1 | Timing Cover Set | 88-81 | TCS45495 | Crankshaft front seal set |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45131 | |
| 1 | Auxiliary Shaft Seal Set | 90-81 | TCS45026 | |
| 1 | Camshaft Rear Seal Set | 88-81 | TCS45699 | 52.45mm OD rear seal w/yellow marking |
| 1 | Camshaft Rear Seal Set | 88-81 | TCS45700 | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Frt. & Rear Seal Set | 88-81 | TCS45690 | 52.45mm OD rear seal w/yellow marking |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 15 2.2L 135 (2212cc) SOHC L4 (8 Valve), 87.5mm Bore 1981-90 (cont.) VIN Codes "B" 1981-82, "C" 1983-88, "D" 1983-94, "F" 1983-86 (Hi-Perf.), "8" 1983-88 (H.O.) | | | | |
|---|-------------------------------|-------|-------------|--|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Frt. & Rear Seal Set | 88-81 | TCS45691 | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Rear Seal Plug Set | 90-86 | TCS45833 | |
| 1 | Repair Sleeve Tool | 88-81 | 16303 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-86 | 60659 | w/TBI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-81 | 60260 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 88-81 | 60384 | w/2 Bbl.; Spacer to manifold |
| 1 | Carburetor Mounting Set | 88-81 | ES70622 | w/2 Bbl.; Carb. to spacer & Spacer to manifold incl. |
| 1 | Throttle Body Gasket | 90-86 | 60743 | w/TBI |
| 1 | Throttle Body Gasket | 85-83 | 60619 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70561 | |
| 1 | EGR Gasket | 87-81 | 72520 | |
| QTY | MISCELLANEOUS O-RINGS | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-81 | 70799 | |
| 16 2.2L 135 (2212cc) SOHC Turbo L4 (8 Valve), 87.5mm Bore 1984-90 VIN Codes "A" 1987-89, "C" 1990, "E" 1984-89, "P" 1989 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-84 | 9296PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-84 | 9296SP | HeadSaver® |
| 1 | Head Set | 90-88 | HS9296PT-1 | Head bolts, exh. pipe packing, camshaft rear seal not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-84 | HS9296PT | Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 90-88 | HSB9296PT-1 | w/11mm Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing & camshaft rear seal not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-85 | ES72723 | 11mm Head bolts w/o Washers; Washers are req'd.; Replacement recommended |
| 1 | Head Bolt Set | 85-84 | ES72118 | 10mm Head bolts; Replacement recommended |
| 1 | Head Bolt Washer Set | 90-85 | ES72176 | 11mm Head bolts; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS8763-2 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 88-84 | CS8763 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 90-84 | MS90947 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60810 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 88-84 | 60658 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-84 | ES72143 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-84 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30612R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90-89 | OS30612T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 88-84 | OS30422 | Multi-piece; Cork |
| 1 | Drain Plug Gasket | 90-84 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-84 | BS40168-1 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-84 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50334R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-84 | VS50257C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-84 | SS72522 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-84 | 35286 | |
| 1 | Water Outlet Gasket | 90-84 | 35286T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35444 | Gskt. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 2.2L 135 (2212cc) SOHC Turbo L4 (8 Valve), 87.5mm Bore 1984-90 16 VIN Codes "A" 1987-89, "C" 1990, "E" 1984-89, "P" 1989 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | WATER PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-84 | 35297 | Gskt. |
| 1 | O-Ring | 90-84 | 35224 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-84 | TCS45495 | Camshaft front seal set |
| 1 | Timing Cover Set | 88-84 | TCS45495 | Crankshaft front seal set |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45131 | |
| 1 | Auxiliary Shaft Seal Set | 90-84 | TCS45026 | |
| 1 | Camshaft Rear Seal Set | 88-84 | TCS45699 | 52.45mm OD rear seal w/yellow marking |
| 1 | Camshaft Rear Seal Set | 88-84 | TCS45700 | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Frt. & Rear Seal Set | 88-84 | TCS45690 | 52.45mm OD rear seal w/yellow marking |
| 1 | Camshaft Frt. & Rear Seal Set | 88-84 | TCS45691 | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Rear Seal Plug Set | 90-86 | TCS45833 | |
| 1 | Repair Sleeve Tool | 88-84 | 16303 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-89 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-88 | 60700 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-84 | 72649 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 88-84 | ES72643 | |
| QTY | MISCELLANEOUS O-RINGS | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-84 | 70799 | |
| 2.5L 150 OHV L4 (AMC), 3.875" Bore (AMC Eng.) 1988-89 17 VIN Codes "H" 1989, "Z" 1988 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-88 | 9196PT | |
| 1 | Head Set | 89-88 | HS9196PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 89-88 | FS9196PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-88 | CS9196 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 89-88 | MS92100 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-88 | 60292 | Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 89-88 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-88 | OS30476C | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-88 | BS40578 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve Tool | 89-88 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-88 | VS50245R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-88 | SS70816 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-88 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-88 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 89-88 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 89-88 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 89-88 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 89-88 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-88 | 60746 | w/TBI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 89-88 | 60747 | w/TBI |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 17 2.5L 150 OHV L4 (AMC), 3.875" Bore (AMC Eng.) 1988-89 (cont.) VIN Codes "H" 1989, "Z" 1988 | | | | |
|--|-------------------------------|-------|-------------|---|
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 89-88 | 70051 | 1 11/32" OD |
| EXHAUST GAS RECIRCULATION | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-88 | 70253 | |
| 18 2.5L 153 (2507cc) SOHC L4 (8 Valve), 87.5mm Bore 1986-90 VIN Codes "K" 1986-95, "V" 1993-94 (Flex Fuel) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 9296PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-86 | 9296SP | HeadSaver® |
| 1 | Head Set | 90-89 | HS9296PT-2 | For replacement of multi-piece valve cover gskt.; Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 90-89 | HS8763PT-3 | For replacement of one-piece molded rubber valve cover gskt.; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 88-86 | HS9296PT-2 | Head bolts, exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 90-89 | HSB9296PT-2 | For replacement of multi-piece valve cover gskt.; w/Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing & camshaft rear seal plug not incl.; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 88-86 | HSB9296PT-2 | w/Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-89 | HIS9296PT-2 | For replacement of multi-piece valve cover gskt.; Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended |
| 1 | Head Installation Set | 88-86 | HIS9296PT-2 | Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 90-86 | ES72723 | Head bolts w/o Washers; Washers are req'd.; Replacement recommended |
| 1 | Head Bolt Washer Set | 90-86 | ES72176 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS8763-2 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87-86 | CS8763-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 90-86 | MS90947 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-86 | 60632 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-86 | ES72143 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-86 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30612R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90-88 | OS30612T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 87-86 | OS30535C | Multi-piece; Cork |
| 1 | Drain Plug Gasket | 90-86 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40168-1 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-86 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50205C | For replacement of multi-piece valve cover gskt.; Cork |
| 1 | Valve Cover Gasket Set | 90-89 | VS50205T | For replacement of multi-piece valve cover gskt.; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 90-89 | VS50370C | For replacement of one-piece molded rubber valve cover gskt.; Cork |
| 1 | Valve Cover Gasket Set | 88-86 | VS50205C | Cork |
| 1 | Valve Cover Gasket Set | 88-86 | VS50205T | PermaDryPlus® |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS72522 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35286 | |
| 1 | Water Outlet Gasket | 90-86 | 35286T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35444 | Gskt. |
| 1 | Water Pump Gasket | 88-86 | 35297 | Gskt. |
| 1 | O-Ring | 90-86 | 35224 | O-ring |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 2.5L 153 (2507cc) SOHC L4 (8 Valve), 87.5mm Bore 1986-90 18 VIN Codes "K" 1986-95, "V" 1993-94 (Flex Fuel) (cont.) | | | | |
|--|-------------------------------|-------|-------------|--|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45495 | Camshaft front seal set |
| 1 | Crankshaft Front Seal Set | 90-86 | TCS45131 | |
| 1 | Auxiliary Shaft Seal Set | 90-86 | TCS45026 | |
| 1 | Camshaft Rear Seal Set | 88-86 | TCS45699 | 52.45mm OD rear seal w/yellow marking |
| 1 | Camshaft Rear Seal Set | 88-86 | TCS45700 | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Frt. & Rear Seal Set | 88-86 | TCS45690 | 52.45mm OD rear seal w/yellow marking |
| 1 | Camshaft Frt. & Rear Seal Set | 88-86 | TCS45691 | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Rear Seal Plug Set | 90-86 | TCS45833 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-86 | 60659 | w/TBI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-86 | 60743 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70561 | |
| 1 | EGR Gasket | 87-86 | 72520 | |
| QTY | MISCELLANEOUS O-RINGS | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-86 | 70799 | |
| 2.5L 153 (2507cc) SOHC Turbo L4 (8 Valve), 87.5mm Bore 1989-90 19 VIN Code "J" 1989-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9296PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-89 | 9296SP | HeadSaver® |
| 1 | Head Set | 90-89 | HS9296PT-1 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 90-89 | HSB9296PT-1 | w/Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES72723 | Head bolts w/o Washers; Washers are req'd.; Replacement recommended |
| 1 | Head Bolt Washer Set | 90-89 | ES72176 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS8763-2 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 90-89 | MS90947 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60810 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-89 | ES72143 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-89 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30612R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90-89 | OS30612T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-89 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-89 | BS40168-1 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-89 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50334R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72522 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35286 | |
| 1 | Water Outlet Gasket | 90-89 | 35286T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35444 | Gskt. |
| 1 | O-Ring | 90-89 | 35224 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-89 | TCS45495 | Camshaft front seal set |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45131 | |
| 1 | Auxiliary Shaft Seal Set | 90-89 | TCS45026 | |
| 1 | Camshaft Rear Seal Plug Set | 90-89 | TCS45833 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 19 2.5L 153 (2507cc) SOHC Turbo L4 (8 Valve), 87.5mm Bore 1989-90 (cont.) VIN Code "J" 1989-92 | | | | |
|--|-------------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-89 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-89 | 60700 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70561 | California |
| QTY | MISCELLANEOUS O-RINGS | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-89 | 70799 | |
| 20 2.6L 156 (2555cc) SOHC L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1978-85 VIN Codes "D" 1981-82, "F" 1978-80, "G" 1983-85, "7" 1981-83, Eng. Code "G54B" 1978-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-81 | 8770PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 85-81 | 8770SP | HeadSaver® |
| 1 | Head Set | 85-81 | HS8770PT | VIN Codes "D" & "G"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83-81 | HS8770PT-1 | VIN Code "7"; Head bolts & exh. pipe to converter not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 85-78 | ES72860 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85-81 | FS8770PT | VIN Codes "D" & "G"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-78 | CS8770 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-81 | MS90981 | |
| 1 | Int. Manifold Gasket Set | 80-78 | MS22811 | |
| 1 | Exh. Manifold Gasket Set | 85-81 | MS90995 | |
| 1 | Exh. Manifold Gasket Set | 80-78 | MS22812 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-81 | 60632 | VIN Codes "D" & "G"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 83 | 60586 | VIN Code "7"; Exh. pipe to converter |
| 1 | Exhaust Pipe Gasket | 83-81 | 60494 | VIN Code "7"; After converter; Canada |
| 1 | Exhaust Pipe Gasket | 83-81 | 60496-1 | VIN Code "7"; After converter; U.S. |
| 1 | Exh. Flange Bolt & Spring Kit | 85-81 | ES72143 | VIN Codes "D" & "G" |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 85-81 | 70627 | VIN Codes "D" & "G"; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 2 | Fuel Pump Mounting Gasket | 83-78 | 70627 | VIN Codes "F" & "7"; Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 83-78 | 70577 | VIN Codes "F" & "7"; Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-78 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-78 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 85-78 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-81 | VS50197R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-81 | VS50146R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 80-78 | VS26081R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 85-78 | ES70342 | |
| 1 | Semi-Circular Plug | 85-78 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-78 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-78 | SS70598 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85 | 35336 | |
| 1 | Water Outlet Gasket | 84-78 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-81 | 35227 | VIN Codes "D" & "G"; Gskt. |
| 1 | Water Pump Gasket | 85-81 | ES72872 | VIN Codes "D" & "G"; O-ring |
| 1 | Water Pump Gasket | 83-78 | 35229 | VIN Codes "F" & "7" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 85-78 | TCS45170 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 2.6L 156 (2555cc) SOHC L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1978-85 20 | | | | |
|--|-----------------------------|-------|------------|---|
| VIN Codes "D" 1981-82, "F" 1978-80, "G" 1983-85, "7" 1981-83, Eng. Code "G54B" 1978-85 (cont.) | | | | |
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Rear Seal Set | 85-81 | TCS45847 | VIN Codes "D" & "G" |
| 1 | Camshaft Rear Seal Plug Set | 83-81 | TCS45849 | VIN Code "7" |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 85-83 | 60635 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 82-81 | 60635 | w/2 Bbl.; Exc. Canada |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 85-78 | 60657 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-78 | 71164 | |
| 2.6L 156 (2555cc) SOHC Turbo L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1984-89 21 | | | | |
| VIN Codes "H" 1984-87, "N" 1985-89, Eng. Code "G54B-T" 1984-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-88 | 9116PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket | 87 | 9116PT | From 03/01/87; Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket | 87 | 8770PT | To 02/28/87; Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket | 86-84 | 8770PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 87 | 8770SP | To 02/28/87; HeadSaver® |
| 1 | Head Gasket Spacer Shim | 86-84 | 8770SP | HeadSaver® |
| 1 | Head Set | 89-88 | HS9116PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9116PT | From 03/01/87; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8770PT-3 | To 02/28/87; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-84 | HS8770PT-3 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 89-84 | ES72860 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-84 | CS8788-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-84 | MS90981 | |
| 1 | Exh. Manifold Gasket Set | 89-84 | MS90995 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-84 | 60496-1 | Exh. connector |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 89-84 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 89-84 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-84 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-84 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 89-84 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-84 | VS50197R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-84 | VS50146R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 89-84 | ES70342 | |
| 1 | Semi-Circular Plug | 89-84 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-84 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-84 | SS70598 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-85 | 35336 | |
| 1 | Water Outlet Gasket | 84 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-84 | 35229 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-84 | TCS45170 | |
| 1 | Camshaft Rear Seal Plug Set | 89-84 | TCS45848 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 21 2.6L 156 (2555cc) SOHC Turbo L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1984-89 (cont.) VIN Codes "H" 1984-87, "N" 1985-89, Eng. Code "G54B-T" 1984-89 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-87 | 60756 | w/MFI; To air flow sensor |
| 1 | Air Cleaner Gasket | 87 | 60659 | w/MFI; To throttle body |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 89-84 | 60622 | w/MFI; Turbo injection mixer |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-84 | 71164 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 89-84 | ES72645 | |
| 22 2.8L 170 OHV L6, 3.4063" Bore 1960-71 VIN Code "A" 1966-71 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 71-60 | 7918PT-1 | Exc. Aluminum eng. |
| 1 | Head Set | 71-60 | HS7918PT-4 | Exc. Aluminum eng.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 71-60 | FS7918PT-4 | Exc. Aluminum eng.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 71-60 | MS9610B-1 | |
| 1 | Intake to Exhaust Gasket | 71-60 | 90104-2 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 71-70 | 60146 | Flange |
| 1 | Exhaust Pipe Gasket | 69-65 | 9547 | Flange |
| 1 | Exhaust Pipe Gasket | 64-60 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 71-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-60 | OS12705C-1 | |
| 1 | Drain Plug Gasket | 71-60 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-60 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-60 | VS12680 | w/o Spark plug tube seals; Cork |
| 1 | Valve Cover Gasket Set | 71-60 | VS12680R | w/o Spark plug tube seals; Rubber |
| 1 | Spark Plug Tube Seal Set | 71-60 | ES12794 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 71-60 | SS12764 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 71-60 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-60 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 71-60 | 12593 | Body cover |
| 1 | Water Pump Gasket | 71-60 | 12593 | To block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-60 | TCS12769-1 | w/o Sleeve 'N' Seal®; Must be used w/OS 12705C-1 |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 71-70 | 60125 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 69-62 | 60085 | w/1 Bbl. |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 71-66 | 70078 | Oil filter cover |
| 1 | Oil Pressure Relief Valve | 71-60 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 71-60 | 12768 | Oil pump body |
| 1 | O-Ring | 71-60 | 13338 | Oil pump cover |
| 23 3.0L 181 (2970cc) SOHC V6 (12 Valve), 93mm Bore (Volvo Eng.) 1988-90 VIN Codes "J" 1988, "U" 1989-92, Eng. Code "PRV" 1988-92 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 60292 | Converter |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35384 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 3.0L 181 (2970cc) SOHC V6 (12 Valve), 93mm Bore (Volvo Eng.) 1988-90 23 VIN Codes "J" 1988, "U" 1989-92, Eng. Code "PRV" 1988-92 (cont.) | | | | |
|--|-------------------------------|-------|------------|---|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70253 | |
| 3.0L 181.1 (2972cc) SOHC V6 (12 Valve), 91.1mm Bore (Mitsubishi Eng.) 1988-90 24 VIN Codes "H" 1993-96, "S" 1990-92, "3" 1988-95, Eng. Code "6G72" 1988-96 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-88 | 9112PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 90-88 | HS9112PT | Exc. "Stealth" model; Head bolts & exh. pipe to manifold gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-88 | HIS9112PT | Exc. "Stealth" model; Head bolts, exh. pipe to manifold gskt., exh. crossover gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl. |
| 1 | Head Bolt Set | 90-88 | ES72859 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9112 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93795 | Exc. "Stealth" model; Upper set incl. |
| 1 | Plenum Gasket Set | 90-88 | MS93796 | Exc. "Stealth" model; Upper set |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS93797 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60810 | Exc. "Stealth" model; Pipe to manifold |
| 2 | Exhaust Pipe Gasket | 90-88 | 60738 | Exc. "Stealth" model; Crossover; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 88 | 60658 | Exc. "Stealth" model; Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-88 | ES72143 | Exc. "Stealth" model |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30570C | Cork |
| 1 | Oil Pan Gasket Set | 90-88 | OS30570T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-88 | BS40562 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-88 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50026R-1 | w/o Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50173R | w/Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 2 | Grommet Set | 90-88 | ES70342 | 2 Req'd. |
| 2 | Circular Plug | 90-88 | CP75018 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS70710 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35399 | Gskt.; To block |
| 1 | Water Pump Gasket | 90-88 | 35603 | Gskt.; To cover |
| 1 | Water Pump Gasket | 90-88 | 35468 | Inlet |
| 1 | Water Pump Gasket | 90-88 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-88 | TCS45835 | Exc. "Stealth" model |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45750 | |
| 2 | Camshaft Front Seal Set | 90-88 | TCS45483 | 2 Req'd.; Must be used w/VS 50173R or w/VS 50026R-1 |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-88 | ES70260 | w/MFI; Exc. "Stealth" model |
| 1 | Throttle Body Gasket | 90-89 | 60700 | w/MFI; Exc. "Stealth" model |
| 1 | Throttle Body Gasket | 88 | 60744 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Mounting Set | 90-88 | ES72122 | Exc. "Stealth" model |
| 3.2L 198 OHV L6, 3.4063" Bore 1970-74 25 VIN Code "B" 1970-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 74-70 | 7918PT-1 | |
| 1 | Head Set | 74-70 | HS7918PT-4 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74-70 | FS7918PT-4 | Premium valve stem seals incl. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 25 3.2L 198 OHV L6, 3.4063" Bore 1970-74 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Code "B" 1970-74 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 74-70 | MS9610B-1 | |
| 1 | Intake to Exhaust Gasket | 74-70 | 90104-2 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-73 | 9547 | Flange |
| 1 | Exhaust Pipe Gasket | 72-70 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 74-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-70 | OS12705C-1 | |
| 1 | Drain Plug Gasket | 74-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-70 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-70 | VS12680 | w/o Spark plug tube seals; Cork |
| 1 | Valve Cover Gasket Set | 74-70 | VS12680R | w/o Spark plug tube seals; Rubber |
| 1 | Spark Plug Tube Seal Set | 74-70 | ES12794 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-70 | SS12764 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 74-70 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-70 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74-70 | 12593 | Body cover |
| 1 | Water Pump Gasket | 74-70 | 12593 | To block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74-70 | TCS12769-1 | w/o Sleeve 'N' Seal®; Must be used w/OS 12705C-1 |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74 | 60274 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 73 | 60272 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 72-70 | 60125 | w/1 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 74-73 | 70561 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 74-70 | 70078 | Oil filter cover |
| 1 | Oil Pressure Relief Valve | 74-70 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 74-70 | 12768 | Oil pump body |
| 1 | O-Ring | 74-70 | 13338 | Oil pump cover |
| 26 3.3L 201.3 L-HEAD L6 (Plymouth), 3.125" Bore 1935-41 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 41-35 | 7564C | |
| 1 | Head Set | 41-35 | HS7564C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 41-35 | FS7564C-2 | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 41-35 | MS8009B | |
| 1 | Intake to Exhaust Gasket | 41-35 | 8011 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 41-35 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 41-35 | 5019 | Glass bowl; 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 41-35 | 773 | Pump types 2237, 2995, 3647, 3648, 3912, 3913, 3914, 3915, 9418; 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 41-35 | OS4250C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 41-35 | BS3139 | Rope |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 41-35 | VS4253R | w/Grommets |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 3.3L 201.3 L-HEAD L6 (Plymouth), 3.125" Bore 1935-41 26 (cont.) | | | | |
|--|-------------------------------|-------|------------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 41-35 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 41-35 | 4267 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 41-35 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 41-35 | 3122 | |
| 3.3L 201 (3302cc) OHV V6 (12 Valve), 93mm Bore 1990 27 VIN Codes "R" 1990-93, "T" 1993-97, "U" 1994-96 (Flex Fuel) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9676PT-1 | L.H.; Head bolts not incl.; Head bolt replacement recommended; Improved design |
| 1 | Head Gasket | 90 | 9673PT-1 | R.H.; Head bolts not incl.; Head bolt replacement recommended; Improved design |
| 1 | Head Set | 90 | HS9673PT | Int. manifold gskt., head bolts, exh. pipe to manifold gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS9673PT | Int. manifold gskt., head bolts, exh. pipe to manifold gskt., exh. crossover gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl. |
| 1 | Head Bolt Set | 90 | ES72849 | Head bolts w/o Washers; Washers are req'd.; Replacement recommended |
| 1 | Head Bolt Washer Set | 90 | ES72176-1 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9673-2 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 90 | MS96042 | Upper set incl. |
| 1 | Plenum Gasket Set | 90 | MS94566 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90 | MS94666 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60860 | Crossover; Exc. "Concorde" & "Intrepid" & "Vision" models; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60810 | Pipe to manifold; Exc. "Concorde" & "Intrepid" & "Vision" models |
| 1 | Exh. Flange Bolt & Spring Kit | 90 | ES72143 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30622R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90 | BS40168-1 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50339R | Must be used w/MS 94566; PermaDry® molded rubber gskts. incl.; .200" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72783 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35286 | |
| 1 | Water Outlet Gasket | 90 | 35286T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35446 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90 | TCS45893-1 | Must be used w/OS 30622R |
| 1 | Repair Sleeve Tool | 90 | 16326 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Fuel Injector O-Ring Set | 90 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90 | 60744 | w/MFI; Mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70561 | |
| 3.6L 217.8 L-HEAD L6 (Dodge/Plymouth), 3.25" Bore 1934-54 28 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 54-46 | 7564C | "Dodge" & "Plymouth" makes |
| 1 | Head Gasket | 42-34 | 7564C | "Dodge" & "Plymouth" makes |
| 1 | Head Gasket | 37 | 7256C | "Chrysler" & "DeSoto" makes |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 28 3.6L 217.8 L-HEAD L6 (Dodge/Plymouth), 3.25" Bore 1934-54 | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| (cont.) | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 54-46 | HS7564C | "Dodge" & "Plymouth" makes |
| 1 | Head Set | 42-34 | HS7564C | "Dodge" & "Plymouth" makes |
| 1 | Head Set | 37 | HS7256C | "Chrysler" & "DeSoto" makes |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 54-48 | FS7564C-2 | "Dodge" & "Plymouth" makes; Rear main brg. seal not incl. |
| 1 | Full Gasket Set | 47 | FS7564C-2 | "Dodge" & "Plymouth" makes; From Engine No. 38058; Rear main brg. seal not incl. |
| 1 | Full Gasket Set | 47 | FS7564C-2 | "Dodge" & "Plymouth" makes; To Engine No. 38058; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 46 | FS7564C-2 | "Dodge" & "Plymouth" makes; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 42-34 | FS7564C-2 | "Dodge" & "Plymouth" makes; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 37 | FS7256C | "Chrysler" & "DeSoto" makes; Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 54-46 | MS8009B | "Dodge" & "Plymouth" makes |
| 1 | Int. & Exh. Gasket Set | 42-34 | MS8009B | "Dodge" & "Plymouth" makes |
| 1 | Int. & Exh. Gasket Set | 37 | MS8583B | "Chrysler" & "DeSoto" makes |
| 1 | Intake to Exhaust Gasket | 54-46 | 8011 | "Dodge" & "Plymouth" makes |
| 1 | Intake to Exhaust Gasket | 42-34 | 8011 | "Dodge" & "Plymouth" makes |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54-46 | 60146 | Flange |
| 1 | Exhaust Pipe Gasket | 42-34 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 50-46 | 773 | Pump types 2237, 2995, 3647, 3648, 3912, 3913, 3914, 3915, 9418; 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 49-46 | 5019 | Glass bowl; 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 42-34 | 5019 | Glass bowl; 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 42-34 | 773 | Pump types 2237, 2995, 3647, 3648, 3912, 3913, 3914, 3915, 9418; 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54-46 | OS4250C | "Dodge" & "Plymouth" makes |
| 1 | Oil Pan Gasket Set | 42-34 | OS4250C | "Dodge" & "Plymouth" makes |
| 1 | Oil Pan Gasket Set | 37 | OS915C | "Chrysler" & "DeSoto" makes |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 54-46 | BS3141 | "Plymouth" make; Rope |
| 1 | Rear Main Seal Set | 42 | BS3141 | "Plymouth" make; Rope |
| 1 | Rear Main Seal Set | 41-35 | BS3139 | "Plymouth" make; Rope |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 54-46 | VS4253R | "Dodge" & "Plymouth" makes; w/Grommets |
| 1 | Push Rod Cover Gasket Set | 42-34 | VS4253R | "Dodge" & "Plymouth" makes; w/Grommets |
| 1 | Push Rod Cover Gasket Set | 37 | VS917R | "Chrysler" & "DeSoto" makes; w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42-34 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 54-46 | 4267 | |
| 1 | Water Pump Gasket | 42-34 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 54-48 | TCS4155-2 | "Dodge" & "Plymouth" makes |
| 1 | Timing Cover Set | 47 | TCS4155-2 | "Dodge" & "Plymouth" makes; From Eng. No. 38058 |
| 1 | Timing Cover Set | 47 | TCS4258-2 | "Dodge" & "Plymouth" makes; To Eng. No. 38058 |
| 1 | Timing Cover Set | 46 | TCS4258-2 | "Dodge" & "Plymouth" makes |
| 1 | Timing Cover Set | 37 | TCS4258-2 | "Chrysler" & "DeSoto" makes |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54-46 | 8531 | w/1 Bbl.; w/o Governor |
| 1 | Carb. Mounting Gasket | 42-34 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 54-46 | 3122 | |
| 1 | Oil Pressure Relief Valve | 42-34 | 3122 | |

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 3.7L 225 OHV L6, 3.4063" Bore 1960-83 29 | | | | |
|--|---------------------------|-------|------------|---|
| VIN Codes "B" 1966-69, "C" 1966-80, "D" 1977-80, "E" 1972 & 1981-82, "F" 1981-82, "G" 1981-82, "H" 1981-83, "J" 1983, "K" 1983, "L" 1983 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-60 | 7918PT-1 | Exc. Aluminum eng. |
| 1 | Head Set | 83-81 | HS7918PT-3 | Premium valve stem seals incl. |
| 1 | Head Set | 80-60 | HS7918PT-4 | Exc. Aluminum eng.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 83-81 | FS7918PT-3 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 80-60 | FS7918PT-4 | Exc. Aluminum eng.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 83-60 | MS9610B-1 | |
| 1 | Intake to Exhaust Gasket | 83-60 | 90104-2 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-73 | 9547 | Flange |
| 1 | Exhaust Pipe Gasket | 72-70 | 60146 | Flange |
| 1 | Exhaust Pipe Gasket | 69-65 | 9547 | Flange |
| 1 | Exhaust Pipe Gasket | 64-60 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 83-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-60 | OS12705C-1 | |
| 1 | Drain Plug Gasket | 83-60 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-81 | BS40489 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 80-60 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-81 | VS50185C | w/o Spark plug tube seals; Cork |
| 1 | Valve Cover Gasket Set | 80-60 | VS12680 | w/o Spark plug tube seals; Cork |
| 1 | Valve Cover Gasket Set | 80-60 | VS12680R | w/o Spark plug tube seals; Rubber |
| 1 | Spark Plug Tube Seal Set | 83-60 | ES12794 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-81 | SS70537 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-60 | SS12764 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-60 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-60 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-60 | 12593 | Body cover |
| 1 | Water Pump Gasket | 83-60 | 12593 | To block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-60 | TCS12769-1 | w/o Sleeve 'N' Seal®; Must be used w/OS 12705C-1 |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 83-77 | 60448 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-77 | 60188 | w/2 Bbl.; 9/32" thick |
| 1 | Carb. Mounting Gasket | 83-74 | 60274 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 73 | 60272 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 72-70 | 60125 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 69-62 | 60085 | w/1 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-73 | 70561 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 83-66 | 70078 | Oil filter cover |
| 1 | Oil Pressure Relief Valve | 83-60 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 83-60 | 12768 | Oil pump body |
| 1 | O-Ring | 83-60 | 13338 | Oil pump cover |
| 3.7L 228.1 L-HEAD L6 (DeSoto), 3.375" Bore 1937-41 30 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 41-37 | 7256C | |
| 1 | Head Set | 41-37 | HS7256C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 41-37 | FS7256C | Rear main brg. seal & timing cover seal not incl. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 30 3.7L 228.1 L-HEAD L6 (DeSoto), 3.375" Bore 1937-41 | | | | |
|--|---------------------------|-------|-----------|--|
| (cont.) | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 41-37 | MS8583B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 41-37 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 41-37 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 41-37 | OS915C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 41 | BS6300 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 40 | BS6300 | "DeSoto" make; From Engine No. 44441; Rubber; Two-piece |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 41-37 | VS917R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 41-37 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 41-37 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 41-37 | TCS4258-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 41-37 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 41-37 | 3122 | |
| 31 3.8L 230 L-HEAD L6 (Dodge), 3.25" Bore 1942-59 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 59-51 | 7688C | Canadian Built |
| 1 | Head Gasket | 59-51 | 7564C | Exc. Canadian Built |
| 1 | Head Gasket | 50-46 | 7564C | |
| 1 | Head Gasket | 42 | 7564C | |
| 1 | Head Set | 59-51 | HS7564C | Exc. Canadian Built |
| 1 | Head Set | 50-46 | HS7564C | |
| 1 | Head Set | 42 | HS7564C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 59-52 | FS7564C-2 | Exc. Canadian Built |
| 1 | Full Gasket Set | 59-51 | FS7688C-2 | Canadian Built; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 51 | FS7564C-2 | Exc. Canadian Built; From Engine No. 272299 |
| 1 | Full Gasket Set | 51 | FS7564C-2 | Exc. Canadian Built; To Engine No. 272299; Rear main brg. seal not incl. |
| 1 | Full Gasket Set | 50-48 | FS7564C-2 | Rear main brg. seal not incl. |
| 1 | Full Gasket Set | 47 | FS7564C-2 | From Engine No. 79099; Rear main brg. seal not incl. |
| 1 | Full Gasket Set | 47 | FS7564C-2 | To Engine No. 79099; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 46 | FS7564C-2 | Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 42 | FS7564C-2 | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 59-51 | MS8583B | Canadian Built |
| 1 | Int. & Exh. Gasket Set | 59-51 | MS8009B | Exc. Canadian Built |
| 1 | Int. & Exh. Gasket Set | 50-46 | MS8009B | |
| 1 | Int. & Exh. Gasket Set | 42 | MS8009B | |
| 1 | Intake to Exhaust Gasket | 59-51 | 8011 | Exc. Canadian Built |
| 1 | Intake to Exhaust Gasket | 50-46 | 8011 | |
| 1 | Intake to Exhaust Gasket | 42 | 8011 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 59-46 | 60146 | Flange |
| 1 | Exhaust Pipe Gasket | 42 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 50-46 | 773 | Pump types 2237, 2995, 3647, 3648, 3912, 3913, 3914, 3915, 9418; 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 49-46 | 5019 | Glass bowl; 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 42 | 5019 | Glass bowl; 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 42 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 59-51 | OS915C | Canadian Built |
| 1 | Oil Pan Gasket Set | 59-51 | OS4250C | Exc. Canadian Built |
| 1 | Oil Pan Gasket Set | 50-46 | OS4250C | |
| 1 | Oil Pan Gasket Set | 42 | OS4250C | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

3.8L 230 L-HEAD L6 (Dodge), 3.25" Bore 1942-59 **31**
(cont.)

| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-----------|--|
| 1 | Rear Main Seal Set | 59-54 | BS6300 | "Plymouth" make; Canadian Built; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 59-51 | BS6300 | "Dodge" make; Canadian Built; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 51 | BS6300 | "Dodge" make; Exc. Canadian Built; To Engine No. 272299; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 50-46 | BS6300 | "Dodge" make; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 42 | BS6300 | "Dodge" make; From Engine No. 57933; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 42 | BS3141 | "Dodge" make; To Engine No. 57933; Rope |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 59-51 | VS917R | Canadian Built; w/Grommets |
| 1 | Push Rod Cover Gasket Set | 59-51 | VS4253R | Exc. Canadian Built; w/Grommets |
| 1 | Push Rod Cover Gasket Set | 50-46 | VS4253R | w/Grommets |
| 1 | Push Rod Cover Gasket Set | 42 | VS4253R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 59-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 56-46 | 4267 | |
| 1 | Water Pump Gasket | 42 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 59-48 | TCS4155-2 | |
| 1 | Timing Cover Set | 47 | TCS4155-2 | From Eng. No. 79099 |
| 1 | Timing Cover Set | 47 | TCS4258-2 | To Eng. No. 79099 |
| 1 | Timing Cover Set | 46 | TCS4258-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 58-55 | 9401 | w/2 Bbl.; Exc. Taxi |
| 1 | Carb. Mounting Gasket | 54-46 | 8531 | w/1 Bbl.; w/o Governor |
| 1 | Carb. Mounting Gasket | 42 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 59-46 | 3122 | |
| 1 | Oil Pressure Relief Valve | 42 | 3122 | |

3.9L 236.6 L-HEAD L6 (DeSoto), 3.4375" Bore 1942-50 **32**

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-----------|---|
| 1 | Head Gasket | 50-46 | 7256C | |
| 1 | Head Gasket | 42 | 7256C | |
| 1 | Head Set | 50-46 | HS7256C | |
| 1 | Head Set | 42 | HS7256C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 50-46 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 42 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 50-46 | MS8583B | |
| 1 | Int. & Exh. Gasket Set | 42 | MS8583B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 50-46 | 60146 | Flange |
| 1 | Exhaust Pipe Gasket | 42 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 50-46 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 50-46 | OS915C | |
| 1 | Oil Pan Gasket Set | 42 | OS915C | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 50-46 | VS917R | w/Grommets |
| 1 | Push Rod Cover Gasket Set | 42 | VS917R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 50-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 50-46 | 4267 | |
| 1 | Water Pump Gasket | 42 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 50-48 | TCS4155-2 | "DeSoto" make |
| 1 | Timing Cover Set | 47 | TCS4155-2 | "DeSoto" make; From Eng. No. 38059 |
| 1 | Timing Cover Set | 47 | TCS4258-2 | "DeSoto" make; To Eng. No. 38059 |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 32 3.9L 236.6 L-HEAD L6 (DeSoto), 3.4375" Bore 1942-50 (cont.) | | | | |
|--|-----------------------------|-------|-----------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 46 | TCS4258-2 | "DeSoto" make |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 50-46 | 8531 | w/1 Bbl.; w/o Governor |
| 1 | Carb. Mounting Gasket | 42 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 50-46 | 3122 | |
| 1 | Oil Pressure Relief Valve | 42 | 3122 | |
| 33 4.0L 241.4 OHV V8 (Dodge), 3.4375" Bore 1953-54 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 54-53 | 9045 | Flange; 1 to 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54-53 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 54-53 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 54-53 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 54-53 | ES12714 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-53 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54-53 | 9093 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 54-53 | 6464 | |
| 34 4.0L 241.4 OHV V8 (Plymouth), 3.4375" Bore 1955 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 55 | 9045 | Flange; 2 or 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 55 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 55 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 55 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 55 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 55 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 55 | 6464 | |
| 35 4.0L 241.5 L-HEAD L6 (Chrysler), 3.375" Bore 1938-41 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 41-38 | 7256C | |
| 1 | Head Set | 41-38 | HS7256C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 41-38 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 41-38 | MS8583B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 41-38 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 41-38 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 41-38 | OS915C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 41 | BS6300 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 40 | BS6300 | "Chrysler" make; From Engine No. 50202; Rubber; Two-piece |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

4.0L 241.5 L-HEAD L6 (Chrysler), 3.375" Bore 1938-41 **35**
(cont.)

| QTY | CRANKSHAFT REAR SEAL (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------------|-------|----------|---|
| 1 | Rear Main Seal Set | 40 | BS6300 | "DeSoto" make; From Engine No. 44441; Rubber; Two-piece |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 41-38 | VS917R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 41-38 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 41-38 | 4267 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 41-39 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 41-38 | 3122 | |

4.1L 251 L-HEAD L6 (Chrysler), 3.4375" Bore 1942-54 **36**

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-----------|--|
| 1 | Head Gasket | 54-51 | 7688C | Canadian Built |
| 1 | Head Gasket | 54-51 | 7256C | Exc. Canadian Built |
| 1 | Head Gasket | 50-46 | 7256C | |
| 1 | Head Gasket | 42 | 7256C | |
| 1 | Head Set | 54-51 | HS7256C | Exc. Canadian Built |
| 1 | Head Set | 50-46 | HS7256C | |
| 1 | Head Set | 42 | HS7256C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 54-51 | FS7688C-2 | Canadian Built; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 54-51 | FS7256C | Exc. Canadian Built; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 50-46 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 42 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 54-46 | MS8583B | |
| 1 | Int. & Exh. Gasket Set | 42 | MS8583B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54-46 | 60146 | Flange |
| 1 | Exhaust Pipe Gasket | 42 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 50-46 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | O-Ring | 54 | 12473 | Fuel pump bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54-46 | OS915C | |
| 1 | Oil Pan Gasket Set | 42 | OS915C | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 54-46 | VS917R | w/Grommets |
| 1 | Push Rod Cover Gasket Set | 42 | VS917R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 54-46 | 4267 | |
| 1 | Water Pump Gasket | 42 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 54-48 | TCS4155-2 | "Chrysler" make |
| 1 | Timing Cover Set | 54-48 | TCS4155-2 | "DeSoto" make |
| 1 | Timing Cover Set | 47 | TCS4155-2 | "Chrysler" make; From Eng. No. 36703 |
| 1 | Timing Cover Set | 47 | TCS4258-2 | "Chrysler" make; To Eng. No. 36703 |
| 1 | Timing Cover Set | 47 | TCS4155-2 | "DeSoto" make; From Eng. No. 38059 |
| 1 | Timing Cover Set | 47 | TCS4258-2 | "DeSoto" make; To Eng. No. 38059 |
| 1 | Timing Cover Set | 46 | TCS4258-2 | "Chrysler" make |
| 1 | Timing Cover Set | 46 | TCS4258-2 | "DeSoto" make |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54-46 | 8531 | w/1 Bbl.; w/o Governor |
| 1 | Carb. Mounting Gasket | 42 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 54-46 | 3122 | |
| 1 | Oil Pressure Relief Valve | 42 | 3122 | |

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 37 4.3L 260 OHV V8 (Plymouth), 3.5625" Bore 1955 | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 55 | 9045 | Flange; 2 or 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 55 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 55 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 55 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 55 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 55 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 55 | 6464 | |
| 38 4.3L 265 L-HEAD L6 (Chrysler), 3.4375" Bore 1952-54 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 54-52 | 7688C | Canadian Built |
| 1 | Head Gasket | 54-52 | 7256C | Exc. Canadian Built |
| 1 | Head Set | 54-52 | HS7256C | Exc. Canadian Built |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 54-52 | FS7688C-2 | Canadian Built; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 54-52 | FS7256C | Exc. Canadian Built; Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 54-52 | MS8583B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54-52 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 54 | 12473 | Fuel pump bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54-52 | OS915C | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 54-52 | VS917R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-52 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 54-52 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 54-52 | TCS4155-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54-52 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 54-52 | 3122 | |
| 39 4.4L 270 OHV V8 (Dodge/Plymouth), 3.625" Bore 1955-56 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56 | FS7790PT-2 | Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 56-55 | 9045 | Flange; 1 to 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 56-55 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-55 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 56-55 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56 | SS13955 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 55 | SS13955 | Int.; "Custom" model; From Eng. No. 90516; Premium valve stem seals incl. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 4.4L 270 OHV V8 (Dodge/Plymouth), 3.625" Bore 1955-56 39 (cont.) | | | | |
|--|-----------------------------|-------|------------|--|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-55 | 35063 | 2 1/2" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56 | TCS6443-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 56-55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 55 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56-55 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56-55 | 6464 | |
| 4.5L 273 OHV V8, 3.625" Bore 1964-69 40 VIN Code "D" 1966-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-64 | 521SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-64 | 8553PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 69-64 | 8553SP | HeadSaver® |
| 1 | Head Set | 69-66 | HS8553PT-9 | Exh. valve stem seals & exh. pipe flange not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 65-64 | HS8553PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-66 | FS8553PT-9 | Exh. valve stem seals & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-64 | CS8553 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69-66 | MS90009 | |
| 1 | Int. Manifold Gasket Set | 65-64 | MS9935 | |
| 1 | Exh. Manifold Gasket Set | 69-64 | MS9939 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 66 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-64 | OS6566C-1 | Cork |
| 1 | Drain Plug Gasket | 69-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-64 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-64 | VS13395 | Cork |
| 1 | Valve Cover Gasket Set | 69-64 | VS13395R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 69-64 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-64 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 69-64 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-64 | TCS6563-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-64 | TCS45284 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-64 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-67 | 60448 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 69-64 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 66-64 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-67 | 60159 | w/4 Bbl. |
| 2 | Carb. Mounting Gasket | 69-65 | 60045 | w/2 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 66-64 | 60015 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 64 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-64 | 6464 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 40 4.5L 273 OHV V8, 3.625" Bore 1964-69 (cont.) VIN Code "D" 1966-69 | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 69-65 | 70078 | Oil filter cover |
| 1 | Oil Pressure Relief Valve | 69-64 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 69-64 | 13338 | Oil pump cover |
| 41 4.5L 276 OHV V8 (DeSoto), 3.625" Bore 1952-54 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 54-52 | 9045 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | O-Ring | 54-52 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 54-52 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 54-52 | ES12714 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-52 | 35063 | 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 54-52 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54-52 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 54-52 | 6464 | |
| 42 4.5L 277 OHV V8 (Plymouth), 3.75" Bore 1956-57 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 57-56 | 7734PT | |
| 1 | Head Set | 57-56 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 57-56 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 57-56 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 57-56 | MS9342B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 57-56 | 9045 | Flange; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 57-56 | OS6566C | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57-56 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57-56 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 57-56 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57-56 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 57-56 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 57-56 | TCS6563-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 57-56 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 57-56 | 11528 | w/4 Bbl.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57-56 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 57-56 | 3122 | |

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 4.8L 291 OHV V8 (DeSoto), 3.7188" Bore 1955 43 | | | | |
|---|---|-------|------------|---|
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
| 3 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 55 | 9045 | Flange |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 55 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 55 | BS40245 | Rubber; Two-piece |
| 1 | VALVE COVER Spark Plug Tube Seal Set | 55 | ES12714 | |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 55 | 35063 | 2 1/2" ID |
| 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | 55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 55 | 11528 | w/4 Bbl.; 4" ID |
| 1 | CARB & FUEL INJECTION Carb. Mounting Gasket | 55 | 9401 | w/2 Bbl. |
| 1 | DISTRIBUTOR MOUNTING Distributor Mounting Gasket | 55 | 6464 | |
| 4.9L 301 OHV V8 (Chrysler), 3.625" Bore 1955 44 | | | | |
| 1 | FULL GASKET SET Full Gasket Set | 55 | FS7746PT | Valve cover & exh. manifold gskts. not incl. |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 55 | MS9246B | |
| 3 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 55 | 60146 | Flange; 3 Req'd. |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN Oil Pan Gasket Set | 55 | OS6488C | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 55 | BS40245 | Rubber; Two-piece |
| 1 | PUSH ROD COVER Push Rod Cover Gasket Set | 55 | PS6361D-1 | |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 55 | SS13955 | Int.; Premium valve stem seals incl. |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 55 | 35063 | 2 1/2" ID |
| 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | 55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | CARB & FUEL INJECTION Carb. Mounting Gasket | 55 | 9401 | w/2 Bbl. |
| 1 | DISTRIBUTOR MOUNTING Distributor Mounting Gasket | 55 | 6464 | |
| 1 | OIL FILTER MOUNTING Oil Pressure Relief Valve | 55 | 3122 | |
| 4.9L 301 OHV V8 (Plymouth), 3.9063" Bore 1957 45 | | | | |
| 2 | CYLINDER HEAD Head Gasket | 57 | 7734PT | |
| 1 | Head Set | 57 | HS7734PT | Premium valve stem seals incl. |
| 1 | FULL GASKET SET Full Gasket Set | 57 | FS7734PT-2 | Premium valve stem seals incl. |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 57 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 57 | MS9342B | |
| 2 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 57 | 9045 | Flange; 1 or 2 Req'd. |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN Oil Pan Gasket Set | 57 | OS6566C | Cork |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 45 4.9L 301 OHV V8 (Plymouth), 3.9063" Bore 1957 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 57 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 57 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 57 | TCS6563-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 57 | 11528 | w/4 Bbl.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 57 | 3122 | |
| 46 5.0L 303 OHV V8 (Plymouth), 3.8125" Bore 1956 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 56 | 7734PT | |
| 1 | Head Set | 56 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 56 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 56 | MS9342B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 56 | 9045 | Flange; 1 or 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 56 | OS6566C-1 | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 56 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 56 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 56 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56 | TCS6563-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 56 | 11528 | w/4 Bbl.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 56 | 3122 | |
| 47 5.1L 313 OHV V8 (Plymouth), 3.875" Bore 1957-58 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58-57 | 7734PT | |
| 1 | Head Set | 58-57 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58-57 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58-57 | MS9344SH | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

5.1L 313 OHV V8 (Plymouth), 3.875" Bore 1957-58 **47**
(cont.)

| QTY | MANIFOLD - INT. & EXH. (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|--|-------|-----------|---|
| 1 | Exh. Manifold Gasket Set | 58-57 | MS9342B | |
| 3 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 58-57 | 9045 | Flange; 1 to 3 Req'd. |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 58-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN Oil Pan Gasket Set | 58-57 | OS6566C-1 | Cork |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 58-57 | BS40245 | Rubber; Two-piece |
| 1 | VALVE COVER Valve Cover Gasket Set | 58-57 | VS11828R | w/Grommets |
| 2 | VALVE STEM SEAL SET Valve Stem Seal Set | 58-57 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 58-57 | 35063 | 2 1/2" ID |
| 1 | WATER PUMP Water Pump Gasket | 58-57 | 6584 | |
| 1 | TIMING COVER Timing Cover Set | 58-57 | TCS6563-1 | |
| 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | 58-57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 58-57 | 11528 | w/4 Bbl.; 4" ID |
| 1 | DISTRIBUTOR MOUNTING Distributor Mounting Gasket | 58-57 | 6464 | |
| 1 | OIL FILTER MOUNTING Oil Pressure Relief Valve | 58-57 | 3122 | |

5.2L 315 OHV V8 (Dodge), 3.625" Bore 1956 **48**

| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
|-----|--|-------|------------|---|
| 1 | Full Gasket Set | 56 | FS7790PT-2 | "D500" model; 1st Design; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 56 | FS7790PT-3 | "D500" model; 2nd Design; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 56 | FS7790PT-2 | Exc. "D500" model; Premium valve stem seals incl. |
| 3 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 56 | 9045 | Flange; 1 to 3 Req'd. |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 56 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 56 | BS40245 | Rubber; Two-piece |
| 1 | VALVE COVER Spark Plug Tube Seal Set | 56 | ES12714 | |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 56 | SS13955 | Int.; Premium valve stem seals incl. |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 56 | 35063 | 2 1/2" ID |
| 1 | TIMING COVER Timing Cover Set | 56 | TCS6443-2 | |
| 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | 56 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 56 | 11528 | w/4 Bbl.; 4" ID |
| 1 | CARB & FUEL INJECTION Carb. Mounting Gasket | 56 | 9401 | w/2 Bbl. |
| 1 | DISTRIBUTOR MOUNTING Distributor Mounting Gasket | 56 | 6464 | |

5.2L 318 OHV V8, 3.9063" Bore 1957-89 **49**

VIN Codes "E" 1966-67, "F" 1967-69, "G" 1970-80, "H" 1978-80, "J" 1981-82, "K" 1981-82, "L" 1981-82, "M" 1981-82, "N" 1981-83, "P" 1983-89, "R" 1983-85, "S" 1983-89, "Z" 1983-88, "4" 1983-89

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------|-------|----------|--------------------------|
| 2 | Head Gasket | 89-68 | 521SD | PermaTorque Severe Duty® |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

49 5.2L 318 OHV V8, 3.9063" Bore 1957-89

(cont.) VIN Codes "E" 1966-67, "F" 1967-69, "G" 1970-80, "H" 1978-80, "J" 1981-82, "K" 1981-82, "L" 1981-82, "M" 1981-82, "N" 1981-83, "P" 1983-89, "R" 1983-85, "S" 1983-89, "Z" 1983-88, "4" 1983-89

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-------------|--|
| 2 | Head Gasket | 89-68 | 8553PT | PermaTorque® |
| 2 | Head Gasket | 67 | 7734PT | w/2-bolt valve covers; Canadian Built |
| 2 | Head Gasket | 67 | 521SD | w/5-bolt valve covers; Exc. Canadian Built; PermaTorque Severe Duty® |
| 2 | Head Gasket | 67 | 8553PT | w/5-bolt valve covers; Exc. Canadian Built; PermaTorque® |
| 2 | Head Gasket | 66-57 | 7734PT | |
| 2 | Head Gasket Spacer Shim | 89-68 | 8553SP | HeadSaver® |
| 2 | Head Gasket Spacer Shim | 67 | 8553SP | w/5-bolt valve covers; Exc. Canadian Built; HeadSaver® |
| 1 | Head Set | 89-79 | HS8553PT-14 | w/2 Bbl.; Premium valve stem seals incl. |
| 1 | Head Set | 89-79 | HS8553PT-14 | w/4 Bbl.; Premium valve stem seals incl. |
| 1 | Head Set | 83-81 | HS8553PT-14 | w/TBI; Premium valve stem seals incl. |
| 1 | Head Set | 78 | HS8553PT-13 | w/4 Bbl.; Exc. Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Head Set | 78 | HS8553PT-14 | w/4 Bbl.; Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Head Set | 78-76 | HS8553PT-9 | w/2 Bbl.; Exc. Hi-Perf. & H/D; Exh. manifold gskts. & exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 78-76 | HS8553PT-14 | w/2 Bbl.; Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Head Set | 75 | HS8553PT-9 | w/2 Bbl.; Exh. manifold gskts. & exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74-68 | HS8553PT-9 | w/2 Bbl.; Exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 67 | HS7734PT | w/2-bolt valve covers; Canadian Built; Premium valve stem seals incl. |
| 1 | Head Set | 67 | HS8553PT-9 | w/5-bolt valve covers; Exc. Canadian Built; Exh. valve stem seals & exh. pipe flange not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 66-57 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 89-79 | FS8553PT-8 | w/2 Bbl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 89-79 | FS8553PT-8 | w/4 Bbl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83-81 | FS8553PT-8 | w/TBI; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 78 | FS8553PT-10 | w/4 Bbl.; Exc. Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 78 | FS8553PT-8 | w/4 Bbl.; Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 78-76 | FS8553PT-9 | w/2 Bbl.; Exc. Hi-Perf. & H/D; Exh. manifold gskts. & exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 78-76 | FS8553PT-8 | w/2 Bbl.; Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 75 | FS8553PT-9 | w/2 Bbl.; Exh. manifold gskts. & exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74-68 | FS8553PT-9 | w/2 Bbl.; Exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 67 | FS7734PT-2 | w/2-bolt valve covers; Canadian Built; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 67 | FS8553PT-9 | w/5-bolt valve covers; Exc. Canadian Built; Exh. valve stem seals & exh. pipe flange not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 66-57 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-68 | CS8553 | |
| 1 | Gasket Conversion Set | 67 | CS8553 | w/5-bolt valve covers; Exc. Canadian Built |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-78 | MS90109 | w/4 Bbl.; Large 1" x 2 3/16" ports |
| 1 | Int. Manifold Gasket Set | 89-68 | MS90009 | w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 83-81 | MS90109 | w/TBI; Large 1" x 2 3/16" ports |
| 1 | Int. Manifold Gasket Set | 67 | MS9344SH | w/2-bolt valve covers; Canadian Built |
| 1 | Int. Manifold Gasket Set | 67 | MS90009 | w/5-bolt valve covers; Exc. Canadian Built |
| 1 | Int. Manifold Gasket Set | 66-57 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 89-75 | MS90460 | |
| 1 | Exh. Manifold Gasket Set | 74-68 | MS9939 | |
| 1 | Exh. Manifold Gasket Set | 67 | MS9342B | w/2-bolt valve covers; Canadian Built |
| 1 | Exh. Manifold Gasket Set | 67 | MS9939 | w/5-bolt valve covers; Exc. Canadian Built |
| 1 | Exh. Manifold Gasket Set | 66-57 | MS9342B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-70 | 60025 | Flange |
| 3 | Exhaust Pipe Gasket | 67 | 9045 | Flange; w/2-bolt valve covers; Canadian Built; 1 to 3 Req'd. |
| 2 | Exhaust Pipe Gasket | 67 | 9547 | Flange; w/5-bolt valve covers; Exc. Canadian Built |
| 3 | Exhaust Pipe Gasket | 66-57 | 9045 | Flange; 1 to 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 89-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-70 | OS6566C-2 | Cork |
| 1 | Oil Pan Gasket Set | 69-59 | OS6566C-1 | Cork |
| 1 | Oil Pan Gasket Set | 58-57 | OS6566C | Cork |
| 1 | Drain Plug Gasket | 89-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-57 | BS40245 | Rubber; Two-piece |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 5.2L 318 OHV V8, 3.9063" Bore 1957-89 49 | | | | |
|---|----------------------------------|--------------|------------------|---|
| VIN Codes "E" 1966-67, "F" 1967-69, "G" 1970-80, "H" 1978-80, "J" 1981-82, "K" 1981-82, "L" 1981-82, (cont.) "M" 1981-82, "N" 1981-83, "P" 1983-89, "R" 1983-85, "S" 1983-89, "Z" 1983-88, "4" 1983-89 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-79 | VS50184R | Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 78-76 | VS13395 | Exc. Hi-Perf. & H/D; Cork |
| 1 | Valve Cover Gasket Set | 78-76 | VS13395R | Exc. Hi-Perf. & H/D; Rubber |
| 1 | Valve Cover Gasket Set | 78-76 | VS50184R | Hi-Perf. & H/D; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 75-68 | VS13395 | Cork |
| 1 | Valve Cover Gasket Set | 75-68 | VS13395R | Rubber |
| 1 | Valve Cover Gasket Set | 67 | VS11828R | w/2-bolt valve covers; Canadian Built; w/Grommets |
| 1 | Valve Cover Gasket Set | 67 | VS13395 | w/5-bolt valve covers; Exc. Canadian Built; Cork |
| 1 | Valve Cover Gasket Set | 67 | VS13395R | w/5-bolt valve covers; Exc. Canadian Built; Rubber |
| 1 | Valve Cover Gasket Set | 66-57 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-79 | SS70014 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 78-62 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 78-62 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 78-62 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 71-67 | SS13955 | Int. & Exh.; Opt. early style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 66-62 | SS13955 | Int.; Opt. early style; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 61-57 | SS13955 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-79 | 35064 | |
| 1 | Water Outlet Gasket | 78-75 | 35145 | |
| 1 | Water Outlet Gasket | 74-57 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-57 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 89-57 | TCS6563-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 89-57 | TCS45284 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 89-57 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-78 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 89-67 | 60448 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 83-81 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 62-57 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 58-57 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-85 | 60631 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 89-70 | 60188 | w/2 Bbl.; Exc. Export; 9/32" thick |
| 1 | Carb. Mounting Gasket | 84-78 | 60273 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 83-81 | 60273 | w/TBI |
| 2 | Carb. Mounting Gasket | 69-65 | 60045 | w/2 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 64-59 | 9401 | w/2 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 62-60 | 9525 | w/4 Bbl.; w/M/T |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-57 | 6464 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-74 | 70557 | |
| 1 | EGR Gasket | 73 | 70557 | From 08/15/72 |
| 1 | EGR Gasket | 72 | 70557 | From 08/15/72 |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 76-65 | 70078 | Oil filter cover |
| 1 | Oil Filter Adapter Gasket | 89-73 | 70522 | |
| 1 | Oil Pressure Relief Valve | 78-57 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89-63 | 13338 | Oil pump cover |
| 5.3L 323.5 L-HEAD L8 (Chrysler), 3.25" Bore 1946-50 50 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 50-46 | 9269 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 50-46 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 50-46 | 35063 | 2 1/2" ID |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 50 5.3L 323.5 L-HEAD L8 (Chrysler), 3.25" Bore 1946-50 (cont.) | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 50-46 | 9093 | w/2 Bbl.; 1 or 2 Req'd. |
| 51 5.3L 325 OHV V8 (Dodge), 3.6875" Bore 1957-58 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58 | FS7790PT-2 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 57 | FS7790PT-3 | "D500" model; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 57 | FS7790PT-2 | Exc. "D500" model; Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 58-57 | 9045 | Flange; 1 to 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 58-57 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58-57 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 58-57 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 58-57 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58-57 | 35063 | 2 1/2" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58-57 | TCS6443-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 58-57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 58-57 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 58-57 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 58-57 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 58-57 | 3122 | |
| 52 5.3L 326 OHV V8 (Dodge), 3.9531" Bore 1959 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 59 | 7734PT | |
| 1 | Head Set | 59 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 59 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 59 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 59 | MS9342B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 59 | 9045 | Flange; 1 to 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 59 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 59 | OS6566C-1 | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 59 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 59 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 59 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 59 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 59 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 59 | TCS6563-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 59 | TCS45284 | w/Sleeve 'N' Seal® |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 5.3L 326 OHV V8 (Dodge), 3.9531" Bore 1959 52 (cont.) | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve | 59 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 59 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 59 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 59 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 59 | 3122 | |
| 5.4L 330 OHV V8 (DeSoto), 3.7188" Bore 1956 53 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 56 | 9045 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 56 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 56 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56 | 35063 | 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 56 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 56 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56 | 6464 | |
| 5.4L 331 OHV V8 (Chrysler), 3.8125" Bore 1951-56 54 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 56 | 7908PT | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56 | FS7908PT-5 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 55 | FS7746PT | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 56-54 | MS9246B | |
| 1 | Exh. Manifold Gasket Set | 55-54 | MS9245B-1 | |
| 1 | Exh. Manifold Gasket Set | 53 | MS9245B-1 | Heads stamped 1486833 |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 56-54 | 60146 | Flange; 3 Req'd. |
| 3 | Exhaust Pipe Gasket | 53-51 | 9045 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 56-55 | OS6488C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-51 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 55-51 | VS6360 | w/o Spark plug tube seals |
| 1 | Spark Plug Tube Seal Set | 55-51 | ES12714 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 56-55 | PS6361D-1 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-51 | 35063 | 2 1/2" ID |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 54 5.4L 331 OHV V8 (Chrysler), 3.8125" Bore 1951-56 (cont.) | | | | |
|--|-----------------------------|-------|-------------|---|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56 | TCS6443-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 56-54 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 56-54 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 55 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56-55 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56-51 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 56-51 | 3122 | |
| 55 5.6L 340 OHV V8, 4.04" Bore 1968-73 VIN Codes "H" 1970-73, "J" 1970-71, "P" 1968-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 73-68 | 521SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 73-68 | 8553PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 73-68 | 8553SP | HeadSaver® |
| 1 | Head Set | 73-68 | HS8553PT-13 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 73-68 | FS8553PT-10 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 73-68 | CS8553 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 73-68 | MS90109 | Large 1" x 2 3/16" ports |
| 1 | Exh. Manifold Gasket Set | 73-68 | MS90460 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 73-68 | 60025 | Flange; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 73-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-70 | OS6566C-2 | Cork |
| 1 | Oil Pan Gasket Set | 69-68 | OS6566C-1 | Cork |
| 1 | Drain Plug Gasket | 73-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-68 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-68 | VS13395 | Cork |
| 1 | Valve Cover Gasket Set | 73-68 | VS13395R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-72 | SS13955 | Exh.; Opt. early style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 73-68 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 73-68 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 73-68 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 71-68 | SS13955 | Int. & Exh.; Opt. early style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-68 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 73-68 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-68 | TCS6563-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 73-68 | TCS45284 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 73-68 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 73-68 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 3 | Air Cleaner Gasket | 71-70 | 11528 | w/3-2 Bbl.; 3 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 73 | 60273 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 72-71 | 60145 | w/4 Bbl. |
| 3 | Carb. Mounting Gasket | 71-70 | 60124 | w/3-2 Bbl.; 3 Req'd. |
| 1 | Carb. Mounting Gasket | 70-68 | 60159 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 73-68 | 6464 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 5.6L 340 OHV V8, 4.04" Bore 1968-73 55 | | | | |
|--|-----------------------------|-------|----------|--|
| VIN Codes "H" 1970-73, "J" 1970-71, "P" 1968-69 (cont.) | | | | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 73-68 | 70078 | Oil filter cover |
| 1 | Oil Filter Adapter Gasket | 73 | 70522 | |
| 1 | Oil Pressure Relief Valve | 73-68 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 73-68 | 13338 | Oil pump cover |
| 5.6L 341 OHV V8 (DeSoto), 3.7813" Bore 1956-57 56 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 57 | 60146 | Flange; 3 Req'd. |
| 3 | Exhaust Pipe Gasket | 56 | 9045 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| 2 | O-Ring | 57-56 | 12473 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57-56 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 57-56 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 57-56 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57-56 | 35063 | 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 57 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 56 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 57-56 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57-56 | 6464 | |
| 5.6L 345 OHV V8 (DeSoto), 3.7969" Bore 1957 57 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 57 | 60146 | Flange; 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| 2 | O-Ring | 57 | 12473 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 57 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 57 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57 | 35063 | 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 57 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57 | 6464 | |
| 5.7L 350 OHV V8, 4.0625" Bore 1958 58 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 58 | 8519SP | HeadSaver® |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58 | FS7891PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58 | MS90175 | Supplementary fiber port gskts.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 58 | MS96007 | |
| 1 | Exh. Manifold Gasket Set | 58 | MS90029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 58 | 9547 | Flange; w/2 Bbl. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 58 5.7L 350 OHV V8, 4.0625" Bore 1958 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 58 | 60025 | Flange; w/4 Bbl.; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 58 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58 | OS11729C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58 | BS11748 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 58 | VS11703R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 58 | SS12419 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 58 | 11731 | To block |
| 1 | Water Pump Gasket | 58 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 58 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 58 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 58 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 58 | 9401 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 58 | 9840 | w/2-4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 58 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 58 | 3122 | |
| 59 5.8L 354 OHV V8 (Chrysler), 3.9375" Bore 1956-58 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58-56 | 7908PT | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58 | FS7908PT-5 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 57 | FS7908PT-4 | "D500" & "D501" models; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 57 | FS7908PT-5 | Exc. "D500" & "D501" models; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 56 | FS7908PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58 | MS9395B | |
| 1 | Int. Manifold Gasket Set | 57 | MS9246B | "D500" & "D501" models |
| 1 | Int. Manifold Gasket Set | 57 | MS9395B | Exc. "D500" & "D501" models |
| 1 | Int. Manifold Gasket Set | 56 | MS9246B | |
| 1 | Exh. Manifold Gasket Set | 57 | MS9245B-1 | "D500" & "D501" models |
| 1 | Exh. Manifold Gasket Set | 56 | MS9245B-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 58-56 | 60146 | Flange; 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58-56 | OS6488C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58-56 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57 | VS6360 | "D500" & "D501" models; w/o Spark plug tube seals |
| 1 | Valve Cover Gasket Set | 56 | VS6360 | w/o Spark plug tube seals |
| 1 | Spark Plug Tube Seal Set | 57 | ES12714 | "D500" & "D501" models |
| 1 | Spark Plug Tube Seal Set | 56 | ES12714 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 58-56 | PS6361D-1 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

5.8L 354 OHV V8 (Chrysler), 3.9375" Bore 1956-58 **59**
(cont.)

| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|-----------|--------------------------------------|
| 1 | Valve Stem Seal Set | 58-56 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58-56 | 35063 | 2 1/2" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58-56 | TCS6443-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 58-57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 58-56 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 57-56 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 58-57 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 58-56 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 58-56 | 3122 | |

5.9L 360 OHV V8, 4" Bore 1971-80 **60**
VIN Codes "J" 1974-80, "K" 1971-80, "L" 1974-80

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-------------|---|
| 2 | Head Gasket | 80-71 | 521SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 80-71 | 8553PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 80-71 | 8553SP | HeadSaver® |
| 1 | Head Set | 80-79 | HS8553PT-14 | Premium valve stem seals incl. |
| 1 | Head Set | 78-76 | HS8553PT-13 | Exc. Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Head Set | 78-76 | HS8553PT-14 | Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Head Set | 75-71 | HS8553PT-13 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-79 | FS8553PT-7 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 78-76 | FS8553PT-14 | Exc. Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 78-76 | FS8553PT-7 | Hi-Perf. & H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 75-71 | FS8553PT-14 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-71 | CS8359 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-71 | MS90109 | Large 1" x 2 3/16" ports |
| 1 | Exh. Manifold Gasket Set | 80-71 | MS90460 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-71 | 60025 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-71 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-71 | OS6566C-3 | Cork |
| 1 | Drain Plug Gasket | 80-71 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-71 | BS40094 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-79 | VS50184R | Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 78-76 | VS13395 | Exc. Hi-Perf. & H/D; Cork |
| 1 | Valve Cover Gasket Set | 78-76 | VS13395R | Exc. Hi-Perf. & H/D; Rubber |
| 1 | Valve Cover Gasket Set | 78-76 | VS50184R | Hi-Perf. & H/D; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 75-71 | VS13395 | Cork |
| 1 | Valve Cover Gasket Set | 75-71 | VS13395R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-71 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-71 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-71 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 73-71 | SS13955 | Int. & Exh.; Opt. early style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-79 | 35064 | |
| 1 | Water Outlet Gasket | 78-75 | 35145 | |
| 1 | Water Outlet Gasket | 74-71 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-71 | 6584 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 60 5.9L 360 OHV V8, 4" Bore 1971-80 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Codes "J" 1974-80, "K" 1971-80, "L" 1974-80 | | | | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-71 | TCS6563-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 80-71 | TCS45284 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 80-71 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 80 | 60448 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 80-74 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 79-71 | 11528 | w/2 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80 | 60188 | w/2 Bbl.; 9/32" thick |
| 1 | Carb. Mounting Gasket | 80-74 | 60273 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 79-71 | 60171 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-71 | 6464 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-74 | 70557 | |
| 1 | EGR Gasket | 73 | 70557 | From 08/15/72 |
| 1 | EGR Gasket | 72 | 70557 | From 08/15/72 |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 73-71 | 70078 | Oil filter cover |
| 1 | Oil Filter Adapter Gasket | 80-73 | 70522 | |
| 1 | Oil Pressure Relief Valve | 78-71 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80-71 | 13338 | Oil pump cover |
| 61 5.9L 361 OHV V8, 4.125" Bore 1958-66 | | | | |
| VIN Code "F" 1966 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 66-58 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 66-58 | 8519SP | HeadSaver® |
| 1 | Head Set | 66-63 | HS7891PT-11 | w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-63 | FS7891PT-11 | w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 63-58 | FS7891PT | w/4-bolt valve covers; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-58 | MS90175 | Supplementary fiber port gskts.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 66-59 | MS96007 | |
| 1 | Valley Pan Gasket Set | 58 | MS96000 | "Firedome" & "Fireflite" models; Canadian Built; Raised block |
| 1 | Valley Pan Gasket Set | 58 | MS96007 | "Firedome" & "Fireflite" models; Exc. Canadian Built |
| 1 | Valley Pan Gasket Set | 58 | MS96007 | Exc. "Firedome" & "Fireflite" models |
| 1 | Exh. Manifold Gasket Set | 66-58 | MS90029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 66-58 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 61-58 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-58 | OS11729C-1 | |
| 1 | Drain Plug Gasket | 66-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-62 | BS40240 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 61 | BS40240 | From Engine R36-11-2; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 61 | BS11748 | To Engine R36-11-2; Rope |
| 1 | Rear Main Seal Set | 60-58 | BS11748 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-63 | VS13379 | w/6-bolt valve covers; Cork |
| 1 | Valve Cover Gasket Set | 66-63 | VS50145R | w/6-bolt valve covers; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 66-63 | VS13379R | w/6-bolt valve covers; Rubber |
| 1 | Valve Cover Gasket Set | 63-58 | VS11703R | w/4-bolt valve covers; w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 66-58 | SS12419 | Int. & Exh.; Premium valve stem seals incl. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 5.9L 361 OHV V8, 4.125" Bore 1958-66 61 VIN Code "F" 1966 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-58 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 66-58 | 11731 | To block |
| 1 | Water Pump Gasket | 66-58 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-58 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66 | 11528 | w/2 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 65-58 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 62-58 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 62-58 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 66 | 8632 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 65 | 60045 | w/2 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 65 | 8632 | w/2 Bbl.; Exc. Carter |
| 1 | Carb. Mounting Gasket | 64-58 | 8632 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 62-58 | 9840 | w/2-4 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 62-58 | 60015 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 66-58 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 66-58 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 66-63 | 13338 | Oil pump cover |
| 6.3L 383 OHV V8, 4.25" Bore 1959-71 62 VIN Codes "G" 1966-69, "H" 1967-69, "L" 1970-71, "N" 1970-71 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 71-59 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 71-59 | 8519SP | HeadSaver® |
| 1 | Head Set | 71-63 | HS7891PT-11 | w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 71-63 | FS7891PT-11 | w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 63-59 | FS7891PT | w/4-bolt valve covers; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 71-59 | MS90175 | Supplementary fiber port gskts.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 71-61 | MS96007 | |
| 1 | Valley Pan Gasket Set | 60-59 | MS96000 | "Chrysler" make; Raised block |
| 1 | Valley Pan Gasket Set | 60-59 | MS96000 | "Firedome" & "Fireflite" models; Canadian Built; Raised block |
| 1 | Valley Pan Gasket Set | 60-59 | MS96007 | "Firedome" & "Fireflite" models; Exc. Canadian Built |
| 1 | Valley Pan Gasket Set | 60-59 | MS96007 | Exc. "Chrysler" make |
| 1 | Valley Pan Gasket Set | 60-59 | MS96007 | Exc. "Firedome" & "Fireflite" models |
| 1 | Exh. Manifold Gasket Set | 71-59 | MS90029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 71-67 | 9547 | Flange; w/2 Bbl. |
| 2 | Exhaust Pipe Gasket | 71-67 | 60025 | Flange; w/4 Bbl.; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 66-59 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 71-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 61-59 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-59 | OS11729C-1 | Hi-Perf. eng. w/Windage tray requires 2 oil pan sets |
| 1 | Drain Plug Gasket | 71-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-62 | BS40240 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 61 | BS40240 | From Engine R38-11-2; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 61 | BS11748 | To Engine R38-11-2; Rope |
| 1 | Rear Main Seal Set | 60-59 | BS11748 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-63 | VS13379 | w/6-bolt valve covers; Cork |
| 1 | Valve Cover Gasket Set | 71-63 | VS50145R | w/6-bolt valve covers; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 71-63 | VS13379R | w/6-bolt valve covers; Rubber |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 62 6.3L 383 OHV V8, 4.25" Bore 1959-71 | | | | |
|--|-----------------------------|-------|------------|---|
| (cont.) VIN Codes "G" 1966-69, "H" 1967-69, "L" 1970-71, "N" 1970-71 | | | | |
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-59 | VS11703R | w/4-bolt valve covers; w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 71-59 | SS12419 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-59 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 71-59 | 11731 | To block |
| 1 | Water Pump Gasket | 71-59 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-59 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 71-69 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 71-65 | 11528 | w/2 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 68-59 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 64-59 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 63-59 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 71-70 | 8632 | w/2 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 71-70 | 60171 | w/2 Bbl.; Exc. Carter |
| 1 | Carb. Mounting Gasket | 71-70 | 60123 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-67 | 60159 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-66 | 8632 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 66-59 | 60015 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 65 | 60045 | w/2 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 65 | 8632 | w/2 Bbl.; Exc. Carter |
| 1 | Carb. Mounting Gasket | 64-59 | 8632 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 63-59 | 9840 | w/2-4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 71-59 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 71-59 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 71-63 | 13338 | Oil pump cover |
| 63 6.4L 392 OHV V8 (Chrysler), 4" Bore 1957-58 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58-57 | 7908PT | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58-57 | FS7908PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58 | MS9395B | |
| 1 | Int. Manifold Gasket Set | 57 | MS9395B | "New Yorker" & "300" models; w/o Power Package |
| 1 | Int. Manifold Gasket Set | 57 | MS9246B | "New Yorker" & "300" models; w/Power Package |
| 1 | Int. Manifold Gasket Set | 57 | MS9395B | Exc. "New Yorker" & "300" models |
| 1 | Exh. Manifold Gasket Set | 58-57 | MS9245B-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 58 | 60146 | Flange; "Imperial" model; 3 Req'd. |
| 2 | Exhaust Pipe Gasket | 58 | 9269 | Flange; "New Yorker" & "300" models |
| 3 | Exhaust Pipe Gasket | 57 | 60146 | Flange; 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58-57 | OS6488C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 58-57 | VS6360 | w/o Spark plug tube seals |
| 1 | Spark Plug Tube Seal Set | 58-57 | ES12714 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 58-57 | PS6361D-1 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 58-57 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58-57 | 35063 | 2 1/2" ID |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

6.4L 392 OHV V8 (Chrysler), 4" Bore 1957-58 **63**
(cont.)

| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------|--------------|-----------------|-----------------------------|
| 1 | Timing Cover Set | 58-57 | TCS6443-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 58-57 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 58-57 | 11528 | w/4 Bbl.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 58-57 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 58-57 | 3122 | |

6.6L 400 OHV V8, 4.342" Bore 1972-78 **64**
VIN Codes "M" 1972-76, "N" 1974-78, "P" 1972-78

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------------|--------------|-----------------|--|
| 2 | Head Gasket | 78-72 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 78-72 | 8519SP | HeadSaver® |
| 1 | Head Set | 78 | HS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold & exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 78 | HS7891PT-13 | Hi-Perf. & H/D; Int. manifold & exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 77-76 | HS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 77-76 | HS7891PT-13 | Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 75-72 | HS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 78 | FS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold & exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 78 | FS7891PT-13 | Hi-Perf. & H/D; Int. manifold & exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 77-76 | FS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 77-76 | FS7891PT-13 | Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 75-72 | FS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 78-72 | MS90175 | Supplementary fiber port gsks.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 78-72 | MS96007 | |
| 1 | Exh. Manifold Gasket Set | 78 | MS90425 | w/Heat shield |
| 1 | Exh. Manifold Gasket Set | 77-72 | MS90029 | w/o Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 74-72 | 9547 | Flange; w/2 Bbl. |
| 2 | Exhaust Pipe Gasket | 74-72 | 60025 | Flange; w/4 Bbl.; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 78-72 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-72 | OS11729C-1 | Hi-Perf. eng. w/Windage tray requires 2 oil pan sets |
| 1 | Drain Plug Gasket | 78-72 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-72 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-72 | VS13379 | Exc. Hi-Perf. & H/D; Cork |
| 1 | Valve Cover Gasket Set | 78-72 | VS13379R | Exc. Hi-Perf. & H/D; Rubber |
| 1 | Valve Cover Gasket Set | 78-72 | VS50145R | Hi-Perf. & H/D; Hi-Temp.; Rubber coated fiber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 78-72 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 78-72 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 78-72 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 75-72 | SS12419 | Exh.; Opt. early style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 78-75 | 35145 | |
| 1 | Water Outlet Gasket | 74-72 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 78-72 | 11731 | To block |
| 1 | Water Pump Gasket | 78-72 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 78-72 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 78-72 | 60038 | w/4 Bbl.; 5 1/32" ID |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 64 6.6L 400 OHV V8, 4.342" Bore 1972-78 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Codes "M" 1972-76, "N" 1974-78, "P" 1972-78 | | | | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-72 | 11528 | w/2 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 78-73 | 60273 | w/4 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 76-72 | 60171 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 72 | 60145 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 78-72 | 6464 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 78-73 | 70555 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 78-72 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 78-72 | 13338 | Oil pump cover |
| 65 6.8L 413 OHV V8, 4.1875" Bore 1959-65 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 65-59 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 65-59 | 8519SP | HeadSaver® |
| 1 | Head Set | 65-63 | HS7891PT-11 | w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65-63 | FS7891PT-11 | w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 63-59 | FS7891PT | w/4-bolt valve covers; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 65-59 | MS90175 | Supplementary fiber port gskts.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 65-59 | MS96000 | |
| 1 | Exh. Manifold Gasket Set | 65-59 | MS90029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 65-59 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 65-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 61-59 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-59 | OS11729C-1 | |
| 1 | Drain Plug Gasket | 65-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65-62 | BS40240 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 61 | BS40240 | From Engine R41-11-2; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 61 | BS11748 | To Engine R41-11-2; Rope |
| 1 | Rear Main Seal Set | 60-59 | BS11748 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-63 | VS13379 | w/6-bolt valve covers; Cork |
| 1 | Valve Cover Gasket Set | 65-63 | VS50145R | w/6-bolt valve covers; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 65-63 | VS13379R | w/6-bolt valve covers; Rubber |
| 1 | Valve Cover Gasket Set | 63-59 | VS11703R | w/4-bolt valve covers; w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 65-59 | SS12419 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-59 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 65-59 | 11731 | To block |
| 1 | Water Pump Gasket | 65-59 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 65-59 | TCS12460-2 | |
| 1 | Repair Sleeve | 65-59 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 65-59 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 64-59 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 65-59 | 60015 | w/4 Bbl. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

6.8L 413 OHV V8, 4.1875" Bore 1959-65 **65**
(cont.)

| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
|--------------|-----------------------------|-------|----------|----------------------|
| (cont.) 2 | Carb. Mounting Gasket | 64-59 | 9840 | w/2-4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 65-59 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 65-59 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 65-63 | 13338 | Oil pump cover |

7.0L 426 OHV V8, 4.25" Bore 1963-71 **66**
VIN Codes "H" 1966, "J" 1967-70, "R" 1967 & 1970-71

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-------------|--|
| 2 | Head Gasket | 71-64 | 8088WS | Hemi; 2 Req'd. |
| 2 | Head Gasket | 65-63 | 8519PT-1 | Exc. Hemi; Std. & Max. Perf.; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 65-63 | 8519SP | Exc. Hemi; Std. & Max. Perf.; HeadSaver® |
| 1 | Head Set | 65-64 | HS7891PT-11 | Exc. Hemi; Std.; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 71-66 | FS8088WS-1 | Hemi; Valve stem seals not incl. |
| 1 | Full Gasket Set | 65-64 | FS7891PT-11 | Exc. Hemi; Std.; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 65-64 | FS8088WS-1 | Hemi; Valve cover gskts., valve stem seals, exh. pipe flange not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 71-64 | MS90007 | Hemi |
| 1 | Int. Manifold Gasket Set | 65-64 | MS90175 | Exc. Hemi; Std.; Supplementary fiber port gskts.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 65-64 | MS96000 | Exc. Hemi; Std. |
| 1 | Exh. Manifold Gasket Set | 71-64 | MS90049 | Hemi |
| 1 | Exh. Manifold Gasket Set | 65-63 | MS90029 | Exc. Hemi; Std. & Max. Perf. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 71-66 | 60016 | Flange; Hemi; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 65-64 | 60025 | Flange; Exc. Hemi; Std.; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 71-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-63 | OS11729C-1 | |
| 1 | Drain Plug Gasket | 71-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-63 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-66 | VS50007C | Hemi |
| 1 | Valve Cover Gasket Set | 65-63 | VS13379 | Exc. Hemi; Std. & Max. Perf.; w/6-bolt valve covers; Cork |
| 1 | Valve Cover Gasket Set | 65-63 | VS50145R | Exc. Hemi; Std. & Max. Perf.; w/6-bolt valve covers; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 65-63 | VS13379R | Exc. Hemi; Std. & Max. Perf.; w/6-bolt valve covers; Rubber |
| 1 | Valve Cover Gasket Set | 63 | VS11703R | Exc. Hemi; Std. & Max. Perf.; w/4-bolt valve covers; w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 65-63 | SS12419 | Int. & Exh.; Exc. Hemi; Std. & Max. Perf.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-63 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 71-63 | 11731 | To block |
| 1 | Water Pump Gasket | 71-63 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-63 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 71-70 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 71-70 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 69-67 | 60038 | w/2-4 Bbl.; 2 Req'd.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 69-67 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 2 | Air Cleaner Gasket | 66-63 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 66-63 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 71-67 | 60015 | w/2-4 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 71-63 | 60015 | w/4 Bbl.; 2 Req'd. |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 66 7.0L 426 OHV V8, 4.25" Bore 1963-71 (cont.) VIN Codes "H" 1966, "J" 1967-70, "R" 1967 & 1970-71 | | | | |
|--|-----------------------------|-------|-------------|--|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 66-64 | 9840 | w/2-4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 71-63 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 71-63 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 71-63 | 13338 | Oil pump cover |
| 67 7.2L 440 OHV V8, 4.32" Bore 1966-78 VIN Codes "K" 1966-69, "L" 1966-69, "M" 1969, "T" 1970-78, "U" 1970-78, "V" 1970-72 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 78-66 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 78-66 | 8519SP | HeadSaver® |
| 1 | Head Set | 78 | HS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold & exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 78 | HS7891PT-13 | Hi-Perf. & H/D; Int. manifold & exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 77-76 | HS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 77-76 | HS7891PT-13 | Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 75-66 | HS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 78 | FS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold & exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 78 | FS7891PT-13 | Hi-Perf. & H/D; Int. manifold & exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 77-76 | FS7891PT-11 | Exc. Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 77-76 | FS7891PT-13 | Hi-Perf. & H/D; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 75-66 | FS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 78-66 | MS90175 | Supplementary fiber port gsks.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 78-66 | MS96000 | |
| 1 | Exh. Manifold Gasket Set | 78 | MS90425 | w/Heat shield |
| 1 | Exh. Manifold Gasket Set | 77-66 | MS90029 | w/o Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 74-67 | 60025 | Flange; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 66 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 78-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-66 | OS11729C-1 | Hi-Perf. eng. w/Windage tray requires 2 oil pan sets |
| 1 | Drain Plug Gasket | 78-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-66 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-66 | VS13379 | Exc. Hi-Perf. & H/D; Cork |
| 1 | Valve Cover Gasket Set | 78-66 | VS13379R | Exc. Hi-Perf. & H/D; Rubber |
| 1 | Valve Cover Gasket Set | 78-66 | VS50145R | Hi-Perf. & H/D; Hi-Temp.; Rubber coated fiber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 78-66 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 78-66 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 78-66 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 75-72 | SS12419 | Exh.; Opt. early style; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 71-66 | SS12419 | Int. & Exh.; Opt. early style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 78-75 | 35145 | |
| 1 | Water Outlet Gasket | 74-66 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 78-66 | 11731 | To block |
| 1 | Water Pump Gasket | 78-66 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 78-66 | TCS12460-2 | |

(continued on next page)

Chrysler Car (Incl. Chrysler, DeSoto, Dodge, Eagle, Plymouth)

| 7.2L 440 OHV V8, 4.32" Bore 1966-78 67 | | | | |
|---|----------------------------------|--------------|-----------------|--|
| VIN Codes "K" 1966-69, "L" 1966-69, "M" 1969, "T" 1970-78, "U" 1970-78, "V" 1970-72 (cont.) | | | | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 78-67 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 3 | Air Cleaner Gasket | 72-69 | 11528 | w/3-2 Bbl.; 3 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 66 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 78-73 | 60273 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 72-71 | 60123 | w/4 Bbl.; Exc. Holley R6254AAS, R6255AAS, R6256AAS |
| 1 | Carb. Mounting Gasket | 72-71 | 60159 | w/4 Bbl.; Holley R6254AAS, R6255AAS, R6256AAS |
| 3 | Carb. Mounting Gasket | 72-69 | 60124 | w/3-2 Bbl.; 3 Req'd. |
| 1 | Carb. Mounting Gasket | 70 | 60015 | w/4 Bbl.; Carter 4738S |
| 1 | Carb. Mounting Gasket | 70 | 60123 | w/4 Bbl.; Exc. Carter 4738S |
| 1 | Carb. Mounting Gasket | 69-67 | 60159 | w/4 Bbl. |
| 2 | Carb. Mounting Gasket | 66 | 60015 | w/4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 78-66 | 6464 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 78-73 | 70555 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 78-66 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 78-66 | 13338 | Oil pump cover |

Chrysler Minivans - See Dodge Truck
Chrysler Motor Home - See Dodge Truck
Chrysler Truck - See Dodge Truck
Datsun Car - See Nissan Car
Datsun Truck - See Nissan Truck
DeSoto - See Chrysler Car
DeTomaso

| Engine Finding Index | | | | | |
|--|---------------|----------|--|---------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 4.7L 4737cc (289) OHV V8 4" Bore (Ford Eng.) | 1967 | 1 | 5.8L 5753cc (351) OHV V8 4" Bore (Windsor) | | |
| 5.0L 4950cc (302) OHV V8 4" Bore (Ford Eng.) | 1967-72 | 2 | (Ford Eng.)..... | 1981-89 | 4 |
| 5.8L 5753cc (351) OHV V8 4" Bore (Cleveland) | | | | | |
| (Ford Eng.)..... | 1971-74 | 3 | | | |

| 4.7L 4737cc (289) OHV V8, 4" Bore (Ford Eng.) 1967 1 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| VIN Code "K" 1967 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 67 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 67 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 67 | HS8548PT-11 | Hi-Perf. & Special int. manifold gsks. & valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67 | FS8548PT-16 | Hi-Perf. & Special int. manifold gsks. & valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67 | CS8548-4 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67 | MS90103-1 | Exc. Hi-Perf. & Special |
| 1 | Int. Manifold Gasket Set | 67 | MS90116-1 | Hi-Perf. & Special |
| 1 | Exh. Manifold Gasket Set | 67 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 67 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |

(continued on next page)

DeTomaso

| 1 4.7L 4737cc (289) OHV V8, 4" Bore (Ford Eng.) 1967 (cont.) VIN Code "K" 1967 | | | | |
|---|----------------------------|-------|-------------|--|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 67 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 67 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 67 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 67 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 67 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 67 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67 | SS72562 | Exh.; Exc. Hi-Perf. & Special; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 67 | SS13364-1 | Int.; Exc. Hi-Perf. & Special; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 67 | 35019 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 67 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 67 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 67 | 60046 | w/4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67 | 13069 | Distributor mounting; Molded tapered washer |
| 1 | O-Ring | 67 | 5511 | Distributor mounting; O-ring |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 67 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 67 | 70083 | Mounting |
| 2 5.0L 4950cc (302) OHV V8, 4" Bore (Ford Eng.) 1967-72 VIN Codes "F" 1967-72, "G" 1969-71 (Boss) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 72 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 72 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket | 71-69 | 8346PT | VIN Code "G"; 2 Req'd. |
| 2 | Head Gasket | 71-67 | 9333PT-1 | VIN Code "F"; Hi-Perf. engine |
| 2 | Head Gasket | 71-67 | 8548PT-2 | VIN Code "F"; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 72 | 8548SP-1 | HeadSaver® |
| 2 | Head Gasket Spacer Shim | 71-67 | 8548SP-1 | VIN Code "F"; HeadSaver® |
| 1 | Head Set | 72 | HS8548PT-11 | Premium valve stem seals incl. |
| 1 | Head Set | 71-67 | HS8548PT-11 | VIN Code "F"; Hi-Perf. int. manifold gskts. not incl.; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 72 | FS8548PT-16 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 71-69 | FS8346PT | VIN Code "G"; Water pump to plate gskts. & exh. pipe packing not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 71-67 | FS8548PT-16 | VIN Code "F"; Hi-Perf. int. manifold gskts. not incl.; Water pump to plate gskts. & exh. pipe packing not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 72-67 | CS8548-4 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 72 | MS90103-1 | |
| 1 | Int. Manifold Gasket Set | 71-69 | MS90150 | VIN Code "G" |

(continued on next page)

| 5.0L 4950cc (302) OHV V8, 4" Bore (Ford Eng.) 1967-72 2 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| VIN Codes "F" 1967-72, "G" 1969-71 (Boss) (cont.) | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| (cont.) | | | | |
| 1 | Int. Manifold Gasket Set | 71-67 | MS90103-1 | VIN Code "F"; Exc. Hi-Perf. |
| 1 | Int. Manifold Gasket Set | 71-67 | MS90116-1 | VIN Code "F"; Hi-Perf. |
| 1 | Exh. Manifold Gasket Set | 72-67 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 72-67 | 60985 | Opt. sintered metal; VIN Code "F"; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 72-67 | 8194 | Packing; VIN Code "F"; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 70 | 60218 | Packing; VIN Code "G"; 1 or 2 Req'd.; 2 5/32" ID x 3" OD |
| 2 | Exhaust Pipe Gasket | 69 | 8194 | Packing; VIN Code "G"; 1 or 2 Req'd.; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-67 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 72-67 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 72-67 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-67 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 72 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 72 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 72 | VS13264R | Rubber |
| 1 | Valve Cover Gasket Set | 71-69 | VS50068C | VIN Code "G"; Cork |
| 1 | Valve Cover Gasket Set | 71-69 | VS50068R | VIN Code "G"; Rubber |
| 1 | Valve Cover Gasket Set | 71-67 | VS13264C | VIN Code "F"; Cork |
| 1 | Valve Cover Gasket Set | 71-67 | VS50029C | VIN Code "F"; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 71-67 | VS13264T | VIN Code "F"; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 71-67 | VS13264R | VIN Code "F"; Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 72 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 72 | SS13364-1 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 71-67 | SS72562 | Exh.; VIN Code "F"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 71-67 | SS13364-1 | Int.; VIN Code "F"; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-67 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 72-70 | 35066 | Pump to plate |
| 1 | Water Pump Gasket | 72-67 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 69-67 | 35019 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 72-67 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 72-67 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Repair Sleeve | 72-67 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 72-67 | 16310 | |
| 1 | Dowel Pin | 72-67 | ES74004 | Sprocket to camshaft |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 72-67 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 72-67 | 60046 | w/4 Bbl.; VIN Code "F"; 2 Req'd. |
| 3 | Carb. Mounting Gasket | 71-69 | 60068-1 | w/4 Bbl.; VIN Code "G"; 1 to 3 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 72-67 | 13069 | Distributor mounting; Molded tapered washer |
| 1 | O-Ring | 72-67 | 5511 | Distributor mounting; O-ring |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 71-69 | 70135 | Adapter; VIN Code "G" |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 72-67 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 72-67 | 70083 | Mounting |
| 5.8L 5753cc (351) OHV V8 (Cleveland), 4" Bore (Ford Eng.) 1971-74 3 | | | | |
| VIN Code "H" 1971-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 74-71 | 8347PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 74-71 | 8347SP | HeadSaver® |

(continued on next page)

DeTomaso

| 3 5.8L 5753cc (351) OHV V8 (Cleveland), 4" Bore (Ford Eng.) 1971-74 (cont.) VIN Code "H" 1971-74 | | | | |
|--|--|-------|--------------------|---|
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
| 1 | CYLINDER HEAD (cont.) Head Set | 74-71 | HS8347PT | w/4 Bbl.; Int. manifold & exh. manifold gskts. not incl.; Premium valve stem seals incl. |
| 1 | FULL GASKET SET Full Gasket Set | 74-71 | FS8347PT | w/4 Bbl.; Int. manifold & exh. manifold gskts. not incl.; Premium valve stem seals incl. |
| 1 | MANIFOLD - INT. & EXH. Valley Pan Gasket Set | 74-71 | MS96012 | w/4 Bbl. |
| 1 | Exh. Manifold Gasket Set | 74-71 | MS90332 | w/4 Bbl. |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 74-71 | 70272 | |
| 1 | OIL PAN Oil Pan Gasket Set | 74-71 | OS30227C | |
| 1 | Drain Plug Gasket | 74-71 | 70822 | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 74-71 | BS40042 | Rubber; Two-piece |
| 1 | VALVE COVER Valve Cover Gasket Set | 74-71 | VS50068C | Cork |
| 1 | Valve Cover Gasket Set | 74-71 | VS50068R | Rubber |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 74-71 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 74-71 | SS13364-1 | Int.; Premium valve stem seals incl. |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 74-71 | 35041 | |
| 1 | Water Outlet Gasket | 74-71 | 35041T | PermaDryPlus® |
| 1 | WATER PUMP Water Pump Gasket | 74-71 | 35066 | |
| 1 | TIMING COVER Timing Cover Set | 74-71 | TCS45061 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-71 | TCS45283 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 74-71 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 74-71 | 16310 | |
| 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | 74-71 | 60032 | w/4 Bbl. |
| 1 | CARB & FUEL INJECTION Carb. Mounting Gasket | 74-73 | 60179 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 71 | 60100 | w/4 Bbl.; Exc. Boss & Cobra Jet |
| 1 | CHOKE TUBE Choke Mounting Tube Gasket | 74-71 | 72579 | |
| 1 | DISTRIBUTOR MOUNTING O-Ring | 74-71 | 5511 | Distributor mounting |
| 1 | EXHAUST GAS RECIRCULATION EGR Gasket | 74 | 70826 | |
| 1 | EGR Gasket | 73 | 70826 | Valve |
| 1 | OIL PUMP COVER Oil Pump Gasket | 74-71 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 74-71 | 70273 | Mounting |
| 4 5.8L 5753cc (351) OHV V8 (Windsor), 4" Bore (Ford Eng.) 1981-89 VIN Code "G" 1981-89 | | | | |
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
| 2 | CYLINDER HEAD Head Gasket | 89-81 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 89-81 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 89-81 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 89-88 | HS8548PT-9 | Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8548PT-9 | From 05/30/87; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8548PT-6 | From 07/22/86 to 05/29/87; Valve stem seals not incl. |
| 1 | Head Set | 87 | HS8548PT-6 | To 07/21/86; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8548PT-6 | From 07/22/86; Valve stem seals not incl. |
| 1 | Head Set | 86 | HS8548PT-6 | To 07/21/86; Premium valve stem seals incl. |
| 1 | Head Set | 85-81 | HS8548PT-6 | Premium valve stem seals incl. |
| 1 | FULL GASKET SET Full Gasket Set | 84 | FS8548PT-15 | To 07/10/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |

(continued on next page)

5.8L 5753cc (351) OHV V8 (Windsor), 4" Bore (Ford Eng.) 1981-89 4
VIN Code "G" 1981-89 (cont.)

| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-------------|---|
| 1 | Full Gasket Set | 83 | FS8548PT-15 | To 07/10/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 82-81 | FS8548PT-15 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-88 | CS8548-7 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87 | CS8548-7 | From 06/01/87; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87 | CS8548-3 | To 05/31/87; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86-85 | CS8548-3 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84 | CS8548-3 | From 07/11/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84 | CS8548-5 | To 07/10/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-3 | From 07/11/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-5 | To 07/10/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82-81 | CS8548-5 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-81 | MS90361 | |
| 1 | Exh. Manifold Gasket Set | 89-81 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89-81 | 60308 | Converter; 2 Req'd.; 2 11/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-81 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-88 | OS30616R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 89-81 | OS30214C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 87 | OS30616R | From 06/29/87; PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 87 | OS30214T | To 06/28/87; PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 86-81 | OS30214T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 89-81 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-88 | BS40592 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 89-85 | BS40645 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 87 | BS40592 | From 06/01/87; Rubber; One-piece |
| 1 | Rear Main Seal Set | 87 | BS40509 | To 05/31/87; Rubber; One-piece |
| 1 | Rear Main Seal Set | 86-85 | BS40509 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 84 | BS40645 | From 07/11/83; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 84 | BS40509 | From 07/11/83; Rubber; One-piece |
| 1 | Rear Main Seal Set | 84 | BS40042 | To 07/10/83; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 83 | BS40645 | From 07/11/83; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40509 | From 07/11/83; Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40042 | To 07/10/83; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 82-81 | BS40042 | Rubber; Two-piece |
| 1 | Repair Sleeve | 89-85 | 16251 | Use w/installation tool |
| 1 | Repair Sleeve | 84 | 16251 | From 07/11/83; Use w/installation tool |
| 1 | Repair Sleeve | 83 | 16251 | From 07/11/83; Use w/installation tool |
| 1 | Repair Sleeve Tool | 89-85 | 16301 | |
| 1 | Repair Sleeve Tool | 84 | 16301 | From 07/11/83 |
| 1 | Repair Sleeve Tool | 83 | 16301 | From 07/11/83 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-88 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 89-88 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | From 05/30/87; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | From 05/30/87; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264C | To 05/29/87; Cork |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | To 05/29/87; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | To 05/29/87; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264R | To 05/29/87; Rubber |
| 1 | Valve Cover Gasket Set | 86-81 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 86-81 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 86-81 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 86-81 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-88 | SS70373 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-88 | SS70070 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS70373 | Exh.; From 07/22/86; Premium valve stem seals incl. |

(continued on next page)

DeTomaso

| 4 5.8L 5753cc (351) OHV V8 (Windsor), 4" Bore (Ford Eng.) 1981-89 | | | | |
|--|----------------------------------|--------------|-----------------|---|
| (cont.) VIN Code "G" 1981-89 | | | | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87 | SS70070 | Int.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS13807-1 | Int. & Exh.; To 07/21/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS70373 | Exh.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS70070 | Int.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS13807-1 | Int. & Exh.; To 07/21/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-81 | SS13807-1 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-86 | 35440 | |
| 1 | Water Outlet Gasket | 85-81 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-86 | 35380 | Pump to plate |
| 1 | Water Pump Gasket | 89-81 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 85-81 | 35214 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 89-88 | TCS45449 | w/o Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 87 | TCS45449 | w/o Sleeve 'N' Seal®; From 06/29/87; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 87 | TCS45449 | w/o Sleeve 'N' Seal®; To 06/28/87; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 86-81 | TCS45449 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 89-88 | TCS45450 | w/Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 87 | TCS45450 | w/Sleeve 'N' Seal®; From 06/29/87; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 87 | TCS45450 | w/Sleeve 'N' Seal®; To 06/28/87; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 86-81 | TCS45450 | w/Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Repair Sleeve | 89-81 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 89-81 | 16310 | |
| 1 | Dowel Pin | 83-81 | ES74004 | Sprocket to camshaft |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-81 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 89-81 | 60379 | w/4 Bbl.; 5 3/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-81 | 60058 | w/4 Bbl.; Carb. to heat shield |
| 1 | Carb. Mounting Gasket | 89-81 | 60616 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 89-81 | 60625 | w/4 Bbl.; Spacer to manifold |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 85-81 | 5511 | Distributor mounting; O-ring |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-81 | 70020 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 89-88 | 72607 | Mounting |
| 1 | Oil Pump Gasket | 87-81 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 87-81 | 70141 | Mounting |

Dodge Car - See Chrysler Car
Dodge Minivans - See Dodge Truck
Dodge SUV's - See Dodge Truck
Dodge Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|--|--------------|-----------------|---|--------------|-----------------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.7L 105 (1715cc) SOHC L4 79.5mm Bore (8 Valve) (VW Eng.) L/D Truck..... | 1982-83 | 1 | 2.2L 135 (2212cc) SOHC L4 87.5mm Bore (8 Valve) L/D Truck..... | 1982-88 | 4 |
| 2.0L 121.7 (1995cc) SOHC L4 84mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck..... | 1979-82 | 2 | 2.3L 143 (2346cc) SOHC Turbo-Diesel L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck..... | 1983-86 | 5 |
| 2.0L 122 (1997cc) SOHC L4 85mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck..... | 1983-89 | 3 | 2.4L 143.4 (2351cc) SOHC L4 86.5mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck..... | 1990 | 6 |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|--|---------------|----------|--|---------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.5L 153 (2507cc) SOHC L4 87.5mm Bore (8 Valve) L/D Truck | 1987-90 | 7 | 4.1L 251 L-HEAD L6 3.4375" Bore (Chrysler) L/D Truck | 1948-68 | 22 |
| 2.5L 153 (2507cc) SOHC Turbo L4 87.5mm Bore (8 Valve) L/D Truck | 1989-90 | 8 | 4.3L 259.2 OHV V8 3.5625" Bore (Plymouth) L/D Truck | 1955-56 | 23 |
| 2.6L 156 (2555cc) SOHC L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck | 1979-89 | 9 | 4.3L 265 L-HEAD L6 3.4375" Bore (Chrysler) L/D Truck | 1954-60 | 24 |
| 2.8L 170 OHV L6 3.4063" Bore L/D Truck | 1960-69 | 10 | 4.4L 270 OHV V8 3.625" Bore (Dodge/Plymouth) L/D Truck | 1955-56 | 25 |
| 3.0L 181.1 (2972cc) SOHC V6 91.1mm Bore (12 Valve) (Mitsubishi Eng.) L/D Truck | 1987-90 | 11 | 4.5L 273 OHV V8 3.625" Bore L/D Truck | 1964-68 | 26 |
| 3.2L 198 OHV L6 3.4063" Bore L/D Truck | 1970-73 | 12 | 5.0L 303 OHV V8 3.8125" Bore (Plymouth) L/D Truck | 1957 | 27 |
| 3.3L 201.3 L-HEAD L6 3.125" Bore (Dodge) L/D Truck | 1934-41 | 13 | 5.1L 313 OHV V8 3.875" Bore (Plymouth) L/D Truck | 1958-64 | 28 |
| 3.3L 201 (3302cc) OHV V6 93mm Bore (12 Valve) L/D Truck | 1990 | 14 | 5.2L 315 OHV V8 3.625" Bore (Dodge) L/D Truck | 1957-59 | 29 |
| 3.6L 217.8 L-HEAD L6 3.25" Bore (Dodge/Plymouth) L/D Truck | 1934-54 | 15 | 5.2L 318 OHV V8 3.9063" Bore L/D Truck | 1959-90 | 30 |
| 3.7L 225 OHV L6 3.4063" Bore L/D Truck | 1960-87 | 16 | 5.4L 331 OHV V8 3.8125" Bore (Chrysler) L/D Truck | 1954-56 | 31 |
| 3.7L 228.1 L-HEAD L6 3.375" Bore (DeSoto) L/D Truck | 1937-54 | 17 | 5.8L 353 OHV V8 3.625" Bore (Dodge) L/D Truck | 1955-56 | 32 |
| 3.8L 230 L-HEAD L6 3.25" Bore (Dodge) L/D Truck | 1942-60 | 18 | 5.8L 354 OHV V8 3.9375" Bore (Chrysler) L/D Truck | 1955-56 | 33 |
| 3.9L 236.6 L-HEAD L6 3.4375" Bore (DeSoto) L/D Truck | 1942-53 | 19 | 5.9L 359 (5882cc) OHV Turbo-Diesel L6 102mm Bore (12 Valve) (Cummins Eng.) L/D Truck | 1988-90 | 34 |
| 3.9L 239 OHV V6 3.9063" Bore (12 Valve) L/D Truck | 1986-90 | 20 | 5.9L 360 OHV V8 4" Bore L/D Truck | 1971-90 | 35 |
| 4.0L 241.4 OHV V8 3.4375" Bore (Dodge) L/D Truck | 1954-56 | 21 | 5.9L 361 OHV V8 4.125" Bore L/D Truck | 1968-70 | 36 |
| | | | 6.3L 383 OHV V8 4.25" Bore L/D Truck | 1963-71 | 37 |
| | | | 6.6L 400 OHV V8 4.342" Bore L/D Truck | 1971-80 | 38 |
| | | | 7.2L 440 OHV V8 4.32" Bore L/D Truck | 1972-80 | 39 |

| Engine Code Index | | | | | |
|-------------------|--|----------|---------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| G52B | 2.0L 121.7 (1995cc) SOHC L4 84mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck | 2 | 4G64 | 2.4L 143.4 (2351cc) SOHC L4 86.5mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck | 6 |
| G54B | 2.6L 156 (2555cc) SOHC L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck | 9 | 6BTA5.9 | 5.9L 359 (5882cc) OHV Turbo-Diesel L6 102mm Bore (12 Valve) (Cummins Eng.) L/D Truck | 34 |
| G63B | 2.0L 122 (1997cc) SOHC L4 85mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck | 3 | 6G72 | 3.0L 181.1 (2972cc) SOHC V6 91.1mm Bore (12 Valve) (Mitsubishi Eng.) L/D Truck | 11 |
| 4D55-T | 2.3L 143 (2346cc) SOHC Turbo-Diesel L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck | 5 | | | |
| 4G52 | 2.0L 121.7 (1995cc) SOHC L4 84mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck | 2 | | | |

| 1.7L 105 (1715cc) SOHC L4 (8 Valve), 79.5mm Bore (VW Eng.) 1982-83 L/D Truck VIN Codes "A" 1982-83, "B" 1983 | | | | | |
|--|-----------------------------|--------------|-----------------|---|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION | |
| 1 | Head Gasket | 83-82 | 21200PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 1 | Exhaust Pipe Gasket | 83-82 | 60632 | Packing | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION | |
| 1 | Oil Pan Gasket Set | 83-82 | OS20101C | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION | |
| 1 | Rear Main Seal Set | 83-82 | BS40427 | Rubber; One-piece; Improved design | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Cover Gasket Set | 83-82 | VS50200C | w/o Semi-circular plug | |
| 1 | Valve Cover Gasket Set | 83-82 | VS50107C | w/Semi-circular plug | |
| 1 | Semi-Circular Plug | 83-82 | CP75002 | | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Stem Seal Set | 83-82 | SS72567 | Premium valve stem seals incl. | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Water Outlet Gasket | 83-82 | 35286 | | |
| 1 | Water Outlet Gasket | 83-82 | 35286T | PermaDryPlus® | |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| 1 1.7L 105 (1715cc) SOHC L4 (8 Valve), 79.5mm Bore (VW Eng.) 1982-83 (cont.) L/D Truck VIN Codes "A" 1982-83, "B" 1983 | | | | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 83-82 | 25598 | Housing O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 83-82 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 83-82 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 83-82 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-82 | 60260 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 83-82 | 60384 | w/2 Bbl.; Spacer to manifold |
| 1 | Carburetor Mounting Set | 83-82 | ES70622 | w/2 Bbl.; Carb. to spacer & Spacer to manifold incl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-82 | 70561 | |
| 2 2.0L 121.7 (1995cc) SOHC L4 (8 Valve), 84mm Bore (Mitsubishi Eng.) 1979-82 L/D Truck VIN Codes "U" 1979-80, "5" 1981-82, Eng. Codes "G52B" 1979-82, "4G52" 1979-82 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-79 | CS8770 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-79 | MS22811 | |
| 1 | Exh. Manifold Gasket Set | 82-81 | MS90995 | |
| 1 | Exh. Manifold Gasket Set | 80-79 | MS22812 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 82-81 | 60496-1 | Flange; California |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 82-79 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-79 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-79 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 82-79 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-79 | VS26081R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 82-79 | ES70342 | |
| 1 | Semi-Circular Plug | 82-79 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-79 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-79 | SS70702 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-79 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-79 | 35229 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 82-79 | TCS45170 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-81 | 60635 | w/2 Bbl.; Exc. Canada |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-79 | 60657 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-79 | 71164 | |
| 3 2.0L 122 (1997cc) SOHC L4 (8 Valve), 85mm Bore (Mitsubishi Eng.) 1983-89 L/D Truck VIN Codes "D" 1984-89, "5" 1983, Eng. Code "G63B" 1983-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-83 | 9086PT | |
| 1 | Head Set | 89-83 | HS9086B-2 | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-83 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-83 | MS91657 | |
| 1 | Exh. Manifold Gasket Set | 89-83 | MS92029 | |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 2.0L 122 (1997cc) SOHC L4 (8 Valve), 85mm Bore (Mitsubishi Eng.) 1983-89 3 L/D Truck VIN Codes "D" 1984-89, "5" 1983, Eng. Code "G63B" 1983-89 (cont.) | | | | |
|--|----------------------------|-------|-------------|--|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-87 | 60620 | Exh. connector to converter |
| 1 | Exhaust Pipe Gasket | 89-87 | 60494 | Flange |
| 1 | Exhaust Pipe Gasket | 86 | 60496-1 | Flange |
| 1 | Exhaust Pipe Gasket | 86-83 | 60586 | Exh. connector to converter |
| 1 | Exhaust Pipe Gasket | 85 | 60496-1 | Flange; Exc. Canada |
| 1 | Exhaust Pipe Gasket | 84-83 | 60496-1 | Flange; California |
| 1 | Exhaust Pipe Gasket | 84-83 | 60496-1 | Flange; Hi-Altitude |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 89-83 | 35226-1 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-83 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-83 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 89-83 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-83 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-83 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 89-83 | ES70342 | |
| 1 | Semi-Circular Plug | 89-83 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-84 | SS72630 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-83 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83 | SS70702 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-87 | 35336 | |
| 1 | Water Outlet Gasket | 86-83 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89 | ES72872 | O-ring |
| 1 | Water Pump Gasket | 89-83 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 89-83 | ES72772 | |
| 1 | Crankshaft Front Seal Set | 89-83 | TCS45565-1 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 89-83 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-84 | 60635 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 83 | 60635 | w/2 Bbl.; Exc. Canada |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-83 | 60657 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-87 | 70152 | |
| 1 | EGR Gasket | 86-83 | 71164 | |
| 2.2L 135 (2212cc) SOHC L4 (8 Valve), 87.5mm Bore 1982-88 4 L/D Truck VIN Codes "B" 1982, "C" 1983-88, "D" 1987 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-82 | 9296PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 88-82 | 9296SP | HeadSaver® |
| 1 | Head Set | 88-82 | HS9296PT-2 | Head bolts, exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 88-85 | HSB9296PT-2 | w/11mm Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 88-82 | HIS9296PT-2 | Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 88-85 | ES72723 | 11mm Head bolts w/o Washers; Washers are req'd.; Replacement recommended |
| 1 | Head Bolt Set | 85-82 | ES72118 | 10mm Head bolts; Replacement recommended |
| 1 | Head Bolt Washer Set | 88-85 | ES72176 | 11mm Head bolts; Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 88-82 | FS8763PT-2 | Head bolts, exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 4 2.2L 135 (2212cc) SOHC L4 (8 Valve), 87.5mm Bore 1982-88 | | | | |
|--|-------------------------------|-------|------------|---|
| (cont.) L/D Truck VIN Codes "B" 1982, "C" 1983-88, "D" 1987 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-82 | CS8763 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 88-82 | MS90947 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-82 | 60632 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 88-82 | ES72143 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 88-82 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-82 | OS30422 | Multi-piece; Cork |
| 1 | Drain Plug Gasket | 88-82 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-82 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 88-82 | BS40168-1 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 88-82 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-82 | VS50205C | Cork |
| 1 | Valve Cover Gasket Set | 88-82 | VS50205T | PermaDryPlus® |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-82 | SS72522 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-82 | 35286 | |
| 1 | Water Outlet Gasket | 88-82 | 35286T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-82 | 35297 | Gskt. |
| 1 | O-Ring | 88-82 | 35224 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 88-82 | TCS45495 | Camshaft front seal set |
| 1 | Timing Cover Set | 88-82 | TCS45495 | Crankshaft front seal set |
| 1 | Auxiliary Shaft Seal Set | 88-82 | TCS45026 | |
| 1 | Camshaft Rear Seal Set | 88-82 | TCS45699 | 52.45mm OD rear seal w/yellow marking |
| 1 | Camshaft Rear Seal Set | 88-82 | TCS45700 | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Frt. & Rear Seal Set | 88-82 | TCS45690 | 52.45mm OD rear seal w/yellow marking |
| 1 | Camshaft Frt. & Rear Seal Set | 88-82 | TCS45691 | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Rear Seal Plug Set | 88-86 | TCS45833 | |
| 1 | Repair Sleeve Tool | 88-82 | 16303 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87 | 60659 | w/TBI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-82 | 60260 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 87-82 | 60384 | w/2 Bbl.; Spacer to manifold |
| 1 | Carburetor Mounting Set | 87-82 | ES70622 | w/2 Bbl.; Carb. to spacer & Spacer to manifold incl. |
| 1 | Throttle Body Gasket | 88-87 | 60743 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-82 | 72520 | |
| QTY | MISCELLANEOUS O-RINGS | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 88-82 | 70799 | |
| 5 2.3L 143 (2346cc) SOHC Turbo-Diesel L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1983-86 | | | | |
| L/D Truck VIN Codes "J" 1984-86, "9" 1983, Eng. Code "4D55-T" 1983-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 86-83 | 9084PT | |
| 1 | Head Set | 86-83 | HS9084PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 86-83 | CS9084-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 86-83 | MS91719-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 86-83 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-83 | BS40444 | Rubber; One-piece |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 2.3L 143 (2346cc) SOHC Turbo-Diesel L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1983-86 5 | | | | |
|--|---------------------------|-------|------------|--|
| L/D Truck VIN Codes "J" 1984-86, "9" 1983, Eng. Code "4D55-T" 1983-86 (cont.) | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 86-83 | VS50100R | w/o Grommets & w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 86-83 | ES70342 | |
| 1 | Semi-Circular Plug | 86-83 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-83 | SS70702 | Premium valve stem seals incl. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 86-83 | TCS45564-1 | Must be used w/OS 30400A |
| 1 | Camshaft Front Seal Set | 86-83 | TCS45483 | |
| 2.4L 143.4 (2351cc) SOHC L4 (8 Valve), 86.5mm Bore (Mitsubishi Eng.) 1990 6 | | | | |
| L/D Truck VIN Codes "G" 1993, "W" 1990-92, Eng. Code "4G64" 1990-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9388PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90 | HS9388PT | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9388-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS92964-3 | Lower set; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS92029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60620 | Converter; 2 Req'd. Flange |
| 1 | Exhaust Pipe Gasket | 90 | 60494 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40408-1 | Rubber; One-piece Use w/installation tool |
| 1 | Repair Sleeve | 90 | 16275 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90 | VS50132R | |
| 1 | Grommet Set | 90 | ES70342 | |
| 1 | Semi-Circular Plug | 90 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72681 | Aux.; Premium valve stem seals incl. Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90 | SS72630 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35523 | Case to manifold |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35336 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35273 | Gskt. O-ring |
| 1 | Water Pump Gasket | 90 | ES72872 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45565-1 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 90 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90 | 60756 | w/MFI; Air flow sensor |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI w/MFI |
| 1 | Throttle Body Gasket | 90 | 60855 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70152 | |
| 2.5L 153 (2507cc) SOHC L4 (8 Valve), 87.5mm Bore 1987-90 7 | | | | |
| L/D Truck VIN Codes "G" 1989-95, "K" 1987-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9296PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® HeadSaver® For replacement of multi-piece valve cover gskt.; Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Gasket Spacer Shim | 90-87 | 9296SP | |
| 1 | Head Set | 90-89 | HS9296PT-2 | |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 7 2.5L 153 (2507cc) SOHC L4 (8 Valve), 87.5mm Bore 1987-90 | | | | | |
|---|-----------------------------------|--------------|--------------------|---|---------------------------------------|
| (cont.) L/D Truck VIN Codes "G" 1989-95, "K" 1987-95 | | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION | |
| 1 | Head Set | 90-89 | HS8763PT-3 | For replacement of one-piece molded rubber valve cover gskt.; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. | |
| 1 | Head Set | 88-87 | HS9296PT-2 | Head bolts, exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Head bolt replacement recommended; Premium valve stem seals incl. | |
| 1 | Head Set w/Head Bolts | 90-89 | HSB9296PT-2 | For replacement of multi-piece valve cover gskt.; w/Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing & camshaft rear seal plug not incl.; Premium valve stem seals incl. | |
| 1 | Head Set w/Head Bolts | 88-87 | HSB9296PT-2 | w/Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing, 52.45mm OD camshaft rear seal, camshaft rear seal plug not incl.; Premium valve stem seals incl. | |
| 1 | Head Installation Set | 90-89 | HIS9296PT-2 | For replacement of multi-piece valve cover gskt.; Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended | |
| 1 | Head Installation Set | 88-87 | HIS9296PT-2 | Head bolts, exh. pipe packing, camshaft rear seal plug not incl.; Head bolt replacement recommended | |
| 1 | Head Bolt Set | 90-87 | ES72723 | Head bolts w/o Washers; Washers are req'd.; Replacement recommended | |
| 1 | Head Bolt Washer Set | 90-87 | ES72176 | Replacement recommended | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Gasket Conversion Set | 90-88 | CS8763-2 | PermaDry® molded rubber oil pan gskt. incl. | |
| 1 | Gasket Conversion Set | 87 | CS8763-1 | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION | |
| 1 | Int. & Exh. Gasket Set | 90-87 | MS90947 | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 1 | Exhaust Pipe Gasket | 90-87 | 60632 | Pipe to manifold; Exc. "Dakota" model | |
| 1 | Exh. Flange Bolt & Spring Kit | 90-87 | ES72143 | Exc. "Dakota" model | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION | |
| 2 | Fuel Pump Mounting Gasket | 90-87 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION | |
| 1 | Oil Pan Gasket Set | 90-88 | OS30612R | PermaDry® molded rubber gskt. incl. | |
| 1 | Oil Pan Gasket Set | 90-88 | OS30612T | PermaDryPlus®; Oil Pan SnapUps® incl. | |
| 1 | Oil Pan Gasket Set | 87 | OS30535C | Multi-piece; Cork | |
| 1 | Drain Plug Gasket | 90-87 | 70822 | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION | |
| 1 | Rear Main Seal Set | 90-87 | BS40627 | PTFE Rubber; One-piece | |
| 1 | Rear Main Seal Set | 90-87 | BS40168-1 | Rubber; One-piece | |
| 1 | Repair Sleeve Tool | 90-87 | 16300 | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Cover Gasket Set | 90-89 | VS50205C | For replacement of multi-piece valve cover gskt.; Cork | |
| 1 | Valve Cover Gasket Set | 90-89 | VS50205T | For replacement of multi-piece valve cover gskt.; PermaDryPlus® | |
| 1 | Valve Cover Gasket Set | 90-89 | VS50370C | For replacement of one-piece molded rubber valve cover gskt.; Cork | |
| 1 | Valve Cover Gasket Set | 88-87 | VS50205C | Cork | |
| 1 | Valve Cover Gasket Set | 88-87 | VS50205T | PermaDryPlus® | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Stem Seal Set | 90-87 | SS72522 | Premium valve stem seals incl. | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Water Outlet Gasket | 90-87 | 35286 | | |
| 1 | Water Outlet Gasket | 90-87 | 35286T | PermaDryPlus® | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION | |
| 1 | Water Pump Gasket | 90-89 | 35444 | Gskt. | |
| 1 | Water Pump Gasket | 88-87 | 35297 | Gskt. | |
| 1 | O-Ring | 90-87 | 35224 | O-ring | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Timing Cover Set | 90-87 | TCS45495 | Camshaft front seal set | |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45131 | | |
| 1 | Auxiliary Shaft Seal Set | 90-87 | TCS45026 | | |
| 1 | Camshaft Rear Seal Set | 88-87 | TCS45699 | | 52.45mm OD rear seal w/yellow marking |
| 1 | Camshaft Rear Seal Set | 88-87 | TCS45700 | | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Frt. & Rear Seal Set | 88-87 | TCS45690 | | 52.45mm OD rear seal w/yellow marking |
| 1 | Camshaft Frt. & Rear Seal Set | 88-87 | TCS45691 | | 53.59mm OD rear seal w/white marking |
| 1 | Camshaft Rear Seal Plug Set | 90-87 | TCS45833 | | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION | |
| 1 | Air Cleaner Gasket | 87 | 60659 | w/TBI | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION | |
| 1 | Throttle Body Gasket | 90-87 | 60743 | w/TBI | |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 2.5L 153 (2507cc) SOHC L4 (8 Valve), 87.5mm Bore 1987-90 7 L/D Truck VIN Codes "G" 1989-95, "K" 1987-95 (cont.) | | | | |
|---|-------------------------------|-------|-------------|--|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70561 | |
| 1 | EGR Gasket | 87 | 72520 | |
| QTY | MISCELLANEOUS O-RINGS | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-87 | 70799 | |
| 2.5L 153 (2507cc) SOHC Turbo L4 (8 Valve), 87.5mm Bore 1989-90 8 L/D Truck VIN Code "J" 1989-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9296PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-89 | 9296SP | HeadSaver® |
| 1 | Head Set | 90-89 | HS9296PT-1 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 90-89 | HSB9296PT-1 | w/Head bolts w/o Washers; Washers are req'd.; Exh. pipe packing not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES72723 | Head bolts w/o Washers; Washers are req'd.; Replacement recommended |
| 1 | Head Bolt Washer Set | 90-89 | ES72176 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS8763-2 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 90-89 | MS90947 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60810 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-89 | ES72143 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-89 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30612R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90-89 | OS30612T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-89 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-89 | BS40168-1 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-89 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50334R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72522 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35286 | |
| 1 | Water Outlet Gasket | 90-89 | 35286T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35444 | Gskt. |
| 1 | O-Ring | 90-89 | 35224 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-89 | TCS45495 | Camshaft front seal set |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45131 | |
| 1 | Auxiliary Shaft Seal Set | 90-89 | TCS45026 | |
| 1 | Camshaft Rear Seal Plug Set | 90-89 | TCS45833 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-89 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-89 | 60700 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70561 | California |
| QTY | MISCELLANEOUS O-RINGS | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-89 | 70799 | |
| 2.6L 156 (2555cc) SOHC L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1979-89 9 L/D Truck VIN Codes "E" 1984-89, "G" 1984-87, "W" 1979-80, "7" 1981-83, Eng. Code "G54B" 1979-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-81 | 8770PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 9 2.6L 156 (2555cc) SOHC L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1979-89 | | | | |
|---|-----------------------------------|--------------|-------------------|--|
| (cont.) L/D Truck VIN Codes "E" 1984-89, "G" 1984-87, "W" 1979-80, "7" 1981-83, Eng. Code "G54B" 1979-89 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket Spacer Shim | 89-81 | 8770SP | HeadSaver® |
| 1 | Head Set | 89-87 | HS8770PT-1 | VIN Code "E"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-84 | HS8770PT | VIN Code "G"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-81 | HS8770PT-1 | VIN Codes "E" & "7"; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 89-79 | ES72860 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 87-84 | FS8770PT | VIN Code "G"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-79 | CS8770 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-81 | MS90981 | |
| 1 | Int. Manifold Gasket Set | 80-79 | MS22811 | |
| 1 | Exh. Manifold Gasket Set | 89-81 | MS90995 | |
| 1 | Exh. Manifold Gasket Set | 80-79 | MS22812 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-87 | 60620 | Exh. connector to converter |
| 1 | Exhaust Pipe Gasket | 89-87 | 60494 | Flange; VIN Code "E" |
| 1 | Exhaust Pipe Gasket | 87-84 | 60632 | Pipe to manifold; VIN Code "G" |
| 1 | Exhaust Pipe Gasket | 86 | 60496-1 | Flange; VIN Code "E" |
| 1 | Exhaust Pipe Gasket | 86-83 | 60586 | Exh. connector to converter |
| 1 | Exhaust Pipe Gasket | 85 | 60496-1 | Flange; VIN Code "E"; Exc. Canada |
| 1 | Exhaust Pipe Gasket | 84-81 | 60496-1 | Flange; VIN Codes "E" & "7"; California |
| 1 | Exhaust Pipe Gasket | 84-81 | 60496-1 | Flange; VIN Codes "E" & "7"; Hi-Altitude |
| 1 | Exh. Flange Bolt & Spring Kit | 87-84 | ES72143 | VIN Code "G" |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 89-79 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-79 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-79 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 89-79 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-81 | VS50197R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-81 | VS50146R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 80-79 | VS26081R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 89-79 | ES70342 | |
| 1 | Semi-Circular Plug | 89-79 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-79 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-79 | SS70598 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-85 | 35336 | |
| 1 | Water Outlet Gasket | 84-79 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-79 | 35229 | VIN Codes "E" & "W" & "7" |
| 1 | Water Pump Gasket | 87-84 | 35227 | VIN Code "G"; Gskt. |
| 1 | Water Pump Gasket | 87-84 | ES72872 | VIN Code "G"; O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-79 | TCS45170 | |
| 1 | Camshaft Rear Seal Set | 87-84 | TCS45847 | VIN Code "G" |
| 1 | Camshaft Rear Seal Plug Set | 89-85 | TCS45848 | VIN Code "E" |
| 1 | Camshaft Rear Seal Plug Set | 84 | TCS45848 | VIN Code "E"; From 07/01/83 |
| 1 | Camshaft Rear Seal Plug Set | 83 | TCS45848 | VIN Code "7"; From 07/01/83 |
| 1 | Camshaft Rear Seal Plug Set | 83 | TCS45849 | VIN Code "7"; To 06/30/83 |
| 1 | Camshaft Rear Seal Plug Set | 82-81 | TCS45849 | VIN Code "7" |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-84 | 60635 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 83-81 | 60635 | w/2 Bbl.; Exc. Canada |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 2.6L 156 (2555cc) SOHC L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1979-89 9 L/D Truck VIN Codes "E" 1984-89, "G" 1984-87, "W" 1979-80, "7" 1981-83, Eng. Code "G54B" 1979-89 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-79 | 60657 | w/2 Bbl. |
| EXHAUST GAS RECIRCULATION | | | | |
| 1 | EGR Gasket | 89-88 | 70152 | |
| 1 | EGR Gasket | 87-79 | 71164 | |
| 2.8L 170 OHV L6, 3.4063" Bore 1960-69 10 L/D Truck VIN Codes "A" 1966-69, "6" 1968-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 69-60 | 7918PT-1 | |
| 1 | Head Set | 69-60 | HS7918PT-4 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-60 | FS7918PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 69-60 | MS9610B-1 | |
| 1 | Intake to Exhaust Gasket | 69-60 | 90104-2 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-68 | 9547 | Flange |
| 1 | Exhaust Pipe Gasket | 67-60 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | O-Ring | 68-60 | 12473 | Fuel filter bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-60 | OS12705C-1 | |
| 1 | Drain Plug Gasket | 69-60 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-60 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-60 | VS12680 | w/o Spark plug tube seals; Cork |
| 1 | Valve Cover Gasket Set | 69-60 | VS12680R | w/o Spark plug tube seals; Rubber |
| 1 | Spark Plug Tube Seal Set | 69-60 | ES12794 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-60 | SS12764 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 69-60 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-60 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 69-60 | 12593 | Body cover |
| 1 | Water Pump Gasket | 69-60 | 12593 | To block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-60 | TCS12769-1 | w/o Sleeve 'N' Seal®; Must be used w/OS 12705C-1 |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-60 | 60085 | w/1 Bbl. |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 69-66 | 70078 | Oil filter cover |
| 1 | Oil Pressure Relief Valve | 69-60 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 69-60 | 12768 | Oil pump body |
| 1 | O-Ring | 69-60 | 13338 | Oil pump cover |
| 3.0L 181.1 (2972cc) SOHC V6 (12 Valve), 91.1mm Bore (Mitsubishi Eng.) 1987-90 11 L/D Truck VIN Codes "S" 1989-92, "3" 1987-2000, Eng. Code "6G72" 1987-2000 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-87 | 9112PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 90-89 | HS9112PT-1 | VIN Code "S"; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-89 | HS9112PT | VIN Code "3"; Head bolts & exh. pipe to manifold gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS9112PT | Head bolts & exh. pipe to manifold gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 11 3.0L 181.1 (2972cc) SOHC V6 (12 Valve), 91.1mm Bore (Mitsubishi Eng.) 1987-90 | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| (cont.) L/D Truck VIN Codes "S" 1989-92, "3" 1987-2000, Eng. Code "6G72" 1987-2000 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Installation Set | 90-89 | HIS9112PT | VIN Code "3"; Head bolts, exh. pipe to manifold gskt., exh. crossover gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl. |
| 1 | Head Installation Set | 88-87 | HIS9112PT | Head bolts, exh. pipe to manifold gskt., exh. crossover gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl. |
| 1 | Head Bolt Set | 90-87 | ES72859 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9112 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS93795-2 | VIN Code "S"; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 90-89 | MS93795 | VIN Code "3"; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 88-87 | MS93795 | Upper set incl. |
| 1 | Plenum Gasket Set | 90-87 | MS93796 | VIN Code "3"; Upper set |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS93797 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-89 | 60496-1 | VIN Code "S"; Pipe to manifold; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60810 | VIN Code "3"; Pipe to manifold |
| 2 | Exhaust Pipe Gasket | 90-87 | 60738 | VIN Code "3"; Crossover; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 88-87 | 60658 | VIN Code "3"; Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-87 | ES72143 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-87 | 70627 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30570C | Cork |
| 1 | Oil Pan Gasket Set | 90-87 | OS30570T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-87 | BS40562 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-87 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50026R-1 | w/o Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 90-87 | VS50173R | w/Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 2 | Grommet Set | 90-87 | ES70342 | 2 Req'd. |
| 2 | Circular Plug | 90-87 | CP75018 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS70710 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35399 | Gskt.; To block |
| 1 | Water Pump Gasket | 90-87 | 35603 | Gskt.; To cover |
| 1 | Water Pump Gasket | 90-87 | 35468 | Inlet |
| 1 | Water Pump Gasket | 90-87 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-87 | TCS45835 | |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45750 | |
| 2 | Camshaft Front Seal Set | 90-87 | TCS45483 | 2 Req'd.; Must be used w/VS 50173R or w/VS 50026R-1 |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-87 | ES70260 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60870 | w/MFI; VIN Code "S" |
| 1 | Throttle Body Gasket | 90-89 | 60700 | w/MFI; VIN Code "3" |
| 1 | Throttle Body Gasket | 88-87 | 60744 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | VIN Code "S" |
| 1 | EGR Mounting Set | 90-89 | ES72122 | VIN Code "3" |
| 1 | EGR Mounting Set | 88-87 | ES72122 | |
| 12 3.2L 198 OHV L6, 3.4063" Bore 1970-73 | | | | |
| L/D Truck VIN Code "A" 1970-73 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 73-70 | 7918PT-1 | |
| 1 | Head Set | 73-70 | HS7918PT-4 | Premium valve stem seals incl. |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 3.2L 198 OHV L6, 3.4063" Bore 1970-73 12 L/D Truck VIN Code "A" 1970-73 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 73-70 | FS7918PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 73-70 | MS9610B-1 | |
| 1 | Intake to Exhaust Gasket | 73-70 | 90104-2 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 73-70 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 73-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-70 | OS12705C-1 | |
| 1 | Drain Plug Gasket | 73-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-70 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-70 | VS12680 | w/o Spark plug tube seals; Cork |
| 1 | Valve Cover Gasket Set | 73-70 | VS12680R | w/o Spark plug tube seals; Rubber |
| 1 | Spark Plug Tube Seal Set | 73-70 | ES12794 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-70 | SS12764 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 73-70 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-70 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 73-70 | 12593 | Body cover |
| 1 | Water Pump Gasket | 73-70 | 12593 | To block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-70 | TCS12769-1 | w/o Sleeve 'N' Seal®; Must be used w/OS 12705C-1 |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 73 | 60272 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 72-70 | 60085 | w/1 Bbl.; w/o Governor |
| 1 | Carb. Mounting Gasket | 72-70 | 60125 | w/1 Bbl.; w/4-hole Flange |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 73-70 | 70078 | Oil filter cover |
| 1 | Oil Pressure Relief Valve | 73-70 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 73-70 | 12768 | Oil pump body |
| 1 | O-Ring | 73-70 | 13338 | Oil pump cover |
| 3.3L 201.3 L-HEAD L6 (Dodge), 3.125" Bore 1934-41 13 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 41-34 | 7564C | |
| 1 | Head Set | 41-34 | HS7564C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 41-34 | FS7564C-2 | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 41-34 | MS8009B | |
| 1 | Intake to Exhaust Gasket | 41-34 | 8011 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 41-34 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 41-34 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 41-34 | OS4250C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 41 | BS3139 | To Engine No. 42001; Rope |
| 1 | Rear Main Seal Set | 40-39 | BS3139 | Rope |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 41-34 | VS4253R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 41-39 | 35063 | 2 1/2" ID |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 13 3.3L 201.3 L-HEAD L6 (Dodge), 3.125" Bore 1934-41 (cont.) L/D Truck | | | | |
|--|-------------------------------|-------|------------|---|
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 41-34 | 3122 | |
| 14 3.3L 201 (3302cc) OHV V6 (12 Valve), 93mm Bore 1990 L/D Truck VIN Codes "G" 1998-2001 (Flex Fuel), "R" 1990-2008, "S" 2004 (Flex Fuel), "U" 1994-96 (Flex Fuel), "3" 2001-2008 (Flex Fuel) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9676PT-1 | L.H.; Head bolts not incl.; Head bolt replacement recommended; Improved design |
| 1 | Head Gasket | 90 | 9673PT-1 | R.H.; Head bolts not incl.; Head bolt replacement recommended; Improved design |
| 1 | Head Set | 90 | HS9673PT | Int. manifold gskt., head bolts, exh. pipe to manifold gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS9673PT | Int. manifold gskt., head bolts, exh. pipe to manifold gskt., exh. crossover gskt. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl. |
| 1 | Head Bolt Set | 90 | ES72849 | Head bolts w/o Washers; Washers are req'd.; Replacement recommended |
| 1 | Head Bolt Washer Set | 90 | ES72176-1 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9673-2 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 90 | MS96042 | Upper set incl. |
| 1 | Plenum Gasket Set | 90 | MS94566 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90 | MS94666 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60860 | Crossover; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60810 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90 | ES72143 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30622R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90 | BS40168-1 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50339R | Must be used w/MS 94566; PermaDry® molded rubber gskts. incl.; .200" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72783 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35286 | |
| 1 | Water Outlet Gasket | 90 | 35286T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35446 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90 | TCS45893-1 | Must be used w/OS 30622R |
| 1 | Repair Sleeve Tool | 90 | 16326 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Fuel Injector O-Ring Set | 90 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90 | 60744 | w/MFI; Mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70561 | Valve |
| 15 3.6L 217.8 L-HEAD L6 (Dodge/Plymouth), 3.25" Bore 1934-54 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 54-46 | 7564C | |
| 1 | Head Gasket | 42-34 | 7564C | |
| 1 | Head Set | 54-46 | HS7564C | |
| 1 | Head Set | 42-34 | HS7564C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 54-49 | FS7564C-2 | |
| 1 | Full Gasket Set | 48 | FS7564C-2 | From Engine No. 122219 |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 3.6L 217.8 L-HEAD L6 (Dodge/Plymouth), 3.25" Bore 1934-54 15 L/D Truck (cont.) | | | | |
|---|---------------------------|-------|------------|---|
| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 48 | FS7564C-2 | To Engine No. 122219; Rear main brg. seal not incl. |
| 1 | Full Gasket Set | 47-46 | FS7564C-2 | Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 42-34 | FS7564C-2 | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 54-46 | MS8009B | |
| 1 | Int. & Exh. Gasket Set | 42-34 | MS8009B | |
| 1 | Intake to Exhaust Gasket | 54-46 | 8011 | |
| 1 | Intake to Exhaust Gasket | 42-34 | 8011 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54-46 | 60146 | Flange |
| 1 | Exhaust Pipe Gasket | 42-34 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 54-46 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42-34 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | O-Ring | 54-50 | 12473 | Fuel filter bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54-46 | OS4250C | |
| 1 | Oil Pan Gasket Set | 42-34 | OS4250C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 48 | BS3141 | To Engine No. 122219; Rope |
| 1 | Rear Main Seal Set | 47 | BS6300 | From Engine No. 45165; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 47 | BS3141 | To Engine No. 45165; Rope |
| 1 | Rear Main Seal Set | 46 | BS6300 | From Engine No. 45165; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 46 | BS3141 | To Engine No. 45165; Rope |
| 1 | Rear Main Seal Set | 42 | BS3141 | Rope |
| 1 | Rear Main Seal Set | 41 | BS3139 | To Engine No. 42001; Rope |
| 1 | Rear Main Seal Set | 40-39 | BS3139 | Rope |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 54-46 | VS4253R | w/Grommets |
| 1 | Push Rod Cover Gasket Set | 42-34 | VS4253R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42-39 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 54-48 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 54-48 | TCS4155-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54-48 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 54-46 | 3122 | |
| 1 | Oil Pressure Relief Valve | 42-34 | 3122 | |
| 3.7L 225 OHV L6, 3.4063" Bore 1960-87 16 L/D Truck VIN Codes "B" 1966-80, "C" 1970-71 & 1974-77, "E" 1978 & 1981-83, "H" 1981-87, "M" 1983, "N" 1979-80, "W" 1982, "X" 1970-79, "6" 1968-70 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-60 | 7918PT-1 | |
| 1 | Head Set | 87-81 | HS7918PT-3 | Premium valve stem seals incl. |
| 1 | Head Set | 80-60 | HS7918PT-4 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 87-81 | FS7918PT-3 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 80-60 | FS7918PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 87-60 | MS9610B-1 | |
| 1 | Intake to Exhaust Gasket | 87-60 | 90104-2 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 87-81 | 9547 | Flange |
| 1 | Exhaust Pipe Gasket | 80-74 | 9547 | Flange |
| 1 | Exhaust Pipe Gasket | 73-70 | 60146 | Flange; "A100" & "B100" & "B200" & "B300" models |
| 1 | Exhaust Pipe Gasket | 73-70 | 9547 | Flange; Exc. "A100" & "B100" & "B200" & "B300" models |
| 1 | Exhaust Pipe Gasket | 69-68 | 9547 | Flange |
| 1 | Exhaust Pipe Gasket | 67-60 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 16 3.7L 225 OHV L6, 3.4063" Bore 1960-87 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Codes "B" 1966-80, "C" 1970-71 & 1974-77, "E" 1978 & 1981-83, "H" 1981-87, "M" 1983, "N" 1979-80, "W" 1982, "X" 1970-79, "6" 1968-70 | | | | |
| QTY | FUEL PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 68-60 | 12473 | Fuel filter bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-60 | OS12705C-1 | |
| 1 | Drain Plug Gasket | 87-60 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-81 | BS40489 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 80-60 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-81 | VS50185C | w/o Spark plug tube seals; Cork |
| 1 | Valve Cover Gasket Set | 80-60 | VS12680 | w/o Spark plug tube seals; Cork |
| 1 | Valve Cover Gasket Set | 80-60 | VS12680R | w/o Spark plug tube seals; Rubber |
| 1 | Spark Plug Tube Seal Set | 87-60 | ES12794 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-81 | SS70537 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-60 | SS12764 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-60 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-60 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-60 | 12593 | Body cover |
| 1 | Water Pump Gasket | 87-60 | 12593 | To block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-60 | TCS12769-1 | w/o Sleeve 'N' Seal@; Must be used w/OS 12705C-1 |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 83-78 | 60448 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-78 | 60274 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 83-78 | 60134 | w/2 Bbl.; Carb. No. BBD 81765; 1/8" thick |
| 1 | Carb. Mounting Gasket | 83-78 | 60188 | w/2 Bbl.; Exc. Carb. No. BBD 81765; 9/32" thick |
| 1 | Carb. Mounting Gasket | 77-74 | 60085 | w/1 Bbl.; "B300" model |
| 1 | Carb. Mounting Gasket | 77-74 | 60274 | w/1 Bbl.; Exc. "B300" model |
| 1 | Carb. Mounting Gasket | 73 | 60272 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 72-70 | 60125 | w/1 Bbl.; w/4-hole Flange |
| 1 | Carb. Mounting Gasket | 69-60 | 60085 | w/1 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-72 | 70561 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 85-66 | 70078 | Oil filter cover |
| 1 | O-Ring | 87-84 | 412 | Oil filter stand pipe |
| 1 | Oil Pressure Relief Valve | 87-60 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 87-60 | 12768 | Oil pump body |
| 1 | O-Ring | 87-60 | 13338 | Oil pump cover |
| 17 3.7L 228.1 L-HEAD L6 (DeSoto), 3.375" Bore 1937-54 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 54-46 | 7256C | |
| 1 | Head Gasket | 42-37 | 7256C | |
| 1 | Head Set | 54-46 | HS7256C | |
| 1 | Head Set | 42-37 | HS7256C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 54-46 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 42-37 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 54-46 | MS8583B | |
| 1 | Int. & Exh. Gasket Set | 42-37 | MS8583B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54-46 | 9269 | Flange |
| 1 | Exhaust Pipe Gasket | 42-37 | 9269 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 54-46 | 773 | 1 5/8" ID x 2 1/8" OD |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 3.7L 228.1 L-HEAD L6 (DeSoto), 3.375" Bore 1937-54 17 L/D Truck (cont.) | | | | |
|---|---------------------------|-------|-----------|--|
| QTY | FUEL PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 42-37 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54-46 | OS915C | |
| 1 | Oil Pan Gasket Set | 42-37 | OS915C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 54-46 | BS6300 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 42-41 | BS6300 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 40 | BS6300 | 2nd Design; Rubber; Two-piece |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 54-46 | VS917R | w/Grommets |
| 1 | Push Rod Cover Gasket Set | 42-37 | VS917R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42-39 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 54-48 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 54-48 | TCS4155-2 | |
| 1 | Timing Cover Set | 47 | TCS4258-2 | 1st Design |
| 1 | Timing Cover Set | 47 | TCS4155-2 | 2nd Design |
| 1 | Timing Cover Set | 46 | TCS4258-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54-46 | 8531 | w/1 Bbl.; w/o Governor |
| 1 | Carb. Mounting Gasket | 42-37 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 54-46 | 3122 | |
| 1 | Oil Pressure Relief Valve | 42-37 | 3122 | |
| 3.8L 230 L-HEAD L6 (Dodge), 3.25" Bore 1942-60 18 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 60-46 | 7564C | |
| 1 | Head Gasket | 42 | 7564C | |
| 1 | Head Set | 60-46 | HS7564C | |
| 1 | Head Set | 42 | HS7564C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 60-54 | FS7564C-2 | |
| 1 | Full Gasket Set | 53 | FS7564C-2 | From Engine No. 15053 |
| 1 | Full Gasket Set | 53 | FS7564C-2 | To Engine No. 15053; Rear main brg. seal not incl. |
| 1 | Full Gasket Set | 52-46 | FS7564C-2 | Rear main brg. seal not incl. |
| 1 | Full Gasket Set | 42 | FS7564C-2 | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 60-46 | MS8009B | |
| 1 | Int. & Exh. Gasket Set | 42 | MS8009B | |
| 1 | Intake to Exhaust Gasket | 60-46 | 8011 | |
| 1 | Intake to Exhaust Gasket | 42 | 8011 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 60-46 | 60146 | Flange |
| 1 | Exhaust Pipe Gasket | 42 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 60-46 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | O-Ring | 60-50 | 12473 | Fuel filter bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 60-46 | OS4250C | |
| 1 | Oil Pan Gasket Set | 42 | OS4250C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 53 | BS6300 | To Engine No. 15053; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 52-46 | BS6300 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 42 | BS6300 | Rubber; Two-piece |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 60-46 | VS4253R | w/Grommets |
| 1 | Push Rod Cover Gasket Set | 42 | VS4253R | w/Grommets |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 18 3.8L 230 L-HEAD L6 (Dodge), 3.25" Bore 1942-60 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 60-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 60-46 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 60-46 | TCS4155-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 60-54 | 8531 | w/1 Bbl.; w/o Governor |
| 1 | Carb. Mounting Gasket | 53-46 | 8531 | w/1 Bbl.; w/Governor & w/Fluid Drive |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 60-46 | 3122 | |
| 1 | Oil Pressure Relief Valve | 42 | 3122 | |
| 19 3.9L 236.6 L-HEAD L6 (DeSoto), 3.4375" Bore 1942-53 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 53-46 | 7256C | |
| 1 | Head Gasket | 42 | 7256C | |
| 1 | Head Set | 53-46 | HS7256C | |
| 1 | Head Set | 42 | HS7256C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-46 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 42 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 53-46 | MS8583B | |
| 1 | Int. & Exh. Gasket Set | 42 | MS8583B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 53-46 | 9269 | Flange |
| 1 | Exhaust Pipe Gasket | 42 | 9269 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 53-46 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | O-Ring | 53-50 | 12473 | Fuel filter bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 53-46 | OS915C | |
| 1 | Oil Pan Gasket Set | 42 | OS915C | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 53-46 | VS917R | w/Grommets |
| 1 | Push Rod Cover Gasket Set | 42 | VS917R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 53-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 53-46 | 4267 | |
| 1 | Water Pump Gasket | 42 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 53-48 | TCS4155-2 | |
| 1 | Timing Cover Set | 47-46 | TCS4258-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 53-46 | 8531 | w/1 Bbl.; w/o Governor |
| 1 | Carb. Mounting Gasket | 42 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 53-46 | 3122 | |
| 1 | Oil Pressure Relief Valve | 42 | 3122 | |
| 20 3.9L 239 OHV V6 (12 Valve), 3.9063" Bore 1986-90 | | | | |
| L/D Truck VIN Codes "M" 1986-87, "X" 1988-2003 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-86 | 517SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-86 | 9111PT | PermaTorque® |
| 1 | Head Set | 90 | HS9111PT-1 | Premium valve stem seals incl. |
| 1 | Head Set | 89-86 | HS9111PT | Premium valve stem seals incl. |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 3.9L 239 OHV V6 (12 Valve), 3.9063" Bore 1986-90 20 L/D Truck VIN Codes "M" 1986-87, "X" 1988-2003 (cont.) | | | | |
|--|----------------------------|-------|----------|--|
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS9111 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-86 | MS93789 | |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS93791 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-86 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS30569C | Cork |
| 1 | Drain Plug Gasket | 90-86 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50025C | Cork |
| 1 | Valve Cover Gasket Set | 90-86 | VS50436R | When replacing cork w/rubber must be used w/ES 72135; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Bolt Set | 90-86 | ES72135 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72729 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-86 | SS12764 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-86 | SS70537 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-86 | SS70014 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45790 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45789 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-86 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-88 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 88-86 | 60448 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-86 | 60709 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 88-86 | 60188 | w/2 Bbl.; Spacer to manifold; 9/32" thick |
| 1 | Throttle Body Gasket | 90-89 | 60821 | w/TBI |
| 1 | Throttle Body Gasket | 88 | 60821 | w/TBI; Exc. "B150" & "B250" & "B350" models; From 02/01/88 |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-86 | 70561 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 90-86 | 70522 | |
| 4.0L 241.4 OHV V8 (Dodge), 3.4375" Bore 1954-56 21 L/D Truck | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 56-54 | 9045 | Flange; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 56-54 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-54 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 56-54 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56-55 | SS13955 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 54 | SS13955 | Int.; Double Rockershaft; 2nd Design; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-54 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56-54 | 9401 | w/2 Bbl. |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 21 4.0L 241.4 OHV V8 (Dodge), 3.4375" Bore 1954-56 (cont.) L/D Truck | | | | |
|--|-----------------------------|-------|-----------|--|
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56-54 | 6464 | |
| 22 4.1L 251 L-HEAD L6 (Chrysler), 3.4375" Bore 1948-68 L/D Truck VIN Code "6" 1968 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 68-60 | 7688C | |
| 1 | Head Gasket | 59-56 | 7688C | Canadian Built |
| 1 | Head Gasket | 59-56 | 7256C | Exc. Canadian Built |
| 1 | Head Gasket | 55-48 | 7256C | |
| 1 | Head Set | 59-56 | HS7256C | Exc. Canadian Built |
| 1 | Head Set | 55-48 | HS7256C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 68-60 | FS7688C-2 | Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 59-56 | FS7688C-2 | Canadian Built; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 59-56 | FS7256C | Exc. Canadian Built; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 55-48 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 68-48 | MS8583B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 68-48 | 9269 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 68-48 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | O-Ring | 68-50 | 12473 | Fuel filter bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-48 | OS915C | |
| 1 | Drain Plug Gasket | 68-60 | 70822 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 68-48 | VS917R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-48 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 63-48 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-48 | TCS4155-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 60-48 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 68-48 | 3122 | |
| 23 4.3L 259.2 OHV V8 (Plymouth), 3.5625" Bore 1955-56 L/D Truck | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 56-55 | 9045 | Flange; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 56-55 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-55 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 56-55 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56-55 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-55 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56-55 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56-55 | 6464 | |

Dodge Truck (Incl. Minivans and SUV's)

| 4.3L 265 L-HEAD L6 (Chrysler), 3.4375" Bore 1954-60 24 | | | | |
|---|-----------------------------|-------|------------|--|
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 60 | 7256C | Canadian Built |
| 1 | Head Gasket | 60 | 7688C | Exc. Canadian Built |
| 1 | Head Gasket | 59-54 | 7256C | |
| 1 | Head Set | 60 | HS7256C | Canadian Built |
| 1 | Head Set | 59-54 | HS7256C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 60 | FS7256C | Canadian Built; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 60 | FS7688C-2 | Exc. Canadian Built; Rear main brg. seal & timing cover seal not incl. |
| 1 | Full Gasket Set | 59-54 | FS7256C | Rear main brg. seal & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 60-54 | MS8583B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 60-54 | 9269 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 60-54 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | O-Ring | 60-54 | 12473 | Fuel filter bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 60-54 | OS915C | |
| 1 | Drain Plug Gasket | 60 | 70822 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 60-54 | VS917R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 60-54 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 60-54 | 4267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 60-54 | TCS4155-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 60-54 | 8531 | w/1 Bbl.; w/o Governor |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 60-54 | 3122 | |
| 4.4L 270 OHV V8 (Dodge/Plymouth), 3.625" Bore 1955-56 25 | | | | |
| L/D Truck | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56-55 | FS7790PT-2 | VT400 Series; Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 56-55 | 9045 | Flange; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 56-55 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-55 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 56-55 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56-55 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-55 | 35063 | 2 1/2" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56-55 | TCS6443-2 | VT400 Series |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56-55 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56-55 | 6464 | |
| 4.5L 273 OHV V8, 3.625" Bore 1964-68 26 | | | | |
| L/D Truck VIN Code "D" 1966-68 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 68-64 | 521SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 68-64 | 8553PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 68-64 | 8553SP | HeadSaver® |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 26 4.5L 273 OHV V8, 3.625" Bore 1964-68 | | | | |
|---|-----------------------------|-------|------------|--|
| (cont.) L/D Truck VIN Code "D" 1966-68 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 68-66 | HS8553PT-9 | Exh. valve stem seals & exh. pipe flange not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 65-64 | HS8553PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 68-66 | FS8553PT-9 | Exh. valve stem seals & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 68-64 | CS8553 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 68-66 | MS90009 | |
| 1 | Int. Manifold Gasket Set | 65-64 | MS9935 | |
| 1 | Exh. Manifold Gasket Set | 68-64 | MS9939 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 66 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 68-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 68-64 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-64 | OS6566C-1 | Cork |
| 1 | Drain Plug Gasket | 68-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-64 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-64 | VS13395 | Cork |
| 1 | Valve Cover Gasket Set | 68-64 | VS13395R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 68-64 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-64 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 68-64 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-64 | TCS6563-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 68-64 | TCS45284 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 68-64 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 68-64 | 11528 | w/2 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 68-65 | 60045 | w/2 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 64 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 68-64 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 68-65 | 70078 | Oil filter cover |
| 1 | Oil Pressure Relief Valve | 68-64 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 68-64 | 13338 | Oil pump cover |
| 27 5.0L 303 OHV V8 (Plymouth), 3.8125" Bore 1957 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 57 | 7734PT | |
| 1 | Head Set | 57 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 57 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 57 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 57 | MS9342B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 57 | 9045 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 5.0L 303 OHV V8 (Plymouth), 3.8125" Bore 1957 27 L/D Truck (cont.) | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | FUEL PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 2 | O-Ring | 57 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 57 | OS6566C-1 | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 57 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 57 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 57 | TCS6563-1 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 57 | 3122 | |
| 5.1L 313 OHV V8 (Plymouth), 3.875" Bore 1958-64 28 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 64-58 | 7734PT | |
| 1 | Head Set | 64-58 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-58 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 64-58 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 64-58 | MS9342B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 64-58 | 9045 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 64-58 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-58 | OS6566C-1 | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-58 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-58 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 64-58 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-58 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 64-58 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-58 | TCS6563-1 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 64-58 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 64-58 | 3122 | |
| 5.2L 315 OHV V8 (Dodge), 3.625" Bore 1957-59 29 L/D Truck | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 59-57 | FS7790PT-3 | Double Rockershaft; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 58-57 | FS7790PT-2 | Single Rockershaft; Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 59-57 | 9045 | Flange |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 29 5.2L 315 OHV V8 (Dodge), 3.625" Bore 1957-59 (cont.) L/D Truck | | | | |
|---|-----------------------------|-------|-------------|---|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 59-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 59-57 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 59-57 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 59-57 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 59-57 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 59-57 | 35063 | 2 1/2" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 59-57 | TCS6443-2 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 59-57 | 6464 | |
| 30 5.2L 318 OHV V8, 3.9063" Bore 1959-90 L/D Truck VIN Codes "E" 1966-80, "G" 1971 & 1974-75, "P" 1978-82, "R" 1981-82, "T" 1983-87, "U" 1983, "Y" 1988-2003, "8" 1968-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-67 | 521SD | w/5-bolt valve covers; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-67 | 8553PT | w/5-bolt valve covers; PermaTorque® |
| 2 | Head Gasket | 67-59 | 7734PT | w/2-bolt valve covers |
| 2 | Head Gasket Spacer Shim | 90-67 | 8553SP | w/5-bolt valve covers; HeadSaver® |
| 1 | Head Set | 90 | HS8553PT-16 | Premium valve stem seals incl. |
| 1 | Head Set | 89-82 | HS8553PT-14 | Premium valve stem seals incl. |
| 1 | Head Set | 81-78 | HS8553PT-13 | w/4 Bbl.; Exc. H/D; Premium valve stem seals incl. |
| 1 | Head Set | 81-78 | HS8553PT-14 | w/4 Bbl.; H/D; Premium valve stem seals incl. |
| 1 | Head Set | 81-76 | HS8553PT-12 | w/2 Bbl.; Exc. H/D; Large port int. manifold gskts. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 81-76 | HS8553PT-14 | w/2 Bbl.; H/D; Premium valve stem seals incl. |
| 1 | Head Set | 75-67 | HS8553PT-12 | w/2 Bbl.; w/5-bolt valve covers; Large port int. manifold gskts. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 67-59 | HS7734PT | w/2-bolt valve covers; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 89-82 | FS8553PT-8 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-78 | FS8553PT-10 | w/4 Bbl.; Exc. H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-78 | FS8553PT-8 | w/4 Bbl.; H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-76 | FS8553PT-12 | w/2 Bbl.; Exc. H/D; Large port int. manifold gskts. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-76 | FS8553PT-8 | w/2 Bbl.; H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 75-67 | FS8553PT-12 | w/2 Bbl.; w/5-bolt valve covers; Large port int. manifold gskts. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 67-59 | FS7734PT-2 | w/2-bolt valve covers; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-67 | CS8553 | w/5-bolt valve covers |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS90109 | w/TBI; Large 1" x 2 3/16" ports |
| 1 | Int. Manifold Gasket Set | 90-88 | MS90041-1 | w/TBI; Small 7/8" x 2" ports |
| 1 | Int. Manifold Gasket Set | 87-67 | MS90109 | w/2 Bbl.; w/5-bolt valve covers; Large 1" x 2 3/16" ports |
| 1 | Int. Manifold Gasket Set | 87-67 | MS90041-1 | w/2 Bbl.; w/5-bolt valve covers; Small 7/8" x 2" ports |
| 1 | Int. Manifold Gasket Set | 83-78 | MS90109 | w/4 Bbl.; Large 1" x 2 3/16" ports |
| 1 | Int. Manifold Gasket Set | 67-59 | MS9344SH | w/2-bolt valve covers |
| 1 | Exh. Manifold Gasket Set | 90-75 | MS90460 | |
| 1 | Exh. Manifold Gasket Set | 74-67 | MS9939 | w/5-bolt valve covers |
| 1 | Exh. Manifold Gasket Set | 67-59 | MS9342B | w/2-bolt valve covers |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 68-59 | 9045 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 68-59 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-70 | OS6566C-2 | Cork |
| 1 | Oil Pan Gasket Set | 69-59 | OS6566C-1 | Cork |
| 1 | Drain Plug Gasket | 90-62 | 70822 | |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 5.2L 318 OHV V8, 3.9063" Bore 1959-90 30 | | | | |
|---|-----------------------------|-------|-----------|---|
| L/D Truck VIN Codes "E" 1966-80, "G" 1971 & 1974-75, "P" 1978-82, "R" 1981-82, "T" 1983-87, "U" 1983, "Y" 1988-2003, "8" 1968-69 (cont.) | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-59 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-82 | VS50184R | Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 81-76 | VS13395 | Exc. H/D; Cork |
| 1 | Valve Cover Gasket Set | 81-76 | VS13395R | Exc. H/D; Rubber |
| 1 | Valve Cover Gasket Set | 81-76 | VS50184R | H/D; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 75-67 | VS13395 | w/5-bolt valve covers; Cork |
| 1 | Valve Cover Gasket Set | 75-67 | VS13395R | w/5-bolt valve covers; Rubber |
| 1 | Valve Cover Gasket Set | 67-59 | VS11828R | w/2-bolt valve covers; w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72730 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-67 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-67 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-67 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 75-67 | SS13955 | Int. & Exh.; Opt. early style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 67-59 | SS12764 | Exh.; w/2-bolt valve covers; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 67-59 | SS13955 | Int.; w/2-bolt valve covers; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-79 | 35064 | |
| 1 | Water Outlet Gasket | 78-75 | 35145 | |
| 1 | Water Outlet Gasket | 74-59 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-59 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-59 | TCS6563-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-59 | TCS45284 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-59 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-88 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 87-78 | 60448 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 83-78 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 77-63 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 77-63 | 11528 | w/2 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-78 | 60188 | w/2 Bbl.; 9/32" thick |
| 1 | Carb. Mounting Gasket | 83-78 | 60273 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 77-72 | 60134 | w/2 Bbl.; 1/8" thick |
| 1 | Carb. Mounting Gasket | 77-72 | 60188 | w/2 Bbl.; 9/32" thick |
| 1 | Carb. Mounting Gasket | 71-70 | 60188 | w/2 Bbl.; w/o Governor; 9/32" thick |
| 1 | Carb. Mounting Gasket | 69 | 60045 | w/2 Bbl.; "A100" model |
| 1 | Carb. Mounting Gasket | 69 | 9401 | w/2 Bbl.; "D100" & "W100" models |
| 1 | Carb. Mounting Gasket | 68-61 | 9401 | w/2 Bbl.; w/o Governor |
| 1 | Throttle Body Gasket | 90-89 | 60821 | w/TBI |
| 1 | Throttle Body Gasket | 88 | 60821 | w/TBI; Exc. "B150" & "B250" & "B350" models; From 02/01/88 |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-59 | 6464 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70561 | |
| 1 | EGR Gasket | 87-72 | 70557 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 71-63 | 415 | O-ring |
| 1 | Oil Filter Adapter Gasket | 90-72 | 70522 | |
| 1 | Oil Pressure Relief Valve | 80-59 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-63 | 13338 | Oil pump cover |
| 5.4L 331 OHV V8 (Chrysler), 3.8125" Bore 1954-56 31 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 56 | 7908PT | VT400 Series; Oval push rod holes |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 56 | MS9246B | VT400 Series; Industrial |
| 1 | Exh. Manifold Gasket Set | 56-54 | MS9245B-1 | |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 31 5.4L 331 OHV V8 (Chrysler), 3.8125" Bore 1954-56 | | | | |
|--|-----------------------------|-------|------------|---|
| (cont.) L/D Truck | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 56-54 | 9269 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-54 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 56-54 | VS6360 | w/o Spark plug tube seals |
| 1 | Spark Plug Tube Seal Set | 56-54 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56 | SS13955 | Int.; VT400 Series; Oval push rod holes; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-54 | 35063 | 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 56-54 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56-54 | 8531 | w/2 Bbl.; Carb. No. 1532831 |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56-54 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 56-54 | 3122 | |
| 32 5.8L 353 OHV V8 (Dodge), 3.625" Bore 1955-56 | | | | |
| L/D Truck | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56-55 | FS7790PT-2 | VT400 Series; Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 56-55 | 9045 | Flange; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 56-55 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-55 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 56-55 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56-55 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-55 | 35063 | 2 1/2" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56-55 | TCS6443-2 | VT400 Series |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56-55 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56-55 | 6464 | |
| 33 5.8L 354 OHV V8 (Chrysler), 3.9375" Bore 1955-56 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 56 | 7908PT | VT400 Series; Oval push rod holes |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 56 | MS9246B | VT400 Series; Industrial |
| 1 | Exh. Manifold Gasket Set | 56-55 | MS9245B-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 56-55 | 9269 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-55 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 56-55 | VS6360 | w/o Spark plug tube seals |
| 1 | Spark Plug Tube Seal Set | 56-55 | ES12714 | |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 5.8L 354 OHV V8 (Chrysler), 3.9375" Bore 1955-56 33 L/D Truck (cont.) | | | | |
|---|-----------------------------|-------|-------------|--|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56 | SS13955 | Int.; VT400 Series; Oval push rod holes; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-55 | 35063 | 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 56-55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56-55 | 8531 | w/2 Bbl.; Carb. No. 1532831 |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56-55 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 56-55 | 3122 | |
| 5.9L 359 (5882cc) OHV Turbo-Diesel L6 (12 Valve), 102mm Bore (Cummins Eng.) 1988-90 34 L/D Truck VIN Codes "C" 1991-96, "D" 1997-99, "8" 1988-91, Eng. Code "6BTA5.9" 1988-99 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9332PT | Standard; Head bolts not incl.; Head bolt replacement recommended; .061" thickness; Old design |
| 1 | Head Set w/o Head Gasket | 90-88 | HSU9332 | Head gskt. & head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9332 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS95087 | |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS92089 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 60928 | Pipe to manifold |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS34102 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40633 | PTFE Rubber; One-piece |
| 1 | Repair Sleeve | 90-88 | 16274 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-88 | 16319 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 6 | Valve Cover Gasket Set | 90-88 | VS50396R | PermaDry® molded rubber gskt. incl.; Improved design |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 90-88 | PS50397R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS70819-1 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-88 | 35526 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35525 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45902 | |
| 1 | Repair Sleeve | 90-88 | 16219 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-88 | 16318 | |
| 5.9L 360 OHV V8, 4" Bore 1971-90 35 L/D Truck VIN Codes "F" 1971-80, "K" 1975 & 1978-80, "L" 1974-75, "S" 1979-82, "T" 1974-82, "U" 1981-83, "V" 1976-85, "W" 1983-88, "Y" 1971-75, "Z" 1989-2003, "1" 1983-88, "5" 1986-2002 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-71 | 521SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-71 | 8553PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-71 | 8553SP | HeadSaver® |
| 1 | Head Set | 90 | HS8553PT-15 | Premium valve stem seals incl. |
| 1 | Head Set | 89 | HS8553PT-14 | Int. manifold gskts. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-82 | HS8553PT-14 | Premium valve stem seals incl. |
| 1 | Head Set | 81-76 | HS8553PT-13 | w/2 Bbl.; Exc. H/D; Small port int. manifold gskts. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 81-76 | HS8553PT-14 | w/2 Bbl.; H/D; Premium valve stem seals incl. |
| 1 | Head Set | 81-76 | HS8553PT-13 | w/4 Bbl.; Exc. H/D; Premium valve stem seals incl. |
| 1 | Head Set | 81-76 | HS8553PT-14 | w/4 Bbl.; H/D; Premium valve stem seals incl. |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

35 5.9L 360 OHV V8, 4" Bore 1971-90
 (cont.) L/D Truck VIN Codes "F" 1971-80, "K" 1975 & 1978-80, "L" 1974-75, "S" 1979-82, "T" 1974-82, "U"
 1981-83, "V" 1976-85, "W" 1983-88, "Y" 1971-75, "Z" 1989-2003, "1" 1983-88, "5" 1986-2002

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|-------------|---|
| 1 | Head Set | 75-71 | HS8553PT-13 | w/2 Bbl.; Small port int. manifold gskts. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 75-71 | HS8553PT-13 | w/4 Bbl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 89 | FS8553PT-7 | Int. manifold gskts. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 88-82 | FS8553PT-7 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-76 | FS8553PT-14 | w/2 Bbl.; Exc. H/D; Small port int. manifold gskts. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-76 | FS8553PT-7 | w/2 Bbl.; H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-76 | FS8553PT-14 | w/4 Bbl.; Exc. H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-76 | FS8553PT-7 | w/4 Bbl.; H/D; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 75-71 | FS8553PT-14 | w/2 Bbl.; Small port int. manifold gskts. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 75-71 | FS8553PT-14 | w/4 Bbl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS8359-1 | |
| 1 | Gasket Conversion Set | 89-71 | CS8359 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94377 | w/TBI |
| 1 | Int. Manifold Gasket Set | 88-71 | MS90109 | w/4 Bbl.; Large 1" x 2 3/16" ports |
| 1 | Int. Manifold Gasket Set | 83-71 | MS90109 | w/2 Bbl.; Large 1" x 2 3/16" ports |
| 1 | Int. Manifold Gasket Set | 83-71 | MS90041-1 | w/2 Bbl.; Small 7/8" x 2" ports |
| 1 | Exh. Manifold Gasket Set | 90-71 | MS90460 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-71 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-71 | OS6566C-3 | Cork |
| 1 | Drain Plug Gasket | 90-71 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40651 | Viton®; Two-piece |
| 1 | Rear Main Seal Set | 89-71 | BS40094 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-82 | VS50184R | Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 81-76 | VS13395 | Exc. H/D; Cork |
| 1 | Valve Cover Gasket Set | 81-76 | VS13395R | Exc. H/D; Rubber |
| 1 | Valve Cover Gasket Set | 81-76 | VS50184R | H/D; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 75-71 | VS13395 | Cork |
| 1 | Valve Cover Gasket Set | 75-71 | VS13395R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72730 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-71 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-71 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-71 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 75-71 | SS13955 | Int. & Exh.; Opt. early style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-79 | 35064 | |
| 1 | Water Outlet Gasket | 78-75 | 35145 | |
| 1 | Water Outlet Gasket | 74-71 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-71 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-71 | TCS6563-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-71 | TCS45284 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-71 | 16201 | Use w/installation tool |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 88-71 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 77-71 | 11528 | w/2 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-85 | 60631 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 84-71 | 60273 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 83-71 | 60171 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-71 | 6464 | |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 5.9L 360 OHV V8, 4" Bore 1971-90 35 | | | | |
|--|-----------------------------|-------|-------------|---|
| L/D Truck VIN Codes "F" 1971-80, "K" 1975 & 1978-80, "L" 1974-75, "S" 1979-82, "T" 1974-82, "U" (cont.) 1981-83, "V" 1976-85, "W" 1983-88, "Y" 1971-75, "Z" 1989-2003, "1" 1983-88, "5" 1986-2002 | | | | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70561 | |
| 1 | EGR Gasket | 88-72 | 70557 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 90-72 | 70522 | |
| 1 | Oil Pressure Relief Valve | 80-71 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-71 | 13338 | Oil pump cover |
| 5.9L 361 OHV V8, 4.125" Bore 1968-70 36 | | | | |
| L/D Truck VIN Code "8" 1968-70 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 68 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 68 | 8519SP | HeadSaver® |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 70-69 | FS8280SH-1 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 68 | FS7891PT-12 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 70-68 | MS96003 | |
| 1 | Exh. Manifold Gasket Set | 70-68 | MS9705B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 70-68 | 9269 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 70-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 68 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-68 | OS11729C-1 | |
| 1 | Drain Plug Gasket | 70-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 70-68 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-68 | VS13379 | Cork |
| 1 | Valve Cover Gasket Set | 70-68 | VS50145R | Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 70-68 | VS13379R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 70-68 | SS12419 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 70-68 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 70-68 | 11731 | To block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 70-68 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 70-69 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 68 | 11528 | w/2 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70-69 | 60102 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 70-69 | 60045 | w/2 Bbl.; Governor to manifold |
| 1 | Carb. Mounting Gasket | 68 | 8632 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 70-68 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 70-68 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 70-68 | 13338 | Oil pump cover |
| 6.3L 383 OHV V8, 4.25" Bore 1963-71 37 | | | | |
| L/D Truck VIN Codes "J" 1966-71, "8" 1968-70 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 71-63 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 71-63 | 8519SP | HeadSaver® |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 37 6.3L 383 OHV V8, 4.25" Bore 1963-71 | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| (cont.) L/D Truck VIN Codes "J" 1966-71, "8" 1968-70 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 71-63 | HS7891PT-11 | w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 71-63 | FS7891PT-11 | w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 63 | FS7891PT | w/4-bolt valve covers; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 71-63 | MS90175 | Supplementary fiber port gskts.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 71-63 | MS96007 | |
| 1 | Exh. Manifold Gasket Set | 71-63 | MS90029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 71-63 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 71-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 68-63 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-63 | OS11729C-1 | |
| 1 | Drain Plug Gasket | 71-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-63 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-63 | VS13379 | w/6-bolt valve covers; Cork |
| 1 | Valve Cover Gasket Set | 71-63 | VS50145R | w/6-bolt valve covers; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 71-63 | VS13379R | w/6-bolt valve covers; Rubber |
| 1 | Valve Cover Gasket Set | 63 | VS11703R | w/4-bolt valve covers; w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 71-63 | SS12419 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-63 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 71-63 | 11731 | To block |
| 1 | Water Pump Gasket | 71-63 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-63 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 71-65 | 11528 | w/2 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 64-63 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 71-70 | 60171 | w/2 Bbl.; "D100" & "W100" models |
| 1 | Carb. Mounting Gasket | 71-70 | 8632 | w/2 Bbl.; "D200" & "D300" & "W200" & "W300" models |
| 1 | Carb. Mounting Gasket | 69 | 60045 | w/2 Bbl.; "A100" model |
| 1 | Carb. Mounting Gasket | 69 | 8632 | w/2 Bbl.; "D100" & "D200" & "D300" & "W100" & "W200" & "W300" models |
| 1 | Carb. Mounting Gasket | 68-63 | 8632 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 71-63 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 71-63 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 71-63 | 13338 | Oil pump cover |
| 38 6.6L 400 OHV V8, 4.342" Bore 1971-80 | | | | |
| L/D Truck VIN Code "J" 1971-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-71 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 80-71 | 8519SP | HeadSaver® |
| 1 | Head Set | 80-74 | HS7891PT-13 | Int. manifold gskt. & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 73-71 | HS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-74 | FS7891PT-13 | Int. manifold gskt. & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 73-71 | FS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

6.6L 400 OHV V8, 4.342" Bore 1971-80 38
L/D Truck VIN Code "J" 1971-80 (cont.)

| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|------------|--|
| 1 | Int. Manifold Gasket Set | 80-71 | MS90175 | Supplementary fiber port gsks.; Must be used w/Valley Pan w/o Heat shield w/Heat shield w/o Heat shield |
| 1 | Valley Pan Gasket Set | 80-71 | MS96007 | |
| 1 | Exh. Manifold Gasket Set | 80-74 | MS90029 | |
| 1 | Exh. Manifold Gasket Set | 80-74 | MS90425 | |
| 1 | Exh. Manifold Gasket Set | 73-71 | MS90029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-71 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-71 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-71 | OS11729C-1 | |
| 1 | Drain Plug Gasket | 80-71 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-71 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-71 | VS50145R | Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 73-71 | VS13379 | Cork |
| 1 | Valve Cover Gasket Set | 73-71 | VS13379R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-71 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-71 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-71 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 73-71 | SS12419 | Exh.; Opt. early style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-79 | 35064 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 78-75 | 35145 | |
| 1 | Water Outlet Gasket | 74-71 | 35063 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 80-71 | 11731 | To block |
| 1 | Water Pump Gasket | 80-71 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-71 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 80-71 | 60038 | w/2 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-71 | 60171 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 80-71 | 6464 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-72 | 70555 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 80-71 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80-71 | 13338 | Oil pump cover |

7.2L 440 OHV V8, 4.32" Bore 1972-80 39
L/D Truck VIN Codes "A" 1972-80 (440-3), "D" 1972-80

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------|-------|-------------|--|
| 2 | Head Gasket | 80-72 | 8519PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 80-72 | 8519SP | HeadSaver® |
| 1 | Head Set | 80-74 | HS7891PT-13 | Int. manifold gskt. & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 73-72 | HS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-74 | FS7891PT-13 | Int. manifold gskt. & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 73-72 | FS7891PT-11 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-72 | MS90175 | Supplementary fiber port gsks.; Must be used w/Valley Pan w/o Heat shield w/Heat shield w/o Heat shield |
| 1 | Valley Pan Gasket Set | 80-72 | MS96000 | |
| 1 | Exh. Manifold Gasket Set | 80-74 | MS90029 | |
| 1 | Exh. Manifold Gasket Set | 80-74 | MS90425 | |
| 1 | Exh. Manifold Gasket Set | 73-72 | MS90029 | |

(continued on next page)

Dodge Truck (Incl. Minivans and SUV's)

| 39 7.2L 440 OHV V8, 4.32" Bore 1972-80 | | | | |
|---|-----------------------------|-------|------------|---|
| (cont.) L/D Truck VIN Codes "A" 1972-80 (440-3), "D" 1972-80 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-72 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-72 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-72 | OS11729C-1 | |
| 1 | Drain Plug Gasket | 80-72 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-72 | BS40240 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-72 | VS50145R | Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 73-72 | VS13379 | Cork |
| 1 | Valve Cover Gasket Set | 73-72 | VS13379R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-72 | SS12764 | Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-72 | SS70537 | Int.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-72 | SS70014 | Int. & Exh.; OEM style; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 73-72 | SS12419 | Exh.; Opt. early style; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-79 | 35064 | |
| 1 | Water Outlet Gasket | 78-75 | 35145 | |
| 1 | Water Outlet Gasket | 74-72 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 80-72 | 11731 | To block |
| 1 | Water Pump Gasket | 80-72 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-72 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 80-72 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-72 | 60273 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 80-72 | 6464 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-72 | 70555 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 80-72 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80-72 | 13338 | Oil pump cover |

Eagle - See Chrysler Car

Edsel - See Ford Car

Elva

| Engine Finding Index | | | | | |
|--|---|----------|---|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.5L 1489cc OHV L4 73mm Bore (8 Valve) (British Leyland Eng.)..... | 1958-61 | 1 | 1.6L 1622cc OHV L4 76.2mm Bore (8 Valve) (British Leyland Eng.)..... | 1962-66 | 3 |
| 1.6L 1588cc OHV L4 75.4mm Bore (8 Valve) (British Leyland Eng.)..... | 1958-61 | 2 | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) (British Leyland Eng.)..... | 1962-66 | 4 |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 14H..... | 1.5L 1489cc OHV L4 73mm Bore (8 Valve) (British Leyland Eng.)..... | 1 | 18GB..... | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) (British Leyland Eng.)..... | 4 |
| 18GA..... | 1.8L 1798cc OHV L4 80.26mm Bore (8 Valve) (British Leyland Eng.)..... | 4 | | | |

| 1.5L 1489cc OHV L4 (8 Valve), 73mm Bore (British Leyland Eng.) 1958-61 1 | | | | |
|--|-----------------------------------|--------------|-----------------|----------------------|
| Eng. Code "14H" 1958-61 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 61-58 | MS22506B | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 61-58 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 61-58 | 25583 | |
| 1.6L 1588cc OHV L4 (8 Valve), 75.4mm Bore (British Leyland Eng.) 1958-61 2 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 61-58 | MS22506B | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 61-58 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 61-58 | 25583 | |
| 1.6L 1622cc OHV L4 (8 Valve), 76.2mm Bore (British Leyland Eng.) 1962-66 3 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 66-62 | MS22506B | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-62 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-62 | 25583 | |
| 1.8L 1798cc OHV L4 (8 Valve), 80.26mm Bore (British Leyland Eng.) 1962-66 4 | | | | |
| Eng. Codes "18GA" 1962-64, "18GB" 1965-66 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 66-62 | 21183C | |
| 1 | Head Set | 66-62 | HS21183C-1 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 66 | CS21183-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 66-62 | MS22506B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 66-62 | 23548 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66 | OS20011 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-62 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-62 | 25583 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 66-62 | 23555 | w/2-1 Bbl.; 6 Req'd. |

Excaltibur

| Engine Finding Index | | | | | |
|--|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 4.7L 289 OHV V8 3.5625" Bore (16 Valve) (Studebaker Eng.)..... | 1965 | 1 | 5.7L 350 OHV V8 4" Bore (Chevrolet) (GMC Eng.) . | 1970-90 | 4 |
| 5.0L 305 OHV V8 3.736" Bore (Chevrolet) (GMC Eng.) | 1980-90 | 2 | 7.4L 454 OHV V8 4.25" Bore (Chevrolet) (GMC Eng.) | 1972-79 | 5 |
| 5.4L 327 OHV V8 4" Bore (Chevrolet) (GMC Eng.) . | 1965-69 | 3 | | | |

| 4.7L 289 OHV V8 (16 Valve), 3.5625" Bore (Studebaker Eng.) 1965 1 | | | | |
|--|-----------------------------------|--------------|-----------------|--------------------|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 65 | HS7669S-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65 | FS7669S-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 65 | MS9001SH-1 | |

(continued on next page)

Excalibur

| 1 4.7L 289 OHV V8 (16 Valve), 3.5625" Bore (Studebaker Eng.) 1965 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 65 | MS9286SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 65 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65 | OS10040C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65 | BS10053-1 | Rubber; Two-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 65 | SS10058 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65 | 35062 | 1 13/16" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 65 | TCS10065 | |
| 2 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore (GMC Eng.) 1980-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-80 | 505SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-80 | 8510PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 90-88 | HS8510PT-4 | w/TBI; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS8510PT-4 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-81 | HS8510PT-1 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 80 | HS8510PT | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 90-80 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85-81 | FS8510PT-1 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8510 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85-80 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93317 | w/TBI |
| 1 | Int. Manifold Gasket Set | 88-87 | MS93317 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 86-80 | MS90314-2 | w/4 Bbl. |
| 1 | Exh. Manifold Gasket Set | 90-80 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-80 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 90-80 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34500R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 85-80 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40626 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40520 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-80 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 85-80 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-86 | 16258 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50088R | Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-87 | VS50293R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86-80 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 86-80 | VS12869AC | Cork; 7/32" thick |

(continued on next page)

5.0L 305 OHV V8 (Chevrolet), 3.736" Bore (GMC Eng.) 1980-90 2
(cont.)

| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
|------------|----------------------------------|--------------|-----------------|--|
| 1 | Valve Cover Gasket Set | 86-80 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 86-80 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 86-80 | VS12869R | Rubber |
| 2 | Load Spreader Set | 86-80 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-81 | SS72877 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-81 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-87 | SS5112 | Exh.; O-ring |
| 1 | Valve Stem Seal Set | 86-81 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-80 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-80 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-80 | 5152 | To block |
| 1 | Water Pump Gasket | 90-80 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45121 | w/o Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Cover Set | 85-80 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45265 | w/Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Set w/Sleeve & Seal | 85-80 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-80 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-80 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-88 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 88-80 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-81 | 60482 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 88-80 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 80 | 60249 | w/4 Bbl. |
| 1 | Throttle Body Gasket | 90-89 | 60903 | w/TBI |
| 1 | Throttle Body Gasket | 88 | 60759 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-80 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70978 | w/TBI |
| 2 | EGR Gasket | 88-80 | 70950 | w/4 Bbl. |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-80 | 72665 | Distributor to oil pump shaft retainer |

5.4L 327 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1965-69 3

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------------|--------------|-------------------|---|
| 2 | Head Gasket | 69-65 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 69-65 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-65 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 69-65 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 69-65 | 7733SP | HeadSaver® |
| 1 | Head Set | 69-65 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 69-65 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 69-65 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-65 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 69-65 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-65 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68-65 | MS9617 | |

(continued on next page)

Excalibur

| 3 5.4L 327 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1965-69 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 69-65 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-65 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 69-65 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-65 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-65 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-65 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-65 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-65 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 69-65 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-65 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 69-65 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 69-65 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 69-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-65 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 69-65 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 69-65 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 69-65 | VS12869R | Rubber |
| 2 | Load Spreader Set | 69-65 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-65 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 69-65 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-65 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-65 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-65 | 5152 | To block |
| 1 | Water Pump Gasket | 69-65 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-65 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-65 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-65 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-65 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-65 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-65 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60043 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-66 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Carter; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Holley; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 60043 | w/4 Bbl.; Rochester; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65 | 9474 | w/4 Bbl.; Exc. Hi-Perf.; Exc. Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65 | 9803 | w/4 Bbl.; Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-65 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-65 | 72665 | Distributor to oil pump shaft retainer |
| 4 5.7L 350 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1970-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-86 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-86 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 79 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |

(continued on next page)

5.7L 350 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1970-90 4 (cont.)

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------------|--------------|--------------------|---|
| 2 | Head Gasket | 79 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 71-70 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 71-70 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 71-70 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 71-70 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 90-86 | 7733SP | HeadSaver® |
| 2 | Head Gasket Spacer Shim | 79 | 7733SP | HeadSaver® |
| 2 | Head Gasket Spacer Shim | 71-70 | 7733SP | HeadSaver® |
| 1 | Head Set | 90-89 | HS7733PT-15 | w/TBI; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS7733PT-15 | w/4 Bbl.; Int. manifold gskts. not incl.; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS7733PT-3 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 79 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 71-70 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 71-70 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 90-86 | ES72856 | Replacement recommended |
| 2 | Head Bolt Set | 79 | ES72856 | Replacement recommended |
| 2 | Head Bolt Set | 71-70 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 71-70 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 71-70 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8510 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 79 | CS7733-2 | |
| 1 | Gasket Conversion Set | 71-70 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS93317 | w/TBI |
| 1 | Int. Manifold Gasket Set | 88-86 | MS90314-2 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 79 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 71-70 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS9275B | |
| 1 | Exh. Manifold Gasket Set | 79 | MS9275B | |
| 1 | Exh. Manifold Gasket Set | 71-70 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 79 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 79 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 79 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 79 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 71-70 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 71-70 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 71-70 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 71-70 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-86 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 90-86 | 5182 | Plate |
| 1 | Fuel Pump Mounting Gasket | 79 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 79 | 5182 | Plate |
| 1 | Fuel Pump Mounting Gasket | 71-70 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 71-70 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34500R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 79 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 79 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 71-70 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 71-70 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 71-70 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 90-86 | 70822 | |

(continued on next page)

Excalibur

| 4 5.7L 350 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1970-90 | | | | |
|--|-----------------------------|--------------|-----------------|--|
| (cont.) | | | | |
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 79 | 70822 | |
| 1 | Drain Plug Gasket | 71-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40626 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40520 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 79 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 79 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 71-70 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 71-70 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-86 | 16258 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50088R | Services both covers; PermaDry® molded rubber gsks. incl. |
| 2 | Valve Cover Gasket Set | 90-87 | VS50293R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 86 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 86 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 86 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 86 | VS12869R | Rubber |
| 1 | Valve Cover Gasket Set | 79 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 79 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 79 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 79 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 79 | VS12869R | Rubber |
| 1 | Valve Cover Gasket Set | 71-70 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 71-70 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 71-70 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 71-70 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 71-70 | VS12869R | Rubber |
| 2 | Load Spreader Set | 86 | ES72676 | |
| 2 | Load Spreader Set | 79 | ES72676 | |
| 2 | Load Spreader Set | 71-70 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-86 | SS72877 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-86 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-87 | SS5112 | Exh.; O-ring |
| 1 | Valve Stem Seal Set | 86 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 79 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 79 | SS5112 | Int. & Exh.; O-ring |
| 1 | Valve Stem Seal Set | 71-70 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 71-70 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-86 | 35562T | 1 13/16" ID; PermaDryPlus® |
| 1 | Water Outlet Gasket | 79 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 79 | 35562T | 1 13/16" ID; PermaDryPlus® |
| 1 | Water Outlet Gasket | 71-70 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 71-70 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-86 | 5152 | To block |
| 1 | Water Pump Gasket | 90-86 | 13032 | To plate |
| 2 | Water Pump Gasket | 79 | 5152 | To block |
| 1 | Water Pump Gasket | 79 | 13032 | To plate |
| 2 | Water Pump Gasket | 71-70 | 5152 | To block |
| 1 | Water Pump Gasket | 71-70 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45121 | w/o Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Cover Set | 79 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 71-70 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45265 | w/Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Set w/Sleeve & Seal | 79 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 71-70 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-86 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve | 79 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve | 71-70 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16312 | |
| 1 | Repair Sleeve Tool | 79 | 16312 | |

(continued on next page)

| 5.7L 350 OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1970-90 4 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 71-70 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 88-86 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 79 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 71-70 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 71-70 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 71-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-86 | 60482 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 88-86 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 79 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 79 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 71 | 60256 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 71 | 60099 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 71 | 60255 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 71-70 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 70 | 60099 | w/2 Bbl.; Exc. Emissions pump |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; Insulator to manifold |
| 1 | Throttle Body Gasket | 90 | 60759 | w/TBI; 1st Design |
| 1 | Throttle Body Gasket | 90 | 60903 | w/TBI; 2nd Design |
| 1 | Throttle Body Gasket | 89 | 60759 | w/TBI |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-86 | 70194 | |
| 1 | Distributor Mounting Gasket | 79 | 70194 | |
| 1 | Distributor Mounting Gasket | 71-70 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70978 | w/TBI |
| 2 | EGR Gasket | 88-86 | 70950 | w/4 Bbl. |
| 2 | EGR Gasket | 79 | 70950 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-86 | 72665 | Distributor to oil pump shaft retainer |
| 1 | Oil Pump Shaft Guide | 79 | 72665 | Distributor to oil pump shaft retainer |
| 1 | Oil Pump Shaft Guide | 71-70 | 72665 | Distributor to oil pump shaft retainer |
| 7.4L 454 OHV V8 (Chevrolet), 4.25" Bore (GMC Eng.) 1972-79 5 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 79-72 | 502SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 79-72 | 8180PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 79-72 | 8180SP-1 | HeadSaver® |
| 1 | Head Set | 79-72 | HS8180PT-5 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-72 | FS8180PT-9 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-72 | CS8180-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 79-75 | MS90240-2 | |
| 1 | Int. Manifold Gasket Set | 74-73 | MS90240 | |
| 1 | Int. Manifold Gasket Set | 72 | MS90240-2 | |
| 1 | Exh. Manifold Gasket Set | 79-72 | MS90502 | Opt. H/D |
| 1 | Exh. Manifold Gasket Set | 79-72 | MS90206 | OEM style |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-72 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 79-72 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 79-72 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 79-72 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 79-72 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 79-72 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-72 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-72 | OS30061C-1 | Cork |
| 1 | Oil Pan Gasket Set | 79-72 | OS30061T | PermaDryPlus®; Oil Pan SnapUps® incl. |

(continued on next page)

Excalibur

| 5 7.4L 454 OHV V8 (Chevrolet), 4.25" Bore (GMC Eng.) 1972-79 (cont.) | | | | |
|--|-----------------------------|-------|-----------|---|
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 79-72 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-72 | BS40096-1 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-72 | VS30055C | Cork; Old design |
| 1 | Valve Cover Gasket Set | 79-72 | VS30055R | Rubber; Improved design |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-72 | SS71152 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-72 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 79-72 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 79-72 | 30060 | To block |
| 1 | Water Pump Gasket | 79-72 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-72 | TCS45060 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-72 | TCS45272 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-72 | 16205 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-72 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-72 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 79-72 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 73-72 | 60255 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-76 | 72591 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-72 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-75 | 71098 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 79-72 | 72665 | Distributor to oil pump shaft retainer |

Facel Vega

| Engine Finding Index | | | | | |
|---|--|----------|---|--------------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.8L 1780cc OHV L4 84mm Bore (8 Valve) (Volvo Eng.) | 1963-64 | 1 | 4.9L 301 OHV V8 3.9063" Bore (Plymouth) (Chrysler Eng.)..... | 1958 | 5 |
| 4.5L 276 OHV V8 3.625" Bore (DeSoto) (Chrysler Eng.) | 1954 | 2 | 5.4L 330 OHV V8 3.7188" Bore (DeSoto) (Chrysler Eng.) | 1956-57 | 6 |
| 4.5L 277 OHV V8 3.75" Bore (Plymouth) (Chrysler Eng.) | 1958 | 3 | 5.8L 5802cc (354) OHV V8 3.9375" Bore (Chrysler) (Chrysler Eng.)..... | 1958 | 7 |
| 4.8L 291 OHV V8 3.7188" Bore (DeSoto) (Chrysler Eng.) | 1955-57 | 4 | 6.3L 6277cc (383) OHV V8 4.25" Bore (Chrysler Eng.) | 1959-64 | 8 |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| B18D..... | 1.8L 1780cc OHV L4 84mm Bore (8 Valve) (Volvo Eng.)..... | 1 | | | |

| 1 1.8L 1780cc OHV L4 (8 Valve), 84mm Bore (Volvo Eng.) 1963-64 Eng. Code "B18D" 1963-64 | | | | |
|---|------------------------|-------|----------|-------------|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 64-63 | MS22582 | |

(continued on next page)

Facel Vega

| 1.8L 1780cc OHV L4 (8 Valve), 84mm Bore (Volvo Eng.) 1963-64 1 | | | | |
|---|-----------------------------|-------|------------|---|
| Eng. Code "B18D" 1963-64 (cont.) | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-63 | OS21574D | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-63 | BS40433 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-63 | VS21575 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-63 | 25565 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 64-63 | 23511 | w/2-1 Bbl.; 2 Req'd. |
| 4.5L 276 OHV V8 (DeSoto), 3.625" Bore (Chrysler Eng.) 1954 2 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 54 | 9045 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | O-Ring | 54 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 54 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 54 | ES12714 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54 | 35063 | 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 54 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 54 | 6464 | |
| 4.5L 277 OHV V8 (Plymouth), 3.75" Bore (Chrysler Eng.) 1958 3 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58 | 7734PT | |
| 1 | Head Set | 58 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 58 | MS9342B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 58 | 9045 | Flange; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58 | OS6566C | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 58 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 58 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 58 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58 | TCS6563-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 58 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 58 | 11528 | w/4 Bbl.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 58 | 6464 | |

(continued on next page)

Facel Vega

| 3 4.5L 277 OHV V8 (Plymouth), 3.75" Bore (Chrysler Eng.) 1958 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 58 | 3122 | |
| 4 4.8L 291 OHV V8 (DeSoto), 3.7188" Bore (Chrysler Eng.) 1955-57 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 57-55 | 9045 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 57-55 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57-55 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 57-55 | ES12714 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57-55 | 35063 | 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 57-55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 57-55 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 57-55 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57-55 | 6464 | |
| 5 4.9L 301 OHV V8 (Plymouth), 3.9063" Bore (Chrysler Eng.) 1958 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58 | 7734PT | |
| 1 | Head Set | 58 | HS7734PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58 | FS7734PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58 | MS9344SH | |
| 1 | Exh. Manifold Gasket Set | 58 | MS9342B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 58 | 9045 | Flange; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58 | OS6566C | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 58 | VS11828R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 58 | SS13955 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 58 | 6584 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58 | TCS6563-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 58 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 58 | 11528 | w/4 Bbl.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 58 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 58 | 3122 | |
| 6 5.4L 330 OHV V8 (DeSoto), 3.7188" Bore (Chrysler Eng.) 1956-57 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 57-56 | 9045 | Flange |

(continued on next page)

| 5.4L 330 OHV V8 (DeSoto), 3.7188" Bore (Chrysler Eng.) 1956-57 6 (cont.) | | | | |
|--|-----------------------------|-------|-------------|---|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| 2 | O-Ring | 57-56 | 12473 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57-56 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 57-56 | ES12714 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 57-56 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57-56 | 35063 | 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 57-56 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 57-56 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 57-56 | 9401 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57-56 | 6464 | |
| 5.8L 5802cc (354) OHV V8 (Chrysler), 3.9375" Bore (Chrysler Eng.) 1958 7 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58 | 7908PT | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58 | FS7908PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58 | MS9246B | |
| 1 | Exh. Manifold Gasket Set | 58 | MS9245B-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 58 | 60146 | Flange; 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58 | OS6488C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58 | BS40245 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 58 | VS6360 | w/o Spark plug tube seals |
| 1 | Spark Plug Tube Seal Set | 58 | ES12714 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 58 | PS6361D-1 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 58 | SS13955 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58 | 35063 | 2 1/2" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58 | TCS6443-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 58 | 11528 | w/4 Bbl.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 58 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 58 | 3122 | |
| 6.3L 6277cc (383) OHV V8, 4.25" Bore (Chrysler Eng.) 1959-64 8 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 64-59 | 8519PT-1 | PermaTorque® HeadSaver® w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |
| 2 | Head Gasket Spacer Shim | 64-59 | 8519SP | |
| 1 | Head Set | 64-63 | HS7891PT-11 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-63 | FS7891PT-11 | w/6-bolt valve covers; Int. manifold gskt. & int. valve stem seals not incl.; Premium valve stem seals incl. |

(continued on next page)

Facel Vega

| 8 6.3L 6277cc (383) OHV V8, 4.25" Bore (Chrysler Eng.) 1959-64 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-59 | FS7891PT | w/4-bolt valve covers; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 64-59 | MS90175 | Supplementary fiber port gskts.; Must be used w/Valley Pan |
| 1 | Valley Pan Gasket Set | 64-59 | MS96007 | |
| 1 | Exh. Manifold Gasket Set | 64-59 | MS90029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 64-59 | 9547 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 2 | O-Ring | 61-59 | 12473 | Fuel pump bowl; 1 or 2 Req'd.; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-59 | OS11729C-1 | Hi-Perf. eng. w/Windage tray requires 2 oil pan sets |
| 1 | Drain Plug Gasket | 64-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-62 | BS40240 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 61 | BS40240 | From Engine R38-11-2; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 61 | BS11748 | To Engine R38-11-2; Rope |
| 1 | Rear Main Seal Set | 60-59 | BS11748 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-63 | VS13379 | w/6-bolt valve covers; Cork |
| 1 | Valve Cover Gasket Set | 64-63 | VS50145R | w/6-bolt valve covers; Hi-Temp.; Rubber coated fiber |
| 1 | Valve Cover Gasket Set | 64-63 | VS13379R | w/6-bolt valve covers; Rubber |
| 1 | Valve Cover Gasket Set | 63-59 | VS11703R | w/4-bolt valve covers; w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 64-59 | SS12419 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-59 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 64-59 | 11731 | To block |
| 1 | Water Pump Gasket | 64-59 | 11730 | To body |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-59 | TCS12460-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 64-59 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 64-59 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 64-59 | 9840 | w/2-4 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 64-59 | 60015 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 64-59 | 6464 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pressure Relief Valve | 64-59 | 3122 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 64-63 | 13338 | Oil pump cover |

Fairthorpe

| Engine Finding Index | | | | | |
|--|---|-----------------|---|---------------------------|-----------------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| .9L 948cc OHV L4 62.9mm Bore (8 Valve) (British Leyland Eng.)..... | 1958-62 | 1 | 1.0L 998cc OHV L4 64.6mm Bore (8 Valve) (British Leyland Eng.)..... | 1958-62 | 2 |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 9CG | .9L 948cc OHV L4 62.9mm Bore (8 Valve) (British Leyland Eng.)..... | 1 | | | |
| 99H | 1.0L 998cc OHV L4 64.6mm Bore (8 Valve) (British Leyland Eng.)..... | 2 | | | |

| .9L 948cc OHV L4 (8 Valve), 62.9mm Bore (British Leyland Eng.) 1958-62 1 | | | | |
|--|------------------------|-------|----------|-------------|
| Eng. Code "9CG" 1958-62 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 62-58 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 62-58 | 25583 | |
| 1.0L 998cc OHV L4 (8 Valve), 64.6mm Bore (British Leyland Eng.) 1958-62 2 | | | | |
| Eng. Code "99H" 1958-62 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 62-58 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 62-58 | 25583 | |

Fargo Truck - See Dodge Truck Fiat (Incl. Bertone, Fiat, Lancia, Pinninfarina)

| Engine Finding Index | | | | | |
|--|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.4L 1438cc DOHC L4 80mm Bore (8 Valve) | 1968-71 | 1 | 1.8L 1756cc DOHC L4 84mm Bore (8 Valve) | 1974-78 | 5 |
| 1.5L 1498cc SOHC L4 86.4mm Bore (8 Valve)..... | 1979-82 | 2 | 2.0L 1995cc DOHC L4 84mm Bore (8 Valve) | 1979-82 | 6 |
| 1.6L 1592cc DOHC L4 80mm Bore (8 Valve) | 1972-78 | 3 | | | |
| 1.6L 1608cc DOHC L4 80mm Bore (8 Valve) | 1971-73 | 4 | | | |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 124AC..... | 1.4L 1438cc DOHC L4 80mm Bore (8 Valve) | 1 | 132C..... | 2.0L 1995cc DOHC L4 84mm Bore (8 Valve) | 6 |
| 125BC..... | 1.6L 1608cc DOHC L4 80mm Bore (8 Valve) | 4 | 132C2..... | 2.0L 1995cc DOHC L4 84mm Bore (8 Valve) | 6 |
| 132A..... | 1.6L 1592cc DOHC L4 80mm Bore (8 Valve) | 3 | 132C3..... | 2.0L 1995cc DOHC L4 84mm Bore (8 Valve) | 6 |
| 132A..... | 1.8L 1756cc DOHC L4 84mm Bore (8 Valve) | 5 | 138AS..... | 1.5L 1498cc SOHC L4 86.4mm Bore (8 Valve)..... | 2 |
| 132AC..... | 1.6L 1592cc DOHC L4 80mm Bore (8 Valve) | 3 | 138A2..... | 1.5L 1498cc SOHC L4 86.4mm Bore (8 Valve)..... | 2 |
| 132AC..... | 1.8L 1756cc DOHC L4 84mm Bore (8 Valve) | 5 | 138BS..... | 1.5L 1498cc SOHC L4 86.4mm Bore (8 Valve)..... | 2 |
| 132A1..... | 1.8L 1756cc DOHC L4 84mm Bore (8 Valve) | 5 | 138B2..... | 1.5L 1498cc SOHC L4 86.4mm Bore (8 Valve)..... | 2 |
| 132B..... | 2.0L 1995cc DOHC L4 84mm Bore (8 Valve) | 6 | | | |

| 1.4L 1438cc DOHC L4 (8 Valve), 80mm Bore 1968-71 1 | | | | |
|---|---------------------------|-------|----------|--------------------------------|
| Eng. Code "124AC" 1968-71 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 71-68 | MS91347 | |
| 1 | Exh. Manifold Gasket Set | 71-68 | MS22735 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-68 | VS26065C | |
| 1.5L 1498cc SOHC L4 (8 Valve), 86.4mm Bore 1979-82 2 | | | | |
| Eng. Codes "138A2" 1979-82, "138AS" 1979, "138B2" 1980-82, "138BS" 1980-89 | | | | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-79 | 70020 | |
| 1.6L 1592cc DOHC L4 (8 Valve), 80mm Bore 1972-78 3 | | | | |
| Eng. Codes "132A" 1972-78, "132AC" 1972-78 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 78-72 | 21201B | |
| 1 | Head Set | 78-72 | HS21201B | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 78-72 | MS91347 | |

(continued on next page)

Fiat (Incl. Bertone, Fiat, Lancia, Pinninfarina)

| 3 1.6L 1592cc DOHC L4 (8 Valve), 80mm Bore 1972-78 (cont.) Eng. Codes "132A" 1972-78, "132AC" 1972-78 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 78-72 | MS22735 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-72 | OS20114C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-72 | VS26065C | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 78-72 | 35094 | |
| 4 1.6L 1608cc DOHC L4 (8 Valve), 80mm Bore 1971-73 Eng. Code "125BC" 1971-73 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 73-71 | MS91347 | |
| 1 | Exh. Manifold Gasket Set | 73-71 | MS22735 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-71 | VS26065C | |
| 5 1.8L 1756cc DOHC L4 (8 Valve), 84mm Bore 1974-78 Eng. Codes "132A" 1976-78, "132A1" 1974-78, "132AC" 1977-78 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 78-74 | 21201B | |
| 1 | Head Set | 78-74 | HS21201B | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 78-74 | MS91347 | |
| 1 | Exh. Manifold Gasket Set | 78-74 | MS22735 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-74 | OS20114C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-74 | VS26065C | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 78-74 | 35094 | |
| 6 2.0L 1995cc DOHC L4 (8 Valve), 84mm Bore 1979-82 Eng. Codes "132B" 1979-82, "132C" 1981-82, "132C2" 1979-82, "132C3" 1980-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 82-79 | 21201B | |
| 1 | Head Set | 82-80 | HS21201B-1 | Premium valve stem seals incl. |
| 1 | Head Set | 79 | HS21201B-1 | Exh. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-79 | MS91347 | |
| 1 | Exh. Manifold Gasket Set | 82-80 | MS22735 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-79 | OS30417C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-79 | VS26065C | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-79 | 35094 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-79 | 70020 | |

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| Engine Finding Index | | | | | |
|--|---------------|----------|---|---------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.3L 80.8 (1324cc) SOHC L4 71mm Bore (8 Valve) (Mazda Eng.) | 1988-90 | 1 | 1.6L 98 (1597cc) SOHC Turbo L4 80mm Bore (8 Valve)..... | 1984-85 | 4 |
| 1.6L 97.5 (1597cc) SOHC L4 78mm Bore (8 Valve) (Mazda Eng.) | 1987-89 | 2 | 1.6L 98 (1598cc) OHV L4 81mm Bore (Fiesta)..... | 1978-80 | 5 |
| 1.6L 98 (1597cc) SOHC L4 80mm Bore (8 Valve) ... | 1981-85 | 3 | 1.6L 98 (1599cc) OHV L4 81mm Bore (Pinto/Capri)..... | 1971-73 | 6 |
| | | | 1.9L 114 (1868cc) SOHC L4 82mm Bore (8 Valve) . | 1985-90 | 7 |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| Engine Finding Index | | | | | |
|--|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.0L 121.7 (1993cc) SOHC L4 90.8mm Bore (8 Valve)..... | 1971-74 | 8 | 3.9L 239 OHV V8 3.5" Bore (Ford)..... | 1954 | 36 |
| 2.0L 122 (1998cc) SOHC Diesel L4 86mm Bore (8 Valve) (Mazda Eng.)..... | 1984-87 | 9 | 3.9L 239.4 L-HEAD V8 3.1875" Bore (Ford/Mercury) | 1939-53 | 37 |
| 2.2L 133 (2184cc) SOHC L4 86mm Bore (12 Valve) (Mazda Eng.)..... | 1989-90 | 10 | 3.9L 240 OHV L6 4" Bore..... | 1965-72 | 38 |
| 2.2L 133 (2184cc) SOHC Turbo L4 86mm Bore (12 Valve) (Mazda Eng.)..... | 1989-90 | 11 | 4.1L 250 OHV L6 3.68" Bore..... | 1969-80 | 39 |
| 2.2L 136 L-HEAD V8 2.6094" Bore (Ford)..... | 1937-40 | 12 | 4.2L 255 OHV V8 3.68" Bore | 1980-82 | 40 |
| 2.3L 140 (2302cc) SOHC L4 96mm Bore (8 Valve)..... | 1974-90 | 13 | 4.2L 255.4 L-HEAD V8 3.1875" Bore (Mercury)..... | 1949-53 | 41 |
| 2.3L 140 (2302cc) SOHC LPG L4 96mm Bore (8 Valve)..... | 1982-85 | 14 | 4.2L 256 OHV V8 3.625" Bore (Mercury)..... | 1954 | 42 |
| 2.3L 140 (2302cc) SOHC Turbo L4 96mm Bore (8 Valve)..... | 1979-89 | 15 | 4.3L 260 OHV V8 3.7969" Bore | 1962-65 | 43 |
| 2.3L 140 OHV L4 3.679" Bore (HSC)..... | 1984-90 | 16 | 4.4L 267.3 L-HEAD V12 2.75" Bore (Lincoln) | 1936-39 | 44 |
| 2.4L 144 OHV L6 3.5" Bore..... | 1960-64 | 17 | 4.5L 272 OHV V8 3.625" Bore | 1955-57 | 45 |
| 2.4L 149 (2443cc) SOHC Turbo-Diesel L6 80mm Bore (12 Valve) (BMW Eng.) | 1984-85 | 18 | 4.7L 289 OHV V8 4" Bore | 1963-68 | 46 |
| 2.5L 153 OHV L4 3.679" Bore (HSC)..... | 1986-90 | 19 | 4.8L 292 OHV V12 2.875" Bore (Lincoln) | 1940-48 | 47 |
| 2.6L 155.6 (2551cc) OHV V6 90mm Bore (12 Valve)..... | 1972-73 | 20 | 4.8L 292 OHV V8 3.75" Bore | 1955-62 | 48 |
| 2.8L 170 OHV L6 3.5" Bore..... | 1960-72 | 21 | 5.0L 302 OHV V8 4" Bore | 1968-90 | 49 |
| 2.8L 171 (2792cc) OHV V6 93mm Bore (12 Valve)..... | 1974-79 | 22 | 5.0L 305 L-HEAD V12 2.9375" Bore (Lincoln) | 1942 | 50 |
| 2.9L 177 L-HEAD L4 3.75" Bore (Model T)..... | 1927 | 23 | 5.1L 312 OHV V8 3.7969" Bore | 1956-60 | 51 |
| 2.9L 177 (2935cc) OHV V6 93mm Bore (12 Valve)..... | 1988-90 | 24 | 5.1L 312 OHV V8 3.7969" Bore (Supercharged) | 1957 | 52 |
| 3.0L 183 (2982cc) OHV V6 89mm Bore (12 Valve/Vulcan)..... | 1986-90 | 25 | 5.2L 317.5 OHV V8 3.8125" Bore (Lincoln)..... | 1952-54 | 53 |
| 3.0L 183 (2982cc) DOHC V6 89mm Bore (24 Valve) (Yamaha Eng.)..... | 1989-90 | 26 | 5.4L 332 OHV V8 4" Bore | 1958-59 | 54 |
| 3.3L 200 L-HEAD L4 3.875" Bore (Models A & B) | 1928-34 | 27 | 5.8L 351 OHV V8 4" Bore (Cleveland) | 1970-74 | 55 |
| 3.3L 200 OHV L6 3.68" Bore..... | 1963-83 | 28 | 5.8L 351 OHV V8 4" Bore (Modified) | 1975-79 | 56 |
| 3.5L 215 OHV L6 3.5625" Bore..... | 1952-53 | 29 | 5.8L 351 OHV V8 4" Bore (Windsor)..... | 1969-90 | 57 |
| 3.6L 221 OHV V8 3.5" Bore | 1962-63 | 30 | 5.8L 352 OHV V8 4" Bore | 1958-67 | 58 |
| 3.6L 221 L-HEAD V8 3.0625" Bore (Ford)..... | 1932-42 | 31 | 5.9L 361 OHV V8 4.05" Bore | 1958-59 | 59 |
| 3.6L 223 OHV L6 3.625" Bore..... | 1954-64 | 32 | 6.0L 368 OHV V8 4" Bore (Lincoln)..... | 1956-57 | 60 |
| 3.7L 226 L-HEAD L6 3.2969" Bore | 1941-51 | 33 | 6.3L 383 OHV V8 4.2969" Bore (Mercury) | 1958-60 | 61 |
| 3.8L 232 (3797cc) OHV V6 96.8mm Bore..... | 1982-90 | 34 | 6.4L 390 OHV V8 4.05" Bore | 1961-71 | 62 |
| 3.8L 232 (3797cc) OHV V6 96.8mm Bore (Supercharged)..... | 1989-90 | 35 | 6.6L 400 OHV V8 4" Bore | 1971-79 | 63 |
| | | | 6.6L 406 OHV V8 4.125" Bore | 1962-63 | 64 |
| | | | 6.7L 410 OHV V8 4.05" Bore (Mercury) | 1966-67 | 65 |
| | | | 6.7L 410 OHV V8 4.2031" Bore (Edsel)..... | 1958 | 66 |
| | | | 7.0L 427 OHV V8 4.2328" Bore | 1963-69 | 67 |
| | | | 7.0L 428 OHV V8 4.13" Bore | 1966-70 | 68 |
| | | | 7.0L 429 OHV V8 4.36" Bore | 1968-73 | 69 |
| | | | 7.0L 430 OHV V8 4.2969" Bore | 1958-65 | 70 |
| | | | 7.5L 460 OHV V8 4.36" Bore | 1968-78 | 71 |
| | | | 7.6L 462 OHV V8 4.38" Bore (Lincoln)..... | 1966-68 | 72 |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| B3..... | 1.3L 80.8 (1324cc) SOHC L4 71mm Bore (8 Valve) (Mazda Eng.)..... | 1 | RF..... | 2.0L 122 (1998cc) SOHC Diesel L4 86mm Bore (8 Valve) (Mazda Eng.)..... | 9 |
| B6..... | 1.6L 97.5 (1597cc) SOHC L4 78mm Bore (8 Valve) (Mazda Eng.)..... | 2 | 2737E..... | 1.6L 98 (1599cc) OHV L4 81mm Bore (Pinto/Capri)..... | 6 |
| F2..... | 2.2L 133 (2184cc) SOHC L4 86mm Bore (12 Valve) (Mazda Eng.)..... | 10 | 3036E..... | 1.6L 98 (1598cc) OHV L4 81mm Bore (Fiesta)..... | 5 |
| F2-T..... | 2.2L 133 (2184cc) SOHC Turbo L4 86mm Bore (12 Valve) (Mazda Eng.)..... | 11 | | | |
| M21D24..... | 2.4L 149 (2443cc) SOHC Turbo-Diesel L6 80mm Bore (12 Valve) (BMW Eng.)..... | 18 | | | |

| 1.3L 80.8 (1324cc) SOHC L4 (8 Valve), 71mm Bore (Mazda Eng.) 1988-90 1 | | | | | |
|---|--------------------------|-------|-----------|---|--|
| VIN Codes "H" 1989-97, "K" 1988-89, Eng. Code "B3" 1988-97 | | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION | |
| 1 | Head Gasket | 90-88 | 9555PT | | |
| 1 | Head Set | 90-88 | HS9555B | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Gasket Conversion Set | 90-88 | CS9461 | PermaDry® molded rubber oil pan gskt. incl. | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION | |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94028-1 | w/MFI; Upper set incl. | |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94028 | w/2 Bbl. | |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94027 | w/o Heat shield | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 1 1.3L 80.8 (1324cc) SOHC L4 (8 Valve), 71mm Bore (Mazda Eng.) 1988-90 | | | | |
|---|----------------------------|-------|-----------|--|
| (cont.) VIN Codes "H" 1989-97, "K" 1988-89, Eng. Code "B3" 1988-97 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60690 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90 | 60620 | Rear; Converter |
| 1 | Exhaust Pipe Gasket | 90-88 | 60286 | Flange |
| 2 | Exhaust Pipe Gasket | 89-88 | 60620 | Converter; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-88 | 70030 | w/2 Bbl. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30548R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40634 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50309R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72680 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35456 | Cover |
| 1 | Water Pump Gasket | 90-88 | 35457 | Inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-88 | ES72765 | |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45722 | Must be used w/OS 30548R |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45724 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 90-88 | 60749 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 90-88 | 60750 | w/2 Bbl.; Spacer to manifold |
| 1 | Fuel Injector O-Ring Set | 90-88 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-88 | 60697 | w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-89 | 35608 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70254 | Pulse air tube |
| 2 1.6L 97.5 (1597cc) SOHC L4 (8 Valve), 78mm Bore (Mazda Eng.) 1987-89 | | | | |
| VIN Codes "5" 1988-89, "7" 1987, Eng. Code "B6" 1987-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-87 | 9461PT | |
| 1 | Head Set | 89-87 | HS9461B-1 | Exh. manifold heat shield not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-87 | CS9461 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-87 | MS93417 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 89-87 | MS93416 | Gskt. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-87 | 60286 | Flange |
| 1 | Exhaust Pipe Gasket | 89-87 | 60690 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 89-87 | 60620 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 89-87 | 70030 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-87 | OS30548R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-87 | BS40634 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-87 | VS50309R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-87 | SS72680 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-87 | 35251 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 1.6L 97.5 (1597cc) SOHC L4 (8 Valve), 78mm Bore (Mazda Eng.) 1987-89 2 | | | | |
|---|-------------------------------|-------|-----------|--|
| VIN Codes "5" 1988-89, "7" 1987, Eng. Code "B6" 1987-89 (cont.) | | | | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-87 | 35456 | Cover |
| 1 | Water Pump Gasket | 89-87 | 35457 | Inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 89-87 | ES72765 | |
| 1 | Crankshaft Front Seal Set | 89-87 | TCS45722 | Must be used w/OS 30548R |
| 1 | Camshaft Front Seal Set | 89-87 | TCS45724 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87 | 60749 | w/2 Bbl.; Carb. to spacer |
| 1 | Fuel Injector O-Ring Set | 89-87 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 89-87 | 60697 | w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89-87 | 35608 | Distributor mounting |
| 1.6L 98 (1597cc) SOHC L4 (8 Valve), 80mm Bore 1981-85 3 | | | | |
| VIN Codes "2" 1981-85, "4" 1982-85 (H.O.), "5" 1983-85 (H.O.), "7" 1983 (Flex Fuel) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-81 | 9309PT-2 | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 85-81 | 9309SP-2 | HeadSaver® |
| 1 | Head Set | 85-81 | HS9118PT | w/Head bolts; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 85-81 | ES72672 | Replacement required |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-81 | MS90893 | Lower set; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 85-81 | MS92057 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-82 | 60583 | Converter |
| 1 | Exhaust Pipe Gasket | 85-81 | 60480 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 81 | 60479 | Converter |
| 1 | Exh. Flange Bolt & Spring Kit | 85-81 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 85-81 | 72517 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85 | OS30536R | w/Aluminum oil pan; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-81 | OS30412C | w/Stamped steel oil pan; Cork |
| 1 | Drain Plug Gasket | 85-81 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-81 | BS40646 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-81 | BS40158 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-81 | VS50193C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-81 | SS70654 | Opt. Top-Hat Design; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-81 | SS72514-2 | Std.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 85-81 | 35266 | Thermostat gskt. |
| 1 | O-Ring | 85-81 | 35361 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-81 | 35360 | Cover |
| 1 | Water Pump Gasket | 85-81 | 35359 | Inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 85-81 | TCS45473 | |
| 1 | Camshaft Front Seal Set | 85-81 | TCS45483 | Crankshaft front seal set; Repair sleeve not incl. |
| 1 | Repair Sleeve Tool | 85-81 | 16303 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 85-81 | 60530 | w/2 Bbl.; Carb. to manifold |
| 1 | Fuel Injector O-Ring Set | 85-83 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 85-83 | 60843 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-81 | 70020 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 85-81 | 72538 | To block |

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 4 1.6L 98 (1597cc) SOHC Turbo L4 (8 Valve), 80mm Bore 1984-85 VIN Code "8" 1984-85 | | | | |
|--|-------------------------------|-------|------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-84 | 9309PT-2 | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 85-84 | 9309SP-2 | HeadSaver® |
| 1 | Head Set | 85-84 | HS9118PT | w/Head bolts; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 85-84 | ES72672 | Replacement required |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-84 | MS90893 | Lower set; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 85-84 | MS92057 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-84 | 60583 | Converter |
| 1 | Exhaust Pipe Gasket | 85-84 | 60480 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 85-84 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 85-84 | 72517 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85 | OS30536R | w/Aluminum oil pan; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-84 | OS30412C | w/Stamped steel oil pan; Cork |
| 1 | Drain Plug Gasket | 85-84 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-84 | BS40646 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-84 | BS40158 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-84 | VS50193C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-84 | SS70654 | Opt. Top-Hat Design; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-84 | SS72514-2 | Std.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 85-84 | 35266 | Thermostat gskt. |
| 1 | O-Ring | 85-84 | 35361 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-84 | 35360 | Cover |
| 1 | Water Pump Gasket | 85-84 | 35359 | Inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 85-84 | TCS45473 | |
| 1 | Camshaft Front Seal Set | 85-84 | TCS45483 | Crankshaft front seal set; Repair sleeve not incl. |
| 1 | Repair Sleeve Tool | 85-84 | 16303 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 85-84 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 85-84 | 60843 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-84 | 70020 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 85-84 | 72538 | To block |
| 5 1.6L 98 (1598cc) OHV L4 (Fiesta), 81mm Bore 1978-80 Eng. Code "3036E" 1978-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-78 | 8360PT-1 | |
| 1 | Head Set | 80-78 | HS8360PT-4 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-78 | FS8360PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-78 | MS90180 | |
| 1 | Exh. Manifold Gasket Set | 80-78 | MS90181 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-78 | OS30392C | |
| 1 | Drain Plug Gasket | 80-78 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-78 | BS16071 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-78 | VS50091R-1 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-78 | SS72514-2 | Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 1.6L 98 (1598cc) OHV L4 (Fiesta), 81mm Bore 1978-80 5 Eng. Code "3036E" 1978-80 (cont.) | | | | |
|--|-------------------------------|-------|------------|--|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-78 | 35097 | |
| 1.6L 98 (1599cc) OHV L4 (Pinto/Capri), 81mm Bore 1971-73 6 VIN Codes "L" 1971-72, "W" 1971-73, Eng. Code "2737E" 1971-73 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 73-71 | 8360PT-1 | |
| 1 | Head Set | 73-71 | HS8360PT-4 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 73-71 | FS8360PT | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 73-71 | MS90180 | |
| 1 | Exh. Manifold Gasket Set | 73-71 | MS90181 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 73-71 | 9802 | Flange; "Pinto" model; 1 25/32" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-71 | OS30254C | |
| 1 | Drain Plug Gasket | 73-71 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-71 | BS16071 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-71 | VS50091R-1 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-71 | SS72514-2 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-71 | 35097 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-71 | TCS45075 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 73-71 | 13130 | w/1 Bbl. |
| 1.9L 114 (1868cc) SOHC L4 (8 Valve), 82mm Bore 1985-90 7 VIN Codes "J" 1985-90 (H.O.), "J" 1991-96, "9" 1985-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-85 | 9309PT-2 | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-85 | 9309SP-2 | HeadSaver® |
| 1 | Head Set | 90-86 | HS9309PT | w/Head bolts; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS9309PT | w/Head bolts; Stamped steel valve cover gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-85 | ES72672 | Replacement required |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-85 | CS9309-1 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93935 | w/CFI |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93255 | w/MFI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 86-85 | MS93255 | |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS92057 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60480 | Pipe to manifold; w/MFI |
| 1 | Exhaust Pipe Gasket | 90-85 | 60583 | Converter |
| 1 | Exhaust Pipe Gasket | 86-85 | 60480 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-85 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-85 | 72517 | w/CFI |
| 1 | Fuel Pump Mounting Gasket | 86-85 | 72517 | w/2 Bbl. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-85 | OS30536R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90-85 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-85 | BS40646 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-85 | BS40158 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50290R | PermaDry® molded rubber gskt. incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 7 1.9L 114 (1868cc) SOHC L4 (8 Valve), 82mm Bore 1985-90 (cont.) VIN Codes "J" 1985-90 (H.O.), "J" 1991-96, "9" 1985-90 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85 | VS50290R | w/Cast Aluminum valve cover; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85 | VS50193C | w/Stamped steel valve cover; Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-85 | SS72514-2 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-85 | 35358 | Thermostat gskt. |
| 1 | O-Ring | 90-85 | 35361 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-85 | 35360 | Cover |
| 1 | Water Pump Gasket | 90-85 | 35359 | Inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45472-1 | Must be used w/OS 30536R or w/OS 30915R; Repair sleeve not incl. |
| 1 | Camshaft Front Seal Set | 90-85 | TCS45473 | |
| 1 | Camshaft Front Seal Set | 87-85 | TCS45483 | |
| 1 | Repair Sleeve Tool | 90-85 | 16303 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-85 | 60530 | w/2 Bbl.; Carb. to manifold |
| 1 | Fuel Injector O-Ring Set | 90-85 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-85 | 60843 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70149 | w/CFI |
| 1 | EGR Gasket | 90-87 | 70020 | w/MFI |
| 1 | EGR Gasket | 86-85 | 70020 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 90-85 | 72538 | To block |
| 8 2.0L 121.7 (1993cc) SOHC L4 (8 Valve), 90.8mm Bore 1971-74 VIN Code "X" 1971-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 74-71 | 8361PT | |
| 1 | Head Set | 74-71 | HS8361PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 74-71 | CS8361 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 74-71 | MS90185 | |
| 1 | Exh. Manifold Gasket Set | 74-71 | MS90183 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-71 | 9802 | "Pinto" & "Bobcat" models; 1 25/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72 | 70385 | To 01/03/72 |
| 1 | Fuel Pump Mounting Gasket | 71 | 70385 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-71 | OS30261C | |
| 1 | Drain Plug Gasket | 74-71 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-71 | BS16071 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-71 | VS50092C | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-71 | SS72514-2 | Premium valve stem seals incl. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Auxiliary Shaft Seal Set | 74-71 | TCS45448 | |
| 1 | Camshaft Front Seal Set | 74-71 | TCS45473 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 74-71 | 60143 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74-71 | 60144 | w/2 Bbl. |
| 9 2.0L 122 (1998cc) SOHC Diesel L4 (8 Valve), 86mm Bore (Mazda Eng.) 1984-87 VIN Code "H" 1984-87, Eng. Code "RF" 1984-87 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-84 | 60583 | Converter |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 2.0L 122 (1998cc) SOHC Diesel L4 (8 Valve), 86mm Bore (Mazda Eng.) 1984-87 9 VIN Code "H" 1984-87, Eng. Code "RF" 1984-87 (cont.) | | | | |
|---|----------------------------|-------|-------------|--|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87 | OS30467C | |
| 1 | Drain Plug Gasket | 87-84 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-84 | BS40421 | Rubber; One-piece |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-84 | 35267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-84 | TCS45723 | Crankshaft front seal set |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-84 | 70020 | |
| 2.2L 133 (2184cc) SOHC L4 (12 Valve), 86mm Bore (Mazda Eng.) 1989-90 10 VIN Code "C" 1989-92, Eng. Code "F2" 1989-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9572PT | |
| 1 | Head Set | 90-89 | HS9572PT-2 | Exh. manifold heat shield not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-89 | HIS9572PT-2 | Exh. manifold heat shield & exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9513 | RTV sealant incl. for Upper oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94199 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94197 | Gskt. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94196 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60665 | Flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 60868 | Front; Converter; w/A/T |
| 1 | Exhaust Pipe Gasket | 90-89 | 60800 | Front; Converter; w/M/T |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-89 | 72611 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30467C | Lower |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40421 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-89 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50027R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72680-1 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35458 | Gskt. |
| 1 | Water Pump Gasket | 89 | 35458 | Gskt.; From 09/01/88 |
| 1 | O-Ring | 89 | 35418 | O-ring; To 08/31/88 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-89 | TCS45723 | Camshaft front seal set |
| 1 | Timing Cover Set | 90-89 | TCS45723 | Crankshaft front seal set |
| 1 | Timing Cover Dust Seal Set | 90-89 | ES72855 | |
| 1 | Repair Sleeve | 90-89 | 16272 | Use w/installation tool |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60862 | w/MFI |
| 1 | Throttle Body Gasket | 89 | 60799 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 72606 | w/A/T |

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 11 2.2L 133 (2184cc) SOHC Turbo L4 (12 Valve), 86mm Bore (Mazda Eng.) 1989-90 VIN Code "L" 1989-92, Eng. Code "F2-T" 1989-92 | | | | |
|--|----------------------------|-------|------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9572PT | |
| 1 | Head Set | 90-89 | HS9572PT | Exh. manifold heat shield not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9513 | RTV sealant incl. for Upper oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94199 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94197 | Gskt. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94213 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60798 | Flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 60800 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-89 | 72611 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30467C | Lower |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40421 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-89 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50027R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72680-1 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35458 | Gskt. |
| 1 | Water Pump Gasket | 89 | 35458 | Gskt.; From 09/01/88 |
| 1 | O-Ring | 89 | 35418 | O-ring; To 08/31/88 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-89 | TCS45723 | Camshaft front seal set |
| 1 | Timing Cover Set | 90-89 | TCS45723 | Crankshaft front seal set |
| 1 | Timing Cover Dust Seal Set | 90-89 | ES72855 | |
| 1 | Repair Sleeve | 90-89 | 16272 | Use w/installation tool |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60862 | w/MFI |
| 1 | Throttle Body Gasket | 89 | 60799 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70122 | |
| 12 2.2L 136 L-HEAD V8 (Ford), 2.6094" Bore 1937-40 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 40-37 | FS7253B-2 | 17 stud head; 60 HP engine; Crankshaft front seal not incl. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 40-37 | 4081 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 40-37 | 9264 | w/2 Bbl.; 1 to 6 Req'd. |
| 13 2.3L 140 (2302cc) SOHC L4 (8 Valve), 96mm Bore 1974-90 VIN Codes "A" 1980-90, "M" 1991-93, "Y" 1974-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-74 | 8993PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-74 | 8471SP | HeadSaver® |
| 1 | Head Set | 90-89 | HS8993PT-5 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88 | HS8993PT-3 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8993PT-3 | From 07/16/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8993PT-2 | To 07/15/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 2.3L 140 (2302cc) SOHC L4 (8 Valve), 96mm Bore 1974-90 13 VIN Codes "A" 1980-90, "M" 1991-93, "Y" 1974-79 (cont.) | | | | |
|---|-------------------------------|-------|------------|--|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 86 | HS8993PT-3 | From 07/16/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8993PT-2 | To 07/15/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8993PT-2 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 84-74 | HS8471PT-5 | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-74 | ES72137 | Replacement recommended |
| 1 | Dowel Pin | 86-74 | ES74011 | Cyl. head alignment |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS8471-4 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86 | CS8471-4 | From 02/20/86; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86 | CS8471-1 | To 02/19/86; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85-83 | CS8471-1 | Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82 | CS8471-1 | From 09/29/81; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82 | CS8471 | To 09/28/81; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 81-74 | CS8471 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-74 | MS90266-1 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90-85 | MS92914 | Upper set |
| 1 | Plenum Gasket Set | 84-74 | MS92592 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-74 | MS92424 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-82 | 60308 | Converter; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 81 | 60309 | Converter; "Cougar" & "Zephyr" models; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 81 | 60308 | Converter; "Fairmont" & "Mustang" models; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 81 | 60308 | Converter; "Granada" model; Canada; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 81 | 60309 | Converter; "Granada" model; U.S.; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 80 | 60308 | Converter; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 79 | 60309 | Converter; "Pinto" & "Bobcat" models; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 79 | 60308 | Converter; Exc. "Pinto" & "Bobcat" models; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 78 | 60308 | Converter; "Fairmont" & "Zephyr" models; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 78 | 60309 | Converter; Exc. "Fairmont" & "Zephyr" models; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 77 | 60309 | Converter; "Mustang II" & "Pinto" & "Bobcat" models; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 60308 | Converter; "Pinto" model; 2 11/32" ID |
| 1 | Exh. Flange Bolt & Spring Kit | 90-74 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-74 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS34211R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86 | OS34211R | From 02/20/86; PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86 | OS30297C | To 02/19/86; Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 85-74 | OS30297C | Multi-piece; Cork |
| 1 | Drain Plug Gasket | 90-74 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-83 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-83 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 82 | BS40644 | From 09/29/81; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 82 | BS40620 | From 09/29/81; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 82 | BS30136 | To 09/28/81; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 81-74 | BS30136 | Rubber; Two-piece |
| 1 | Repair Sleeve | 90-83 | 16255-1 | 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve | 82 | 16255-1 | From 09/29/81; 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve Tool | 90-83 | 16306 | |
| 1 | Repair Sleeve Tool | 82 | 16306 | From 09/29/81 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50043R-1 | Int. manifold upper set incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-87 | VS50126C | w/MFI; Int. manifold upper set not incl.; Cork |
| 1 | Valve Cover Gasket Set | 88-74 | VS50043R-1 | Hi-Temp.; Int. manifold upper set incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86-83 | VS50126C | w/1 Bbl.; Cork |
| 1 | Valve Cover Gasket Set | 82-74 | VS50126C | w/2 Bbl.; Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72683 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72683 | Int. & Exh.; From 07/16/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS70037 | Int. & Exh.; To 07/15/86; Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 86 | SS72683 | Int. & Exh.; From 07/16/86; Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 13 2.3L 140 (2302cc) SOHC L4 (8 Valve), 96mm Bore 1974-90 (cont.) VIN Codes "A" 1980-90, "M" 1991-93, "Y" 1974-79 | | | | |
|---|-------------------------------|-------|------------|--|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86 | SS70037 | Int. & Exh.; To 07/15/86; Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 85-74 | SS70037 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-74 | 35114 | Thermostat gskt. |
| 1 | Water Outlet Gasket | 90-74 | 35114T | Thermostat gskt.; PermaDryPlus® |
| 1 | O-Ring | 85-79 | 35361 | Thermostat seal; Flat washer |
| 1 | O-Ring | 80-79 | 5511 | Thermostat seal; O-ring |
| 1 | O-Ring | 78 | 5511 | Thermostat seal; O-ring; From 05/15/78 |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-74 | 35381 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-74 | ES72734 | |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45107 | Must be used w/OS 30545R or w/OS 34211R |
| 1 | Crankshaft Front Seal Set | 86 | TCS45107 | From 02/20/86; Must be used w/OS 34211R |
| 1 | Crankshaft Front Seal Set | 86 | TCS45107 | To 02/19/86 |
| 1 | Crankshaft Front Seal Set | 85-74 | TCS45107 | |
| 1 | Auxiliary Shaft Seal Set | 90-74 | TCS45109 | |
| 1 | Camshaft Front Seal Set | 90-74 | TCS45108 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86-83 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 82-78 | 60377 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 77 | 60377 | w/2 Bbl.; From 06/28/77 |
| 1 | Air Cleaner Gasket | 77 | 60143 | w/2 Bbl.; To 06/27/77 |
| 1 | Air Cleaner Gasket | 76-74 | 60143 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-83 | 60269 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 86-83 | 60617 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 82-74 | 60225 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 82-74 | 60617 | w/2 Bbl.; Spacer to manifold |
| 1 | Fuel Injector O-Ring Set | 90-87 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-87 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-87 | 60847 | w/MFI; Mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-77 | 72649 | |
| 14 2.3L 140 (2302cc) SOHC LPG L4 (8 Valve), 96mm Bore 1982-85 VIN Code "6" 1982-85 (LPG) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-82 | 8993PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 85-82 | 8471SP | HeadSaver® |
| 1 | Head Set | 85 | HS8993PT-2 | LPG int. manifold gskt. not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 84-82 | HS8471PT-5 | LPG int. manifold gskt., head bolts, exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 85-82 | ES72137 | Replacement recommended |
| 1 | Dowel Pin | 85-82 | ES74011 | Cyl. head alignment |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-83 | CS8471-1 | Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82 | CS8471-1 | From 09/29/81; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82 | CS8471 | To 09/28/81; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-82 | MS91806 | LPG; Lower set; Upper set not incl.; Improved design |
| 1 | Plenum Gasket Set | 85 | MS92914 | Upper set |
| 1 | Plenum Gasket Set | 84-82 | MS92592 | Upper set |
| 1 | Exh. Manifold Gasket Set | 85-82 | MS92424 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-82 | 60308 | Converter; 2 11/32" ID |
| 1 | Exh. Flange Bolt & Spring Kit | 85-82 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 85-82 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-82 | OS30297C | Multi-piece; Cork |
| 1 | Drain Plug Gasket | 85-82 | 72515 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

2.3L 140 (2302cc) SOHC LPG L4 (8 Valve), 96mm Bore 1982-85 14
VIN Code "6" 1982-85 (LPG) (cont.)

| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|------------|--|
| 1 | Rear Main Seal Set | 85-83 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-83 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 82 | BS40644 | From 09/29/81; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 82 | BS40620 | From 09/29/81; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 82 | BS30136 | To 09/28/81; Rubber; Two-piece |
| 1 | Repair Sleeve | 85-83 | 16255-1 | 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve | 82 | 16255-1 | From 09/29/81; 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve Tool | 85-83 | 16306 | |
| 1 | Repair Sleeve Tool | 82 | 16306 | From 09/29/81 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-82 | VS50043R-1 | Hi-Temp.; Int. manifold upper set incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-82 | VS50126C | Int. manifold upper set not incl.; Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-82 | SS70037 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-82 | 35114 | Thermostat gskt. |
| 1 | Water Outlet Gasket | 85-82 | 35114T | Thermostat gskt.; PermaDryPlus® |
| 1 | O-Ring | 85-82 | 35361 | Thermostat seal; Flat washer |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-82 | 35381 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 85-82 | ES72734 | |
| 1 | Crankshaft Front Seal Set | 85-82 | TCS45107 | |
| 1 | Auxiliary Shaft Seal Set | 85-82 | TCS45109 | |
| 1 | Camshaft Front Seal Set | 85-82 | TCS45108 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 85-83 | 60038 | w/1 Bbl.; LPG; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 82 | 60038 | w/2 Bbl.; LPG; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 85-83 | 60269 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 85-83 | 60617 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 82 | 60225 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 82 | 60617 | w/2 Bbl.; Spacer to manifold |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-82 | 72649 | |

2.3L 140 (2302cc) SOHC Turbo L4 (8 Valve), 96mm Bore 1979-89 15
VIN Codes "D" 1983, "T" 1980-88, "W" 1979-89

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|-------------------------|-------|------------|--|
| 1 | Head Gasket | 89-79 | 8993PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 89-79 | 8471SP | HeadSaver® |
| 1 | Head Set | 89 | HS8993PT-5 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88 | HS8993PT-3 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8993PT-3 | From 07/16/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8993PT-2 | To 07/15/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8993PT-3 | From 07/16/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8993PT-2 | To 07/15/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8993PT-2 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 84-79 | HS8993PT-1 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 89-79 | ES72137 | Replacement recommended |
| 1 | Dowel Pin | 86-79 | ES74011 | Cyl. head alignment |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-87 | CS8471-4 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86 | CS8471-4 | From 02/20/86; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86 | CS8471-1 | To 02/19/86; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85-83 | CS8471-1 | Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82 | CS8471-1 | From 09/29/81; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82 | CS8471 | To 09/28/81; Multi-piece oil pan gskt. incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 15 2.3L 140 (2302cc) SOHC Turbo L4 (8 Valve), 96mm Bore 1979-89 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Codes "D" 1983, "T" 1980-88, "W" 1979-89 | | | | |
| QTY | CONVERSION SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 81-79 | CS8471 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-79 | MS90266-1 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 89-85 | MS92914 | Upper set |
| 1 | Plenum Gasket Set | 84-79 | MS92592 | Upper set |
| 1 | Exh. Manifold Gasket Set | 89-79 | MS92424 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89-85 | 60641 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 83-82 | 60308 | Converter; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 81 | 60309 | Converter; "Cougar" model; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 81 | 60308 | Converter; "Mustang" model; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 80-79 | 60308 | Converter; 2 11/32" ID |
| 1 | Exh. Flange Bolt & Spring Kit | 89-79 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-79 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-87 | OS34211R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86 | OS34211R | From 02/20/86; PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86 | OS30297C | To 02/19/86; Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 85-79 | OS30297C | Multi-piece; Cork |
| 1 | Drain Plug Gasket | 89-79 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-83 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 89-83 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 82 | BS40644 | From 09/29/81; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 82 | BS40620 | From 09/29/81; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 82 | BS30136 | To 09/28/81; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 81-79 | BS30136 | Rubber; Two-piece |
| 1 | Repair Sleeve | 89-83 | 16255-1 | 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve | 82 | 16255-1 | From 09/29/81; 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve Tool | 89-83 | 16306 | |
| 1 | Repair Sleeve Tool | 82 | 16306 | From 09/29/81 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-79 | VS50043R-1 | Hi-Temp.; Int. manifold upper set incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-79 | VS50126C | Int. manifold upper set not incl.; Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-88 | SS72683 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72683 | Int. & Exh.; From 07/16/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS70037 | Int. & Exh.; To 07/15/86; Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 86 | SS72683 | Int. & Exh.; From 07/16/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS70037 | Int. & Exh.; To 07/15/86; Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 85-79 | SS70037 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-79 | 35114 | Thermostat gskt. |
| 1 | Water Outlet Gasket | 89-79 | 35114T | Thermostat gskt.; PermaDryPlus® |
| 1 | O-Ring | 85-79 | 35361 | Thermostat seal; Flat washer |
| 1 | O-Ring | 80-79 | 5511 | Thermostat seal; O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-79 | 35381 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 89-79 | ES72734 | |
| 1 | Crankshaft Front Seal Set | 89-87 | TCS45107 | Must be used w/OS 34211R |
| 1 | Crankshaft Front Seal Set | 86 | TCS45107 | From 02/20/86; Must be used w/OS 34211R |
| 1 | Crankshaft Front Seal Set | 86 | TCS45107 | To 02/19/86 |
| 1 | Crankshaft Front Seal Set | 85-79 | TCS45107 | |
| 1 | Auxiliary Shaft Seal Set | 89-79 | TCS45109 | |
| 1 | Camshaft Front Seal Set | 89-79 | TCS45108 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-79 | 60377 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-79 | 60225 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 82-79 | 60617 | w/2 Bbl.; Spacer to manifold |
| 1 | Fuel Injector O-Ring Set | 89-83 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 89-83 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 89-83 | 60847 | w/MFI; Mounting |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 2.3L 140 (2302cc) SOHC Turbo L4 (8 Valve), 96mm Bore 1979-89 15 VIN Codes "D" 1983, "T" 1980-88, "W" 1979-89 (cont.) | | | | |
|--|-------------------------------|-------|------------|--|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-79 | 72649 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 89-83 | ES72811 | |
| 1 | Turbo Mtg. Gasket Set | 82-79 | ES72816 | |
| 2.3L 140 OHV L4 (HSC), 3.679" Bore 1984-90 16 VIN Codes "R" 1984-87, "S" 1985-91 (H.O.), "X" 1985-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-84 | 9814PT | |
| 1 | Head Set | 90-89 | HS9814PT | Premium valve stem seals incl. |
| 1 | Head Set | 88 | HS9195PT-4 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-86 | HS9195PT-8 | VIN Codes "R" & "X"; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS9195PT-8 | VIN Codes "R" & "X"; w/Aluminum valve cover; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-89 | HIS9814PT | Exh. pipe to manifold gskt. not incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-84 | CS9195-3 | One-piece oil pan gskt. not incl.; RTV sealant incl. for oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93483 | Lower set; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 87-84 | MS94756 | VIN Codes "R" & "X" |
| 1 | Plenum Gasket Set | 90-88 | MS94032 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-84 | MS94758 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-85 | 60639 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 90-84 | 60583 | Converter |
| 1 | Exhaust Pipe Gasket | 84 | 60601 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-84 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-84 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88 | OS30541R | Gskt. |
| 1 | Drain Plug Gasket | 90-84 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40646 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-84 | BS40452 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50399 | w/Grommets; Replaces OEM molded rubber bead; Cork-Lam® |
| 1 | Valve Cover Gasket Set | 88-86 | VS50294R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85 | VS50294R | w/Aluminum valve cover; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-89 | ES70797 | Only for use w/VS 50399 |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72683 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-84 | SS70037 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-84 | 35114 | |
| 1 | Water Outlet Gasket | 90-84 | 35114T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-84 | 35362 | To block |
| 1 | Water Pump Gasket | 90-84 | 35558 | To cover |
| 1 | Water Pump Mounting Set | 90-84 | ES70711 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-84 | TCS45626 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-85 | 60269 | w/CFI |
| 1 | Carb. Mounting Gasket | 87-84 | 60269 | w/1 Bbl.; Carb. to manifold; w/o Heated spacer |
| 1 | Fuel Injector O-Ring Set | 90-88 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-88 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-88 | 60844 | w/MFI; Mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70149 | |
| 1 | EGR Gasket | 87-84 | 72649 | |

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 17 2.4L 144 OHV L6, 3.5" Bore 1960-64 VIN Codes "D" 1960-62, "S" 1960-64 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 64-60 | 7916PT-1 | |
| 1 | Head Set | 64-60 | HS7916PT-2 | Exh. pipe flange & packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-60 | FS7916PT-2 | Exh. pipe flange & packing not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 64-60 | MS9789-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 64-63 | 9802 | Packing; 1 25/32" ID |
| 1 | Exhaust Pipe Gasket | 62-60 | 9712 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 62-60 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-60 | OS12701C | |
| 1 | Drain Plug Gasket | 64-60 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-60 | BS30135 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-60 | VS12692 | Cork |
| 1 | Valve Cover Gasket Set | 64-60 | VS12692R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-60 | SS72616 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-60 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 64-60 | 12695 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-60 | TCS13059-1 | w/o Sleeve 'N' Seal® |
| 1 | Repair Sleeve Tool | 64-60 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 64-62 | 5462 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 64-62 | 13130 | w/1 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 61-60 | 13130 | w/1 Bbl. |
| 18 2.4L 149 (2443cc) SOHC Turbo-Diesel L6 (12 Valve), 80mm Bore (BMW Eng.) 1984-85 VIN Code "L" 1984-85, Eng. Code "M21D24" 1984-85 | | | | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 85-84 | 35327 | Thermostat housing O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-84 | 35326 | |
| 19 2.5L 153 OHV L4 (HSC), 3.679" Bore 1986-90 VIN Codes "D" 1986-90, "N" 1991 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 9814PT | |
| 1 | Head Set | 90-89 | HS9195PT-6 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS9195-3 | One-piece oil pan gskt. not incl.; RTV sealant incl. for oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS94758 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-86 | 60583 | Converter |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-86 | OS30541R | Gskt. |
| 1 | Drain Plug Gasket | 90-86 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40646 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40452 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50294R | PermaDry® molded rubber gskt. incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 2.5L 153 OHV L4 (HSC), 3.679" Bore 1986-90 19 VIN Codes "D" 1986-90, "N" 1991 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72683 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-86 | SS70037 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35114 | |
| 1 | Water Outlet Gasket | 90-86 | 35114T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35362 | To block |
| 1 | Water Pump Gasket | 90-86 | 35558 | To cover |
| 1 | Water Pump Mounting Set | 90-86 | ES70711 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45626 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 90-86 | 60269 | w/CFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 72649 | |
| 2.6L 155.6 (2551cc) OHV V6 (12 Valve), 90mm Bore 1972-73 20 VIN Code "U" 1972-73 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 73-72 | 70385 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-72 | OS30271C | Cork |
| 1 | Drain Plug Gasket | 73-72 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-72 | BS40647 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 73-72 | BS40419 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-72 | VS50115C | Cork |
| 1 | Valve Cover Gasket Set | 73-72 | VS50115R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-72 | SS72686 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 73-72 | 35094 | Thermostat seal; Must be used w/35092 & w/35093 |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-72 | 35093 | Lower Front; Inlet gskt. |
| 1 | Water Outlet Gasket | 73-72 | 35092 | Lower Rear; Inlet gskt. |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 73-72 | 60143 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 73-72 | 60260 | w/2 Bbl.; 2 Req'd. |
| 2.8L 170 OHV L6, 3.5" Bore 1960-72 21 VIN Code "U" 1960-72 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 72-60 | 7916PT-1 | |
| 1 | Head Set | 72-60 | HS7916PT-2 | Exh. pipe flange & packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 72-60 | FS7916PT-2 | Exh. pipe flange & packing not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 72-60 | MS9789-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 72-70 | 60198 | Packing; "Maverick" & "Comet" models; 1 25/32" ID |
| 1 | Exhaust Pipe Gasket | 69-67 | 60985 | Opt. sintered metal; "Falcon" model; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 69-67 | 8194 | Packing; "Falcon" model; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 66-63 | 9802 | Packing; "Fairlane" & "Falcon" & "Mustang" models; 1 25/32" ID |
| 1 | Exhaust Pipe Gasket | 62-60 | 9712 | Flange; "Fairlane" & "Falcon" models |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 62-60 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-60 | OS12701C | |
| 1 | Drain Plug Gasket | 72-60 | 70822 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 21 2.8L 170 OHV L6, 3.5" Bore 1960-72 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Code "U" 1960-72 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-60 | BS30135 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72-60 | VS12692 | Cork |
| 1 | Valve Cover Gasket Set | 72-60 | VS12692R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 72-60 | SS72616 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-60 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 72-60 | 12695 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 72-60 | TCS13059-1 | w/o Sleeve 'N' Seal® |
| 1 | Repair Sleeve Tool | 72-60 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 72-68 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 72-70 | 60084 | w/1 Bbl.; Carb. to manifold |
| 1 | Carb. Mounting Gasket | 72-70 | 60084 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-70 | 60081 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 67 | 5462 | w/1 Bbl.; Exc. w/IMCO & C4 Trans.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 67-63 | 13130 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 66-63 | 5462 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 62 | 5462 | w/1 Bbl.; "Falcon" model; Exc. Special; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 62 | 13130 | w/1 Bbl.; "Falcon" model; Exc. Special; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 62 | 8013 | w/1 Bbl.; "Falcon" model; Special; Carb. to manifold |
| 1 | Carb. Mounting Gasket | 62 | 5462 | w/1 Bbl.; Exc. "Falcon" model; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 62 | 13130 | w/1 Bbl.; Exc. "Falcon" model; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 61-60 | 13130 | w/1 Bbl. |
| 22 2.8L 171 (2792cc) OHV V6 (12 Valve), 93mm Bore 1974-79 | | | | |
| VIN Code "Z" 1974-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-74 | 9136PT | L.H. |
| 1 | Head Gasket | 79-74 | 9132PT | R.H. |
| 1 | Head Set | 79-75 | HS8451PT-1 | Premium valve stem seals incl. |
| 1 | Head Set | 74 | HS8451PT-1 | "Capri" model; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74 | HS8451PT-1 | Exc. "Capri" model; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-75 | FS8451PT-1 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74 | FS8451PT-1 | "Capri" model; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74 | FS8451PT-1 | Exc. "Capri" model; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 79-75 | MS90315 | |
| 1 | Int. Manifold Gasket Set | 74 | MS90280 | |
| 1 | Exh. Manifold Gasket Set | 79-74 | MS90406 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79 | 60308 | Converter; "Mustang" & "Capri" models; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 79 | 60309 | Converter; "Pinto" & "Bobcat" models; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 78-77 | 60309 | Converter; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 60308 | Converter; 2 11/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-74 | 70385 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-74 | OS30271C | Cork |
| 1 | Drain Plug Gasket | 79-74 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-74 | BS40647 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 79-74 | BS40419 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-74 | VS50115C | Cork |
| 1 | Valve Cover Gasket Set | 79-74 | VS50115R | Rubber |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 2.8L 171 (2792cc) OHV V6 (12 Valve), 93mm Bore 1974-79 22 VIN Code "Z" 1974-79 (cont.) | | | | |
|--|---------------------------|-------|-------------|--|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-74 | SS72686 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 79-74 | 35094 | Thermostat seal; Must be used w/35092 & w/35093 |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-76 | 35148 | Upper; Outlet gskt. |
| 1 | Water Outlet Gasket | 79-74 | 35093 | Lower Front; Inlet gskt. |
| 1 | Water Outlet Gasket | 79-74 | 35092 | Lower Rear; Inlet gskt. |
| 1 | Water Outlet Gasket | 75 | 35148 | Upper; Outlet gskt.; From 07/01/74 |
| 1 | Water Outlet Gasket | 74 | 35148 | Upper; Outlet gskt.; From 07/01/74 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-74 | TCS45080 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-77 | 60379 | w/2 Bbl.; California; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 79-77 | 60038 | w/2 Bbl.; Exc. California; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 76-75 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 74 | 60143 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-78 | 60329 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 79-75 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 77 | 60329 | w/2 Bbl.; "Capri" model; From 08/31/76; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 77 | 60329 | w/2 Bbl.; Exc. "Capri" model; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 76 | 60329 | w/2 Bbl.; "Capri" model; From 08/31/76; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60260 | w/2 Bbl.; Spacer to manifold |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-77 | 70020 | |
| 1 | EGR Gasket | 76-75 | 70826 | |
| 2.9L 177 L-HEAD L4 (Model T), 3.75" Bore 1927 23 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 27 | FS7012B | Fits all 1909-27 applications |
| 2.9L 177 (2935cc) OHV V6 (12 Valve), 93mm Bore 1988-90 24 VIN Code "V" 1988-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9511PT | L.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-88 | 9510PT | R.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-88 | HS9510PT-2 | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-88 | HIS9510PT-2 | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 90-88 | ES72794 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9510 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93771 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90-88 | MS93754 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS93849 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-88 | 60752 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30571R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90-88 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40647 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-88 | BS40419 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50312C | Cork |
| 1 | Valve Cover Gasket Set | 90-88 | VS50312T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 90-88 | VS50312R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72686 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35404 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 24 2.9L 177 (2935cc) OHV V6 (12 Valve), 93mm Bore 1988-90 (cont.) VIN Code "V" 1988-90 | | | | |
|--|----------------------------|-------|----------|--|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35400 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45791 | w/o Sleeve 'N' Seal®; Must be used w/OS 30571R |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45290 | w/Sleeve 'N' Seal®; Must be used w/OS 30571R |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-88 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-88 | 71216 | w/MFI; Air bypass valve |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 72649 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-88 | 413 | Oil filter mounting |
| 25 3.0L 183 (2982cc) OHV V6 (12 Valve/Vulcan), 89mm Bore 1986-90 VIN Codes "U" 1986-2007, "1" 1993-98 (Flex Fuel), "2" 1996-2007 (Flex Fuel) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-86 | 9885PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 90-86 | HS9277PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-86 | ES72136 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9368-2 | "Probe" model; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 90 | CS9368-2 | Exc. "Probe" model; From 03/27/90; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 90 | CS9368-1 | Exc. "Probe" model; To 03/26/90; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 89-86 | CS9368-1 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-86 | MS95372 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90-86 | MS93491 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS93850 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60583 | Front; Converter; "Probe" model |
| 1 | Exhaust Pipe Gasket | 90 | 60831 | Rear; Converter; "Probe" model |
| 1 | Exhaust Pipe Gasket | 90-86 | 60641 | Converter; "Taurus" & "Sable" models |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30717R | "Probe" model; Oil pan bolts incl.; PermaDryPlus® |
| 1 | Oil Pan Gasket Set | 90 | OS30620R | "Probe" model; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90 | OS30717R | Exc. "Probe" model; From 03/27/90; Oil pan bolts incl.; PermaDryPlus® |
| 1 | Oil Pan Gasket Set | 90 | OS30620R | Exc. "Probe" model; From 03/27/90; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90 | OS34505R | Exc. "Probe" model; To 03/26/90; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 89-86 | OS34505R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Bolt Set | 90 | ES72214 | "Probe" model |
| 1 | Oil Pan Bolt Set | 90 | ES72214 | Exc. "Probe" model; From 03/27/90 |
| 1 | Drain Plug Gasket | 90-86 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40646 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40158 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50066R | PermaDry® molded rubber gsks. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS70819 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35377 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35460 | "Probe" model |
| 1 | Water Pump Gasket | 90-86 | 35379 | Exc. "Probe" & "Tempo" & "Topaz" models |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45771 | w/o Sleeve 'N' Seal®; Must be used w/OS 30620R or w/OS 30712R or w/OS 30717R or w/OS 34505R |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45973 | w/Sleeve 'N' Seal®; Must be used w/OS 30620R or w/OS 30712R or w/OS 30717R or w/OS 34505R |
| 1 | Repair Sleeve | 90-86 | 16217 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16310 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 3.0L 183 (2982cc) OHV V6 (12 Valve/Vulcan), 89mm Bore 1986-90 25 | | | | |
|---|-------------------------------|-------|------------|--|
| VIN Codes "U" 1986-2007, "1" 1993-98 (Flex Fuel), "2" 1996-2007 (Flex Fuel) (cont.) | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-86 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-86 | 71216 | w/MFI; Air bypass valve |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-86 | 70149 | |
| 3.0L 183 (2982cc) DOHC V6 (24 Valve), 89mm Bore (Yamaha Eng.) 1989-90 26 | | | | |
| VIN Code "Y" 1989-95 (SHO) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Bolt Set | 90-89 | ES74030 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9821 | RTV sealant incl. for oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94831 | Lower set; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94802 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60641 | Converter |
| 1 | Exh. Flange Bolt & Spring Kit | 90-89 | ES72142 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30636R | RTV Black silicone w/Rubber end seals |
| 1 | Drain Plug Gasket | 90-89 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40623 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50378R | w/Spark plug tube seals; Must be used w/MS 94831; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72830 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-89 | SS72807 | Int.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35485 | Thermostat seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Crossover Mounting Set | 90-89 | ES70426 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Mounting Set | 90-89 | ES70425 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45871 | |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45870 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI; 2 Req'd. |
| 1 | Throttle Body Gasket | 90-89 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-89 | 60896 | w/MFI; Mounting |
| 3.3L 200 L-HEAD L4 (Models A & B), 3.875" Bore 1928-34 27 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 31-28 | 7013C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 34-32 | FS7014B | |
| 1 | Full Gasket Set | 31-28 | FS7013C | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 34-28 | MS2388S | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 31-28 | OS30912C-1 | |
| 3.3L 200 OHV L6, 3.68" Bore 1963-83 28 | | | | |
| VIN Codes "B" 1980-82, "T" 1963-79, "X" 1983 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-63 | 7916PT-1 | |
| 1 | Head Set | 83-63 | HS7916PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 83-63 | FS7916PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 28 3.3L 200 OHV L6, 3.68" Bore 1963-83 | | | | |
|--|---------------------------|-------|------------|---|
| (cont.) VIN Codes "B" 1980-82, "T" 1963-79, "X" 1983 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 83-63 | MS9789-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-78 | 60308 | Converter; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 80-77 | 60198 | Packing; 1 25/32" ID |
| 1 | Exhaust Pipe Gasket | 77 | 60309 | Converter; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 60309 | Converter; "Granada" & "Monarch" models; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 76-69 | 60198 | Packing; 1 25/32" ID |
| 1 | Exhaust Pipe Gasket | 76-63 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 76-63 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 68-63 | 9802 | Packing; 1 25/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 83-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-63 | OS12701C | |
| 1 | Drain Plug Gasket | 83-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-63 | BS30135 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-63 | VS12692 | Cork |
| 1 | Valve Cover Gasket Set | 83-63 | VS12692R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-63 | SS72616 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-63 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-63 | 12695 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-63 | TCS13059-1 | w/o Sleeve 'N' Seal® |
| 1 | Repair Sleeve Tool | 83-63 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-78 | 5198 | w/1 Bbl.; "Fairmont" & "Zephyr" models; w/M/T; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 77-68 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-80 | 60328 | w/1 Bbl.; "Zephyr" model; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 83-80 | 60444 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 83-80 | 60081 | w/1 Bbl.; Exc. "Zephyr" model; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 79-77 | 60328 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 79-75 | 60269 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60196 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60090-1 | w/1 Bbl.; Exc. Thermactor Emission; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74 | 60304 | w/1 Bbl.; Thermactor Emission; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74-73 | 60269 | w/1 Bbl.; Carb. to heat shield |
| 1 | Carb. Mounting Gasket | 74-73 | 60196 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73 | 60304 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-71 | 60084 | w/1 Bbl.; Carb. to manifold |
| 1 | Carb. Mounting Gasket | 72-71 | 60084 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-71 | 60081 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 70-68 | 5462 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 70-68 | 13130 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 67 | 5462 | w/1 Bbl.; Exc. w/IMCO & C4 Trans.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 67-63 | 13130 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 66-63 | 5462 | w/1 Bbl.; Carb. to spacer |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-77 | 70020 | |
| 1 | EGR Gasket | 76-73 | 70826 | |
| 29 3.5L 215 OHV L6, 3.5625" Bore 1952-53 | | | | |
| VIN Code "A" 1952-53 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 53-52 | 7994PT-1 | |
| 1 | Head Set | 53-52 | HS7994PT-3 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-52 | FS7994PT-4 | Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

3.5L 215 OHV L6, 3.5625" Bore 1952-53 29
VIN Code "A" 1952-53 (cont.)

| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
|-----|---|-------|------------|---|
| 1 | Int. & Exh. Gasket Set | 53-52 | MS9960 | |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 53-52 | 60052 | Flange; 2 1/8" ID |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 53-52 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 53-52 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | OIL PAN Oil Pan Gasket Set | 53-52 | OS10605D | |
| 1 | Drain Plug Gasket | 53-52 | 70822 | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 53-52 | BS6141-3 | Rubber; Two-piece |
| 1 | VALVE COVER Valve Cover Gasket Set | 53-52 | VS10604 | w/Grommets |
| 2 | Grommet Set | 53-52 | 10740 | |
| 1 | PUSH ROD COVER Push Rod Cover Gasket Set | 53-52 | PS10603R | w/Grommets |
| 4 | Grommet Set | 53-52 | 10740 | |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 53-52 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 53-52 | SS10777 | Umbrella |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 53-52 | 11501 | |
| 1 | WATER PUMP Water Pump Gasket | 53-52 | 10610 | |
| 1 | TIMING COVER Timing Cover Set | 53-52 | TCS13095-2 | |
| 6 | CARB & FUEL INJECTION Carb. Mounting Gasket | 53-52 | 8013 | w/1 Bbl. |
| 1 | OIL PUMP COVER Oil Pump Gasket | 53-52 | 72516 | Inlet tube |

3.6L 221 OHV V8, 3.5" Bore 1962-63 30
VIN Code "L" 1962-63

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---|-------|-----------|---|
| 1 | Head Set | 63-62 | HS8004-1 | Premium valve stem seals incl. |
| 1 | CONVERSION SET Gasket Conversion Set | 63-62 | CS8548-4 | Multi-piece oil pan gskt. incl. |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 63-62 | MS90103-1 | |
| 1 | Exh. Manifold Gasket Set | 63-62 | MS90000 | |
| 2 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 63-62 | 60052 | Flange; 1 or 2 Req'd.; 2 1/8" ID |
| 2 | Exhaust Pipe Gasket | 63-62 | 8194 | Packing; 2 1/32" ID |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 63-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN Oil Pan Gasket Set | 63-62 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 63-62 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 63-62 | 70822 | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 63-62 | BS30136 | Rubber; Two-piece |
| 1 | VALVE COVER Valve Cover Gasket Set | 63-62 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 63-62 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 63-62 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 63-62 | VS13264R | Rubber |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 63-62 | 35067 | 1 13/16" ID |
| 1 | WATER PUMP Water Pump Gasket | 63-62 | 13267 | |
| 1 | TIMING COVER Timing Cover Set | 63-62 | TCS45008 | w/o Sleeve 'N' Seal® |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 30 3.6L 221 OHV V8, 3.5" Bore 1962-63 (cont.) VIN Code "L" 1962-63 | | | | |
|--|----------------------------|-------|------------|--|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Set w/Sleeve & Seal | 63-62 | TCS45168 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 63-62 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 63-62 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 63-62 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 63-62 | 60094-1 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 63-62 | 5511 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 63-62 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 63-62 | 70083 | Mounting |
| 31 3.6L 221 L-HEAD V8 (Ford), 3.0625" Bore 1932-42 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 42-32 | FS7246S-2 | 21 stud head; 85 HP eng. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 42-32 | MS2853 | |
| 1 | Exh. Manifold Gasket Set | 42-32 | MS8028B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 42-32 | 9242 | Flange; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 42-32 | 773 | Glass bowl; 1 5/8" ID x 2 1/8" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 42-32 | BS10642-2 | Rope |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 42-32 | SS5566 | Int. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 42-32 | 9264 | w/2 Bbl.; 1 to 6 Req'd. |
| 32 3.6L 223 OHV L6, 3.625" Bore 1954-64 VIN Codes "A" 1954-61, "V" 1960-64 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 64-54 | 7994PT-1 | |
| 1 | Head Set | 64-54 | HS7994PT-3 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-54 | FS7994PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 64-54 | MS9960 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 64-63 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 64-63 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 62-54 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 62-60 | 773 | Exc. Taxi w/B7T-9155-A or w/B7Q-9155-A; Exc. Carter; 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 59-55 | 773 | B7A-9365-A Strainer assembly; 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 54 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | O-Ring | 59-55 | 12473 | Fuel pump bowl; Exc. B7A-9365-A Strainer assembly; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-54 | OS10605D | |
| 1 | Drain Plug Gasket | 64-54 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-54 | BS6141-3 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-60 | VS12690 | |
| 1 | Valve Cover Gasket Set | 59-54 | VS10604 | w/Grommets |
| 2 | Grommet Set | 59-54 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 64-54 | PS10603R | w/Grommets |
| 4 | Grommet Set | 64-54 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-62 | SS13807 | Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 3.6L 223 OHV L6, 3.625" Bore 1954-64 32 VIN Codes "A" 1954-61, "V" 1960-64 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| | (cont.) | | | |
| 1 | Valve Stem Seal Set | 61 | SS13807 | From 04/02/61; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 61 | SS10777 | To 04/01/61 |
| 1 | Valve Stem Seal Set | 60-54 | SS10777 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-54 | 11501 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 56-54 | 10610 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-54 | TCS13095-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 64-56 | 8013 | w/1 Bbl.; 1 to 3 Req'd. |
| 6 | Carb. Mounting Gasket | 55-54 | 8013 | w/1 Bbl. |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 64-54 | 72516 | Inlet tube |
| 3.7L 226 L-HEAD L6, 3.2969" Bore 1941-51 33 VIN Code "H" 1949-51 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 51-47 | 7524S | 95 HP engine; Series H |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 51-47 | FS7524S | 95 HP engine; Series H; Crankshaft front & rear rope packing not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 51-46 | MS8793B | |
| 1 | Int. & Exh. Gasket Set | 42-41 | MS8793B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 51-46 | 60052 | Flange; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 42-41 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 51-46 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 42-41 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 51-49 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 51-47 | VS2976 | 95 HP engine; Series H |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 51-46 | 8013 | w/1 Bbl.; 1 to 6 Req'd. |
| 6 | Carb. Mounting Gasket | 42-41 | 8013 | w/1 Bbl.; 1 to 6 Req'd. |
| 3.8L 232 (3797cc) OHV V6, 96.8mm Bore 1982-90 34 VIN Codes "C" 1982-85, "3" 1982-87, "4" 1987-2004 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-88 | 9560PT | "Continental" & "Sable" & "Taurus" models; Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 2 | Head Gasket | 90-88 | 8857PT-1 | "Cougar" & "Thunderbird" models; Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 2 | Head Gasket | 87-82 | 8857PT-1 | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-88 | 9560SP | "Continental" & "Sable" & "Taurus" models; HeadSaver® |
| 2 | Head Gasket Spacer Shim | 90-88 | 8857SP-1 | "Cougar" & "Thunderbird" models; HeadSaver® |
| 2 | Head Gasket Spacer Shim | 87-82 | 8857SP-1 | HeadSaver® |
| 1 | Head Set | 90-89 | HS9560PT-1 | "Continental" & "Sable" & "Taurus" models; Head bolts not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-89 | HS8857PT-5 | "Cougar" & "Thunderbird" models; Head bolts not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88 | HS9560PT | "Continental" & "Sable" & "Taurus" models; Head bolts not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88 | HS8857PT-4 | "Cougar" & "Thunderbird" models; Head bolts not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8857PT-3 | w/Plastic valve covers; Head bolts not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8857PT-3 | From 01/16/86; w/Plastic valve covers; Head bolts not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

34 3.8L 232 (3797cc) OHV V6, 96.8mm Bore 1982-90
 (cont.) VIN Codes "C" 1982-85, "3" 1982-87, "4" 1987-2004

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|-------------------------------|-------|-------------|---|
| 1 | Head Set | 86 | HS8857PT-2 | To 01/15/86; w/Stamped steel valve covers; Head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Set | 85-84 | HS8857PT-2 | w/Stamped steel valve covers; Head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Set | 83-82 | HS8857PT | w/Stamped steel valve covers; Head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-89 | HIS9560PT-1 | "Continental" & "Sable" & "Taurus" models; Head bolts not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl. |
| 1 | Head Installation Set | 90-89 | HIS8857PT-5 | "Cougar" & "Thunderbird" models; Head bolts not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl. |
| 2 | Head Bolt Set | 90-89 | ES72131 | 2 Req'd.; Replacement required |
| 2 | Head Bolt Set | 88-82 | ES72129 | 2 Req'd.; Replacement required |
| 1 | Dowel Pin | 86-82 | ES74011 | Cyl. head alignment |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 86 | FS8857PT-2 | To 01/15/86; w/Stamped steel valve covers; Head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85-84 | FS8857PT-2 | w/Stamped steel valve covers; Head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS8857-5 | RTV sealant incl. for oil pan gskt.; PermaDryPlus® timing cover gskt. incl. |
| 1 | Gasket Conversion Set | 88 | CS8857-4 | PermaDryPlus® timing cover gskt. incl. |
| 1 | Gasket Conversion Set | 87-82 | CS8857-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94045 | Lower set; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 87-84 | MS92430 | |
| 1 | Int. Manifold Gasket Set | 83-82 | MS91240 | |
| 1 | Plenum Gasket Set | 90-88 | MS94046 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-82 | MS91346 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60885 | Converter; "Continental" model; From 11/01/89 |
| 1 | Exhaust Pipe Gasket | 90 | 60641 | Converter; "Continental" model; To 11/01/89 |
| 1 | Exhaust Pipe Gasket | 90-89 | 60641 | Converter; Exc. "Continental" model |
| 1 | Exhaust Pipe Gasket | 89 | 60641 | Converter; "Continental" model |
| 1 | Exhaust Pipe Gasket | 88 | 60641 | Converter; "Continental" & "Sable" & "Taurus" models |
| 1 | Exhaust Pipe Gasket | 88 | 60308 | Converter; "Cougar" & "Thunderbird" models; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 87-82 | 60308 | Converter; 2 11/32" ID |
| 1 | Exh. Flange Bolt & Spring Kit | 90-88 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-82 | 72556 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30625R | RTV Black silicone w/Rubber end seal |
| 1 | Oil Pan Gasket Set | 88 | OS34002C | One-piece Cork gskt. |
| 1 | Oil Pan Gasket Set | 87-82 | OS34000C | One-piece Cork gskt. w/Cork end seal |
| 1 | Oil Pan Gasket Set | 87-82 | OS30625R | RTV Black silicone w/Rubber end seal |
| 1 | Drain Plug Gasket | 90-82 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-84 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 83 | BS40644 | From 01/01/83; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40620 | From 01/01/83; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 83 | BS30136 | To 12/31/82; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 82 | BS30136 | Rubber; Two-piece |
| 1 | Repair Sleeve | 90-84 | 16250 | Use w/installation tool |
| 1 | Repair Sleeve | 83 | 16250 | From 01/01/83; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-84 | 16300 | |
| 1 | Repair Sleeve Tool | 83 | 16300 | From 01/01/83 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50070R | Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-88 | VS50321R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87 | VS50072R | w/Plastic valve covers; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 86 | VS50072R | From 01/16/86; w/Plastic valve covers; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 86 | VS50212C | To 01/15/86; w/Stamped steel valve covers; Cork |
| 1 | Valve Cover Gasket Set | 85-82 | VS50212C | w/Stamped steel valve covers; Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 90-89 | SS72708 | Int. & Exh.; 2 Req'd.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-82 | SS72561-1 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-82 | SS72654 | Int.; Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 3.8L 232 (3797cc) OHV V6, 96.8mm Bore 1982-90 34 VIN Codes "C" 1982-85, "3" 1982-87, "4" 1987-2004 (cont.) | | | | |
|---|-------------------------------|-------|-----------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-82 | 35390 | |
| 1 | Water Outlet Gasket | 90-82 | 35390T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35414 | |
| 1 | Water Pump Gasket | 87-82 | 35242 | |
| 1 | O-Ring | 90-88 | 427RR | "Continental" & "Sable" & "Taurus" models; Inlet tube O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45826 | w/o Sleeve 'N' Seal®; PermaDryPlus® timing cover gskt. incl. |
| 1 | Timing Cover Set | 87-82 | TCS45521 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45878 | w/Sleeve 'N' Seal®; PermaDryPlus® timing cover gskt. incl. |
| 1 | Timing Set w/Sleeve & Seal | 87-82 | TCS45535 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-82 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-82 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-84 | 60038 | w/2 Bbl.; Canada; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 87-84 | 60379 | w/2 Bbl.; Exc. Canada; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 83 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 82 | 60379 | w/2 Bbl.; California; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 82 | 60038 | w/2 Bbl.; Exc. California; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-84 | 60638 | w/CFI; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 87-84 | 60638 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 83-82 | 60497 | w/2 Bbl.; Spacer to manifold |
| 2 | Fuel Injector O-Ring Set | 90-88 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-88 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-88 | 60843 | w/MFI; Mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70149 | |
| 1 | EGR Gasket | 87-82 | 70031 | Adapter to spacer |
| 1 | EGR Gasket | 87-82 | 70020 | Valve to adapter |
| 3.8L 232 (3797cc) OHV V6 (Supercharged), 96.8mm Bore 1989-90 35 VIN Codes "C" 1989 (S/C), "R" 1989-95 (S/C) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-89 | 9642PT-1 | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 1 | Head Set | 90-89 | HS9642PT | Head bolts not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 2 | Head Bolt Set | 90-89 | ES72131 | 2 Req'd.; Replacement required |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS8857-5 | RTV sealant incl. for oil pan gskt.; PermaDryPlus® timing cover gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94045-1 | Lower set; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS91346 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60641 | Converter |
| 1 | Exh. Flange Bolt & Spring Kit | 90-89 | ES72142 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30625R | RTV Black silicone w/Rubber end seal |
| 1 | Drain Plug Gasket | 90-89 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-89 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 90-89 | 16250 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-89 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50070R | Services both covers; PermaDry® molded rubber gsks. incl. |
| 2 | Valve Cover Gasket Set | 90-89 | VS50321R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 90-89 | SS72708 | Int. & Exh.; 2 Req'd.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35459 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35414 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 35 3.8L 232 (3797cc) OHV V6 (Supercharged), 96.8mm Bore 1989-90 (cont.) VIN Codes "C" 1989 (S/C), "R" 1989-95 (S/C) | | | | |
|---|----------------------------|-------|------------|---|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-89 | TCS45826 | w/o Sleeve 'N' Seal®; PermaDryPlus® timing cover gskt. incl. |
| 1 | Timing Set w/Sleeve & Seal | 90-89 | TCS45878 | w/Sleeve 'N' Seal®; PermaDryPlus® timing cover gskt. incl. |
| 1 | Repair Sleeve | 90-89 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-89 | 16310 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-89 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-89 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-89 | 60859 | w/MFI; Mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70149 | |
| 36 3.9L 239 OHV V8 (Ford), 3.5" Bore 1954 VIN Code "U" 1954 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 54 | FS7636SH | w/Cyl. heads & blocks marked EBU |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 54 | MS9243B | |
| 1 | Exh. Manifold Gasket Set | 54 | MS9492B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 54 | 60052 | Inlet to muffler; 1 to 3 Req'd.; 2 1/8" ID |
| 3 | Exhaust Pipe Gasket | 54 | 9242 | Single exh. to crossover |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 54 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54 | OS10701C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 54 | BS10743 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 54 | VS10680C | w/Grommets |
| 4 | Grommet Set | 54 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 54 | PS10700R | w/Grommets |
| 2 | Grommet Set | 54 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 54 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 54 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54 | 10714 | Bypass tube |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 54 | TCS10677-3 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 54 | 9264 | w/2 Bbl.; 1 to 6 Req'd. |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 54 | 10784 | Oil pump mounting |
| 37 3.9L 239.4 L-HEAD V8 (Ford/Mercury), 3.1875" Bore 1939-53 VIN Code "B" 1949-53 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 53-49 | 7526B-1 | L.H.; Overbore 3.420" |
| 1 | Head Gasket | 53-49 | 7526B | L.H.; Standard bore 3.270" |
| 1 | Head Gasket | 53-49 | 7525B-1 | R.H.; Overbore 3.420" |
| 1 | Head Gasket | 53-49 | 7525B | R.H.; Standard bore 3.270" |
| 2 | Head Gasket | 48-46 | 7283B | 24 stud head; 90 HP, 95 HP, 100 HP engines; w/2 small round water holes on centerline |
| 2 | Head Gasket | 48-46 | 7548B | 24 stud head; 90 HP, 95 HP, 100 HP engines; w/3 large irregular water holes on centerline |
| 2 | Head Gasket | 42-39 | 7283B | 24 stud head; 90 HP, 95 HP, 100 HP engines; w/2 small round water holes on centerline |
| 2 | Head Gasket | 42-39 | 7548B | 24 stud head; 90 HP, 95 HP, 100 HP engines; w/3 large irregular water holes on centerline |
| 1 | Head Set | 53-49 | HS7525B | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 3.9L 239.4 L-HEAD V8 (Ford/Mercury), 3.1875" Bore 1939-53 37 VIN Code "B" 1949-53 (cont.) | | | | |
|---|---------------------------|-------|------------|---|
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-49 | FS7525B | |
| 1 | Full Gasket Set | 48-46 | FS7283B | 24 stud head; 90 HP, 95 HP, 100 HP engines; w/2 small round water holes on centerline; Valve stem seals not incl. |
| 1 | Full Gasket Set | 48-46 | FS7548B | 24 stud head; 90 HP, 95 HP, 100 HP engines; w/3 large irregular water holes on centerline |
| 1 | Full Gasket Set | 42-39 | FS7283B | 24 stud head; 90 HP, 95 HP, 100 HP engines; w/2 small round water holes on centerline; Valve stem seals not incl. |
| 1 | Full Gasket Set | 42-39 | FS7548B | 24 stud head; 90 HP, 95 HP, 100 HP engines; w/3 large irregular water holes on centerline |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 53-49 | MS8903 | |
| 1 | Int. Manifold Gasket Set | 48-46 | MS2853 | |
| 1 | Int. Manifold Gasket Set | 42-39 | MS2853 | |
| 1 | Exh. Manifold Gasket Set | 53-46 | MS8028B | |
| 1 | Exh. Manifold Gasket Set | 42-39 | MS8028B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 53-49 | 60052 | Flange; 1 to 3 Req'd.; 2 1/8" ID |
| 3 | Exhaust Pipe Gasket | 48-46 | 9242 | Flange; 1 to 3 Req'd. |
| 3 | Exhaust Pipe Gasket | 42-39 | 9242 | Flange; 1 to 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-49 | 6579 | Pump to adapter; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 53-49 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 48-46 | 773 | Glass bowl; 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42-39 | 773 | Glass bowl; 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 53-49 | OS2996C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 53-46 | BS10642-2 | Rope |
| 1 | Rear Main Seal Set | 42-39 | BS10642-2 | Rope |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 53-46 | SS5566 | Int. |
| 1 | Valve Stem Seal Set | 42-39 | SS5566 | Int. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 53-49 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 53-49 | 2972 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 53-46 | 9264 | w/2 Bbl.; 1 to 6 Req'd. |
| 6 | Carb. Mounting Gasket | 42-39 | 9264 | w/2 Bbl.; 1 to 6 Req'd. |
| 3.9L 240 OHV L6, 4" Bore 1965-72 38 VIN Codes "B" 1965-70, "E" 1965-72, "V" 1965-72 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 72-65 | 525SD | PermaTorque Severe Duty® |
| 1 | Head Gasket | 72-65 | 8168PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 72-65 | 8168SP | HeadSaver® |
| 1 | Head Set | 72-68 | HS8168PT-3 | Premium valve stem seals incl. |
| 1 | Head Set | 67-65 | HS8168PT-3 | Valve cover gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 72-68 | FS8168PT-2 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 67-65 | FS8168PT-2 | Valve cover gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 72-65 | CS8168 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 72-65 | MS90157-1 | |
| 1 | Intake to Exhaust Gasket | 65 | 9979 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 72-65 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 72-65 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-65 | OS13811C | Cork |
| 1 | Drain Plug Gasket | 72-65 | 70822 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 38 3.9L 240 OHV L6, 4" Bore 1965-72 | | | | |
|---|----------------------------|-------|------------|---|
| (cont.) VIN Codes "B" 1965-70, "E" 1965-72, "V" 1965-72 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-65 | BS40645 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 72-65 | BS40509 | Rubber; One-piece |
| 1 | Repair Sleeve | 72-65 | 16251 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 72-65 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72-68 | VS50033C-1 | Cork |
| 1 | Valve Cover Gasket Set | 72-68 | VS50033R | Rubber |
| 1 | Valve Cover Gasket Set | 67-65 | VS13799R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 72-65 | PS13809R | w/Grommets |
| 6 | Grommet Set | 72-65 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 72-71 | SS13807 | Exh.; Taxi & Police; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 72-65 | SS13807 | Int.; Taxi & Police; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 72-65 | SS13807 | Int. & Exh.; Exc. Taxi & Police; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 70 | SS5112 | Exh.; Taxi & Police; 1st Design; O-ring |
| 1 | Valve Stem Seal Set | 70 | SS13807 | Exh.; Taxi & Police; 2nd Design; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 69-67 | SS5112 | Exh.; Taxi & Police; O-ring |
| 1 | Valve Stem Seal Set | 66-65 | SS13807 | Exh.; Taxi & Police; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-65 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 72-65 | 13816 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 72-65 | TCS45044 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 72-65 | TCS45278 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 72-65 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 72-65 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 72-68 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 72-70 | 60084 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 69-68 | 60131 | w/1 Bbl.; w/A/T |
| 1 | Carb. Mounting Gasket | 69-68 | 60084 | w/1 Bbl.; w/M/T |
| 1 | Carb. Mounting Gasket | 69-68 | 60084 | w/1 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 69-68 | 60131 | w/1 Bbl.; Exc. Carter |
| 1 | Carb. Mounting Gasket | 69-68 | 60131 | w/1 Bbl.; Exc. Thermactor Emission |
| 1 | Carb. Mounting Gasket | 69-68 | 60084 | w/1 Bbl.; Thermactor Emission |
| 1 | Carb. Mounting Gasket | 67-65 | 60131 | w/1 Bbl.; w/Holley Service Carb. |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 72-65 | 70374 | To block |
| 39 4.1L 250 OHV L6, 3.68" Bore 1969-80 | | | | |
| VIN Codes "C" 1980, "L" 1969-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-69 | 7916PT-1 | |
| 1 | Head Set | 80-69 | HS7916PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-69 | FS7916PT-3 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 80-69 | MS9789-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-77 | 60309 | Converter; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 80-69 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80-69 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 60309 | Converter; "Granada" & "Monarch" models; 2 1/2" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-69 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-69 | OS30217C | |
| 1 | Drain Plug Gasket | 80-69 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-69 | BS30136 | Rubber; Two-piece |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 4.1L 250 OHV L6, 3.68" Bore 1969-80 39 VIN Codes "C" 1980, "L" 1969-79 (cont.) | | | | |
|--|----------------------------|-------|------------|--|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-69 | VS12692 | Cork |
| 1 | Valve Cover Gasket Set | 80-69 | VS12692R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-69 | SS72616 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-69 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-69 | 35054 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-69 | TCS45059 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 80-69 | TCS45660 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 80-69 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 80-69 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 80-75 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80 | 60444 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 80 | 60081 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 79-77 | 60328 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 79-75 | 60269 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60196 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60090-1 | w/1 Bbl.; w/M/T; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74 | 60090-1 | w/1 Bbl.; Exc. Thermactor Emission; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74-73 | 60190 | w/1 Bbl.; Carb. to heat shield |
| 1 | Carb. Mounting Gasket | 74-73 | 60196 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73-70 | 60090-1 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-69 | 60081 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 69 | 60084 | w/1 Bbl.; Exc. Holley; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 69 | 60131 | w/1 Bbl.; Holley; Carb. to spacer |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-77 | 70020 | |
| 1 | EGR Gasket | 76-73 | 70826 | |
| 4.2L 255 OHV V8, 3.68" Bore 1980-82 40 VIN Code "D" 1980-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 82 | HS8704PT-1 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 81 | HS8704PT-1 | From 04/14/81; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 81 | HS8704PT-1 | To 04/13/81; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 80 | HS8704PT-1 | Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-80 | CS8548-4 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 81 | MS96035 | To 04/13/81 |
| 1 | Valley Pan Gasket Set | 80 | MS96035 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 82-81 | 60308 | Converter; 1 or 2 Req'd.; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 80 | 60309 | Converter; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 80 | 60308 | Converter; 2 11/32" ID |
| 1 | Exhaust Pipe Gasket | 80 | 8194 | Packing; "Granada" & "Monarch" & "Versailles" models; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-80 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-80 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 82-80 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 82-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-80 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-80 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 82-80 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 82-80 | VS13264T | PermaDryPlus®; Improved design |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 40 4.2L 255 OHV V8, 3.68" Bore 1980-82 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) VIN Code "D" 1980-82 | | | | |
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-80 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82 | SS13364-1 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 81 | SS72562 | Exh.; From 04/14/81; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 81 | SS13364-1 | Int.; From 04/14/81; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 81 | SS13364 | Int. & Exh.; To 04/13/81; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS13364 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-80 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-80 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 82-80 | 35214 | Pump to plate; Exc. Police, Taxi, Trailer Tow pkg. |
| 1 | Water Pump Gasket | 82-80 | 35241 | Pump to plate; Police, Taxi, Trailer Tow pkg. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-80 | TCS45449 | w/o Sleeve 'N' Seal@; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 82-80 | TCS45450 | w/Sleeve 'N' Seal@; Water pump to plate gskts. not incl. |
| 1 | Repair Sleeve | 82-80 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-80 | 16310 | |
| 1 | Dowel Pin | 82-80 | ES74004 | Sprocket to camshaft |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-81 | 60379 | w/2 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 82-80 | 60038 | w/2 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-80 | 60529 | w/2 Bbl.; Phenolic spacer; .630" thick |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-80 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-80 | 70020 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 82-80 | 72516 | Inlet tube |
| 41 4.2L 255.4 L-HEAD V8 (Mercury), 3.1875" Bore 1949-53 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 53-49 | 7526B-1 | L.H.; Overbore 3.420" |
| 1 | Head Gasket | 53-49 | 7526B | L.H.; Standard bore 3.270" |
| 1 | Head Gasket | 53-49 | 7525B-1 | R.H.; Overbore 3.420" |
| 1 | Head Gasket | 53-49 | 7525B | R.H.; Standard bore 3.270" |
| 1 | Head Set | 53-49 | HS7525B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-49 | FS7525B | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 53-49 | MS8903 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 53-49 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-49 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 53-49 | OS2996C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 53-49 | BS10642-2 | Rope |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 53-49 | SS5566 | Int. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 53-49 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 53-49 | 2972 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 53-49 | 9093 | w/2 Bbl. |

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 4.2L 256 OHV V8 (Mercury), 3.625" Bore 1954 42 VIN Code "P" 1954 | | | | |
|--|---------------------------|-------|-------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 54 | 7999PT | |
| 1 | Head Set | 54 | HS7999PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 54 | FS7999PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 54 | MS9492B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 54 | 9242 | Dual exh. |
| 1 | Exhaust Pipe Gasket | 54 | 60052 | Single exh.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54 | OS10701C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 54 | BS10743 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 54 | VS10680C | w/Grommets |
| 4 | Grommet Set | 54 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 54 | PS10700R | w/Grommets |
| 2 | Grommet Set | 54 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 54 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 54 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54 | 10714 | Bypass tube |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 54 | TCS10677-3 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 54 | 10784 | Oil pump mounting |
| 4.3L 260 OHV V8, 3.7969" Bore 1962-65 43 VIN Code "F" 1962-65 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 65-62 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 65-62 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 65-62 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 65-62 | HS8548PT-11 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65-62 | FS8548PT-16 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 65-62 | CS8548-4 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 65-62 | MS90103-1 | |
| 1 | Exh. Manifold Gasket Set | 65-62 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 65-62 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 65-62 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 63 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 65-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-62 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 65-62 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 65-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65-62 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-62 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 65-62 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 65-62 | VS13264T | PermaDryPlus®; Improved design |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 43 4.3L 260 OHV V8, 3.7969" Bore 1962-65 | | | | |
|---|----------------------------|-------|------------|---|
| (cont.) VIN Code "F" 1962-65 | | | | |
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-62 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 65-62 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 65-62 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-62 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 65-62 | 13267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 65-62 | TCS45008 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 65-62 | TCS45168 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 65-62 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 65-62 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 65-62 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 65-62 | 60094-1 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 65-62 | 5511 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 65-62 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 65-62 | 70083 | Mounting |
| 44 4.4L 267.3 L-HEAD V12 (Lincoln), 2.75" Bore 1936-39 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 39-36 | FS7250B | |
| 45 4.5L 272 OHV V8, 3.625" Bore 1955-57 | | | | |
| VIN Codes "B" 1957, "M" 1955, "U" 1955-57 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 57-55 | 7999PT | |
| 1 | Head Set | 57-55 | HS7999PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 57-55 | FS7999PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 57-55 | MS9361B-1 | |
| 1 | Exh. Manifold Gasket Set | 57-55 | MS9492B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 56-55 | 60052 | Dual exh.; 1 or 2 Req'd.; 2 1/8" ID |
| 3 | Exhaust Pipe Gasket | 56-55 | 60052 | Single exh.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 57-55 | 773 | Exc. "Thunderbird" model; 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 57-55 | OS10701C-1 | |
| 1 | Drain Plug Gasket | 57-55 | 70822 | Exc. "Thunderbird" model |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57-55 | BS10743 | Rope |
| 1 | Rear Main Seal Set | 57-55 | BS6141 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57-55 | VS10680C | w/Grommets |
| 4 | Grommet Set | 57-55 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 57-55 | PS10700R | w/Grommets |
| 2 | Grommet Set | 57-55 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 57-55 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 57-55 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57-55 | 10714 | Bypass tube |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 4.5L 272 OHV V8, 3.625" Bore 1955-57 45 | | | | |
|---|----------------------------|-------|-------------|---|
| VIN Codes "B" 1957, "M" 1955, "U" 1955-57 (cont.) | | | | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 57-55 | 10738 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 57-55 | TCS10677-3 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 57 | 60048 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 57 | 60059 | w/4 Bbl. |
| 3 | Carb. Mounting Gasket | 56 | 9264 | w/2 Bbl.; Carb. to governor; 1 to 3 Req'd. |
| 3 | Carb. Mounting Gasket | 55 | 9264 | w/2 Bbl.; Carb. to governor; 1 to 3 Req'd. |
| 3 | Carb. Mounting Gasket | 55 | 9264 | w/2 Bbl.; Carb. to manifold; 1 to 3 Req'd. |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 57-55 | 10784 | Oil pump mounting |
| 4.7L 289 OHV V8, 4" Bore 1963-68 46 | | | | |
| VIN Codes "A" 1964-68, "C" 1963-68, "D" 1964-65, "K" 1963-67 (Hi-Perf.) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 68-63 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 68-63 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 68-63 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 68-63 | HS8548PT-11 | Hi-Perf. & Special int. manifold gsks. & valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 68-63 | FS8548PT-16 | Hi-Perf. & Special int. manifold gsks. & valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 68-63 | CS8548-4 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 68-63 | MS90103-1 | Exc. Hi-Perf. & Special |
| 1 | Int. Manifold Gasket Set | 68-63 | MS90116-1 | Hi-Perf. & Special |
| 1 | Exh. Manifold Gasket Set | 68-63 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 68-63 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 68-63 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 65 | 9827 | Resonator inlet pipe; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 63 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 68-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-63 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 68-63 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 68-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-63 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-63 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 68-63 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 68-63 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 68-63 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 68-63 | SS72562 | Exh.; Exc. Hi-Perf. & Special; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 68-63 | SS13364-1 | Int.; Exc. Hi-Perf. & Special; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-63 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 68-66 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 68-63 | 35019 | Pump to plate |
| 1 | Water Pump Gasket | 65 | 13267 | Plate to block; 1st Design |
| 1 | Water Pump Gasket | 65 | 35211 | Plate to block; 2nd Design |
| 1 | Water Pump Gasket | 64-63 | 13267 | Plate to block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-63 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 68-63 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 68-63 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 68-63 | 16310 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 46 4.7L 289 OHV V8, 4" Bore 1963-68 | | | | |
|---|---------------------------|-------|------------|---|
| (cont.) VIN Codes "A" 1964-68, "C" 1963-68, "D" 1964-65, "K" 1963-67 (Hi-Perf.) | | | | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 68-63 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 68-63 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 68-67 | 60046 | w/4 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 68-63 | 60094-1 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 66 | 60059 | w/4 Bbl.; "Ford" make; Exc. Hi-Perf. |
| 2 | Carb. Mounting Gasket | 66 | 60046 | w/4 Bbl.; "Ford" make; Hi-Perf.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 66 | 9840 | w/4 Bbl.; "GT350" model |
| 2 | Carb. Mounting Gasket | 66 | 60046 | w/4 Bbl.; "Mercury" make; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 65 | 60059 | w/4 Bbl.; Exc. Hi-Perf. |
| 2 | Carb. Mounting Gasket | 65 | 60046 | w/4 Bbl.; Hi-Perf.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 64-63 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 68-63 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 67-65 | 13069 | Distributor mounting; Molded tapered washer |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 68-63 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 68-63 | 70083 | Mounting |
| 47 4.8L 292 L-HEAD V12 (Lincoln), 2.875" Bore 1940-48 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 48-46 | FS7250B | |
| 1 | Full Gasket Set | 42-40 | FS7250B | |
| 48 4.8L 292 OHV V8, 3.75" Bore 1955-62 | | | | |
| VIN Codes "C" 1957-61, "M" 1956, "P" 1955-57, "W" 1960-62 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 62-55 | 7999PT | |
| 1 | Head Set | 62-55 | HS7999PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 62-55 | FS7999PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 62-55 | MS9361B-1 | |
| 1 | Exh. Manifold Gasket Set | 62-55 | MS9492B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 62-55 | 60052 | Flange; 1 to 3 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 62-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 62-55 | 773 | Exc. "Thunderbird" model; 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 62-55 | OS10701C-1 | |
| 1 | Drain Plug Gasket | 62-55 | 70822 | Exc. "Thunderbird" model |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 62-55 | BS10743 | Rope |
| 1 | Rear Main Seal Set | 62-55 | BS6141 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 62-60 | VS12949 | w/Grommets |
| 1 | Valve Cover Gasket Set | 59-55 | VS10680C | w/Grommets |
| 4 | Grommet Set | 62-55 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 62-55 | PS10700R | w/Grommets |
| 2 | Grommet Set | 62-55 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 62-55 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 62-55 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 62-55 | 10714 | Bypass tube |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 62-55 | 10738 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 62-55 | TCS10677-3 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 4.8L 292 OHV V8, 3.75" Bore 1955-62 48 | | | | |
|---|-------------------------|-------|-------------|---|
| VIN Codes "C" 1957-61, "M" 1956, "P" 1955-57, "W" 1960-62 (cont.) | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 62-58 | 60048 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 58-57 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 62-58 | 13069 | Distributor mounting; Molded tapered washer |
| 1 | O-Ring | 62-58 | 5511 | Distributor mounting; O-ring |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 62-55 | 10784 | Oil pump mounting |
| 5.0L 302 OHV V8, 4" Bore 1968-90 49 | | | | |
| VIN Codes "D" 1969-72, "D" 1993-95 (Cobra), "E" 1985-93, "F" 1968-91, "G" 1969-71 (Boss & Eliminator), "J" 1968, "M" 1983-87, "T" 1991-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-86 | 8548PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 90-86 | 9333PT-1 | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 85 | 9333PT-1 | H.O.; w/MFI; Hi-Perf. engine |
| 2 | Head Gasket | 85 | 8548PT-2 | H.O.; w/4 Bbl.; PermaTorque® |
| 2 | Head Gasket | 85-82 | 9333PT-1 | Exc. H.O.; Hi-Perf. engine |
| 2 | Head Gasket | 85-82 | 8548PT-2 | Exc. H.O.; PermaTorque® |
| 2 | Head Gasket | 84-82 | 9333PT-1 | H.O.; Hi-Perf. engine |
| 2 | Head Gasket | 81-72 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 81-72 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket | 71-69 | 8346PT | VIN Code "G"; 2 Req'd. |
| 2 | Head Gasket | 71-68 | 9333PT-1 | VIN Codes "D" & "F" & "J"; Hi-Perf. engine |
| 2 | Head Gasket | 71-68 | 8548PT-2 | VIN Codes "D" & "F" & "J"; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-86 | 8548SP-1 | HeadSaver® |
| 2 | Head Gasket Spacer Shim | 85 | 8548SP-1 | H.O.; w/4 Bbl.; HeadSaver® |
| 2 | Head Gasket Spacer Shim | 85-82 | 8548SP-1 | Exc. H.O.; HeadSaver® |
| 2 | Head Gasket Spacer Shim | 81-72 | 8548SP-1 | HeadSaver® |
| 2 | Head Gasket Spacer Shim | 71-68 | 8548SP-1 | VIN Codes "D" & "F" & "J"; HeadSaver® |
| 1 | Head Set | 90-86 | HS9280PT-2 | Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS9333PT | H.O.; w/MFI; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS9280PT-2 | H.O.; w/4 Bbl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-82 | HS8548PT-11 | Exc. H.O.; Premium valve stem seals incl. |
| 1 | Head Set | 84-82 | HS9333PT | H.O.; Premium valve stem seals incl. |
| 1 | Head Set | 81-80 | HS8548PT-11 | Premium valve stem seals incl. |
| 1 | Head Set | 79-78 | HS8548PT-11 | "Fairmont" model; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 79-78 | HS8548PT-11 | Exc. "Fairmont" model; Premium valve stem seals incl. |
| 1 | Head Set | 77-75 | HS8548PT-11 | Premium valve stem seals incl. |
| 1 | Head Set | 74 | HS8548PT-11 | Thermactor Emission int. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 73-72 | HS8548PT-11 | Premium valve stem seals incl. |
| 1 | Head Set | 71-68 | HS8548PT-11 | VIN Codes "D" & "F" & "J"; Hi-Perf. int. manifold gsks. not incl.; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85-84 | FS8548PT-14 | Exc. H.O.; Water pump to plate gsks. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8548PT-14 | Exc. H.O.; From 12/01/82; Water pump to plate gsks. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8548PT-16 | Exc. H.O.; To 11/30/82; Water pump to plate gsks. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 82-80 | FS8548PT-16 | Exc. H.O.; Water pump to plate gsks. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 79-78 | FS8548PT-16 | "Fairmont" model; Water pump to plate gsks. & exh. pipe packing not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 79-78 | FS8548PT-16 | Exc. "Fairmont" model; Water pump to plate gsks. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 77-75 | FS8548PT-16 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74 | FS8548PT-16 | Thermactor Emission int. manifold gsks. & Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 73-72 | FS8548PT-16 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 71-69 | FS8346PT | VIN Code "G"; Water pump to plate gsks. & exh. pipe packing not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 71-68 | FS8548PT-16 | VIN Codes "D" & "F" & "J"; Hi-Perf. int. manifold gsks. not incl.; Water pump to plate gsks. & exh. pipe packing not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8548-2 | Water pump to plate gsks. not incl.; Multi-piece oil pan gskt. incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 49 5.0L 302 OHV V8, 4" Bore 1968-90 | | | | |
|--|-----------------------------------|--------------|------------------|---|
| (cont.) VIN Codes "D" 1969-72, "D" 1993-95 (Cobra), "E" 1985-93, "F" 1968-91, "G" 1969-71 (Boss & Eliminator), "J" 1968, "M" 1983-87, "T" 1991-95 | | | | |
| QTY | CONVERSION SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8548-9 | Water pump to plate gskts. not incl.; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85-84 | CS8548-2 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-2 | From 12/01/82; Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-4 | To 11/30/82; Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82-68 | CS8548-4 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-86 | MS93334 | Lower set; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 85-77 | MS90361 | |
| 1 | Int. Manifold Gasket Set | 76-75 | MS90103-1 | |
| 1 | Int. Manifold Gasket Set | 74 | MS90103-1 | Exc. Thermactor Emission |
| 1 | Int. Manifold Gasket Set | 73-72 | MS90103-1 | |
| 1 | Int. Manifold Gasket Set | 71-69 | MS90150 | VIN Code "G" |
| 1 | Int. Manifold Gasket Set | 71-68 | MS90103-1 | VIN Codes "D" & "F" & "J"; Exc. Hi-Perf. |
| 1 | Int. Manifold Gasket Set | 71-68 | MS90116-1 | VIN Codes "D" & "F" & "J"; Hi-Perf. |
| 1 | Plenum Gasket Set | 90-86 | MS94555 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-68 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-86 | 60924 | Converter; 1 or 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 85-83 | 60308 | Converter; Gskt.; 1 or 2 Req'd.; 2 11/32" ID |
| 2 | Exhaust Pipe Gasket | 85-83 | 60583 | Converter; Packing; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 82-81 | 60308 | Converter; 1 or 2 Req'd.; 2 11/32" ID |
| 2 | Exhaust Pipe Gasket | 80 | 60985 | Opt. sintered metal; "Granada" & "Monarch" & "Versailles" models; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 80 | 8194 | Packing; "Granada" & "Monarch" & "Versailles" models; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80-75 | 60309 | Converter; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 80-75 | 60308 | Converter; 2 11/32" ID |
| 2 | Exhaust Pipe Gasket | 79-78 | 60198 | Packing; "Fairmont" model; 1 or 2 Req'd.; 1 25/32" ID |
| 2 | Exhaust Pipe Gasket | 79-72 | 60985 | Opt. sintered metal; Exc. "Fairmont" & "LTD" & "LTD II" & "Thunderbird" models; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 79-72 | 8194 | Packing; Exc. "Fairmont" & "LTD" & "LTD II" & "Thunderbird" models; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 71-68 | 60985 | Opt. sintered metal; VIN Codes "D" & "F" & "J"; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 71-68 | 8194 | Packing; VIN Codes "D" & "F" & "J"; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 70 | 60218 | Packing; VIN Code "G"; 1 or 2 Req'd.; 2 5/32" ID x 3" OD |
| 2 | Exhaust Pipe Gasket | 69 | 8194 | Packing; VIN Code "G"; 1 or 2 Req'd.; 2 1/32" ID |
| 1 | Exh. Flange Bolt & Spring Kit | 90-86 | ES72142 | |
| 1 | Exh. Flange Bolt & Spring Kit | 85-82 | ES72142 | H.O. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34508R | PermaDry® one-piece molded rubber gskt. incl.; Improved design |
| 1 | Oil Pan Gasket Set | 90-68 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 85-68 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-84 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 83 | BS40644 | From 12/01/82; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40620 | From 12/01/82; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 83 | BS30136 | To 11/30/82; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 82-68 | BS30136 | Rubber; Two-piece |
| 1 | Repair Sleeve | 90-84 | 16250 | Use w/installation tool |
| 1 | Repair Sleeve | 83 | 16250 | From 12/01/82; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-84 | 16300 | |
| 1 | Repair Sleeve Tool | 83 | 16300 | From 12/01/82 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50029C | Must be used w/MS 94555 or w/MS 95953; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 90-88 | VS13264T | Must be used w/MS 94555 or w/MS 95953; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | From 04/16/87; Must be used w/MS 94555; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | From 04/16/87; Must be used w/MS 94555; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | To 04/15/87; "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | To 04/15/87; "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; PermaDryPlus®; Improved design |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

5.0L 302 OHV V8, 4" Bore 1968-90 49

VIN Codes "D" 1969-72, "D" 1993-95 (Cobra), "E" 1985-93, "F" 1968-91, "G" 1969-71 (Boss & Eliminator), "J" 1968, "M" 1983-87, "T" 1991-95 (cont.)

| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|-----------|---|
| 1 | Valve Cover Gasket Set | 87 | VS13264C | To 04/15/87; Exc. "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; Cork |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | To 04/15/87; Exc. "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264R | To 04/15/87; Exc. "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; Rubber |
| 1 | Valve Cover Gasket Set | 86 | VS50029C | "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 86 | VS13264T | "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 86 | VS13264C | Exc. "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; Cork |
| 1 | Valve Cover Gasket Set | 86 | VS13264T | Exc. "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 86 | VS13264R | Exc. "Mustang" & "Capri" & "Mark VII" models; Must be used w/MS 94555; Rubber |
| 1 | Valve Cover Gasket Set | 85-72 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 85-72 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 85-72 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 85-72 | VS13264R | Rubber |
| 1 | Valve Cover Gasket Set | 71-69 | VS50068C | VIN Code "G"; Cork |
| 1 | Valve Cover Gasket Set | 71-69 | VS50068R | VIN Code "G"; Rubber |
| 1 | Valve Cover Gasket Set | 71-68 | VS13264C | VIN Codes "D" & "F" & "J"; Cork |
| 1 | Valve Cover Gasket Set | 71-68 | VS50029C | VIN Codes "D" & "F" & "J"; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 71-68 | VS13264T | VIN Codes "D" & "F" & "J"; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 71-68 | VS13264R | VIN Codes "D" & "F" & "J"; Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS70373 | Exh.; "Town Car" model; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-89 | SS70373 | Exh.; "Mustang" & "Mark VII" models; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-88 | SS72562 | Exh.; Exc. "Mustang" & "Mark VII" & "Town Car" models; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-86 | SS70070 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89 | SS70373 | Exh.; "Town Car" model; From 04/12/89; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89 | SS72562 | Exh.; "Town Car" model; To 04/11/89; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88 | SS70373 | Exh.; "Mustang" & "Mark VII" models; From 02/01/88; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88 | SS72562 | Exh.; "Mustang" & "Mark VII" models; To 01/31/88; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88 | SS72562 | Exh.; "Town Car" model; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-86 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85 | SS13364-1 | Int.; Exc. H.O.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85 | SS13364-1 | Int.; H.O.; w/MFI; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85 | SS70070 | Int.; H.O.; w/4 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-72 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 84-72 | SS13364-1 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 71-68 | SS72562 | Exh.; VIN Codes "D" & "F" & "J"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 71-68 | SS13364-1 | Int.; VIN Codes "D" & "F" & "J"; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35440 | |
| 1 | Water Outlet Gasket | 85-68 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35380 | Pump to plate; "Mustang" & "Thunderbird" & "Cougar" models |
| 1 | Water Pump Gasket | 90 | 35475 | Pump to plate; Exc. "Mustang" & "Thunderbird" & "Cougar" models |
| 1 | Water Pump Gasket | 90-86 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 89 | 35380 | Pump to plate; "Mustang" model |
| 1 | Water Pump Gasket | 89 | 35475 | Pump to plate; "Town Car" model; w/Aluminum pump |
| 1 | Water Pump Gasket | 89 | 35241 | Pump to plate; "Town Car" model; w/Cast iron pump |
| 1 | Water Pump Gasket | 89 | 35475 | Pump to plate; Exc. "Mustang" & "Town Car" models |
| 1 | Water Pump Gasket | 88-86 | 35241 | Pump to plate; "Crown Victoria" & "Grand Marquis" models |
| 1 | Water Pump Gasket | 88-86 | 35380 | Pump to plate; "Town Car" model; w/Aluminum pump |
| 1 | Water Pump Gasket | 88-86 | 35241 | Pump to plate; "Town Car" model; w/Cast iron pump |
| 1 | Water Pump Gasket | 88-86 | 35380 | Pump to plate; Exc. "Crown Victoria" & "Grand Marquis" & "Town Car" models |
| 1 | Water Pump Gasket | 85-80 | 35066 | Pump to plate; "Continental" & "Mark VI" & "Mark VII" & "Town Car" & "Versailles" models |
| 1 | Water Pump Gasket | 85-80 | 35066 | Pump to plate; "Cougar" & "Granada" & "Grand Marquis" & "LTD" & "Monarch" models |
| 1 | Water Pump Gasket | 85-80 | 35214 | Pump to plate; Exc. "Continental" & "Mark VI" & "Mark VII" & "Town Car" & "Versailles" & "Cougar" & "Granada" & "Grand Marquis" & "LTD" & "Monarch" models; Exc. Police, Taxi, Trailer Tow pkg. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 49 5.0L 302 OHV V8, 4" Bore 1968-90 | | | | |
|--|----------------------------------|--------------|-----------------|---|
| (cont.) VIN Codes "D" 1969-72, "D" 1993-95 (Cobra), "E" 1985-93, "F" 1968-91, "G" 1969-71 (Boss & Eliminator), "J" 1968, "M" 1983-87, "T" 1991-95 | | | | |
| QTY | WATER PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-80 | 35241 | Pump to plate; Police, Taxi, Trailer Tow pkg. |
| 1 | Water Pump Gasket | 85-68 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 79 | 35214 | Pump to plate; "Capri" & "LTD" & "Marquis" & "Mustang" models |
| 1 | Water Pump Gasket | 79 | 35066 | Pump to plate; Exc. "Capri" & "LTD" & "Marquis" & "Mustang" models |
| 1 | Water Pump Gasket | 78-70 | 35066 | Pump to plate |
| 1 | Water Pump Gasket | 69-68 | 35019 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45449 | w/o Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/ OS 34508R; Water pump to plate gskts. not incl. |
| 1 | Timing Cover Set | 85-79 | TCS45449 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Cover Set | 78-68 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45450 | w/Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/ OS 34508R; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 85-79 | TCS45450 | w/Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 78-68 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Repair Sleeve | 90-68 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-68 | 16310 | |
| 1 | Dowel Pin | 83-68 | ES74004 | Sprocket to camshaft |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 85-77 | 60379 | w/2 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 85-75 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 74-68 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 71-68 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 85-84 | 60625 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 85-83 | 60244 | w/2 Bbl.; Cast iron Int. manifold; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 85-83 | 60058 | w/4 Bbl.; Carb. to heat shield |
| 1 | Carb. Mounting Gasket | 85-83 | 60616 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 85-77 | 60529 | w/2 Bbl.; Aluminum Int. manifold; Phenolic spacer; .630" thick |
| 1 | Carb. Mounting Gasket | 85-77 | 60716 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 83 | 60591 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 82-77 | 60244 | w/2 Bbl.; Cast iron Int. manifold; Exc. "Versailles" model; Exc. Canada; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 76-75 | 60244 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 76-73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74-73 | 60186 | w/2 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 72-68 | 60094-1 | w/2 Bbl.; 1 or 2 Req'd. |
| 3 | Carb. Mounting Gasket | 71-69 | 60068-1 | w/4 Bbl.; VIN Code "G"; 1 to 3 Req'd. |
| 2 | Carb. Mounting Gasket | 71-68 | 60046 | w/4 Bbl.; VIN Codes "D" & "F" & "J"; 2 Req'd. |
| 1 | Carburetor Mounting Set | 85-83 | ES70582 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer, Spacer to manifold, EGR incl. |
| 1 | Carburetor Mounting Set | 82-77 | ES70582 | w/2 Bbl.; Cast iron Int. manifold; Exc. "Versailles" model; Exc. Canada; Carb. to spacer, Spacer to manifold, EGR incl. |
| 1 | Carburetor Mounting Set | 76-75 | ES70582 | w/2 Bbl.; Carb. to spacer, Spacer to manifold, EGR incl. |
| 2 | Fuel Injector O-Ring Set | 90-86 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-87 | 72543 | w/MFI; EGR valve to plenum; "Mark VII" & "Mustang" models |
| 1 | Throttle Body Gasket | 90-87 | 72540 | w/MFI; EGR valve to plenum; Exc. "Mark VII" & "Mustang" models |
| 1 | Throttle Body Gasket | 90-87 | 70262 | w/MFI; Throttle body to EGR valve; "Mark VII" & "Mustang" models |
| 1 | Throttle Body Gasket | 90-87 | 70261 | w/MFI; Throttle body to EGR valve; Exc. "Mark VII" & "Mustang" models |
| 1 | Throttle Body Gasket | 90-86 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 86 | 72540 | w/MFI; EGR valve to plenum; Exc. H.O. |
| 1 | Throttle Body Gasket | 86 | 72541 | w/MFI; EGR valve to plenum; H.O. |
| 1 | Throttle Body Gasket | 86 | 70262 | w/MFI; Throttle body to EGR valve; "Mark VII" & "Mustang" & "Capri" models |
| 1 | Throttle Body Gasket | 86 | 70261 | w/MFI; Throttle body to EGR valve; Exc. "Mark VII" & "Mustang" & "Capri" models |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 85-68 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 72-70 | 13069 | Distributor mounting; Molded tapered washer |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-86 | 70020 | |
| 1 | EGR Gasket | 85-78 | 70020 | Valve |
| 1 | EGR Gasket | 77 | 70020 | |
| 1 | EGR Gasket | 76-73 | 70826 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 71-69 | 70135 | Adapter; VIN Code "G" |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 90-68 | 72516 | Inlet tube |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| 5.0L 302 OHV V8, 4" Bore 1968-90 49 | | | | |
| VIN Codes "D" 1969-72, "D" 1993-95 (Cobra), "E" 1985-93, "F" 1968-91, "G" 1969-71 (Boss & Eliminator), "J" 1968, "M" 1983-87, "T" 1991-95 (cont.) | | | | |
| QTY | OIL PUMP COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 72-68 | 70083 | Mounting |
| 5.0L 305 L-HEAD V12 (Lincoln), 2.9375" Bore 1942 50 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 42 | FS7250B | |
| 5.1L 312 OHV V8, 3.7969" Bore 1956-60 51 | | | | |
| VIN Codes "D" 1957, "E" 1956-57, "F" 1957, "L" 1958, "P" 1956-60 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 60-56 | 7999PT | |
| 1 | Head Set | 60-56 | HS7999PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 60-56 | FS7999PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 60-56 | MS9361B-1 | |
| 1 | Exh. Manifold Gasket Set | 60-56 | MS9492B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 60-56 | 60052 | Flange; 1 or 2 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 60-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 60-56 | 773 | Exc. "Thunderbird" model; 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 60-56 | OS10701C-1 | |
| 1 | Drain Plug Gasket | 60-56 | 70822 | Exc. "Thunderbird" model |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 60-56 | BS10743 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 60 | VS12949 | w/Grommets |
| 1 | Valve Cover Gasket Set | 59-56 | VS10680C | w/Grommets |
| 4 | Grommet Set | 60-56 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 60-56 | PS10700R | w/Grommets |
| 2 | Grommet Set | 60-56 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 60-56 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 60-56 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 60-56 | 10714 | Bypass tube |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 60-56 | 10738 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 60-56 | TCS10677-3 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 60-59 | 60048 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 58-57 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 60-58 | 13069 | Distributor mounting; Molded tapered washer |
| 1 | O-Ring | 60-58 | 5511 | Distributor mounting; O-ring |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 60-56 | 10784 | Oil pump mounting |
| 5.1L 312 OHV V8 (Supercharged), 3.7969" Bore 1957 52 | | | | |
| VIN Code "F" 1957 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 57 | 7999PT | |
| 1 | Head Set | 57 | HS7999PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 57 | FS7999PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 57 | MS9361B-1 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 52 5.1L 312 OHV V8 (Supercharged), 3.7969" Bore 1957 (cont.) VIN Code "F" 1957 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 57 | MS9492B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 57 | 60052 | Flange; 1 or 2 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 57 | OS10701C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57 | BS10743 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57 | VS10680C | w/Grommets |
| 4 | Grommet Set | 57 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 57 | PS10700R | w/Grommets |
| 2 | Grommet Set | 57 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 57 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 57 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57 | 10714 | Bypass tube |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 57 | 10738 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 57 | TCS10677-3 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 57 | 10784 | Oil pump mounting |
| 53 5.2L 317.5 OHV V8 (Lincoln), 3.8125" Bore 1952-54 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54-52 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 54-52 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 54-52 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 4 | Grommet Set | 54-52 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Grommet Set | 54-52 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 54-52 | SS10777 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 52 | 9093 | w/2 Bbl. |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 54-52 | 10784 | Oil pump mounting |
| 54 5.4L 332 OHV V8, 4" Bore 1958-59 VIN Codes "B" 1958-59, "G" 1958-59 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 59-58 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 59-58 | 8554SP | HeadSaver® |
| 1 | Head Set | 59-58 | HS8554PT | Exh. pipe flange not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 59-58 | FS8554PT | Exh. pipe flange not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 59-58 | MS90145 | |
| 1 | Exh. Manifold Gasket Set | 59-58 | MS9906 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 59-58 | 60052 | Flange; 1 to 3 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 59-58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 5.4L 332 OHV V8, 4" Bore 1958-59 54 VIN Codes "B" 1958-59, "G" 1958-59 (cont.) | | | | |
|---|---------------------------|-------|------------|--|
| QTY | FUEL PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 59-58 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY OIL PAN | | | | |
| 1 | Oil Pan Gasket Set | 59-58 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 59-58 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 59-58 | 70822 | |
| QTY CRANKSHAFT REAR SEAL | | | | |
| 1 | Rear Main Seal Set | 59-58 | BS30138 | Rubber; Two-piece |
| QTY VALVE COVER | | | | |
| 1 | Valve Cover Gasket Set | 59-58 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 59-58 | VS13049R | Rubber |
| QTY VALVE STEM SEAL SET | | | | |
| 1 | Valve Stem Seal Set | 59-58 | SS13401 | |
| QTY WATER OUTLET GASKET | | | | |
| 2 | Water Outlet Gasket | 59-58 | 35063 | 1 or 2 Req'd.; 2 1/2" ID |
| QTY WATER PUMP | | | | |
| 2 | Water Pump Gasket | 59-58 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 59-58 | 11758 | Pump to plate |
| QTY TIMING COVER | | | | |
| 1 | Timing Cover Set | 59-58 | TCS11700-1 | |
| QTY CARB & FUEL INJECTION | | | | |
| 2 | Carb. Mounting Gasket | 59-58 | 60048 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 59-58 | 60059 | w/4 Bbl. |
| QTY DISTRIBUTOR MOUNTING | | | | |
| 1 | O-Ring | 59-58 | 13069 | Distributor mounting |
| QTY OIL FILTER MOUNTING | | | | |
| 1 | Oil Filter Gasket | 59-58 | 70135 | Adapter |
| QTY OIL PUMP COVER | | | | |
| 1 | Oil Pump Gasket | 59-58 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 59-58 | 11792 | Mounting |
| 5.8L 351 OHV V8 (Cleveland), 4" Bore 1970-74 55 VIN Codes "H" 1970-74, "M" 1970-71, "Q" 1971-74 (Cobra Jet), "R" 1971-72 (Boss) | | | | |
| QTY CYLINDER HEAD | | | | |
| 2 | Head Gasket | 74-70 | 8347PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 74-70 | 8347SP | HeadSaver® |
| 1 | Head Set | 74-70 | HS8347PT | w/2 Bbl.; "Mustang" model; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74-70 | HS8347PT | w/2 Bbl.; Exc. "Mustang" model; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74-70 | HS8347PT | w/4 Bbl.; "Mustang" model; Int. manifold & exh. manifold gskts., exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74-70 | HS8347PT | w/4 Bbl.; Exc. "Mustang" model; Int. manifold & exh. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY FULL GASKET SET | | | | |
| 1 | Full Gasket Set | 74-70 | FS8347PT | w/2 Bbl.; "Mustang" model; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74-70 | FS8347PT | w/2 Bbl.; Exc. "Mustang" model; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74-70 | FS8347PT | w/4 Bbl.; "Mustang" model; Int. manifold & exh. manifold gskts., exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74-70 | FS8347PT | w/4 Bbl.; Exc. "Mustang" model; Int. manifold & exh. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY MANIFOLD - INT. & EXH. | | | | |
| 1 | Valley Pan Gasket Set | 74-70 | MS96010 | w/2 Bbl. |
| 1 | Valley Pan Gasket Set | 74-70 | MS96012 | w/4 Bbl. |
| 1 | Exh. Manifold Gasket Set | 74-70 | MS90526 | w/2 Bbl. |
| 1 | Exh. Manifold Gasket Set | 74-70 | MS90332 | w/4 Bbl. |
| QTY EXHAUST PIPE FLANGE | | | | |
| 2 | Exhaust Pipe Gasket | 70 | 60155 | Packing; "Mustang" model; 2 Req'd.; 2 5/32" ID x 2 3/4" OD |
| QTY FUEL PUMP | | | | |
| 1 | Fuel Pump Mounting Gasket | 74-70 | 70272 | |
| QTY OIL PAN | | | | |
| 1 | Oil Pan Gasket Set | 74-70 | OS30227C | |
| 1 | Drain Plug Gasket | 74-70 | 70822 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 55 5.8L 351 OHV V8 (Cleveland), 4" Bore 1970-74 | | | | |
|---|----------------------------|-------|-----------|---|
| (cont.) VIN Codes "H" 1970-74, "M" 1970-71, "Q" 1971-74 (Cobra Jet), "R" 1971-72 (Boss) | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-70 | BS40042 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-70 | VS50068C | Cork |
| 1 | Valve Cover Gasket Set | 74-70 | VS50068R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-70 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 74-70 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-70 | 35041 | |
| 1 | Water Outlet Gasket | 74-70 | 35041T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74-70 | 35066 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74-70 | TCS45061 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-70 | TCS45283 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 74-70 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 74-70 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 74-70 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 74-70 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74 | 60185 | w/2 Bbl.; Exc. Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60716 | w/2 Bbl.; Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74-73 | 60179 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 73 | 60185 | w/2 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 72-70 | 60101 | w/2 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 71-70 | 60100 | w/4 Bbl.; VIN Code "M" |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 74-70 | 72579 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 74-70 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 74 | 70826 | |
| 1 | EGR Gasket | 73 | 70826 | Valve |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 74-70 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 74-70 | 70273 | Mounting |
| 56 5.8L 351 OHV V8 (Modified), 4" Bore 1975-79 | | | | |
| VIN Code "H" 1975-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 79-75 | 8347PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 79-75 | 8347SP | HeadSaver® |
| 1 | Head Set | 79-75 | HS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-75 | FS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 79-75 | MS96020 | |
| 1 | Exh. Manifold Gasket Set | 79-75 | MS90526 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-75 | 60309 | Converter; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 79-75 | 60308 | Converter; 2 11/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-75 | 70272 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-75 | OS30227C | |
| 1 | Drain Plug Gasket | 79-75 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-75 | BS40042 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-75 | VS50068C | Cork |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 5.8L 351 OHV V8 (Modified), 4" Bore 1975-79 56 VIN Code "H" 1975-79 (cont.) | | | | |
|--|----------------------------------|--------------|-----------------|---|
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-75 | VS50068R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-75 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 79-75 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-75 | 35041 | |
| 1 | Water Outlet Gasket | 79-75 | 35041T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-75 | 35088 | Plate to block |
| 1 | Water Pump Gasket | 79-75 | 35066 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-75 | TCS45061 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-75 | TCS45283 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-75 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-75 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-75 | 60038 | w/2 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-77 | 60332 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 79-75 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60303 | w/2 Bbl.; Spacer to manifold |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-75 | 72579 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 79-75 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-77 | 70020 | |
| 1 | EGR Gasket | 76-75 | 70826 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 79-75 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 79-75 | 70273 | Mounting |
| 5.8L 351 OHV V8 (Windsor), 4" Bore 1969-90 57 VIN Codes "C" 1995-96 (Cobra), "G" 1980-91, "H" 1969-79, "M" 1969-71 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-69 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 90-69 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-69 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 90-88 | HS8548PT-9 | Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8548PT-9 | From 05/30/87; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8548PT-6 | From 07/22/86 to 05/29/87; Valve stem seals not incl. |
| 1 | Head Set | 87 | HS8548PT-6 | To 07/21/86; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8548PT-6 | From 07/22/86; Valve stem seals not incl. |
| 1 | Head Set | 86 | HS8548PT-6 | To 07/21/86; Premium valve stem seals incl. |
| 1 | Head Set | 85-77 | HS8548PT-6 | Premium valve stem seals incl. |
| 1 | Head Set | 76 | HS8548PT-6 | From 12/02/75; Premium valve stem seals incl. |
| 1 | Head Set | 76 | HS8548PT-6 | To 12/01/75; Valve stem seals not incl. |
| 1 | Head Set | 75 | HS8548PT-6 | Valve stem seals not incl. |
| 1 | Head Set | 74 | HS8548PT-2 | Thermactor Emission int. manifold gskts. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 73-69 | HS8548PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84 | FS8548PT-15 | To 07/10/83; Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8548PT-15 | To 07/10/83; Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 82-77 | FS8548PT-15 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76 | FS8548PT-15 | From 12/02/75; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76 | FS8548PT-15 | To 12/01/75; Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Full Gasket Set | 75 | FS8548PT-15 | Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 57 5.8L 351 OHV V8 (Windsor), 4" Bore 1969-90 | | | | |
|---|-----------------------------------|--------------|-------------------|--|
| (cont.) VIN Codes "C" 1995-96 (Cobra), "G" 1980-91, "H" 1969-79, "M" 1969-71 | | | | |
| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74 | FS8548PT-2 | Thermactor Emission int. manifold gskts. not incl.; Water pump to plate gskt. & exh. pipe packing not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 73-69 | FS8548PT-2 | Water pump to plate gskts. & exh. pipe packing not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS8548-7 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87 | CS8548-7 | From 06/01/87; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87 | CS8548-3 | To 05/31/87; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86-85 | CS8548-3 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84 | CS8548-3 | From 07/11/83; Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84 | CS8548-5 | To 07/10/83; Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-3 | From 07/11/83; Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-5 | To 07/10/83; Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82-69 | CS8548-5 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-75 | MS90361 | |
| 1 | Int. Manifold Gasket Set | 74 | MS90116 | Exc. Thermactor Emission |
| 1 | Int. Manifold Gasket Set | 73-69 | MS90116 | |
| 1 | Exh. Manifold Gasket Set | 90-69 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-79 | 60308 | Converter; 2 Req'd.; 2 11/32" ID |
| 2 | Exhaust Pipe Gasket | 79-75 | 60985 | Opt. sintered metal; "Granada" & "Monarch" & "Versailles" models; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 79-75 | 8194 | Packing; "Granada" & "Monarch" & "Versailles" models; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 78-75 | 60309 | Converter; 2 1/2" ID |
| 1 | Exhaust Pipe Gasket | 78-75 | 60308 | Converter; 2 11/32" ID |
| 2 | Exhaust Pipe Gasket | 74-71 | 60195 | Packing; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 70 | 60155 | Packing; "Mustang" model; 2 Req'd.; 2 5/32" ID x 2 3/4" OD |
| 2 | Exhaust Pipe Gasket | 70 | 60195 | Packing; Exc. "Mustang" model; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 69 | 60155 | Packing; 2 Req'd.; 2 5/32" ID x 2 3/4" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-69 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30616R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90-69 | OS30214C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 87 | OS30616R | From 06/29/87; PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 87 | OS30214T | To 06/28/87; PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 86-69 | OS30214T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-69 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40592 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-85 | BS40645 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 87 | BS40592 | From 06/01/87; Rubber; One-piece |
| 1 | Rear Main Seal Set | 87 | BS40509 | To 05/31/87; Rubber; One-piece |
| 1 | Rear Main Seal Set | 86-85 | BS40509 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 84 | BS40645 | From 07/11/83; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 84 | BS40509 | From 07/11/83; Rubber; One-piece |
| 1 | Rear Main Seal Set | 84 | BS40042 | To 07/10/83; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 83 | BS40645 | From 07/11/83; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40509 | From 07/11/83; Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40042 | To 07/10/83; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 82-69 | BS40042 | Rubber; Two-piece |
| 1 | Repair Sleeve | 90-85 | 16251 | Use w/installation tool |
| 1 | Repair Sleeve | 84 | 16251 | From 07/11/83; Use w/installation tool |
| 1 | Repair Sleeve | 83 | 16251 | From 07/11/83; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-85 | 16301 | |
| 1 | Repair Sleeve Tool | 84 | 16301 | From 07/11/83 |
| 1 | Repair Sleeve Tool | 83 | 16301 | From 07/11/83 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 90-88 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | From 05/30/87; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | From 05/30/87; PermaDryPlus®; Improved design |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

5.8L 351 OHV V8 (Windsor), 4" Bore 1969-90 57

VIN Codes "C" 1995-96 (Cobra), "G" 1980-91, "H" 1969-79, "M" 1969-71 (cont.)

| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|-----------|---|
| 1 | Valve Cover Gasket Set | 87 | VS13264C | To 05/29/87; Cork |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | To 05/29/87; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | To 05/29/87; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264R | To 05/29/87; Rubber |
| 1 | Valve Cover Gasket Set | 86-69 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 86-69 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 86-69 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 86-69 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS70373 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-88 | SS70070 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS70373 | Exh.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS70070 | Int.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS13807-1 | Int. & Exh.; To 07/21/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS70373 | Exh.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS70070 | Int.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS13807-1 | Int. & Exh.; To 07/21/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-77 | SS13807-1 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76 | SS13807-1 | Int. & Exh.; From 12/02/75; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76 | SS13364 | Int. & Exh.; To 12/01/75; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 75-69 | SS13364 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35440 | |
| 1 | Water Outlet Gasket | 85-69 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35380 | Pump to plate |
| 1 | Water Pump Gasket | 90-69 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 85-80 | 35214 | Pump to plate; Exc. Police, Taxi, Trailer Tow pkg. |
| 1 | Water Pump Gasket | 85-80 | 35241 | Pump to plate; Police, Taxi, Trailer Tow pkg. |
| 1 | Water Pump Gasket | 79 | 35214 | Pump to plate; "Capri" & "LTD" & "Marquis" models |
| 1 | Water Pump Gasket | 79 | 35066 | Pump to plate; Exc. "Capri" & "LTD" & "Marquis" models |
| 1 | Water Pump Gasket | 78-70 | 35066 | Pump to plate |
| 1 | Water Pump Gasket | 69 | 35019 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45449 | w/o Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 87 | TCS45449 | w/o Sleeve 'N' Seal®; From 06/29/87; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 87 | TCS45449 | w/o Sleeve 'N' Seal®; To 06/28/87; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 86-79 | TCS45449 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Cover Set | 78-69 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45450 | w/Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 87 | TCS45450 | w/Sleeve 'N' Seal®; From 06/29/87; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 87 | TCS45450 | w/Sleeve 'N' Seal®; To 06/28/87; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 86-79 | TCS45450 | w/Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 78-69 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Repair Sleeve | 90-69 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-69 | 16310 | |
| 1 | Dowel Pin | 83-69 | ES74004 | Sprocket to camshaft |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-82 | 60379 | w/2 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 81-80 | 60038 | w/2 Bbl.; Canada; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 81-80 | 60379 | w/2 Bbl.; Exc. Canada; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 79 | 60379 | w/2 Bbl.; California; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 79 | 60038 | w/2 Bbl.; Exc. California; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78-75 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 74-69 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 71-69 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 90-86 | 60529 | w/2 Bbl.; Phenolic spacer; .630" thick |
| 1 | Carb. Mounting Gasket | 85 | 60716 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 85 | 60244 | w/2 Bbl.; Cast iron Int. manifold; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 85-81 | 60529 | w/2 Bbl.; Aluminum Int. manifold; Phenolic spacer; .630" thick |
| 1 | Carb. Mounting Gasket | 80-79 | 60529 | w/2 Bbl.; Aluminum Int. manifold; w/Variable Venturi; Phenolic spacer; .630" thick |
| 1 | Carb. Mounting Gasket | 80-75 | 60716 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 80-75 | 60244 | w/2 Bbl.; Cast iron Int. manifold; Spacer to manifold |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 57 5.8L 351 OHV V8 (Windsor), 4" Bore 1969-90 | | | | |
|--|---------------------------|-------|----------|---|
| (cont.) VIN Codes "C" 1995-96 (Cobra), "G" 1980-91, "H" 1969-79, "M" 1969-71 | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74-73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74-73 | 60181 | w/2 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 72-69 | 60094-1 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 71-70 | 60100 | w/4 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 69 | 60046 | w/4 Bbl.; 2 Req'd. |
| 1 | Carburetor Mounting Set | 85 | ES70582 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer, Spacer to manifold, EGR incl. |
| 1 | Carburetor Mounting Set | 80-75 | ES70582 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer, Spacer to manifold, EGR incl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 85-69 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 72-70 | 13069 | Distributor mounting; Molded tapered washer |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-80 | 70020 | |
| 1 | EGR Gasket | 78-77 | 70020 | |
| 1 | EGR Gasket | 76-74 | 70826 | |
| 1 | EGR Gasket | 73 | 70826 | Valve |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 90-88 | 72607 | Mounting |
| 1 | Oil Pump Gasket | 87-69 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 87-69 | 70141 | Mounting |
| 58 5.8L 352 OHV V8, 4" Bore 1958-67 | | | | |
| VIN Codes "H" 1958-61, "R" 1960-61, "X" 1960-67, "Y" 1960 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-58 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 67-58 | 8554SP | HeadSaver® |
| 1 | Head Set | 67-61 | HS8554PT | Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| 1 | Head Set | 60-58 | HS8554PT | Special Duty int. manifold gskts. not incl.; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-61 | FS8554PT | Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| 1 | Full Gasket Set | 60-58 | FS8554PT | Special Duty int. manifold gskts. not incl.; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-61 | MS90145 | |
| 1 | Int. Manifold Gasket Set | 60-58 | MS90145 | Exc. Special Duty |
| 1 | Exh. Manifold Gasket Set | 67-66 | MS9906 | Cyl. heads marked C1AZ-6049-G & C6TZ-6049-B |
| 1 | Exh. Manifold Gasket Set | 67-66 | MS9812 | Gskt. for use w/old heat shield; Exc. Cyl. heads marked C1AZ-6049-G & C6TZ-6049-B |
| 1 | Exh. Manifold Gasket Set | 67-66 | MS95000 | Heat shield; Exc. Cyl. heads marked C1AZ-6049-G & C6TZ-6049-B |
| 1 | Exh. Manifold Gasket Set | 65-58 | MS9906 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 67-66 | 9609 | Flange; Special; 3 Req'd.; 2 3/4" ID |
| 3 | Exhaust Pipe Gasket | 67-66 | 60052 | Flange; Station Wagon; 1 to 3 Req'd.; 2 1/8" ID |
| 2 | Exhaust Pipe Gasket | 67-66 | 60985 | Opt. sintered metal; Cyl. heads marked C1AZ-6049-G & C6TZ-6049-B; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 67-66 | 8194 | Packing; Cyl. heads marked C1AZ-6049-G & C6TZ-6049-B; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 65 | 9802 | Packing; Canada; 2 Req'd.; 1 25/32" ID |
| 2 | Exhaust Pipe Gasket | 65-63 | 60985 | Opt. sintered metal; Exc. Canada; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 65-63 | 8194 | Packing; Exc. Canada; 2 1/32" ID |
| 3 | Exhaust Pipe Gasket | 63-58 | 60052 | Flange; Exc. Police & Special; 1 to 3 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 67-58 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-58 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 67-58 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 67-58 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-58 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-58 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 67-58 | VS13049R | Rubber |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 5.8L 352 OHV V8, 4" Bore 1958-67 58 VIN Codes "H" 1958-61, "R" 1960-61, "X" 1960-67, "Y" 1960 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-58 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 67-58 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 67-58 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 67-58 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-61 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 60-58 | TCS11700-1 | |
| 1 | Timing Set w/Sleeve & Seal | 67-61 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-61 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-61 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-64 | 60032 | w/4 Bbl. |
| 1 | Air Cleaner Gasket | 63 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-65 | 60059 | w/4 Bbl.; Carb. to manifold |
| 1 | Carb. Mounting Gasket | 67-65 | 60091 | w/4 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 64 | 60059 | w/4 Bbl.; Exc. Water heater spacer; 1 or 2 Req'd. |
| 2 | Carb. Mounting Gasket | 64 | 60091 | w/4 Bbl.; Water heater spacer; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 63-62 | 60048 | w/2 Bbl.; Carb. to spacer; 1 or 2 Req'd. |
| 2 | Carb. Mounting Gasket | 61-60 | 60048 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 61-58 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67-58 | 13069 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 67-58 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 67-58 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 67-58 | 11792 | Mounting |
| 5.9L 361 OHV V8, 4.05" Bore 1958-59 59 VIN Code "W" 1958-59 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 59-58 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 59-58 | 8554SP | HeadSaver® |
| 1 | Head Set | 59-58 | HS8554PT | Closed heat passage int. manifold gskts. & exh. pipe flange not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 59-58 | FS8554PT | Closed heat passage int. manifold gskts. & exh. pipe flange not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 59-58 | MS90145 | Open heat passage |
| 1 | Exh. Manifold Gasket Set | 59-58 | MS9906 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 59-58 | 60052 | Flange; 1 to 3 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 59-58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 59-58 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 59-58 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 59-58 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 59-58 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 59-58 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 59-58 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 59-58 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 59-58 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 59-58 | 35063 | 1 or 2 Req'd.; 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 59-58 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 59-58 | 11758 | Pump to plate |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 59 5.9L 361 OHV V8, 4.05" Bore 1958-59 (cont.) VIN Code "W" 1958-59 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 59-58 | TCS11700-1 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 59-58 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 59-58 | 13069 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 59-58 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 59-58 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 59-58 | 11792 | Mounting |
| 60 6.0L 368 OHV V8 (Lincoln), 4" Bore 1956-57 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 57-56 | FS7697SH | Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 57-56 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 56 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | O-Ring | 57 | 12473 | Fuel pump bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 57-56 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57-56 | BS11762-3 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 4 | Grommet Set | 57-56 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Grommet Set | 57-56 | 10740 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 57-56 | 10784 | Oil pump mounting |
| 61 6.3L 383 OHV V8 (Mercury), 4.2969" Bore 1958-60 VIN Codes "M" 1958-59, "N" 1959-60 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 60-58 | 7895PT-1 | 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 60-58 | FS7895PT-1 | Valve stem seals not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 60-58 | MS9466B | |
| 1 | Exh. Manifold Gasket Set | 60-58 | MS9454B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 58 | 9554 | Flange; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 60-58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 60-58 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 60-58 | OS11677R | |
| 1 | Drain Plug Gasket | 60-58 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 60-58 | BS11762-3 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 60-58 | VS12433 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 60-58 | PS11676D | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 60-58 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 60-58 | 11800 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 60-58 | TCS11763-3 | |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 6.3L 383 OHV V8 (Mercury), 4.2969" Bore 1958-60 61 VIN Codes "M" 1958-59, "N" 1959-60 (cont.) | | | | |
|--|----------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 60-58 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 60-58 | 13069 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 60-58 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 60-58 | 11792 | Mounting |
| 6.4L 390 OHV V8, 4.05" Bore 1961-71 62 VIN Codes "H" 1964-69, "M" 1961-67, "P" 1963-67, "Q" 1961-62, "R" 1961-62, "S" 1966-70 (GT), "X" 1967-70, "Y" 1964-71, "Z" 1961-68, "9" 1963-65 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 71-61 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 71-61 | 8554SP | HeadSaver® |
| 1 | Head Set | 71-61 | HS8554PT | Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 71-61 | FS8554PT | Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 71-61 | MS90145 | |
| 1 | Exh. Manifold Gasket Set | 71-66 | MS9812 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 71-66 | MS95000 | Heat shield |
| 1 | Exh. Manifold Gasket Set | 65 | MS9906 | |
| 1 | Exh. Manifold Gasket Set | 64-61 | MS9812 | "Thunderbird" model; Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 64-61 | MS95000 | "Thunderbird" model; Heat shield |
| 1 | Exh. Manifold Gasket Set | 64-61 | MS9906 | Exc. "Thunderbird" model |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 71-68 | 60155 | Police & Special; Packing; 2 Req'd.; 2 5/32" ID x 2 3/4" OD |
| 2 | Exhaust Pipe Gasket | 71-63 | 60985 | Exc. Police & Special; Opt. sintered metal; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 71-63 | 8194 | Exc. Police & Special; Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 67-66 | 60052 | Heat riser; 2 1/8" ID |
| 2 | Exhaust Pipe Gasket | 67-63 | 8194 | Police & Special; Packing; 2 1/32" ID |
| 3 | Exhaust Pipe Gasket | 64-61 | 9609 | Police & Special; Flange; 3 Req'd.; 2 3/4" ID |
| 3 | Exhaust Pipe Gasket | 62-61 | 60052 | Exc. Police & Special; Flange; 1 to 3 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 71-61 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 71-61 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-61 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 71-61 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 71-61 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-61 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-61 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 71-61 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 71-61 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-68 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 67 | 35063 | From 12/02/66; 2 1/2" ID |
| 1 | Water Outlet Gasket | 67 | 35004 | To 12/01/66; 2 1/8" ID |
| 1 | Water Outlet Gasket | 66-61 | 35004 | 2 1/8" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 71-61 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 71-61 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-61 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 71-61 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 71-61 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 71-61 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 71-63 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 69-63 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 71-70 | 60094-1 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 70-69 | 60059 | w/4 Bbl.; Carb. to spacer |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

62 6.4L 390 OHV V8, 4.05" Bore 1961-71
 (cont.) VIN Codes "H" 1964-69, "M" 1961-67, "P" 1963-67, "Q" 1961-62, "R" 1961-62, "S" 1966-70 (GT), "X" 1967-70, "Y" 1964-71, "Z" 1961-68, "9" 1963-65

| CARB & FUEL INJECTION | | | | |
|----------------------------------|-----------------------|-------|----------|---|
| QTY | (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70-69 | 60091 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 69 | 60094-1 | w/2 Bbl.; Exc. "Mustang" model; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 68 | 60094-1 | w/2 Bbl.; Exc. "Cougar" & "Mustang" models; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 68 | 60059 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 68 | 60058 | w/4 Bbl.; VIN Code "S"; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 68 | 60059 | w/4 Bbl.; VIN Code "Z"; Carb. to spacer |
| 2 | Carb. Mounting Gasket | 67-66 | 60046 | w/4 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 67-63 | 60094-1 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-64 | 60059 | w/4 Bbl.; "Galaxie" model; Exc. Special; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 65-64 | 60091 | w/4 Bbl.; "Galaxie" model; Exc. Special; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 65-64 | 60059 | w/4 Bbl.; "Galaxie" model; Special |
| 1 | Carb. Mounting Gasket | 65-64 | 60059 | w/4 Bbl.; "Thunderbird" model; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 65-64 | 13303 | w/4 Bbl.; "Thunderbird" model; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 65-64 | 60059 | w/4 Bbl.; Exc. "Galaxie" & "Thunderbird" models; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 65-64 | 60091 | w/4 Bbl.; Exc. "Galaxie" & "Thunderbird" models; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 63-62 | 60059 | w/4 Bbl.; "Galaxie" model; Exc. Special; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 63-62 | 13303 | w/4 Bbl.; "Galaxie" model; Exc. Special; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 63-62 | 60059 | w/4 Bbl.; "Galaxie" model; Special |
| 1 | Carb. Mounting Gasket | 63-62 | 60059 | w/4 Bbl.; Exc. "Galaxie" model; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 63-62 | 13303 | w/4 Bbl.; Exc. "Galaxie" model; Spacer to manifold |
| 3 | Carb. Mounting Gasket | 63-61 | 60048 | w/3-2 Bbl.; "Thunderbird" model |
| 3 | Carb. Mounting Gasket | 63-61 | 60094-1 | w/3-2 Bbl.; Exc. "Thunderbird" model |
| 2 | Carb. Mounting Gasket | 61 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 71-61 | 13069 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 71-61 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 71-61 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 71-61 | 11792 | Mounting |

63 6.6L 400 OHV V8, 4" Bore 1971-79
 VIN Code "S" 1971-79

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-----------|---|
| 2 | Head Gasket | 79-71 | 8347PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 79-71 | 8347SP | HeadSaver® |
| 1 | Head Set | 79-71 | HS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-71 | FS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 79-75 | MS96020 | |
| 1 | Valley Pan Gasket Set | 74-71 | MS96013 | Exc. Thermactor Emission |
| 1 | Valley Pan Gasket Set | 74-71 | MS96017 | Thermactor Emission |
| 1 | Exh. Manifold Gasket Set | 79-71 | MS90526 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 79-75 | 60309 | Converter; 1 or 2 Req'd.; 2 1/2" ID |
| 2 | Exhaust Pipe Gasket | 79-75 | 60308 | Converter; 1 or 2 Req'd.; 2 11/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-71 | 70272 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-71 | OS30227C | |
| 1 | Drain Plug Gasket | 79-71 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-71 | BS40042 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-71 | VS50068C | Cork |
| 1 | Valve Cover Gasket Set | 79-71 | VS50068R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-71 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 79-71 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-71 | 35041 | |
| 1 | Water Outlet Gasket | 79-71 | 35041T | PermaDryPlus® |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 6.6L 400 OHV V8, 4" Bore 1971-79 63 VIN Code "S" 1971-79 (cont.) | | | | |
|--|----------------------------|-------|------------|---|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-71 | 35088 | Plate to block |
| 1 | Water Pump Gasket | 79-71 | 35066 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-71 | TCS45061 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-71 | TCS45283 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-71 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-71 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-75 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 74-71 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-77 | 60332 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 79-73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60303 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60185 | w/2 Bbl.; Exc. Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60716 | w/2 Bbl.; Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73 | 60185 | w/2 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 72-71 | 60101 | w/2 Bbl.; 2 Req'd. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-71 | 72579 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 79-71 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-77 | 70020 | |
| 1 | EGR Gasket | 76-74 | 70826 | |
| 1 | EGR Gasket | 73 | 70826 | Valve |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 79-71 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 79-71 | 70273 | Mounting |
| 6.6L 406 OHV V8, 4.125" Bore 1962-63 64 VIN Codes "B" 1962-63, "G" 1962-63 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 63-62 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 63-62 | 8554SP | HeadSaver® |
| 1 | Head Set | 63-62 | HS8554PT | Closed heat passage int. manifold gskts. & exh. pipe flange not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-62 | FS8554PT | Closed heat passage int. manifold gskts. & exh. pipe flange not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 63-62 | MS90145 | Open heat passage |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 63-62 | 9609 | Flange; 2 or 3 Req'd.; 2 3/4" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 63-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 63-62 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-62 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 63-62 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 63-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 63-62 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-62 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 63-62 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 63-62 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 63-62 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 63-62 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 63-62 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63-62 | TCS13075-1 | w/o Sleeve 'N' Seal® |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 64 6.6L 406 OHV V8, 4.125" Bore 1962-63 (cont.) VIN Codes "B" 1962-63, "G" 1962-63 | | | | |
|--|----------------------------|-------|------------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Set w/Sleeve & Seal | 63-62 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 63-62 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 63-62 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 63 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 63-62 | 60094-1 | w/3-2 Bbl. |
| 2 | Carb. Mounting Gasket | 63-62 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 63-62 | 13069 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 63-62 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 63-62 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 63-62 | 11792 | Mounting |
| 65 6.7L 410 OHV V8 (Mercury), 4.05" Bore 1966-67 VIN Code "M" 1966-67 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-66 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 67-66 | 8554SP | HeadSaver® |
| 1 | Head Set | 67-66 | HS8554PT | Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-66 | FS8554PT | Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-66 | MS90145 | |
| 1 | Exh. Manifold Gasket Set | 67-66 | MS9812 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 67-66 | MS95000 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-66 | 60052 | Flange; 2 1/8" ID |
| 2 | Exhaust Pipe Gasket | 67-66 | 9802 | Packing; 2 Req'd.; 1 25/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 67-66 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-66 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 67-66 | OS11701D | Felcoïd® |
| 1 | Drain Plug Gasket | 67-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-66 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-66 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 67-66 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-66 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67 | 35063 | From 12/02/66; 2 1/2" ID |
| 1 | Water Outlet Gasket | 67 | 35004 | To 12/01/66; 2 1/8" ID |
| 1 | Water Outlet Gasket | 66 | 35004 | 2 1/8" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 67-66 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 67-66 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-66 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-66 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-66 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-66 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-66 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 67-66 | 60046 | w/4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67-66 | 13069 | Distributor mounting |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 6.7L 410 OHV V8 (Mercury), 4.05" Bore 1966-67 65 VIN Code "M" 1966-67 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 67-66 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 67-66 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 67-66 | 11792 | Mounting |
| 6.7L 410 OHV V8 (Edsel), 4.2031" Bore 1958 66 VIN Code "X" 1958 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58 | 7895PT-1 | 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58 | FS7895PT-1 | Valve stem seals not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58 | MS9466B | |
| 1 | Exh. Manifold Gasket Set | 58 | MS9454B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 58 | 9554 | Flange; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 58 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58 | OS11677R | |
| 1 | Drain Plug Gasket | 58 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58 | BS11762-3 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 58 | VS12433 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 58 | PS11676D | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 58 | 11800 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58 | TCS11763-3 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 58 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 58 | 13069 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 58 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 58 | 11792 | Mounting |
| 7.0L 427 OHV V8, 4.2328" Bore 1963-69 67 VIN Codes "L" 1965-67, "M" 1965-67, "Q" 1963-65, "R" 1963-68, "W" 1966-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-63 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 69-63 | 8554SP | HeadSaver® |
| 1 | Head Set | 69-63 | HS8554PT | Closed heat passage & Hi-Perf. int. manifold gskts. not incl.; Exh. pipe packing & flange not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-63 | FS8554PT | Closed heat passage & Hi-Perf. int. manifold gskts. not incl.; Exh. pipe packing & flange not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69-63 | MS90145 | Open heat passage; Exc. Hi-Perf. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 69-63 | 9609 | Flange; Exc. Canada; 2 or 3 Req'd.; 2 3/4" ID |
| 2 | Exhaust Pipe Gasket | 69-63 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-63 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 66 | 60052 | Flange; Canada; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 69-63 | 773 | 1 5/8" ID x 2 1/8" OD |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 67 7.0L 427 OHV V8, 4.2328" Bore 1963-69 | | | | |
|--|----------------------------|-------|------------|--|
| (cont.) VIN Codes "L" 1965-67, "M" 1965-67, "Q" 1963-65, "R" 1963-68, "W" 1966-69 | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-63 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 69-63 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 69-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-63 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-63 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 69-63 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-63 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-68 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 67 | 35063 | From 12/02/66; 2 1/2" ID |
| 1 | Water Outlet Gasket | 67 | 35004 | To 12/01/66; 2 1/8" ID |
| 1 | Water Outlet Gasket | 66-63 | 35004 | 2 1/8" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-63 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 69-63 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-63 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-63 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-63 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-63 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-63 | 60032 | w/4 Bbl. |
| 2 | Air Cleaner Gasket | 68-63 | 60032 | w/2-4 Bbl.; 2 Req'd. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60059 | w/4 Bbl.; "Fairlane" & "Mustang" models; Carb. to manifold |
| 1 | Carb. Mounting Gasket | 68 | 60046 | w/4 Bbl.; "Ford" make; Exc. "Fairlane" & "Mustang" & "Torino" models; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 68 | 60046 | w/4 Bbl.; "Ford" make; Exc. "Fairlane" & "Mustang" & "Torino" models; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 68 | 60059 | w/4 Bbl.; "Mercury" make; Carb. to spacer; 1 or 2 Req'd. |
| 2 | Carb. Mounting Gasket | 68 | 60058 | w/4 Bbl.; "Mercury" make; Spacer to manifold; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 68 | 60046 | w/4 Bbl.; "Torino" model; Exc. Special; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 68 | 60046 | w/4 Bbl.; "Torino" model; Exc. Special; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 68 | 60059 | w/4 Bbl.; "Torino" model; Special; Carb. to manifold |
| 2 | Carb. Mounting Gasket | 68-63 | 60059 | w/2-4 Bbl. |
| 2 | Carb. Mounting Gasket | 67-63 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 69-63 | 13069 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 69-63 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 69-63 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 69-63 | 11792 | Mounting |
| 68 7.0L 428 OHV V8, 4.13" Bore 1966-70 | | | | |
| VIN Codes "P" 1966-70 (Police), "Q" 1966-70, "R" 1968-70 (Cobra Jet & Super Cobra Jet) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 70-66 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 70-66 | 8554SP | HeadSaver® |
| 1 | Head Set | 70-68 | HS8554PT | VIN Code "R"; Int. manifold gskts. not incl.; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| 1 | Head Set | 70-66 | HS8554PT | VIN Codes "P" & "Q"; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 70-68 | FS8554PT | VIN Code "R"; Int. manifold gskts. not incl.; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| 1 | Full Gasket Set | 70-66 | FS8554PT | VIN Codes "P" & "Q"; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 70-66 | MS90145 | VIN Codes "P" & "Q" |
| 1 | Exh. Manifold Gasket Set | 70-66 | MS9812 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 70-66 | MS95000 | Heat shield |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 7.0L 428 OHV V8, 4.13" Bore 1966-70 68 | | | | |
|--|----------------------------|-------|------------|---|
| VIN Codes "P" 1966-70 (Police), "Q" 1966-70, "R" 1968-70 (Cobra Jet & Super Cobra Jet) (cont.) | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 70-68 | 60218 | Packing; "Comet" & "Fairlane" & "Montego" & "Torino" models; 2 Req'd.; 2 5/32" ID x 3" OD |
| 2 | Exhaust Pipe Gasket | 70-68 | 60155 | Packing; Exc. "Comet" & "Fairlane" & "Montego" & "Torino" models; 2 Req'd.; 2 5/32" ID x 2 3/4" OD |
| 1 | Exhaust Pipe Gasket | 70-66 | 60052 | Flange; 2 1/8" ID |
| 2 | Exhaust Pipe Gasket | 67-66 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 67-66 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 70-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 70-66 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-66 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 70-66 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 70-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 70-66 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-66 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 70-66 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-66 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 70-68 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 67 | 35063 | From 12/02/66; 2 1/2" ID |
| 1 | Water Outlet Gasket | 67 | 35004 | To 12/01/66; 2 1/8" ID |
| 1 | Water Outlet Gasket | 66 | 35004 | 2 1/8" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 70-66 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 70-66 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 70-66 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 70-66 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 70-66 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 70-66 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 70-66 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 70 | 60068-1 | w/4 Bbl.; VIN Code "P"; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 70-68 | 60059 | w/4 Bbl.; VIN Code "Q" |
| 2 | Carb. Mounting Gasket | 70-68 | 60068-1 | w/4 Bbl.; VIN Code "R"; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 69 | 60068-1 | w/4 Bbl.; VIN Code "P"; From 06/12/69; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 69 | 60046 | w/4 Bbl.; VIN Code "P"; From 11/16/68 to 06/11/69; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 69 | 60059 | w/4 Bbl.; VIN Code "P"; To 11/15/68 |
| 2 | Carb. Mounting Gasket | 68 | 60059 | w/4 Bbl.; VIN Code "P" |
| 2 | Carb. Mounting Gasket | 67-66 | 60059 | w/4 Bbl.; VIN Code "P" |
| 2 | Carb. Mounting Gasket | 67-66 | 60046 | w/4 Bbl.; VIN Code "Q"; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 70-68 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 70-66 | 13069 | Distributor mounting; Molded tapered washer |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 70-66 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 70-66 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 70-66 | 11792 | Mounting |
| 7.0L 429 OHV V8, 4.36" Bore 1968-73 69 | | | | |
| VIN Codes "C" 1970-71 (Cobra Jet & Super Cobra Jet), "J" 1970-71 (Cobra Jet & Super Cobra Jet), "K" 1969-71, "N" 1968-73, "P" 1971-72 (Police), "Z" 1969-70 (Boss) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 73-68 | 520SD | VIN Codes "C" & "J" & "K" & "N" & "P"; PermaTorque Severe Duty® |
| 2 | Head Gasket | 73-68 | 8265PT-1 | VIN Codes "C" & "J" & "K" & "N" & "P"; PermaTorque® |
| 1 | Head Set | 73-68 | HS8265PT-1 | VIN Codes "K" & "N" & "P"; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 71-70 | HS8265PT-1 | VIN Codes "C" & "J"; Int. manifold gskts. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 69 7.0L 429 OHV V8, 4.36" Bore 1968-73 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) VIN Codes "C" 1970-71 (Cobra Jet & Super Cobra Jet), "J" 1970-71 (Cobra Jet & Super Cobra Jet), "K" 1969-71, "N" 1968-73, "P" 1971-72 (Police), "Z" 1969-70 (Boss) | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 70-69 | HS8265PT-1 | VIN Code "Z"; Head sealing rings not incl.; Int. manifold gskts. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 73-68 | FS8265PT-3 | VIN Codes "K" & "N" & "P"; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 71-70 | FS8265PT-3 | VIN Codes "C" & "J"; Int. manifold gskts. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 70-69 | FS8265PT-3 | VIN Code "Z"; Head sealing rings not incl.; Int. manifold gskts. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| 1 | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 73-68 | CS8265-1 | Water pump to plate gskt. not incl. |
| 1 | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 73-68 | MS90110-1 | VIN Codes "K" & "N" & "P" |
| 1 | Exh. Manifold Gasket Set | 73-68 | MS90291 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 73-68 | MS90256 | Heat shield |
| 2 | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 73-68 | 60155 | Packing; 2 Req'd.; 2 5/32" ID x 2 3/4" OD |
| 2 | Exhaust Pipe Gasket | 73-68 | 60218 | Packing; 2 Req'd.; 2 5/32" ID x 3" OD |
| 2 | Exhaust Pipe Gasket | 73-68 | 60201 | Packing; 2 13/32" ID x 3" OD |
| 1 | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 73-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-68 | OS30408C | Cork |
| 1 | Drain Plug Gasket | 73-68 | 70822 | |
| 1 | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-68 | BS40032 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 73-68 | BS40654 | Viton®; Two-piece |
| 1 | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-68 | VS50044C | Cork |
| 1 | Valve Cover Gasket Set | 73-68 | VS50044R | Rubber |
| 1 | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-68 | SS13364 | Premium valve stem seals incl. |
| 1 | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-68 | 35041 | |
| 1 | Water Outlet Gasket | 73-68 | 35041T | PermaDryPlus® |
| 1 | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 73-68 | 35039 | Plate to block |
| 1 | Water Pump Gasket | 73-68 | 35044 | Pump to plate |
| 1 | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-68 | TCS45024 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 73-68 | TCS45279 | w/Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 73-68 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 73-68 | 16310 | |
| 1 | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 73-68 | 60032 | w/4 Bbl. |
| 1 | Air Cleaner Gasket | 71-69 | 60032 | w/2 Bbl. |
| 1 | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 73 | 60058 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 73 | 60184 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 72-68 | 60059 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 72-68 | 60058 | w/4 Bbl.; VIN Codes "N" & "P"; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 71-70 | 60061-1 | w/4 Bbl.; VIN Codes "C" & "J"; Cobra Jet; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 71-70 | 60148 | w/4 Bbl.; VIN Codes "C" & "J"; Super Cobra Jet; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 71-69 | 60094-1 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 71-69 | 60102 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 70-69 | 60148 | w/4 Bbl.; VIN Code "Z"; Carb. to spacer |
| 1 | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 73-68 | 72580 | |
| 1 | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 73-69 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 71-68 | 13069 | Distributor mounting; Molded tapered washer |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 7.0L 429 OHV V8, 4.36" Bore 1968-73 69 | | | | |
|--|---------------------------|-------|------------|---|
| VIN Codes "C" 1970-71 (Cobra Jet & Super Cobra Jet), "J" 1970-71 (Cobra Jet & Super Cobra Jet), "K" 1969-71, "N" 1968-73, "P" 1971-72 (Police), "Z" 1969-70 (Boss) (cont.) | | | | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 73 | 70645 | |
| 1 | Oil Pump Gasket | 73-68 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 73-68 | 70132 | Mounting |
| 7.0L 430 OHV V8, 4.2969" Bore 1958-65 70 | | | | |
| VIN Codes "H" 1958-62, "J" 1958-60, "K" 1958-59, "L" 1959, "M" 1960, "N" 1963-65 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 65-58 | 7895PT-1 | 2 Req'd. |
| 1 | Head Set | 65-61 | HS7895PT-3 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65-61 | FS7895PT-3 | Timing cover seal not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 60-58 | FS7895PT-1 | Valve stem seals not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 65-58 | MS9466B | |
| 1 | Exh. Manifold Gasket Set | 65-58 | MS9454B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 8 | Exhaust Pipe Gasket | 65-63 | 9827 | Resonator inlet pipe; 4 to 8 Req'd. |
| 2 | Exhaust Pipe Gasket | 60-59 | 9554 | Flange; "Ford" make; 1 or 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 59-58 | 9554 | Flange; "Lincoln" make; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 58 | 9554 | Flange; "Mercury" make; 1 or 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 65-58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 65-58 | 773 | Exc. Carter pump; 1 5/8" ID x 2 1/8" OD |
| 1 | O-Ring | 65-58 | 12473 | Fuel pump bowl; Carter pump; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-58 | OS11677R | |
| 1 | Drain Plug Gasket | 65-58 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65-58 | BS11762-3 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-58 | VS12433 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 65-58 | PS11676D | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 65-61 | SS13399 | 2 Req'd.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-58 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 65-58 | 11800 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 60-58 | TCS11763-3 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 65-63 | 13313 | w/4 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 62-61 | 60094-1 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 60 | 60048 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 60-59 | 60091 | w/4 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 58 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 65-58 | 13069 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 65-58 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 65-58 | 11792 | Mounting |
| 7.5L 460 OHV V8, 4.36" Bore 1968-78 71 | | | | |
| VIN Codes "A" 1968-78, "C" 1973-78 (Police) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 78-68 | 520SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 78-68 | 8265PT-1 | PermaTorque® |
| 1 | Head Set | 78-75 | HS8265PT-1 | Int. manifold gskt. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 71 7.5L 460 OHV V8, 4.36" Bore 1968-78 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Codes "A" 1968-78, "C" 1973-78 (Police) | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 74-68 | HS8265PT-1 | Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 78-75 | FS8265PT-3 | Int. manifold gskt. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74-68 | FS8265PT-3 | Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 78-68 | CS8265-1 | Water pump to plate gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 74-68 | MS90110-1 | |
| 1 | Valley Pan Gasket Set | 78-75 | MS96018 | |
| 1 | Exh. Manifold Gasket Set | 78-68 | MS90291 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 78-68 | MS90248 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 78-75 | 60309 | Converter; 1 or 2 Req'd.; 2 1/2" ID |
| 2 | Exhaust Pipe Gasket | 78-75 | 60308 | Converter; 1 or 2 Req'd.; 2 11/32" ID |
| 2 | Exhaust Pipe Gasket | 78-68 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 78-68 | 60218 | Packing; 2 Req'd.; 2 5/32" ID x 3" OD |
| 2 | Exhaust Pipe Gasket | 78-68 | 8194 | Packing; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 78-68 | 60201 | Packing; 2 13/32" ID x 3" OD |
| 8 | Exhaust Pipe Gasket | 69-68 | 9827 | Resonator inlet pipe; 4 to 8 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 78-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-68 | OS30408C | Cork |
| 1 | Drain Plug Gasket | 78-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-68 | BS40032 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 78-68 | BS40654 | Viton®; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-68 | VS50044C | Cork |
| 1 | Valve Cover Gasket Set | 78-68 | VS50044R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 78-68 | SS13364 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 78-68 | 35041 | |
| 1 | Water Outlet Gasket | 78-68 | 35041T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 78-68 | 35039 | Plate to block |
| 1 | Water Pump Gasket | 78-68 | 35044 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 78-68 | TCS45024 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 78-68 | TCS45279 | w/Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 78-68 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 78-68 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 78-75 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 74 | 60032 | w/4 Bbl.; Exc. Thermactor Emission |
| 1 | Air Cleaner Gasket | 74 | 60038 | w/4 Bbl.; Thermactor Emission; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 73-68 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 78-75 | 60301 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 78-75 | 60291 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60058 | w/4 Bbl.; Exc. Thermactor Emission; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74-73 | 60184 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73-68 | 60058 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-68 | 60059 | w/4 Bbl.; Spacer to manifold |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 78-75 | 72580 | |
| 1 | Choke Mounting Tube Gasket | 74 | 72580 | Exc. Thermactor Emission |
| 1 | Choke Mounting Tube Gasket | 73-68 | 72580 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 78-68 | 5511 | Distributor mounting |

(continued on next page)

Ford Car (Incl. Edsel, Ford, Lincoln, Mercury, Merkur)

| 7.5L 460 OHV V8, 4.36" Bore 1968-78 71 VIN Codes "A" 1968-78, "C" 1973-78 (Police) (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 78-77 | 70020 | |
| 1 | EGR Gasket | 76-75 | 70645 | Exc. Adapter; Used on both sides of Back pressure valve |
| 1 | EGR Gasket | 74 | 70645 | Exc. Thermactor Emission |
| 1 | EGR Gasket | 73 | 70645 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 78-68 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 78-68 | 70132 | Mounting |
| 7.6L 462 OHV V8 (Lincoln), 4.38" Bore 1966-68 72 VIN Codes "G" 1966-68, "7" 1967-68 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 68-66 | 7895PT-1 | 2 Req'd. |
| 1 | Head Set | 68-66 | HS7895PT-3 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 68-66 | FS7895PT-3 | Timing cover seal not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 68-66 | MS90006 | |
| 1 | Exh. Manifold Gasket Set | 68-66 | MS9454B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 8 | Exhaust Pipe Gasket | 68-66 | 9827 | Resonator inlet pipe; 4 to 8 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 68-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-66 | OS11677R | |
| 1 | Drain Plug Gasket | 68-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-66 | BS11762-3 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-66 | VS12433 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 68-66 | PS11676D | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 68-66 | SS13399 | 2 Req'd.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-66 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 68-66 | 11800 | 2 Req'd. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 68-66 | 13313 | w/4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 68-66 | 13069 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 68-66 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 68-66 | 11792 | Mounting |

Ford Minivans - See Ford Truck

Ford SUV's - See Ford Truck

Ford Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|---|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.8L 109.6 (1796cc) SOHC L4 78mm Bore (8 Valve) (Mazda Eng.) L/D Truck..... | 1972-78 | 1 | 2.0L 122 (2007cc) SOHC L4 89.3mm Bore (8 Valve) L/D Truck | 1983-88 | 4 |
| 2.0L 119.7 L-HEAD L4 3.1875" Bore (Ford Tractor) L/D Truck | 1941-42 | 2 | 2.2L 134.8 (2209cc) OHV Diesel L4 88.9mm Bore (8 Valve) (Mazda Eng.) L/D Truck | 1983-84 | 5 |
| 2.0L 120.2 (1970cc) SOHC L4 80mm Bore (8 Valve) (Mazda Eng.) L/D Truck..... | 1979-82 | 3 | 2.2L 136 L-HEAD V8 2.6094" Bore (Ford) L/D Truck | 1937-40 | 6 |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|--|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.3L 140 (2302cc) SOHC L4 96mm Bore (8 Valve) L/D Truck | 1977-90 | 7 | 4.2L 255 OHV V8 3.68" Bore L/D Truck | 1981-82 | 28 |
| 2.3L 143 (2346cc) SOHC Turbo-Diesel L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck | 1985-87 | 8 | 4.2L 255.4 L-HEAD V8 3.1875" Bore (Mercury) L/D Truck | 1948-54 | 29 |
| 2.4L 144 OHV L6 3.5" Bore L/D Truck | 1960-66 | 9 | 4.2L 256 OHV V8 3.625" Bore (Mercury) L/D Truck | 1954-55 | 30 |
| 2.8L 170 OHV L6 3.5" Bore L/D Truck | 1961-72 | 10 | 4.3L 260 OHV V8 3.7969" Bore L/D Truck | 1962-64 | 31 |
| 2.8L 171 (2792cc) OHV V6 93mm Bore (12 Valve) L/D Truck | 1983-86 | 11 | 4.3L 262 OHV L6 3.7188" Bore L/D Truck | 1961-64 | 32 |
| 2.9L 177 L-HEAD L4 3.75" Bore (Model T) L/D Truck | 1927 | 12 | 4.5L 272 OHV V8 3.625" Bore L/D Truck | 1955-58 | 33 |
| 2.9L 177 (2935cc) OHV V6 93mm Bore (12 Valve) L/D Truck | 1986-90 | 13 | 4.7L 289 OHV V8 4" Bore L/D Truck | 1965-68 | 34 |
| 3.0L 183 (2982cc) OHV V6 89mm Bore (12 Valve/Vulcan) L/D Truck | 1986-90 | 14 | 4.8L 292 OHV V8 3.75" Bore L/D Truck | 1957-65 | 35 |
| 3.3L 200 L-HEAD L4 3.875" Bore (Models A & B) L/D Truck | 1928-34 | 15 | 4.9L 300 OHV LPG L6 4" Bore L/D Truck | 1982-88 | 36 |
| 3.3L 200 OHV L6 3.68" Bore L/D Truck | 1964-74 | 16 | 4.9L 300 OHV L6 4" Bore L/D Truck | 1965-90 | 37 |
| 3.5L 215 OHV L6 3.5625" Bore L/D Truck | 1951-53 | 17 | 5.0L 302 OHV V8 4" Bore L/D Truck | 1968-90 | 38 |
| 3.6L 220.3 (3611cc) OHV Diesel L4 100mm Bore (Dagenham) (Ford Europe Eng.) L/D Truck | 1963-66 | 18 | 5.4L 330 OHV V8 3.875" Bore (M/D Eng.) L/D Truck | 1975-77 | 39 |
| 3.6L 221 L-HEAD V8 3.0625" Bore (Ford) L/D Truck | 1932-42 | 19 | 5.4L 332 OHV V8 4" Bore L/D Truck | 1960-63 | 40 |
| 3.6L 223 OHV L6 3.625" Bore L/D Truck | 1954-64 | 20 | 5.8L 351 OHV V8 4" Bore (Cleveland) L/D Truck | 1970-74 | 41 |
| 3.7L 226 L-HEAD L6 3.2969" Bore L/D Truck | 1941-51 | 21 | 5.8L 351 OHV V8 4" Bore (Modified) L/D Truck | 1975-82 | 42 |
| 3.8L 232 (3797cc) OHV V6 96.8mm Bore L/D Truck | 1982-83 | 22 | 5.8L 351 OHV V8 4" Bore (Windsor) L/D Truck | 1969-90 | 43 |
| 3.9L 239 OHV V8 3.5" Bore (Ford) L/D Truck | 1954-55 | 23 | 5.8L 352 OHV V8 4" Bore L/D Truck | 1957-67 | 44 |
| 3.9L 239.4 L-HEAD V8 3.1875" Bore (Ford/Mercury) L/D Truck | 1939-53 | 24 | 5.9L 360 OHV V8 4.05" Bore L/D Truck | 1968-77 | 45 |
| 3.9L 240 OHV L6 4" Bore L/D Truck | 1965-76 | 25 | 5.9L 361 OHV V8 4.05" Bore L/D Truck | 1964-66 | 46 |
| 4.0L 244 (4015cc) OHV V6 100.4mm Bore (12 Valve) L/D Truck | 1990 | 26 | 6.4L 390 OHV V8 4.05" Bore L/D Truck | 1967-77 | 47 |
| 4.1L 250 OHV L6 3.68" Bore L/D Truck | 1969-74 | 27 | 6.6L 400 OHV V8 4" Bore L/D Truck | 1972-82 | 48 |
| | | | 6.9L 420 OHV Diesel V8 4" Bore (IDI) (International Eng.) L/D Truck | 1983-87 | 49 |
| | | | 7.0L 428 OHV V8 4.13" Bore L/D Truck | 1968-69 | 50 |
| | | | 7.0L 429 OHV V8 4.36" Bore L/D Truck | 1970-73 | 51 |
| | | | 7.3L 444 OHV Diesel V8 4.11" Bore (IDI) (International Eng.) L/D Truck | 1988-90 | 52 |
| | | | 7.5L 460 OHV V8 4.36" Bore L/D Truck | 1973-90 | 53 |

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| MB | 2.0L 120.2 (1970cc) SOHC L4 80mm Bore (8 Valve) (Mazda Eng.) L/D Truck | 3 | WB | 2.3L 140 (2302cc) SOHC L4 96mm Bore (8 Valve) L/D Truck | 7 |
| S2 | 2.2L 134.8 (2209cc) OHV Diesel L4 88.9mm Bore (8 Valve) (Mazda Eng.) L/D Truck | 5 | 4D55-T | 2.3L 143 (2346cc) SOHC Turbo-Diesel L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck | 8 |
| VB | 1.8L 109.6 (1796cc) SOHC L4 78mm Bore (8 Valve) (Mazda Eng.) L/D Truck | 1 | | | |

| 1 1.8L 109.6 (1796cc) SOHC L4 (8 Valve), 78mm Bore (Mazda Eng.) 1972-78 L/D Truck VIN Code "A" 1972-78, Eng. Code "VB" 1972-78 | | | | | |
|--|--------------------------|-------|----------|---------------------------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION | |
| 1 | Head Gasket | 78-72 | 8502PT | PermaTorque® | |
| 1 | Head Set | 78-72 | HS8502PT | Exh. manifold gskt. not incl. | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION | |
| 1 | Int. Manifold Gasket Set | 78-72 | MS91630 | | |
| 1 | Exh. Manifold Gasket Set | 78-75 | MS95490 | Exc. California | |
| 1 | Exh. Manifold Gasket Set | 78-74 | MS95488 | California | |
| 1 | Exh. Manifold Gasket Set | 73-72 | MS95488 | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 1 | Exhaust Pipe Gasket | 78-74 | 60286 | Flange; California | |
| 1 | Exhaust Pipe Gasket | 78-74 | 60286 | Flange; Canada | |
| 1 | Exhaust Pipe Gasket | 78-74 | 60285 | Flange; Exc. California | |
| 1 | Exhaust Pipe Gasket | 78-74 | 60285 | Flange; Exc. Canada | |
| 1 | Exhaust Pipe Gasket | 78-72 | 60310 | Muffler to resonator; 1 3/4" ID | |
| 1 | Exhaust Pipe Gasket | 73-72 | 60285 | Flange | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION | |
| 1 | Oil Pan Gasket Set | 78-72 | OS30345C | | |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 1.8L 109.6 (1796cc) SOHC L4 (8 Valve), 78mm Bore (Mazda Eng.) 1972-78 1 L/D Truck VIN Code "A" 1972-78, Eng. Code "VB" 1972-78 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-72 | BS40126 | Rubber; One-piece |
| 1 | Valve Cover Gasket Set | 78-72 | VS50141C | w/o Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 78-72 | VS50098C | w/Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 78-72 | VS50098R | w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Thermostat Gasket | 78-72 | 35159 | Inner |
| 1 | Thermostat Gasket | 78-72 | 35329 | Outer |
| 1 | Water Pump Gasket | 78-72 | 35161 | |
| 1 | Crankshaft Front Seal Set | 78-72 | TCS45442 | |
| 1 | Carb. Mounting Gasket | 78-72 | 60287 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 78-72 | 60287 | w/2 Bbl.; Spacer to manifold |
| 2.0L 119.7 L-HEAD L4 (Ford Tractor), 3.1875" Bore 1941-42 2 L/D Truck | | | | |
| 1 | Head Gasket | 42-41 | 7277B | |
| 1 | Head Set | 42-41 | HS7277B | |
| 1 | Full Gasket Set | 42-41 | FS7277B | |
| 1 | Int. & Exh. Gasket Set | 42-41 | MS8782B | |
| 1 | Valve Cover Gasket Set | 42-41 | VS2976 | |
| 1 | Carb. Mounting Gasket | 42-41 | 8783 | w/1 Bbl. |
| 2.0L 120.2 (1970cc) SOHC L4 (8 Valve), 80mm Bore (Mazda Eng.) 1979-82 3 L/D Truck VIN Code "1" 1979-82, Eng. Code "MB" 1979-82 | | | | |
| 1 | Head Gasket | 82-79 | 8502PT | PermaTorque® |
| 1 | Head Set | 82-80 | HS8502PT-2 | w/.553" valve guide OD; Exh. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 79 | HS8502PT-2 | From Ser. No. SGTCUA 077304; From 11/02/78; w/.553" valve guide OD; Exh. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 79 | HS8502PT | To Ser. No. SGTCUA 077303; To 11/01/78; w/.500" valve guide OD; Exh. manifold gskt. not incl. |
| 1 | Int. Manifold Gasket Set | 82-79 | MS91630 | |
| 1 | Exh. Manifold Gasket Set | 82-79 | MS95490 | California |
| 1 | Exh. Manifold Gasket Set | 82-79 | MS95491 | Exc. California |
| 1 | Exhaust Pipe Gasket | 82-79 | 60286 | Flange; California |
| 1 | Exhaust Pipe Gasket | 82-79 | 60286 | Flange; Canada |
| 1 | Exhaust Pipe Gasket | 82-79 | 60285 | Flange; Exc. California |
| 1 | Exhaust Pipe Gasket | 82-79 | 60285 | Flange; Exc. Canada |
| 1 | Exhaust Pipe Gasket | 82-79 | 60310 | Muffler to resonator; 1 3/4" ID |
| 1 | Oil Pan Gasket Set | 82-79 | OS30345C | |
| 1 | Rear Main Seal Set | 82-79 | BS40126 | Rubber; One-piece |
| 1 | Valve Cover Gasket Set | 82-79 | VS50141C | w/o Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 82-79 | VS50098C | w/Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 82-79 | VS50098R | w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Stem Seal Set | 82-80 | SS72512 | w/.553" valve guide OD; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 79 | SS72512 | From Ser. No. SGTCUA 077304; From 11/02/78; w/.553" valve guide OD; Premium valve stem seals incl. |
| 1 | Thermostat Gasket | 82-81 | 35236 | Inner |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 3 2.0L 120.2 (1970cc) SOHC L4 (8 Valve), 80mm Bore (Mazda Eng.) 1979-82 (cont.) L/D Truck VIN Code "1" 1979-82, Eng. Code "MB" 1979-82 | | | | |
|--|----------------------------|-------|------------|---|
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 80 | 35236 | Inner; From 05/02/80 |
| 1 | Thermostat Gasket | 80 | 35159 | Inner; To 05/01/80 |
| 1 | Thermostat Gasket | 80 | 35329 | Outer; To 05/01/80 |
| 1 | Thermostat Gasket | 79 | 35159 | Inner |
| 1 | Thermostat Gasket | 79 | 35329 | Outer |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-79 | 35161 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 82-79 | TCS45442 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 82-79 | 60287 | w/2 Bbl.; 2 Req'd. |
| 4 2.0L 122 (2007cc) SOHC L4 (8 Valve), 89.3mm Bore 1983-88 L/D Truck VIN Code "C" 1983-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-83 | 9063PT | |
| 1 | Head Set | 88 | HS9063PT-2 | Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9063PT-2 | From 07/16/86; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9063PT-1 | To 07/15/86; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS9063PT-2 | From 07/16/86; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS9063PT-1 | To 07/15/86; Premium valve stem seals incl. |
| 1 | Head Set | 85-83 | HS9063PT-1 | Premium valve stem seals incl. |
| 1 | Dowel Pin | 86-83 | ES74011 | Cyl. head alignment |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 87 | FS9063PT | To 07/15/86; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 86 | FS9063PT | To 07/15/86; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85-83 | FS9063PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-87 | CS8471-4 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86-83 | CS8471-1 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-83 | MS91617 | |
| 1 | Exh. Manifold Gasket Set | 88-83 | MS92424 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 4 | Exhaust Pipe Gasket | 88-83 | 60679 | Converter; 1 to 4 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-83 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-87 | OS34211R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86-83 | OS30297C | Multi-piece; Cork |
| 1 | Drain Plug Gasket | 88-83 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-83 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 88-83 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 83 | BS30136 | Rubber; Two-piece |
| 1 | Repair Sleeve | 88-83 | 16255-1 | 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve Tool | 88-83 | 16306 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-83 | VS50126C | Cork |
| 1 | Valve Cover Gasket Set | 88-83 | VS50043R-1 | Hi-Temp.; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88 | SS72683 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72683 | From 07/16/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS70037 | To 07/15/86; Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 86 | SS72683 | From 07/16/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS70037 | To 07/15/86; Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 85-83 | SS70037 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-83 | 35114 | |
| 1 | Water Outlet Gasket | 88-83 | 35114T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-83 | 35381 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 88-83 | ES72734 | |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 2.0L 122 (2007cc) SOHC L4 (8 Valve), 89.3mm Bore 1983-88 4 L/D Truck VIN Code "C" 1983-88 (cont.) | | | | |
|--|---------------------------|-------|------------|--|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-87 | TCS45107 | Must be used w/OS 34211R |
| 1 | Crankshaft Front Seal Set | 86-83 | TCS45107 | |
| 1 | Auxiliary Shaft Seal Set | 88-83 | TCS45109 | |
| 1 | Camshaft Front Seal Set | 88-83 | TCS45108 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86-83 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-83 | 60269 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 86-83 | 60546 | w/1 Bbl.; Spacer to manifold |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-83 | 72649 | |
| 2.2L 134.8 (2209cc) OHV Diesel L4 (8 Valve), 88.9mm Bore (Mazda Eng.) 1983-84 5 L/D Truck VIN Code "P" 1983-84, Eng. Code "S2" 1983-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 84-83 | HS9025B | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84-83 | CS9025 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 84-83 | MS91516 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-83 | 60679 | Converter |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-83 | BS40390 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-83 | VS50227R | PermaDry® molded rubber gskt. incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-83 | 35267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-83 | TCS45549 | |
| 2.2L 136 L-HEAD V8 (Ford), 2.6094" Bore 1937-40 6 L/D Truck | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 40-37 | FS7253B-2 | 17 stud head; 60 HP engine; Crankshaft front seal not incl. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 40-37 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 40-37 | 4081 | Upper body cover |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 40-37 | 9264 | w/2 Bbl.; 1 to 6 Req'd. |
| 2.3L 140 (2302cc) SOHC L4 (8 Valve), 96mm Bore 1977-90 7 L/D Truck VIN Codes "A" 1983-97, "B" 1977-80, "2" 1981-82, Eng. Code "WB" 1977-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-77 | 8993PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-77 | 8471SP | HeadSaver® |
| 1 | Head Set | 90-89 | HS8993PT-6 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® |
| 1 | Head Set | 88 | HS8993PT-4 | molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8993PT-3 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8993PT-2 | From 07/16/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8993PT-3 | To 07/15/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8993PT-2 | From 07/16/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8993PT-2 | To 07/15/86; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8993PT-2 | w/MFI; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 85-83 | HS8471PT-6 | w/1 Bbl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 7 2.3L 140 (2302cc) SOHC L4 (8 Valve), 96mm Bore 1977-90 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) L/D Truck VIN Codes "A" 1983-97, "B" 1977-80, "2" 1981-82, Eng. Code "WB" 1977-82 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 82-77 | HS8471PT-5 | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-89 | HIS8993PT-6 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Bolt Set | 90-77 | ES72137 | Replacement recommended |
| 1 | Dowel Pin | 86-77 | ES74011 | Cyl. head alignment |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8471-3 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85 | CS8471-3 | From 04/09/85; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85 | CS8471-1 | To 04/08/85; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84-83 | CS8471-1 | Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82 | CS8471-1 | From 09/29/81; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82 | CS8471 | To 09/28/81; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 81-77 | CS8471 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93391 | Lower set; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 87-86 | MS90266-1 | Lower set; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 85 | MS90266-1 | w/MFI; Lower set; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 85 | MS91617 | w/1 Bbl. |
| 1 | Int. Manifold Gasket Set | 84-83 | MS91617 | |
| 1 | Int. Manifold Gasket Set | 82-77 | MS90266-1 | |
| 1 | Plenum Gasket Set | 90-89 | MS94263 | w/MFI |
| 1 | Plenum Gasket Set | 88-85 | MS92914 | w/MFI |
| 1 | Exh. Manifold Gasket Set | 90-77 | MS92424 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60641 | Converter |
| 1 | Exhaust Pipe Gasket | 89-88 | 60679 | Converter; Gskt. |
| 1 | Exhaust Pipe Gasket | 89-88 | 60641 | Converter; Packing |
| 1 | Exhaust Pipe Gasket | 87-85 | 60714 | Converter; "Aerostar" model |
| 1 | Exhaust Pipe Gasket | 87-83 | 60679 | Converter; Exc. "Aerostar" model |
| 1 | Exhaust Pipe Gasket | 82-77 | 60286 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-77 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS30545R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30545R | From 04/09/85; PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30297C | To 04/08/85; Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 84-77 | OS30297C | Multi-piece; Cork |
| 1 | Drain Plug Gasket | 90-77 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-83 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-83 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 82 | BS40644 | From 09/29/81; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 82 | BS40620 | From 09/29/81; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 82 | BS30136 | To 09/28/81; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 81-77 | BS30136 | Rubber; Two-piece |
| 1 | Repair Sleeve | 90-83 | 16255-1 | 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve | 82 | 16255-1 | From 09/29/81; 1.105" - 1.135" sleeve length; Use w/installation tool; Improved design |
| 1 | Repair Sleeve Tool | 90-83 | 16306 | |
| 1 | Repair Sleeve Tool | 82 | 16306 | From 09/29/81 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50043R-1 | Int. manifold upper set incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-85 | VS50126C | w/MFI; Int. manifold upper set not incl.; Cork |
| 1 | Valve Cover Gasket Set | 88-85 | VS50043R-1 | Hi-Temp.; Int. manifold upper set incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85 | VS50126C | w/1 Bbl.; Cork |
| 1 | Valve Cover Gasket Set | 84-77 | VS50126C | Cork |
| 1 | Valve Cover Gasket Set | 84-77 | VS50043R-1 | Hi-Temp.; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72683 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72683 | From 07/16/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS70037 | To 07/15/86; Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 86 | SS72683 | From 07/16/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS70037 | To 07/15/86; Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 85-83 | SS70037 | Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 82-77 | SS70373 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-77 | 35114 | |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 2.3L 140 (2302cc) SOHC L4 (8 Valve), 96mm Bore 1977-90 7 L/D Truck VIN Codes "A" 1983-97, "B" 1977-80, "2" 1981-82, Eng. Code "WB" 1977-82 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-77 | 35114T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-77 | 35381 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-77 | ES72734 | |
| 1 | Crankshaft Front Seal Set | 90-86 | TCS45107 | Must be used w/OS 30545R |
| 1 | Crankshaft Front Seal Set | 85 | TCS45107 | From 04/09/85; Must be used w/OS 30545R |
| 1 | Crankshaft Front Seal Set | 85 | TCS45107 | To 04/08/85 |
| 1 | Crankshaft Front Seal Set | 84-77 | TCS45107 | |
| 1 | Auxiliary Shaft Seal Set | 90-77 | TCS45109 | |
| 1 | Camshaft Front Seal Set | 90-77 | TCS45108 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 85-83 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 82-77 | 60377 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 85-83 | 60269 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 85-83 | 60546 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 82-77 | 60287 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 82-77 | 60347 | w/2 Bbl.; Spacer to manifold |
| 1 | Fuel Injector O-Ring Set | 90-85 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-85 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-85 | 60847 | w/MFI; Mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-84 | 72649 | |
| 2.3L 143 (2346cc) SOHC Turbo-Diesel L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1985-87 8 L/D Truck VIN Code "E" 1985-87, Eng. Code "4D55-T" 1985-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-85 | 9084PT | |
| 1 | Head Set | 87-85 | HS9084PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-85 | CS9084-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 87-85 | MS91719-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-85 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-85 | BS40444 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-85 | VS50100R | w/o Grommets & w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 87-85 | ES70342 | |
| 1 | Semi-Circular Plug | 87-85 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-85 | SS70702 | Premium valve stem seals incl. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-85 | TCS45564-1 | Must be used w/OS 30400A |
| 1 | Camshaft Front Seal Set | 87-85 | TCS45483 | |
| 2.4L 144 OHV L6, 3.5" Bore 1960-66 9 L/D Truck VIN Codes "D" 1960-62, "S" 1960-66 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 66-60 | 7916PT-1 | |
| 1 | Head Set | 66-60 | HS7916PT-2 | Exh. pipe flange & packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-60 | FS7916PT-2 | Exh. pipe flange & packing not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 66-60 | MS9789-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 66-61 | 9712 | Flange; "E100" & "P100" models |
| 1 | Exhaust Pipe Gasket | 66-60 | 60052 | Flange; Exc. "E100" & "P100" models; 2 1/8" ID |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 9 2.4L 144 OHV L6, 3.5" Bore 1960-66 | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| (cont.) L/D Truck VIN Codes "D" 1960-62, "S" 1960-66 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 63-60 | 773 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-60 | OS12701C | |
| 1 | Drain Plug Gasket | 66-60 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-60 | BS30135 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-60 | VS12692 | Cork |
| 1 | Valve Cover Gasket Set | 66-60 | VS12692R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-60 | SS72616 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-60 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 66-60 | 12695 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-60 | TCS13059-1 | w/o Sleeve 'N' Seal® |
| 1 | Repair Sleeve Tool | 66-60 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 66-63 | 5462 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 66-62 | 13130 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 62 | 13130 | w/1 Bbl.; Carb. to spacer |
| 2 | Carb. Mounting Gasket | 61-60 | 13130 | w/1 Bbl. |
| 10 2.8L 170 OHV L6, 3.5" Bore 1961-72 | | | | |
| L/D Truck VIN Codes "F" 1966-72, "U" 1961-65 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 72-61 | 7916PT-1 | Exh. pipe flange & packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 72-61 | HS7916PT-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 72-61 | FS7916PT-2 | Exh. pipe flange & packing not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 72-61 | MS9789-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 72-68 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 72-68 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 67-65 | 60985 | Opt. sintered metal; Exc. "P100" model; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 67-65 | 9802 | Packing; "P100" model; 1 25/32" ID |
| 1 | Exhaust Pipe Gasket | 67-65 | 8194 | Packing; Exc. "P100" model; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 64-61 | 9712 | Flange; "E100" & "P100" models |
| 1 | Exhaust Pipe Gasket | 64-61 | 60052 | Flange; Exc. "E100" & "P100" models; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72-61 | 6579 | May also be used as a fuel pump block-off plate gasket if desired 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 63-61 | 773 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-61 | OS12701C | |
| 1 | Drain Plug Gasket | 72-61 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-61 | BS30135 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72-61 | VS12692 | Cork |
| 1 | Valve Cover Gasket Set | 72-61 | VS12692R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 72-61 | SS72616 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-61 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 72-61 | 12695 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 72-61 | TCS13059-1 | w/o Sleeve 'N' Seal® |
| 1 | Repair Sleeve Tool | 72-61 | 16312 | |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 2.8L 170 OHV L6, 3.5" Bore 1961-72 10 L/D Truck VIN Codes "F" 1966-72, "U" 1961-65 (cont.) | | | | |
|--|----------------------------|-------|------------|---|
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 72-65 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 72-70 | 60084 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-70 | 60081 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 68-63 | 5462 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 68-62 | 13130 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 62 | 13130 | w/1 Bbl.; Carb. to spacer |
| 2 | Carb. Mounting Gasket | 61 | 13130 | w/1 Bbl. |
| 2.8L 171 (2792cc) OHV V6 (12 Valve), 93mm Bore 1983-86 11 L/D Truck VIN Code "S" 1983-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 86-83 | 9136PT | L.H. |
| 1 | Head Gasket | 86-83 | 9132PT | R.H. |
| 1 | Head Set | 86 | HS9132PT-1 | "Aerostar" model; Exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS9132PT-1 | Exc. "Aerostar" model; Premium valve stem seals incl. |
| 1 | Head Set | 85-83 | HS9132PT-1 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 86 | FS9132PT-1 | "Aerostar" model; Exh. manifold gsks. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 86 | FS9132PT-1 | Exc. "Aerostar" model; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85-83 | FS9132PT-1 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 86-83 | MS91886 | w/o Valve cover, fuel & emission system gsks. |
| 1 | Int. Manifold Gasket Set | 86-83 | MS94673 | w/Valve cover, fuel & emission system gsks. |
| 1 | Exh. Manifold Gasket Set | 86 | MS91887 | Exc. "Aerostar" model |
| 1 | Exh. Manifold Gasket Set | 85-83 | MS91887 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 86 | 60714 | Converter to muffler |
| 1 | Exhaust Pipe Gasket | 85-83 | 60679 | Converter to muffler |
| 1 | Exhaust Pipe Gasket | 85-83 | 60679 | Inlet pipe to converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-83 | 72517 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 86-83 | OS30271C | Cork |
| 1 | Drain Plug Gasket | 86-83 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-83 | BS40647 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 86-83 | BS40419 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 86-83 | VS50115C | Cork |
| 1 | Valve Cover Gasket Set | 86-83 | VS50115R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-83 | SS72686 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-83 | 35094 | Thermostat seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 86 | 35148 | Lower; Gskt. |
| 1 | Water Outlet Gasket | 86 | 35148 | Upper; Gskt. |
| 1 | Water Outlet Gasket | 85 | 35148 | Lower; Gskt.; From 12/01/84 |
| 1 | Water Outlet Gasket | 85 | 35304 | Lower Front; Gskt.; To 12/01/84 |
| 1 | Water Outlet Gasket | 85 | 35305 | Lower Rear; Gskt.; To 12/01/84 |
| 1 | Water Outlet Gasket | 85 | 35006 | Upper; Gskt.; 2 1/8" ID |
| 1 | Water Outlet Gasket | 84-83 | 35304 | Lower Front; Gskt. |
| 1 | Water Outlet Gasket | 84-83 | 35305 | Lower Rear; Gskt. |
| 1 | Water Outlet Gasket | 84-83 | 35148 | Upper; Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 86-83 | 35306 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 86-83 | TCS45586 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 86-83 | TCS45290 | w/Sleeve 'N' Seal® |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86 | 60032 | w/2 Bbl.; "Aerostar" model |
| 1 | Air Cleaner Gasket | 86 | 60038 | w/2 Bbl.; Exc. "Aerostar" model; 5 1/32" ID |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 11 2.8L 171 (2792cc) OHV V6 (12 Valve), 93mm Bore 1983-86 (cont.) L/D Truck VIN Code "S" 1983-86 | | | | |
|--|----------------------------|-------|-------------|---|
| AIR CLEANER MOUNTING | | | | |
| QTY | (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 85-83 | 60038 | w/2 Bbl.; 5 1/32" ID |
| CARB & FUEL INJECTION | | | | |
| 1 | Carb. Mounting Gasket | 86-83 | 60564 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 85-83 | 60809 | w/2 Bbl.; Carb. to spacer |
| EXHAUST GAS RECIRCULATION | | | | |
| 1 | EGR Gasket | 86-83 | 70020 | |
| 1 | EGR Gasket | 86-83 | 72500 | Exh. air supply tube |
| OIL FILTER MOUNTING | | | | |
| 1 | O-Ring | 86-83 | 413 | Oil filter mounting |
| 1 | Oil Filter Adapter Gasket | 86-83 | 72625 | .103" width; 2.450" ID |
| 12 2.9L 177 L-HEAD L4 (Model T), 3.75" Bore 1927 L/D Truck | | | | |
| FULL GASKET SET | | | | |
| 1 | Full Gasket Set | 27 | FS7012B | Fits all 1909-27 applications |
| 13 2.9L 177 (2935cc) OHV V6 (12 Valve), 93mm Bore 1986-90 L/D Truck VIN Code "T" 1986-92 | | | | |
| CYLINDER HEAD | | | | |
| 1 | Head Gasket | 90-86 | 9511PT | L.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-86 | 9510PT | R.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-86 | HS9510PT-2 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-86 | HIS9510PT-2 | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 90-86 | ES72794 | Replacement recommended |
| CONVERSION SET | | | | |
| 1 | Gasket Conversion Set | 90-87 | CS9510 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86 | CS9510 | From 10/16/85; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86 | CS9510 | To 10/15/85; Oil pan gskt. not incl. |
| MANIFOLD - INT. & EXH. | | | | |
| 1 | Int. Manifold Gasket Set | 90-86 | MS93771 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90-86 | MS93754 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS93849 | |
| EXHAUST PIPE FLANGE | | | | |
| 1 | Exhaust Pipe Gasket | 90 | 60641 | Converter to muffler |
| 1 | Exhaust Pipe Gasket | 90-88 | 60796 | Inlet pipe to converter |
| 1 | Exhaust Pipe Gasket | 89-88 | 60641 | Converter to muffler; Packing |
| 1 | Exhaust Pipe Gasket | 89-86 | 60679 | Converter to muffler; Gskt. |
| 1 | Exhaust Pipe Gasket | 87-86 | 60688 | Inlet pipe to converter |
| OIL PAN | | | | |
| 1 | Oil Pan Gasket Set | 90-87 | OS30571R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86 | OS30571R | From 10/16/85; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86 | OS30271C | To 10/15/85; Cork |
| 1 | Drain Plug Gasket | 90-86 | 72515 | |
| CRANKSHAFT REAR SEAL | | | | |
| 1 | Rear Main Seal Set | 90-86 | BS40647 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40419 | Rubber; One-piece |
| VALVE COVER | | | | |
| 1 | Valve Cover Gasket Set | 90-86 | VS50312C | Cork |
| 1 | Valve Cover Gasket Set | 90-86 | VS50312T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 90-86 | VS50312R | Rubber |
| VALVE STEM SEAL SET | | | | |
| 1 | Valve Stem Seal Set | 90-86 | SS72686 | Premium valve stem seals incl. |
| WATER OUTLET GASKET | | | | |
| 1 | Water Outlet Gasket | 90-86 | 35404 | |
| WATER PUMP | | | | |
| 1 | Water Pump Gasket | 90-86 | 35400 | |
| TIMING COVER | | | | |
| 1 | Timing Cover Set | 90-87 | TCS45791 | w/o Sleeve 'N' Seal®; Must be used w/OS 30571R |
| 1 | Timing Cover Set | 86 | TCS45791 | w/o Sleeve 'N' Seal®; From 10/16/85; Must be used w/OS 30571R |
| 1 | Timing Cover Set | 86 | TCS45791 | w/o Sleeve 'N' Seal®; To 10/15/85 |
| 1 | Timing Set w/Sleeve & Seal | 90-87 | TCS45290 | w/Sleeve 'N' Seal®; Must be used w/OS 30571R |
| 1 | Timing Set w/Sleeve & Seal | 86 | TCS45290 | w/Sleeve 'N' Seal®; From 10/16/85; Must be used w/OS 30571R |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 2.9L 177 (2935cc) OHV V6 (12 Valve), 93mm Bore 1986-90 13 L/D Truck VIN Code "T" 1986-92 (cont.) | | | | |
|---|----------------------------|-------|----------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Set w/Sleeve & Seal | 86 | TCS45290 | w/Sleeve 'N' Seal®; To 10/15/85 |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-86 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-86 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-86 | 60844 | w/MFI; Mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-86 | 70149 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-86 | 413 | Oil filter mounting |
| 1 | Oil Filter Adapter Gasket | 90-86 | 72625 | .103" width; 2.450" ID |
| 1 | Oil Filter Adapter Gasket | 90-86 | 72884 | .141" width; 2.482" ID |
| 3.0L 183 (2982cc) OHV V6 (12 Valve/Vulcan), 89mm Bore 1986-90 14 L/D Truck VIN Codes "U" 1986-2008, "V" 1999-2008 (Flex Fuel) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 9902PT | L.H.; Exc. "Windstar" model; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-86 | 9903PT | R.H.; Exc. "Windstar" model; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-86 | HS9368PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-86 | ES72136 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9368-2 | From 03/26/90; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 90 | CS9368-1 | To 03/25/90; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 89-86 | CS9368-1 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-86 | MS95372 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90-86 | MS93491 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS93850 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60679 | Converter to muffler |
| 1 | Exhaust Pipe Gasket | 90-86 | 60713 | Inlet pipe to converter |
| 1 | Exhaust Pipe Gasket | 89 | 60679 | Converter to muffler; From 05/01/89 |
| 1 | Exhaust Pipe Gasket | 89 | 60714 | Converter to muffler; To 05/01/89 |
| 1 | Exhaust Pipe Gasket | 88-86 | 60714 | Converter to muffler |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30717R | From 03/26/90; Oil pan bolts incl.; PermaDryPlus® |
| 1 | Oil Pan Gasket Set | 90 | OS30620R | From 03/26/90; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90 | OS34505R | To 03/25/90; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 89-86 | OS34505R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Bolt Set | 90 | ES72214 | From 03/26/90 |
| 1 | Drain Plug Gasket | 90-86 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40646 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40158 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50066R | PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS70819 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35390 | Exc. "Windstar" model |
| 1 | Water Outlet Gasket | 90-86 | 35390T | Exc. "Windstar" model; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35379 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45771 | w/o Sleeve 'N' Seal®; Must be used w/OS 30620R or w/OS 30712R or w/OS 30717R or w/OS 34505R |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45973 | w/Sleeve 'N' Seal®; Must be used w/OS 30620R or w/OS 30712R or w/OS 30717R or w/OS 34505R |
| 1 | Repair Sleeve | 90-86 | 16217 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16310 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-86 | ES70599 | w/MFI; Improved design |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 14 3.0L 183 (2982cc) OHV V6 (12 Valve/Vulcan), 89mm Bore 1986-90 (cont.) L/D Truck VIN Codes "U" 1986-2008, "V" 1999-2008 (Flex Fuel) | | | | |
|---|---------------------------|-------|------------|---|
| CARB & FUEL INJECTION | | | | |
| QTY | (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-86 | 71216 | w/MFI; Air bypass valve |
| 15 3.3L 200 L-HEAD L4 (Models A & B), 3.875" Bore 1928-34 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 31-28 | 7013C | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 34-32 | FS7014B | |
| 1 | Full Gasket Set | 31-28 | FS7013C | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 34-28 | MS2388S | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 31-28 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 31-28 | OS30912C-1 | |
| 16 3.3L 200 OHV L6, 3.68" Bore 1964-74 L/D Truck VIN Code "T" 1964-68 & 1973-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 74-73 | 7916PT-1 | |
| 1 | Head Gasket | 68-64 | 7916PT-1 | |
| 1 | Head Set | 74-73 | HS7916PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 68-64 | HS7916PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74-73 | FS7916PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 68-64 | FS7916PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 74-73 | MS9789-1 | |
| 1 | Exh. Manifold Gasket Set | 68-64 | MS9789-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-73 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 74-73 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 68 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 68 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 67-64 | 9802 | Packing; 1 25/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 74-73 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 68-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-73 | OS12701C | |
| 1 | Oil Pan Gasket Set | 68-64 | OS12701C | |
| 1 | Drain Plug Gasket | 74-73 | 70822 | |
| 1 | Drain Plug Gasket | 68-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-73 | BS30135 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 68-64 | BS30135 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-73 | VS12692 | Cork |
| 1 | Valve Cover Gasket Set | 74-73 | VS12692R | Rubber |
| 1 | Valve Cover Gasket Set | 68-64 | VS12692 | Cork |
| 1 | Valve Cover Gasket Set | 68-64 | VS12692R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-73 | SS72616 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 68-64 | SS72616 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-73 | 35067 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 68-64 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74-73 | 12695 | |
| 1 | Water Pump Gasket | 68-64 | 12695 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74-73 | TCS13059-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 68-64 | TCS13059-1 | w/o Sleeve 'N' Seal® |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 3.3L 200 OHV L6, 3.68" Bore 1964-74 16 L/D Truck VIN Code "T" 1964-68 & 1973-74 (cont.) | | | | |
|---|---------------------------|-------|------------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 74-73 | 16312 | |
| 1 | Repair Sleeve Tool | 68-64 | 16312 | |
| 3.5L 215 OHV L6, 3.5625" Bore 1951-53 17 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 53-51 | 7994PT-1 | |
| 1 | Head Set | 53-51 | HS7994PT-3 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-51 | FS7994PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 53-51 | MS9960 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 53-51 | 60052 | Flange; 1 or 2 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-51 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 53-51 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 53-51 | OS10605D | |
| 1 | Drain Plug Gasket | 53-51 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 53-51 | BS6141-3 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 53-51 | VS10604 | w/Grommets |
| 2 | Grommet Set | 53-51 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 53-51 | PS10603R | w/Grommets |
| 4 | Grommet Set | 53-51 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 53-51 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 53-51 | SS10777 | Umbrella |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 53-51 | 11501 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 53-51 | 10610 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 53-51 | 8013 | w/1 Bbl.; 3 to 6 Req'd. |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 53-51 | 72516 | Inlet tube |
| 3.6L 220.3 (3611cc) OHV Diesel L4 (Dagenham), 100mm Bore (Ford Europe Eng.) 1963-66 18 L/D Truck VIN Code "4" 1963-66 (Dagenham Eng.) | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-63 | FS7489SB | |
| 3.6L 221 L-HEAD V8 (Ford), 3.0625" Bore 1932-42 19 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 42-38 | 7283B | 24 stud head; 90 HP engine; w/2 small round water holes on centerline |
| 2 | Head Gasket | 42-38 | 7548B | 24 stud head; 90 HP engine; w/3 large irregular water holes on centerline |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 42-38 | FS7283B | 24 stud head; 90 HP engine; w/2 small round water holes on centerline; Valve stem seals not incl. |
| 1 | Full Gasket Set | 42-38 | FS7548B | 24 stud head; 90 HP engine; w/3 large irregular water holes on centerline |
| 1 | Full Gasket Set | 37-32 | FS7246S-2 | 21 stud head; 85 HP eng. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 19 3.6L 221 L-HEAD V8 (Ford), 3.0625" Bore 1932-42 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 42-32 | MS2853 | |
| 1 | Exh. Manifold Gasket Set | 42-32 | MS8028B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 42-32 | 9242 | Flange; 1 to 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 42-32 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 40-32 | 4081 | Upper body cover |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 42-32 | BS10642-2 | Rope |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 42-32 | SS5566 | Int. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 42-32 | 9264 | w/2 Bbl.; 1 to 6 Req'd. |
| 20 3.6L 223 OHV L6, 3.625" Bore 1954-64 | | | | |
| L/D Truck VIN Codes "A" 1954-59, "J" 1960-64, "V" 1960-64 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 64-54 | 7994PT-1 | |
| 1 | Head Set | 64-54 | HS7994PT-3 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-54 | FS7994PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 64-54 | MS9960 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 64-54 | 60052 | Flange; 1 or 2 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 64-57 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 56-55 | 773 | Exc. Pump w/3553 stamped on flange; 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 54 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | O-Ring | 56-55 | 12473 | Fuel pump bowl; Pump w/3553 stamped on flange; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-54 | OS10605D | |
| 1 | Drain Plug Gasket | 64-54 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-54 | BS6141-3 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-60 | VS12690 | |
| 1 | Valve Cover Gasket Set | 59-54 | VS10604 | w/Grommets |
| 2 | Grommet Set | 59-54 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 64-54 | PS10603R | w/Grommets |
| 4 | Grommet Set | 64-54 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-62 | SS13807 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 61 | SS13807 | From 04/02/61; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 61 | SS10777 | To 04/01/61 |
| 1 | Valve Stem Seal Set | 60-54 | SS10777 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-54 | 11501 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 64-54 | 10610 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-57 | TCS13095-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 64-54 | 8013 | w/1 Bbl.; 3 to 6 Req'd. |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 64-54 | 72516 | Inlet tube |

Ford Truck (Incl. Minivans and SUV's)

| 3.7L 226 L-HEAD L6, 3.2969" Bore 1941-51 21 L/D Truck | | | | |
|--|----------------------------|-------|----------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 51-47 | 7524S | 95 HP engine; Series H |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 51-47 | FS7524S | 95 HP engine; Series H; Crankshaft front & rear rope packing not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 51-46 | MS8793B | |
| 1 | Int. & Exh. Gasket Set | 42-41 | MS8793B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 51-46 | 60052 | Flange; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 42-41 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 51-46 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 42-41 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 51-48 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 51-47 | VS2976 | 95 HP engine; Series H |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 51-46 | 8013 | w/1 Bbl.; 1 to 6 Req'd. |
| 6 | Carb. Mounting Gasket | 42-41 | 8013 | w/1 Bbl.; 1 to 6 Req'd. |
| 3.8L 232 (3797cc) OHV V6, 96.8mm Bore 1982-83 22 L/D Truck VIN Codes "C" 1982-83, "3" 1982-83, "4" 1995-2003 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 83-82 | 8857PT-1 | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 83-82 | 8857SP-1 | HeadSaver® |
| 1 | Head Set | 83-82 | HS8857PT | Head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 2 | Head Bolt Set | 83-82 | ES72129 | 2 Req'd.; Replacement required |
| 1 | Dowel Pin | 83-82 | ES74011 | Cyl. head alignment |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-82 | CS8857-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-82 | MS91240 | |
| 1 | Exh. Manifold Gasket Set | 83-82 | MS91346 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 83-82 | 72556 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-82 | OS34000C | One-piece Cork gskt. w/Cork end seal |
| 1 | Drain Plug Gasket | 83-82 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83 | BS40644 | From 01/01/83; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40620 | From 01/01/83; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 83 | BS30136 | To 12/31/82; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 82 | BS30136 | Rubber; Two-piece |
| 1 | Repair Sleeve | 83 | 16250 | From 01/01/83; Use w/installation tool |
| 1 | Repair Sleeve Tool | 83 | 16300 | From 01/01/83 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-82 | VS50212C | Cork |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-82 | 35390 | |
| 1 | Water Outlet Gasket | 83-82 | 35390T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-82 | 35242 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-82 | TCS45521 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 83-82 | TCS45535 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 83-82 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 83-82 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 83-82 | 60038 | w/2 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-82 | 60497 | w/2 Bbl.; Spacer to manifold |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-82 | 70031 | Adapter to spacer |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 22 3.8L 232 (3797cc) OHV V6, 96.8mm Bore 1982-83 (cont.) L/D Truck VIN Codes "C" 1982-83, "3" 1982-83, "4" 1995-2003 | | | | |
|--|-----------------------------------|-------|------------|--|
| QTY | EXHAUST GAS RECIRCULATION (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-82 | 70020 | Valve to adapter |
| 23 3.9L 239 OHV V8 (Ford), 3.5" Bore 1954-55 L/D Truck VIN Code "U" 1954-55 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 55-54 | 7999PT | w/Cyl. heads & blocks marked EBV |
| 1 | Head Set | 55-54 | HS7999PT-3 | w/Cyl. heads & blocks marked EBV |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 55-54 | FS7999PT-3 | w/Cyl. heads & blocks marked EBV |
| 1 | Full Gasket Set | 54 | FS7636SH | w/Cyl. heads & blocks marked EBU |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 55-54 | MS9243B | |
| 1 | Exh. Manifold Gasket Set | 55-54 | MS9492B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 55 | 60052 | Crossover flange; 2 or 3 Req'd.; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 55-54 | 60052 | Pipe to manifold; 2 1/8" ID |
| 3 | Exhaust Pipe Gasket | 54 | 9242 | Crossover flange; 2 or 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55-54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 55-54 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 55-54 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | O-Ring | 55-54 | 12473 | Fuel pump bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 55-54 | OS10701C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 55 | BS6141 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 55-54 | BS10743 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 55-54 | VS10680C | w/Grommets |
| 4 | Grommet Set | 55-54 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 55-54 | PS10700R | w/Grommets |
| 2 | Grommet Set | 55-54 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 55-54 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 55-54 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55-54 | 10714 | Bypass tube |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 55-54 | 10738 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 55-54 | TCS10677-3 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 55-54 | 9264 | w/2 Bbl.; 1 to 6 Req'd. |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 55-54 | 10784 | Oil pump mounting |
| 24 3.9L 239.4 L-HEAD V8 (Ford/Mercury), 3.1875" Bore 1939-53 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 53-48 | 7526B-1 | L.H.; Overbore 3.420" |
| 1 | Head Gasket | 53-48 | 7526B | L.H.; Standard bore 3.270" |
| 1 | Head Gasket | 53-48 | 7525B-1 | R.H.; Overbore 3.420" |
| 1 | Head Gasket | 53-48 | 7525B | R.H.; Standard bore 3.270" |
| 2 | Head Gasket | 47-39 | 7283B | 24 stud head; 100 HP engine; w/2 small round water holes on centerline |
| 2 | Head Gasket | 47-39 | 7548B | 24 stud head; 100 HP engine; w/3 large irregular water holes on centerline |
| 1 | Head Set | 53-48 | HS7525B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-48 | FS7525B | |
| 1 | Full Gasket Set | 47-39 | FS7283B | 24 stud head; 100 HP engine; w/2 small round water holes on centerline; Valve stem seals not incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 3.9L 239.4 L-HEAD V8 (Ford/Mercury), 3.1875" Bore 1939-53 24 L/D Truck (cont.) | | | | |
|--|---------------------------|-------|------------|--|
| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 47-39 | FS7548B | 24 stud head; 100 HP engine; w/3 large irregular water holes on centerline |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 53-48 | MS8903 | |
| 1 | Int. Manifold Gasket Set | 47-39 | MS2853 | |
| 1 | Exh. Manifold Gasket Set | 53-39 | MS8028B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 53-48 | 60052 | Flange; 1 to 3 Req'd.; 2 1/8" ID |
| 3 | Exhaust Pipe Gasket | 47-39 | 9242 | Flange; 1 to 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-48 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 53-39 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 40-39 | 4081 | Upper body cover |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 53-48 | OS2996C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 53-39 | BS10642-2 | Rope |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 53-39 | SS5566 | Int. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 53-48 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 53-48 | 2972 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 6 | Carb. Mounting Gasket | 53-39 | 9264 | w/2 Bbl.; 1 to 6 Req'd. |
| 3.9L 240 OHV L6, 4" Bore 1965-76 25 L/D Truck VIN Codes "A" 1966-76, "J" 1965, "1" 1972-76 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 76-65 | 525SD | PermaTorque Severe Duty® |
| 1 | Head Gasket | 76-65 | 8168PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 76-65 | 8168SP | HeadSaver® |
| 1 | Head Set | 76-68 | HS8168PT-3 | Premium valve stem seals incl. |
| 1 | Head Set | 67-65 | HS8168PT-3 | Valve cover gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-68 | FS8168PT-2 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 67-65 | FS8168PT-2 | Valve cover gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-65 | CS8168 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 76-65 | MS90157-1 | |
| 1 | Intake to Exhaust Gasket | 65 | 9979 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-65 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 76-65 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-65 | OS13811C | Cork |
| 1 | Drain Plug Gasket | 76-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-65 | BS40645 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 76-65 | BS40509 | Rubber; One-piece |
| 1 | Repair Sleeve | 76-65 | 16251 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-65 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-68 | VS50033C-1 | Cork |
| 1 | Valve Cover Gasket Set | 76-68 | VS50033R | Rubber |
| 1 | Valve Cover Gasket Set | 67-65 | VS13799R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 76-65 | PS13809R | w/Grommets |
| 6 | Grommet Set | 76-65 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-65 | SS13807 | Premium valve stem seals incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 25 3.9L 240 OHV L6, 4" Bore 1965-76 | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| (cont.) L/D Truck VIN Codes "A" 1966-76, "J" 1965, "1" 1972-76 | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-65 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 76-65 | 13816 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-65 | TCS45044 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-65 | TCS45278 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-65 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-65 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-65 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 76-73 | 60187 | w/1 Bbl.; Exc. Evaporative Emission |
| 1 | Carb. Mounting Gasket | 74-73 | 60187 | w/1 Bbl.; "E100" & "E300" models; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74-73 | 60204 | w/1 Bbl.; "E100" & "E300" models; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 72-70 | 60066 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 69-68 | 60066 | w/1 Bbl.; Exc. Holley |
| 2 | Carb. Mounting Gasket | 69-68 | 60066 | w/1 Bbl.; Exc. Thermactor Emission |
| 2 | Carb. Mounting Gasket | 69-68 | 60084 | w/1 Bbl.; Thermactor Emission; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 69-65 | 60131 | w/1 Bbl.; Holley Service Carb. |
| 3 | Carb. Mounting Gasket | 67-65 | 11662 | w/1 Bbl.; Exc. Holley; 1 to 3 Req'd. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-73 | 70826 | Valve |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 76-65 | 70374 | To block |
| 26 4.0L 244 (4015cc) OHV V6 (12 Valve), 100.4mm Bore 1990 | | | | |
| L/D Truck VIN Code "X" 1990-2001 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9724PT-2 | L.H.; Head bolts not incl.; Head bolt replacement recommended; PermaTorque®; Improved design |
| 1 | Head Gasket | 90 | 9725PT-2 | R.H.; Head bolts not incl.; Head bolt replacement recommended; PermaTorque®; Improved design |
| 1 | Head Set | 90 | HS9724PT-1 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS9724PT-1 | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 90 | ES72794 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9724 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94682 | Lower set; Upper set incl.; Must be used w/VS 50368C or w/VS 50368T |
| 1 | Int. Manifold Gasket Set | 90 | MS98005T | Valve cover gskts. & Upper set incl.; PermaDryPlus® int. manifold gskts. incl. |
| 1 | Plenum Gasket Set | 90 | MS94683 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90 | MS94764 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60679 | Converter to muffler; "Aerostar" model |
| 1 | Exhaust Pipe Gasket | 90 | 60641 | Converter to muffler; Exc. "Aerostar" model |
| 1 | Exhaust Pipe Gasket | 90 | 60796 | Inlet pipe to converter; Exc. "Aerostar" model |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30634R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40647 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90 | BS40419 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50368C | Int. manifold upper set incl.; Cork |
| 1 | Valve Cover Gasket Set | 90 | VS50368T | Int. manifold upper set incl.; PermaDryPlus® |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72686 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35404 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35474 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90 | TCS45867 | w/o Sleeve 'N' Seal®; Must be used w/OS 30634R |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 4.0L 244 (4015cc) OHV V6 (12 Valve), 100.4mm Bore 1990 26 L/D Truck VIN Code "X" 1990-2001 (cont.) | | | | |
|--|----------------------------|-------|------------|--|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Set w/Sleeve & Seal | 90 | TCS45291 | w/Sleeve 'N' Seal®; Must be used w/OS 30634R |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90 | 60886 | w/MFI; Gskt. |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 90 | 72884 | .141" width; 2.482" ID |
| 4.1L 250 OHV L6, 3.68" Bore 1969-74 27 L/D Truck VIN Code "L" 1969-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 74-69 | 7916PT-1 | |
| 1 | Head Set | 74-69 | HS7916PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74-69 | FS7916PT-3 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 74-69 | MS9789-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-69 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 74-69 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 74-69 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-69 | OS30217C | |
| 1 | Drain Plug Gasket | 74-69 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-69 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-69 | VS12692 | Cork |
| 1 | Valve Cover Gasket Set | 74-69 | VS12692R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-69 | SS72616 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-69 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74-69 | 35054 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74-69 | TCS45059 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-69 | TCS45660 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 74-69 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 74-69 | 16310 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74 | 60090-1 | w/1 Bbl.; w/M/T; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74 | 60090-1 | w/1 Bbl.; Exc. Thermactor Emission; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74-73 | 60190 | w/1 Bbl.; Carb. to heat shield |
| 1 | Carb. Mounting Gasket | 74-73 | 60196 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73-70 | 60090-1 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-69 | 60081 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 69 | 60084 | w/1 Bbl.; Exc. Holley; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 69 | 60131 | w/1 Bbl.; Holley; Carb. to spacer |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 74-73 | 70826 | |
| 4.2L 255 OHV V8, 3.68" Bore 1981-82 28 L/D Truck VIN Code "D" 1981-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 82 | HS8704PT-1 | Premium valve stem seals incl. |
| 1 | Head Set | 81 | HS8704PT-1 | From 04/14/81; Premium valve stem seals incl. |
| 1 | Head Set | 81 | HS8704PT-1 | To 04/13/81; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-81 | CS8548-4 | Multi-piece oil pan gskt. incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 28 4.2L 255 OHV V8, 3.68" Bore 1981-82 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Code "D" 1981-82 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 81 | MS96035 | To 04/13/81 |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-81 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-81 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 82-81 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 82-81 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-81 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-81 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 82-81 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 82-81 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 82-81 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82 | SS13364-1 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 81 | SS72562 | Exh.; From 04/14/81; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 81 | SS13364-1 | Int.; From 04/14/81; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 81 | SS13364 | Int. & Exh.; To 04/13/81; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-81 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-81 | 35211 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-81 | TCS45449 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 82-81 | TCS45450 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82-81 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-81 | 16310 | |
| 1 | Dowel Pin | 82-81 | ES74004 | Sprocket to camshaft |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82 | 60379 | w/2 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 82-81 | 60038 | w/2 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-81 | 60529 | w/2 Bbl.; Phenolic spacer; .630" thick |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-81 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-81 | 70020 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 82-81 | 72516 | Inlet tube |
| 29 4.2L 255.4 L-HEAD V8 (Mercury), 3.1875" Bore 1948-54 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 54-48 | 7526B-1 | L.H.; Overbore 3.420" |
| 1 | Head Gasket | 54-48 | 7526B | L.H.; Standard bore 3.270" |
| 1 | Head Gasket | 54-48 | 7525B-1 | R.H.; Overbore 3.420" |
| 1 | Head Gasket | 54-48 | 7525B | R.H.; Standard bore 3.270" |
| 1 | Head Set | 54-48 | HS7525B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 54-48 | FS7525B | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 54-48 | MS8903 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54-48 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54-48 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 54-48 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54-48 | OS2996C-1 | |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 4.2L 255.4 L-HEAD V8 (Mercury), 3.1875" Bore 1948-54 29 L/D Truck (cont.) | | | | |
|---|---------------------------|-------|-------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 54-48 | BS10642-2 | Rope |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 54-48 | SS5566 | Int. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 54-48 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 54-48 | 2972 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54-48 | 9093 | w/2 Bbl. |
| 4.2L 256 OHV V8 (Mercury), 3.625" Bore 1954-55 30 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 55-54 | 7999PT | |
| 1 | Head Set | 55-54 | HS7999PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 55-54 | FS7999PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 55-54 | MS9492B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 55 | 60052 | Crossover flange; 2 or 3 Req'd.; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 55-54 | 60052 | Pipe to manifold; 2 1/8" ID |
| 3 | Exhaust Pipe Gasket | 54 | 9242 | Crossover flange; 2 or 3 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55-54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 55-54 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 55-54 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | O-Ring | 55-54 | 12473 | Fuel pump bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 55-54 | OS10701C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 55 | BS6141 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 55-54 | BS10743 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 55-54 | VS10680C | w/Grommets |
| 4 | Grommet Set | 55-54 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 55-54 | PS10700R | w/Grommets |
| 2 | Grommet Set | 55-54 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 55-54 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 55-54 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55-54 | 10714 | Bypass tube |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 55-54 | 10738 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 55-54 | TCS10677-3 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 55-54 | 9264 | w/2 Bbl.; Carb. to governor |
| 2 | Carb. Mounting Gasket | 55-54 | 9093 | w/2 Bbl.; Carb. to valve chamber cover |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 55-54 | 10784 | Oil pump mounting |
| 4.3L 260 OHV V8, 3.7969" Bore 1962-64 31 L/D Truck VIN Code "F" 1962-64 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 64-62 | 9333PT-1 | H/D engine |
| 2 | Head Gasket | 64-62 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 64-62 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 64-62 | HS8548PT-11 | Premium valve stem seals incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 31 4.3L 260 OHV V8, 3.7969" Bore 1962-64 | | | | |
|---|----------------------------|-------|-------------|---|
| (cont.) L/D Truck VIN Code "F" 1962-64 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-62 | FS8548PT-16 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 64-62 | CS8548-4 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 64-62 | MS90103-1 | |
| 1 | Exh. Manifold Gasket Set | 64-62 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 64-62 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 64-62 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 63 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-62 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 64-62 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 64-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-62 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-62 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 64-62 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 64-62 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 64-62 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-62 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 64-62 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-62 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 64-62 | 13267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-62 | TCS45008 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 64-62 | TCS45168 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 64-62 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 64-62 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 64-62 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 64-62 | 60094-1 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 64-62 | 5511 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 64-62 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 64-62 | 70083 | Mounting |
| 32 4.3L 262 OHV L6, 3.7188" Bore 1961-64 | | | | |
| L/D Truck VIN Code "B" 1961-64 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 64-61 | 7994PT-1 | |
| 1 | Head Set | 64-61 | HS7994PT-3 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-61 | FS7994PT-4 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 64-61 | MS9960 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 64-61 | 60052 | Flange; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-61 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 64-61 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-61 | OS10605D | |
| 1 | Drain Plug Gasket | 64-61 | 70822 | |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 4.3L 262 OHV L6, 3.7188" Bore 1961-64 32 L/D Truck VIN Code "B" 1961-64 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-61 | BS6141-3 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-61 | VS12690 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 64-61 | PS10603R | w/Grommets |
| 4 | Grommet Set | 64-61 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64 | SS13807 | H/D; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 64 | SS10777 | L/D |
| 1 | Valve Stem Seal Set | 63-61 | SS13807 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-61 | 11501 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 64-61 | 10610 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-61 | TCS13095-2 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 64 | 8013 | w/1 Bbl.; Exc. Governor; Carb. to manifold |
| 2 | Carb. Mounting Gasket | 64 | 13130 | w/1 Bbl.; Exc. Governor; Carb. to spacer |
| 2 | Carb. Mounting Gasket | 63-61 | 13130 | w/1 Bbl.; Carb. to spacer |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 64-61 | 72516 | Inlet tube |
| 4.5L 272 OHV V8, 3.625" Bore 1955-58 33 L/D Truck VIN Codes "B" 1957, "M" 1955-58, "U" 1955-58 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58-55 | 7999PT | |
| 1 | Head Set | 58-55 | HS7999PT-3 | Exh. manifold heat shields not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58-55 | FS7999PT-3 | Exh. manifold heat shields not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58-55 | MS9361B-1 | |
| 1 | Exh. Manifold Gasket Set | 58-55 | MS9492B | Gskt. for use w/old heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 58-55 | 60052 | Crossover flange; 2 1/8" ID |
| 2 | Exhaust Pipe Gasket | 58-55 | 60052 | Pipe to manifold; 1 or 2 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 58-55 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 58-55 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | O-Ring | 58-55 | 12473 | Fuel pump bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58-55 | OS10701C-1 | |
| 1 | Drain Plug Gasket | 58-55 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58-55 | BS10743 | Rope |
| 1 | Rear Main Seal Set | 58-55 | BS6141 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 58-55 | VS10680C | w/Grommets |
| 4 | Grommet Set | 58-55 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 58-55 | PS10700R | w/Grommets |
| 2 | Grommet Set | 58-55 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 58-55 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 58-55 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58-55 | 10714 | Bypass tube |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 58-55 | 10738 | |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 33 4.5L 272 OHV V8, 3.625" Bore 1955-58 | | | | |
|--|----------------------------|-------|-------------|--|
| (cont.) L/D Truck VIN Codes "B" 1957, "M" 1955-58, "U" 1955-58 | | | | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58-55 | TCS10677-3 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 58-57 | 60059 | w/4 Bbl.; Carb. to manifold |
| 2 | Carb. Mounting Gasket | 57 | 9264 | w/2 Bbl.; Carb. to manifold |
| 2 | Carb. Mounting Gasket | 57 | 60048 | w/2 Bbl.; Governor to manifold |
| 2 | Carb. Mounting Gasket | 56-55 | 9264 | w/2 Bbl.; Carb. to governor |
| 1 | Carb. Mounting Gasket | 56-55 | 9093 | w/2 Bbl.; Carb. to manifold |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 58-55 | 10784 | Oil pump mounting |
| 34 4.7L 289 OHV V8, 4" Bore 1965-68 | | | | |
| L/D Truck VIN Codes "A" 1965-68, "C" 1965-68, "N" 1966-68 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 68-65 | 9333PT-1 | H/D engine |
| 2 | Head Gasket | 68-65 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 68-65 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 68-65 | HS8548PT-11 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 68-65 | FS8548PT-16 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 68-65 | CS8548-4 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 68-65 | MS90103-1 | |
| 1 | Exh. Manifold Gasket Set | 68-65 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 68-65 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 68-65 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 68-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-65 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 68-65 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 68-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-65 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-65 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 68-65 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 68-65 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 68-65 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 68-65 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 68-65 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-65 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 68-66 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 68-65 | 35019 | Pump to plate |
| 1 | Water Pump Gasket | 65 | 13267 | Plate to block; 1st Design |
| 1 | Water Pump Gasket | 65 | 35211 | Plate to block; 2nd Design |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-65 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 68-65 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 68-65 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 68-65 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 68-65 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 68-65 | 60094-1 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 68-65 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 67-65 | 13069 | Distributor mounting; Molded tapered washer |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 4.7L 289 OHV V8, 4" Bore 1965-68 34 | | | | |
|---|-----------------------------|-------|------------|---|
| L/D Truck VIN Codes "A" 1965-68, "C" 1965-68, "N" 1966-68 (cont.) | | | | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 68-65 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 68-65 | 70083 | Mounting |
| 4.8L 292 OHV V8, 3.75" Bore 1957-65 35 | | | | |
| L/D Truck VIN Codes "C" 1957-65, "D" 1957-65 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 65-57 | 7999PT | |
| 1 | Head Set | 65-57 | HS7999PT-3 | Exh. manifold heat shields not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65-57 | FS7999PT-3 | Exh. manifold heat shields not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 65-57 | MS9361B-1 | |
| 1 | Exh. Manifold Gasket Set | 65-57 | MS9492B | Gskt. for use w/old heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 65-57 | 60052 | Crossover flange; 1 to 3 Req'd.; 2 1/8" ID |
| 2 | Exhaust Pipe Gasket | 65-57 | 60052 | Pipe to manifold; 1 or 2 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 65-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 65-57 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 65-57 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | O-Ring | 65-57 | 12473 | Fuel pump bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-57 | OS10701C-1 | |
| 1 | Drain Plug Gasket | 65-57 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65-57 | BS10743 | Rope |
| 1 | Rear Main Seal Set | 65-57 | BS6141 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-60 | VS12949 | w/Grommets |
| 1 | Valve Cover Gasket Set | 59-57 | VS10680C | w/Grommets |
| 4 | Grommet Set | 65-57 | 10740 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 65-57 | PS10700R | w/Grommets |
| 2 | Grommet Set | 65-57 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 65-57 | SS10777 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 65-57 | 10676 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-57 | 10714 | Bypass tube |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 65-57 | 10738 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 65-57 | TCS10677-3 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 65-57 | 60048 | w/2 Bbl.; Carb. to manifold |
| 2 | Carb. Mounting Gasket | 65-57 | 60059 | w/4 Bbl.; Carb. to manifold |
| 2 | Carb. Mounting Gasket | 59-57 | 9264 | w/2 Bbl.; Carb. to governor |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 65-57 | 13069 | Distributor mounting; Molded tapered washer |
| 1 | O-Ring | 65-57 | 5511 | Distributor mounting; O-ring |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 65-57 | 10784 | Oil pump mounting |
| QTY | MISCELLANEOUS O-RINGS | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 65-61 | 70194 | Crankcase vent cover & tube gskt. |
| 4.9L 300 OHV LPG L6, 4" Bore 1982-88 36 | | | | |
| L/D Truck VIN Code "9" 1982-88 (LPG) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-82 | 525SD | PermaTorque Severe Duty® |
| 1 | Head Gasket | 88-82 | 8168PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 88-82 | 8168SP | HeadSaver® |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 36 4.9L 300 OHV LPG L6, 4" Bore 1982-88 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Code "9" 1982-88 (LPG) | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 88 | HS8168PT-5 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8168PT-4 | Premium valve stem seals incl. |
| 1 | Head Set | 86-82 | HS8168PT-3 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84-82 | FS8168PT-2 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88 | CS8168-3 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87 | CS8168-3 | Oil pan gskt. not incl. |
| 1 | Gasket Conversion Set | 86 | CS8168-2 | |
| 1 | Gasket Conversion Set | 85 | CS8168-2 | From 05/15/85 |
| 1 | Gasket Conversion Set | 85 | CS8168 | To 05/14/85 |
| 1 | Gasket Conversion Set | 84-82 | CS8168 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-87 | MS95647 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 88-87 | MS93838 | Upper set |
| 1 | Int. & Exh. Gasket Set | 88-87 | MS93837 | Lower set; Upper set incl. |
| 1 | Int. & Exh. Gasket Set | 86-82 | MS90157-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-82 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 84-82 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-82 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88 | OS34601R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 87-82 | OS13811C | Cork |
| 1 | Drain Plug Gasket | 88-82 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-87 | BS40592 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 88-82 | BS40645 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 86-82 | BS40509 | Rubber; One-piece |
| 1 | Repair Sleeve | 88-82 | 16251 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 88-82 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88 | VS50028R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-82 | VS50033C-1 | Cork |
| 1 | Valve Cover Gasket Set | 84-82 | VS50033R | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 88-82 | PS13809R | w/Grommets |
| 6 | Grommet Set | 88-82 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-82 | SS13807 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-85 | 35355 | |
| 1 | Water Outlet Gasket | 84-82 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-82 | 13816 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 88 | TCS45829 | w/o Sleeve 'N' Seal®; Must be used w/OS 34601R |
| 1 | Timing Cover Set | 87-86 | TCS45829 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 85 | TCS45829 | w/o Sleeve 'N' Seal®; From 05/15/85 |
| 1 | Timing Cover Set | 85 | TCS45044 | w/o Sleeve 'N' Seal®; To 05/14/85 |
| 1 | Timing Cover Set | 84-82 | TCS45044 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 88 | TCS45830 | w/Sleeve 'N' Seal®; Must be used w/OS 34601R |
| 1 | Timing Set w/Sleeve & Seal | 87-86 | TCS45830 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45830 | w/Sleeve 'N' Seal®; From 05/15/85 |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45278 | w/Sleeve 'N' Seal®; To 05/14/85 |
| 1 | Timing Set w/Sleeve & Seal | 84-82 | TCS45278 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 88-82 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 88-82 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86-82 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-82 | 60269 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 86-82 | 60359 | w/1 Bbl.; Spacer to manifold |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 4.9L 300 OHV LPG L6, 4" Bore 1982-88 36 L/D Truck VIN Code "9" 1982-88 (LPG) (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 88-87 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 88-87 | 60846 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-87 | 72649 | |
| 1 | EGR Gasket | 86-82 | 70020 | Valve |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 88-82 | 70374 | To block |
| 4.9L 300 OHV L6, 4" Bore 1965-90 37 L/D Truck VIN Codes "B" 1965-86, "C" 1978, "E" 1980-82, "K" 1978-79, "Y" 1983-97, "Z" 1994-97 (Flex Fuel), "9" 1990-96 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-65 | 525SD | PermaTorque Severe Duty® |
| 1 | Head Gasket | 90-65 | 8168PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-65 | 8168SP | HeadSaver® |
| 1 | Head Set | 90-88 | HS8168PT-5 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8168PT-4 | Premium valve stem seals incl. |
| 1 | Head Set | 86-68 | HS8168PT-3 | Premium valve stem seals incl. |
| 1 | Head Set | 67-65 | HS8168PT-3 | Valve cover gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84-68 | FS8168PT-2 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 67-65 | FS8168PT-2 | Valve cover gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS8168-3 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87 | CS8168-3 | Oil pan gskt. not incl. |
| 1 | Gasket Conversion Set | 86 | CS8168-2 | |
| 1 | Gasket Conversion Set | 85 | CS8168-2 | From 05/15/85 |
| 1 | Gasket Conversion Set | 85 | CS8168 | To 05/14/85 |
| 1 | Gasket Conversion Set | 84-65 | CS8168 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS95647 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90-87 | MS93838 | Upper set |
| 1 | Int. & Exh. Gasket Set | 90-87 | MS93837 | Lower set; Upper set incl. |
| 1 | Int. & Exh. Gasket Set | 86-65 | MS90157-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-65 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 84-65 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80 | 60679 | Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS34601R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 87-65 | OS13811C | Cork |
| 1 | Drain Plug Gasket | 90-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40592 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-65 | BS40645 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 86-65 | BS40509 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-65 | 16251 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-65 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50028R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-68 | VS50033C-1 | Cork |
| 1 | Valve Cover Gasket Set | 84-68 | VS50033R | Rubber |
| 1 | Valve Cover Gasket Set | 67-65 | VS13799R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 90-65 | PS13809R | w/Grommets |
| 6 | Grommet Set | 90-65 | 10740 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-71 | SS13807 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 70-65 | SS5112 | Exh.; H/D; O-ring |
| 1 | Valve Stem Seal Set | 70-65 | SS13807 | Int.; H/D; Premium valve stem seals incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

37 4.9L 300 OHV L6, 4" Bore 1965-90
 (cont.) L/D Truck VIN Codes "B" 1965-86, "C" 1978, "E" 1980-82, "K" 1978-79, "Y" 1983-97, "Z" 1994-97 (Flex Fuel), "9" 1990-96

| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|----------|--|
| 1 | Valve Stem Seal Set | 70-65 | SS13807 | Int. & Exh.; L/D; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35355 | |
| 1 | Water Outlet Gasket | 84-65 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-65 | 13816 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45829 | w/o Sleeve 'N' Seal®; Must be used w/OS 34601R |
| 1 | Timing Cover Set | 87-86 | TCS45829 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 85 | TCS45829 | w/o Sleeve 'N' Seal®; From 05/15/85 |
| 1 | Timing Cover Set | 85 | TCS45044 | w/o Sleeve 'N' Seal®; To 05/14/85 |
| 1 | Timing Cover Set | 84-65 | TCS45044 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45830 | w/Sleeve 'N' Seal®; Must be used w/OS 34601R |
| 1 | Timing Set w/Sleeve & Seal | 87-86 | TCS45830 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45830 | w/Sleeve 'N' Seal®; From 05/15/85 |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45278 | w/Sleeve 'N' Seal®; To 05/14/85 |
| 1 | Timing Set w/Sleeve & Seal | 84-65 | TCS45278 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-65 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-65 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86-65 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-81 | 60269 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 86-81 | 60359 | w/1 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 80-78 | 60204 | w/1 Bbl.; "E100" & "F100" models; Canada; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 80-78 | 60359 | w/1 Bbl.; "E100" & "F100" models; Exc. Canada; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 80-78 | 60269 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 77 | 60269 | w/1 Bbl.; "E100" & "E350" & "F100" & "F350" models; Exc. Governor; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 77 | 60359 | w/1 Bbl.; "E100" & "E350" & "F100" & "F350" models; Exc. Governor; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 77-70 | 60066 | w/1 Bbl.; Governor |
| 1 | Carb. Mounting Gasket | 76-75 | 60084 | w/1 Bbl.; "E100" & "F100" & "P350" models; Exc. Governor; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60204 | w/1 Bbl.; "E100" & "F100" & "P350" models; Exc. Governor; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 76-75 | 60187 | w/1 Bbl.; "E150" & "E350" & "F150" & "F350" models; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60204 | w/1 Bbl.; "E150" & "E350" & "F150" & "F350" models; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60084 | w/1 Bbl.; "E100" & "E200" & "F100" models; Exc. Governor; w/M/T; Thermactor Emission; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74 | 60204 | w/1 Bbl.; "E100" & "E200" & "F100" models; Exc. Governor; w/M/T; Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60187 | w/1 Bbl.; "E300" & "F250" & "F350" models; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74 | 60204 | w/1 Bbl.; "F100" model; w/A/T; Exc. Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60204 | w/1 Bbl.; "F250" & "F350" models; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60084 | w/1 Bbl.; Carb. to manifold |
| 2 | Carb. Mounting Gasket | 73 | 60187 | w/1 Bbl.; "E300" & "F250" & "F350" models; Exc. Governor |
| 1 | Carb. Mounting Gasket | 73 | 60084 | w/1 Bbl.; "P350" model; Exc. Governor |
| 1 | Carb. Mounting Gasket | 72-70 | 60084 | w/1 Bbl.; Exc. Governor |
| 1 | Carb. Mounting Gasket | 69 | 60084 | w/1 Bbl.; Exc. Governor |
| 1 | Carb. Mounting Gasket | 69 | 60084 | w/1 Bbl.; Exc. Holley |
| 3 | Carb. Mounting Gasket | 69 | 11662 | w/1 Bbl.; Governor; 3 Req'd. |
| 1 | Carb. Mounting Gasket | 69-65 | 60131 | w/1 Bbl.; Holley Service Carb. |
| 3 | Carb. Mounting Gasket | 68-65 | 11662 | w/1 Bbl.; Governor; Exc. Holley; 1 to 3 Req'd. |
| 2 | Fuel Injector O-Ring Set | 90-87 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-87 | 60846 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 72649 | |
| 1 | EGR Gasket | 86-80 | 70020 | Valve |
| 1 | EGR Gasket | 80-77 | 70020 | Adapter |
| 1 | EGR Gasket | 79-73 | 70826 | Valve |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 90-65 | 70374 | To block |

Ford Truck (Incl. Minivans and SUV's)

| 5.0L 302 OHV V8, 4" Bore 1968-90 38 | | | | |
|---|-------------------------------|-------|-------------|---|
| L/D Truck VIN Codes "F" 1968-85, "G" 1968-79, "H" 1980-85, "N" 1985-96, "P" 1996-2001, "Y" 1987-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-68 | 9333PT-1 | H/D engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 90-68 | 8548PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-68 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 90 | HS8548PT-13 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 89-88 | HS8548PT-12 | Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8548PT-12 | From 04/16/87; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8548PT-11 | To 04/15/87; Int. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8548PT-11 | Int. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-68 | HS8548PT-11 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 87 | FS8548PT-14 | To 04/15/87; Int. valve stem seals & Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 86 | FS8548PT-14 | Int. valve stem seals & Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85-84 | FS8548PT-14 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8548PT-14 | From 12/01/82; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8548PT-16 | To 11/30/82; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 82-68 | FS8548PT-16 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS8548-2 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 90-88 | CS8548-9 | Water pump to plate gskt. not incl.; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87-84 | CS8548-2 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-2 | From 12/01/82; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-4 | To 11/30/82; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82-68 | CS8548-4 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-85 | MS94951 | Lower set; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 84-77 | MS90361 | |
| 1 | Int. Manifold Gasket Set | 76-68 | MS90103-1 | |
| 1 | Plenum Gasket Set | 90-85 | MS93834 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-68 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 82-68 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 82-68 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80 | 60679 | Inlet pipe to converter |
| 1 | Exh. Flange Bolt & Spring Kit | 90-85 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS34508R | PermaDry® one-piece molded rubber gskt. incl.; Improved design |
| 1 | Oil Pan Gasket Set | 90-68 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 87-68 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40644 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-84 | BS40620 | Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 83 | BS40644 | From 12/01/82; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40620 | From 12/01/82; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 83 | BS30136 | To 11/30/82; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 82-68 | BS30136 | Rubber; Two-piece |
| 1 | Repair Sleeve | 90-84 | 16250 | Use w/installation tool |
| 1 | Repair Sleeve | 83 | 16250 | From 12/01/82; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-84 | 16300 | |
| 1 | Repair Sleeve Tool | 83 | 16300 | From 12/01/82 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50029C | Must be used w/MS 93834 or w/MS 95953; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 90-88 | VS13264T | Must be used w/MS 93834 or w/MS 95953; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | From 04/16/87; Must be used w/MS 93834; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | From 04/16/87; Must be used w/MS 93834; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264C | To 04/15/87; Must be used w/MS 93834; Cork |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

38 5.0L 302 OHV V8, 4" Bore 1968-90
 (cont.) L/D Truck VIN Codes "F" 1968-85, "G" 1968-79, "H" 1980-85, "N" 1985-96, "P" 1996-2001, "Y" 1987-92

| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|-----------|---|
| 1 | Valve Cover Gasket Set | 87 | VS50029C | To 04/15/87; Must be used w/MS 93834; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | To 04/15/87; Must be used w/MS 93834; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264R | To 04/15/87; Must be used w/MS 93834; Rubber |
| 1 | Valve Cover Gasket Set | 86-85 | VS13264C | Must be used w/MS 93834; Cork |
| 1 | Valve Cover Gasket Set | 86-85 | VS50029C | Must be used w/MS 93834; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 86-85 | VS13264T | Must be used w/MS 93834; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 86-85 | VS13264R | Must be used w/MS 93834; Rubber |
| 1 | Valve Cover Gasket Set | 84-68 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 84-68 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 84-68 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 84-68 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 90 | SS72683 | Int. & Exh.; 2 Req'd.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-86 | SS70070 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-68 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-68 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35440 | |
| 1 | Water Outlet Gasket | 84-68 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35397 | Plate to block |
| 1 | Water Pump Gasket | 90-86 | 35380 | Pump to plate |
| 1 | Water Pump Gasket | 86-68 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 85-75 | 35066 | Pump to plate |
| 1 | Water Pump Gasket | 74-70 | 35066 | Pump to plate; "Bronco" & "Ranchero" models |
| 1 | Water Pump Gasket | 74-69 | 35019 | Pump to plate; "E100" & "E200" & "E300" models |
| 1 | Water Pump Gasket | 74-69 | 35066 | Pump to plate; "F100" & "F250" models |
| 1 | Water Pump Gasket | 69-68 | 35019 | Pump to plate; "Bronco" & "Ranchero" models |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45449 | w/o Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/ OS 34508R; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 87-79 | TCS45449 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Cover Set | 78-68 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45450 | w/Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/ OS 34508R; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 87-79 | TCS45450 | w/Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 78-68 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Repair Sleeve | 90-68 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-68 | 16310 | |
| 1 | Dowel Pin | 83-68 | ES74004 | Sprocket to camshaft |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84-82 | 60379 | w/2 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 84-79 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60038 | w/2 Bbl.; From Ser. No. BG0,001; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60032 | w/2 Bbl.; To Ser. No. BG0,001 |
| 1 | Air Cleaner Gasket | 77-68 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 84-83 | 60529 | w/2 Bbl.; Aluminum Int. manifold; Phenolic spacer; .630" thick |
| 1 | Carb. Mounting Gasket | 84-83 | 60960 | w/2 Bbl.; Aluminum Int. manifold; Phenolic spacer; .640" thick |
| 1 | Carb. Mounting Gasket | 84-83 | 60716 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 84-83 | 60528 | w/2 Bbl.; Cast iron Int. manifold; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 82-80 | 60529 | w/2 Bbl.; Aluminum Int. manifold; Phenolic spacer; .630" thick |
| 1 | Carb. Mounting Gasket | 82-75 | 60716 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 82-75 | 60244 | w/2 Bbl.; Cast iron Int. manifold; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74-73 | 60102 | w/2 Bbl.; "E100" & "E200" & "F100" models; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74-73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 2 | Carb. Mounting Gasket | 72-68 | 60094-1 | w/2 Bbl. |
| 1 | Carburetor Mounting Set | 82-75 | ES70582 | w/2 Bbl.; Cast iron Int. manifold; Carb. to spacer, Spacer to manifold, EGR incl. |
| 2 | Fuel Injector O-Ring Set | 90-85 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-85 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-85 | 60845 | w/MFI; Throttle body mounting |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-68 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-85 | 72649 | |
| 1 | EGR Gasket | 84-73 | 70020 | Adapter |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 5.0L 302 OHV V8, 4" Bore 1968-90 38 | | | | |
|--|-----------------------------------|-------|------------|--|
| L/D Truck VIN Codes "F" 1968-85, "G" 1968-79, "H" 1980-85, "N" 1985-96, "P" 1996-2001, "Y" 1987-92 (cont.) | | | | |
| QTY | EXHAUST GAS RECIRCULATION (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-73 | 70826 | Valve |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 73 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 90-68 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 72-68 | 70083 | Mounting |
| 5.4L 330 OHV V8 (M/D Eng.), 3.875" Bore 1975-77 39 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 77-75 | 9061PT | .010" thicker for use when block is refaced |
| 2 | Head Gasket | 77-75 | 8045PT | Standard thickness |
| 1 | Head Set | 77-75 | HS8045PT-5 | Exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 77-75 | FS8045PT-2 | Exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 77-75 | MS90091 | |
| 1 | Exh. Manifold Gasket Set | 77-75 | MS9945 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 77-75 | MS95001 | Heat shield |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 77-75 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 77-75 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 77-75 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 77-75 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 77-75 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 77-75 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 77-75 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 77-75 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 77-75 | 35004 | Lower; 2 1/8" ID |
| 1 | Water Outlet Gasket | 77-75 | 35067 | Upper; 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 77-75 | 11758 | Pump to plate |
| 2 | Water Pump Gasket | 77-75 | 11760 | Water manifold |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 77-75 | TCS6688 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 77-75 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 77-75 | 60716 | w/2 Bbl.; California Emission; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 77-75 | 60048 | w/2 Bbl.; Exc. California Emission; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 77-75 | 60048 | w/2 Bbl.; Exc. California Emission; Spacer to manifold |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 77-75 | 13069 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 77-75 | 70826 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 77-75 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 77-75 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 77-75 | 11792 | Mounting |
| 5.4L 332 OHV V8, 4" Bore 1960-63 40 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 63-60 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 63-60 | 8554SP | HeadSaver® |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 40 5.4L 332 OHV V8, 4" Bore 1960-63 | | | | |
|--|----------------------------|-------|------------|--|
| (cont.) L/D Truck | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 63-60 | HS8554PT | Exh. pipe flange not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-60 | FS8554PT | Exh. pipe flange not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 63-60 | MS90145 | |
| 1 | Exh. Manifold Gasket Set | 63-60 | MS9906 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 63-60 | 60052 | Flange; 1 to 3 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 63-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 63-60 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-60 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 63-60 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 63-60 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 63-60 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-60 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 63-60 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 63-60 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 63-60 | 35063 | 1 or 2 Req'd.; 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 63-60 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 63-60 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63-61 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 60 | TCS11700-1 | |
| 1 | Timing Set w/Sleeve & Seal | 63-61 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 63-61 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 63-61 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 63 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 63 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 63-60 | 60048 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 63-60 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 63-60 | 13069 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 63-60 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 63-60 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 63-60 | 11792 | Mounting |
| 41 5.8L 351 OHV V8 (Cleveland), 4" Bore 1970-74 | | | | |
| L/D Truck VIN Codes "H" 1970-74, "M" 1970-71, "Q" 1971-74 (Cobra Jet), "R" 1971-72 (Boss) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 74-70 | 8347PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 74-70 | 8347SP | HeadSaver® |
| 1 | Head Set | 74-70 | HS8347PT | w/2 Bbl.; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74-70 | HS8347PT | w/4 Bbl.; Int. manifold & exh. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74-70 | FS8347PT | w/2 Bbl.; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74-70 | FS8347PT | w/4 Bbl.; Int. manifold & exh. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 74-70 | MS96010 | w/2 Bbl. |
| 1 | Valley Pan Gasket Set | 74-70 | MS96012 | w/4 Bbl. |
| 1 | Exh. Manifold Gasket Set | 74-70 | MS90526 | w/2 Bbl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 5.8L 351 OHV V8 (Cleveland), 4" Bore 1970-74 41 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| L/D Truck VIN Codes "H" 1970-74, "M" 1970-71, "Q" 1971-74 (Cobra Jet), "R" 1971-72 (Boss) (cont.) | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 74-70 | MS90332 | w/4 Bbl. |
| 1 | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 74-70 | 70272 | |
| 1 | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-70 | OS30227C | |
| 1 | Drain Plug Gasket | 74-70 | 70822 | |
| 1 | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-70 | BS40042 | Rubber; Two-piece |
| 1 | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-70 | VS50068C | Cork |
| 1 | Valve Cover Gasket Set | 74-70 | VS50068R | Rubber |
| 1 | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-70 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 74-70 | SS13364-1 | Int.; Premium valve stem seals incl. |
| 1 | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-70 | 35041 | |
| 1 | Water Outlet Gasket | 74-70 | 35041T | PermaDryPlus® |
| 1 | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74-70 | 35066 | |
| 1 | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74-70 | TCS45061 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-70 | TCS45283 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 74-70 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 74-70 | 16310 | |
| 1 | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 74-70 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 74-70 | 60032 | w/4 Bbl. |
| 1 | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74 | 60185 | w/2 Bbl.; Exc. Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60716 | w/2 Bbl.; Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74-73 | 60179 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 73 | 60185 | w/2 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 72-70 | 60101 | w/2 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 71-70 | 60100 | w/4 Bbl.; VIN Code "M" |
| 1 | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 74-70 | 72579 | |
| 1 | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 74-70 | 5511 | Distributor mounting |
| 1 | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 74 | 70826 | |
| 1 | EGR Gasket | 73 | 70826 | Valve |
| 1 | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 74-70 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 74-70 | 70273 | Mounting |
| 5.8L 351 OHV V8 (Modified), 4" Bore 1975-82 42 | | | | |
| L/D Truck VIN Codes "G" 1980-82, "H" 1975-79 | | | | |
| 2 | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 82-75 | 8347PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 82-75 | 8347SP | HeadSaver® |
| 1 | Head Set | 82-75 | HS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 82-75 | FS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 82-75 | MS96020 | |
| 1 | Exh. Manifold Gasket Set | 82-75 | MS90526 | |
| 1 | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80 | 60679 | Inlet pipe to converter |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 42 5.8L 351 OHV V8 (Modified), 4" Bore 1975-82 | | | | |
|---|----------------------------|-------|------------|--|
| (cont.) L/D Truck VIN Codes "G" 1980-82, "H" 1975-79 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-75 | 70272 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-75 | OS30227C | |
| 1 | Drain Plug Gasket | 82-75 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-75 | BS40042 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-75 | VS50068C | Cork |
| 1 | Valve Cover Gasket Set | 82-75 | VS50068R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-75 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-75 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-75 | 35041 | |
| 1 | Water Outlet Gasket | 82-75 | 35041T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-75 | 35088 | Plate to block |
| 1 | Water Pump Gasket | 82-75 | 35066 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-75 | TCS45061 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 82-75 | TCS45283 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82-75 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-75 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82 | 60379 | w/2 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 82-79 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60038 | w/2 Bbl.; From Ser. No. BG0,001; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60032 | w/2 Bbl.; To Ser. No. BG0,001 |
| 1 | Air Cleaner Gasket | 77 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-77 | 60332 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 82-75 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60303 | w/2 Bbl.; Spacer to manifold |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-75 | 72579 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-75 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-77 | 70020 | |
| 1 | EGR Gasket | 76-75 | 70826 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 82-75 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 82-75 | 70273 | Mounting |
| 43 5.8L 351 OHV V8 (Windsor), 4" Bore 1969-90 | | | | |
| L/D Truck VIN Codes "G" 1980-85, "H" 1969-79 & 1984-98, "M" 1969-71, "R" 1993-96 (Lightning), "W" 1980 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-69 | 9333PT-1 | H/D engine |
| 2 | Head Gasket | 90-69 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-69 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 90-88 | HS8548PT-9 | Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8548PT-9 | From 05/30/87; Under 8500 lbs. GVW; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8548PT-6 | From 07/22/86 to 05/29/87; Under 8500 lbs. GVW; Valve stem seals not incl. |
| 1 | Head Set | 87 | HS8541PT | From 07/22/86; Over 8500 lbs. GVW; Int. manifold gskt. not incl.; Valve stem seals not incl. |
| 1 | Head Set | 87 | HS8541PT | To 07/21/86; Over 8500 lbs. GVW; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8548PT-6 | To 07/21/86; Under 8500 lbs. GVW; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8541PT | From 07/22/86; Over 8500 lbs. GVW; Int. manifold gskt. not incl.; Valve stem seals not incl. |
| 1 | Head Set | 86 | HS8548PT-6 | From 07/22/86; Under 8500 lbs. GVW; Valve stem seals not incl. |
| 1 | Head Set | 86 | HS8541PT | To 07/21/86; Over 8500 lbs. GVW; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8548PT-6 | To 07/21/86; Under 8500 lbs. GVW; Premium valve stem seals incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

5.8L 351 OHV V8 (Windsor), 4" Bore 1969-90 43

L/D Truck VIN Codes "G" 1980-85, "H" 1969-79 & 1984-98, "M" 1969-71, "R" 1993-96 (Lightning), "W" (cont.) 1980

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|------------|------------------------------|--------------|--------------------|---|
| 1 | Head Set | 85 | HS8541PT | Over 8500 lbs. GVW; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8548PT-6 | Under 8500 lbs. GVW; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS8541PT | From 07/11/83; Over 8500 lbs. GVW; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS8548PT-6 | From 07/11/83; Under 8500 lbs. GVW; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS8548PT-6 | To 07/10/83; "Bronco" & "Ranchero" models; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS8548PT-6 | To 07/10/83; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS8541PT | To 07/10/83; "E150" & "E350" models; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83 | HS8541PT | From 07/11/83; Over 8500 lbs. GVW; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83 | HS8548PT-6 | From 07/11/83; Under 8500 lbs. GVW; Premium valve stem seals incl. |
| 1 | Head Set | 83 | HS8548PT-6 | To 07/10/83; "Bronco" & "Ranchero" models; Premium valve stem seals incl. |
| 1 | Head Set | 83 | HS8548PT-6 | To 07/10/83; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Premium valve stem seals incl. |
| 1 | Head Set | 83 | HS8541PT | To 07/10/83; "E150" & "E350" models; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 82-77 | HS8548PT-6 | "Bronco" & "Ranchero" models; Premium valve stem seals incl. |
| 1 | Head Set | 82-77 | HS8548PT-6 | "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Premium valve stem seals incl. |
| 1 | Head Set | 82-77 | HS8541PT | "E150" & "E350" models; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 76 | HS8548PT-6 | From 12/02/75; "Bronco" & "Ranchero" models; Premium valve stem seals incl. |
| 1 | Head Set | 76 | HS8548PT-6 | From 12/02/75; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Premium valve stem seals incl. |
| 1 | Head Set | 76 | HS8541PT | From 12/02/75; "E150" & "E350" models; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 76 | HS8548PT-6 | To 12/01/75; "Bronco" & "Ranchero" models; Valve stem seals not incl. |
| 1 | Head Set | 76 | HS8548PT-6 | To 12/01/75; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Valve stem seals not incl. |
| 1 | Head Set | 76 | HS8541PT | To 12/01/75; "E150" & "E350" models; Int. manifold gskt. not incl.; Valve stem seals not incl. |
| 1 | Head Set | 75 | HS8548PT-6 | "Bronco" & "Ranchero" models; Valve stem seals not incl. |
| 1 | Head Set | 75 | HS8548PT-6 | "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Valve stem seals not incl. |
| 1 | Head Set | 75 | HS8541PT | "E150" & "E350" models; Int. manifold gskt. not incl.; Valve stem seals not incl. |
| 1 | Head Set | 74-69 | HS8548PT-2 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84 | FS8548PT-15 | To 07/10/83; "Bronco" & "Ranchero" models; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84 | FS8548PT-15 | To 07/10/83; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84 | FS8541PT-2 | To 07/10/83; "E150" & "E350" models; Int. manifold gskt. not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8548PT-15 | To 07/10/83; "Bronco" & "Ranchero" models; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8548PT-15 | To 07/10/83; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8541PT-2 | To 07/10/83; "E150" & "E350" models; Int. manifold gskt. not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 82-77 | FS8548PT-15 | "Bronco" & "Ranchero" models; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 82-77 | FS8548PT-15 | "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 82-77 | FS8541PT-2 | "E150" & "E350" models; Int. manifold gskt. not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76 | FS8548PT-15 | From 12/02/75; "Bronco" & "Ranchero" models; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76 | FS8548PT-15 | From 12/02/75; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 43 5.8L 351 OHV V8 (Windsor), 4" Bore 1969-90 | | | | |
|---|-----------------------------------|--------------|--------------------|--|
| (cont.) L/D Truck VIN Codes "G" 1980-85, "H" 1969-79 & 1984-98, "M" 1969-71, "R" 1993-96 (Lightning), "W" 1980 | | | | |
| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76 | FS8541PT-2 | From 12/02/75; "E150" & "E350" models; Int. manifold gskt. not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76 | FS8548PT-15 | To 12/01/75; "Bronco" & "Ranchero" models; Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Full Gasket Set | 76 | FS8548PT-15 | To 12/01/75; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Full Gasket Set | 76 | FS8541PT-2 | To 12/01/75; "E150" & "E350" models; Int. manifold gskt. not incl.; Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Full Gasket Set | 75 | FS8548PT-15 | "Bronco" & "Ranchero" models; Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Full Gasket Set | 75 | FS8548PT-15 | "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models; Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Full Gasket Set | 75 | FS8541PT-2 | "E150" & "E350" models; Int. manifold gskt. not incl.; Valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Full Gasket Set | 74-69 | FS8548PT-2 | Water pump to plate gskt. & exh. pipe packing not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS8548-7 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87 | CS8548-7 | From 06/01/87; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87 | CS8548-3 | To 05/31/87; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86-85 | CS8548-3 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84 | CS8548-3 | From 07/11/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84 | CS8548-5 | To 07/10/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-3 | From 07/11/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83 | CS8548-5 | To 07/10/83; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 82-69 | CS8548-5 | Water pump to plate gskts. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS90361 | Lower set; Upper set not incl. |
| 1 | Int. Manifold Gasket Set | 87-85 | MS90361 | Under 8500 lbs. GVW |
| 1 | Int. Manifold Gasket Set | 84 | MS90361 | From 07/11/83; Under 8500 lbs. GVW |
| 1 | Int. Manifold Gasket Set | 84 | MS90361 | To 07/10/83; "Bronco" & "Ranchero" models |
| 1 | Int. Manifold Gasket Set | 84 | MS90361 | To 07/10/83; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models |
| 1 | Int. Manifold Gasket Set | 83 | MS90361 | From 07/11/83; Under 8500 lbs. GVW |
| 1 | Int. Manifold Gasket Set | 83 | MS90361 | To 07/10/83; "Bronco" & "Ranchero" models |
| 1 | Int. Manifold Gasket Set | 83 | MS90361 | To 07/10/83; "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models |
| 1 | Int. Manifold Gasket Set | 82-75 | MS90361 | "Bronco" & "Ranchero" models |
| 1 | Int. Manifold Gasket Set | 82-75 | MS90361 | "E100" & "E250" & "F100" & "F150" & "F250" & "F350" models |
| 1 | Int. Manifold Gasket Set | 74-69 | MS90116 | |
| 1 | Valley Pan Gasket Set | 87-85 | MS96025 | Over 8500 lbs. GVW |
| 1 | Valley Pan Gasket Set | 84 | MS96025 | From 07/11/83; Over 8500 lbs. GVW |
| 1 | Valley Pan Gasket Set | 84 | MS96025 | To 07/10/83; "E150" & "E350" models |
| 1 | Valley Pan Gasket Set | 83 | MS96025 | From 07/11/83; Over 8500 lbs. GVW |
| 1 | Valley Pan Gasket Set | 83 | MS96025 | To 07/10/83; "E150" & "E350" models |
| 1 | Valley Pan Gasket Set | 82-75 | MS96025 | "E150" & "E350" models |
| 1 | Plenum Gasket Set | 90-88 | MS94176 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-69 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 60712 | Inlet pipe to converter |
| 2 | Exhaust Pipe Gasket | 78-75 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 78-75 | 8194 | Packing; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 74-70 | 60195 | Packing; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 69 | 60155 | Packing; 2 Req'd.; 2 5/32" ID x 2 3/4" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-69 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30616R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90-69 | OS30214C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 87 | OS30616R | From 06/30/87; PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 87 | OS30214T | To 06/29/87; PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 86-69 | OS30214T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 5.8L 351 OHV V8 (Windsor), 4" Bore 1969-90 43 | | | | |
|--|----------------------------|-------|-----------|---|
| L/D Truck VIN Codes "G" 1980-85, "H" 1969-79 & 1984-98, "M" 1969-71, "R" 1993-96 (Lightning), "W" (cont.) 1980 | | | | |
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 90-69 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40592 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-85 | BS40645 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 87 | BS40592 | From 06/01/87; Rubber; One-piece |
| 1 | Rear Main Seal Set | 87 | BS40509 | To 05/31/87; Rubber; One-piece |
| 1 | Rear Main Seal Set | 86-85 | BS40509 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 84 | BS40645 | From 07/11/83; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 84 | BS40509 | From 07/11/83; Rubber; One-piece |
| 1 | Rear Main Seal Set | 84 | BS40042 | To 07/10/83; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 83 | BS40645 | From 07/11/83; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40509 | From 07/11/83; Rubber; One-piece |
| 1 | Rear Main Seal Set | 83 | BS40042 | To 07/10/83; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 82-69 | BS40042 | Rubber; Two-piece |
| 1 | Repair Sleeve | 90-85 | 16251 | Use w/installation tool |
| 1 | Repair Sleeve | 84 | 16251 | From 07/11/83; Use w/installation tool |
| 1 | Repair Sleeve | 83 | 16251 | From 07/11/83; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-85 | 16301 | |
| 1 | Repair Sleeve Tool | 84 | 16301 | From 07/11/83 |
| 1 | Repair Sleeve Tool | 83 | 16301 | From 07/11/83 |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 90-88 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | From 05/30/87; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | From 05/30/87; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264C | To 05/29/87; Cork |
| 1 | Valve Cover Gasket Set | 87 | VS50029C | To 05/29/87; Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 87 | VS13264T | To 05/29/87; PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 87 | VS13264R | To 05/29/87; Rubber |
| 1 | Valve Cover Gasket Set | 86-69 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 86-69 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 86-69 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 86-69 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS70373 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-88 | SS70070 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS70373 | Exh.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS70070 | Int.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS13807-1 | Int. & Exh.; To 07/21/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS70373 | Exh.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS70070 | Int.; From 07/22/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS13807-1 | Int. & Exh.; To 07/21/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-77 | SS13807-1 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76 | SS13807-1 | Int. & Exh.; From 12/02/75; From Ser. No. A50,002; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76 | SS13364 | Int. & Exh.; To 12/01/75; To Ser. No. A50,001; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 75-69 | SS13364 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35440 | |
| 1 | Water Outlet Gasket | 84-69 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35397 | Plate to block |
| 1 | Water Pump Gasket | 90-86 | 35380 | Pump to plate |
| 1 | Water Pump Gasket | 87-69 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 85-70 | 35066 | Pump to plate |
| 1 | Water Pump Gasket | 69 | 35019 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45449 | w/o Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 87 | TCS45449 | w/o Sleeve 'N' Seal®; From 06/30/87; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 87 | TCS45449 | w/o Sleeve 'N' Seal®; To 06/29/87; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 86-79 | TCS45449 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Cover Set | 78-69 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskts. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45450 | w/Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 43 5.8L 351 OHV V8 (Windsor), 4" Bore 1969-90 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Codes "G" 1980-85, "H" 1969-79 & 1984-98, "M" 1969-71, "R" 1993-96 (Lightning), "W" 1980 | | | | |
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Set w/Sleeve & Seal | 87 | TCS45450 | w/Sleeve 'N' Seal®; From 06/30/87; Engine w/one-piece oil pan gskt. must be used w/OS 30616R; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 87 | TCS45450 | w/Sleeve 'N' Seal®; To 06/29/87; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 86-79 | TCS45450 | w/Sleeve 'N' Seal®; Water pump to plate gsks. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 78-69 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gsks. not incl. |
| 1 | Repair Sleeve | 90-69 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-69 | 16310 | |
| 1 | Dowel Pin | 83-69 | ES74004 | Sprocket to camshaft |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-84 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 87-84 | 60379 | w/4 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 85-82 | 60379 | w/2 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 85-79 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60038 | w/2 Bbl.; From Ser. No. BG0,001; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60032 | w/2 Bbl.; To Ser. No. BG0,001 |
| 1 | Air Cleaner Gasket | 77-69 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 71-69 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-84 | 60616 | w/4 Bbl.; Carb. to manifold |
| 1 | Carb. Mounting Gasket | 87-84 | 60390 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 87-84 | 60625 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 85-83 | 60528 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 85-73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 82-75 | 60244 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74-73 | 60181 | w/2 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 72-69 | 60094-1 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 71-70 | 60100 | w/4 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 69 | 60046 | w/4 Bbl.; 2 Req'd. |
| 1 | Carburetor Mounting Set | 82-75 | ES70582 | w/2 Bbl.; Carb. to spacer, Spacer to manifold, EGR incl. |
| 2 | Fuel Injector O-Ring Set | 90-88 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-88 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-88 | 60845 | w/MFI; Mounting |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-69 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 72649 | |
| 1 | EGR Gasket | 89-77 | 70020 | |
| 1 | EGR Gasket | 76-74 | 70826 | |
| 1 | EGR Gasket | 73 | 70826 | Valve |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 90-80 | 72607 | Inlet tube |
| 1 | Oil Pump Gasket | 90-69 | 72607 | Mounting |
| 1 | Oil Pump Gasket | 79-69 | 72516 | Inlet tube |
| 44 5.8L 352 OHV V8, 4" Bore 1957-67 | | | | |
| L/D Truck VIN Codes "D" 1965-67, "H" 1957-60, "X" 1960, "Y" 1960 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-65 | 8554PT | PermaTorque® |
| 2 | Head Gasket | 60-57 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 67-65 | 8554SP | HeadSaver® |
| 2 | Head Gasket Spacer Shim | 60-57 | 8554SP | HeadSaver® |
| 1 | Head Set | 67-65 | HS8554PT | Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| 1 | Head Set | 60-57 | HS8554PT | Exh. pipe flange not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-65 | FS8554PT | Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| 1 | Full Gasket Set | 60-57 | FS8554PT | Exh. pipe flange not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-65 | MS90145 | |
| 1 | Int. Manifold Gasket Set | 60-57 | MS90145 | |
| 1 | Exh. Manifold Gasket Set | 67-65 | MS9812 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 67-65 | MS95000 | Heat shield |
| 1 | Exh. Manifold Gasket Set | 60-57 | MS9906 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-65 | 60041 | Flange |
| 2 | Exhaust Pipe Gasket | 67-65 | 60987 | Opt. sintered metal |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 5.8L 352 OHV V8, 4" Bore 1957-67 44 | | | | |
|--|--------------------------------|-------|------------|---|
| L/D Truck VIN Codes "D" 1965-67, "H" 1957-60, "X" 1960, "Y" 1960 (cont.) | | | | |
| QTY | EXHAUST PIPE FLANGE (cont.) | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 67-65 | 9998 | Packing |
| 3 | Exhaust Pipe Gasket | 60-57 | 60052 | Flange; 1 or 3 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 60-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 67-65 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 60-57 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-65 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 67-65 | OS11701D | Felcoïd® |
| 1 | Oil Pan Gasket Set | 60-57 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 60-57 | OS11701D | Felcoïd® |
| 1 | Drain Plug Gasket | 67-65 | 70822 | |
| 1 | Drain Plug Gasket | 60-57 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-65 | BS30138 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 60-57 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-65 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 67-65 | VS13049R | Rubber |
| 1 | Valve Cover Gasket Set | 60-57 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 60-57 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-65 | SS13401 | |
| 1 | Valve Stem Seal Set | 60-57 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 67-65 | 35063 | 2 1/2" ID |
| 2 | Water Outlet Gasket | 60-57 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 67-65 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 67-65 | 11758 | Pump to plate |
| 2 | Water Pump Gasket | 60-57 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 60-57 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-65 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 60-57 | TCS11700-1 | |
| 1 | Timing Set w/Sleeve & Seal | 67-65 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-65 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-65 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-65 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-65 | 60048 | w/2 Bbl.; Carb. to governor |
| 1 | Carb. Mounting Gasket | 67-65 | 60048 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 67-65 | 60048 | w/2 Bbl.; Governor to manifold |
| 1 | Carb. Mounting Gasket | 67-65 | 60048 | w/2 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 60 | 60048 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 60-57 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67-65 | 13069 | Distributor mounting |
| 1 | O-Ring | 60-57 | 13069 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 67-65 | 70135 | Adapter |
| 1 | Oil Filter Gasket | 60-57 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 67-65 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 67-65 | 11792 | Mounting |
| 1 | Oil Pump Gasket | 60-57 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 60-57 | 11792 | Mounting |
| 5.9L 360 OHV V8, 4.05" Bore 1968-77 45 | | | | |
| L/D Truck VIN Codes "H" 1975-76, "Y" 1968-77 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 77-68 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 77-68 | 8554SP | HeadSaver® |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 45 5.9L 360 OHV V8, 4.05" Bore 1968-77 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Codes "H" 1975-76, "Y" 1968-77 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 77-68 | HS8554PT | Exh. pipe packing & exh. manifold heat shields not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 77-68 | FS8554PT | Exh. pipe packing & exh. manifold heat shields not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 77-68 | MS90145 | |
| 1 | Exh. Manifold Gasket Set | 77-68 | MS9812 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 77-68 | MS95000 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 77-68 | 60987 | Opt. sintered metal |
| 2 | Exhaust Pipe Gasket | 77-68 | 9998 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 77-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 77-68 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 77-68 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 77-68 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 77-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 77-68 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 77-68 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 77-68 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 77-68 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 77-68 | 35063 | 2 1/2" ID |
| 2 | Water Outlet Gasket | 77-68 | 35004 | 2 1/8" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 77-68 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 77-68 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 77-68 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 77-68 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 77-68 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 77-68 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 77-68 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 77-76 | 60315 | w/2 Bbl.; "F150" & "F350" models; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 77-76 | 60205 | w/2 Bbl.; "F250" & "F350" models; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 77-75 | 60245 | w/2 Bbl.; "F100" model; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 77-73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 75 | 60315 | w/2 Bbl.; "F150" & "F350" models; From Ser. No. W00,001; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 75 | 60205 | w/2 Bbl.; "F250" & "F350" models; To Ser. No. W00,001; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60205 | w/2 Bbl.; Exc. Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60211 | w/2 Bbl.; Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73 | 60227 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 72-68 | 60094-1 | w/2 Bbl.; Exc. Governor; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-68 | 60102 | w/2 Bbl.; Exc. Governor; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 69 | 60094-1 | w/2 Bbl.; Governor |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 77-68 | 13069 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 77-75 | 70826 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 77-68 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 77-68 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 77-68 | 11792 | Mounting |

Ford Truck (Incl. Minivans and SUV's)

| 5.9L 361 OHV V8, 4.05" Bore 1964-66 46 L/D Truck | | | | |
|--|----------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 66-64 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 66-64 | 8554SP | HeadSaver® |
| 1 | Head Set | 66-64 | HS8554PT | Exh. pipe flange not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-64 | FS8554PT | Exh. pipe flange not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-64 | MS90145 | |
| 1 | Exh. Manifold Gasket Set | 66-64 | MS9906 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 66-64 | 60052 | Flange; 1 to 3 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 66-64 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-64 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 66-64 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 66-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-64 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-64 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 66-64 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-64 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 66-64 | 35063 | 1 or 2 Req'd.; 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 66-64 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 66-64 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-64 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 66-64 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 66-64 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 66-64 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-64 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 66-64 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 66-64 | 60048 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 66-64 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 66-64 | 13069 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 66-64 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 66-64 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 66-64 | 11792 | Mounting |
| 6.4L 390 OHV V8, 4.05" Bore 1967-77 47 L/D Truck VIN Codes "H" 1967-77, "M" 1974-77, "S" 1968-69 (GT), "Y" 1967-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 77-67 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 77-67 | 8554SP | HeadSaver® |
| 1 | Head Set | 77-67 | HS8554PT | Exh. pipe packing & exh. manifold heat shields not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 77-67 | FS8554PT | Exh. pipe packing & exh. manifold heat shields not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 77-67 | MS90145 | |
| 1 | Exh. Manifold Gasket Set | 77-67 | MS9812 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 77-67 | MS95000 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 77-67 | 60987 | Opt. sintered metal |
| 2 | Exhaust Pipe Gasket | 77-67 | 9998 | Packing |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 47 6.4L 390 OHV V8, 4.05" Bore 1967-77 | | | | |
|--|----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Codes "H" 1967-77, "M" 1974-77, "S" 1968-69 (GT), "Y" 1967-69 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 77-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 77-67 | 773 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 77-67 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 77-67 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 77-67 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 77-67 | BS30138 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 77-67 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 77-67 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 77-67 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 77-67 | 35063 | 2 1/2" ID |
| 2 | Water Outlet Gasket | 77-67 | 35004 | 2 1/8" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 77-67 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 77-67 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 77-67 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 77-67 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 77-67 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 77-67 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 77-74 | 60032 | w/4 Bbl. |
| 1 | Air Cleaner Gasket | 77-67 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 69-68 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 77-76 | 60245 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 77-76 | 60281 | w/4 Bbl.; "F250" & "F350" models; California Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 77-76 | 60313 | w/4 Bbl.; "F250" & "F350" models; Exc. California Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 77-76 | 60326 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 77-73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 75 | 60245 | w/2 Bbl.; "F100" model; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 75 | 60281 | w/4 Bbl.; "F150" & "F350" models; From Ser. No. W00,001; California Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 75 | 60326 | w/4 Bbl.; "F150" & "F350" models; From Ser. No. W00,001; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 75 | 60327 | w/4 Bbl.; "F250" & "F350" models; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 75 | 60313 | w/4 Bbl.; "F250" & "F350" models; From Ser. No. W00,001; Exc. California Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 75 | 60228 | w/4 Bbl.; "F250" & "F350" models; To Ser. No. W00,001; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 75-74 | 60205 | w/2 Bbl.; "F250" & "F350" models; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60227 | w/2 Bbl.; "F100" model; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60327 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74 | 60228 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73 | 60227 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 72-67 | 60094-1 | w/2 Bbl.; Exc. Governor; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-67 | 60102 | w/2 Bbl.; Exc. Governor; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 69 | 60094-1 | w/2 Bbl.; Governor |
| 1 | Carb. Mounting Gasket | 69 | 60059 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 69 | 60091 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 68 | 60058 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 68 | 60059 | w/4 Bbl.; Spacer to manifold |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 77-67 | 13069 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 77-75 | 70826 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 77-67 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 77-67 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 77-67 | 11792 | Mounting |

Ford Truck (Incl. Minivans and SUV's)

| 6.6L 400 OHV V8, 4" Bore 1972-82 48 | | | | |
|--|----------------------------|-------|-----------|---|
| L/D Truck VIN Codes "S" 1972-80, "Z" 1980-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 82-72 | 8347PT-1 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 82-72 | 8347SP | HeadSaver® |
| 1 | Head Set | 82-72 | HS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 82-72 | FS8347PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 82-75 | MS96020 | |
| 1 | Valley Pan Gasket Set | 74-72 | MS96013 | Exc. Thermactor Emission |
| 1 | Valley Pan Gasket Set | 74-72 | MS96017 | Thermactor Emission |
| 1 | Exh. Manifold Gasket Set | 82-72 | MS90526 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-72 | 70272 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-72 | OS30227C | |
| 1 | Drain Plug Gasket | 82-72 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-72 | BS40042 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-72 | VS50068C | Cork |
| 1 | Valve Cover Gasket Set | 82-72 | VS50068R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-81 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-81 | SS13364-1 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-77 | SS13364 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76-72 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76-72 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-72 | 35041 | |
| 1 | Water Outlet Gasket | 82-72 | 35041T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-72 | 35088 | Plate to block |
| 1 | Water Pump Gasket | 82-72 | 35066 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-72 | TCS45061 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 82-72 | TCS45283 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82-72 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-72 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 82 | 60379 | w/2 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 81-79 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60038 | w/2 Bbl.; From Ser. No. BG0,001; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60032 | w/2 Bbl.; To Ser. No. BG0,001 |
| 1 | Air Cleaner Gasket | 77-72 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-77 | 60332 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 82-73 | 60716 | w/2 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 76-75 | 60303 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60185 | w/2 Bbl.; Exc. Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60716 | w/2 Bbl.; Thermactor Emission; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73 | 60185 | w/2 Bbl.; Spacer to manifold |
| 2 | Carb. Mounting Gasket | 72 | 60101 | w/2 Bbl.; 2 Req'd. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-72 | 72579 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-72 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-77 | 70020 | |
| 1 | EGR Gasket | 76-74 | 70826 | |
| 1 | EGR Gasket | 73 | 70826 | Valve |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 82-72 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 82-72 | 70273 | Mounting |

Ford Truck (Incl. Minivans and SUV's)

| 49 6.9L 420 OHV Diesel V8 (IDI), 4" Bore (International Eng.) 1983-87 L/D Truck VIN Code "1" 1983-87 | | | | |
|---|---------------------------|-------|-----------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 87-83 | 8891PT-1 | |
| 1 | Head Set | 87-83 | HS8891PT | Int. manifold gskt. & Exh. valve stem seals w/Long oil shield not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-83 | CS8891 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 87-83 | MS96038 | |
| 1 | Exh. Manifold Gasket Set | 87-83 | MS91242 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-83 | 6579 | Exc. Electric fuel pump; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-83 | OS34200C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-83 | BS40011 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 87-83 | BS15868-1 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 87-83 | BS40697 | Rubber; One-piece; Wear sleeve incl. |
| 1 | Repair Sleeve | 87-83 | 16256 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 87-83 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-83 | VS50247R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-83 | SS72628-2 | Exh.; w/Long oil shield; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-83 | SS72628-1 | Int. & Exh.; w/Long oil shield; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-83 | SS72628 | Int. & Exh.; w/Short oil shield; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-83 | 35193 | L.H.; Lower connector |
| 1 | Water Outlet Gasket | 87-83 | 35270 | R.H.; Upper thermostat |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-83 | 35268 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-83 | TCS45575 | |
| QTY | OIL COOLER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Cooler Mounting Set | 87-83 | ES70689 | |
| 50 7.0L 428 OHV V8, 4.13" Bore 1968-69 L/D Truck VIN Codes "Q" 1968-69, "R" 1968-69 (Cobra Jet & Super Cobra Jet) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-68 | 8554PT | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 69-68 | 8554SP | HeadSaver® |
| 1 | Head Set | 69-68 | HS8554PT | VIN Code "Q"; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| 1 | Head Set | 69-68 | HS8554PT | VIN Code "R"; Int. manifold gskts. not incl.; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-68 | FS8554PT | VIN Code "Q"; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| 1 | Full Gasket Set | 69-68 | FS8554PT | VIN Code "R"; Int. manifold gskts. not incl.; Exh. pipe packing & flange, exh. manifold heat shields not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69-68 | MS90145 | VIN Code "Q" |
| 1 | Exh. Manifold Gasket Set | 69-68 | MS9812 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 69-68 | MS95000 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-68 | 60052 | Flange; 2 1/8" ID |
| 2 | Exhaust Pipe Gasket | 69-68 | 60218 | Packing; 2 Req'd.; 2 5/32" ID x 3" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 69-68 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-68 | OS11701C | Cork |
| 1 | Oil Pan Gasket Set | 69-68 | OS11701D | Felcoid® |
| 1 | Drain Plug Gasket | 69-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-68 | BS30138 | Rubber; Two-piece |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 7.0L 428 OHV V8, 4.13" Bore 1968-69 50 | | | | |
|--|----------------------------|-------|------------|--|
| L/D Truck VIN Codes "Q" 1968-69, "R" 1968-69 (Cobra Jet & Super Cobra Jet) (cont.) | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-68 | VS13049C | Cork |
| 1 | Valve Cover Gasket Set | 69-68 | VS13049R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-68 | SS13401 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-68 | 35063 | 2 1/2" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-68 | 11760 | Plate to block |
| 1 | Water Pump Gasket | 69-68 | 11758 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-68 | TCS13075-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-68 | TCS45167 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-68 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-68 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-68 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 69-68 | 60059 | w/4 Bbl.; VIN Code "Q" |
| 2 | Carb. Mounting Gasket | 69-68 | 60068-1 | w/4 Bbl.; VIN Code "R"; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 69-68 | 13069 | Distributor mounting; Molded tapered washer |
| 1 | O-Ring | 69-68 | 5511 | Distributor mounting; O-ring |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 69-68 | 70135 | Adapter |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 69-68 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 69-68 | 11792 | Mounting |
| 7.0L 429 OHV V8, 4.36" Bore 1970-73 51 | | | | |
| L/D Truck VIN Codes "C" 1970-71 (Cobra Jet & Super Cobra Jet), "J" 1970-71 (Cobra Jet & Super Cobra Jet), "N" 1970-73, "P" 1971-72 (Police), "R" 1971 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 73-70 | 520SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 73-70 | 8265PT-1 | PermaTorque® |
| 1 | Head Set | 73-70 | HS8265PT-1 | VIN Codes "N" & "P" & "R"; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 71-70 | HS8265PT-1 | VIN Codes "C" & "J"; Int. manifold gskts. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 73-70 | FS8265PT-3 | VIN Codes "N" & "P" & "R"; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 71-70 | FS8265PT-3 | VIN Codes "C" & "J"; Int. manifold gskts. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 73-70 | CS8265-1 | Water pump to plate gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 73-70 | MS90110-1 | VIN Codes "N" & "P" & "R" |
| 1 | Exh. Manifold Gasket Set | 73-70 | MS90291 | Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 73-70 | MS90256 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 73-70 | 60155 | Packing; 2 Req'd.; 2 5/32" ID x 2 3/4" OD |
| 2 | Exhaust Pipe Gasket | 73-70 | 60218 | Packing; 2 Req'd.; 2 5/32" ID x 3" OD |
| 2 | Exhaust Pipe Gasket | 73-70 | 60201 | Packing; 2 13/32" ID x 3" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 73-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-70 | OS30408C | Cork |
| 1 | Drain Plug Gasket | 73-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-70 | BS40032 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 73-70 | BS40654 | Viton®; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-70 | VS50044C | Cork |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 51 7.0L 429 OHV V8, 4.36" Bore 1970-73 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Codes "C" 1970-71 (Cobra Jet & Super Cobra Jet), "J" 1970-71 (Cobra Jet & Super Cobra Jet), "N" 1970-73, "P" 1971-72 (Police), "R" 1971 | | | | |
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-70 | VS50044R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-70 | SS13364 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-70 | 35041 | |
| 1 | Water Outlet Gasket | 73-70 | 35041T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 73-70 | 35039 | Plate to block |
| 1 | Water Pump Gasket | 73-70 | 35044 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-70 | TCS45024 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 73-70 | TCS45279 | w/Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 73-70 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 73-70 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 73-70 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 73 | 60184 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 73-70 | 60058 | w/4 Bbl.; VIN Codes "N" & "P" & "R"; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 72-70 | 60059 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 71-70 | 60061-1 | w/4 Bbl.; VIN Codes "C" & "J"; Cobra Jet; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 71-70 | 60148 | w/4 Bbl.; VIN Codes "C" & "J"; Super Cobra Jet; Carb. to spacer |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 73-70 | 72580 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 73-70 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 71-70 | 13069 | Distributor mounting; Molded tapered washer |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 73 | 70645 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 73-70 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 73-70 | 70132 | Mounting |
| 52 7.3L 444 OHV Diesel V8 (IDI), 4.11" Bore (International Eng.) 1988-90 | | | | |
| L/D Truck VIN Code "M" 1988-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-88 | 9047PT | |
| 1 | Head Set | 90-88 | HS9047PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS8891 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 90-88 | MS96038 | |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS91242 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 60679 | Inlet pipe to muffler |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-88 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS34200C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40011 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-88 | BS15868-1 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-88 | BS40697 | Rubber; One-piece; Wear sleeve incl. |
| 1 | Repair Sleeve | 90-88 | 16256 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-88 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50247R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72628-1 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35193 | L.H.; Lower connector |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 7.3L 444 OHV Diesel V8 (IDI), 4.11" Bore (International Eng.) 1988-90 52 L/D Truck VIN Code "M" 1988-95 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35270 | R.H.; Upper thermostat |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35268 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45575 | |
| QTY | CYLINDER BLOCK | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-88 | 70800 | Crankcase vent cover & tube gskt. |
| QTY | OIL COOLER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Cooler Mounting Set | 90-88 | ES70689 | |
| 7.5L 460 OHV V8, 4.36" Bore 1973-90 53 L/D Truck VIN Codes "A" 1973-79, "G" 1987-98, "J" 1973-79, "L" 1980-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-86 | 520SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-86 | 8558PT-1 | PermaTorque® |
| 2 | Head Gasket | 85 | 520SD | From 06/29/85; PermaTorque Severe Duty® |
| 2 | Head Gasket | 85 | 8558PT-1 | From 06/29/85; PermaTorque® |
| 2 | Head Gasket | 85 | 520SD | To 06/28/85; PermaTorque Severe Duty® |
| 2 | Head Gasket | 85 | 8265PT-1 | To 06/28/85; PermaTorque® |
| 2 | Head Gasket | 84-73 | 520SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 84-73 | 8265PT-1 | PermaTorque® |
| 1 | Head Set | 90 | HS8558PT-6 | PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 89-88 | HS8558PT-4 | PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8558PT-4 | w/MFI; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8558PT-3 | w/4 Bbl.; Int. manifold gskt. not incl.; Exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8558PT-3 | From 02/21/86; Int. manifold gskt. not incl.; Exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS8558PT-2 | To 02/20/86; Int. manifold gskt. not incl.; Exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8558PT-2 | From 06/29/85; Int. manifold gskt. not incl.; Exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8265PT-1 | To 06/28/85; Int. manifold gskt. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 84-75 | HS8265PT-1 | Int. manifold gskt. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74 | HS8265PT-1 | From Ser. No. T20,001; Int. manifold gskt. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74 | HS8265PT-1 | To Ser. No. T20,000; Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 73 | HS8265PT-1 | Exh. pipe packing & exh. manifold heat shields not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85 | FS8265PT-3 | To 06/28/85; Int. manifold gskt. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84-75 | FS8265PT-3 | Int. manifold gskt. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74 | FS8265PT-3 | From Ser. No. T20,001; Int. manifold gskt. not incl.; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74 | FS8265PT-3 | To Ser. No. T20,000; Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 73 | FS8265PT-3 | Exh. pipe packing & exh. manifold heat shields not incl.; Water pump to plate gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS8558-1 | Water pump to plate gskt. not incl.; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 89 | CS8558-1 | From 03/31/89; Water pump to plate gskt. not incl.; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 89 | CS8265-1 | To 03/30/89; Water pump to plate gskt. not incl. |
| 1 | Gasket Conversion Set | 88-73 | CS8265-1 | Water pump to plate gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94175 | Exc. "F53" model; Lower set; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 87 | MS94175 | w/MFI; Lower set; Upper set incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 53 7.5L 460 OHV V8, 4.36" Bore 1973-90 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Codes "A" 1973-79, "G" 1987-98, "J" 1973-79, "L" 1980-87 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 74 | MS90110-1 | To Ser. No. T20,000 |
| 1 | Int. Manifold Gasket Set | 73 | MS90110-1 | |
| 1 | Valley Pan Gasket Set | 90-88 | MS96018 | "F53" model |
| 1 | Valley Pan Gasket Set | 87-75 | MS96018 | w/4 Bbl.; Exc. LPG |
| 1 | Valley Pan Gasket Set | 87-75 | MS96044 | w/4 Bbl.; LPG |
| 1 | Valley Pan Gasket Set | 74 | MS96018 | From Ser. No. T20,001; Exc. LPG |
| 1 | Valley Pan Gasket Set | 74 | MS96044 | From Ser. No. T20,001; LPG |
| 1 | Plenum Gasket Set | 90-88 | MS94177 | Upper set |
| 1 | Plenum Gasket Set | 87 | MS94177 | w/MFI; Upper set |
| 1 | Exh. Manifold Gasket Set | 90 | MS94531 | Small irregular ports |
| 1 | Exh. Manifold Gasket Set | 89-88 | MS94204 | Large irregular ports |
| 1 | Exh. Manifold Gasket Set | 87 | MS94204 | w/MFI; Large irregular ports |
| 1 | Exh. Manifold Gasket Set | 87-73 | MS90291 | w/4 Bbl.; Oval ports; Gskt. for use w/old heat shield |
| 1 | Exh. Manifold Gasket Set | 87-73 | MS90248 | w/4 Bbl.; Oval ports; Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60712 | Inlet pipe to converter |
| 2 | Exhaust Pipe Gasket | 77-73 | 60201 | Packing; 2 1 3/32" ID x 3" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-73 | 6579 | w/4 Bbl.; Exc. Electric fuel pump; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS34600R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 89 | OS34600R | From 03/31/89; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 89 | OS30408C | To 03/30/89; Cork |
| 1 | Oil Pan Gasket Set | 88-73 | OS30408C | Cork |
| 1 | Drain Plug Gasket | 90-86 | 72515 | |
| 1 | Drain Plug Gasket | 85 | 72515 | From 06/15/85 |
| 1 | Drain Plug Gasket | 85 | 70822 | To 06/14/85 |
| 1 | Drain Plug Gasket | 84-73 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-73 | BS40032 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 90-73 | BS40654 | Viton®; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50067R | PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 87 | VS50067R | w/MFI; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 87-73 | VS50044C | w/4 Bbl.; Cork |
| 1 | Valve Cover Gasket Set | 87-73 | VS50044R | w/4 Bbl.; Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72702 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72687 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS72702 | Exh.; From 02/21/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS72687 | Int.; From 02/21/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS13364 | Int. & Exh.; To 02/20/86; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-73 | SS13364 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-73 | 35041 | |
| 1 | Water Outlet Gasket | 90-73 | 35041T | PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-73 | 35039 | Plate to block |
| 1 | Water Pump Gasket | 90-73 | 35044 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90 | TCS45129 | w/o Sleeve 'N' Seal®; Must be used w/OS 34600R; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 89 | TCS45129 | w/o Sleeve 'N' Seal®; From 03/31/89; Must be used w/OS 34600R; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 89 | TCS45129 | w/o Sleeve 'N' Seal®; To 03/30/89; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 88-86 | TCS45129 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 85 | TCS45129 | w/o Sleeve 'N' Seal®; From 03/12/85; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 85 | TCS45024 | w/o Sleeve 'N' Seal®; To 03/11/85; w/Original type cover using internally installed seal; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 85 | TCS45129 | w/o Sleeve 'N' Seal®; To 03/11/85; w/Service type cover using flanged, externally installed seal; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 84-73 | TCS45024 | w/o Sleeve 'N' Seal®; w/Original type cover using internally installed seal; Water pump to plate gskt. not incl. |
| 1 | Timing Cover Set | 84-73 | TCS45129 | w/o Sleeve 'N' Seal®; w/Service type cover using flanged, externally installed seal; Water pump to plate gskt. not incl. |

(continued on next page)

Ford Truck (Incl. Minivans and SUV's)

| 7.5L 460 OHV V8, 4.36" Bore 1973-90 53 | | | | |
|--|----------------------------|-------|-----------------|---|
| L/D Truck VIN Codes "A" 1973-79, "G" 1987-98, "J" 1973-79, "L" 1980-87 (cont.) | | | | |
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Set w/Sleeve & Seal | 90 | TCS45881 | w/Sleeve 'N' Seal@; Must be used w/OS 34600R; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 89 | TCS45881 | w/Sleeve 'N' Seal@; From 03/31/89; Must be used w/OS 34600R; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 89 | TCS45881 | w/Sleeve 'N' Seal@; To 03/30/89; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 88-86 | TCS45881 | w/Sleeve 'N' Seal@; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45881 | w/Sleeve 'N' Seal@; From 03/12/85; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45279 | w/Sleeve 'N' Seal@; To 03/11/85; w/Original type cover using internally installed seal; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 84-73 | TCS45279 | w/Sleeve 'N' Seal@; w/Original type cover using internally installed seal; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 90-86 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve | 85 | 16213 | From 03/12/85; Use w/installation tool |
| 1 | Repair Sleeve | 85 | 16207 | To 03/11/85; Use w/installation tool |
| 1 | Repair Sleeve | 84-73 | 16207 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-73 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-82 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 87-82 | 60379 | w/4 Bbl.; 5 3/8" ID |
| 1 | Air Cleaner Gasket | 81-79 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60038 | w/4 Bbl.; From Ser. No. BG0,001; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78 | 60032 | w/4 Bbl.; To Ser. No. BG0,001 |
| 1 | Air Cleaner Gasket | 77-73 | 60032 | w/4 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-79 | 60390 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 87-79 | 60003 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 78-76 | 60301 | w/4 Bbl.; Aluminum spacer; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 78-76 | 60301 | w/4 Bbl.; Cast iron spacer; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 78-76 | 60242 | w/4 Bbl.; Phenolic spacer; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 78-75 | 60291 | w/4 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 75 | 60301 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74-73 | 60058 | w/4 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 74-73 | 60184 | w/4 Bbl.; Spacer to manifold |
| 2 | Fuel Injector O-Ring Set | 90-87 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-87 | 71216 | w/MFI; Air bypass valve |
| 1 | Throttle Body Gasket | 90-87 | 60845 | w/MFI; Mounting |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 90-75 | 72580 | Exc. California Emission |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-73 | 5511 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 72649 | |
| 2 | EGR Gasket | 90-88 | 72505 | Exh. air supply tube |
| 1 | EGR Gasket | 87 | 72649 | w/MFI |
| 2 | EGR Gasket | 87 | 72505 | w/MFI; Exh. air supply tube |
| 2 | EGR Gasket | 87-79 | 72500 | w/4 Bbl.; Exh. air supply tube |
| 1 | EGR Gasket | 87-77 | 70020 | w/4 Bbl. |
| 1 | EGR Gasket | 76-73 | 70645 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-78 | 447RR | Oil filter mounting; 5-pack |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 90-73 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 90-73 | 70132 | Mounting |

Frazer - See Kaiser
 Geo Car - See GM Car
 Geo SUV's - See GMC Truck

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| Engine Finding Index | | | | | |
|--|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.0L 61 (993cc) SOHC L3 74mm Bore (6 Valve) (Suzuki Eng.) | 1985-90 | 1 | 3.8L 229 OHV V6 3.736" Bore (Chevrolet) | 1980-84 | 49 |
| 1.0L 61 (993cc) SOHC Turbo L3 74mm Bore (6 Valve) (Suzuki Eng.) | 1987-90 | 2 | 3.8L 229.7 L-HEAD L6 3.4375" Bore (Oldsmobile) | 1937-40 | 50 |
| 1.4L 85 (1393cc) SOHC L4 82mm Bore (Chevrolet) | 1976-77 | 3 | 3.8L 230 SOHC L6 3.875" Bore (Pontiac) | 1966-67 | 51 |
| 1.5L 89.7 (1471cc) SOHC L4 77mm Bore (8 Valve) (Isuzu Eng.) | 1985-89 | 4 | 3.8L 230 OHV L6 3.875" Bore (Chevrolet) | 1963-70 | 52 |
| 1.5L 89.7 (1471cc) SOHC Turbo L4 77mm Bore (8 Valve) (Isuzu Eng.) | 1987-89 | 5 | 3.8L 231 OHV V6 3.8" Bore (Buick) | 1975-90 | 53 |
| 1.6L 96.8 (1587cc) SOHC L4 81mm Bore (8 Valve) (Toyota Eng.) | 1985-88 | 6 | 3.8L 231 OHV Turbo V6 3.8" Bore (Buick) | 1978-89 | 54 |
| 1.6L 96.8 (1587cc) DOHC L4 81mm Bore (16 Valve) (Toyota Eng.) | 1988-90 | 7 | 3.8L 232.3 L-HEAD L8 3.25" Bore (Pontiac) | 1936 | 55 |
| 1.6L 96.9 (1588cc) DOHC L4 80mm Bore (16 Valve) (Isuzu Eng.) | 1990 | 8 | 3.9L 235 OHV L6 3.5625" Bore (Chevrolet) | 1950-62 | 56 |
| 1.6L 96.9 (1588cc) SOHC L4 80mm Bore (12 Valve) (Isuzu Eng.) | 1990 | 9 | 3.9L 238 L-HEAD L6 3.5" Bore (Oldsmobile) | 1941-48 | 57 |
| 1.6L 97.5 (1598cc) SOHC L4 79mm Bore (8 Valve) (Opel Eng.) | 1988-90 | 10 | 3.9L 239.2 L-HEAD L6 3.5625" Bore (Pontiac) | 1941-54 | 58 |
| 1.6L 98 (1599cc) SOHC L4 82mm Bore (Chevrolet) | 1976-87 | 11 | 4.1L 248 OHV L8 3.0938" Bore (Buick) | 1934-50 | 59 |
| 1.8L 109.5 (1796cc) SOHC L4 84.8mm Bore (8 Valve) (Opel Eng.) | 1982-86 | 12 | 4.1L 248.9 L-HEAD L8 3.25" Bore (Pontiac) | 1937-49 | 60 |
| 1.8L 109.5 (1796cc) SOHC Turbo L4 84.8mm Bore (8 Valve) (Opel Eng.) | 1984-86 | 13 | 4.1L 250 OHV L6 3.875" Bore (Pontiac) | 1982-88 | 61 |
| 1.8L 110.8 (1817cc) SOHC Diesel L4 84mm Bore (8 Valve) (Isuzu Eng.) | 1981-86 | 14 | 4.1L 250 SOHC L6 3.875" Bore (Pontiac) | 1968-69 | 62 |
| 1.8L 112 (1835cc) OHV L4 89mm Bore (Chevrolet) | 1982 | 15 | 4.1L 250 OHV L6 3.875" Bore (Chevrolet) | 1965-79 | 63 |
| 2.0L 121 (1989cc) OHV L4 89mm Bore (Chevrolet) | 1983-89 | 16 | 4.1L 252 OHV V6 3.965" Bore (Buick) | 1980-85 | 64 |
| 2.0L 122 (1998cc) SOHC L4 86mm Bore (8 Valve) (Opel Eng.) | 1987-90 | 17 | 4.3L 260 OHV V8 3.5" Bore (Oldsmobile) | 1975-82 | 65 |
| 2.0L 122 (1998cc) SOHC Turbo L4 86mm Bore (8 Valve) (Opel Eng.) | 1987-90 | 18 | 4.3L 260 OHV Diesel V8 3.5" Bore (Oldsmobile) | 1979 | 66 |
| 2.2L 134 (2189cc) OHV L4 89mm Bore (Chevrolet) | 1990 | 19 | 4.3L 261 OHV L6 3.75" Bore (Chevrolet) | 1955-62 | 67 |
| 2.3L 138 (2260cc) DOHC L4 92mm Bore (16 Valve/Olds.) | 1987-90 | 20 | 4.3L 262 OHV V8 3.671" Bore (Chevrolet) | 1975-76 | 68 |
| 2.3L 140 OHV H6 3.375" Bore (Corvair) | 1960-61 | 21 | 4.3L 262 OHV Diesel V6 4.057" Bore (Oldsmobile) | 1982-85 | 69 |
| 2.3L 140 SOHC L4 3.5" Bore (Chevrolet) | 1971-77 | 22 | 4.3L 262 OHV V6 4" Bore (Chevrolet) | 1985-90 | 70 |
| 2.4L 145 OHV Turbo H6 3.4375" Bore (Corvair) | 1962-63 | 23 | 4.3L 263 OHV L8 3.1875" Bore (Buick) | 1950-53 | 71 |
| 2.4L 145 OHV H6 3.4375" Bore (Corvair) | 1961-63 | 24 | 4.3L 264 OHV V8 3.625" Bore (Buick) | 1954-55 | 72 |
| 2.5L 151 OHV L4 4" Bore (Pontiac) | 1977-90 | 25 | 4.3L 265 OHV V8 3.75" Bore (Pontiac) | 1980-81 | 73 |
| 2.5L 153 OHV L4 3.875" Bore (Chevrolet) | 1962-70 | 26 | 4.3L 265 OHV V8 3.75" Bore (Chevrolet) | 1955-57 | 74 |
| 2.7L 164 OHV H6 3.4375" Bore (Corvair) | 1964-69 | 27 | 4.4L 267 OHV V8 3.5" Bore (Chevrolet) | 1979-82 | 75 |
| 2.7L 164 OHV Turbo H6 3.4375" Bore (Corvair) | 1964-66 | 28 | 4.4L 268.2 L-HEAD L8 3.375" Bore (Pontiac) | 1950-54 | 76 |
| 2.8L 173 (2835cc) OHV V6 89mm Bore (Chevrolet) | 1980-89 | 29 | 4.5L 273 (4474cc) OHV V8 92mm Bore (Cadillac) | 1988-90 | 77 |
| 3.0L 181 OHV V6 3.8" Bore (Buick) | 1982-88 | 30 | 4.6L 283 OHV V8 3.875" Bore (Chevrolet) | 1957-67 | 78 |
| 3.1L 189 (3136cc) OHV V6 89mm Bore (Chevrolet) | 1988-90 | 31 | 4.7L 287.2 OHV V8 3.75" Bore (Pontiac) | 1955 | 79 |
| 3.1L 189 (3136cc) OHV Turbo V6 89mm Bore (Chevrolet) | 1989-90 | 32 | 4.9L 300 OHV V8 3.75" Bore (Buick) | 1964-67 | 80 |
| 3.2L 194 OHV L6 3.5625" Bore (Chevrolet) | 1962-67 | 33 | 4.9L 301 OHV V8 4" Bore (Pontiac) | 1977-81 | 81 |
| 3.2L 195 OHV L4 4.0625" Bore (Pontiac) | 1961-63 | 34 | 4.9L 301 OHV Turbo V8 4" Bore (Pontiac) | 1980-81 | 82 |
| 3.2L 196 OHV V6 3.5" Bore (Buick) | 1978-79 | 35 | 4.9L 302 OHV V8 4" Bore (Chevrolet) | 1967-69 | 83 |
| 3.2L 198 OHV V6 3.625" Bore (Buick) | 1962-63 | 36 | 5.0L 303 OHV V8 3.75" Bore (Oldsmobile) | 1949-53 | 84 |
| 3.3L 200 OHV V6 3.5" Bore (Chevrolet) | 1978-79 | 37 | 5.0L 305 OHV V8 3.736" Bore (Chevrolet) | 1976-90 | 85 |
| 3.3L 204 OHV V6 3.7" Bore (Buick) | 1989-90 | 38 | 5.0L 307 OHV V8 3.8" Bore (Oldsmobile) | 1980-90 | 86 |
| 3.4L 206.8 OHV L6 3.3125" Bore (Chevrolet) | 1935-36 | 39 | 5.0L 307 OHV V8 3.875" Bore (Chevrolet) | 1968-73 | 87 |
| 3.4L 208 L-HEAD L6 3.375" Bore (Pontiac) | 1935-36 | 40 | 5.2L 316 OHV V8 3.9375" Bore (Pontiac) | 1956 | 88 |
| 3.5L 215 OHV V8 3.5" Bore (Buick) | 1961-63 | 41 | 5.2L 320.2 OHV L8 3.4375" Bore (Buick) | 1936-52 | 89 |
| 3.5L 215 OHV Turbo V8 3.5001" Bore (Oldsmobile) | 1962-63 | 42 | 5.3L 322 OHV V8 4" Bore (Buick) | 1953-56 | 90 |
| 3.5L 215 OHV L6 3.75" Bore (Pontiac) | 1964-65 | 43 | 5.3L 324 OHV V8 3.875" Bore (Oldsmobile) | 1954-56 | 91 |
| 3.5L 216.5 OHV L6 3.5" Bore (Chevrolet) | 1937-53 | 44 | 5.3L 324 OHV V8 3.7188" Bore (Pontiac) | 1963-67 | 92 |
| 3.6L 219 L-HEAD L6 3.4375" Bore (Oldsmobile) | 1937-39 | 45 | 5.4L 327 OHV V8 4" Bore (Chevrolet) | 1962-69 | 93 |
| 3.6L 222.7 L-HEAD L6 3.4375" Bore (Pontiac) | 1937-40 | 46 | 5.4L 330 OHV V8 3.9375" Bore (Oldsmobile) | 1964-67 | 94 |
| 3.6L 223.4 L-HEAD L8 3.1875" Bore (Pontiac) | 1933-35 | 47 | 5.4L 331 OHV V8 3.8125" Bore (Cadillac) | 1949-55 | 95 |
| 3.7L 225 OHV V6 3.75" Bore (Buick) | 1964-67 | 48 | 5.6L 340 OHV V8 3.75" Bore (Buick) | 1966-67 | 96 |
| | | | 5.7L 346 L-HEAD V8 3.5" Bore (Cadillac) | 1937-48 | 97 |
| | | | 5.7L 347 OHV V8 3.9375" Bore (Pontiac) | 1957 | 98 |
| | | | 5.7L 348 OHV V8 4.125" Bore (Chevrolet) | 1958-61 | 99 |
| | | | 5.7L 350 OHV V8 3.8" Bore (Buick) | 1968-81 | 100 |
| | | | 5.7L 350 OHV V8 3.875" Bore (Pontiac) | 1968-77 | 101 |
| | | | 5.7L 350 OHV V8 4" Bore (Chevrolet) | 1967-90 | 102 |
| | | | 5.7L 350 OHV Diesel V8 4.057" Bore (Oldsmobile) | 1978-85 | 103 |
| | | | 5.7L 350 OHV V8 4.057" Bore (Oldsmobile) | 1968-80 | 104 |
| | | | 6.0L 364 OHV V8 4.125" Bore (Buick) | 1957-61 | 105 |
| | | | 6.0L 365 OHV V8 4" Bore (Cadillac) | 1956-58 | 106 |
| | | | 6.0L 368 OHV V8 3.8" Bore (Cadillac) | 1980-84 | 107 |
| | | | 6.1L 370 OHV V8 4.0625" Bore (Pontiac) | 1958 | 108 |
| | | | 6.1L 371 OHV V8 4" Bore (Oldsmobile) | 1957-60 | 109 |
| | | | 6.4L 389 OHV V8 4.0625" Bore (Pontiac) | 1959-66 | 110 |
| | | | 6.4L 390 OHV V8 4" Bore (Cadillac) | 1959-63 | 111 |
| | | | 6.5L 394 OHV V8 4.125" Bore (Oldsmobile) | 1959-64 | 112 |
| | | | 6.5L 396 OHV V8 4.0938" Bore (Chevrolet) | 1965-69 | 113 |
| | | | 6.6L 400 OHV V8 4" Bore (Oldsmobile) | 1965-67 | 114 |
| | | | 6.6L 400 OHV V8 3.87" Bore (Oldsmobile) | 1968-69 | 115 |
| | | | 6.6L 400 OHV V8 4.04" Bore (Buick) | 1967-69 | 116 |
| | | | 6.6L 400 OHV V8 4.121" Bore (Pontiac) | 1967-79 | 117 |
| | | | 6.6L 400 OHV V8 4.1875" Bore (Buick) | 1965-66 | 118 |
| | | | 6.6L 400 OHV V8 4.125" Bore (Chevrolet) | 1970-76 | 119 |
| | | | 6.6L 401 OHV V8 4.1875" Bore (Buick) | 1959-66 | 120 |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 6.6L 402 OHV V8 4.125" Bore (Chevrolet)..... | 1970-72 | 121 | 7.0L 429 OHV V8 4.125" Bore (Cadillac) | 1964-67 | 130 |
| 6.6L 403 OHV V8 4.351" Bore (Oldsmobile)..... | 1977-79 | 122 | 7.0L 430 OHV V8 4.1875" Bore (Buick) | 1967-69 | 131 |
| 6.7L 409 OHV V8 4.3125" Bore (Chevrolet)..... | 1961-65 | 123 | 7.4L 454 OHV V8 4.25" Bore (Chevrolet)..... | 1970-76 | 132 |
| 6.9L 421 OHV V8 4.0938" Bore (Pontiac)..... | 1961-66 | 124 | 7.5L 455 OHV V8 4.151" Bore (Pontiac)..... | 1970-76 | 133 |
| 7.0L 425 OHV V8 4.082" Bore (Cadillac)..... | 1977-79 | 125 | 7.5L 455 OHV V8 4.3125" Bore (Buick) | 1970-76 | 134 |
| 7.0L 425 OHV V8 4.125" Bore (Oldsmobile)..... | 1965-67 | 126 | 7.5L 455 OHV V8 4.125" Bore (Oldsmobile)..... | 1968-76 | 135 |
| 7.0L 425 OHV V8 4.3125" Bore (Buick)..... | 1963-66 | 127 | 7.7L 472 OHV V8 4.3" Bore (Cadillac)..... | 1968-74 | 136 |
| 7.0L 427 OHV V8 4.25" Bore (Chevrolet)..... | 1966-69 | 128 | 8.2L 500 OHV V8 4.3" Bore (Cadillac)..... | 1970-76 | 137 |
| 7.0L 428 OHV V8 4.121" Bore (Pontiac)..... | 1967-69 | 129 | | | |

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| G10..... | 1.0L 61 (993cc) SOHC L3 74mm Bore (6 Valve) (Suzuki Eng.)..... | 1 | 4XC1..... | 1.5L 89.7 (1471cc) SOHC L4 77mm Bore (8 Valve) (Isuzu Eng.)..... | 4 |
| G10-T..... | 1.0L 61 (993cc) SOHC Turbo L3 74mm Bore (6 Valve) (Suzuki Eng.)..... | 2 | 4XC1-T..... | 1.5L 89.7 (1471cc) SOHC Turbo L4 77mm Bore (8 Valve) (Isuzu Eng.)..... | 5 |
| 4AFE..... | 1.6L 96.8 (1587cc) DOHC L4 81mm Bore (16 Valve) (Toyota Eng.)..... | 7 | 4XE1V..... | 1.6L 96.9 (1588cc) SOHC L4 80mm Bore (12 Valve) (Isuzu Eng.)..... | 9 |
| 4AGE..... | 1.6L 96.8 (1587cc) DOHC L4 81mm Bore (16 Valve) (Toyota Eng.)..... | 7 | 4XE1W..... | 1.6L 96.9 (1588cc) DOHC L4 80mm Bore (16 Valve) (Isuzu Eng.)..... | 8 |
| 4ALC..... | 1.6L 96.8 (1587cc) SOHC L4 81mm Bore (8 Valve) (Toyota Eng.)..... | 6 | | | |
| 4FB1..... | 1.8L 110.8 (1817cc) SOHC Diesel L4 84mm Bore (8 Valve) (Isuzu Eng.)..... | 14 | | | |

| 1.0L 61 (993cc) SOHC L3 (6 Valve), 74mm Bore (Suzuki Eng.) 1985-90 1 | | | | | |
|---|---------------------------|-------|-----------|--|--|
| VIN Codes "M" 1985, "5" 1985-88, "6" 1989-2001, Eng. Code "G10" 1985-2001 | | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION | |
| 1 | Head Gasket | 90-89 | 9651PT | Head bolts not incl.; Head bolt replacement recommended | |
| 1 | Head Gasket | 88-85 | 9435PT | Head bolts not incl.; Head bolt replacement required | |
| 1 | Head Set | 90-89 | HS9651PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. | |
| 1 | Head Set | 88-85 | HS9435PT | Head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. | |
| 1 | Head Installation Set | 90-89 | HIS9651PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl. | |
| 1 | Head Bolt Set | 90-89 | ES74021 | Head bolts w/Washers; Replacement recommended | |
| 1 | Head Bolt Set | 88-85 | ES74015 | Head bolts w/Washers; Replacement required | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Gasket Conversion Set | 90-85 | CS9435 | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION | |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94370 | | |
| 1 | Int. Manifold Gasket Set | 88-85 | MS93267 | | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94371 | | |
| 1 | Exh. Manifold Gasket Set | 88-85 | MS93268 | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 1 | Exhaust Pipe Gasket | 90-89 | 60816 | Muffler | |
| 1 | Exhaust Pipe Gasket | 90-89 | 60566 | Packing | |
| 1 | Exhaust Pipe Gasket | 88-85 | 23561 | Converter; 1 49/64" ID x 2 17/64" OD | |
| 1 | Exhaust Pipe Gasket | 88-85 | 60479 | Packing | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION | |
| 1 | Fuel Pump Mounting Gasket | 88-85 | 27252 | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION | |
| 1 | Oil Pan Gasket Set | 90-85 | OS30540C | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION | |
| 1 | Rear Main Seal Set | 90-85 | BS40522 | Rubber; One-piece | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Cover Gasket Set | 90-89 | VS50333R | w/Grommets; PermaDry® molded rubber gskt. incl. | |
| 1 | Valve Cover Gasket Set | 88-85 | VS50292C | Cork | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Stem Seal Set | 90-89 | SS72710 | Premium valve stem seals incl. | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 1 1.0L 61 (993cc) SOHC L3 (6 Valve), 74mm Bore (Suzuki Eng.) 1985-90 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Codes "M" 1985, "5" 1985-88, "6" 1989-2001, Eng. Code "G10" 1985-2001 | | | | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-85 | SS72675 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35451 | Thermostat housing; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35365 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-85 | 35366 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-89 | ES72778 | |
| 1 | Crankshaft Front Seal Set | 90-85 | TCS45461 | |
| 1 | Camshaft Front Seal Set | 90-85 | TCS45852 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 60921 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 71164 | |
| 2 1.0L 61 (993cc) SOHC Turbo L3 (6 Valve), 74mm Bore (Suzuki Eng.) 1987-90 | | | | |
| VIN Code "2" 1987-91, Eng. Code "G10-T" 1987-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9651PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 88-87 | 9435PT | Head bolts not incl.; Head bolt replacement required |
| 1 | Head Set | 90-89 | HS9651PT | Turbo mounting gskts., head bolts, exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS9435PT | Turbo mounting gskts. & head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES74021 | Head bolts w/Washers; Replacement recommended |
| 1 | Head Bolt Set | 88-87 | ES74015 | Head bolts w/Washers; Replacement required |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9435 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94370 | |
| 1 | Int. Manifold Gasket Set | 88-87 | MS93267 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94371 | |
| 1 | Exh. Manifold Gasket Set | 88-87 | MS93268 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60566 | Converter |
| 1 | Exhaust Pipe Gasket | 88-87 | 23561 | Converter; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 88-87 | 60479 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-87 | 27252 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30540C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40522 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50333R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-87 | VS50292C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72710 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-87 | SS72675 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35451 | Thermostat housing; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35365 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35366 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-89 | ES72778 | |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45461 | |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45852 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 1.0L 61 (993cc) SOHC Turbo L3 (6 Valve), 74mm Bore (Suzuki Eng.) 1987-90 2 | | | | |
|---|-----------------------------|-------|------------|---|
| VIN Code "2" 1987-91, Eng. Code "G10-T" 1987-91 (cont.) | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-87 | 61032 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 71164 | |
| 1.4L 85 (1393cc) SOHC L4 (Chevrolet), 82mm Bore 1976-77 3 | | | | |
| VIN Code "I" 1976-77 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 77-76 | 8504PT | |
| 1 | Head Set | 77-76 | HS8504PT-1 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 77-76 | FS8504PT-1 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 77-76 | MS90524 | |
| 1 | Exh. Manifold Gasket Set | 77-76 | MS90360 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 77-76 | 27196-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 77-76 | OS30342C | |
| 1 | Drain Plug Gasket | 77-76 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 77-76 | BS40092 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 77-76 | VS50140C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 77-76 | SS70816 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 77-76 | 35168 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 77-76 | 35156 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 77-76 | TCS45124 | |
| 1 | Camshaft Front Seal Set | 77-76 | TCS45285 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 77-76 | 70780 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 77-76 | 70978 | |
| 1.5L 89.7 (1471cc) SOHC L4 (8 Valve), 77mm Bore (Isuzu Eng.) 1985-89 4 | | | | |
| VIN Codes "K" 1985, "7" 1985-89, Eng. Code "4XC1" 1985-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-85 | 9436PT | PermaTorque® |
| 1 | Head Set | 89-85 | HS9436PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-85 | MS93261 | |
| 1 | Exh. Manifold Gasket Set | 89-85 | MS93262 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89-85 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-85 | 60668 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-85 | OS30539C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-85 | BS40524 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-85 | VS50291R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-85 | VS50291R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-85 | SS72678 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-85 | 35364 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 4 1.5L 89.7 (1471cc) SOHC L4 (8 Valve), 77mm Bore (Isuzu Eng.) 1985-89 (cont.) VIN Codes "K" 1985, "7" 1985-89, Eng. Code "4XC1" 1985-89 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-85 | TCS45702 | |
| 1 | Camshaft Front Seal Set | 89-85 | TCS45696 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 89-85 | 60763 | w/2 Bbl.; 2 Req'd. |
| 5 1.5L 89.7 (1471cc) SOHC Turbo L4 (8 Valve), 77mm Bore (Isuzu Eng.) 1987-89 VIN Code "9" 1987-89, Eng. Code "4XC1-T" 1987-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-87 | 9436PT | PermaTorque® |
| 1 | Head Set | 89-87 | HS9436PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-87 | MS93261 | |
| 1 | Exh. Manifold Gasket Set | 89-87 | MS93262 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89-87 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-87 | 60554 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-87 | OS30539C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-87 | BS40524 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-87 | VS50291R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-87 | VS50291R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-87 | SS72678 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-87 | 35364 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-87 | TCS45702 | |
| 1 | Camshaft Front Seal Set | 89-87 | TCS45696 | |
| 6 1.6L 96.8 (1587cc) SOHC L4 (8 Valve), 81mm Bore (Toyota Eng.) 1985-88 VIN Code "4" 1985-88, Eng. Code "4ALC" 1985-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-85 | 9410PT | |
| 1 | Head Set | 88-86 | HS9410PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS9078PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-85 | CS9078 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 88-85 | MS90873 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 88-85 | 23591 | Converter; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 88-85 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-85 | OS30413 | |
| 1 | Drain Plug Gasket | 88-85 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-85 | BS40409 | Rubber; One-piece |
| 1 | Repair Sleeve | 88-85 | 16277 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-86 | VS50286R | w/o Semi-circular plug & w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-86 | VS50347R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85 | VS50191R | w/o Semi-circular plug & w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85 | VS50348R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 88-85 | CP75009 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-85 | SS72553 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 88-85 | 35292 | Thermostat inlet |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 1.6L 96.8 (1587cc) SOHC L4 (8 Valve), 81mm Bore (Toyota Eng.) 1985-88 6 | | | | |
|---|---------------------------|-------|------------|--|
| VIN Code "4" 1985-88, Eng. Code "4ALC" 1985-88 (cont.) | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-85 | 35234 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-85 | 35235 | Gskt. |
| 1 | Water Pump Mounting Set | 88-85 | ES72073 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-85 | TCS45624 | |
| 1 | Camshaft Front Seal Set | 88-85 | TCS45592 | |
| 1 | Repair Sleeve | 88-85 | 16225 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 88-85 | 16325 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 88-85 | 60663 | Lower; w/2 Bbl.; 1 to 2 Req'd. |
| 1 | Carb. Mounting Gasket | 88-85 | 60725 | Upper; w/2 Bbl. |
| 1 | Carburetor Mounting Set | 88-85 | ES70486 | w/2 Bbl.; Upper & Lower gskts. incl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-85 | 72554 | |
| 1.6L 96.8 (1587cc) DOHC L4 (16 Valve), 81mm Bore (Toyota Eng.) 1988-90 7 | | | | |
| VIN Codes "5" 1988 & 1990-92, "6" 1989-97, Eng. Codes "4AFE" 1989-97, "4AGE" 1988 & 1990-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9661PT | VIN Code "5"; "Prizm" model; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-89 | 8188PT | VIN Code "6"; "Prizm" model; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 88 | 9661PT | VIN Code "5"; "Nova" model; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9661PT-1 | VIN Code "5"; "Prizm" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-89 | HS8188PT | VIN Code "6"; "Prizm" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88 | HS9661PT | VIN Code "5"; "Nova" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-89 | HIS8188PT | VIN Code "6"; "Prizm" model; Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9383 | VIN Code "5"; "Prizm" model |
| 1 | Gasket Conversion Set | 90-89 | CS8188 | VIN Code "6"; "Prizm" model |
| 1 | Gasket Conversion Set | 88 | CS9383 | VIN Code "5"; "Nova" model |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94516 | VIN Code "5"; "Prizm" model |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94135 | VIN Code "6"; "Prizm" model |
| 1 | Int. Manifold Gasket Set | 88 | MS92148 | VIN Code "5"; "Nova" model |
| 1 | Exh. Manifold Gasket Set | 90 | MS92939 | VIN Code "5"; "Prizm" model |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94129 | VIN Code "6"; "Prizm" model |
| 1 | Exh. Manifold Gasket Set | 88 | MS92939 | VIN Code "5"; "Nova" model |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 23591 | VIN Code "5"; "Prizm" model; Converter; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 90 | 23561 | VIN Code "5"; "Prizm" model; Flange; 1 49/64" ID x 2 17/64" OD |
| 2 | Exhaust Pipe Gasket | 90-89 | 23591 | VIN Code "6"; "Prizm" model; Converter; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 90-89 | 23591 | VIN Code "6"; "Prizm" model; Flange; 1 31/32" ID x 2 35/64" OD |
| 2 | Exhaust Pipe Gasket | 88 | 23591 | VIN Code "5"; "Nova" model; Converter; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 88 | 23561 | VIN Code "5"; "Nova" model; Flange; 1 49/64" ID x 2 17/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30510A | VIN Code "5"; "Prizm" model |
| 1 | Oil Pan Gasket Set | 90-89 | OS30510A | VIN Code "6"; "Prizm" model |
| 1 | Oil Pan Gasket Set | 88 | OS30510A | VIN Code "5"; "Nova" model |
| 1 | Drain Plug Gasket | 90-88 | 70822 | VIN Codes "5" & "6" |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40409 | VIN Codes "5" & "6"; Rubber; One-piece |
| 1 | Repair Sleeve | 90-88 | 16277 | VIN Codes "5" & "6"; Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50268R | VIN Code "5"; "Prizm" model; w/o Grommets; PermaDry® molded rubber gskts. incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 7 1.6L 96.8 (1587cc) DOHC L4 (16 Valve), 81mm Bore (Toyota Eng.) 1988-90 | | | | |
|--|-----------------------------------|--------------|-------------------|--|
| (cont.) VIN Codes "5" 1988 & 1990-92, "6" 1989-97, Eng. Codes "4AFE" 1989-97, "4AGE" 1988 & 1990-92 | | | | |
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50324R-1 | VIN Code "6"; "Prizm" model; w/o Grommets & w/Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-89 | VS50324R | VIN Code "6"; "Prizm" model; w/o Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88 | VS50268R | VIN Code "5"; "Nova" model; w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Grommet Set | 90 | ES72133 | VIN Code "5"; "Prizm" model |
| 1 | Grommet Set | 90-89 | ES72123 | VIN Code "6"; "Prizm" model |
| 1 | Grommet Set | 88 | ES72133 | VIN Code "5"; "Nova" model |
| 1 | Spark Plug Tube Seal Set | 90-89 | ES72105 | VIN Code "6"; "Prizm" model |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72656 | VIN Code "5"; "Prizm" model; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-89 | SS72656 | VIN Code "6"; "Prizm" model; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88 | SS72656 | VIN Code "5"; "Nova" model; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 35292 | VIN Code "5"; "Prizm" model; Thermostat inlet |
| 1 | O-Ring | 88 | 35292 | VIN Code "5"; "Nova" model; Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35337 | VIN Code "5"; "Prizm" model; Outlet |
| 1 | Water Outlet Gasket | 88 | 35337 | VIN Code "5"; "Nova" model; Outlet |
| 1 | O-Ring | 90-89 | 35292 | VIN Code "6"; "Prizm" model; Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35235 | VIN Codes "5" & "6"; Gskt. |
| 1 | Water Pump Mounting Set | 90-88 | ES72073 | VIN Codes "5" & "6" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90 | ES72759 | VIN Code "5"; "Prizm" model |
| 1 | Timing Cover Dust Seal Set | 90-89 | ES72747 | VIN Code "6"; "Prizm" model |
| 1 | Timing Cover Dust Seal Set | 88 | ES72759 | VIN Code "5"; "Nova" model |
| 1 | Crankshaft Front Seal Set | 90 | TCS45624 | VIN Code "5"; "Prizm" model |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45624 | VIN Code "6"; "Prizm" model |
| 1 | Crankshaft Front Seal Set | 88 | TCS45624 | VIN Code "5"; "Nova" model |
| 1 | Camshaft Front Seal Set | 90 | TCS45424 | VIN Code "5"; "Prizm" model |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45592 | VIN Code "6"; "Prizm" model |
| 1 | Camshaft Front Seal Set | 88 | TCS45424 | VIN Code "5"; "Nova" model |
| 1 | Repair Sleeve | 90 | 16225 | VIN Code "5"; "Prizm" model; Use w/installation tool |
| 1 | Repair Sleeve | 90-89 | 16225 | VIN Code "6"; "Prizm" model; Use w/installation tool |
| 1 | Repair Sleeve | 88 | 16225 | VIN Code "5"; "Nova" model; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90 | 16325 | VIN Code "5"; "Prizm" model |
| 1 | Repair Sleeve Tool | 90-89 | 16325 | VIN Code "6"; "Prizm" model |
| 1 | Repair Sleeve Tool | 88 | 16325 | VIN Code "5"; "Nova" model |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-88 | ES70600 | VIN Codes "5" & "6"; w/MFI |
| 1 | Throttle Body Gasket | 90 | 60790 | VIN Code "5"; "Prizm" model; w/MFI |
| 1 | Throttle Body Gasket | 90-89 | 60839 | VIN Code "6"; "Prizm" model; w/MFI |
| 1 | Throttle Body Gasket | 88 | 60790 | VIN Code "5"; "Nova" model; w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70264 | VIN Code "5"; "Prizm" model |
| 1 | EGR Gasket | 90-89 | 70264 | VIN Code "6"; "Prizm" model; California |
| 1 | EGR Gasket | 90-89 | 70368 | VIN Code "6"; "Prizm" model; Exc. California |
| 1 | EGR Gasket | 88 | 72554 | VIN Code "5"; "Nova" model |
| 8 1.6L 96.9 (1588cc) DOHC L4 (16 Valve), 80mm Bore (Isuzu Eng.) 1990 | | | | |
| VIN Code "5" 1990-91, Eng. Code "4XE1W" 1990-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9685PT-1 | |
| 1 | Head Set | 90 | HS9685PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9685 | Consolidated design |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94504 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94506 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60857 | Flange |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 1.6L 96.9 (1588cc) DOHC L4 (16 Valve), 80mm Bore (Isuzu Eng.) 1990 8 VIN Code "5" 1990-91, Eng. Code "4XE1W" 1990-91 (cont.) | | | | |
|--|-----------------------------------|-------|-----------|---|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30539C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40524 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50064R | PermaDry® molded rubber gskt. incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35364 | Outer; Thermostat |
| 1 | Thermostat Gasket | 90 | 35452 | Inner; Thermostat |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35454 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45853 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45851 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60842 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70372 | |
| 1.6L 96.9 (1588cc) SOHC L4 (12 Valve), 80mm Bore (Isuzu Eng.) 1990 9 VIN Code "6" 1990-93, Eng. Code "4XE1V" 1990-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9684PT | |
| 1 | Head Set | 90 | HS9684PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS9684PT | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9685 | Consolidated design |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94501 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94503 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60856 | Converter; Exc. California; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60668 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30539C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40524 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50053R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72721 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35455 | Thermostat housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35364 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35454 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45853 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45696 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60919 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70372 | |
| 1.6L 97.5 (1598cc) SOHC L4 (8 Valve), 79mm Bore (Opel Eng.) 1988-90 10 VIN Code "6" 1988-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9553PT | Head bolts not incl.; Head bolt replacement recommended |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 10 1.6L 97.5 (1598cc) SOHC L4 (8 Valve), 79mm Bore (Opel Eng.) 1988-90 (cont.) VIN Code "6" 1988-93 | | | | |
|---|-----------------------------|-------|------------|------------------------------------|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94021 | |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94022 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 60477 | Packing |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30590C | |
| 1 | Drain Plug Gasket | 90-88 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40535 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 90-88 | 16275 | Use w/installation tool |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72698 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-88 | 35410 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35411 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45831 | |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45603 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-88 | 60706 | w/TBI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-88 | 60765 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70274 | |
| 11 1.6L 98 (1599cc) SOHC L4 (Chevrolet), 82mm Bore 1976-87 VIN Codes "C" 1982-87, "E" 1976-80, "J" 1978, "O" 1979-80, "9" 1980-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-76 | 8504PT | |
| 1 | Head Set | 87-76 | HS8504PT-1 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 87-76 | FS8504PT-1 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-76 | MS90524 | |
| 1 | Exh. Manifold Gasket Set | 87-76 | MS90360 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-76 | 27196-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-76 | OS30342C | |
| 1 | Drain Plug Gasket | 87-76 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-76 | BS40092 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-76 | VS50140C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-76 | SS70816 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-76 | 35168 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-76 | 35156 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-76 | TCS45124 | |
| 1 | Camshaft Front Seal Set | 87-76 | TCS45285 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-79 | 60259 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 87-76 | 70780 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 1.6L 98 (1599cc) SOHC L4 (Chevrolet), 82mm Bore 1976-87 11 VIN Codes "C" 1982-87, "E" 1976-80, "J" 1978, "O" 1979-80, "9" 1980-82 (cont.) | | | | |
|---|-------------------------------|-------|----------|--|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-76 | 70978 | |
| 1.8L 109.5 (1796cc) SOHC L4 (8 Valve), 84.8mm Bore (Opel Eng.) 1982-86 12 VIN Code "O" 1982-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 86-82 | 9014PT | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 1 | Head Bolt Set | 86-82 | ES72728 | Replacement required |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 86-82 | MS92081 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 86-82 | 60525 | Pipe to manifold; 1 45/64" ID steel sleeve; Improved design |
| 1 | Exh. Flange Bolt & Spring Kit | 86-82 | ES72141 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-82 | 27196-1 | Cover |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 86-82 | VS50243C | Cork |
| 1 | Valve Cover Gasket Set | 86-82 | VS50243T | PermaDryPlus® |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-82 | 35342 | Thermostat E/Z Fill seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-82 | 35261 | Outlet O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 86-82 | 35302 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 86-82 | TCS45604 | |
| 1 | Camshaft Front Seal Set | 86-82 | TCS45603 | |
| 1 | Repair Sleeve Tool | 86-82 | 16303 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86-82 | 60535 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 86-82 | 70978 | |
| 1.8L 109.5 (1796cc) SOHC Turbo L4 (8 Valve), 84.8mm Bore (Opel Eng.) 1984-86 13 VIN Code "J" 1984-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 86-84 | 9014PT | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 1 | Head Bolt Set | 86-84 | ES72728 | Replacement required |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 86-84 | MS93653 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Flange Bolt & Spring Kit | 86-84 | ES72141 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-84 | 27196-1 | Cover |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 86-84 | VS50243C | Cork |
| 1 | Valve Cover Gasket Set | 86-84 | VS50243T | PermaDryPlus® |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-84 | 35342 | Thermostat E/Z Fill seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-84 | 35261 | Outlet O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 86-84 | 35302 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 86-84 | TCS45604 | |
| 1 | Camshaft Front Seal Set | 86-84 | TCS45603 | |
| 1 | Repair Sleeve Tool | 86-84 | 16303 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86-84 | 60535 | w/MFI |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| 13 1.8L 109.5 (1796cc) SOHC Turbo L4 (8 Valve), 84.8mm Bore (Opel Eng.) 1984-86 (cont.) VIN Code "J" 1984-86 | | | | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 86-84 | 70978 | |
| 14 1.8L 110.8 (1817cc) SOHC Diesel L4 (8 Valve), 84mm Bore (Isuzu Eng.) 1981-86 VIN Code "D" 1981-86, Eng. Code "4FB1" 1981-86 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 86-81 | 60385 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 86-81 | OS30481R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-81 | BS40449-1 | Rubber; One-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-81 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 86-81 | 25636 | |
| 15 1.8L 112 (1835cc) OHV L4 (Chevrolet), 89mm Bore 1982 VIN Code "G" 1982 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 82 | 9407PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 82 | HS9407PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82 | MS91390 | |
| 1 | Exh. Manifold Gasket Set | 82 | MS91457 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 82 | 60525 | Pipe to manifold; 1 45/64" ID steel sleeve; Improved design |
| 1 | Exh. Flange Bolt & Spring Kit | 82 | ES72141 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82 | OS30433C | |
| 1 | Drain Plug Gasket | 82 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82 | BS40422 | 5.5mm thick; Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82 | VS50222C | Cork |
| 1 | Valve Cover Gasket Set | 82 | VS50222R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82 | SS70816 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 82 | 35257 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82 | 35258 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82 | 35259 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82 | TCS45536 | w/o Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82 | 60399 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82 | 70800 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82 | 70950 | |
| 16 2.0L 121 (1989cc) OHV L4 (Chevrolet), 89mm Bore 1983-89 VIN Codes "B" 1983-84, "P" 1983-86, "1" 1987-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-87 | 9469PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket | 86-83 | 9407PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

2.0L 121 (1989cc) OHV L4 (Chevrolet), 89mm Bore 1983-89 16
VIN Codes "B" 1983-84, "P" 1983-86, "1" 1987-89 (cont.)

| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
|------------|---|--------------|------------------|--|
| 1 | CYLINDER HEAD (cont.) Head Gasket Spacer Shim | 89-87 | 9469SP | HeadSaver® |
| 1 | Head Set | 89-87 | HS9469PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-83 | HS9407PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 89-87 | HIS9469PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Bolt Set | 89-87 | ES72158 | Head bolts w/Washers; Replacement recommended |
| 1 | Head Bolt Set | 86-83 | ES72162 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 86-85 | FS9407PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-87 | CS9469 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-87 | MS93811 | |
| 1 | Int. Manifold Gasket Set | 86-83 | MS91390 | |
| 1 | Exh. Manifold Gasket Set | 89-87 | MS93812 | |
| 1 | Exh. Manifold Gasket Set | 86-83 | MS91457 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-87 | 60538 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 86-85 | 60477 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 84 | 60477 | Pipe to manifold; Canada |
| 1 | Exhaust Pipe Gasket | 84 | 60525 | Pipe to manifold; Exc. Canada; 1 45/64" ID steel sleeve; Improved design |
| 1 | Exhaust Pipe Gasket | 83 | 60525 | Pipe to manifold; 1 45/64" ID steel sleeve; Improved design |
| 1 | Exh. Flange Bolt & Spring Kit | 89-83 | ES72141 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-87 | OS34300C | |
| 1 | Oil Pan Gasket Set | 86-83 | OS30433C | |
| 1 | Drain Plug Gasket | 89-83 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-85 | BS40625 | 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 89-85 | BS40464 | 11.0mm thick; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 84 | BS40422 | 1st Design; 5.5mm thick; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 84 | BS40625 | 2nd Design; 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 84 | BS40464 | 2nd Design; 11.0mm thick; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 83 | BS40422 | 5.5mm thick; Rubber; Two-piece |
| 1 | Repair Sleeve Tool | 89-85 | 16304 | |
| 1 | Repair Sleeve Tool | 84 | 16304 | 2nd Design; 11.0mm thick |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-87 | VS50313R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86-83 | VS50222C | Cork |
| 1 | Valve Cover Gasket Set | 86-83 | VS50222R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-83 | SS70816 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 89-87 | 35393 | Thermostat gskt. |
| 1 | Thermostat Gasket | 89-87 | 35614 | Thermostat O-ring; Improved design |
| 1 | Thermostat Gasket | 86-83 | 35257 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 86-83 | 35258 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-87 | 35392 | |
| 1 | Water Pump Gasket | 86-83 | 35259 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 89-87 | TCS45793 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 86-83 | TCS45536 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 89-87 | TCS45762 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 89-83 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 89-83 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-87 | 60807 | w/TBI |
| 1 | Air Cleaner Gasket | 84-83 | 60399 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 89-87 | 60785 | w/TBI; Insulator |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 16 2.0L 121 (1989cc) OHV L4 (Chevrolet), 89mm Bore 1983-89 (cont.) VIN Codes "B" 1983-84, "P" 1983-86, "1" 1987-89 | | | | |
|--|-------------------------------|-------|-------------|--|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 86-83 | 60676 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89-83 | 70800 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-87 | 70954 | |
| 1 | EGR Gasket | 86-83 | 70950 | |
| 17 2.0L 122 (1998cc) SOHC L4 (8 Valve), 86mm Bore (Opel Eng.) 1987-90 VIN Codes "H" 1992-94, "K" 1987-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9014PT | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 1 | Head Set | 90-87 | HS9188PT-1 | Head bolts & exh. pipe packing not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-87 | HIS9188PT-1 | Head bolts & exh. pipe packing not incl.; Head bolt replacement required |
| 1 | Head Bolt Set | 90-87 | ES72728 | Replacement required |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9472 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93625 | |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS92081 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60850 | Rear; Converter; 51mm ID |
| 1 | Exhaust Pipe Gasket | 90-87 | 60525 | Pipe to manifold; 1 45/64" ID steel sleeve; Improved design |
| 1 | Exh. Flange Bolt & Spring Kit | 90-87 | ES72141 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30574R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40555 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-87 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50243C | Cork |
| 1 | Valve Cover Gasket Set | 90-87 | VS50243T | PermaDryPlus® |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72698 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-87 | 35435 | Outlet gskt. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-87 | 35261 | Outlet O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35302 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45604 | |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45603 | |
| 1 | Repair Sleeve Tool | 90-87 | 16303 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-87 | 60706 | w/TBI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 60863 | w/TBI |
| 1 | Throttle Body Gasket | 88-87 | 60758 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70954 | |
| 1 | EGR Gasket | 88-87 | 71098 | |
| 18 2.0L 122 (1998cc) SOHC Turbo L4 (8 Valve), 86mm Bore (Opel Eng.) 1987-90 VIN Code "M" 1987-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9014PT | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 1 | Head Set | 90-87 | HS9472PT-1 | Head bolts & exh. pipe packing not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-87 | ES72728 | Replacement required |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 2.0L 122 (1998cc) SOHC Turbo L4 (8 Valve), 86mm Bore (Opel Eng.) 1987-90 18 VIN Code "M" 1987-90 (cont.) | | | | |
|--|-----------------------------------|--------------|------------------|--|
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9472 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93625 | |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS93653 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Flange Bolt & Spring Kit | 90-87 | ES72141 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30574R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40555 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-87 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50243C | Cork |
| 1 | Valve Cover Gasket Set | 90-87 | VS50243T | PermaDryPlus® |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72698 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-87 | 35435 | Outlet gskt. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-87 | 35261 | Outlet O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35302 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45604 | |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45603 | |
| 1 | Repair Sleeve Tool | 90-87 | 16303 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-87 | 60706 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70954 | |
| 1 | EGR Gasket | 88-87 | 71098 | |
| 2.2L 134 (2189cc) OHV L4 (Chevrolet), 89mm Bore 1990 19 VIN Codes "G" 1990-91, "4" 1992-2002 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9469PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90 | 9469SP | HeadSaver® |
| 1 | Head Set | 90 | HS9469PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS9469PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Bolt Set | 90 | ES72164 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9469 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS93811 | |
| 1 | Exh. Manifold Gasket Set | 90 | MS93812 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60850 | Converter; 1 or 2 Req'd.; 51mm ID |
| 1 | Exhaust Pipe Gasket | 90 | 60538 | Packing; "Chevrolet" & "Pontiac" makes |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS34300C | |
| 1 | Drain Plug Gasket | 90 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40625 | 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 90 | BS40464 | 11.0mm thick; Rubber; One-piece; Improved design |
| 1 | Repair Sleeve Tool | 90 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50313R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS70816 | Premium valve stem seals incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 19 2.2L 134 (2189cc) OHV L4 (Chevrolet), 89mm Bore 1990 (cont.) VIN Codes "G" 1990-91, "4" 1992-2002 | | | | |
|--|-------------------------------|-------|------------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35560 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35392 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90 | TCS45793 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90 | TCS45762 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90 | 60807 | w/TBI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60785 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70954 | EGR valve |
| 20 2.3L 138 (2260cc) DOHC L4 (16 Valve/Olds.), 92mm Bore 1987-90 VIN Codes "A" 1989-94 (Quad 4 H.O.), "D" 1987-95 (Quad 4) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9515PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-87 | HS9515PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-87 | HIS9515PT | Head bolts, exh. pipe packing, timing cover gskts. not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl. |
| 1 | Head Bolt Set | 90-87 | ES72727 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9515 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS90573 | |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS90559 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-87 | 60850 | Converter; 1 to 2 Req'd.; 51mm ID |
| 2 | Exhaust Pipe Gasket | 90-87 | 60525 | Pipe to manifold; 2 Req'd.; 1 45/64" ID steel sleeve; Improved design |
| 1 | Exhaust Pipe Gasket | 90-87 | 60828 | Pipe to manifold; 2 5/8" ID |
| 1 | Exh. Flange Bolt & Spring Kit | 90-87 | ES72141 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30597R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90-87 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40591 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50325R | Int. & Exh.; 1st Design; Seals fit into grooves in camshaft housing; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS70287 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35427 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Mounting Set | 90-87 | ES72102 | Must be used w/MS 90559 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-87 | TCS45843 | 1st Design; w/20 hole gskt.; .70mm thick |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-87 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-87 | 60757 | w/MFI |
| 21 2.3L 140 OHV H6 (Corvair), 3.375" Bore 1960-61 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 61-60 | ES7921WS | Cyl. head |
| 6 | Head Gasket | 61-60 | 11997 | Cyl. to block |
| 2 | Head Set | 61-60 | HS7921WS-3 | Valve stem seals & 6-bolt valve cover gskts. not incl.; 2 Req'd. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 2.3L 140 OHV H6 (Corvair), 3.375" Bore 1960-61 21 (cont.) | | | | |
|---|-------------------------------|-------|------------|--|
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 61-60 | FS7921WS-1 | Valve stem seals & 6-bolt valve cover gskts. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 61-60 | MS9716B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 61-60 | 9595 | Packing; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 61-60 | 414 | Mounting; O-ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 61-60 | OS12625R | |
| 1 | Drain Plug Gasket | 61-60 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 61-60 | VS12954R | 4-bolt valve covers |
| 1 | Valve Cover Gasket Set | 61-60 | VS12651 | 6-bolt valve covers |
| 2 | Load Spreader Set | 61-60 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankcase Cover Set | 61-60 | PS12661 | |
| 1 | Push Rod Tube Seal Set | 61-60 | ES70375 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 61-60 | SS70281 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 61-60 | TCS12652-2 | |
| 1 | Clutch & Flywheel Housing Set | 61-60 | TCS12662 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 61-60 | 5198 | w/2-1 Bbl.; 2 Req'd.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 61-60 | 12665 | 1 9/16" OD |
| 2.3L 140 SOHC L4 (Chevrolet), 3.5" Bore 1971-77 22 VIN Codes "A" 1971-76, "B" 1971-77 | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 77-71 | 70822 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 77-75 | SS70037 | Premium valve stem seals incl.; Improved design |
| 1 | Valve Stem Seal Set | 74-71 | SS70373 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 77-71 | 35074 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 77-71 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 76-73 | 60143 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 72-71 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 77-73 | 60260 | w/2 Bbl.; Gskt.; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 77-73 | 60259 | w/2 Bbl.; Insulator |
| 1 | Carb. Mounting Gasket | 77-71 | 60044 | w/1 Bbl.; Gskt. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 77-71 | 12665 | 1 9/16" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 77-71 | 70978 | |
| 2.4L 145 OHV Turbo H6 (Corvair), 3.4375" Bore 1962-63 23 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 63-62 | ES7921WS | Cyl. head |
| 6 | Head Gasket | 63-62 | 11997 | Cyl. to block |
| 2 | Head Set | 63-62 | HS7921WS-3 | Valve stem seals & turbo mounting gskts. not incl.; 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-62 | FS7921WS-1 | Valve stem seals & turbo mounting gskts. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 63-62 | MS9716B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 63-62 | 9097 | Outlet pipe flange; 2 Req'd.; 3" bolt hole centers |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 23 2.4L 145 OHV Turbo H6 (Corvair), 3.4375" Bore 1962-63 | | | | |
|--|-------------------------------|-------|------------|--|
| (cont.) | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 63-62 | 414 | Mounting; O-ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-62 | OS12625R | |
| 1 | Drain Plug Gasket | 63-62 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-62 | VS12954R | |
| 2 | Load Spreader Set | 63-62 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankcase Cover Set | 63-62 | PS12661 | |
| 1 | Push Rod Tube Seal Set | 63-62 | ES70375 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 63-62 | SS70281 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63-62 | TCS12652-2 | |
| 1 | Clutch & Flywheel Housing Set | 63-62 | TCS12662 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 63-62 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 63-62 | 12665 | 1 9/16" OD |
| 24 2.4L 145 OHV H6 (Corvair), 3.4375" Bore 1961-63 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 63-61 | ES7921WS | Cyl. head |
| 6 | Head Gasket | 63-61 | 11997 | Cyl. to block |
| 2 | Head Set | 63-62 | HS7921WS-3 | Valve stem seals not incl.; 2 Req'd. |
| 2 | Head Set | 61 | HS7921WS-3 | Valve stem seals & 6-bolt valve cover gsks. not incl.; 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-62 | FS7921WS-1 | Valve stem seals not incl. |
| 1 | Full Gasket Set | 61 | FS7921WS-1 | Valve stem seals & 6-bolt valve cover gsks. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 63-61 | MS9716B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 63-61 | 9595 | Packing; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 63-61 | 414 | Mounting; O-ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-61 | OS12625R | |
| 1 | Drain Plug Gasket | 63-61 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-61 | VS12954R | 4-bolt valve covers |
| 1 | Valve Cover Gasket Set | 61 | VS12651 | 6-bolt valve covers |
| 2 | Load Spreader Set | 63-61 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankcase Cover Set | 63-61 | PS12661 | |
| 1 | Push Rod Tube Seal Set | 63-61 | ES70375 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 63-61 | SS70281 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63-61 | TCS12652-2 | |
| 1 | Clutch & Flywheel Housing Set | 63-61 | TCS12662 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 63-61 | 5198 | w/2-1 Bbl.; 2 Req'd.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 63-61 | 12665 | 1 9/16" OD |
| 25 2.5L 151 OHV L4 (Pontiac), 4" Bore 1977-90 | | | | |
| VIN Codes "F" 1982-83, "R" 1980-92, "S" 1983, "U" 1985-91, "V" 1977-80, "1" 1978-79, "2" 1982-86, "5" 1979-83, "9" 1978-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-85 | 9406PT | VIN Code "U"; Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket | 90-85 | 515SD | VIN Codes "R" & "2"; Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

2.5L 151 OHV L4 (Pontiac), 4" Bore 1977-90 25

VIN Codes "F" 1982-83, "R" 1980-92, "S" 1983, "U" 1985-91, "V" 1977-80, "1" 1978-79, "2" 1982-86, "5" 1979-83, "9" 1978-79 (cont.)

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|-------------------------------|-------|------------|--|
| 1 | Head Gasket | 90-85 | 9405PT-1 | VIN Codes "R" & "2"; Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket | 84-79 | 515SD | Crossflow head eng.; PermaTorque Severe Duty® |
| 1 | Head Gasket | 84-79 | 9405PT-1 | Crossflow head eng.; PermaTorque® |
| 1 | Head Gasket | 79-77 | 8530PT-1 | Exc. Crossflow head eng. |
| 1 | Head Set | 90 | HS9405PT-5 | VIN Code "R"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 90-89 | HS9406PT-3 | VIN Code "U"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 89-88 | HS9405PT-4 | VIN Code "R"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 88 | HS9406PT-2 | VIN Code "U"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9405PT-3 | VIN Code "R"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9406PT-1 | VIN Code "U"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86-85 | HS9406PT | VIN Code "U"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86-85 | HS9405PT | VIN Codes "R" & "2"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS9405PT | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83-79 | HS8686PT-1 | Crossflow head eng.; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 86-85 | HSB9405PT | VIN Codes "R" & "2"; w/Head bolts; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 86-85 | HIS9405PT | VIN Codes "R" & "2"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Installation Set | 84 | HIS9405PT | Exh. pipe packing not incl. |
| 1 | Head Bolt Set | 90-85 | ES72858 | VIN Code "U"; Replacement recommended |
| 1 | Head Bolt Set | 90-85 | ES72733 | VIN Codes "R" & "2"; Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 86-85 | FS9405PT | VIN Codes "R" & "2"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84 | FS9405PT | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83-79 | FS8686PT-1 | Crossflow head eng.; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9405 | VIN Codes "R" & "U"; RTV sealant incl. for oil pan gskt. |
| 1 | Gasket Conversion Set | 87 | CS9405 | VIN Code "U"; w/M/T; RTV sealant incl. for oil pan gskt. |
| 1 | Gasket Conversion Set | 87-85 | CS8686 | VIN Codes "R" & "2" |
| 1 | Gasket Conversion Set | 84-79 | CS8686 | Crossflow head eng. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94278 | VIN Code "R" |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94278 | VIN Code "U" |
| 1 | Int. Manifold Gasket Set | 89-87 | MS93688 | VIN Code "R" |
| 1 | Int. Manifold Gasket Set | 88-87 | MS93688 | VIN Code "U" |
| 1 | Int. Manifold Gasket Set | 86-79 | MS90563 | Crossflow head eng. |
| 1 | Int. & Exh. Gasket Set | 79-77 | MS90376 | Exc. Crossflow head eng. |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS93689 | VIN Codes "R" & "U" |
| 1 | Exh. Manifold Gasket Set | 86-79 | MS90564 | Crossflow head eng. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60836 | Pipe to manifold; "Chevrolet" make |
| 1 | Exhaust Pipe Gasket | 90 | 60592 | Pipe to manifold; Exc. "Chevrolet" make |
| 1 | Exhaust Pipe Gasket | 90 | 60850 | VIN Code "U"; Converter; 51mm ID |
| 1 | Exhaust Pipe Gasket | 89-83 | 60592 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 82 | 60533 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 81-80 | 60477 | Packing |
| 1 | Exh. Flange Bolt & Spring Kit | 90-80 | ES72141 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-85 | 6579 | VIN Codes "R" & "2"; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 84-77 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87 | OS34301C | VIN Code "U"; w/A/T |
| 1 | Oil Pan Gasket Set | 87-85 | OS30409C | VIN Codes "R" & "2" |
| 1 | Oil Pan Gasket Set | 86-85 | OS34301C | VIN Code "U" |
| 1 | Oil Pan Gasket Set | 84-79 | OS30409C | Crossflow head eng. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

25 2.5L 151 OHV L4 (Pontiac), 4" Bore 1977-90

(cont.) VIN Codes "F" 1982-83, "R" 1980-92, "S" 1983, "U" 1985-91, "V" 1977-80, "1" 1978-79, "2" 1982-86, "5" 1979-83, "9" 1978-79

| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|------------|--|
| 1 | Oil Pan Gasket Set | 79-77 | OS30139C-1 | Exc. Crossflow head eng. |
| 1 | Drain Plug Gasket | 90-88 | 72598 | VIN Codes "R" & "U"; Drain plug & filter seal |
| 1 | Drain Plug Gasket | 87 | 70822 | VIN Code "R" |
| 1 | Drain Plug Gasket | 87 | 70822 | VIN Code "U"; w/A/T |
| 1 | Drain Plug Gasket | 87 | 72598 | VIN Code "U"; w/M/T; Drain plug & filter seal |
| 1 | Drain Plug Gasket | 86-77 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-79 | BS40578 | Crossflow head eng.; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 79-77 | BS40013 | Exc. Crossflow head eng.; Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 79-77 | BS11829-1 | Exc. Crossflow head eng.; Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-79 | 16259 | Crossflow head eng.; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-79 | 16304 | Crossflow head eng. |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50329C | Cork |
| 1 | Valve Cover Gasket Set | 90-88 | VS50179T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 87-79 | VS50179C | Crossflow head eng.; Cork |
| 1 | Valve Cover Gasket Set | 87-79 | VS50179T | Crossflow head eng.; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 87-79 | VS50179R | Crossflow head eng.; Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 90-85 | PS50276C | Cork |
| 1 | Push Rod Cover Gasket Set | 84-77 | PS50153C | Cork |
| 1 | Push Rod Cover Gasket Set | 84-77 | PS13223R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72684 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-81 | SS72531 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-77 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35062 | VIN Code "R"; Thermostat housing; 1 13/16" ID |
| 1 | Water Outlet Gasket | 84-79 | 35062 | VIN Codes "R" & "5"; Thermostat housing to head; 1 13/16" ID |
| 1 | Thermostat Gasket | 86-79 | 35213 | VIN Codes "F" & "S" & "V" & "1" & "2" & "9"; Crossflow head eng.; Thermostat housing to head |
| 1 | Thermostat Gasket | 79-77 | 13224 | Exc. Crossflow head eng.; Thermostat housing to head |
| 1 | O-Ring | 86-82 | 35342 | Thermostat E/Z Fill seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35062 | VIN Code "R"; Outlet gskt.; 1st Design; 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-87 | 35568 | VIN Code "U"; Outlet gskt. |
| 1 | Water Outlet Gasket | 89-85 | 35062 | VIN Codes "R" & "2"; Outlet gskt.; 1 13/16" ID |
| 1 | Water Outlet Gasket | 84-77 | 35062 | Outlet; 1 13/16" ID |
| 1 | O-Ring | 90 | 35533 | VIN Code "R"; Outlet seal; 2nd Design |
| 1 | O-Ring | 90-89 | 35533 | VIN Code "U"; Outlet seal |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35413 | VIN Code "R"; Exc. "Fiero" model; Adapter to block |
| 1 | Water Pump Gasket | 90-87 | 35518 | VIN Code "R"; Exc. "Fiero" model; Pump to adapter |
| 1 | Water Pump Gasket | 90-87 | 35215 | VIN Code "U"; Adapter to block |
| 1 | Water Pump Gasket | 90-87 | 35299 | VIN Code "U"; Pump to adapter |
| 1 | Water Pump Gasket | 88-87 | 35215 | VIN Code "R"; "Fiero" model; Adapter to block |
| 1 | Water Pump Gasket | 88-87 | 35299 | VIN Code "R"; "Fiero" model; Pump to adapter |
| 1 | Water Pump Gasket | 86-79 | 35215 | VIN Codes "R" & "U" & "5"; Adapter to block |
| 1 | Water Pump Gasket | 86-79 | 35299 | VIN Codes "R" & "U" & "5"; Pump to adapter |
| 1 | Water Pump Gasket | 86-77 | 13243 | VIN Codes "F" & "S" & "V" & "1" & "2" & "9" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-83 | TCS13198-2 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 82-77 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45846 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 87-85 | TCS45846 | VIN Code "U"; w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 87-85 | TCS45264 | VIN Codes "R" & "2"; w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 84-77 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-77 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-77 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-87 | 60706 | w/TBI |
| 1 | Air Cleaner Gasket | 86-82 | 60535 | w/TBI |
| 1 | Air Cleaner Gasket | 86-80 | 60399 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 79 | 60399 | w/2 Bbl.; Silencer |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 2.5L 151 OHV L4 (Pontiac), 4" Bore 1977-90 25 | | | | |
|---|-----------------------------|-------|------------|---|
| VIN Codes "F" 1982-83, "R" 1980-92, "S" 1983, "U" 1985-91, "V" 1977-80, "1" 1978-79, "2" 1982-86, (cont.) "5" 1979-83, "9" 1978-79 | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-79 | 60447 | w/2 Bbl.; Crossflow head eng.; Adapter to manifold |
| 1 | Carb. Mounting Gasket | 86-79 | 60446 | w/2 Bbl.; Crossflow head eng.; Carb. to adapter |
| 1 | Carb. Mounting Gasket | 79-78 | 60260 | w/2 Bbl.; Exc. Crossflow head eng.; Gskt. |
| 1 | Carb. Mounting Gasket | 77 | 60259 | w/2 Bbl.; Exc. Crossflow head eng.; Insulator |
| 1 | Throttle Body Gasket | 90-87 | 60764 | w/TBI |
| 1 | Throttle Body Gasket | 86-82 | 60536 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 81-79 | 11497 | Crossflow head eng. |
| 1 | Distributor Mounting Gasket | 79-77 | 12665 | Exc. Crossflow head eng.; 1 9/16" OD |
| 1 | O-Ring | 90-87 | 70484-1 | Distributor mounting |
| 1 | O-Ring | 86-82 | 421 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-85 | 70978 | |
| 1 | EGR Gasket | 84-82 | 70978 | w/TBI |
| 1 | EGR Gasket | 84-82 | 71098 | w/2 Bbl. |
| 1 | EGR Gasket | 81-77 | 71098 | |
| 2.5L 153 OHV L4 (Chevrolet), 3.875" Bore 1962-70 26 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 70-62 | 8530PT-1 | |
| 1 | Head Set | 70-62 | HS8530PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 70-68 | FS8530PT-2 | |
| 1 | Full Gasket Set | 67-62 | FS8530PT-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 70-62 | MS9772B | |
| 1 | Intake to Exhaust Gasket | 70-62 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 70-62 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 70-62 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 70-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-62 | OS30139C-1 | |
| 1 | Drain Plug Gasket | 70-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 70-68 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 70-68 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 67-62 | BS13241 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-62 | VS13197R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 70-62 | PS50153C | Cork |
| 1 | Push Rod Cover Gasket Set | 70-62 | PS13223R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-62 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 70-62 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 70-62 | 35062 | Outlet; 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 70-62 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 70-62 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 70-62 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 70-62 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 70-62 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 70-62 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70-62 | 9249 | w/1 Bbl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 26 2.5L 153 OHV L4 (Chevrolet), 3.875" Bore 1962-70 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 70-62 | 12665 | 1 9/16" OD |
| 27 2.7L 164 OHV H6 (Corvair), 3.4375" Bore 1964-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-65 | ES8177S | Cyl. head |
| 6 | Head Gasket | 69-64 | 11997 | Cyl. to block |
| 2 | Head Gasket | 64 | ES7921WS | Cyl. head |
| 2 | Head Set | 69-65 | HS8177S | w/2-1 Bbl.; Valve stem seals not incl.; 2 Req'd. |
| 2 | Head Set | 69-65 | HS8177S | w/4-1 Bbl.; Exh. manifold gskts., valve stem seals, exh. pipe packing not incl.; 2 Req'd. |
| 2 | Head Set | 64 | HS7921WS-3 | Valve stem seals not incl.; 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-65 | FS8177S | w/2-1 Bbl.; Valve stem seals not incl. |
| 1 | Full Gasket Set | 69-65 | FS8177S | w/4-1 Bbl.; Exh. manifold gskts., valve stem seals, exh. pipe packing not incl. |
| 1 | Full Gasket Set | 64 | FS7921WS-1 | Valve stem seals not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 69-65 | MS9991 | w/4-1 Bbl. |
| 1 | Exh. Manifold Gasket Set | 69-64 | MS9716B | w/2-1 Bbl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 69-65 | 9993 | Packing; w/4-1 Bbl.; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 69-64 | 9595 | Packing; w/2-1 Bbl.; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 69-64 | 414 | Mounting; O-ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-64 | OS12625R | |
| 1 | Drain Plug Gasket | 69-64 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-64 | VS12954R | |
| 2 | Load Spreader Set | 69-64 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankcase Cover Set | 69-64 | PS12661 | |
| 1 | Push Rod Tube Seal Set | 69-64 | ES70375 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-64 | SS70281 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-64 | TCS12652-2 | |
| 1 | Clutch & Flywheel Housing Set | 69-64 | TCS12662 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 4 | Air Cleaner Gasket | 69-65 | 5198 | w/4-1 Bbl.; 4 Req'd.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 69-64 | 5198 | w/2-1 Bbl.; 2 Req'd.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-64 | 12665 | 1 9/16" OD |
| 28 2.7L 164 OHV Turbo H6 (Corvair), 3.4375" Bore 1964-66 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 66-65 | ES8177S | Cyl. head |
| 6 | Head Gasket | 66-64 | 11997 | Cyl. to block |
| 2 | Head Gasket | 64 | ES7921WS | Cyl. head |
| 2 | Head Set | 66-65 | HS8177S | Valve stem seals & turbo mounting gskts. not incl.; 2 Req'd. |
| 2 | Head Set | 64 | HS7921WS-3 | Valve stem seals & turbo mounting gskts. not incl.; 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-65 | FS8177S | Valve stem seals & turbo mounting gskts. not incl. |
| 1 | Full Gasket Set | 64 | FS7921WS-1 | Valve stem seals & turbo mounting gskts. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 66-64 | MS9716B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 66-64 | 8592 | Inlet to exh. pipe packing; 2 Req'd.; 1 7/8" ID |
| 2 | Exhaust Pipe Gasket | 66-64 | 9587 | Outlet pipe packing; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 66-64 | 414 | Mounting; O-ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-64 | OS12625R | |
| 1 | Drain Plug Gasket | 66-64 | 70822 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 2.7L 164 OHV Turbo H6 (Corvair), 3.4375" Bore 1964-66 28 (cont.) | | | | |
|--|-------------------------------|-------|-------------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-64 | VS12954R | |
| 2 | Load Spreader Set | 66-64 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankcase Cover Set | 66-64 | PS12661 | |
| 1 | Push Rod Tube Seal Set | 66-64 | ES70375 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-64 | SS70281 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-64 | TCS12652-2 | |
| 1 | Clutch & Flywheel Housing Set | 66-64 | TCS12662 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-64 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 66-64 | 12665 | 1 9/16" OD |
| 2.8L 173 (2835cc) OHV V6 (Chevrolet), 89mm Bore 1980-89 29 VIN Codes "L" 1983-84, "S" 1985-89, "W" 1985-89, "X" 1981-86, "Z" 1981-84, "1" 1982-84, "7" 1980, "9" 1985-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 89-87 | 513SD | VIN Code "W"; Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 89-87 | 9471PT | VIN Code "W"; Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 89-87 | 512SD | VIN Codes "S" & "9"; Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 89-87 | 8699PT-2 | VIN Codes "S" & "9"; Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 86-80 | 512SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 86-80 | 8699PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 89-80 | 8699SP-1 | HeadSaver® |
| 1 | Head Set | 89-87 | HS8699PT-6 | VIN Code "S"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 89-87 | HS9471PT | VIN Code "W"; Int. & exh. manifold gskts., head bolts, exh. pipe packing, valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-85 | HS8699PT-5 | VIN Code "9"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-85 | HS8699PT-4 | VIN Code "X"; w/2 Bbl.; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86-85 | HS8699PT-6 | VIN Codes "S" & "W"; w/MFI; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 84-80 | HS8699PT-4 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 89-87 | HIS8699PT-6 | VIN Code "S"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Installation Set | 89-87 | HIS9471PT | VIN Code "W"; Int. & exh. manifold gskts., head bolts, exh. pipe packing, valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl. |
| 1 | Head Installation Set | 86-85 | HIS8699PT-6 | VIN Codes "S" & "W"; w/MFI; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 89-87 | ES74017 | VIN Code "W"; "Beretta" & "Cavalier" & "Cimarron" & "Corsica" & "Firenza" & "Tempest" models; Replacement recommended |
| 1 | Head Bolt Set | 89-87 | ES74018 | VIN Code "W"; "Celebrity" & "Century" & "Ciera" & "Cutlass Supreme" & "Grand Prix" & "Regal" & "6000" models; Replacement recommended |
| 1 | Head Bolt Set | 89-87 | ES72857 | VIN Codes "S" & "9"; Replacement recommended |
| 1 | Head Bolt Set | 86-80 | ES72857 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 86-85 | FS8699PT-3 | VIN Code "X"; w/2 Bbl.; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 86-85 | FS8699PT-6 | VIN Codes "S" & "W"; w/MFI; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84-80 | FS8699PT-4 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; One-piece rear main brg. seal incl.; Premium valve stem seals incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

29 2.8L 173 (2835cc) OHV V6 (Chevrolet), 89mm Bore 1980-89

(cont.) VIN Codes "L" 1983-84, "S" 1985-89, "W" 1985-89, "X" 1981-86, "Z" 1981-84, "1" 1982-84, "7" 1980, "9" 1985-88

| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|----------|--|
| 1 | Gasket Conversion Set | 89-87 | CS9471 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86-85 | CS8699-1 | Oil pan gskt. for Goodwrench® replacement eng. not incl. |
| 1 | Gasket Conversion Set | 84-80 | CS8699 | Oil pan gskt. for Goodwrench® replacement eng. not incl.; One-piece rear main brg. seal incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-87 | MS93020 | VIN Code "S"; Valve cover gskts. & Upper set incl. |
| 1 | Int. Manifold Gasket Set | 88-85 | MS93020 | VIN Code "9"; "Fiero" model; Valve cover gskts. not incl.; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 86-85 | MS91022 | VIN Code "X"; w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 86-85 | MS93020 | VIN Codes "S" & "W"; w/MFI; Valve cover gskts. & Upper set incl. |
| 1 | Int. Manifold Gasket Set | 84-80 | MS91022 | |
| 1 | Valley Pan Gasket Set | 89-87 | MS96041 | VIN Code "W"; Upper set incl. |
| 1 | Plenum Gasket Set | 89-87 | MS93610 | VIN Code "W"; Upper set |
| 1 | Exh. Manifold Gasket Set | 89 | MS93692 | VIN Code "W" |
| 1 | Exh. Manifold Gasket Set | 89-87 | MS90864 | VIN Code "S" |
| 1 | Exh. Manifold Gasket Set | 88 | MS93575 | VIN Code "W"; "Cutlass Supreme" & "Regal" models; w/Stainless steel manifolds |
| 1 | Exh. Manifold Gasket Set | 88-87 | MS93575 | VIN Code "W"; "Beretta" & "Cavalier" & "Cimarron" & "Corsica" & "Firenza" & "Tempest" models |
| 1 | Exh. Manifold Gasket Set | 88-87 | MS93692 | VIN Code "W"; "Celebrity" & "Century" & "Ciera" & "Grand Prix" & "6000" models |
| 1 | Exh. Manifold Gasket Set | 88-87 | MS93692 | VIN Code "W"; "Cutlass Supreme" & "Regal" models; w/o Stainless steel manifolds |
| 1 | Exh. Manifold Gasket Set | 88-85 | MS93045 | VIN Code "9"; "Fiero" model |
| 1 | Exh. Manifold Gasket Set | 86-80 | MS90864 | Exc. "Fiero" model |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-87 | 60478 | VIN Code "W"; Pipe to manifold; "Cutlass Supreme" & "Grand Prix" & "Regal" models |
| 1 | Exhaust Pipe Gasket | 89-87 | 60538 | VIN Code "W"; Pipe to manifold; Exc. "Cutlass Supreme" & "Grand Prix" & "Regal" models |
| 1 | Exhaust Pipe Gasket | 88-87 | 60538 | VIN Code "9"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 86-85 | 60650 | VIN Code "9"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 86-85 | 60538 | VIN Codes "W" & "X"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 84-82 | 60538 | Pipe to manifold; Exc. "Camaro" & "Firebird" models |
| 1 | Exhaust Pipe Gasket | 81 | 60650 | Pipe to manifold; "Buick" & "Oldsmobile" makes; Canada |
| 1 | Exhaust Pipe Gasket | 81 | 60477 | Pipe to manifold; "Buick" & "Oldsmobile" makes; U.S. |
| 1 | Exhaust Pipe Gasket | 81 | 60477 | Pipe to manifold; "Chevrolet" & "Pontiac" makes; California |
| 1 | Exhaust Pipe Gasket | 81 | 60650 | Pipe to manifold; "Chevrolet" & "Pontiac" makes; Exc. California; Exc. H.O. eng. |
| 1 | Exhaust Pipe Gasket | 81 | 60486 | Pipe to manifold; H.O. eng.; VIN Code "Z"; Old design |
| 1 | Exhaust Pipe Gasket | 80 | 60650 | Pipe to manifold |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-85 | 70015 | VIN Code "X"; w/2 Bbl. |
| 1 | Fuel Pump Mounting Gasket | 84-80 | 70015 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-87 | OS34501R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86-85 | OS30512C | Exc. Goodwrench® replacement eng.; Cork |
| 1 | Oil Pan Gasket Set | 86-85 | OS34501R | Goodwrench® replacement eng.; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 84-80 | OS30411C | Exc. Goodwrench® replacement eng.; Cork |
| 1 | Oil Pan Gasket Set | 84-80 | OS34501R | Goodwrench® replacement eng.; PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 89-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-85 | BS40625 | 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 89-85 | BS40464 | 11.0mm thick; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 84-80 | BS40422 | 5.5mm thick; Rubber; Two-piece |
| 1 | Repair Sleeve Tool | 89-85 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-87 | VS50272C | VIN Code "S"; Cork |
| 1 | Valve Cover Gasket Set | 89-87 | VS50272T | VIN Code "S"; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 89-87 | VS50272R | VIN Code "S"; Rubber |
| 1 | Valve Cover Gasket Set | 89-87 | VS50085R | VIN Code "W"; w/o Grommets; Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 89-87 | VS50314R | VIN Code "W"; w/o Grommets; Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-85 | VS50077R | VIN Code "9"; Services both covers; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 86-85 | VS50182C | VIN Code "X"; w/2 Bbl.; Cork |
| 1 | Valve Cover Gasket Set | 86-85 | VS50270C | VIN Code "X"; w/2 Bbl.; Cork; w/Compression stops |
| 1 | Valve Cover Gasket Set | 86-85 | VS50182R | VIN Code "X"; w/2 Bbl.; Rubber |
| 1 | Valve Cover Gasket Set | 86-85 | VS50272C | VIN Codes "S" & "W"; w/MFI; Cork |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 2.8L 173 (2835cc) OHV V6 (Chevrolet), 89mm Bore 1980-89 29 | | | | |
|--|-----------------------------|-------|----------|---|
| VIN Codes "L" 1983-84, "S" 1985-89, "W" 1985-89, "X" 1981-86, "Z" 1981-84, "1" 1982-84, "7" 1980, (cont.) "9" 1985-88 | | | | |
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 86-85 | VS50272T | VIN Codes "S" & "W"; w/MFI; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 86-85 | VS50272R | VIN Codes "S" & "W"; w/MFI; Rubber |
| 1 | Valve Cover Gasket Set | 84-80 | VS50182C | Cork |
| 1 | Valve Cover Gasket Set | 84-80 | VS50270C | Cork; w/Compression stops |
| 1 | Valve Cover Gasket Set | 84-80 | VS50182R | Rubber |
| 1 | Grommet Set | 89-87 | ES72125 | VIN Code "W" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-87 | SS72530 | VIN Code "S"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-87 | SS72685 | VIN Code "W"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-87 | SS72530 | VIN Code "9"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-81 | SS72530 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 2 | Thermostat Gasket | 89-87 | 35571 | VIN Code "W"; Bypass pipe & coolant filler; 2 Req'd. |
| 1 | Thermostat Gasket | 89-87 | 35614 | VIN Code "W"; Thermostat seal; Improved design |
| 1 | Thermostat Gasket | 86-85 | 35571 | Coolant filler |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-87 | 35258 | VIN Code "S" |
| 1 | Water Outlet Gasket | 88-85 | 35258 | VIN Code "9" |
| 1 | Water Outlet Gasket | 86-85 | 35062 | VIN Code "X"; w/2 Bbl.; 1 13/16" ID |
| 1 | Water Outlet Gasket | 86-85 | 35562T | VIN Code "X"; w/2 Bbl.; 1 13/16" ID; PermaDryPlus® |
| 1 | Water Outlet Gasket | 86-85 | 35258 | VIN Codes "S" & "W"; w/MFI |
| 1 | Water Outlet Gasket | 84-82 | 35258 | "Camaro" & "Firebird" models |
| 1 | Water Outlet Gasket | 84-82 | 35221 | Exc. "Camaro" & "Firebird" models |
| 1 | Water Outlet Gasket | 81-80 | 35221 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-87 | 35409 | VIN Code "S" |
| 1 | Water Pump Gasket | 89-87 | 35403 | VIN Code "W" |
| 1 | Water Pump Gasket | 88-87 | 35220 | VIN Code "9" |
| 1 | Water Pump Gasket | 86-85 | 35220 | Exc. "Cavalier" & "Cimarron" & "Firenza" models |
| 1 | Water Pump Gasket | 84-80 | 35220 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 89-87 | TCS45828 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 86-80 | TCS45466 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 89-87 | TCS45976 | VIN Code "W"; w/Sleeve 'N' Seal®; .565" sleeve length |
| 1 | Timing Set w/Sleeve & Seal | 89-87 | TCS45827 | VIN Codes "S" & "W" & "9"; w/Sleeve 'N' Seal®; 1.040" sleeve length |
| 1 | Timing Set w/Sleeve & Seal | 86-80 | TCS45467 | w/Sleeve 'N' Seal®; 1.040" sleeve length |
| 1 | Repair Sleeve | 89-87 | 16215 | .565" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve | 89-80 | 16212 | 1.040" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve Tool | 89-80 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86-80 | 60399 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-80 | 60446 | w/2 Bbl.; Exc. Carb. heater |
| 3 | Fuel Injector O-Ring Set | 89-85 | ES70599 | VIN Codes "S" & "W" & "9"; w/MFI; Improved design |
| 1 | Throttle Body Gasket | 89-87 | 60678 | VIN Code "S"; w/MFI |
| 1 | Throttle Body Gasket | 89-87 | 60728 | VIN Code "W"; w/MFI |
| 1 | Throttle Body Gasket | 88-85 | 60667 | VIN Code "9"; w/MFI |
| 1 | Throttle Body Gasket | 86-85 | 60678 | VIN Codes "S" & "W"; w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 81-80 | 70024 | |
| 1 | O-Ring | 89-82 | 70800 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-87 | 70954 | VIN Code "S" |
| 1 | EGR Gasket | 89-87 | 70208 | VIN Code "W" |
| 1 | EGR Gasket | 88-85 | 70978 | VIN Code "9" |
| 1 | EGR Gasket | 86-85 | 70954 | VIN Codes "S" & "W" & "X" |
| 1 | EGR Gasket | 84-80 | 71098 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 89-80 | 70672 | |
| 3.0L 181 OHV V6 (Buick), 3.8" Bore 1982-88 30 | | | | |
| VIN Codes "E" 1982-85, "L" 1985-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 88-82 | 8723PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 30 3.0L 181 OHV V6 (Buick), 3.8" Bore 1982-88 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Codes "E" 1982-85, "L" 1985-88 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 88 | HS8723PT-9 | VIN Code "L"; Int. manifold gskt., head bolts, exh. pipe packing not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-85 | HS8723PT-8 | VIN Code "L"; Int. manifold gskt., head bolts, exh. pipe packing not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-83 | HS8723PT-5 | VIN Code "E"; 2nd Design; w/.552" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83-82 | HS8723PT | VIN Code "E"; 1st Design; w/.605" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 88-86 | ES72726 | VIN Code "L"; Replacement required |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85 | FS8723PT-5 | VIN Code "E"; 14 bolt oil pan; 2nd Design; w/.552" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84-83 | FS8723PT-5 | VIN Code "E"; 2nd Design; w/.552" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-85 | CS8142-3 | VIN Code "L"; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85 | CS8142-1 | VIN Code "E"; 14 bolt oil pan |
| 1 | Gasket Conversion Set | 85 | CS8142-2 | VIN Code "E"; 20 bolt oil pan; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84-82 | CS8142-1 | VIN Code "E" |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 88-85 | MS96040-1 | VIN Code "L" |
| 1 | Valley Pan Gasket Set | 85-82 | MS96037 | VIN Code "E" |
| 1 | Exh. Manifold Gasket Set | 88-85 | MS93046 | VIN Code "L" |
| 1 | Exh. Manifold Gasket Set | 85-82 | MS90508 | VIN Code "E" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-85 | 60650 | VIN Codes "E" & "L"; Front pipe |
| 1 | Exhaust Pipe Gasket | 88-82 | 60477 | VIN Codes "E" & "L"; Crossover |
| 1 | Exhaust Pipe Gasket | 85-82 | 60538 | VIN Code "E"; Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 85-82 | ES72141 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-85 | OS30522R | VIN Code "L"; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 88-85 | OS30522T | VIN Code "L"; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30434C | VIN Code "E"; 14 bolt oil pan; Cork |
| 1 | Oil Pan Gasket Set | 85 | OS30522R | VIN Code "E"; 20 bolt oil pan; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30522T | VIN Code "E"; 20 bolt oil pan; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 84-82 | OS30434C | VIN Code "E"; Cork |
| 1 | Drain Plug Gasket | 88-82 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-82 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 88-82 | BS40613 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-85 | VS50075R | VIN Code "L"; w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 85-82 | VS50156C | VIN Code "E"; Cork |
| 1 | Valve Cover Gasket Set | 85-82 | VS50156T | VIN Code "E"; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 85-82 | VS50156R | VIN Code "E"; Rubber |
| 1 | Grommet Set | 88-85 | ES72134 | VIN Code "L" |
| 2 | Load Spreader Set | 85-82 | ES72676 | VIN Code "E" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88 | SS72700 | VIN Code "L"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-85 | SS72667 | VIN Code "L"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-83 | SS72623 | Int.; VIN Code "E"; 2nd Design; w/.552" valve guide OD; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-82 | SS70731 | Int.; VIN Code "E"; 1st Design; w/.605" valve guide OD; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-85 | 35350 | VIN Code "L" |
| 1 | Water Outlet Gasket | 85-82 | 12994 | VIN Code "E" |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-85 | 35351 | VIN Code "L" |
| 1 | Water Pump Gasket | 85-82 | 35253 | VIN Code "E" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 88-85 | TCS45695 | VIN Code "L"; Must be used w/OS 30522R or w/OS 30522T |
| 1 | Timing Cover Set | 85 | TCS45006-1 | VIN Code "E"; Eng. w/20 bolt oil pan must be used w/OS 30522R or w/OS 30522T; w/Rope seal |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 3.0L 181 OHV V6 (Buick), 3.8" Bore 1982-88 30 VIN Codes "E" 1982-85, "L" 1985-88 (cont.) | | | | |
|--|---------------------------|-------|------------|--|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 85 | TCS45932 | VIN Code "E"; Eng. w/20 bolt oil pan must be used w/OS 30522R or w/OS 30522T; w/Rubber seal |
| 1 | Timing Cover Set | 84-82 | TCS45006-1 | VIN Code "E"; w/Rope seal |
| 1 | Timing Cover Set | 84-82 | TCS45932 | VIN Code "E"; w/Rubber seal |
| 1 | Timing Cover Seal | 85-82 | 15200 | VIN Code "E"; Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 85-82 | 60357 | VIN Code "E"; w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-82 | 60398 | VIN Code "E"; w/2 Bbl.; Exc. Carb. heater |
| 3 | Fuel Injector O-Ring Set | 88-85 | ES70599 | VIN Code "L"; w/MFI; Improved design |
| 1 | Throttle Body Gasket | 88-85 | 60735 | VIN Code "L"; w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 88-82 | 420 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-85 | 72635 | VIN Code "L" |
| 1 | EGR Gasket | 85-82 | 71098 | VIN Code "E" |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 88-85 | 70644 | VIN Code "L" |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 85-82 | 70032 | VIN Code "E" |
| 3.1L 189 (3136cc) OHV V6 (Chevrolet), 89mm Bore 1988-90 31 VIN Codes "J" 1999-2005, "M" 1993-99, "T" 1988-94, "W" 1993 (Flex Fuel) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90 | 512SD | VIN Code "T"; "Camaro" & "Firebird" models; Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90 | 8699PT-2 | VIN Code "T"; "Camaro" & "Firebird" models; Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 90-88 | 513SD | VIN Code "T"; Exc. "Camaro" & "Firebird" models; Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-88 | 9471PT | VIN Code "T"; Exc. "Camaro" & "Firebird" models; Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-88 | 8699SP-1 | VIN Code "T"; HeadSaver® |
| 1 | Head Set | 90 | HS8699PT-7 | VIN Code "T"; "Camaro" & "Firebird" models; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 90-88 | HS9471PT | VIN Code "T"; Exc. "Camaro" & "Firebird" models; Int. & exh. manifold gsks., head bolts, exh. pipe packing, valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-88 | HIS9471PT | VIN Code "T"; Exc. "Camaro" & "Firebird" models; Int. & exh. manifold gsks., head bolts, exh. pipe packing, valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl. |
| 1 | Head Bolt Set | 90 | ES72857 | VIN Code "T"; "Camaro" & "Firebird" models; Replacement recommended |
| 1 | Head Bolt Set | 90 | ES74017 | VIN Code "T"; "Cavalier" & "Sunbird" models; Replacement recommended |
| 1 | Head Bolt Set | 90-88 | ES74018 | VIN Code "T"; Exc. "Camaro" & "Cavalier" & "Firebird" & "Sunbird" models; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9471 | VIN Code "T"; PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS93020 | VIN Code "T"; "Camaro" & "Firebird" models; Valve cover gsks. & Upper set incl. |
| 1 | Valley Pan Gasket Set | 90-88 | MS96041 | VIN Code "T"; Exc. "Camaro" & "Firebird" models; Upper set incl. |
| 1 | Plenum Gasket Set | 90-88 | MS93610 | VIN Code "T"; Exc. "Camaro" & "Firebird" models; Upper set |
| 1 | Exh. Manifold Gasket Set | 90 | MS90864 | VIN Code "T"; "Camaro" & "Firebird" models |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS93692 | VIN Code "T"; Exc. "Camaro" & "Firebird" models |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60538 | VIN Code "T"; "Camaro" & "Firebird" models; Packing |
| 1 | Exhaust Pipe Gasket | 90-88 | 60538 | VIN Code "T"; Exc. "Camaro" & "Firebird" models; Pipe to manifold |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS34501R | VIN Code "T"; PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90-88 | 70822 | VIN Code "T" |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40625 | VIN Code "T"; 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 90-88 | BS40464 | VIN Code "T"; 11.0mm thick; Rubber; One-piece; Improved design |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 31 3.1L 189 (3136cc) OHV V6 (Chevrolet), 89mm Bore 1988-90 (cont.) VIN Codes "J" 1999-2005, "M" 1993-99, "T" 1988-94, "W" 1993 (Flex Fuel) | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 90-88 | 16304 | VIN Codes "J" & "M" & "T" & "W" |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50272C | VIN Code "T"; "Camaro" & "Firebird" models; Cork |
| 1 | Valve Cover Gasket Set | 90 | VS50272T | VIN Code "T"; "Camaro" & "Firebird" models; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 90 | VS50272R | VIN Code "T"; "Camaro" & "Firebird" models; Rubber |
| 1 | Valve Cover Gasket Set | 90-88 | VS50085R | VIN Code "T"; Exc. "Camaro" & "Firebird" models; w/o Grommets; Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-88 | VS50314R | VIN Code "T"; Exc. "Camaro" & "Firebird" models; w/o Grommets; Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-88 | ES72125 | VIN Code "T"; Exc. "Camaro" & "Firebird" models |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72530 | VIN Code "T"; "Camaro" & "Firebird" models; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-88 | SS72685 | VIN Code "T"; Exc. "Camaro" & "Firebird" models; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35258 | VIN Code "T"; "Camaro" & "Firebird" models; Thermostat gskt. |
| 1 | Thermostat Gasket | 90 | 35614 | VIN Code "T"; "Camaro" & "Firebird" models; Thermostat seal; Improved design |
| 1 | Thermostat Gasket | 90-88 | 35571 | VIN Code "T"; Bypass pipe |
| 1 | Thermostat Gasket | 90-88 | 35614 | VIN Code "T"; Exc. "Camaro" & "Firebird" models; Thermostat seal; Improved design |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35409 | VIN Code "T"; "Camaro" & "Firebird" models |
| 1 | Water Pump Gasket | 90-88 | 35403 | VIN Code "T"; Exc. "Camaro" & "Firebird" models |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45828 | VIN Code "T"; w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45827 | VIN Code "T"; w/Sleeve 'N' Seal®; 1.040" sleeve length |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45976 | VIN Code "T"; Exc. "Camaro" & "Firebird" models; w/Sleeve 'N' Seal®; .565" sleeve length |
| 1 | Repair Sleeve | 90-88 | 16215 | VIN Code "T"; .565" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve | 90-88 | 16212 | VIN Code "T"; 1.040" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-88 | 16312 | VIN Code "T" |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Fuel Injector O-Ring Set | 90-88 | ES70599 | VIN Code "T"; w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90 | 60883 | VIN Code "T"; w/MFI; "Camaro" & "Firebird" models |
| 1 | Throttle Body Gasket | 90-88 | 60728 | VIN Code "T"; w/MFI; Exc. "Camaro" & "Firebird" models |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-88 | 70800 | VIN Code "T"; Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70208 | VIN Code "T"; Adapter |
| 1 | EGR Gasket | 90-88 | 70397 | VIN Code "T"; Valve |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 90-88 | 70672 | VIN Code "T" |
| 32 3.1L 189 (3136cc) OHV Turbo V6 (Chevrolet), 89mm Bore 1989-90 VIN Code "V" 1989-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-89 | 513SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-89 | 9471PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-89 | 8699SP-1 | HeadSaver® |
| 1 | Head Set | 90-89 | HS9471PT | Int. & exh. manifold gskts., head bolts, exh. pipe packing, valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-89 | HIS9471PT | Int. & exh. manifold gskts., head bolts, exh. pipe packing, valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl. |
| 1 | Head Bolt Set | 90-89 | ES74018 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9471 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 90-89 | MS96041 | Upper set incl. |
| 1 | Plenum Gasket Set | 90-89 | MS93610 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS93692 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 3.1L 189 (3136cc) OHV Turbo V6 (Chevrolet), 89mm Bore 1989-90 32 VIN Code "V" 1989-90 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60538 | Pipe to manifold |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS34501R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90-89 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40625 | 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 90-89 | BS40464 | 11.0mm thick; Rubber; One-piece; Improved design |
| 1 | Repair Sleeve Tool | 90-89 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50085R | w/o Grommets; Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-89 | VS50314R | w/o Grommets; Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-89 | ES72125 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72685 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35571 | Bypass pipe |
| 1 | Thermostat Gasket | 90-89 | 35614 | Thermostat seal; Improved design |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35403 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-89 | TCS45828 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-89 | TCS45976 | w/Sleeve 'N' Seal®; .565" sleeve length |
| 1 | Timing Set w/Sleeve & Seal | 90-89 | TCS45827 | w/Sleeve 'N' Seal®; 1.040" sleeve length |
| 1 | Repair Sleeve | 90-89 | 16215 | .565" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve | 90-89 | 16212 | 1.040" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-89 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Fuel Injector O-Ring Set | 90-89 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-89 | 60728 | w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-89 | 70800 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70208 | Adapter |
| 1 | EGR Gasket | 90-89 | 70397 | Valve |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 90-89 | 70672 | |
| 3.2L 194 OHV L6 (Chevrolet), 3.5625" Bore 1962-67 33 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 67-62 | 8006PT | |
| 1 | Head Set | 67-62 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-62 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-62 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 67-62 | MS9786 | |
| 1 | Intake to Exhaust Gasket | 67-62 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-62 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 67-62 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-62 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 67-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-62 | BS13241 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-62 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 67-62 | VS13173R-1 | Rubber |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 33 3.2L 194 OHV L6 (Chevrolet), 3.5625" Bore 1962-67 | | | | |
|---|----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 67-62 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 67-62 | PS13228R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-62 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 67-62 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-62 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 67-62 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-62 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-62 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-62 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-62 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-62 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 67-62 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-62 | 9249 | w/1 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 67-62 | 12665 | 1 9/16" OD |
| 34 3.2L 195 OHV L4 (Pontiac), 4.0625" Bore 1961-63 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 63-61 | 8518PT | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 63 | CS8518-1 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 63-61 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-61 | OS30191C-3 | |
| 1 | Drain Plug Gasket | 63-61 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 63-61 | BS12173 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-61 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 63-61 | VS50005R | Rubber; 1/8" thick |
| 1 | Load Spreader Set | 63-61 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 63-61 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 63-61 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 63 | 13377 | w/8 stud water pump |
| 1 | Water Pump Gasket | 63-61 | 12967 | w/4 stud water pump |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63 | TCS12681-2 | w/4 stud water pump |
| 1 | Timing Cover Set | 63 | TCS13383-3 | w/8 stud water pump |
| 1 | Timing Cover Set | 62-61 | TCS12681-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 63-61 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 63-61 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 63-61 | 60044 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 63-61 | 9386 | w/4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 63-61 | 11497 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 63-61 | 12172 | To block |

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 3.2L 196 OHV V6 (Buick), 3.5" Bore 1978-79 35 VIN Code "C" 1978-79 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 79-78 | 8723PT-1 | PermaTorque® |
| 1 | Head Set | 79-78 | HS8723PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-78 | FS8723PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-78 | CS8142 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 79 | MS96033 | |
| 1 | Valley Pan Gasket Set | 78 | MS96032 | |
| 1 | Exh. Manifold Gasket Set | 79 | MS90508 | |
| 1 | Exh. Manifold Gasket Set | 78 | MS90198 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79 | 60975 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-78 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-78 | OS13398C-1 | Cork |
| 1 | Drain Plug Gasket | 79-78 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-78 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 79-78 | BS40613 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-78 | VS50156C | Cork |
| 1 | Valve Cover Gasket Set | 79-78 | VS50156T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 79-78 | VS50156R | Rubber |
| 2 | Load Spreader Set | 79-78 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-78 | SS70731 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-78 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-78 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-78 | TCS45006 | w/Rope seal |
| 1 | Timing Cover Set | 79-78 | TCS45930 | w/Rubber seal |
| 1 | Timing Cover Seal | 79-78 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79 | 60357 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 78 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79 | 60398 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 78 | 60368 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 79-78 | 420 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-78 | 70978 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 79-78 | 70032 | |
| 3.2L 198 OHV V6 (Buick), 3.625" Bore 1962-63 36 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 63-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 63-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 63-62 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-62 | VS13160R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 63-62 | 12994 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 36 3.2L 198 OHV V6 (Buick), 3.625" Bore 1962-63 (cont.) | | | | |
|--|-----------------------------|-------|-----------|--|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 63-62 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63-62 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Seal | 63-62 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 63-62 | 5198 | w/2 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 63-62 | 420 | Distributor mounting |
| 37 3.3L 200 OHV V6 (Chevrolet), 3.5" Bore 1978-79 VIN Code "M" 1978-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 79-78 | HS8629PT | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-78 | CS8629 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 79-78 | MS90391 | |
| 1 | Exh. Manifold Gasket Set | 79-78 | MS90714 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-78 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 79-78 | 71097 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-78 | OS30386C | Cork |
| 1 | Drain Plug Gasket | 79-78 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-78 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 79-78 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-78 | VS50170C | Cork |
| 2 | Load Spreader Set | 79-78 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-78 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-78 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 79-78 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 79-78 | 5152 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-78 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-78 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-78 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-78 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-78 | 60357 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-78 | 60369 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-78 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-78 | 71098 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 79-78 | 72665 | Distributor to oil pump shaft retainer |
| 38 3.3L 204 OHV V6 (Buick), 3.7" Bore 1989-90 VIN Code "N" 1989-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-89 | 9644PT | Head bolts not incl.; Head bolt replacement required; 2 Req'd. |
| 1 | Head Set | 90-89 | HS9644PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES74031 | Replacement required |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

3.3L 204 OHV V6 (Buick), 3.7" Bore 1989-90 38
VIN Code "N" 1989-93 (cont.)

| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
|---|---|-------|------------------|---|
| 1 | CONVERSION SET Gasket Conversion Set | 90-89 | CS9556 | PermaDry® molded rubber oil pan gskt. incl.; PermaDryPlus® timing cover gskt. incl. |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 90-89 | MS94066-1 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94052 | |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 90 | 60850 | Converter; 51mm ID |
| 1 | Exhaust Pipe Gasket | 90-89 | 60827 | Adapter; Exc. "Century" & "Ciera" models |
| 1 | Exhaust Pipe Gasket | 90-89 | 60754 | Crossover; 2.270" ID x 3.225" OD |
| 1 | Exhaust Pipe Gasket | 90-89 | 60884 | Pipe to manifold; "Century" & "Ciera" models; Improved design |
| 1 | Exhaust Pipe Gasket | 90-89 | 60829 | Pipe to manifold; Exc. "Century" & "Ciera" models |
| 1 | Exh. Flange Bolt & Spring Kit | 90-89 | ES72141 | |
| 1 | OIL PAN Oil Pan Gasket Set | 90-89 | OS30522R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90-89 | OS30522T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-89 | 70822 | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 90-89 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 90-89 | BS40613 | Rubber; Two-piece |
| 1 | VALVE COVER Valve Cover Gasket Set | 90-89 | VS50080R | w/o Grommets; Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-89 | VS50320R | w/o Grommets; Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-89 | ES72833 | |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 90-89 | SS72700 | Premium valve stem seals incl. |
| 1 | THERMOSTAT HOUSING Thermostat Gasket | 90-89 | 35448 | Thermostat gskt. |
| 1 | Thermostat Gasket | 90-89 | 35666 | Thermostat seal; 1.560" ID; Improved design |
| 1 | WATER PUMP Water Pump Gasket | 90-89 | 35351 | |
| 1 | TIMING COVER Timing Cover Set | 90-89 | TCS45840 | w/o Sleeve 'N' Seal®; Must be used w/OS 30522R or w/OS 30522T; PermaDryPlus® timing cover gskt. incl. |
| 1 | Timing Set w/Sleeve & Seal | 90-89 | TCS45974 | w/Sleeve 'N' Seal®; Must be used w/OS 30522R or w/OS 30522T; PermaDryPlus® timing cover gskt. incl. |
| 1 | Repair Sleeve | 90-89 | 16216 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-89 | 16308 | |
| 3 | CARB & FUEL INJECTION Fuel Injector O-Ring Set | 90-89 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90-89 | 60825 | w/MFI |
| 1 | OIL FILTER MOUNTING Oil Filter Gasket | 90-89 | 70644 | |
| 3.4L 206.8 OHV L6 (Chevrolet), 3.3125" Bore 1935-36 39 | | | | |
| 1 | FULL GASKET SET Full Gasket Set | 36-35 | FS7225C | w/30 degree valve seats |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 36-35 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 36-35 | 8194 | Packing; 2 1/32" ID |
| 1 | FUEL PUMP Fuel Pump Bowl Gasket | 36-35 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | OIL PAN Drain Plug Gasket | 36-35 | 70822 | |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 36-35 | 35062 | 1 13/16" ID |
| 1 | CARB & FUEL INJECTION Carb. Mounting Gasket | 36-35 | 9066 | w/1 Bbl.; Carb. to governor |
| 1 | Carb. Mounting Gasket | 36-35 | 9520 | w/1 Bbl.; Exc. Governor |
| 2 | Carb. Mounting Gasket | 36-35 | 8812 | w/1 Bbl.; Governor |

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 40 3.4L 208 L-HEAD L6 (Pontiac), 3.375" Bore 1935-36 | | | | |
|--|---------------------------|-------|------------|--|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 36-35 | 8938 | Flange; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 36-35 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 36-35 | 4081 | Cover plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 36-35 | 70822 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 36-35 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 36-35 | 8013 | w/1 Bbl. |
| 41 3.5L 215 OHV V8 (Buick), 3.5" Bore 1961-63 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 63-61 | 7984PT | "Buick" & "Pontiac" makes; 2 Req'd. |
| 1 | Head Set | 63-61 | HS7984PT | "Buick" & "Pontiac" makes; Int. manifold gskt. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-61 | FS7984PT | "Buick" & "Pontiac" makes; Int. manifold gskt. not incl. |
| 1 | Full Gasket Set | 63-61 | FS7995PT | "Oldsmobile" make; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 63-61 | MS96002 | |
| 1 | Exh. Manifold Gasket Set | 63-61 | MS90013 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 63-61 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-61 | OS12992C | |
| 1 | Drain Plug Gasket | 63-61 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 63-61 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-61 | VS12993R-1 | "Buick" & "Pontiac" makes |
| 1 | Valve Cover Gasket Set | 63-61 | VS13055R | "Oldsmobile" make |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 63-61 | SS70393 | "Oldsmobile" make; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 63-61 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 63-61 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63-61 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Seal | 63-61 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 63-61 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 63-61 | 11528 | w/4 Bbl.; 1 or 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 63-61 | 9755 | w/4 Bbl.; 1 or 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 63-61 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 63-61 | 70032 | |
| 42 3.5L 215 OHV Turbo V8 (Oldsmobile), 3.5001" Bore 1962-63 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-62 | FS7995PT | "Oldsmobile" make; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 63-62 | MS96002 | |
| 1 | Exh. Manifold Gasket Set | 63-62 | MS90013 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 63-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-62 | OS12992C | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

3.5L 215 OHV Turbo V8 (Oldsmobile), 3.5001" Bore 1962-63 42
(cont.)

| QTY | | YEARS | PART NO. | DESCRIPTION |
|-----|---|-------|-----------|---|
| 1 | OIL PAN (cont.) Drain Plug Gasket | 63-62 | 70822 | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 63-62 | BS13044-2 | Rope |
| 1 | VALVE COVER Valve Cover Gasket Set | 63-62 | VS13055R | "Oldsmobile" make |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 63-62 | SS70393 | "Oldsmobile" make; Premium valve stem seals incl. |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 63-62 | 12994 | |
| 1 | WATER PUMP Water Pump Gasket | 63-62 | 12996-1 | |
| 1 | TIMING COVER Timing Cover Set | 63-62 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Seal | 63-62 | 15200 | Rubber one-piece timing cover seal |
| 2 | AIR CLEANER MOUNTING Air Cleaner Gasket | 63-62 | 11528 | w/4 Bbl.; 1 or 2 Req'd.; 4" ID |
| 2 | CARB & FUEL INJECTION Carb. Mounting Gasket | 63-62 | 9755 | w/4 Bbl.; 1 or 2 Req'd. |
| 1 | DISTRIBUTOR MOUNTING O-Ring | 63-62 | 420 | Distributor mounting |
| 1 | OIL PUMP COVER Oil Pump Gasket | 63-62 | 70032 | |

3.5L 215 OHV L6 (Pontiac), 3.75" Bore 1964-65 43

| QTY | | YEARS | PART NO. | DESCRIPTION |
|-----|---|-------|------------|---|
| 1 | CYLINDER HEAD Head Gasket | 65-64 | 8006PT | |
| 1 | Head Set | 65-64 | HS8006PT-1 | |
| 1 | FULL GASKET SET Full Gasket Set | 65-64 | FS8006PT-4 | |
| 1 | CONVERSION SET Gasket Conversion Set | 65-64 | CS8006-2 | |
| 1 | MANIFOLD - INT. & EXH. Int. & Exh. Gasket Set | 65-64 | MS9786 | |
| 1 | Intake to Exhaust Gasket | 65-64 | 9763 | |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 65-64 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 65-64 | 8194 | Packing; 2 1/32" ID |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 65-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN Oil Pan Gasket Set | 65-64 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 65-64 | 70822 | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 65-64 | BS13241 | Rubber; Two-piece |
| 1 | VALVE COVER Valve Cover Gasket Set | 65-64 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 65-64 | VS13173R-1 | Rubber |
| 1 | PUSH ROD COVER Push Rod Cover Gasket Set | 65-64 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 65-64 | PS13228R | Rubber |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 65-64 | SS5112 | O-ring |
| 1 | THERMOSTAT HOUSING Thermostat Gasket | 65-64 | 13224 | Housing to head |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 65-64 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 65-64 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| 1 | WATER PUMP Water Pump Gasket | 65-64 | 13243 | |
| 1 | TIMING COVER Timing Cover Set | 65-64 | TCS13198 | w/o Sleeve 'N' Seal® |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 43 3.5L 215 OHV L6 (Pontiac), 3.75" Bore 1964-65 | | | | |
|--|-----------------------------------|--------------|------------------|---|
| (cont.) | | | | |
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Set w/Sleeve & Seal | 65-64 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 65-64 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 65-64 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 65-64 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 65-64 | 9249 | w/1 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 65-64 | 12665 | 1 9/16" OD |
| 44 3.5L 216.5 OHV L6 (Chevrolet), 3.5" Bore 1937-53 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 53-46 | 7276B | |
| 1 | Head Gasket | 42-37 | 7276B | |
| 1 | Head Set | 53-46 | HS7276B | |
| 1 | Head Set | 42-37 | HS7276B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-46 | FS7276B-2 | |
| 1 | Full Gasket Set | 42-37 | FS7276B-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 53-46 | MS8590B-1 | |
| 1 | Int. & Exh. Gasket Set | 42-37 | MS8590B-1 | |
| 1 | Intake to Exhaust Gasket | 53-46 | 8597 | |
| 1 | Intake to Exhaust Gasket | 42-37 | 8597 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 53-46 | 8592 | Packing; 1 7/8" ID |
| 1 | Exhaust Pipe Gasket | 50-49 | 8985 | Flange |
| 1 | Exhaust Pipe Gasket | 42-37 | 8592 | Packing; 1 7/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-46 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 42-37 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 53-46 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 42-37 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 53-46 | OS5041C | |
| 1 | Oil Pan Gasket Set | 42-40 | OS5041C | |
| 1 | Oil Pan Gasket Set | 39-37 | OS5000C | |
| 1 | Drain Plug Gasket | 53-46 | 70822 | |
| 1 | Drain Plug Gasket | 42-37 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 53-46 | BS5048 | Rope |
| 1 | Rear Main Seal Set | 42-40 | BS5048 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 53-46 | VS50189C | w/Grommets; Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 42-37 | VS50189C | w/Grommets; Cork; 5/32" thick |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 53-46 | PS5004D | w/Grommets |
| 1 | Push Rod Cover Gasket Set | 42-37 | PS5004D | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 53-47 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 53-46 | 5021 | Thermostat housing |
| 1 | Thermostat Gasket | 42-37 | 5021 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 53-46 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 42-37 | 35062 | Outlet; 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 53-46 | 5131 | |
| 1 | Water Pump Gasket | 42-41 | 5131 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 53-46 | TCS45114 | |
| 1 | Timing Cover Set | 42-37 | TCS45114 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 53-46 | 9066 | w/1 Bbl.; Carb. to governor |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

3.5L 216.5 OHV L6 (Chevrolet), 3.5" Bore 1937-53 **44** (cont.)

| QTY | CARB & FUEL INJECTION (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------------|-------|----------|-----------------------------|
| 1 | Carb. Mounting Gasket | 53-46 | 9520 | w/1 Bbl.; Exc. Governor |
| 2 | Carb. Mounting Gasket | 53-46 | 8812 | w/1 Bbl.; Governor |
| 1 | Carb. Mounting Gasket | 42-37 | 9066 | w/1 Bbl.; Carb. to governor |
| 1 | Carb. Mounting Gasket | 42-37 | 9520 | w/1 Bbl.; Exc. Governor |
| 2 | Carb. Mounting Gasket | 42-37 | 8812 | w/1 Bbl.; Governor |

3.6L 219 L-HEAD L6 (Oldsmobile), 3.4375" Bore 1937-39 **45**

| | | | | |
|-----|---------------------------|-------|----------|---|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 39-37 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 39-37 | 70822 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 39-37 | 8013 | w/1 Bbl. |

3.6L 222.7 L-HEAD L6 (Pontiac), 3.4375" Bore 1937-40 **46**

| | | | | |
|-----|---------------------------|-------|----------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 40-37 | 8938 | Flange; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 40-37 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 40-37 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 40-37 | 70822 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 40-37 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 40-37 | 8013 | w/1 Bbl. |

3.6L 223.4 L-HEAD L8 (Pontiac), 3.1875" Bore 1933-35 **47**

| | | | | |
|-----|---------------------------|-------|----------|---|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 35-33 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 35-33 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 35-33 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 35-33 | 8013 | w/1 Bbl. |

3.7L 225 OHV V6 (Buick), 3.75" Bore 1964-67 **48**

| | | | | |
|-----|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-64 | 8723PT-1 | PermaTorque® |
| 1 | Head Set | 67-64 | HS8723PT-7 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-64 | FS8723PT-7 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-64 | CS8142 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-64 | MS9943 | |
| 1 | Exh. Manifold Gasket Set | 67-64 | MS90198 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-64 | OS13398C-1 | Cork |
| 1 | Drain Plug Gasket | 67-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-64 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 67-64 | BS40613 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-64 | VS13160R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-64 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-64 | 12996-1 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 48 3.7L 225 OHV V6 (Buick), 3.75" Bore 1964-67 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-66 | TCS45006 | Cover stamped 1375157; w/Rope seal |
| 1 | Timing Cover Set | 67-66 | TCS45930 | Cover stamped 1375157; w/Rubber seal |
| 1 | Timing Cover Set | 66-64 | TCS13001 | Cover stamped 1358076; w/Rope seal |
| 1 | Timing Cover Seal | 67-64 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 67-66 | 5198 | w/2 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 65-64 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-66 | 60000 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-64 | 9249 | w/1 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67-64 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 67-64 | 70032 | |
| 49 3.8L 229 OHV V6 (Chevrolet), 3.736" Bore 1980-84 | | | | |
| VIN Codes "K" 1980-82, "9" 1983-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 84-80 | 8721PT | 2 Req'd. |
| 1 | Head Set | 84-80 | HS8721PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84-80 | FS8721PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84-80 | CS8629 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-80 | MS90391 | |
| 1 | Exh. Manifold Gasket Set | 84-80 | MS90714 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 84-80 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 84-80 | 71097 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-80 | OS30386C | Cork |
| 1 | Drain Plug Gasket | 84-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-80 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 84-80 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-80 | VS50170C | Cork |
| 2 | Load Spreader Set | 84-80 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-81 | SS72529 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 84-81 | SS72876 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-80 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 84-80 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 84-80 | 5152 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-80 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 84-80 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 84-80 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 84-80 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84-80 | 60357 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 84-80 | 60369 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 84-80 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-80 | 71098 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 3.8L 229 OHV V6 (Chevrolet), 3.736" Bore 1980-84 49 VIN Codes "K" 1980-82, "9" 1983-84 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 84-80 | 72665 | Distributor to oil pump shaft retainer |
| 3.8L 229.7 L-HEAD L6 (Oldsmobile), 3.4375" Bore 1937-40 50 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 40-37 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 40-37 | 70822 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 40-37 | 8013 | w/1 Bbl. |
| 3.8L 230 SOHC L6 (Pontiac), 3.875" Bore 1966-67 51 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 67-66 | HS8196PT-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 67-66 | MS90126 | |
| 1 | Intake to Exhaust Gasket | 67-66 | 9763 | w/1 Bbl. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 67-66 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-66 | VS30105A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-66 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 67-66 | SS13360 | Seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 67-66 | 35062 | 2 Req'd.; 1 13/16" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-66 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 67-66 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67 | 60043 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 67-66 | 9249 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 66 | 60151 | w/4 Bbl. |
| 3.8L 230 OHV L6 (Chevrolet), 3.875" Bore 1963-70 52 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 70-63 | 8006PT | |
| 1 | Head Set | 70-63 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 70-63 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 70-63 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 70-63 | MS9786 | |
| 1 | Intake to Exhaust Gasket | 70-63 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 70-63 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 70-63 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 70-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-63 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 70-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 70-69 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 70-69 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 68 | BS13241 | w/date stamp FO623 & R; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 68 | BS40013 | w/o date stamp FO623 & R; Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 68 | BS11829-1 | w/o date stamp FO623 & R; Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 67-63 | BS13241 | Rubber; Two-piece |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 52 3.8L 230 OHV L6 (Chevrolet), 3.875" Bore 1963-70 (cont.) | | | | |
|---|-----------------------------|-------|-------------|--|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-63 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 70-63 | VS13173R-1 | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 70-63 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 70-63 | PS13228R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-63 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 70-63 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 70-63 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 70-63 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 70-63 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 70-63 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 70-63 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 70-63 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 70-63 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 70-63 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70-63 | 60258 | w/1 Bbl.; E.E.C.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 70-63 | 9249 | w/1 Bbl.; E.E.C.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 70-63 | 9249 | w/1 Bbl.; Exc. E.E.C. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 70-63 | 12665 | 1 9/16" OD |
| 53 3.8L 231 OHV V6 (Buick), 3.8" Bore 1975-90 VIN Codes "A" 1977-87, "B" 1986-87, "C" 1975-77 & 1988-91, "K" 1995-2005, "L" 1990-95, "2" 1978-79 & 2004-2008, "3" 1984-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90 | 9644PT | VIN Code "L"; Head bolts not incl.; Head bolt replacement required; 2 Req'd. |
| 2 | Head Gasket | 90-88 | 9556PT | VIN Code "C"; Head bolts not incl.; Head bolt replacement required; 2 Req'd. |
| 2 | Head Gasket | 88-86 | 8723PT-1 | VIN Codes "A" & "B" & "3"; Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 2 | Head Gasket | 85-75 | 8723PT-1 | PermaTorque® |
| 1 | Head Set | 90 | HS9644PT-1 | VIN Code "L"; Head bolts & exh. pipe packing not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-88 | HS9556PT | VIN Code "C"; Head bolts & exh. pipe packing not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88 | HS8723PT-9 | VIN Code "3"; Int. manifold gskt., head bolts, exh. pipe packing not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-86 | HS8723PT-5 | VIN Code "A"; Int. manifold gskt., head bolts, exh. pipe packing not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Set | 87-86 | HS8723PT-8 | VIN Codes "B" & "3"; Int. manifold gskt., head bolts, exh. pipe packing not incl.; Head bolt replacement required; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-84 | HS8723PT-5 | VIN Code "A"; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-84 | HS8723PT-6 | VIN Code "3"; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83 | HS8723PT-5 | 2nd Design; w/.552" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83-75 | HS8723PT-4 | 1st Design; w/.605" valve guide OD; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 87-86 | HSB8723PT-8 | VIN Codes "B" & "3"; w/Head bolts; Int. manifold gskt. & exh. pipe packing not incl.; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-88 | ES74031 | VIN Codes "C" & "L"; Replacement required |
| 1 | Head Bolt Set | 88-86 | ES74022 | VIN Codes "A" & "B" & "3"; Replacement required |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84 | FS8723PT-5 | VIN Code "A"; 14 bolt oil pan; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

3.8L 231 OHV V6 (Buick), 3.8" Bore 1975-90 53

VIN Codes "A" 1977-87, "B" 1986-87, "C" 1975-77 & 1988-91, "K" 1995-2005, "L" 1990-95, "2" 1978-79 (cont.)
& 2004-2008, "3" 1984-88

| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|-------------------------------|-------|------------|---|
| 1 | Full Gasket Set | 83 | FS8723PT-5 | 2nd Design; w/.552" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83-75 | FS8723PT-4 | 1st Design; w/.605" valve guide OD; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9644 | VIN Code "L"; PermaDry® molded rubber oil pan gskt. incl.; PermaDryPlus® timing cover gskt. incl. |
| 1 | Gasket Conversion Set | 90-88 | CS9556 | VIN Code "C"; PermaDry® molded rubber oil pan gskt. incl.; PermaDryPlus® timing cover gskt. incl. |
| 1 | Gasket Conversion Set | 88-86 | CS8142-3 | VIN Codes "B" & "3"; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87-85 | CS8142-4 | VIN Code "A"; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85 | CS8142-1 | VIN Code "3"; 14 bolt oil pan |
| 1 | Gasket Conversion Set | 85 | CS8142-2 | VIN Code "3"; 20 bolt oil pan; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84 | CS8142 | VIN Code "A"; 14 bolt oil pan |
| 1 | Gasket Conversion Set | 84 | CS8142-4 | VIN Code "A"; 20 bolt oil pan; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84 | CS8142-1 | VIN Code "3" |
| 1 | Gasket Conversion Set | 83-75 | CS8142 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94918-1 | VIN Code "L"; Lower set; Improved design |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94066 | VIN Code "C" |
| 1 | Valley Pan Gasket Set | 88-86 | MS96033 | VIN Codes "B" & "3" |
| 1 | Valley Pan Gasket Set | 87-85 | MS96037 | VIN Code "A" |
| 1 | Valley Pan Gasket Set | 85-84 | MS96033 | VIN Code "3" |
| 1 | Valley Pan Gasket Set | 84 | MS96037 | VIN Code "A"; Aluminum manifold |
| 1 | Valley Pan Gasket Set | 84 | MS96033 | VIN Code "A"; Cast iron manifold |
| 1 | Valley Pan Gasket Set | 83-82 | MS96037 | "Riviera" model |
| 1 | Valley Pan Gasket Set | 83-82 | MS96033 | Exc. "Riviera" model |
| 1 | Valley Pan Gasket Set | 81-79 | MS96033 | VIN Codes "A" & "2"; Even firing w/freeze plugs on ends of heads |
| 1 | Valley Pan Gasket Set | 78-77 | MS96032 | VIN Codes "A" & "2"; Even firing w/freeze plugs on ends of heads |
| 1 | Valley Pan Gasket Set | 77-75 | MS96022 | VIN Code "C"; Odd firing w/o freeze plugs on ends of heads |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94052 | VIN Codes "C" & "L" |
| 1 | Exh. Manifold Gasket Set | 88-86 | MS93046 | VIN Codes "B" & "3" |
| 1 | Exh. Manifold Gasket Set | 87-84 | MS90508 | VIN Code "A" |
| 1 | Exh. Manifold Gasket Set | 85-84 | MS90508 | VIN Code "3" |
| 1 | Exh. Manifold Gasket Set | 83-79 | MS90508 | |
| 1 | Exh. Manifold Gasket Set | 78-75 | MS90198 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60754 | VIN Code "L"; Crossover; 2.270" ID x 3.225" OD |
| 1 | Exhaust Pipe Gasket | 90 | 60884 | VIN Code "L"; Pipe to manifold; Improved design |
| 1 | Exhaust Pipe Gasket | 90-88 | 60754 | VIN Code "C"; Crossover; 2.270" ID x 3.225" OD |
| 1 | Exhaust Pipe Gasket | 90-88 | 60884 | VIN Code "C"; Pipe to manifold; Improved design |
| 1 | Exhaust Pipe Gasket | 88-86 | 60650 | VIN Codes "B" & "3"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 87-84 | 60975 | VIN Code "A"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 85-84 | 60650 | VIN Code "3"; Front pipe |
| 1 | Exhaust Pipe Gasket | 83-79 | 60975 | Packing |
| 1 | Exh. Flange Bolt & Spring Kit | 90-88 | ES72141 | VIN Codes "C" & "L" |
| 1 | Exh. Flange Bolt & Spring Kit | 88-86 | ES72141 | VIN Codes "B" & "3" |
| 1 | Exh. Flange Bolt & Spring Kit | 85-84 | ES72141 | VIN Code "3" |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 87-75 | 6579 | VIN Codes "A" & "C" & "2"; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30522R | VIN Codes "C" & "L"; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 90-88 | OS30522T | VIN Codes "C" & "L"; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 88-86 | OS30522R | VIN Codes "B" & "3"; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 88-86 | OS30522T | VIN Codes "B" & "3"; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 87-85 | OS30521R | VIN Code "A"; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30434C | VIN Code "3"; 14 bolt oil pan; Cork |
| 1 | Oil Pan Gasket Set | 85 | OS30522R | VIN Code "3"; 20 bolt oil pan; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30522T | VIN Code "3"; 20 bolt oil pan; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 84 | OS13398C-1 | VIN Code "A"; 14 bolt oil pan; Cork |
| 1 | Oil Pan Gasket Set | 84 | OS30521R | VIN Code "A"; 20 bolt oil pan; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 84 | OS30434C | VIN Code "3"; Cork |
| 1 | Oil Pan Gasket Set | 83-75 | OS13398C-1 | Cork |
| 1 | Drain Plug Gasket | 90-75 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40649 | VIN Code "L"; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90 | BS40621 | VIN Code "L"; Rubber; One-piece |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

53 3.8L 231 OHV V6 (Buick), 3.8" Bore 1975-90

(cont.) VIN Codes "A" 1977-87, "B" 1986-87, "C" 1975-77 & 1988-91, "K" 1995-2005, "L" 1990-95, "2" 1978-79 & 2004-2008, "3" 1984-88

| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|------------|--|
| 1 | Rear Main Seal Set | 90-88 | BS13044-2 | VIN Code "C"; Rope |
| 1 | Rear Main Seal Set | 90-88 | BS40613 | VIN Code "C"; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 88 | BS13044-2 | VIN Code "3"; Rope |
| 1 | Rear Main Seal Set | 88 | BS40613 | VIN Code "3"; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 87-75 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 87-75 | BS40613 | Rubber; Two-piece |
| 1 | Repair Sleeve | 90 | 16276 | VIN Code "L"; Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50080R | VIN Codes "C" & "K" & "L" & "2"; w/o Grommets; Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-88 | VS50320R | VIN Codes "C" & "K" & "L" & "2"; w/o Grommets; Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-86 | VS50075R | VIN Codes "B" & "3"; w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 87-84 | VS50156C | VIN Code "A"; Cork |
| 1 | Valve Cover Gasket Set | 87-84 | VS50156T | VIN Code "A"; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 87-84 | VS50156R | VIN Code "A"; Rubber |
| 1 | Valve Cover Gasket Set | 85-84 | VS50156C | VIN Code "3"; Cork |
| 1 | Valve Cover Gasket Set | 85-84 | VS50156T | VIN Code "3"; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 85-84 | VS50156R | VIN Code "3"; Rubber |
| 1 | Valve Cover Gasket Set | 83-77 | VS50156C | VIN Codes "A" & "2"; Even firing w/freeze plugs on ends of heads; Cork |
| 1 | Valve Cover Gasket Set | 83-77 | VS50156T | VIN Codes "A" & "2"; Even firing w/freeze plugs on ends of heads; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 83-77 | VS50156R | VIN Codes "A" & "2"; Even firing w/freeze plugs on ends of heads; Rubber |
| 1 | Valve Cover Gasket Set | 77-75 | VS50136C | VIN Code "C"; Odd firing w/o freeze plugs on ends of heads; Cork |
| 1 | Grommet Set | 90-88 | ES72833 | VIN Codes "C" & "K" & "L" & "2" |
| 1 | Grommet Set | 88-86 | ES72134 | VIN Codes "B" & "3" |
| 2 | Load Spreader Set | 87-84 | ES72676 | VIN Code "A" |
| 2 | Load Spreader Set | 85-84 | ES72676 | VIN Code "3" |
| 2 | Load Spreader Set | 83-75 | ES72676 | VIN Code "3" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72700 | VIN Codes "C" & "L"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88 | SS72700 | VIN Code "3"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-86 | SS72667 | VIN Codes "B" & "3"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-84 | SS72623 | Int.; VIN Code "A"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-84 | SS72623 | Int.; VIN Code "3"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83 | SS72623 | Int.; 2nd Design; w/.552" valve guide OD; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-75 | SS70731 | Int.; 1st Design; w/.605" valve guide OD; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35534 | VIN Code "L"; Thermostat gskt. |
| 1 | Thermostat Gasket | 90 | 35666 | VIN Codes "K" & "L" & "2"; Thermostat seal; 1.560" ID; Improved design |
| 1 | O-Ring | 90-88 | 35126 | VIN Code "C"; Thermostat seal |
| 1 | O-Ring | 90-88 | 35608 | VIN Code "C"; Thermostat O-ring |
| 1 | O-Ring | 88-86 | 35608 | VIN Codes "B" & "3"; Thermostat O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-84 | 12994 | VIN Code "A" |
| 1 | Water Outlet Gasket | 85-84 | 12994 | VIN Code "3" |
| 1 | Water Outlet Gasket | 83-75 | 12994 | VIN Code "3" |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35351 | VIN Codes "C" & "K" & "L" & "2" |
| 1 | Water Pump Gasket | 88-86 | 35351 | VIN Codes "B" & "3" |
| 1 | Water Pump Gasket | 87-84 | 12996-1 | VIN Code "A" |
| 1 | Water Pump Gasket | 85-84 | 35253 | VIN Code "3" |
| 1 | Water Pump Gasket | 83-75 | 12996-1 | VIN Code "3" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45840 | VIN Codes "C" & "L"; w/o Sleeve 'N' Seal®; Must be used w/OS 30522R or w/OS 30522T; PermaDryPlus® timing cover gskt. incl. |
| 1 | Timing Cover Set | 88-86 | TCS45695 | VIN Codes "B" & "3"; Must be used w/OS 30522R or w/OS 30522T |
| 1 | Timing Cover Set | 87-85 | TCS45006 | VIN Code "A"; Must be used w/OS 30521R; w/Rope seal |
| 1 | Timing Cover Set | 87-85 | TCS45930 | VIN Code "A"; Must be used w/OS 30521R; w/Rubber seal |
| 1 | Timing Cover Set | 85 | TCS45006-1 | VIN Code "3"; Eng. w/20 bolt oil pan must be used w/OS 30522R or w/OS 30522T; w/Rope seal |
| 1 | Timing Cover Set | 85 | TCS45932 | VIN Code "3"; Eng. w/20 bolt oil pan must be used w/OS 30522R or w/OS 30522T; w/Rubber seal |
| 1 | Timing Cover Set | 84 | TCS45006 | VIN Code "A"; Eng. w/20 bolt oil pan must be used w/OS 30521R; w/Rope seal |
| 1 | Timing Cover Set | 84 | TCS45930 | VIN Code "A"; Eng. w/20 bolt oil pan must be used w/OS 30521R; w/Rubber seal |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 3.8L 231 OHV V6 (Buick), 3.8" Bore 1975-90 53 VIN Codes "A" 1977-87, "B" 1986-87, "C" 1975-77 & 1988-91, "K" 1995-2005, "L" 1990-95, "2" 1978-79 (cont.) & 2004-2008, "3" 1984-88 | | | | |
|--|----------------------------|-------|------------|--|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84 | TCS45006-1 | VIN Code "3"; w/Rope seal |
| 1 | Timing Cover Set | 84 | TCS45932 | VIN Code "3"; w/Rubber seal |
| 1 | Timing Cover Set | 83-75 | TCS45006 | w/Rope seal |
| 1 | Timing Cover Set | 83-75 | TCS45930 | w/Rubber seal |
| 1 | Timing Set w/Sleeve & Seal | 90-88 | TCS45974 | VIN Codes "C" & "L"; w/Sleeve 'N' Seal®; Must be used w/OS 30522R or w/OS 30522T; PermaDryPlus® timing cover gskt. incl. |
| 1 | Timing Cover Seal | 87-84 | 15200 | VIN Code "A"; Rubber one-piece timing cover seal |
| 1 | Timing Cover Seal | 85-84 | 15200 | VIN Code "3"; Rubber one-piece timing cover seal |
| 1 | Timing Cover Seal | 83-75 | 15200 | Rubber one-piece timing cover seal |
| 1 | Repair Sleeve | 90-88 | 16216 | VIN Codes "C" & "K" & "L" & "2"; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-88 | 16308 | VIN Codes "C" & "K" & "L" & "2" |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-79 | 60357 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 78-75 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-79 | 60398 | w/2 Bbl.; VIN Codes "A" & "2"; Even firing w/freeze plugs on ends of heads |
| 1 | Carb. Mounting Gasket | 78-77 | 60368 | w/2 Bbl.; VIN Codes "A" & "2"; Even firing w/freeze plugs on ends of heads |
| 1 | Carb. Mounting Gasket | 77-75 | 60279 | w/2 Bbl.; VIN Code "C"; Odd firing w/o freeze plugs on ends of heads |
| 3 | Fuel Injector O-Ring Set | 90-84 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90 | 61023 | VIN Code "L"; w/MFI |
| 1 | Throttle Body Gasket | 90-88 | 60774 | VIN Code "C"; w/MFI |
| 1 | Throttle Body Gasket | 88-84 | 60654 | VIN Codes "B" & "3"; w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 88-75 | 420 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 72635 | VIN Code "L" |
| 1 | EGR Gasket | 90-88 | 70257 | VIN Code "C"; Adapter to int. manifold |
| 1 | EGR Gasket | 90-88 | 70256 | VIN Code "C"; EGR to adapter |
| 1 | EGR Gasket | 90-88 | 70255 | VIN Code "C"; EGR valve |
| 1 | EGR Gasket | 88-84 | 72635 | VIN Codes "B" & "3" |
| 1 | EGR Gasket | 87-84 | 70978 | VIN Code "A" |
| 1 | EGR Gasket | 83-75 | 70978 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 90-88 | 70644 | VIN Codes "C" & "L" |
| 1 | Oil Filter Gasket | 88-86 | 70644 | VIN Codes "B" & "3" |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 87-84 | 70032 | VIN Code "A" |
| 1 | Oil Pump Gasket | 85-84 | 70032 | VIN Code "3" |
| 1 | Oil Pump Gasket | 83-75 | 70032 | |
| 3.8L 231 OHV Turbo V6 (Buick), 3.8" Bore 1978-89 54 VIN Codes "G" 1978, "3" 1978-82, "7" 1986-87 & 1989, "8" 1983, "9" 1984-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 89 | 9441PT | VIN Code "7"; Head bolts not incl.; Head bolt replacement required; 2 Req'd. |
| 2 | Head Gasket | 87-86 | 9441PT | VIN Code "7"; Head bolts not incl.; Head bolt replacement required; 2 Req'd. |
| 2 | Head Gasket | 85-78 | 8723PT-1 | PermaTorque® |
| 1 | Head Set | 87-86 | HS9441PT | VIN Code "7"; Int. manifold gskt. & head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Set | 85-84 | HS8723PT-5 | Int. manifold gskt., turbo mounting gsks., exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83 | HS8723PT-5 | 2nd Design; w/.552" valve guide OD; Int. manifold gskt., turbo mounting gsks., exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83-78 | HS8723PT-4 | 1st Design; w/.605" valve guide OD; Int. manifold gskt. & turbo mounting gsks. not incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 89 | ES74022 | VIN Code "7"; Replacement required |
| 1 | Head Bolt Set | 87-86 | ES74022 | VIN Code "7"; Replacement required |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84 | FS8723PT-5 | 14 bolt oil pan; Int. manifold gskt., turbo mounting gsks., exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8723PT-5 | 2nd Design; w/.552" valve guide OD; Int. manifold gskt., turbo mounting gsks., exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83-78 | FS8723PT-4 | 1st Design; w/.605" valve guide OD; Int. manifold gskt. & turbo mounting gsks. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89 | CS8142-4 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 87-85 | CS8142-4 | PermaDry® molded rubber oil pan gskt. incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 54 3.8L 231 OHV Turbo V6 (Buick), 3.8" Bore 1978-89 | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Codes "G" 1978, "3" 1978-82, "7" 1986-87 & 1989, "8" 1983, "9" 1984-85 | | | | |
| QTY | CONVERSION SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84 | CS8142 | 14 bolt oil pan |
| 1 | Gasket Conversion Set | 84 | CS8142-4 | 20 bolt oil pan; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83-78 | CS8142 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 89 | MS96033 | VIN Code "7" |
| 1 | Valley Pan Gasket Set | 87-84 | MS96033 | VIN Codes "7" & "9" |
| 1 | Valley Pan Gasket Set | 83-82 | MS96037 | "Riviera" model |
| 1 | Valley Pan Gasket Set | 83-82 | MS96033 | Exc. "Riviera" model |
| 1 | Valley Pan Gasket Set | 81-80 | MS96037 | |
| 1 | Valley Pan Gasket Set | 79 | MS96033 | |
| 1 | Valley Pan Gasket Set | 78 | MS96032 | |
| 1 | Exh. Manifold Gasket Set | 89 | MS90508 | |
| 1 | Exh. Manifold Gasket Set | 87-79 | MS90508 | |
| 1 | Exh. Manifold Gasket Set | 78 | MS90198 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89 | 60755 | Packing |
| 1 | Exhaust Pipe Gasket | 87-84 | 60755 | Packing |
| 1 | Exhaust Pipe Gasket | 83-79 | 60975 | Packing; "Riviera" model; Exc. Turbo inlet |
| 1 | Exhaust Pipe Gasket | 83-79 | 60975 | Packing; Exc. "Riviera" model |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 89 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 87-78 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89 | OS30521R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 87-85 | OS30521R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 84 | OS13398C-1 | 14 bolt oil pan; Cork |
| 1 | Oil Pan Gasket Set | 84 | OS30521R | 20 bolt oil pan; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 83-78 | OS13398C-1 | Cork |
| 1 | Drain Plug Gasket | 89 | 70822 | |
| 1 | Drain Plug Gasket | 87-78 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 89 | BS40613 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 87-78 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 87-78 | BS40613 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89 | VS50075R | w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 87-78 | VS50156C | Cork |
| 1 | Valve Cover Gasket Set | 87-78 | VS50156T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 87-78 | VS50156R | Rubber |
| 1 | Grommet Set | 89 | ES72134 | |
| 2 | Load Spreader Set | 87-78 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89 | SS72623 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-84 | SS72623 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83 | SS72623 | Int.; 2nd Design; w/.552" valve guide OD; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-78 | SS70731 | Int.; 1st Design; w/.605" valve guide OD; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89 | 35608 | Thermostat O-ring |
| 1 | O-Ring | 87-86 | 35608 | Thermostat O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-78 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89 | 12996-1 | |
| 1 | Water Pump Gasket | 87-78 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 89 | TCS45006 | Must be used w/OS 30521R; w/Rope seal |
| 1 | Timing Cover Set | 89 | TCS45930 | Must be used w/OS 30521R; w/Rubber seal |
| 1 | Timing Cover Set | 87-85 | TCS45006 | Must be used w/OS 30521R; w/Rope seal |
| 1 | Timing Cover Set | 87-85 | TCS45930 | Must be used w/OS 30521R; w/Rubber seal |
| 1 | Timing Cover Set | 84 | TCS45006 | Eng. w/20 bolt oil pan must be used w/OS 30521R; w/Rope seal |
| 1 | Timing Cover Set | 84 | TCS45930 | Eng. w/20 bolt oil pan must be used w/OS 30521R; w/Rubber seal |
| 1 | Timing Cover Set | 83-78 | TCS45006 | w/Rope seal |
| 1 | Timing Cover Set | 83-78 | TCS45930 | w/Rubber seal |
| 1 | Timing Cover Seal | 89 | 15200 | Rubber one-piece timing cover seal |
| 1 | Timing Cover Seal | 87-78 | 15200 | Rubber one-piece timing cover seal |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 3.8L 231 OHV Turbo V6 (Buick), 3.8" Bore 1978-89 54 | | | | |
|--|---------------------------|-------|-----------|---|
| VIN Codes "G" 1978, "3" 1978-82, "7" 1986-87 & 1989, "8" 1983, "9" 1984-85 (cont.) | | | | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 83-78 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-78 | 60151 | w/4 Bbl. |
| 3 | Fuel Injector O-Ring Set | 89 | ES70599 | w/MFI; Improved design |
| 3 | Fuel Injector O-Ring Set | 87-84 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 89 | 60654 | w/MFI |
| 1 | Throttle Body Gasket | 87-84 | 60654 | w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89 | 420 | Distributor mounting |
| 1 | O-Ring | 87-78 | 420 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89 | 72635 | |
| 1 | EGR Gasket | 87-86 | 72635 | |
| 1 | EGR Gasket | 85-82 | 70978 | |
| 1 | EGR Gasket | 81-79 | 70978 | "Riviera" model; Chamber to int. manifold |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 89 | 70032 | |
| 1 | Oil Pump Gasket | 87-78 | 70032 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 89 | ES72697 | VIN Code "7" |
| 1 | Turbo Mtg. Gasket Set | 87-86 | ES72697 | VIN Code "7" |
| 1 | Turbo Mtg. Gasket Set | 85-84 | ES72660 | |
| 3.8L 232.3 L-HEAD L8 (Pontiac), 3.25" Bore 1936 55 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 36 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 36 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 36 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 36 | 8013 | w/1 Bbl. |
| 3.9L 235 OHV L6 (Chevrolet), 3.5625" Bore 1950-62 56 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 62-53 | 7619C | Copper-faced sandwich head gskt. material |
| 1 | Head Gasket | 62-53 | 7619B | Fiber-faced head gskt. material |
| 1 | Head Gasket | 52-50 | 7539B | |
| 1 | Head Set | 62-53 | HS7619C-1 | Copper-faced sandwich head gskt. material |
| 1 | Head Set | 62-53 | HS7619B-1 | Fiber-faced head gskt. material |
| 1 | Head Set | 52-50 | HS7539B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 62-53 | FS7619C-3 | Copper-faced sandwich head gskt. material |
| 1 | Full Gasket Set | 62-53 | FS7619B-3 | Fiber-faced head gskt. material |
| 1 | Full Gasket Set | 52-50 | FS7539B | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 62-50 | MS9193B | |
| 1 | Intake to Exhaust Gasket | 62-50 | 8988 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 62-50 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 62-50 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 55-53 | 9272 | Heat riser; "Corvette" model |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 62-50 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 62-50 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 62-56 | OS5153C | |
| 1 | Oil Pan Gasket Set | 55 | OS5041C | "Corvette" model |
| 1 | Oil Pan Gasket Set | 55 | OS5153C | Exc. "Corvette" model |
| 1 | Oil Pan Gasket Set | 54-50 | OS5041C | |
| 1 | Drain Plug Gasket | 62-50 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 62-55 | BS13363 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 54-50 | BS5048 | Rope |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 56 3.9L 235 OHV L6 (Chevrolet), 3.5625" Bore 1950-62 (cont.) | | | | |
|--|-----------------------------|-------|-----------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 62-54 | VS50190C | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 62-50 | VS50189C | w/Grommets; Cork; 5/32" thick |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 62-50 | PS5130 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 62-50 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 62-50 | 5021 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 62-50 | 35062 | Outlet; 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 62-55 | 5159 | |
| 1 | Water Pump Gasket | 54-50 | 5131 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 62-50 | TCS45114 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 62-50 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 62-53 | 9519 | w/1 Bbl.; Governor; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 52-50 | 9520 | w/1 Bbl.; Exc. Governor |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 62-50 | 12665 | 1 9/16" OD |
| 57 3.9L 238 L-HEAD L6 (Oldsmobile), 3.5" Bore 1941-48 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 48-46 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 42-41 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 48-46 | 70822 | |
| 1 | Drain Plug Gasket | 42-41 | 70822 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 48-46 | 8013 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 42-41 | 8013 | w/1 Bbl. |
| 58 3.9L 239.2 L-HEAD L6 (Pontiac), 3.5625" Bore 1941-54 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54-46 | 8938 | Flange; 2 5/8" OD |
| 1 | Exhaust Pipe Gasket | 42-41 | 8938 | Flange; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54-46 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 42-41 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 54-46 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 42-41 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 54-46 | 70822 | |
| 1 | Drain Plug Gasket | 42-41 | 70822 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42-41 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 52-46 | 8013 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 42-41 | 8013 | w/1 Bbl. |
| 59 4.1L 248 OHV L8 (Buick), 3.0938" Bore 1934-50 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 50-46 | FS7549B-2 | Low compression |
| 1 | Full Gasket Set | 42-38 | FS7549B-2 | Low compression |
| 1 | Full Gasket Set | 37 | FS7549B-2 | Low compression; Timing cover seal not incl. |
| 1 | Full Gasket Set | 36-34 | FS7549B-2 | Low compression; Push rod cover gskt. & timing cover seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 50-46 | MS2498B | |
| 1 | Int. & Exh. Gasket Set | 42-34 | MS2498B | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 4.1L 248 OHV L8 (Buick), 3.0938" Bore 1934-50 59 (cont.) | | | | |
|--|-------------------------------|-------|------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 50-46 | 8938 | Flange; 2 5/8" OD |
| 2 | Exhaust Pipe Gasket | 42-34 | 8938 | Flange; 2 5/8" OD |
| 4.1L 248.9 L-HEAD L8 (Pontiac), 3.25" Bore 1937-49 60 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 49-46 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 42-37 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 49-46 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 42-37 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 49-46 | 35063 | 2 1/2" ID |
| 1 | Water Outlet Gasket | 42-37 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 40-37 | 8013 | w/1 Bbl. |
| 4.1L 250 (4097cc) OHV V8 (Cadillac), 88mm Bore 1982-88 61 VIN Codes "7" 1987-88, "8" 1982-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 88-82 | 8753PT-1 | 2 Req'd. |
| 1 | Head Set | 88-87 | HS8753PT-4 | VIN Code "7"; Lower int. manifold gskts., exh. pipe packing, valve cover grommets not incl.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-86 | HS8753PT-1 | VIN Code "8"; Exh. pipe packing & valve cover grommets not incl.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8753PT-1 | w/Aluminum valve covers; Transverse exh. pipe packing & valve cover grommets not incl.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8753PT | w/Steel valve covers; Transverse exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 84-82 | HS8753PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-86 | CS8753-2 | |
| 1 | Gasket Conversion Set | 85 | CS8753-2 | Transverse eng. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-82 | MS91391-1 | VIN Code "8"; Must be used w/VS 50073R or w/VS 50219C |
| 1 | Plenum Gasket Set | 88-87 | MS94613 | VIN Code "7"; Upper set |
| 1 | Exh. Manifold Gasket Set | 88-82 | MS91384 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-87 | 60772 | VIN Code "7"; Packing |
| 1 | Exhaust Pipe Gasket | 87-86 | 60538 | VIN Code "8"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 85 | 60538 | Transverse eng.; Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 87-85 | ES72141 | VIN Code "8"; Transverse eng. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-86 | OS30525C | Cork |
| 1 | Oil Pan Gasket Set | 88-86 | OS30525T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30513C | Exc. Transverse eng.; Cork |
| 1 | Oil Pan Gasket Set | 85 | OS30525C | Transverse eng.; Cork |
| 1 | Oil Pan Gasket Set | 85 | OS30525T | Transverse eng.; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 84-82 | OS30513C | Cork |
| 1 | Drain Plug Gasket | 88-82 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-86 | BS40396 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85 | BS40396 | Transverse eng.; Rubber; One-piece |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 61 4.1L 250 (4097cc) OHV V8 (Cadillac), 88mm Bore 1982-88 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Codes "7" 1987-88, "8" 1982-87 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-87 | VS50074R | VIN Code "7"; w/o Grommets; Services both covers; When servicing Rear valve cover use w/Int. manifold upper set MS 94613; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 88-87 | VS50315R | VIN Code "7"; w/o Grommets; Services one cover only; 2 Req'd.; When servicing Rear valve cover use w/Int. manifold upper set MS 94613; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-86 | VS50073R | VIN Code "8"; w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 85 | VS50073R | w/Aluminum valve covers; w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 85 | VS50219C | w/Steel valve covers; Cork |
| 1 | Valve Cover Gasket Set | 84-82 | VS50219C | Cork |
| 1 | Grommet Set | 88-86 | ES72833 | |
| 1 | Grommet Set | 85 | ES72833 | w/Aluminum valve covers |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-82 | SS72564 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 85 | 35300 | Exc. Transverse eng.; Housing to water pump |
| 2 | O-Ring | 85 | 35301 | Exc. Transverse eng.; Thermostat to block; 2 Req'd. |
| 1 | O-Ring | 84-82 | 35300 | Housing to water pump |
| 2 | O-Ring | 84-82 | 35301 | Thermostat to block; 2 Req'd. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-86 | 35346 | |
| 1 | Water Outlet Gasket | 85 | 35064 | Exc. Transverse eng.; Outlet |
| 1 | Water Outlet Gasket | 85 | 35346 | Transverse eng. |
| 1 | Water Outlet Gasket | 84-82 | 35064 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-87 | 35388 | VIN Code "7"; Housing |
| 1 | Water Pump Gasket | 88-87 | 35345 | VIN Code "7"; Inlet |
| 1 | Water Pump Gasket | 87 | 35388 | VIN Code "8"; To block |
| 1 | Water Pump Gasket | 87-86 | 35345 | VIN Code "8"; Inlet |
| 1 | Water Pump Gasket | 86 | 35344 | VIN Code "8"; To block; w/o Beaded flange |
| 1 | Water Pump Gasket | 86 | 35388 | VIN Code "8"; To block; w/Beaded flange |
| 1 | Water Pump Gasket | 85 | 35247 | Exc. Transverse eng. |
| 1 | Water Pump Gasket | 85 | 35344 | Transverse eng.; Housing |
| 1 | Water Pump Gasket | 85 | 35345 | Transverse eng.; Inlet |
| 1 | Water Pump Gasket | 84-82 | 35247 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 88-87 | TCS45522-2 | |
| 1 | Timing Cover Set | 86 | TCS45522-1 | VIN Code "8"; w/o Beaded flange on water pump |
| 1 | Timing Cover Set | 86 | TCS45522-2 | VIN Code "8"; w/Beaded flange on water pump |
| 1 | Timing Cover Set | 85 | TCS45522 | Exc. Transverse eng. |
| 1 | Timing Cover Set | 85 | TCS45522-1 | Transverse eng. |
| 1 | Timing Cover Set | 84-82 | TCS45522 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 87-82 | 60038 | VIN Code "8"; w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 83-82 | 60038 | VIN Code "8"; w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-82 | 60334 | VIN Code "8"; w/4 Bbl. |
| 4 | Fuel Injector O-Ring Set | 88-87 | ES70599 | VIN Code "7"; w/MFI; Improved design |
| 1 | Throttle Body Gasket | 87-82 | 60589 | VIN Code "8"; w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 88-83 | 425RR | Distributor mounting |
| 1 | O-Ring | 82 | 420 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-82 | 71098 | |
| 62 4.1L 250 SOHC L6 (Pontiac), 3.875" Bore 1968-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 69-68 | HS8196PT-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 69-68 | MS90126 | |
| 1 | Intake to Exhaust Gasket | 69-68 | 9763 | w/1 Bbl. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 4.1L 250 SOHC L6 (Pontiac), 3.875" Bore 1968-69 62 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 69-68 | 70822 | |
| 4.1L 250 OHV L6 (Chevrolet), 3.875" Bore 1965-79 63 VIN Code "D" 1972-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-75 | 8501PT-1 | w/Integral head |
| 1 | Head Gasket | 79-75 | 8006PT | w/Separate head & int. manifold |
| 1 | Head Gasket | 74-65 | 8006PT | |
| 1 | Head Set | 79-75 | HS8501PT-3 | w/Integral head |
| 1 | Head Set | 79-75 | HS8006PT-1 | w/Separate head & int. manifold |
| 1 | Head Set | 74-65 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-75 | FS8501PT-3 | w/Integral head |
| 1 | Full Gasket Set | 79-75 | FS8006PT-4 | w/Separate head & int. manifold |
| 1 | Full Gasket Set | 74-65 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-65 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-75 | MS9786 | w/Separate head & int. manifold |
| 1 | Int. & Exh. Gasket Set | 74-65 | MS9786 | |
| 1 | Exh. Manifold Gasket Set | 79-75 | MS90324 | w/Integral head |
| 1 | Intake to Exhaust Gasket | 79-75 | 9763 | w/Separate head & int. manifold |
| 1 | Intake to Exhaust Gasket | 74-65 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-75 | 60985 | w/Separate head & int. manifold; Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 79-75 | 8194 | w/Separate head & int. manifold; Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 74-65 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 74-65 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-65 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 79-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-69 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 79-69 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 68 | BS13241 | w/date stamp FO623 & R; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 68 | BS40013 | w/o date stamp FO623 & R; Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 68 | BS11829-1 | w/o date stamp FO623 & R; Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 67-65 | BS13241 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-75 | VS50181C | w/Integral head; 5 bolt holes on R.H. of valve cover; Cork |
| 1 | Valve Cover Gasket Set | 79-75 | VS13173-1 | w/Separate head & int. manifold; 3 bolt holes on R.H. of valve cover; Cork |
| 1 | Valve Cover Gasket Set | 79-75 | VS13173R-1 | w/Separate head & int. manifold; 3 bolt holes on R.H. of valve cover; Rubber |
| 1 | Valve Cover Gasket Set | 74-65 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 74-65 | VS13173R-1 | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 79-65 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 79-65 | PS13228R | Rubber |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 63 4.1L 250 OHV L6 (Chevrolet), 3.875" Bore 1965-79 (cont.) VIN Code "D" 1972-79 | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-65 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 79-65 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79 | 35218 | w/Separate head & int. manifold; Outlet |
| 1 | Water Outlet Gasket | 79-75 | 35062 | w/Integral head; Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 79-75 | 35562T | w/Integral head; Outlet; 1 13/16" ID; PermaDryPlus® |
| 1 | Water Outlet Gasket | 78-75 | 35062 | w/Separate head & int. manifold; Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 78-75 | 35562T | w/Separate head & int. manifold; Outlet; 1 13/16" ID; PermaDryPlus® |
| 1 | Water Outlet Gasket | 74-65 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 74-65 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-65 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-65 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-65 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-65 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-65 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 79-65 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-73 | 60250 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 72 | 60250 | w/1 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 72 | 9249 | w/1 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 71 | 60250 | w/1 Bbl.; E.E.C.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 71-65 | 9249 | w/1 Bbl.; E.E.C.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 71-65 | 9249 | w/1 Bbl.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 70-65 | 60258 | w/1 Bbl.; E.E.C.; Carb. to insulator |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-65 | 12665 | 1 9/16" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-75 | 71098 | w/Integral head |
| 1 | EGR Gasket | 79-75 | 70836 | w/Separate head & int. manifold |
| 1 | EGR Gasket | 74-73 | 70836 | |
| 64 4.1L 252 OHV V6 (Buick), 3.965" Bore 1980-85 VIN Code "4" 1980-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 85-80 | 8723PT-1 | PermaTorque® |
| 1 | Head Set | 85-84 | HS8723PT-5 | Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83 | HS8723PT-5 | 2nd Design; w/.552" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83-80 | HS8723PT | 1st Design; w/.605" valve guide OD; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85-84 | FS8723PT-5 | Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8723PT-5 | 2nd Design; w/.552" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-80 | CS8142 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 85-80 | MS96037 | |
| 1 | Exh. Manifold Gasket Set | 85-80 | MS90508 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-80 | 60975 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 85-80 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-80 | OS13398C-1 | Cork |
| 1 | Drain Plug Gasket | 85-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-80 | BS13044-2 | Rope |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

4.1L 252 OHV V6 (Buick), 3.965" Bore 1980-85 64
VIN Code "4" 1980-85 (cont.)

| QTY | CRANKSHAFT REAR SEAL (cont.) | YEARS | PART NO. | DESCRIPTION |
|----------------------------------|---------------------------------|-------|----------|--|
| 1 | Rear Main Seal Set | 85-80 | BS40613 | Rubber; Two-piece |
| VALVE COVER | | | | |
| 1 | Valve Cover Gasket Set | 85-80 | VS50156C | Cork |
| 1 | Valve Cover Gasket Set | 85-80 | VS50156T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 85-80 | VS50156R | Rubber |
| 2 | Load Spreader Set | 85-80 | ES72676 | |
| VALVE STEM SEAL SET | | | | |
| 1 | Valve Stem Seal Set | 85-84 | SS72623 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83 | SS72623 | Int.; 2nd Design; w/.552" valve guide OD; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-80 | SS70731 | Int.; 1st Design; w/.605" valve guide OD; Premium valve stem seals incl. |
| WATER OUTLET GASKET | | | | |
| 1 | Water Outlet Gasket | 85-80 | 12994 | |
| WATER PUMP | | | | |
| 1 | Water Pump Gasket | 85-80 | 12996-1 | |
| TIMING COVER | | | | |
| 1 | Timing Cover Set | 85-80 | TCS45006 | w/Rope seal |
| 1 | Timing Cover Set | 85-80 | TCS45930 | w/Rubber seal |
| 1 | Timing Cover Seal | 85-80 | 15200 | Rubber one-piece timing cover seal |
| AIR CLEANER MOUNTING | | | | |
| 1 | Air Cleaner Gasket | 85-80 | 60038 | w/4 Bbl.; 5 1/32" ID |
| CARB & FUEL INJECTION | | | | |
| 1 | Carb. Mounting Gasket | 85-80 | 60334 | w/4 Bbl. |
| DISTRIBUTOR MOUNTING | | | | |
| 1 | O-Ring | 85-80 | 420 | Distributor mounting |
| EXHAUST GAS RECIRCULATION | | | | |
| 1 | EGR Gasket | 85-80 | 70978 | |
| OIL PUMP COVER | | | | |
| 1 | Oil Pump Gasket | 85-80 | 70032 | |

4.3L 260 OHV V8 (Oldsmobile), 3.5" Bore 1975-82 65
VIN Codes "F" 1975-81, "8" 1982

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----------------------------------|---------------------------|-------|-----------|---|
| 2 | Head Gasket | 82-77 | 8505PT | 2 Req'd. |
| 1 | Head Set | 82-77 | HS8505PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| CONVERSION SET | | | | |
| 1 | Gasket Conversion Set | 82-75 | CS8171-2 | |
| MANIFOLD - INT. & EXH. | | | | |
| 1 | Valley Pan Gasket Set | 82-77 | MS96026 | |
| 1 | Valley Pan Gasket Set | 76-75 | MS96027 | |
| 1 | Exh. Manifold Gasket Set | 82-75 | MS90021 | 1 9/16" x 2 1/8" end ports |
| EXHAUST PIPE FLANGE | | | | |
| 1 | Exhaust Pipe Gasket | 82-75 | 60240 | Packing; 2 3/8" ID |
| FUEL PUMP | | | | |
| 1 | Fuel Pump Mounting Gasket | 82-75 | 13415 | |
| OIL PAN | | | | |
| 1 | Oil Pan Gasket Set | 82-75 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 82-75 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 82-75 | 70822 | |
| CRANKSHAFT REAR SEAL | | | | |
| 1 | Rear Main Seal Set | 82-75 | BS13044-2 | Rope |
| VALVE COVER | | | | |
| 1 | Valve Cover Gasket Set | 82-75 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 82-75 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 82-75 | VS13403R | Rubber; 3/32" thick |
| VALVE STEM SEAL SET | | | | |
| 1 | Valve Stem Seal Set | 82-75 | SS70393 | Premium valve stem seals incl. |
| WATER OUTLET GASKET | | | | |
| 1 | Water Outlet Gasket | 82-75 | 35130 | |
| WATER PUMP | | | | |
| 1 | Water Pump Gasket | 82-75 | 35059 | w/o A/C |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 65 4.3L 260 OHV V8 (Oldsmobile), 3.5" Bore 1975-82 (cont.) VIN Codes "F" 1975-81, "8" 1982 | | | | |
|--|----------------------------|-------|-----------|--------------------------------|
| QTY | WATER PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-75 | 35065 | w/A/C |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-75 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 82-75 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82-75 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-75 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-78 | 60357 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 77-75 | 60038 | w/2 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-78 | 60381 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 77-75 | 60335 | w/2 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 82-75 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-75 | 424 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-77 | 71098 | |
| 1 | EGR Gasket | 76-75 | 70954 | EGR valve |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 82-75 | 9948 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 82-75 | 13458 | |
| 66 4.3L 260 OHV Diesel V8 (Oldsmobile), 3.5" Bore 1979 VIN Code "P" 1979 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79 | CS8716 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 79 | MS9947-2 | |
| 1 | Exh. Manifold Gasket Set | 79 | MS90021 | 1 9/16" x 2 1/8" end ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79 | 60240 | Packing; 2 3/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 79 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 79 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 79 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 79 | 35065 | w/A/C |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79 | TCS13417 | w/o Sleeve 'N' Seal® |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79 | 60038 | 5 1/32" ID |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 79 | 9948 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 79 | 13458 | |

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 4.3L 261 OHV L6 (Chevrolet), 3.75" Bore 1955-62 67 | | | | |
|--|-----------------------------|-------|-----------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 62-55 | 7782B | |
| 1 | Head Set | 62-55 | HS7782B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 62-55 | FS7782B | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 62-55 | MS9193B | |
| 1 | Intake to Exhaust Gasket | 62-55 | 8988 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 62-55 | 8985 | Flange |
| 1 | Exhaust Pipe Gasket | 62-55 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 62-55 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 62-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 62-55 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 62-56 | OS5153C | |
| 1 | Oil Pan Gasket Set | 55 | OS5041C | 1st Design |
| 1 | Oil Pan Gasket Set | 55 | OS5153C | 2nd Design |
| 1 | Drain Plug Gasket | 62-55 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 62-55 | BS13363 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 62-55 | VS50189C | w/Grommets; Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 62-55 | VS50190C | Cork; 7/32" thick |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 62-55 | PS5130 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 62-55 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 62-55 | 5021 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 62-55 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 62-55 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 62-56 | 5159 | |
| 1 | Water Pump Gasket | 55 | 5131 | 1st Design |
| 1 | Water Pump Gasket | 55 | 5159 | 2nd Design |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 62-55 | TCS45114 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 62-55 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 62-55 | 9066 | w/1 Bbl.; 4-hole Bypass; 1 or 2 Req'd. |
| 2 | Carb. Mounting Gasket | 62-55 | 8987 | w/1 Bbl.; 4-notch Bypass; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 62-55 | 9394 | w/2 Bbl.; Carb. to manifold |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 62-55 | 12665 | 1 9/16" OD |
| 4.3L 262 OHV V8 (Chevrolet), 3.671" Bore 1975-76 68 | | | | |
| VIN Code "G" 1975-76 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-75 | 505SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 76-75 | 8510PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 76-75 | HS8510PT | Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 76-75 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-75 | FS8510PT | Head bolts not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-75 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 76-75 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 76-75 | MS9275B | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 68 4.3L 262 OHV V8 (Chevrolet), 3.671" Bore 1975-76 (cont.) VIN Code "G" 1975-76 | | | | |
|--|-------------------------------|-------|-----------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-75 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-75 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 76-75 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-75 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 76-75 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 76-75 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-75 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 76-75 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-75 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 76-75 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 76-75 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 76-75 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 76-75 | VS12869R | Rubber |
| 2 | Load Spreader Set | 76-75 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-75 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 76-75 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-75 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 76-75 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 76-75 | 5152 | To block |
| 1 | Water Pump Gasket | 76-75 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-75 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-75 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-75 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-75 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-75 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 76-75 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-75 | 60248 | w/2 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 76 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-75 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-75 | 70950 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 76-75 | 72665 | Distributor to oil pump shaft retainer |
| 69 4.3L 262 OHV Diesel V6 (Oldsmobile), 4.057" Bore 1982-85 VIN Codes "T" 1982-85, "V" 1982-85, "7" 1985 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Flange Bolt & Spring Kit | 85-82 | ES72141 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 85-82 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-82 | BS13044-2 | Rope |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-82 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-82 | 35130 | VIN Code "V" |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 85-82 | 60038 | 5 1/32" ID |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 4.3L 262 OHV Diesel V6 (Oldsmobile), 4.057" Bore 1982-85 69 VIN Codes "T" 1982-85, "V" 1982-85, "7" 1985 (cont.) | | | | |
|--|----------------------------|-------|------------|---|
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 85-82 | 9948 | |
| 4.3L 262 OHV V6 (Chevrolet), 4" Bore 1985-90 70 VIN Code "Z" 1985-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-85 | 510SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-85 | 522SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® MLS |
| 2 | Head Gasket | 90-85 | 9354PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 90-87 | HS9354PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS9354PT-1 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS9354PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 2 | Head Bolt Set | 90-85 | ES74034 | 2 Req'd.; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS9354-1 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85 | CS8629 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93040 | |
| 1 | Int. Manifold Gasket Set | 86 | MS93346 | |
| 1 | Int. Manifold Gasket Set | 85 | MS93040 | |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS90746 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-85 | 60771 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-85 | 71097 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34502R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30386C | Cork |
| 1 | Drain Plug Gasket | 90-85 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40626 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40520 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 85 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-86 | 16258 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-85 | VS50086R | Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-85 | VS50277R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72876 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-88 | SS72530 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-85 | SS72876 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-85 | SS72529 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35062 | Gskt.; 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-85 | 35562T | Gskt.; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-85 | 5152 | To block |
| 1 | Water Pump Gasket | 90-85 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45121 | w/o Sleeve 'N' Seal®; Must be used w/OS 34502R |
| 1 | Timing Cover Set | 85 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45265 | w/Sleeve 'N' Seal®; Must be used w/OS 34502R |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-85 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-85 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-85 | 60038 | w/TBI; 5 1/32" ID |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 70 4.3L 262 OHV V6 (Chevrolet), 4" Bore 1985-90 (cont.) VIN Code "Z" 1985-93 | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-85 | 60903 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-85 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-85 | 70978 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-85 | 72665 | Distributor to oil pump shaft retainer |
| 71 4.3L 263 OHV L8 (Buick), 3.1875" Bore 1950-53 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-50 | FS7546SH | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 53-50 | MS2498B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 53-50 | 8938 | Flange; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-50 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 53-50 | VS4035A | |
| 72 4.3L 264 OHV V8 (Buick), 3.625" Bore 1954-55 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 55-54 | FS7613SH-2 | High compression |
| 1 | Full Gasket Set | 55-54 | FS7613S-2 | Low compression |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 55-54 | MS9334SH | |
| 1 | Exh. Manifold Gasket Set | 55-54 | MS90020 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 55-54 | 9095 | Front |
| 1 | Exhaust Pipe Gasket | 55-54 | 9097 | Rear; 3" bolt hole centers |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55-54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 55-54 | OS11391R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 55-54 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 55-54 | VS11381R-1 | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55-54 | 35063 | Outlet; 2 1/2" ID |
| 1 | Water Outlet Gasket | 55-54 | 11379 | Water manifold |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 55-54 | TCS11557 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 55-54 | 9093 | w/2 Bbl.; Carter |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 55-54 | 421 | Distributor mounting |
| 73 4.3L 265 OHV V8 (Pontiac), 3.75" Bore 1980-81 VIN Code "S" 1980-81 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 81-80 | 8717PT-2 | 2 Req'd. |
| 1 | Head Set | 81-80 | HS8719PT | Premium valve stem seals incl.; Consolidated design |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 81-80 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 81-80 | MS90364 | |
| 1 | Exh. Manifold Gasket Set | 81-80 | MS90365 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 81-80 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 4.3L 265 OHV V8 (Pontiac), 3.75" Bore 1980-81 73 VIN Code "S" 1980-81 (cont.) | | | | |
|---|-----------------------------|-------|------------|--|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 81-80 | OS30191C-2 | |
| 1 | Drain Plug Gasket | 81-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 81-80 | BS12173 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 81-80 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 81-80 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 81-80 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 81-80 | PS50150C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 81-80 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 81-80 | 35046 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 81-80 | TCS13383-3 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 81-80 | TCS45166 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 81-80 | 16203 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 81-80 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 81-80 | 60357 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 81-80 | 60465 | w/2 Bbl.; Adapter to manifold |
| 1 | Carb. Mounting Gasket | 81-80 | 60381 | w/2 Bbl.; Carb. to adapter |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 81-80 | 11497 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 81-80 | 71098 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 81-80 | 12172 | Oil pump cover to block |
| 4.3L 265 OHV V8 (Chevrolet), 3.75" Bore 1955-57 74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 57-55 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 57-55 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 57-55 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 57-55 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 57-55 | 7733SP | HeadSaver® |
| 1 | Head Set | 57 | HS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 57 | HS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 56 | HS7733PT-1 | w/2 Bbl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 56 | HS7733PT-1 | w/2-4 Bbl.; Int. manifold gskts. not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 56 | HS7733PT-1 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 55 | HS7733PT-1 | Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 57-55 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 57 | FS7733SH-2 | Embossed steel; Rear main brg. seal not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 57 | FS7733PT-2 | PermaTorque®; Rear main brg. seal not incl.; Head bolts not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 57-55 | CS7733-2 | Rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 57 | MS9617 | |
| 1 | Int. Manifold Gasket Set | 56 | MS9200B | w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 56 | MS9617 | w/2-4 Bbl. |
| 1 | Int. Manifold Gasket Set | 56 | MS9200B | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 55 | MS9200B | |
| 1 | Exh. Manifold Gasket Set | 57-55 | MS9275B | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 74 4.3L 265 OHV V8 (Chevrolet), 3.75" Bore 1955-57 (cont.) | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 57 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 57 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 57 | 8592 | Pipe to manifold; 1 or 2 Req'd.; 1 7/8" ID |
| 2 | Exhaust Pipe Gasket | 57-55 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 57-55 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 56 | 60083 | Heat riser; w/2-4 Bbl.; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 56-55 | 9272 | Heat riser; w/2 Bbl. |
| 1 | Exhaust Pipe Gasket | 56-55 | 9272 | Heat riser; w/4 Bbl. |
| 2 | Exhaust Pipe Gasket | 56-55 | 9273 | Pipe to manifold; 1 or 2 Req'd.; 1 7/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57-55 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 57-55 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 57 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 57 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 57 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 56-55 | OS5197C-3 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 57-55 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57-55 | BS5155 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57-55 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 57-55 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 57-55 | VS12869R | Rubber |
| 2 | Load Spreader Set | 57-55 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 57-55 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 57-55 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57-55 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 57-55 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 57-55 | 5152 | To block |
| 1 | Water Pump Gasket | 57-55 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 57-55 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 57-55 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 57-55 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 57-55 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 57-55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 57-55 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 56 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 57-55 | 9288 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 57-55 | 9474 | w/4 Bbl. |
| 2 | Carb. Mounting Gasket | 56 | 9391 | w/2-4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57-55 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 57 | 72665 | Distributor to oil pump shaft retainer |
| 75 4.4L 267 OHV V8 (Chevrolet), 3.5" Bore 1979-82 VIN Code "J" 1979-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 82-79 | 8670PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 82-81 | HS8670PT-1 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 80-79 | HS8670PT | Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 82-79 | ES72856 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-79 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-79 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 82-79 | MS9275B | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 4.4L 267 OHV V8 (Chevrolet), 3.5" Bore 1979-82 75 VIN Code "J" 1979-82 (cont.) | | | | |
|--|-----------------------------|-------|-----------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-79 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80-79 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-79 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 82-79 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 82-79 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 79 | OS5197C-5 | Cork |
| 1 | Drain Plug Gasket | 82-79 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-79 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 82-79 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-79 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 82-79 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 82-79 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 82-79 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 82-79 | VS12869R | Rubber |
| 2 | Load Spreader Set | 82-79 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-81 | SS72877 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-81 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-81 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-79 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80-79 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-79 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 82-79 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 82-79 | 5152 | To block |
| 1 | Water Pump Gasket | 82-79 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-79 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 82-79 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82-79 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-79 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-79 | 60357 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-79 | 60369 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 82-79 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-79 | 71098 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 82-79 | 72665 | Distributor to oil pump shaft retainer |
| 4.4L 268.2 L-HEAD L8 (Pontiac), 3.375" Bore 1950-54 76 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54-50 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 54-50 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-50 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 54 | 9093 | w/2 Bbl. |
| 4.5L 273 (4474cc) OHV V8 (Cadillac), 92mm Bore 1988-90 77 VIN Codes "3" 1990, "5" 1988-90, "8" 1989-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-88 | 8753PT-1 | 2 Req'd. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 77 4.5L 273 (4474cc) OHV V8 (Cadillac), 92mm Bore 1988-90 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) VIN Codes "3" 1990, "5" 1988-90, "8" 1989-92 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90-89 | HS8753PT-4 | VIN Codes "3" & "8"; Exh. pipe packing & valve cover grommets not incl.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-88 | HS8753PT-3 | VIN Code "5"; Exh. pipe packing & valve cover grommets not incl.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS8753-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94548-1 | VIN Code "3"; Must be used w/VS 50074R |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94548 | VIN Code "8"; Upper set incl.; Must be used w/VS 50074R |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94116 | VIN Code "5"; Must be used w/VS 50073R |
| 1 | Plenum Gasket Set | 90-89 | MS94613 | VIN Code "8"; Upper set |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94250 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 61013 | Converter |
| 1 | Exhaust Pipe Gasket | 90 | 60854 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 89-88 | 60772 | Converter |
| 1 | Exhaust Pipe Gasket | 89-88 | 60538 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-88 | ES72141 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30525C | Cork |
| 1 | Oil Pan Gasket Set | 90-88 | OS30525T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-88 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40396 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50074R | VIN Code "3"; w/o Grommets; Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90 | VS50315R | VIN Code "3"; w/o Grommets; Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-89 | VS50074R | VIN Code "8"; w/o Grommets; Services both covers; When servicing Rear valve cover use w/Int. manifold upper set MS 94613; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-89 | VS50315R | VIN Code "8"; w/o Grommets; Services one cover only; 2 Req'd.; When servicing Rear valve cover use w/Int. manifold upper set MS 94613; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50073R | VIN Code "5"; w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Grommet Set | 90-88 | ES72833 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72564 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35346 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35388 | Housing |
| 1 | Water Pump Gasket | 90-88 | 35345 | Inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45522-2 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60038 | VIN Codes "3" & "8"; w/MFI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 90-88 | 60038 | VIN Code "5"; w/TBI; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 4 | Fuel Injector O-Ring Set | 90-89 | ES70599 | VIN Codes "3" & "8"; w/MFI; Improved design |
| 1 | Throttle Body Gasket | 90 | 60841 | VIN Code "3"; w/MFI |
| 1 | Throttle Body Gasket | 90-88 | 60775 | VIN Code "5"; w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-88 | 425RR | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70954 | |
| 1 | EGR Gasket | 88 | 71098 | |
| 78 4.6L 283 OHV V8 (Chevrolet), 3.875" Bore 1957-67 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-57 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

4.6L 283 OHV V8 (Chevrolet), 3.875" Bore 1957-67 78
(cont.)

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------------|--------------|-----------------|--|
| 2 | Head Gasket | 67-57 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 67-57 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 67-57 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 67-57 | 7733SP | HeadSaver® |
| 1 | Head Set | 67-62 | HS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 67-62 | HS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 61-60 | HS7733PT-8 | w/MFI; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 61-60 | HS7733SH-2 | Exc. MFI; Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 61-60 | HS7733PT-2 | Exc. MFI; PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 59 | HS7733PT-8 | w/MFI; Valve stem seals not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 59 | HS7733SH-2 | Exc. MFI; Embossed steel; Valve stem seals not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 59 | HS7733PT-2 | Exc. MFI; PermaTorque®; Valve stem seals not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 58-57 | HS7733PT-8 | w/MFI; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 58-57 | HS7733SH-2 | Exc. MFI; Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 58-57 | HS7733PT-2 | Exc. MFI; PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 67-57 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-62 | FS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 67-62 | FS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 61-60 | FS7733SH-2 | Exc. MFI; Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 61-60 | FS7733PT-2 | Exc. MFI; PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 59 | FS7733SH-2 | Exc. MFI; Embossed steel; Valve stem seals not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 59 | FS7733PT-2 | Exc. MFI; PermaTorque®; Valve stem seals not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 58-57 | FS7733SH-2 | Exc. MFI; Embossed steel; Rear main brg. seal not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 58-57 | FS7733PT-2 | Exc. MFI; PermaTorque®; Rear main brg. seal not incl.; Head bolts not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-59 | CS7733-2 | |
| 1 | Gasket Conversion Set | 58-57 | CS7733-2 | Rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-57 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 67-57 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-57 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 67-57 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 67-57 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 67-57 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 67-57 | 8592 | Pipe to manifold; 1 or 2 Req'd.; 1 7/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-57 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 67-57 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-57 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 67-57 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 67-57 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 67-57 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-59 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 67-59 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 58-57 | BS5155 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-59 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 67-59 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 67-57 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 67-57 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 67-57 | VS12869R | Rubber |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 78 4.6L 283 OHV V8 (Chevrolet), 3.875" Bore 1957-67 | | | | |
|--|----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 2 | Load Spreader Set | 67-57 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-60 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 67-60 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 58-57 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 58-57 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-57 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 67-57 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 67-57 | 5152 | To block |
| 1 | Water Pump Gasket | 67-57 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-57 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-57 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-57 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-57 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 66-61 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-57 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 61-57 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-57 | 9288 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 66-65 | 9474 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 66-65 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 2 | Carb. Mounting Gasket | 61-57 | 9391 | w/2-4 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 61-57 | 9474 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 67-57 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 67-57 | 72665 | Distributor to oil pump shaft retainer |
| 79 4.7L 287.2 OHV V8 (Pontiac), 3.75" Bore 1955 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 55 | FS7729S-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 55 | 8938 | Pipe to manifold; 1 or 2 Req'd.; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 55 | OS11489C | |
| 1 | Drain Plug Gasket | 55 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 55 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 55 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 55 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 55 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 55 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 55 | 12967 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 55 | TCS12681-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 55 | 11528 | w/4 Bbl.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 55 | 11497 | |

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 4.9L 300 OHV V8 (Buick), 3.75" Bore 1964-67 80 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-64 | 8172PT | 2 Req'd. |
| 1 | Head Set | 67-64 | HS8172PT-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-64 | FS8172PT-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-65 | MS9990 | |
| 1 | Int. Manifold Gasket Set | 64 | MS9944 | |
| 1 | Exh. Manifold Gasket Set | 67-64 | MS90235 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-64 | OS13397C-1 | |
| 1 | Drain Plug Gasket | 67-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-64 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-64 | VS12993R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-64 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-64 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-66 | TCS45006 | Cover stamped 1375157; w/Rope seal |
| 1 | Timing Cover Set | 67-66 | TCS45930 | Cover stamped 1375157; w/Rubber seal |
| 1 | Timing Cover Set | 66-64 | TCS13001 | Cover stamped 1358076; w/Rope seal |
| 1 | Timing Cover Seal | 67-64 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 67-64 | 5198 | w/2 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 65-64 | 11528 | w/4 Bbl.; 1 or 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-65 | 60000 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-64 | 9755 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67-64 | 420 | Distributor mounting |
| 4.9L 301 OHV V8 (Pontiac), 4" Bore 1977-81 81 VIN Codes "W" 1978-81, "Y" 1977-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 81-77 | 8717PT-2 | 2 Req'd. |
| 1 | Head Set | 81-77 | HS8719PT | Premium valve stem seals incl.; Consolidated design |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 81-77 | FS8532PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 81-77 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 81-77 | MS90364 | |
| 1 | Exh. Manifold Gasket Set | 81-77 | MS90365 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 81-77 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 81-77 | OS30191C-2 | |
| 1 | Drain Plug Gasket | 81-77 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 81-77 | BS12173 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 81-77 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 81-77 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 81-77 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 81-77 | PS50150C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-77 | SS5112 | O-ring |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 81 4.9L 301 OHV V8 (Pontiac), 4" Bore 1977-81 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) VIN Codes "W" 1978-81, "Y" 1977-79 | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 81-77 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 81-77 | 35046 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 81-77 | TCS13383-3 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 81-77 | TCS45166 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 81-77 | 16203 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 81-77 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 81-78 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 79-77 | 60357 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 81-78 | 60466 | w/4 Bbl.; Adapter to manifold |
| 1 | Carb. Mounting Gasket | 81-78 | 60397 | w/4 Bbl.; Carb. to adapter |
| 1 | Carb. Mounting Gasket | 79-78 | 60465 | w/2 Bbl.; Adapter to manifold |
| 1 | Carb. Mounting Gasket | 79-78 | 60381 | w/2 Bbl.; Carb. to adapter |
| 1 | Carb. Mounting Gasket | 77 | 60467 | w/2 Bbl.; Adapter to manifold |
| 1 | Carb. Mounting Gasket | 77 | 60397 | w/2 Bbl.; Carb. to adapter; 1st Design |
| 1 | Carb. Mounting Gasket | 77 | 60381 | w/2 Bbl.; Carb. to adapter; 2nd Design |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 81-77 | 11497 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 81-77 | 71098 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 81-77 | 12172 | Oil pump cover to block |
| 82 4.9L 301 OHV Turbo V8 (Pontiac), 4" Bore 1980-81 | | | | |
| VIN Code "T" 1980-81 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 81-80 | 8717PT-2 | 2 Req'd. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 81-80 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 81-80 | MS90364 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 81-80 | 60755 | To turbo outlet |
| 1 | Exhaust Pipe Gasket | 80 | 60360 | To manifold |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 81-80 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 81-80 | OS30191C-2 | |
| 1 | Drain Plug Gasket | 81-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 81-80 | BS12173 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 81-80 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 81-80 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 81-80 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 81-80 | PS50150C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 81-80 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 81-80 | 35046 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 81-80 | TCS13383-3 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 81-80 | TCS45166 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 81-80 | 16203 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 81-80 | 16310 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 4.9L 301 OHV Turbo V8 (Pontiac), 4" Bore 1980-81 82 VIN Code "T" 1980-81 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 81-80 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 81-80 | 60464 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 81-80 | 11497 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 81-80 | 70978 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 81-80 | 12172 | Oil pump cover to block |
| 4.9L 302 OHV V8 (Chevrolet), 4" Bore 1967-69 83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-67 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 69-67 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-67 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 69-67 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 69-67 | 7733SP | HeadSaver® |
| 1 | Head Set | 69-67 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 69-67 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 69-67 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-67 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 69-67 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-67 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68-67 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 69-67 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-67 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 69-67 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-67 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-67 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-67 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-67 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-67 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 69-67 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-67 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 69-67 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 69-67 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 69-67 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-67 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 69-67 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-67 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 69-67 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 69-67 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 69-67 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 69-67 | VS12869R | Rubber |
| 2 | Load Spreader Set | 69-67 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-67 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 69-67 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-67 | 35062 | 1 13/16" ID |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 83 4.9L 302 OHV V8 (Chevrolet), 4" Bore 1967-69 (cont.) | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-67 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-67 | 5152 | To block |
| 1 | Water Pump Gasket | 69-67 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-67 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-67 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-67 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-67 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-67 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-67 | 60148 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-67 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-67 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-67 | 72665 | Distributor to oil pump shaft retainer |
| 84 5.0L 303 OHV V8 (Oldsmobile), 3.75" Bore 1949-53 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53 | FS7725S-1 | |
| 1 | Full Gasket Set | 50 | FS7725S-1 | |
| 1 | Full Gasket Set | 49 | FS7725S-1 | Exh. manifold gskts. not incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 53-49 | 60278 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-49 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 53-49 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 53-49 | OS6412C | |
| 1 | Drain Plug Gasket | 53-49 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 53-49 | BS12446 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 53-49 | VS4569 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 51-49 | SS6418 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 53-49 | 4568 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 53-49 | TCS6402-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 53-52 | 11528 | w/4 Bbl.; 4" ID |
| 85 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore 1976-90 VIN Codes "E" 1988-93, "F" 1985-92, "G" 1979 & 1984-88, "H" 1978-88, "Q" 1976, "S" 1983, "U" 1976-78, "7" 1982-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-76 | 505SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-76 | 8510PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 90-88 | HS8510PT-4 | w/TBI; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-87 | HS8510PT-5 | w/TPI; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS8510PT-4 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-85 | HS8510PT-3 | w/TPI; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore 1976-90 85 | | | | |
|--|---------------------------|-------|------------|---|
| VIN Codes "E" 1988-93, "F" 1985-92, "G" 1979 & 1984-88, "H" 1978-88, "Q" 1976, "S" 1983, "U" (cont.) 1976-78, "7" 1982-83 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 86-81 | HS8510PT-1 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 83-82 | HS8510PT-2 | w/CFI; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 80-76 | HS8510PT | Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 90-76 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85 | FS8510PT-1 | w/TPI; Int. manifold upper set not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85-81 | FS8510PT-1 | w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83-82 | FS8510PT-1 | w/CFI; Int. manifold gskts. not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 79-76 | FS8510PT | Head bolts not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8510 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85-76 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93317 | w/TBI |
| 1 | Int. Manifold Gasket Set | 90-85 | MS93035-1 | w/TPI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 88-87 | MS93317 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 86-78 | MS90314-2 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 83-82 | MS91440 | w/CFI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 79-76 | MS90314-2 | w/2 Bbl. |
| 1 | Plenum Gasket Set | 90-85 | MS93160 | w/TPI; Upper set |
| 1 | Exh. Manifold Gasket Set | 90-76 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-76 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80-76 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-76 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 90-76 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34500R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 85-76 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 79-76 | OS5197C-5 | Cork |
| 1 | Drain Plug Gasket | 90-76 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40626 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40520 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-76 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 85-76 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-86 | 16258 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50088R | Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-87 | VS50293R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86-76 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 86-76 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 86-76 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 86-76 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 86-76 | VS12869R | Rubber |
| 2 | Load Spreader Set | 86-76 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-81 | SS72877 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-81 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-87 | SS5112 | Exh.; O-ring |
| 1 | Valve Stem Seal Set | 86-81 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-76 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80-76 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-76 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-76 | 35562T | 1 13/16" ID; PermaDryPlus® |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 85 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore 1976-90 | | | | |
|---|-----------------------------|-------|------------|--|
| (cont.) VIN Codes "E" 1988-93, "F" 1985-92, "G" 1979 & 1984-88, "H" 1978-88, "Q" 1976, "S" 1983, "U" 1976-78, "7" 1982-83 | | | | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-76 | 5152 | To block |
| 1 | Water Pump Gasket | 90-76 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45121 | w/o Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Cover Set | 85-76 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45265 | w/Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Set w/Sleeve & Seal | 85-76 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-76 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-76 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-88 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 88-78 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 2 | Air Cleaner Gasket | 83-82 | 60535 | w/CFI; 2 Req'd. |
| 1 | Air Cleaner Gasket | 79 | 60357 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 78-76 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 78-76 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-81 | 60482 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 88-78 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 80-78 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 79 | 60369 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 78-76 | 60248 | w/2 Bbl. |
| 4 | Fuel Injector O-Ring Set | 90-85 | ES70599 | w/TPI; Improved design |
| 1 | Throttle Body Gasket | 90-89 | 60903 | w/TBI |
| 1 | Throttle Body Gasket | 90-88 | 60826 | w/TPI |
| 1 | Throttle Body Gasket | 88 | 60759 | w/TBI |
| 1 | Throttle Body Gasket | 87-85 | 60655 | w/TPI |
| 2 | Throttle Body Gasket | 83-82 | 60797 | w/CFI; 2 Req'd. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79 | 72587 | w/4 Bbl. |
| 1 | Choke Mounting Tube Gasket | 78-76 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-76 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70978 | w/TBI |
| 1 | EGR Gasket | 90-85 | 70954 | w/TPI |
| 2 | EGR Gasket | 88-80 | 70950 | w/4 Bbl. |
| 1 | EGR Gasket | 79 | 71098 | w/2 Bbl. |
| 2 | EGR Gasket | 79 | 70950 | w/4 Bbl. |
| 2 | EGR Gasket | 78-76 | 70950 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-76 | 72665 | Distributor to oil pump shaft retainer |
| 86 5.0L 307 OHV V8 (Oldsmobile), 3.8" Bore 1980-90 | | | | |
| VIN Codes "Y" 1980-90, "9" 1983-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-80 | 8653PT | 2 Req'd. |
| 1 | Head Set | 90-85 | HS8653PT-2 | Int. manifold gskt. not incl.; Exh. manifold gskts. w/1 9/16" x 2 1/8" end ports not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 84-80 | HS8653PT-1 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84-80 | FS8653PT-1 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-80 | CS8171-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 90-85 | MS96039 | |
| 1 | Valley Pan Gasket Set | 84-80 | MS96027 | |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS93036 | 1 23/32" x 1 25/32" end ports |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS90021 | 1 9/16" x 2 1/8" end ports |
| 1 | Exh. Manifold Gasket Set | 84-80 | MS90021 | 1 9/16" x 2 1/8" end ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-86 | 60240 | Pipe to manifold; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 90-85 | 60771 | Heat riser |
| 1 | Exhaust Pipe Gasket | 85-80 | 60360 | Pipe to manifold; "Riviera" & "Toronado" models |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

5.0L 307 OHV V8 (Oldsmobile), 3.8" Bore 1980-90 86
VIN Codes "Y" 1980-90, "9" 1983-90 (cont.)

| QTY | EXHAUST PIPE FLANGE (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------------|-------|-----------|---|
| 1 | Exhaust Pipe Gasket | 85-80 | 60240 | Pipe to manifold; Exc. "Riviera" & "Toronado" models; 2 3/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-80 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-80 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 90-80 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 90-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-80 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-80 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 90-80 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 82-80 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-80 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-80 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-80 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 90-80 | 35065 | w/A/C |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-80 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-80 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-80 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-80 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-80 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 90-80 | 60335 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 90-80 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-80 | 424 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-80 | 71098 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 90-86 | 9948 | |
| 1 | Oil Filter Gasket | 85-80 | 9948 | Exc. "Riviera" & "Toronado" models |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 90-80 | 13458 | |

5.0L 307 OHV V8 (Chevrolet), 3.875" Bore 1968-73 87
VIN Code "F" 1972-73

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|-------------------------|-------|------------|---|
| 2 | Head Gasket | 73-68 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 73-68 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 73-68 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 73-68 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 73-68 | 7733SP | HeadSaver® |
| 1 | Head Set | 73-68 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 73-68 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 73-68 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 73-68 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 73-68 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 73-68 | CS7733-2 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 87 5.0L 307 OHV V8 (Chevrolet), 3.875" Bore 1968-73 | | | | |
|--|-----------------------------------|--------------|------------------|---|
| (cont.) VIN Code "F" 1972-73 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 73-69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 73-68 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 73-68 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 73-68 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 73-68 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 73-68 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 73-68 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 73-68 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 73-68 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 73-68 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-68 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 73-68 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 73-68 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 73-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-68 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 73-68 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-68 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 73-68 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 73-68 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 73-68 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 73-68 | VS12869R | Rubber |
| 2 | Load Spreader Set | 73-68 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-68 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 73-68 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-68 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 73-68 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 73-68 | 5152 | To block |
| 1 | Water Pump Gasket | 73-68 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-68 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 73-68 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 73-68 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 73-68 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 73-69 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 73-68 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 73-72 | 60253 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 71 | 60251 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 70 | 9288 | w/2 Bbl.; Exc. Emissions pump |
| 1 | Carb. Mounting Gasket | 69 | 9288 | w/2 Bbl.; "Camaro" & "Chevelle" & "Chevy II" & "Nova" models |
| 1 | Carb. Mounting Gasket | 69 | 60099 | w/2 Bbl.; Exc. "Camaro" & "Chevelle" & "Chevy II" & "Nova" models |
| 1 | Carb. Mounting Gasket | 68 | 9288 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 73-68 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 73-68 | 72665 | Distributor to oil pump shaft retainer |
| 88 5.2L 316 OHV V8 (Pontiac), 3.9375" Bore 1956 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56 | FS7729S-1 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

5.2L 316 OHV V8 (Pontiac), 3.9375" Bore 1956 **88** (cont.)

| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|------------|---|
| 2 | Exhaust Pipe Gasket | 56 | 8938 | Pipe to manifold; 1 or 2 Req'd.; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 56 | OS11489C | |
| 1 | Drain Plug Gasket | 56 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 56 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 56 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 56 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 56 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 56 | 12967 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56 | TCS12681-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 56 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 56 | 11528 | w/4 Bbl.; 4" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56 | 11497 | |

5.2L 320.2 OHV L8 (Buick), 3.4375" Bore 1936-52 **89**

| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|----------|---|
| 1 | Fuel Pump Mounting Gasket | 52-46 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 42-36 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 40-36 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 51-46 | 9093 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 42-39 | 9093 | w/2 Bbl. |

5.3L 322 OHV V8 (Buick), 4" Bore 1953-56 **90**

| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 1 | Full Gasket Set | 56-53 | FS7613SH-2 | High compression |
| 1 | Full Gasket Set | 56-53 | FS7613S-2 | Low compression |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 56-53 | MS9334SH | |
| 1 | Exh. Manifold Gasket Set | 56-53 | MS90020 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 55-53 | 9095 | Front |
| 1 | Exhaust Pipe Gasket | 55-53 | 9097 | Rear; 3" bolt hole centers |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-53 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 56-53 | OS11391R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-53 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 56-53 | VS11381R-1 | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-53 | 35063 | Outlet; 2 1/2" ID |
| 1 | Water Outlet Gasket | 56-53 | 11379 | Water manifold |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56-53 | TCS11557 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 56 | 9372 | w/2 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 56 | 9372 | w/2 Bbl.; Rochester |
| 1 | Carb. Mounting Gasket | 55-53 | 9093 | w/2 Bbl.; Carter |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 90 5.3L 322 OHV V8 (Buick), 4" Bore 1953-56 (cont.) | | | | |
|---|---------------------------|-------|------------|--|
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 56-53 | 421 | Distributor mounting |
| 91 5.3L 324 OHV V8 (Oldsmobile), 3.875" Bore 1954-56 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56 | FS7725S-2 | Valve stem seals for Valve spring 575533 not incl. |
| 1 | Full Gasket Set | 54 | FS7725S-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 56-54 | MS9257SH | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 56-54 | 60278 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 56-54 | 5019 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 56-54 | OS6412C | |
| 1 | Drain Plug Gasket | 56-54 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-54 | BS12446 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 56-54 | VS4569 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56 | SS13955 | w/Valve spring 575533; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-54 | 4568 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56-54 | TCS6402-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 56 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 56-54 | 11528 | w/4 Bbl.; 4" ID |
| 92 5.3L 326 OHV V8 (Pontiac), 3.7188" Bore 1963-67 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-63 | 8518PT | 2 Req'd. |
| 1 | Head Set | 67-63 | HS8518PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-63 | FS8518PT-3 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-63 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-65 | MS9980 | |
| 1 | Int. Manifold Gasket Set | 64-63 | MS9678-1 | |
| 1 | Exh. Manifold Gasket Set | 67-63 | MS9499SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-63 | OS30191C-3 | |
| 1 | Drain Plug Gasket | 67-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-63 | BS12173 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-63 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 67-63 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 67-63 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 67-65 | PS13832C | |
| 1 | Push Rod Cover Gasket Set | 64-63 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-63 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 67-63 | SS13360 | Seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-63 | 35062 | 1 13/16" ID |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

5.3L 326 OHV V8 (Pontiac), 3.7188" Bore 1963-67 92
(cont.)

| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|------------|--|
| 1 | Water Pump Gasket | 67-63 | 13377 | w/8 stud water pump |
| 1 | Water Pump Gasket | 63 | 12967 | w/4 stud water pump |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-63 | TCS13383-3 | w/8 stud water pump; w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 63 | TCS12681-2 | w/4 stud water pump |
| 1 | Timing Set w/Sleeve & Seal | 67-63 | TCS45166 | w/8 stud water pump; w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-63 | 16203 | w/8 stud water pump; Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-63 | 16310 | w/8 stud water pump |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-63 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 67-63 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-63 | 60113 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 67-63 | 13834 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 67-63 | 11497 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 67-63 | 13426 | Oil filter mounting |
| 1 | Oil Pump Gasket | 67-63 | 12172 | Oil pump cover to block |

5.4L 327 OHV V8 (Chevrolet), 4" Bore 1962-69 93

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 2 | Head Gasket | 69-62 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 69-62 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-62 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 69-62 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 69-62 | 7733SP | HeadSaver® |
| 1 | Head Set | 69-66 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 69-66 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 65-62 | HS7733PT-8 | w/MFI; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 65-62 | HS7733SH-2 | Exc. MFI; Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 65-62 | HS7733PT-2 | Exc. MFI; PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 69-62 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-66 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 69-66 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 65-62 | FS7733SH-2 | Exc. MFI; Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 65-62 | FS7733PT-2 | Exc. MFI; PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-62 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68-62 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 69-62 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-62 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 69-62 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-62 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-62 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-62 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-62 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-62 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 69-62 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-62 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 69-62 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 69-62 | OS5197C-4 | w/Exh. pipe packing; Cork |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 93 5.4L 327 OHV V8 (Chevrolet), 4" Bore 1962-69 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 69-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-62 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 69-62 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-62 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 69-62 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 69-62 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 69-62 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 69-62 | VS12869R | Rubber |
| 2 | Load Spreader Set | 69-62 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-62 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 69-62 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-62 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-62 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-62 | 5152 | To block |
| 1 | Water Pump Gasket | 69-62 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-62 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-62 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-62 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-62 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 69-67 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 68-62 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-62 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 65-62 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 2 | Air Cleaner Gasket | 65-62 | 60038 | w/2-4 Bbl.; 2 Req'd.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69 | 9288 | w/2 Bbl.; "Camaro" & "Chevelle" & "Chevy II" & "Nova" models |
| 1 | Carb. Mounting Gasket | 69 | 60099 | w/2 Bbl.; Exc. "Camaro" & "Chevelle" & "Chevy II" & "Nova" models |
| 1 | Carb. Mounting Gasket | 68 | 60043 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 68-67 | 9288 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 68-66 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Carter; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Holley; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 60043 | w/4 Bbl.; Rochester; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| 2 | Carb. Mounting Gasket | 65-62 | 9525 | w/2-4 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 65-62 | 9474 | w/4 Bbl.; Exc. Hi-Perf.; Exc. Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65-62 | 9803 | w/4 Bbl.; Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65-62 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-62 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-62 | 72665 | Distributor to oil pump shaft retainer |
| 94 5.4L 330 OHV V8 (Oldsmobile), 3.9375" Bore 1964-67 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-64 | 8171PT-1 | |
| 1 | Head Set | 67-64 | HS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-64 | FS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-64 | CS8171-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67 | MS9947-1 | Ser. No. prefix W or 5W; Two-piece Design |
| 1 | Int. Manifold Gasket Set | 66-64 | MS9947-1 | Two-piece Design |
| 1 | Valley Pan Gasket Set | 67 | MS96009 | Ser. No. prefix 4W or 8W |
| 1 | Exh. Manifold Gasket Set | 67-64 | MS90021 | 1 9/16" x 2 1/8" end ports |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 5.4L 330 OHV V8 (Oldsmobile), 3.9375" Bore 1964-67 94 (cont.) | | | | |
|---|----------------------------|-------|------------|---|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-64 | 13415 | |
| QTY OIL PAN | | | | |
| 1 | Oil Pan Gasket Set | 67-64 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 67-64 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 67-64 | 70822 | |
| QTY CRANKSHAFT REAR SEAL | | | | |
| 1 | Rear Main Seal Set | 67-64 | BS13044-2 | Rope |
| QTY VALVE COVER | | | | |
| 1 | Valve Cover Gasket Set | 67-64 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 67-64 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 67-64 | VS13403R | Rubber; 3/32" thick |
| QTY VALVE STEM SEAL SET | | | | |
| 1 | Valve Stem Seal Set | 67-64 | SS70393 | Premium valve stem seals incl. |
| QTY WATER OUTLET GASKET | | | | |
| 1 | Water Outlet Gasket | 67-64 | 35130 | |
| QTY WATER PUMP | | | | |
| 1 | Water Pump Gasket | 67-65 | 35059 | |
| QTY TIMING COVER | | | | |
| 1 | Timing Cover Set | 67-64 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-64 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-64 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-64 | 16308 | |
| QTY AIR CLEANER MOUNTING | | | | |
| 1 | Air Cleaner Gasket | 67-66 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 67-64 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 65-64 | 11528 | w/4 Bbl.; 4" ID |
| QTY CARB & FUEL INJECTION | | | | |
| 1 | Carb. Mounting Gasket | 67-66 | 60019 | w/4 Bbl. |
| 3 | Carb. Mounting Gasket | 67-64 | 60113 | w/2 Bbl.; 1 to 3 Req'd. |
| 1 | Carb. Mounting Gasket | 65-64 | 9532 | w/4 Bbl. |
| QTY CHOKE TUBE | | | | |
| 1 | Choke Mounting Tube Gasket | 67-64 | 72586 | |
| QTY DISTRIBUTOR MOUNTING | | | | |
| 1 | O-Ring | 67-64 | 424 | Distributor mounting |
| QTY OIL FILTER MOUNTING | | | | |
| 1 | Oil Filter Gasket | 67-64 | 9948 | |
| QTY OIL PUMP COVER | | | | |
| 1 | Oil Pump Gasket | 67-64 | 13458 | |
| 5.4L 331 OHV V8 (Cadillac), 3.8125" Bore 1949-55 95 | | | | |
| QTY CYLINDER HEAD | | | | |
| 1 | Head Set | 55-50 | HS7673PT-2 | |
| 1 | Head Set | 49 | HS7673PT-2 | 1st Design valve cover gskts. not incl. |
| QTY FULL GASKET SET | | | | |
| 1 | Full Gasket Set | 55-50 | FS7673PT-2 | |
| 1 | Full Gasket Set | 49 | FS7673PT-2 | 1st Design valve cover gskts. not incl. |
| QTY MANIFOLD - INT. & EXH. | | | | |
| 1 | Int. Manifold Gasket Set | 55-49 | MS8931SH-1 | |
| 1 | Exh. Manifold Gasket Set | 55-52 | MS9143B-1 | |
| QTY EXHAUST PIPE FLANGE | | | | |
| 3 | Exhaust Pipe Gasket | 55-49 | 9558 | L.H.; 1 to 3 Req'd. |
| QTY FUEL PUMP | | | | |
| 1 | Fuel Pump Mounting Gasket | 55-49 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 55-49 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY OIL PAN | | | | |
| 1 | Oil Pan Gasket Set | 55-49 | OS5363C-2 | |
| QTY CRANKSHAFT REAR SEAL | | | | |
| 1 | Rear Main Seal Set | 55-49 | BS5974 | Rope |
| QTY VALVE COVER | | | | |
| 1 | Valve Cover Gasket Set | 55-50 | VS5392 | |
| 1 | Valve Cover Gasket Set | 49 | VS5392 | 2nd Design |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 95 5.4L 331 OHV V8 (Cadillac), 3.8125" Bore 1949-55 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 55-49 | PS5369R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 55-49 | SS6418 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55-49 | 5366 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 55-49 | 5391 | To block; 2 Req'd. |
| 2 | Water Pump Gasket | 55-49 | 5390 | To head; 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 55-49 | TCS5367 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 55 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 55-52 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 49 | 9093 | w/2 Bbl.; 1 to 3 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 55-54 | 35608 | Distributor mounting |
| 96 5.6L 340 OHV V8 (Buick), 3.75" Bore 1966-67 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-66 | 8172PT | 2 Req'd. |
| 1 | Head Set | 67-66 | HS8172PT-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-66 | FS8172PT-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-66 | MS9990-1 | |
| 1 | Exh. Manifold Gasket Set | 67-66 | MS90235 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-66 | OS13397C-1 | |
| 1 | Drain Plug Gasket | 67-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-66 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-66 | VS12993R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-66 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-66 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-66 | TCS45006 | Cover stamped 1375157; w/Rope seal |
| 1 | Timing Cover Set | 67-66 | TCS45930 | Cover stamped 1375157; w/Rubber seal |
| 1 | Timing Cover Set | 66 | TCS13001 | Cover stamped 1358076; w/Rope seal |
| 1 | Timing Cover Seal | 67-66 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 67-66 | 5198 | w/2 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 67-66 | 11528 | w/4 Bbl.; 1 or 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-66 | 60000 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 67-66 | 9803 | w/4 Bbl.; 1 or 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67-66 | 420 | Distributor mounting |
| 97 5.7L 346 L-HEAD V8 (Cadillac), 3.5" Bore 1937-48 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 48-46 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 42-37 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 48-46 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42-37 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 48-46 | 9093 | w/2 Bbl.; 1 to 3 Req'd. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

5.7L 346 L-HEAD V8 (Cadillac), 3.5" Bore 1937-48 97
(cont.)

| QTY | CARB & FUEL INJECTION (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------------|-------|----------|-------------------------|
| 3 | Carb. Mounting Gasket | 42-37 | 9093 | w/2 Bbl.; 1 to 3 Req'd. |

5.7L 347 OHV V8 (Pontiac), 3.9375" Bore 1957 98

| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|------------|---|
| 1 | Full Gasket Set | 57 | FS7729S | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 57 | MS9498SH-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 57 | 8938 | Pipe to manifold; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 57 | OS11489C | |
| 1 | Drain Plug Gasket | 57 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57 | BS5974 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 57 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 57 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 57 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 57 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 57 | 12967 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 57 | TCS12681-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 57 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 57 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 57 | 5198 | Center; w/3-2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 57 | 5292 | Front; w/3-2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 57 | 5292 | Rear; w/3-2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 57 | 60099 | w/2 Bbl. |
| 3 | Carb. Mounting Gasket | 57 | 9093 | w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 57 | 9386 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57 | 11497 | |

5.7L 348 OHV V8 (Chevrolet), 4.125" Bore 1958-61 99

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 2 | Head Gasket | 61-58 | 8007PT | |
| 1 | Head Set | 61-58 | HS8007PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 61-58 | FS8007PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 61-58 | MS9459B | |
| 1 | Exh. Manifold Gasket Set | 61-58 | MS9908 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 61-58 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 61-58 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 61-58 | 60986 | Pipe to manifold; Opt. sintered metal; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 61-58 | 9587 | Pipe to manifold; Packing; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 61-58 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 61-58 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 61-58 | OS13190C | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 99 5.7L 348 OHV V8 (Chevrolet), 4.125" Bore 1958-61 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 61-58 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 61-58 | BS40096 | 2nd Design; Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 61-58 | VS13199R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 61-58 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 61-58 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 61-58 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 61-58 | 11726 | To block |
| 1 | Water Pump Gasket | 61-58 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 61-58 | TCS11727-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 3 | Air Cleaner Gasket | 61-58 | 5198 | w/3-2 Bbl.; 3 Req'd.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 61-58 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 61-58 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 61 | 13834 | w/4 Bbl.; Hi-Perf. |
| 3 | Carb. Mounting Gasket | 61-58 | 9394 | w/3-2 Bbl.; 3 Req'd. |
| 1 | Carb. Mounting Gasket | 61-58 | 9474 | w/4 Bbl.; Exc. Hi-Lift cam; Exc. Hi-Perf. |
| 1 | Carb. Mounting Gasket | 61-58 | 9525 | w/4 Bbl.; Hi-Lift cam |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 61-58 | 72665 | Distributor to oil pump shaft retainer |
| 100 5.7L 350 OHV V8 (Buick), 3.8" Bore 1968-81 VIN Codes "B" 1981, "H" 1972-77, "J" 1972-77, "K" 1972, "X" 1978-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 81-68 | 8264PT-1 | 2 Req'd. |
| 1 | Head Set | 81-68 | HS8264PT-1 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 81-68 | FS8264PT-1 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 81-68 | MS96006 | |
| 1 | Exh. Manifold Gasket Set | 81-68 | MS90241 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 81-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 81-68 | OS13397C-1 | |
| 1 | Drain Plug Gasket | 81-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 81-68 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 81-68 | VS50034C | Cork |
| 1 | Valve Cover Gasket Set | 81-68 | VS50034R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 81-74 | SS70092-1 | Int.; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 73-68 | SS70092-1 | Int. & Exh.; 2 Req'd.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 81-68 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 81-68 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 81-68 | TCS45006 | w/Rope seal |
| 1 | Timing Cover Set | 81-68 | TCS45930 | w/Rubber seal |
| 1 | Timing Cover Seal | 81-68 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 81-68 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 77-70 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 69-68 | 5198 | w/2 Bbl.; 2 5/8" ID |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 5.7L 350 OHV V8 (Buick), 3.8" Bore 1968-81 100 | | | | |
|--|----------------------------|-------|------------|---|
| VIN Codes "B" 1981, "H" 1972-77, "J" 1972-77, "K" 1972, "X" 1978-80 (cont.) | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 81-75 | 60334 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 77-75 | 60279 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 74-70 | 60113 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 74-68 | 60151 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-68 | 60000 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 81-68 | 420 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 81-72 | 70978 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 81-68 | 70032 | |
| 5.7L 350 OHV V8 (Pontiac), 3.875" Bore 1968-77 101 | | | | |
| VIN Codes "A" 1974, "B" 1974, "E" 1975, "K" 1974-75, "M" 1972-76, "N" 1972-75, "P" 1976-77, "V" 1976 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 77-68 | 8518PT | 2 Req'd. |
| 1 | Head Set | 77-68 | HS8518PT | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 77-68 | FS8518PT | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 77-68 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 77-72 | MS90205 | |
| 1 | Int. Manifold Gasket Set | 71-68 | MS9980 | |
| 1 | Exh. Manifold Gasket Set | 77-68 | MS9499SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 77-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 77-76 | OS30191C-2 | 2nd Design; w/5-hole rear oil pan flange |
| 1 | Oil Pan Gasket Set | 76-68 | OS30191C-3 | 1st Design; w/3-hole rear oil pan flange |
| 1 | Drain Plug Gasket | 77-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 77-68 | BS12173 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 77-68 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 77-68 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 77-68 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 77-68 | PS50045C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 77-68 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 76-68 | SS13360 | Seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 77-68 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 77-69 | 35046 | 2 Req'd. |
| 2 | Water Pump Gasket | 68 | 13377 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 77-68 | TCS13383-3 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 77-68 | TCS45166 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 77-68 | 16203 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 77-68 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 77-68 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 76-68 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 77-75 | 60397 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 76-75 | 60340 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 74-73 | 60248 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 74-68 | 60061-1 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 72-68 | 60113 | w/2 Bbl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 101 5.7L 350 OHV V8 (Pontiac), 3.875" Bore 1968-77 | | | | |
|--|-----------------------------|-------|-------------|--|
| (cont.) VIN Codes "A" 1974, "B" 1974, "E" 1975, "K" 1974-75, "M" 1972-76, "N" 1972-75, "P" 1976-77, "V" 1976 | | | | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 77-68 | 11497 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 77-75 | 70953 | |
| 1 | EGR Gasket | 74 | 70836 | Exc. California |
| 1 | EGR Gasket | 73 | 70836 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 77-68 | 13426 | Oil filter mounting |
| 1 | Oil Pump Gasket | 77-68 | 12172 | Oil pump cover to block |
| 102 5.7L 350 OHV V8 (Chevrolet), 4" Bore 1967-90 | | | | |
| VIN Codes "H" 1972-78, "J" 1972-75, "K" 1972-74, "L" 1972-85, "T" 1973-75, "V" 1976, "X" 1976-77, "4" 1978-79, "6" 1980-88, "7" 1989-93, "8" 1979-80 & 1982-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-67 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-67 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 76-67 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 76-67 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 90-67 | 7733SP | HeadSaver® |
| 1 | Head Set | 90-89 | HS7733PT-15 | w/TBI; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-87 | HS7733PT-15 | "Camaro" & "Firebird" models; w/TPI; Int. manifold gskts. not incl.; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-87 | HS7733PT-9 | "Corvette" model; w/TPI; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS7733PT-15 | w/4 Bbl.; Int. manifold gskts. not incl.; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS7733PT-3 | "Caprice" & "Parisienne" models; w/4 Bbl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS7733PT-9 | "Corvette" model; w/TPI; w/Aluminum heads; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS7733PT-3 | "Corvette" model; w/TPI; w/Cast iron heads; Int. manifold gskts. not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS7733PT-6 | "Corvette" model; w/TPI; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 85-82 | HS7733PT-3 | Exc. "Corvette" model; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS7733PT-4 | "Corvette" model; w/CFI; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 82 | HS7733PT-4 | "Corvette" model; w/CFI; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 81 | HS7733PT-3 | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 80-67 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 76-67 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 90-67 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85-82 | FS7733PT-3 | Exc. "Corvette" model; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81 | FS7733PT-3 | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 79-67 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 76-67 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8510 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85-67 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS93317 | w/TBI |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93035-1 | "Camaro" & "Firebird" models; w/TPI; Upper set incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

5.7L 350 OHV V8 (Chevrolet), 4" Bore 1967-90 102

VIN Codes "H" 1972-78, "J" 1972-75, "K" 1972-74, "L" 1972-85, "T" 1973-75, "V" 1976, "X" 1976-77, "4" (cont.)
1978-79, "6" 1980-88, "7" 1989-93, "8" 1979-80 & 1982-92

| MANIFOLD - INT. & EXH. | | | | |
|-----------------------------------|---------------------------|--------------|-----------------|--|
| QTY | (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93318 | "Corvette" model; w/TPI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 88-87 | MS90314-2 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 86 | MS93318 | "Corvette" model; w/TPI; w/Aluminum heads; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 86 | MS93316 | "Corvette" model; w/TPI; w/Cast iron heads; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 86-82 | MS90314-2 | Exc. "Corvette" model |
| 1 | Int. Manifold Gasket Set | 85 | MS93035-1 | "Corvette" model; w/TPI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 84 | MS91440 | "Corvette" model; w/CFI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 82 | MS91440 | "Corvette" model; w/CFI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 81-75 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 74 | MS90314-2 | w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 74 | MS90314-3 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 73-69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68-67 | MS9617 | |
| 1 | Plenum Gasket Set | 90-85 | MS93160 | w/TPI; Upper set |
| 1 | Exh. Manifold Gasket Set | 90-82 | MS94054 | "Corvette" model |
| 1 | Exh. Manifold Gasket Set | 90-82 | MS9275B | Exc. "Corvette" model |
| 1 | Exh. Manifold Gasket Set | 81-67 | MS9275B | |
| EXHAUST PIPE FLANGE | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 81-75 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 81-75 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 81-67 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 81-67 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 74-67 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 74-67 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| FUEL PUMP | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-67 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 90-67 | 5182 | Plate |
| OIL PAN | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34500R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 85-75 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 79-75 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 74-67 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 74-67 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-67 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 90-67 | 70822 | |
| CRANKSHAFT REAR SEAL | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40626 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40520 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-67 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 85-67 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-86 | 16258 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16301 | |
| VALVE COVER | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50088R | Services both covers; PermaDry® molded rubber gsks. incl. |
| 2 | Valve Cover Gasket Set | 90-87 | VS50293R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86 | VS50265C | "Caprice" & "Parisienne" & "Corvette" models; w/Cast iron heads; Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 86 | VS12869T | "Caprice" & "Parisienne" & "Corvette" models; w/Cast iron heads; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 86 | VS12869 | "Caprice" & "Parisienne" models; Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 86 | VS12869AC | "Caprice" & "Parisienne" models; Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 86 | VS12869R | "Caprice" & "Parisienne" models; Rubber |
| 1 | Valve Cover Gasket Set | 86 | VS50088R | "Corvette" model; w/Aluminum heads; Services both covers; PermaDry® molded rubber gsks. incl. |
| 2 | Valve Cover Gasket Set | 86 | VS50293R | "Corvette" model; w/Aluminum heads; Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-82 | VS50265C | "Corvette" model; Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 85-82 | VS12869T | "Corvette" model; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 85-82 | VS12869 | Exc. "Corvette" model; Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 85-82 | VS12869AC | Exc. "Corvette" model; Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 85-82 | VS50265C | Exc. "Corvette" model; Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 85-82 | VS12869T | Exc. "Corvette" model; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 85-82 | VS12869R | Exc. "Corvette" model; Rubber |
| 1 | Valve Cover Gasket Set | 81-67 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 81-67 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 81-67 | VS50265C | Hi-Temp.; Cork |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

102 5.7L 350 OHV V8 (Chevrolet), 4" Bore 1967-90

(cont.) VIN Codes "H" 1972-78, "J" 1972-75, "K" 1972-74, "L" 1972-85, "T" 1973-75, "V" 1976, "X" 1976-77, "4" 1978-79, "6" 1980-88, "7" 1989-93, "8" 1979-80 & 1982-92

| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|-----------|---|
| 1 | Valve Cover Gasket Set | 81-67 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 81-67 | VS12869R | Rubber |
| 2 | Load Spreader Set | 86 | ES72676 | "Caprice" & "Parisienne" & "Corvette" models; w/Cast iron heads |
| 2 | Load Spreader Set | 85-67 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-81 | SS72877 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-81 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-87 | SS5112 | Exh.; O-ring |
| 1 | Valve Stem Seal Set | 86-81 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-67 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80-67 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-67 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-67 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-67 | 5152 | To block |
| 1 | Water Pump Gasket | 90-67 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45121 | w/o Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Cover Set | 85-75 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 74-67 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45265 | w/Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Set w/Sleeve & Seal | 85-75 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-67 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-67 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-67 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 88-67 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 2 | Air Cleaner Gasket | 84 | 60535 | w/CFI; 2 Req'd. |
| 2 | Air Cleaner Gasket | 82 | 60535 | w/CFI; 2 Req'd. |
| 1 | Air Cleaner Gasket | 77-69 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 77-69 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-81 | 60482 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 88-67 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 80-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 77-74 | 60248 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 73 | 60254 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 73-72 | 60255 | w/4 Bbl.; Exc. Special Hi-Perf.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 72 | 60254 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 72-71 | 60099 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 71 | 60256 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 71 | 60111 | w/4 Bbl.; "Chevelle" model; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 71 | 60255 | w/4 Bbl.; Exc. "Chevelle" model; Exc. Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 70 | 60099 | w/2 Bbl.; Exc. Emissions pump |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; "Corvette" model; Exc. Special Hi-Perf.; E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60110 | w/4 Bbl.; "Corvette" model; Special Hi-Perf.; E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60148 | w/4 Bbl.; "Corvette" model; Special Hi-Perf.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; Exc. "Corvette" model; Exc. Special Hi-Perf.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 70 | 60110 | w/4 Bbl.; Exc. "Corvette" model; Special Hi-Perf.; E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; Exc. "Corvette" model; Special Hi-Perf.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 69 | 9288 | w/2 Bbl.; "Camaro" & "Chevelle" & "Chevy II" & "Nova" models |
| 1 | Carb. Mounting Gasket | 69 | 60099 | w/2 Bbl.; Exc. "Camaro" & "Chevelle" & "Chevy II" & "Nova" models |
| 1 | Carb. Mounting Gasket | 69 | 60148 | w/4 Bbl.; "Corvette" model; Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 69 | 60043 | w/4 Bbl.; Exc. "Corvette" model; Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 68-67 | 60043 | w/4 Bbl.; Special Hi-Perf. |
| 4 | Fuel Injector O-Ring Set | 90-85 | ES70599 | w/TPI; Improved design |
| 1 | Throttle Body Gasket | 90 | 60759 | w/TBI; 1st Design |
| 1 | Throttle Body Gasket | 90 | 60903 | w/TBI; 2nd Design |
| 1 | Throttle Body Gasket | 90-89 | 60826 | w/TPI |
| 1 | Throttle Body Gasket | 89 | 60759 | w/TBI |
| 1 | Throttle Body Gasket | 88-85 | 60655 | w/TPI |
| 2 | Throttle Body Gasket | 84 | 60797 | w/CFI; 2 Req'd. |
| 2 | Throttle Body Gasket | 82 | 60797 | w/CFI; 2 Req'd. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 5.7L 350 OHV V8 (Chevrolet), 4" Bore 1967-90 102 | | | | |
|---|-----------------------------|-------|-----------|---|
| VIN Codes "H" 1972-78, "J" 1972-75, "K" 1972-74, "L" 1972-85, "T" 1973-75, "V" 1976, "X" 1976-77, "4" (cont.) 1978-79, "6" 1980-88, "7" 1989-93, "8" 1979-80 & 1982-92 | | | | |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-77 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-67 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70978 | w/TBI |
| 1 | EGR Gasket | 90-85 | 70954 | w/TPI |
| 2 | EGR Gasket | 88-85 | 70950 | w/4 Bbl. |
| 2 | EGR Gasket | 84-75 | 70950 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-67 | 72665 | Distributor to oil pump shaft retainer |
| 5.7L 350 OHV Diesel V8 (Oldsmobile), 4.057" Bore 1978-85 103 | | | | |
| VIN Code "N" 1978-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 85-78 | 8983PT | Piston out-of-deck .018" - .025"; 4.170" gskt. bore; Standard thickness |
| 2 | Head Gasket | 85-78 | 8716PT-1 | Piston out-of-deck .026" - .032"; 4.170" gskt. bore; .010" thicker for use when block is refaced |
| 1 | Head Set w/o Head Gasket | 85-81 | HSU8716-2 | w/Internal EGR; w/2 stud air cleaner; Head gskts. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set w/o Head Gasket | 81-78 | HSU8716 | w/External EGR; w/1 stud air cleaner; Head gskts. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-78 | CS8716 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-81 | MS92328 | w/Internal EGR; w/2 stud air cleaner |
| 1 | Int. Manifold Gasket Set | 81-78 | MS9947-2 | w/External EGR; w/1 stud air cleaner |
| 1 | Exh. Manifold Gasket Set | 85-78 | MS90021 | 1 9/16" x 2 1/8" end ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-82 | 60240 | Exc. "Eldorado" & "Riviera" & "Seville" & "Tornado" models; Pipe to manifold; w/o Flow restrictor; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 84-80 | 60360 | "Eldorado" & "Riviera" & "Seville" & "Tornado" models; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 81 | 60240 | Exc. "Eldorado" & "Riviera" & "Seville" & "Tornado" models; California; Pipe to manifold; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 81 | 60240 | Exc. "Eldorado" & "Riviera" & "Seville" & "Tornado" models; Canada; Pipe to manifold; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 80 | 60240 | Exc. "Eldorado" & "Riviera" & "Seville" & "Tornado" models; Pipe to manifold; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 79 | 60360 | "Eldorado" & "Tornado" models; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 79-78 | 60240 | Exc. "Eldorado" & "Tornado" models; Pipe to manifold; 2 3/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 85-78 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-78 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 85-78 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-78 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-78 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 85-78 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 82-78 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-78 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-78 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-83 | 35065 | |
| 1 | Water Pump Gasket | 82-78 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 82-78 | 35065 | w/A/C |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 85-78 | TCS13417 | w/o Sleeve 'N' Seal® |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 85-78 | 60038 | 5 1/32" ID |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

103 5.7L 350 OHV Diesel V8 (Oldsmobile), 4.057" Bore 1978-85 (cont.) VIN Code "N" 1978-85

| AIR CLEANER MOUNTING | | | | |
|----------------------|--------------------------|-------|----------|---|
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Crossover Gasket Set | 85-81 | ES72661 | w/Internal EGR; w/2 stud air cleaner |
| OIL FILTER MOUNTING | | | | |
| 1 | Oil Filter Gasket | 85-80 | 9948 | Exc. "Eldorado" & "Riviera" & "Seville" & "Toronado" models |
| 1 | Oil Filter Gasket | 79-78 | 9948 | Exc. "Eldorado" & "Toronado" models |
| OIL PUMP COVER | | | | |
| 1 | Oil Pump Gasket | 85-78 | 13458 | |

104 5.7L 350 OHV V8 (Oldsmobile), 4.057" Bore 1968-80 VIN Codes "B" 1978-79, "G" 1977, "H" 1972-73, "K" 1972-75, "M" 1972-74, "R" 1972-80, "8" 1980

| CYLINDER HEAD | | | | |
|------------------------|---------------------------|-------|------------|--|
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-77 | 8506PT | 2 Req'd. |
| 2 | Head Gasket | 76-68 | 8171PT-1 | |
| 1 | Head Set | 80-79 | HS8506PT | w/MFI; "Eldorado" model; Int. manifold gskt. not incl.; Fuel injection seals & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 80-77 | HS8506PT | w/MFI; "Seville" model; Int. manifold gskt. not incl.; Fuel injection seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 80-77 | HS8506PT | w/4 Bbl.; "Riviera" & "Toronado" models; Int. manifold gskt. not incl.; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 80-77 | HS8506PT | w/4 Bbl.; Exc. "Riviera" & "Toronado" models; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 76-75 | HS8171PT-4 | w/MFI; Int. manifold gskt. not incl.; Fuel injection seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 76-75 | HS8171PT-4 | w/4 Bbl.; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74-68 | HS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| FULL GASKET SET | | | | |
| 1 | Full Gasket Set | 80-79 | FS8506PT | w/MFI; "Eldorado" model; Int. manifold gskt. not incl.; Fuel injection seals & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 80-77 | FS8506PT | w/MFI; "Seville" model; Int. manifold gskt. not incl.; Fuel injection seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 80-77 | FS8506PT | w/4 Bbl.; "Riviera" & "Toronado" models; Int. manifold gskt. not incl.; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 80-77 | FS8506PT | w/4 Bbl.; Exc. "Riviera" & "Toronado" models; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76-75 | FS8171PT-4 | w/MFI; Int. manifold gskt. not incl.; Fuel injection seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76-75 | FS8171PT-4 | w/4 Bbl.; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74-68 | FS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| CONVERSION SET | | | | |
| 1 | Gasket Conversion Set | 80-68 | CS8171-2 | |
| MANIFOLD - INT. & EXH. | | | | |
| 1 | Int. Manifold Gasket Set | 72-68 | MS9947-1 | Opt. Two-piece Design |
| 1 | Valley Pan Gasket Set | 80-73 | MS96027 | |
| 1 | Valley Pan Gasket Set | 72-68 | MS96009 | |
| 1 | Exh. Manifold Gasket Set | 80-68 | MS90021 | 1 9/16" x 2 1/8" end ports |
| EXHAUST PIPE FLANGE | | | | |
| 2 | Exhaust Pipe Gasket | 80 | 60360 | Packing; "Eldorado" & "Riviera" & "Seville" & "Toronado" models; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 80 | 60240 | Packing; Exc. "Eldorado" & "Riviera" & "Seville" & "Toronado" models; 2 3/8" ID |
| 2 | Exhaust Pipe Gasket | 79 | 60360 | Packing; "Eldorado" & "Riviera" & "Toronado" models; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 79 | 60240 | Packing; Exc. "Eldorado" & "Riviera" & "Toronado" models; 2 3/8" ID |
| 2 | Exhaust Pipe Gasket | 78-77 | 60360 | Packing; "Toronado" model; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 78-77 | 60240 | Packing; Exc. "Toronado" model; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 60240 | Packing; 2 3/8" ID |
| FUEL PUMP | | | | |
| 1 | Fuel Pump Mounting Gasket | 80-68 | 13415 | |
| OIL PAN | | | | |
| 1 | Oil Pan Gasket Set | 80-68 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 80-68 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 80-68 | 70822 | |
| CRANKSHAFT REAR SEAL | | | | |
| 1 | Rear Main Seal Set | 80-68 | BS13044-2 | Rope |
| VALVE COVER | | | | |
| 1 | Valve Cover Gasket Set | 80-68 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 80-68 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 80-68 | VS13403R | Rubber; 3/32" thick |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 5.7L 350 OHV V8 (Oldsmobile), 4.057" Bore 1968-80 104 | | | | |
|---|----------------------------|-------|------------|---|
| VIN Codes "B" 1978-79, "G" 1977, "H" 1972-73, "K" 1972-75, "M" 1972-74, "R" 1972-80, "8" 1980 (cont.) | | | | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-68 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-68 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-68 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 80-68 | 35059 | w/o H/D cooling |
| 1 | Water Pump Gasket | 80-68 | 35065 | w/A/C |
| 1 | Water Pump Gasket | 80-68 | 35065 | w/H/D cooling |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-68 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 80-68 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 80-68 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 80-68 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 80-68 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 73-68 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-68 | 60335 | w/4 Bbl. |
| 3 | Carb. Mounting Gasket | 73-68 | 60113 | w/2 Bbl.; 1 to 3 Req'd. |
| 1 | Fuel Injector O-Ring Set | 80-76 | ES72099 | "Cadillac" make; w/MFI |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 80-68 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80-68 | 424 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-76 | 70954 | "Cadillac" make; w/MFI; EGR valve |
| 1 | EGR Gasket | 80-76 | 71098 | w/4 Bbl. |
| 1 | EGR Gasket | 75-73 | 71098 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 80 | 9948 | Exc. "Eldorado" & "Riviera" & "Seville" & "Toronado" models |
| 1 | Oil Filter Gasket | 79 | 9948 | Exc. "Eldorado" & "Riviera" & "Toronado" models |
| 1 | Oil Filter Gasket | 78-77 | 9948 | Exc. "Toronado" model |
| 1 | Oil Filter Gasket | 76-68 | 9948 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 80-68 | 13458 | |
| 6.0L 364 OHV V8 (Buick), 4.125" Bore 1957-61 105 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 61-57 | 7922PT-1 | 2 Req'd. |
| 1 | Head Set | 61-57 | HS7922PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 61-57 | FS7922PT-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 61-57 | MS9411SH | |
| 1 | Exh. Manifold Gasket Set | 61-57 | MS90012 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 61-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 61-57 | OS11408C-1 | |
| 1 | Drain Plug Gasket | 61-57 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 61-57 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 61-57 | VS11381R-1 | w/Grommets |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 61-57 | PS11407R | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 61-57 | 35063 | Outlet; 2 1/2" ID |
| 1 | Water Outlet Gasket | 61-57 | 11379 | Water manifold |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 61-57 | TCS11557 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 105 6.0L 364 OHV V8 (Buick), 4.125" Bore 1957-61 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 61-57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 61-57 | 11528 | w/4 Bbl.; 1 or 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 61-57 | 9372 | w/2 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 61-57 | 9372 | w/2 Bbl.; Rochester |
| 2 | Carb. Mounting Gasket | 61-57 | 9803 | w/4 Bbl.; 1 or 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 61-57 | 421 | Distributor mounting |
| 106 6.0L 365 OHV V8 (Cadillac), 4" Bore 1956-58 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58-56 | 7893PT | 2 Req'd. |
| 1 | Head Set | 58-56 | HS7893PT-4 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58-56 | FS7893PT-4 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58-56 | MS8931SH-1 | |
| 1 | Exh. Manifold Gasket Set | 58-56 | MS9330B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 58-57 | 9558 | Flange |
| 1 | Exhaust Pipe Gasket | 56 | 9558 | L.H.; Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58-56 | OS5363C-2 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58 | BS40096-1 | From eng. Ser. No. 50990; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 58 | BS5974 | To eng. Ser. No. 50989; Rope |
| 1 | Rear Main Seal Set | 57-56 | BS5974 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 58 | VS5395 | |
| 1 | Valve Cover Gasket Set | 57 | VS5395 | From eng. Ser. No. 7150 |
| 1 | Valve Cover Gasket Set | 57 | VS5392 | To eng. Ser. No. 7149 |
| 1 | Valve Cover Gasket Set | 56 | VS5392 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 58-56 | PS5369R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 58-56 | SS6418 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58-56 | 5366 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 58-56 | 5391 | To block |
| 2 | Water Pump Gasket | 58-56 | 5390 | To head |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58-57 | TCS5367-1 | Metal encased seal |
| 1 | Timing Cover Set | 56 | TCS5367-1 | From eng. Ser. No. 103793; Metal encased seal |
| 1 | Timing Cover Set | 56 | TCS5367 | To eng. Ser. No. 103792; Felt seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 3 | Air Cleaner Gasket | 58 | 11528 | w/3-2 Bbl.; 3 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 58-56 | 11528 | w/4 Bbl.; 4" ID |
| 2 | Air Cleaner Gasket | 57-56 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 58 | 9093 | w/3-2 Bbl. |
| 2 | Carb. Mounting Gasket | 58-57 | 9770 | w/4 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 58-56 | 35608 | Distributor mounting |
| 107 6.0L 368 OHV V8 (Cadillac), 3.8" Bore 1980-84 VIN Codes "6" 1980-84, "9" 1980-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 84-80 | 8715PT | 2 Req'd. |
| 1 | Head Set | 84-80 | HS8715PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 6.0L 368 OHV V8 (Cadillac), 3.8" Bore 1980-84 107 VIN Codes "6" 1980-84, "9" 1980-84 (cont.) | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84-80 | CS8540-1 | w/Steel oil pan; RTV sealant for Plastic oil pan not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 84-80 | MS96036 | |
| 1 | Exh. Manifold Gasket Set | 84-80 | MS90866 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 81-80 | 60360 | Packing; "Eldorado" & "Seville" models |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 84-80 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-80 | OS30202C | w/Steel oil pan; RTV sealant for Plastic oil pan not incl. |
| 1 | Drain Plug Gasket | 84-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-80 | BS40012 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-80 | VS50192C | Exc. 4-6-8 eng.; Cork |
| 1 | Valve Cover Gasket Set | 84-80 | VS50032R | Exc. 4-6-8 eng.; Rubber |
| 1 | Valve Cover Gasket Set | 84-80 | VS50192C-1 | 4-6-8 eng.; Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-80 | SS70861 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 84-80 | 35219 | Thermostat housing |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-80 | 35043 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-80 | TCS45011 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84-80 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 84-80 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 84-80 | 60098 | w/4 Bbl. |
| 1 | Throttle Body Gasket | 84-80 | 60471 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 84-80 | 13337 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-80 | 70978 | |
| 6.1L 370 OHV V8 (Pontiac), 4.0625" Bore 1958 108 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 58 | 8518PT | 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58 | FS8518PT-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 58 | MS9498SH-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 58 | 8938 | Flange; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 58 | OS11489C | |
| 1 | Drain Plug Gasket | 58 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 58 | BS5974 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Load Spreader Set | 58 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 58 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 58 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 58 | 35062 | 1 13/16" ID |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 108 6.1L 370 OHV V8 (Pontiac), 4.0625" Bore 1958 | | | | |
|--|-----------------------------|-------|------------|---|
| (cont.) | | | | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 58 | 12967 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 58 | TCS12681-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 58 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 58 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 58 | 5198 | Center; w/3-2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 58 | 5292 | Front; w/3-2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 58 | 5292 | Rear; w/3-2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 58 | 60099 | w/2 Bbl. |
| 3 | Carb. Mounting Gasket | 58 | 9093 | w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 58 | 9386 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 58 | 11497 | |
| 109 6.1L 371 OHV V8 (Oldsmobile), 4" Bore 1957-60 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 58-57 | FS7747S | Exc. w/3-2 Bbl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 60-59 | MS9549SH | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 60-57 | 60278 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 60-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 60-57 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 60-59 | OS12444C-1 | |
| 1 | Oil Pan Gasket Set | 58 | OS6412C | |
| 1 | Oil Pan Gasket Set | 57 | OS6412C | From Engine Ser. No. A146388 to A146764 |
| 1 | Oil Pan Gasket Set | 57 | OS6412C | To Engine Ser. No. A143819 |
| 1 | Drain Plug Gasket | 60-57 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 60-57 | BS12446 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 60-59 | VS12421R | |
| 1 | Valve Cover Gasket Set | 58-57 | VS6428 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 60-59 | PS12420R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 60-59 | SS70393 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 58 | SS13955 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 57 | SS13955 | w/Valve spring 575533; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 60-58 | 35064 | w/2 Bbl. |
| 1 | Water Outlet Gasket | 60-57 | 4568 | w/4 Bbl. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 60-57 | TCS6402-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 60-59 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 60-57 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 58 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 3 | Air Cleaner Gasket | 58-57 | 5198 | w/3-2 Bbl.; 3 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 60-59 | 60113 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 60-57 | 9532 | w/4 Bbl.; 1 or 2 Req'd. |
| 110 6.4L 389 OHV V8 (Pontiac), 4.0625" Bore 1959-66 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 66-59 | 8518PT | 2 Req'd. |
| 1 | Head Set | 66-61 | HS8518PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-63 | FS8518PT-3 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

6.4L 389 OHV V8 (Pontiac), 4.0625" Bore 1959-66 **110**

(cont.)

| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|------------|---|
| 1 | Full Gasket Set | 62-61 | FS8518PT-3 | Timing cover seal not incl. |
| 1 | Full Gasket Set | 60-59 | FS8518PT-2 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 66-63 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-65 | MS9980 | |
| 1 | Int. Manifold Gasket Set | 64-61 | MS9678-1 | |
| 1 | Int. Manifold Gasket Set | 60-59 | MS9498SH-1 | |
| 1 | Exh. Manifold Gasket Set | 66-59 | MS9499SH | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 62-59 | 8938 | Flange; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-59 | OS30191C-3 | |
| 1 | Drain Plug Gasket | 66-59 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-59 | BS12173 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-61 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 66-61 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 66-59 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 66-65 | PS13832C | |
| 1 | Push Rod Cover Gasket Set | 64-59 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 66-61 | SS13360 | Seal; 2 Req'd. for Super Duty |
| 1 | Valve Stem Seal Set | 66-59 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-61 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 60-59 | 35062 | w/2 Bbl. & w/4 Bbl.; 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 66-63 | 13377 | w/8 stud water pump |
| 1 | Water Pump Gasket | 63-59 | 12967 | w/4 stud water pump |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-63 | TCS13383-3 | w/8 stud water pump; w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 63 | TCS12681-2 | w/4 stud water pump |
| 1 | Timing Cover Set | 62-59 | TCS12681-1 | w/4 stud water pump |
| 1 | Timing Set w/Sleeve & Seal | 66-63 | TCS45166 | w/8 stud water pump; w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 66-63 | 16203 | w/8 stud water pump; Use w/installation tool |
| 1 | Repair Sleeve Tool | 66-63 | 16310 | w/8 stud water pump |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-65 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 66-64 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 66-59 | 5198 | Center; w/3-2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 66-59 | 5292 | Front; w/3-2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 66-59 | 5292 | Rear; w/3-2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 64-59 | 5292 | w/2 Bbl.; w/A/T; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 64-59 | 5198 | w/2 Bbl.; w/M/T; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 63-62 | 11528 | w/4 Bbl.; Exc. Super Duty; 4" ID |
| 1 | Air Cleaner Gasket | 63-62 | 60038 | w/4 Bbl.; Super Duty; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 61-59 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 66 | 60113 | w/3-2 Bbl.; 3 Req'd. |
| 1 | Carb. Mounting Gasket | 66-64 | 13834 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 66-60 | 60113 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-60 | 60113 | Front; w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-60 | 60113 | Rear; w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-59 | 9093 | Center; w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 63-59 | 9386 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 59 | 60099 | w/2 Bbl.; w/A/T |
| 1 | Carb. Mounting Gasket | 59 | 9093 | w/2 Bbl.; w/M/T |
| 1 | Carb. Mounting Gasket | 59 | 60099 | Front; w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 59 | 60099 | Rear; w/3-2 Bbl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 110 6.4L 389 OHV V8 (Pontiac), 4.0625" Bore 1959-66 | | | | |
|--|-----------------------------|-------|------------|---|
| (cont.) | | | | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 66-59 | 11497 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 66-59 | 13426 | Oil filter mounting |
| 1 | Oil Pump Gasket | 66-59 | 12172 | Oil pump cover to block |
| 111 6.4L 390 OHV V8 (Cadillac), 4" Bore 1959-63 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 63-59 | 7893PT | 2 Req'd. |
| 1 | Head Set | 62-59 | HS7893PT-4 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 62-59 | FS7893PT-4 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 63-59 | MS8931SH-1 | |
| 1 | Exh. Manifold Gasket Set | 63-59 | MS9330B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 63-59 | 9558 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 63-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 62-59 | OS5363C-2 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 62-59 | BS40096-1 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63 | VS13333C | |
| 1 | Valve Cover Gasket Set | 62-59 | VS5395 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 63-59 | PS5369R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 63-59 | SS6418 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 63 | 35064 | |
| 1 | Water Outlet Gasket | 62-59 | 5366 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 63 | 5390 | To head |
| 1 | Water Pump Gasket | 63 | 13327 | To timing cover |
| 2 | Water Pump Gasket | 62-59 | 5391 | To block; 2 Req'd. |
| 2 | Water Pump Gasket | 62-59 | 5390 | To head; 2 Req'd. |
| 1 | O-Ring | 63 | 13367 | To outlet; O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63 | TCS13328-1 | |
| 1 | Timing Cover Set | 62-59 | TCS5367-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 63-59 | 11528 | w/4 Bbl.; 4" ID |
| 3 | Air Cleaner Gasket | 60-59 | 11528 | w/3-2 Bbl.; 3 Req'd.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 63-61 | 60034 | w/4 Bbl.; Carter; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 63-59 | 9770 | w/4 Bbl.; Rochester; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 60 | 60034 | w/4 Bbl.; Carter; From eng. Ser. No. 022700; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 60 | 9770 | w/4 Bbl.; Carter; To eng. Ser. No. 022700; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 60-59 | 9093 | Center; w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 60-59 | 60099 | Front; w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 60-59 | 60099 | Rear; w/3-2 Bbl. |
| 2 | Carb. Mounting Gasket | 59 | 9770 | w/4 Bbl.; Carter; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 62-59 | 35608 | Distributor mounting |
| 112 6.5L 394 OHV V8 (Oldsmobile), 4.125" Bore 1959-64 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 64-61 | 7996PT | 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-63 | FS7996PT-1 | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 62-61 | FS7996PT | Premium valve stem seals incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 6.5L 394 OHV V8 (Oldsmobile), 4.125" Bore 1959-64 112 (cont.) | | | | |
|---|---------------------------|-------|------------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 64-59 | MS9549SH | |
| 1 | Exh. Manifold Gasket Set | 64-61 | MS9977-3 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 64-63 | 60299 | L.H.; Packing; 1 13/16" ID |
| 1 | Exhaust Pipe Gasket | 64-63 | 60278 | R.H.; Flange |
| 3 | Exhaust Pipe Gasket | 62-59 | 60278 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 60-59 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-63 | OS13339C | |
| 1 | Oil Pan Gasket Set | 62-59 | OS12444C-1 | |
| 1 | Drain Plug Gasket | 64-59 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-59 | BS12446 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 64-59 | VS12421R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 64-59 | PS12420R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-59 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-61 | 35064 | w/2 Bbl. |
| 1 | Water Outlet Gasket | 64-59 | 4568 | w/4 Bbl. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-63 | TCS13340 | |
| 1 | Timing Cover Set | 62-59 | TCS6402-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 64-61 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 64-59 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 64-61 | 60113 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 64-59 | 9532 | w/4 Bbl.; 1 or 2 Req'd. |
| 6.5L 396 OHV V8 (Chevrolet), 4.0938" Bore 1965-69 113 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-65 | 502SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-65 | 8180PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 69-65 | 8180SP-1 | HeadSaver® |
| 1 | Head Set | 69-65 | HS8180PT-5 | Exh. pipe packing, Special Hi-Perf. int. manifold gskts., Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-65 | FS8180PT-9 | Exh. pipe packing, Special Hi-Perf. int. manifold gskts., Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-65 | CS8180-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69-65 | MS90240-2 | Exc. Special Hi-Perf.; Oval ports |
| 1 | Int. Manifold Gasket Set | 69-65 | MS90005 | Special Hi-Perf.; Rectangular ports |
| 1 | Exh. Manifold Gasket Set | 69-65 | MS90502 | Opt. H/D |
| 1 | Exh. Manifold Gasket Set | 69-65 | MS90206 | OEM style |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-65 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-65 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-65 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-65 | OS30061C-1 | Cork |
| 1 | Oil Pan Gasket Set | 69-65 | OS30061T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 69-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-65 | BS40096-1 | Rubber; Two-piece |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 113 6.5L 396 OHV V8 (Chevrolet), 4.0938" Bore 1965-69 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-65 | VS30055C | Cork; Old design |
| 1 | Valve Cover Gasket Set | 69-65 | VS30055R | Rubber; Improved design |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-65 | SS72513 | w/Double valve spring option; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 69-65 | SS71152 | w/Single valve spring option; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-65 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-65 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-65 | 30060 | To block |
| 1 | Water Pump Gasket | 69-65 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-65 | TCS45060 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-65 | TCS45272 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-65 | 16205 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-65 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-68 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 69-65 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-65 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60043 | w/4 Bbl.; Exc. Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 69-68 | 60148 | w/4 Bbl.; Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 69-65 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 67-65 | 60002 | w/4 Bbl.; Carter; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-65 | 60002 | w/4 Bbl.; Holley; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-65 | 60043 | w/4 Bbl.; Rochester; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-65 | 60148 | w/4 Bbl.; Special Hi-Perf. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-65 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-65 | 72665 | Distributor to oil pump shaft retainer |
| 114 6.6L 400 OHV V8 (Oldsmobile), 4" Bore 1965-67 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-65 | 8171PT-1 | |
| 1 | Head Set | 67-65 | HS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-65 | FS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-65 | CS8171-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 67-65 | MS96004 | |
| 1 | Exh. Manifold Gasket Set | 67-65 | MS90078 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-65 | 60241 | Packing; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-65 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-65 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 67-65 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 67-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-65 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-65 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 67-65 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 67-65 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-65 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-65 | 35130 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

6.6L 400 OHV V8 (Oldsmobile), 4" Bore 1965-67 114
(cont.)

| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
|------------|----------------------------------|--------------|-----------------|----------------------------------|
| 1 | Water Pump Gasket | 67-65 | 35059 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-65 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-65 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-65 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-65 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 67-66 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 65 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 67 | 60113 | w/2 Bbl.; 1 to 3 Req'd. |
| 1 | Carb. Mounting Gasket | 67-66 | 60019 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 65 | 9532 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 67-65 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67-65 | 424 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 67-65 | 9948 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 67-65 | 13458 | |

6.6L 400 OHV V8 (Oldsmobile), 3.87" Bore 1968-69 115

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------------|--------------|-----------------|---|
| 2 | Head Gasket | 69-68 | 8171PT-1 | |
| 1 | Head Set | 69-68 | HS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-68 | FS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-68 | CS8171-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 69-68 | MS96004 | |
| 1 | Exh. Manifold Gasket Set | 69-68 | MS90078 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-68 | 60241 | Packing; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-68 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-68 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 69-68 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 69-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-68 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-68 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 69-68 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 69-68 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-68 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-68 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 69-68 | 35059 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-68 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-68 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-68 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-68 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-68 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 68 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 115 6.6L 400 OHV V8 (Oldsmobile), 3.87" Bore 1968-69 (cont.) | | | | |
|--|----------------------------|-------|-----------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60335 | w/4 Bbl. |
| 3 | Carb. Mounting Gasket | 68 | 60113 | w/2 Bbl.; 1 to 3 Req'd. |
| QTY | CHOKER TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 69-68 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 69-68 | 424 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 69-68 | 9948 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 69-68 | 13458 | |
| 116 6.6L 400 OHV V8 (Buick), 4.04" Bore 1967-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-67 | 8494PT | 2 Req'd. |
| 1 | Head Set | 69 | HS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 68 | HS8494PT | Int. manifold gskt. & exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 67 | HS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69 | FS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 68 | FS8494PT | Int. manifold gskt. & exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 67 | FS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 69-67 | MS96005 | |
| 1 | Exh. Manifold Gasket Set | 69-67 | MS90539 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-67 | OS30185C | |
| 1 | Drain Plug Gasket | 69-67 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-67 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-67 | VS50004R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69 | SS70092-1 | Int.; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 68 | SS70092-1 | Int. & Exh.; 2 Req'd.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 67 | SS70092-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-67 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 69-67 | 35015 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-67 | TCS45002 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-67 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69 | 60151 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 68 | 60057 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 67 | 60001 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 69-67 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 69-67 | 70032 | |
| 117 6.6L 400 OHV V8 (Pontiac), 4.121" Bore 1967-79 VIN Codes "N" 1976, "P" 1972-74, "R" 1972-75, "S" 1972-76, "T" 1972-74, "X" 1967, "Y" 1967, "Z" 1976-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 79-67 | 8518PT | 2 Req'd. |
| 1 | Head Set | 79-71 | HS8518PT | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 6.6L 400 OHV V8 (Pontiac), 4.121" Bore 1967-79 117 | | | | |
|--|----------------------------|-------|------------|---|
| VIN Codes "N" 1976, "P" 1972-74, "R" 1972-75, "S" 1972-76, "T" 1972-74, "X" 1967, "Y" 1967, "Z" (cont.) 1976-79 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 70-68 | HS8518PT | Ram Air Int. manifold gskts. MS 90123 & Exh. manifold gskts. MS 90111 not incl.; Ram Air Valve cover gskts. not incl. |
| 1 | Head Set | 67 | HS8518PT | Push rod cover gskt. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-71 | FS8518PT | |
| 1 | Full Gasket Set | 70-68 | FS8518PT | Ram Air Int. manifold gskts. MS 90123 & Exh. manifold gskts. MS 90111 not incl.; Ram Air Valve cover gskts. not incl. |
| 1 | Full Gasket Set | 67 | FS8518PT | Push rod cover gskt. not incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-67 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 79-72 | MS90205 | |
| 1 | Int. Manifold Gasket Set | 71 | MS9980 | |
| 1 | Int. Manifold Gasket Set | 70-69 | MS9980 | Exc. Ram Air IV |
| 1 | Int. Manifold Gasket Set | 70-69 | MS90123 | Ram Air IV |
| 1 | Int. Manifold Gasket Set | 68-67 | MS9980 | |
| 1 | Exh. Manifold Gasket Set | 79-71 | MS9499SH | |
| 1 | Exh. Manifold Gasket Set | 70-69 | MS9499SH | Exc. Ram Air IV |
| 1 | Exh. Manifold Gasket Set | 70-69 | MS90111 | Ram Air IV |
| 1 | Exh. Manifold Gasket Set | 68 | MS9499SH | Exc. Ram Air engines ID letters WU, WY, XT, XW |
| 1 | Exh. Manifold Gasket Set | 68 | MS90111 | Ram Air engs. ID letters WU, WY, XT, XW |
| 1 | Exh. Manifold Gasket Set | 67 | MS9499SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-76 | OS30191C-2 | 2nd Design; w/5-hole rear oil pan flange |
| 1 | Oil Pan Gasket Set | 76-67 | OS30191C-3 | 1st Design; w/3-hole rear oil pan flange |
| 1 | Drain Plug Gasket | 79-67 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-67 | BS12173 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-71 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 79-71 | VS50005R | Rubber; 1/8" thick |
| 1 | Valve Cover Gasket Set | 70-68 | VS50005C | Exc. Ram Air; Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 70-68 | VS50005R | Exc. Ram Air; Rubber; 1/8" thick |
| 1 | Valve Cover Gasket Set | 70-68 | VS50005AC | Ram Air; Cork; 1/4" thick |
| 1 | Valve Cover Gasket Set | 67 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 67 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 79-67 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 79-68 | PS50045C | |
| 1 | Push Rod Cover Gasket Set | 67 | PS13832C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-67 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 76-67 | SS13360 | Seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-67 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 79-69 | 35046 | 2 Req'd. |
| 2 | Water Pump Gasket | 68-67 | 13377 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-67 | TCS13383-3 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-67 | TCS45166 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-67 | 16203 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-67 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-67 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 76-67 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-75 | 60397 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 76-75 | 60340 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 74-68 | 60061-1 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 72-67 | 60113 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 67 | 13834 | w/4 Bbl.; Carter |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

117 6.6L 400 OHV V8 (Pontiac), 4.121" Bore 1967-79

(cont.) VIN Codes "N" 1976, "P" 1972-74, "R" 1972-75, "S" 1972-76, "T" 1972-74, "X" 1967, "Y" 1967, "Z" 1976-79

| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
|----------------------------------|-----------------------------|-------|----------|-------------------------|
| CARB & FUEL INJECTION | | | | |
| 1 | Carb. Mounting Gasket | 67 | 60043 | w/4 Bbl.; Rochester |
| DISTRIBUTOR MOUNTING | | | | |
| 1 | Distributor Mounting Gasket | 79-67 | 11497 | |
| EXHAUST GAS RECIRCULATION | | | | |
| 1 | EGR Gasket | 79-75 | 70953 | |
| 1 | EGR Gasket | 74 | 70836 | Exc. California |
| 1 | EGR Gasket | 73 | 70836 | |
| OIL PUMP COVER | | | | |
| 1 | Oil Pump Gasket | 79-67 | 13426 | Oil filter mounting |
| 1 | Oil Pump Gasket | 79-67 | 12172 | Oil pump cover to block |

118 6.6L 400 OHV V8 (Buick), 4.1875" Bore 1965-66

| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
|-----------------------------------|---------------------------|-------|------------|---|
| CYLINDER HEAD | | | | |
| 2 | Head Gasket | 66-65 | 7922PT-1 | 2 Req'd. |
| 1 | Head Set | 66 | HS7922PT-1 | Valve stem seals not incl. |
| 1 | Head Set | 65 | HS7922PT-1 | |
| FULL GASKET SET | | | | |
| 1 | Full Gasket Set | 66 | FS7922PT-1 | Valve stem seals not incl. |
| 1 | Full Gasket Set | 65 | FS7922PT-1 | |
| MANIFOLD - INT. & EXH. | | | | |
| 1 | Int. Manifold Gasket Set | 66-65 | MS9411SH | |
| 1 | Exh. Manifold Gasket Set | 66-65 | MS90012 | |
| FUEL PUMP | | | | |
| 1 | Fuel Pump Mounting Gasket | 66-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| OIL PAN | | | | |
| 1 | Oil Pan Gasket Set | 66-65 | OS11408C-1 | |
| 1 | Drain Plug Gasket | 66-65 | 70822 | |
| CRANKSHAFT REAR SEAL | | | | |
| 1 | Rear Main Seal Set | 66-65 | BS13044-2 | Rope |
| VALVE COVER | | | | |
| 1 | Valve Cover Gasket Set | 66-65 | VS11381R-1 | w/Grommets |
| PUSH ROD COVER | | | | |
| 1 | Push Rod Cover Gasket Set | 66-65 | PS11407R | |
| WATER OUTLET GASKET | | | | |
| 1 | Water Outlet Gasket | 66-65 | 35063 | Outlet; 2 1/2" ID |
| 1 | Water Outlet Gasket | 66-65 | 11379 | Water manifold |
| WATER PUMP | | | | |
| 1 | Water Pump Gasket | 66-65 | 13161 | Gskt. |
| TIMING COVER | | | | |
| 1 | Timing Cover Set | 66-65 | TCS11557 | |
| AIR CLEANER MOUNTING | | | | |
| 1 | Air Cleaner Gasket | 66-65 | 11528 | w/4 Bbl.; Exc. Hi-Perf.; 4" ID |
| 1 | Air Cleaner Gasket | 66-65 | 60038 | w/4 Bbl.; Hi-Perf.; 5 1/32" ID |
| CARB & FUEL INJECTION | | | | |
| 2 | Carb. Mounting Gasket | 66-65 | 9803 | w/4 Bbl.; Exc. Hi-Perf.; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 66-65 | 60001 | w/4 Bbl.; Hi-Perf. |
| DISTRIBUTOR MOUNTING | | | | |
| 1 | O-Ring | 66-65 | 421 | Distributor mounting |

119 6.6L 400 OHV V8 (Chevrolet), 4.125" Bore 1970-76

VIN Codes "M" 1975, "R" 1972-75, "U" 1973-76

| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
|------------------------|-----------------|-------|------------|---|
| CYLINDER HEAD | | | | |
| 2 | Head Gasket | 76-70 | 8364PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 76-70 | HS8364PT-3 | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 76-70 | ES72856 | Replacement recommended |
| FULL GASKET SET | | | | |
| 1 | Full Gasket Set | 76-70 | FS8364PT-3 | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

6.6L 400 OHV V8 (Chevrolet), 4.125" Bore 1970-76 119
VIN Codes "M" 1975, "R" 1972-75, "U" 1973-76 (cont.)

| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------------|--------------|-----------------|---|
| 1 | Gasket Conversion Set | 76-70 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 76-75 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 74 | MS90314-2 | w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 74 | MS90314-3 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 73-70 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 76-70 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-70 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 76-70 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 76-70 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 76-70 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 76-70 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 76-70 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-70 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 76-70 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-75 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 76-75 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-70 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 74-70 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-70 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 76-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-70 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 76-70 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-70 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 76-70 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 76-70 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 76-70 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 76-70 | VS12869R | Rubber |
| 2 | Load Spreader Set | 76-70 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-70 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 76-70 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-70 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 76-70 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 76-70 | 5152 | To block |
| 1 | Water Pump Gasket | 76-70 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-75 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 74-70 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-75 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-70 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-70 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-70 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-73 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 75-70 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 75-70 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 76-73 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 75-74 | 60248 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 73 | 60255 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 73-72 | 60254 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 71 | 60256 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 70 | 60099 | w/2 Bbl.; Exc. Emissions pump |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 76 | 72587 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

119 6.6L 400 OHV V8 (Chevrolet), 4.125" Bore 1970-76 (cont.) VIN Codes "M" 1975, "R" 1972-75, "U" 1973-76

| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|----------|--|
| 1 | Distributor Mounting Gasket | 76-70 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-75 | 70950 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 76-70 | 72665 | Distributor to oil pump shaft retainer |

120 6.6L 401 OHV V8 (Buick), 4.1875" Bore 1959-66

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 2 | Head Gasket | 66-59 | 7922PT-1 | 2 Req'd. |
| 1 | Head Set | 66 | HS7922PT-1 | Valve stem seals not incl. |
| 1 | Head Set | 65-59 | HS7922PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66 | FS7922PT-1 | Valve stem seals not incl. |
| 1 | Full Gasket Set | 65-59 | FS7922PT-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-59 | MS9411SH | |
| 1 | Exh. Manifold Gasket Set | 66-59 | MS90012 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-59 | OS11408C-1 | |
| 1 | Drain Plug Gasket | 66-59 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-59 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-59 | VS11381R-1 | w/Grommets |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 66-59 | PS11407R | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-59 | 35063 | Outlet; 2 1/2" ID |
| 1 | Water Outlet Gasket | 66-59 | 11379 | Water manifold |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 66-62 | 13161 | Gskt. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-59 | TCS11557 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-59 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 63-62 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 66-59 | 9803 | w/4 Bbl.; Exc. Carter AFB; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 63 | 60099 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 62 | 60099 | w/2 Bbl.; Exc. PCV |
| 2 | Carb. Mounting Gasket | 62 | 9372 | w/2 Bbl.; PCV; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 66-59 | 421 | Distributor mounting |

121 6.6L 402 OHV V8 (Chevrolet), 4.125" Bore 1970-72 VIN Codes "S" 1972, "U" 1972

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------|-------|------------|---|
| 2 | Head Gasket | 72-70 | 502SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 72-70 | 8180PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 72-70 | 8180SP-1 | HeadSaver® |
| 1 | Head Set | 72-70 | HS8180PT-5 | Exh. pipe packing, Special Hi-Perf. int. manifold gskts., Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 72-70 | FS8180PT-9 | Exh. pipe packing, Special Hi-Perf. int. manifold gskts., Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 72-70 | CS8180-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 72-70 | MS90240-2 | Exc. Special Hi-Perf.; Oval ports |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

6.6L 402 OHV V8 (Chevrolet), 4.125" Bore 1970-72 121
VIN Codes "S" 1972, "U" 1972 (cont.)

| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
|------------|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| 1 | Int. Manifold Gasket Set | 72-70 | MS90005 | Special Hi-Perf.; Rectangular ports |
| 1 | Exh. Manifold Gasket Set | 72-70 | MS90502 | Opt. H/D |
| 1 | Exh. Manifold Gasket Set | 72-70 | MS90206 | OEM style |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 72-70 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 72-70 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 72-70 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 72-70 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 72-70 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 72-70 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-70 | OS30061C-1 | Cork |
| 1 | Oil Pan Gasket Set | 72-70 | OS30061T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 72-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-70 | BS40096-1 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72-70 | VS30055C | Cork; Old design |
| 1 | Valve Cover Gasket Set | 72-70 | VS30055R | Rubber; Improved design |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 72-70 | SS72513 | w/Double valve spring option; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 72-70 | SS71152 | w/Single valve spring option; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-70 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 72-70 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 72-70 | 30060 | To block |
| 1 | Water Pump Gasket | 72-70 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 72-70 | TCS45060 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 72-70 | TCS45272 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 72-70 | 16205 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 72-70 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 72-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 72-71 | 60255 | w/4 Bbl.; Exc. Special Hi-Perf.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 72-70 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; Exc. Special Hi-Perf.; E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; Exc. Special Hi-Perf.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60110 | w/4 Bbl.; Special Hi-Perf.; E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60148 | w/4 Bbl.; Special Hi-Perf.; Exc. E.E.C. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 72-70 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 72-70 | 72665 | Distributor to oil pump shaft retainer |

6.6L 403 OHV V8 (Oldsmobile), 4.351" Bore 1977-79 122
VIN Code "K" 1977-79

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|------------|------------------------|--------------|-----------------|---|
| 2 | Head Gasket | 79-77 | 8507PT | 2 Req'd. |
| 1 | Head Set | 79-77 | HS8507PT | Exc. "Riviera" & "Toronado" models; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 78-77 | HS8507PT | "Riviera" & "Toronado" models; Int. manifold gskt. not incl.; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-77 | FS8507PT | Exc. "Riviera" & "Toronado" models; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 78-77 | FS8507PT | "Riviera" & "Toronado" models; Int. manifold gskt. not incl.; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-77 | CS8171-2 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

122 6.6L 403 OHV V8 (Oldsmobile), 4.351" Bore 1977-79 (cont.) VIN Code "K" 1977-79

| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|-----------|---|
| 1 | Valley Pan Gasket Set | 79-77 | MS96027 | |
| 1 | Exh. Manifold Gasket Set | 79-77 | MS90021 | 1 9/16" x 2 1/8" end ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-77 | 60240 | Packing; Exc. "Riviera" & "Tornado" models; 2 3/8" ID |
| 2 | Exhaust Pipe Gasket | 78-77 | 60241 | Packing; "Riviera" & "Tornado" models; 1 or 2 Req'd.; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-77 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-77 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 79-77 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 79-77 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-77 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-77 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 79-77 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 79-77 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-77 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-77 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-77 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 79-77 | 35065 | w/A/C |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-77 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-77 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-77 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-77 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-77 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-77 | 60335 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 79-77 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 79-77 | 424 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-77 | 71098 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 79-77 | 9948 | Exc. "Riviera" & "Tornado" models |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 79-77 | 13458 | |

123 6.7L 409 OHV V8 (Chevrolet), 4.3125" Bore 1961-65

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------|-------|------------|--|
| 2 | Head Gasket | 65-61 | 8007PT | |
| 1 | Head Set | 65-61 | HS8007PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65-61 | FS8007PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 65-63 | MS9788B | w/2-4 Bbl. |
| 1 | Int. Manifold Gasket Set | 65-63 | MS9459B | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 62 | MS9788B | |
| 1 | Int. Manifold Gasket Set | 61 | MS9459B | 1st Design |
| 1 | Int. Manifold Gasket Set | 61 | MS9788B | 2nd Design |
| 1 | Exh. Manifold Gasket Set | 65-61 | MS9908 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 65-61 | 9097 | Heat riser; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 65-61 | 60986 | Pipe to manifold; Opt. sintered metal; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 65-61 | 9587 | Pipe to manifold; Packing; 2 Req'd.; 2 17/32" ID |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

6.7L 409 OHV V8 (Chevrolet), 4.3125" Bore 1961-65 **123** (cont.)

| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|--|
| 1 | Fuel Pump Mounting Gasket | 65-61 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired Plate |
| 1 | Fuel Pump Mounting Gasket | 65-61 | 5182 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-61 | OS13190C | |
| 1 | Drain Plug Gasket | 65-61 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65-61 | BS40096 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-61 | VS13199R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 65-61 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-61 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 65-61 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 65-61 | 11726 | To block |
| 1 | Water Pump Gasket | 65-61 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 65-61 | TCS11727-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 65-62 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 2 | Air Cleaner Gasket | 65-62 | 60038 | w/2-4 Bbl.; 2 Req'd.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 65-61 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 65-61 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 65-63 | 9803 | w/4 Bbl.; Exc. Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65-63 | 9525 | w/4 Bbl.; Hi-Perf. |
| 2 | Carb. Mounting Gasket | 65-62 | 9525 | w/2-4 Bbl.; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 62-61 | 9525 | w/4 Bbl. |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 65-61 | 72665 | Distributor to oil pump shaft retainer |

6.9L 421 OHV V8 (Pontiac), 4.0938" Bore 1961-66 **124**

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 2 | Head Gasket | 66-61 | 8518PT | 2 Req'd. |
| 1 | Head Set | 66-61 | HS8518PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-63 | FS8518PT-3 | Timing cover seal not incl. |
| 1 | Full Gasket Set | 62-61 | FS8518PT-3 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 66-63 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-65 | MS9980 | |
| 1 | Int. Manifold Gasket Set | 64-61 | MS9678-1 | |
| 1 | Exh. Manifold Gasket Set | 66-61 | MS9499SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-61 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-61 | OS30191C-3 | |
| 1 | Drain Plug Gasket | 66-61 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-61 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-61 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 66-61 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 66-61 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 66-65 | PS13832C | |
| 1 | Push Rod Cover Gasket Set | 64-61 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-61 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 66-61 | SS13360 | Seal |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 124 6.9L 421 OHV V8 (Pontiac), 4.0938" Bore 1961-66 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-61 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 66-63 | 13377 | w/8 stud water pump |
| 1 | Water Pump Gasket | 63-61 | 12967 | w/4 stud water pump |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-63 | TCS13383-3 | w/8 stud water pump; w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 63 | TCS12681-2 | w/4 stud water pump |
| 1 | Timing Cover Set | 62-61 | TCS12681-1 | |
| 1 | Timing Set w/Sleeve & Seal | 66-63 | TCS45166 | w/8 stud water pump; w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 66-63 | 16203 | w/8 stud water pump; Use w/installation tool |
| 1 | Repair Sleeve Tool | 66-63 | 16310 | w/8 stud water pump |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-63 | 11528 | w/4 Bbl.; 4" ID |
| 1 | Air Cleaner Gasket | 66-61 | 5198 | Center; w/3-2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 66-61 | 5292 | Front; w/3-2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 66-61 | 5292 | Rear; w/3-2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 66 | 60113 | w/3-2 Bbl.; 3 Req'd. |
| 1 | Carb. Mounting Gasket | 66-64 | 13834 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 65-61 | 9093 | Center; w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-61 | 60113 | Front; w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-61 | 60113 | Rear; w/3-2 Bbl. |
| 1 | Carb. Mounting Gasket | 63 | 9386 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 66-61 | 11497 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 66-61 | 13426 | Oil filter mounting |
| 1 | Oil Pump Gasket | 66-61 | 12172 | Oil pump cover to block |
| 125 7.0L 425 OHV V8 (Cadillac), 4.082" Bore 1977-79 | | | | |
| VIN Codes "S" 1977-79, "T" 1977-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 79-77 | 8540PT | 2 Req'd. |
| 1 | Head Set | 79-77 | HS8540PT | w/MFI; Int. manifold gskt. not incl.; Fuel injection seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 79-77 | HS8540PT | w/4 Bbl.; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-77 | FS8540PT | w/MFI; Int. manifold gskt. not incl.; Fuel injection seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 79-77 | FS8540PT | w/4 Bbl.; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-77 | CS8540-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 79-77 | MS96034 | |
| 1 | Exh. Manifold Gasket Set | 79-77 | MS90509 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-77 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-77 | OS30202C | |
| 1 | Drain Plug Gasket | 79-77 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-77 | BS40012 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-77 | VS50192C | Cork |
| 1 | Valve Cover Gasket Set | 79-77 | VS50032R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-77 | SS70861 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-77 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-77 | 35043 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-77 | TCS45011 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 7.0L 425 OHV V8 (Cadillac), 4.082" Bore 1977-79 125 VIN Codes "S" 1977-79, "T" 1977-79 (cont.) | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-77 | 60038 | w/MFI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 79-77 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-77 | 60098 | w/4 Bbl. |
| 1 | Fuel Injector O-Ring Set | 79-77 | ES72099 | w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-77 | 13337 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-77 | 71098 | w/MFI |
| 2 | EGR Gasket | 79-77 | 70978 | w/4 Bbl.; 1 or 2 Req'd. |
| 7.0L 425 OHV V8 (Oldsmobile), 4.125" Bore 1965-67 126 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-65 | 8171PT-1 | |
| 1 | Head Set | 67-65 | HS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-65 | FS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-65 | CS8171-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 67-65 | MS96004 | |
| 1 | Exh. Manifold Gasket Set | 67-65 | MS90078 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-65 | 60241 | Packing; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-65 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-65 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 67-65 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 67-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-65 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-65 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 67-65 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 67-65 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-65 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-65 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-65 | 35059 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-65 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-65 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-65 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-65 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-66 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 67-65 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 65 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-66 | 60019 | w/4 Bbl. |
| 3 | Carb. Mounting Gasket | 67-65 | 60113 | w/2 Bbl.; 1 to 3 Req'd. |
| 1 | Carb. Mounting Gasket | 65 | 9532 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 67-65 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67-65 | 424 | Distributor mounting |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 67-65 | 9948 | Exc. "Tornado" model |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 126 7.0L 425 OHV V8 (Oldsmobile), 4.125" Bore 1965-67 | | | | |
|--|---------------------------|-------|------------|---|
| (cont.) | | | | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 67-65 | 13458 | |
| 127 7.0L 425 OHV V8 (Buick), 4.3125" Bore 1963-66 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 66-63 | 7922PT-1 | 2 Req'd. |
| 1 | Head Set | 66 | HS7922PT-1 | Valve stem seals not incl. |
| 1 | Head Set | 65-63 | HS7922PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66 | FS7922PT-1 | Valve stem seals not incl. |
| 1 | Full Gasket Set | 65-63 | FS7922PT-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-63 | MS9411SH | |
| 1 | Exh. Manifold Gasket Set | 66-63 | MS90012 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-63 | OS11408C-1 | |
| 1 | Drain Plug Gasket | 66-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-63 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-63 | VS11381R-1 | w/Grommets |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 66-63 | PS11407R | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-63 | 35063 | Outlet; 2 1/2" ID |
| 1 | Water Outlet Gasket | 66-63 | 11379 | Water manifold |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 66-63 | 13161 | Gskt. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-63 | TCS11557 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 2 | Air Cleaner Gasket | 66-64 | 11528 | w/2-4 Bbl.; 2 Req'd.; 4" ID |
| 1 | Air Cleaner Gasket | 65-63 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 66 | 60001 | w/4 Bbl. |
| 2 | Carb. Mounting Gasket | 66-64 | 9803 | w/2-4 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 65-63 | 9803 | w/4 Bbl.; 1 or 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 66-63 | 421 | Distributor mounting |
| 128 7.0L 427 OHV V8 (Chevrolet), 4.25" Bore 1966-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-66 | 502SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-66 | 8180PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 69-66 | 8180SP-1 | HeadSaver® |
| 1 | Head Set | 69-66 | HS8180PT-5 | Exh. pipe packing, Special Hi-Perf. int. manifold gskts., Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-66 | FS8180PT-9 | Exh. pipe packing, Special Hi-Perf. int. manifold gskts., Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-66 | CS8180-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69-66 | MS90240-2 | Exc. Special Hi-Perf.; Oval ports |
| 1 | Int. Manifold Gasket Set | 69-66 | MS90005 | Special Hi-Perf.; Rectangular ports |
| 1 | Exh. Manifold Gasket Set | 69-66 | MS90502 | Opt. H/D |
| 1 | Exh. Manifold Gasket Set | 69-66 | MS90206 | OEM style |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-66 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 69-66 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-66 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

7.0L 427 OHV V8 (Chevrolet), 4.25" Bore 1966-69 128
(cont.)

| QTY | EXHAUST PIPE FLANGE (cont.) | YEARS | PART NO. | DESCRIPTION |
|---|--------------------------------|-------|------------|---|
| 2 | Exhaust Pipe Gasket | 69-66 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-66 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-66 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-66 | OS30061C-1 | Cork |
| 1 | Oil Pan Gasket Set | 69-66 | OS30061T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 69-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-66 | BS40096-1 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-66 | VS30055C | Cork; Old design |
| 1 | Valve Cover Gasket Set | 69-66 | VS30055R | Rubber; Improved design |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-66 | SS72513 | w/Double valve spring option; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 69-66 | SS71152 | w/Single valve spring option; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-66 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-66 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-66 | 30060 | To block |
| 1 | Water Pump Gasket | 69-66 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-66 | TCS45060 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-66 | TCS45272 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-66 | 16205 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-66 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 3 | Air Cleaner Gasket | 69-67 | 5198 | w/3-2 Bbl.; 3 Req'd.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 69-66 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Carb. Mounting Gasket | 69-67 | 60070 | w/3-2 Bbl.; 3 Req'd. |
| 1 | Carb. Mounting Gasket | 69-67 | 60043 | w/4 Bbl.; Exc. Special Hi-Perf.; Exc. H/D |
| 1 | Carb. Mounting Gasket | 69-66 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 69-66 | 60148 | w/4 Bbl.; Special Hi-Perf.; H/D |
| 1 | Carb. Mounting Gasket | 66 | 60002 | w/4 Bbl.; Carter; Exc. Special Hi-Perf.; Exc. H/D |
| 1 | Carb. Mounting Gasket | 66 | 60002 | w/4 Bbl.; Holley; Exc. Special Hi-Perf.; Exc. H/D |
| 1 | Carb. Mounting Gasket | 66 | 60043 | w/4 Bbl.; Rochester; Exc. Special Hi-Perf.; Exc. H/D |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-66 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-66 | 72665 | Distributor to oil pump shaft retainer |
| 7.0L 428 OHV V8 (Pontiac), 4.121" Bore 1967-69 129 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-67 | 8518PT | 2 Req'd. |
| 1 | Head Set | 69-68 | HS8518PT | |
| 1 | Head Set | 67 | HS8518PT | Push rod cover gskt. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-68 | FS8518PT | |
| 1 | Full Gasket Set | 67 | FS8518PT | Push rod cover gskt. not incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-67 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69-67 | MS9980 | |
| 1 | Exh. Manifold Gasket Set | 69-67 | MS9499SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-67 | OS30191C-3 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 129 7.0L 428 OHV V8 (Pontiac), 4.121" Bore 1967-69 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 69-67 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-68 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 67 | BS12173 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-67 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 69-67 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 69-67 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 69-68 | PS50045C | |
| 1 | Push Rod Cover Gasket Set | 67 | PS13832C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-67 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 69-67 | SS13360 | Seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-67 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69 | 35046 | 2 Req'd. |
| 2 | Water Pump Gasket | 68-67 | 13377 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-67 | TCS13383-3 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-67 | TCS45166 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-67 | 16203 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-67 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-67 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60061-1 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 67 | 13834 | w/4 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 67 | 60043 | w/4 Bbl.; Rochester |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-67 | 11497 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 69-67 | 13426 | Oil filter mounting |
| 1 | Oil Pump Gasket | 69-67 | 12172 | Oil pump cover to block |
| 130 7.0L 429 OHV V8 (Cadillac), 4.125" Bore 1964-67 | | | | |
| VIN Codes "5" 1965, "6" 1966, "7" 1967 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-64 | 7893PT-1 | 2 Req'd. |
| 1 | Head Set | 67-64 | HS7893PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-64 | MS8931SH-1 | |
| 1 | Exh. Manifold Gasket Set | 67-64 | MS9330B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67 | 9558 | Flange; Exc. "Eldorado" model |
| 1 | Exhaust Pipe Gasket | 67 | 60013 | R.H.; Flange; "Eldorado" model |
| 1 | Exhaust Pipe Gasket | 66-64 | 9558 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 67-66 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-64 | VS13333C | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 67-64 | PS5369R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-66 | SS10058 | |
| 1 | Valve Stem Seal Set | 65 | SS10058 | From eng. Ser. No. 113900 |
| 1 | Valve Stem Seal Set | 65 | SS6418 | To eng. Ser. No. 113899 |
| 1 | Valve Stem Seal Set | 64 | SS6418 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-64 | 35064 | |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 7.0L 429 OHV V8 (Cadillac), 4.125" Bore 1964-67 130 VIN Codes "5" 1965, "6" 1966, "7" 1967 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-64 | 5390 | To head |
| 1 | Water Pump Gasket | 67-64 | 13327 | To timing cover |
| 1 | O-Ring | 67-64 | 13367 | To outlet; O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-64 | TCS13328-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-64 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67 | 60010 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 66-64 | 60034 | w/4 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 66-64 | 9770 | w/4 Bbl.; Rochester |
| 7.0L 430 OHV V8 (Buick), 4.1875" Bore 1967-69 131 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-67 | 8494PT | 2 Req'd. |
| 1 | Head Set | 69 | HS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 68 | HS8494PT | Int. manifold gskt. & exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 67 | HS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69 | FS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 68 | FS8494PT | Int. manifold gskt. & exh. valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 67 | FS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 69-67 | MS96005 | |
| 1 | Exh. Manifold Gasket Set | 69-67 | MS90539 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-67 | OS30185C | |
| 1 | Drain Plug Gasket | 69-67 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-67 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-67 | VS50004R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69 | SS70092-1 | Int.; Premium valve stem seals incl. |
| 2 | Valve Stem Seal Set | 68 | SS70092-1 | Int. & Exh.; 2 Req'd.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 67 | SS70092-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-67 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 69-67 | 35015 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-67 | TCS45002 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-67 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69 | 60151 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 68 | 60057 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 67 | 60001 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 69-67 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 69-67 | 70032 | |
| 7.4L 454 OHV V8 (Chevrolet), 4.25" Bore 1970-76 132 VIN Codes "S" 1976, "V" 1972, "W" 1972, "X" 1973-75, "Y" 1973-75, "Z" 1973-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-70 | 502SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 76-70 | 8180PT-2 | PermaTorque® |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

132 7.4L 454 OHV V8 (Chevrolet), 4.25" Bore 1970-76

(cont.) VIN Codes "S" 1976, "V" 1972, "W" 1972, "X" 1973-75, "Y" 1973-75, "Z" 1973-74

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|------------|---|
| 2 | Head Gasket Spacer Shim | 76-70 | 8180SP-1 | HeadSaver® |
| 1 | Head Set | 76-73 | HS8180PT-5 | Exh. pipe packing & Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 72-70 | HS8180PT-5 | Exh. pipe packing, Special Hi-Perf. int. manifold gskts., Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-73 | FS8180PT-9 | Exh. pipe packing & Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 72-70 | FS8180PT-9 | Exh. pipe packing, Special Hi-Perf. int. manifold gskts., Double valve spring option valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-70 | CS8180-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 76-75 | MS90240-2 | |
| 1 | Int. Manifold Gasket Set | 74-73 | MS90240 | |
| 1 | Int. Manifold Gasket Set | 72-70 | MS90240-2 | Exc. Special Hi-Perf.; Oval ports |
| 1 | Int. Manifold Gasket Set | 72-70 | MS90005 | Special Hi-Perf.; Rectangular ports |
| 1 | Exh. Manifold Gasket Set | 76-70 | MS90502 | Opt. H/D |
| 1 | Exh. Manifold Gasket Set | 76-70 | MS90206 | OEM style |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-70 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 76-70 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 76-70 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 76-70 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 76-70 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 76-70 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-70 | OS30061C-1 | Cork |
| 1 | Oil Pan Gasket Set | 76-70 | OS30061T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 76-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-70 | BS40096-1 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-70 | VS30055C | Cork; Old design |
| 1 | Valve Cover Gasket Set | 76-70 | VS30055R | Rubber; Improved design |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-70 | SS72513 | w/Double valve spring option; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76-70 | SS71152 | w/Single valve spring option; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-70 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 76-70 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 76-70 | 30060 | To block |
| 1 | Water Pump Gasket | 76-70 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-70 | TCS45060 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-70 | TCS45272 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-70 | 16205 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-70 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 76-70 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 73-71 | 60255 | w/4 Bbl.; Exc. Special Hi-Perf.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; "Corvette" model; Exc. Special Hi-Perf.; E.E.C.; Exc. H/D |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; "Corvette" model; Exc. Special Hi-Perf.; Exc. E.E.C.; Exc. H/D |
| 1 | Carb. Mounting Gasket | 70 | 60110 | w/4 Bbl.; "Corvette" model; Exc. Special Hi-Perf.; H/D |
| 1 | Carb. Mounting Gasket | 70 | 60148 | w/4 Bbl.; "Corvette" model; Special Hi-Perf.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; Exc. "Corvette" model; Exc. Special Hi-Perf.; E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl.; Exc. "Corvette" model; Exc. Special Hi-Perf.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60110 | w/4 Bbl.; Exc. "Corvette" model; Special Hi-Perf.; E.E.C. |
| 1 | Carb. Mounting Gasket | 70 | 60148 | w/4 Bbl.; Exc. "Corvette" model; Special Hi-Perf.; Exc. E.E.C. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 7.4L 454 OHV V8 (Chevrolet), 4.25" Bore 1970-76 132 | | | | |
|---|-----------------------------|-------|------------|---|
| VIN Codes "S" 1976, "V" 1972, "W" 1972, "X" 1973-75, "Y" 1973-75, "Z" 1973-74 (cont.) | | | | |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 76 | 72591 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-70 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-75 | 71098 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 76-70 | 72665 | Distributor to oil pump shaft retainer |
| 7.5L 455 OHV V8 (Pontiac), 4.151" Bore 1970-76 133 | | | | |
| VIN Codes "T" 1972-76, "U" 1972, "V" 1972, "W" 1972-76, "X" 1972-74, "Y" 1972-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-70 | 8518PT | 2 Req'd. |
| 1 | Head Set | 76-75 | HS8518PT | |
| 1 | Head Set | 74-73 | HS8518PT | Super Duty Int. manifold, exh. manifold, valve cover gskts. not incl. |
| 1 | Head Set | 72-71 | HS8518PT | H.O. Int. manifold, exh. manifold, valve cover gskts. not incl. |
| 1 | Head Set | 70 | HS8518PT | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-75 | FS8518PT | |
| 1 | Full Gasket Set | 74-73 | FS8518PT | Super Duty Int. manifold, exh. manifold, valve cover gskts. not incl. |
| 1 | Full Gasket Set | 72-71 | FS8518PT | H.O. Int. manifold, exh. manifold, valve cover gskts. not incl. |
| 1 | Full Gasket Set | 70 | FS8518PT | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-70 | CS8518-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 76-75 | MS90205 | |
| 1 | Int. Manifold Gasket Set | 74-73 | MS90205 | Exc. Super Duty |
| 1 | Int. Manifold Gasket Set | 74-73 | MS90123 | Super Duty |
| 1 | Int. Manifold Gasket Set | 72 | MS90205 | Exc. H.O. |
| 1 | Int. Manifold Gasket Set | 72-71 | MS90123 | H.O. |
| 1 | Int. Manifold Gasket Set | 71 | MS9980 | Exc. H.O. |
| 1 | Int. Manifold Gasket Set | 70 | MS9980 | |
| 1 | Exh. Manifold Gasket Set | 76-75 | MS9499SH | |
| 1 | Exh. Manifold Gasket Set | 74-73 | MS9499SH | Exc. Super Duty |
| 1 | Exh. Manifold Gasket Set | 74-73 | MS90111 | Super Duty |
| 1 | Exh. Manifold Gasket Set | 72-71 | MS9499SH | Exc. H.O. |
| 1 | Exh. Manifold Gasket Set | 72-71 | MS90111 | H.O. |
| 1 | Exh. Manifold Gasket Set | 70 | MS9499SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76 | OS30191C-2 | 2nd Design; w/5-hole rear oil pan flange |
| 1 | Oil Pan Gasket Set | 76-70 | OS30191C-3 | 1st Design; w/3-hole rear oil pan flange |
| 1 | Drain Plug Gasket | 76-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-70 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-75 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 76-75 | VS50005R | Rubber; 1/8" thick |
| 1 | Valve Cover Gasket Set | 74-73 | VS50005C | Exc. Super Duty; Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 74-73 | VS50005R | Exc. Super Duty; Rubber; 1/8" thick |
| 1 | Valve Cover Gasket Set | 74-73 | VS50005AC | Super Duty; Cork; 1/4" thick |
| 1 | Valve Cover Gasket Set | 72-71 | VS50005C | Exc. H.O.; Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 72-71 | VS50005R | Exc. H.O.; Rubber; 1/8" thick |
| 1 | Valve Cover Gasket Set | 72-71 | VS50005AC | H.O.; Cork; 1/4" thick |
| 1 | Valve Cover Gasket Set | 70 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 70 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 76-70 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 76-70 | PS50045C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-70 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 76-70 | SS13360 | Seal |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

133 7.5L 455 OHV V8 (Pontiac), 4.151" Bore 1970-76

(cont.) VIN Codes "T" 1972-76, "U" 1972, "V" 1972, "W" 1972-76, "X" 1972-74, "Y" 1972-74

| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|------------|----------------------------------|
| 1 | Water Outlet Gasket | 76-70 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 76-70 | 35046 | 2 Req'd. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-70 | TCS13383-3 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-70 | TCS45166 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-70 | 16203 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-70 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 72-71 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-75 | 60397 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 74-70 | 60061-1 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 72-71 | 60113 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-70 | 11497 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-75 | 70953 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 76-70 | 13426 | Oil filter mounting |
| 1 | Oil Pump Gasket | 76-70 | 12172 | Oil pump cover to block |

134 7.5L 455 OHV V8 (Buick), 4.3125" Bore 1970-76

VIN Codes "P" 1974, "R" 1974, "T" 1972-76, "U" 1971-74, "V" 1972-74, "W" 1972-74

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-----------|---|
| 2 | Head Gasket | 76-70 | 8494PT | 2 Req'd. |
| 1 | Head Set | 76-70 | HS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-70 | FS8494PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 76-72 | MS96014 | |
| 1 | Valley Pan Gasket Set | 71-70 | MS96005 | |
| 1 | Exh. Manifold Gasket Set | 76-70 | MS90539 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-70 | OS30185C | |
| 1 | Drain Plug Gasket | 76-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-70 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-70 | VS50004R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-70 | SS70092-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-70 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 76-70 | 35015 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-70 | TCS45002 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 74 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-75 | 60334 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 74 | 60113 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 74-70 | 60151 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 76-70 | 420 | Distributor mounting |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 7.5L 455 OHV V8 (Buick), 4.3125" Bore 1970-76 134 | | | | |
|---|----------------------------|-------|------------|---|
| VIN Codes "P" 1974, "R" 1974, "T" 1972-76, "U" 1971-74, "V" 1972-74, "W" 1972-74 (cont.) | | | | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-72 | 70978 | |
| 1 | Oil Pump Gasket | 76-70 | 70032 | |
| 7.5L 455 OHV V8 (Oldsmobile), 4.125" Bore 1968-76 135 | | | | |
| VIN Codes "R" 1974, "S" 1975-76, "T" 1972-76, "U" 1972-74, "V" 1972-74, "W" 1972-75, "X" 1972 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-68 | 8171PT-1 | |
| 1 | Head Set | 76-68 | HS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-68 | FS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-68 | CS8171-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 76-73 | MS96015 | |
| 1 | Valley Pan Gasket Set | 72-68 | MS96004 | |
| 1 | Exh. Manifold Gasket Set | 76-75 | MS90021 | 1 9/16" x 2 1/8" end ports |
| 1 | Exh. Manifold Gasket Set | 74-68 | MS90078 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 76-75 | 60241 | Packing; 1 to 2 Req'd.; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 60240 | Packing; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 74-68 | 60241 | Packing; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-68 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-68 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 76-68 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 76-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-68 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-68 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 76-68 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 76-68 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-68 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-68 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 76-68 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 76-68 | 35059 | w/o H/D cooling |
| 1 | Water Pump Gasket | 76-68 | 35065 | w/A/C |
| 1 | Water Pump Gasket | 76-68 | 35065 | w/H/D cooling |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-68 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-68 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-68 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-68 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-68 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 71-68 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-68 | 60335 | w/4 Bbl. |
| 3 | Carb. Mounting Gasket | 71-68 | 60113 | w/2 Bbl.; 1 to 3 Req'd. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 76-68 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 76-68 | 424 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-73 | 71098 | EGR valve |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

135 7.5L 455 OHV V8 (Oldsmobile), 4.125" Bore 1968-76

(cont.) VIN Codes "R" 1974, "S" 1975-76, "T" 1972-76, "U" 1972-74, "V" 1972-74, "W" 1972-75, "X" 1972

| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------|-------|----------|-----------------------|
| 1 | Oil Filter Gasket | 76-68 | 9948 | Exc. "Toronado" model |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 76-68 | 13458 | |

136 7.7L 472 OHV V8 (Cadillac), 4.3" Bore 1968-74

VIN Codes "R" 1972-74, "O" 1970, "1" 1971, "8" 1968, "9" 1969

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|----------|--|
| 2 | Head Gasket | 74-68 | 8255PT | 2 Req'd. |
| 1 | Head Set | 74-68 | HS8255PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74-68 | FS8255PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 74-68 | CS8540-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 74-68 | MS96028 | |
| 1 | Exh. Manifold Gasket Set | 74-68 | MS90509 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-68 | 60013 | R.H.; Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 74-68 | 13415 | To crankcase |
| 1 | Fuel Pump Mounting Gasket | 74-68 | 6579 | To timing cover; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-68 | OS30202C | |
| 1 | Drain Plug Gasket | 74-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-68 | BS40012 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-68 | VS50192C | Cork |
| 1 | Valve Cover Gasket Set | 74-68 | VS50032R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-68 | SS70861 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-68 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74-68 | 35043 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74-68 | TCS45011 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 74-68 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74-70 | 60098 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 69-68 | 60010 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 74-68 | 13337 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 74-73 | 70978 | 1 or 2 Req'd. |

137 8.2L 500 OHV V8 (Cadillac), 4.3" Bore 1970-76

VIN Codes "S" 1972-76, "O" 1970, "1" 1971

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------|-------|----------|--|
| 2 | Head Gasket | 76-70 | 8255PT | 2 Req'd. |
| 1 | Head Set | 76-75 | HS8255PT | w/MFI; Int. manifold gskt. not incl.; Fuel injection seals not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 76-75 | HS8255PT | w/4 Bbl.; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 74-70 | HS8255PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-75 | FS8255PT | w/MFI; Int. manifold gskt. not incl.; Fuel injection seals not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 76-75 | FS8255PT | w/4 Bbl.; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 74-70 | FS8255PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |

(continued on next page)

GM Car (Incl. Buick, Cad., Chev., Geo, Olds., Pontiac, Saturn)

| 8.2L 500 OHV V8 (Cadillac), 4.3" Bore 1970-76 137 VIN Codes "S" 1972-76, "O" 1970, "I" 1971 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-70 | CS8540-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 76-70 | MS96028 | |
| 1 | Exh. Manifold Gasket Set | 76-70 | MS90509 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-70 | 13415 | To crankcase |
| 1 | Fuel Pump Mounting Gasket | 76-70 | 6579 | To timing cover; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-70 | OS30202C | |
| 1 | Drain Plug Gasket | 76-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-70 | BS40012 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-70 | VS50192C | Cork |
| 1 | Valve Cover Gasket Set | 76-70 | VS50032R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-70 | SS70861 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-70 | 35064 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 76-70 | 35043 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-70 | TCS45011 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-75 | 60038 | w/MFI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 76-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-70 | 60098 | w/4 Bbl. |
| 1 | Fuel Injector O-Ring Set | 76-75 | ES72099 | w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-70 | 13337 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-75 | 70954 | w/MFI; "Commercial Chassis" model |
| 1 | EGR Gasket | 76-75 | 71098 | w/MFI; Exc. "Commercial Chassis" model |
| 1 | EGR Gasket | 76-73 | 70978 | w/4 Bbl. |

GMC Minivans - See GMC Truck
GMC SUV's - See GMC Truck
GMC Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|---|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.6L 97 (1590cc) SOHC L4 75mm Bore (8 Valve) (Suzuki Eng.) L/D Truck..... | 1989-90 | 1 | 2.6L 159 OHV Diesel L3 3.875" Bore (3-53) (Detroit Diesel Eng.) L/D Truck..... | 1965-70 | 10 |
| 1.8L 110.8 (1817cc) SOHC L4 84mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 1972-82 | 2 | 2.7L 164 OHV H6 3.4375" Bore (Corvair) L/D Truck..... | 1964-65 | 11 |
| 1.9L 118.9 (1949cc) SOHC L4 87mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 1982-85 | 3 | 2.8L 173 (2835cc) OHV V6 89mm Bore (Chevrolet) L/D Truck..... | 1982-90 | 12 |
| 2.0L 121 (1989cc) OHV L4 89mm Bore (Chevrolet) L/D Truck..... | 1983-84 | 4 | 3.1L 189 (3136cc) OHV V6 89mm Bore (Chevrolet) L/D Truck..... | 1990 | 13 |
| 2.2L 136.5 (2238cc) OHV Diesel L4 88mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 1981-85 | 5 | 3.2L 194 OHV L6 3.5625" Bore (Chevrolet) L/D Truck..... | 1963-66 | 14 |
| 2.3L 140 SOHC L4 3.5" Bore (Chevrolet) L/D Truck..... | 1971-75 | 6 | 3.3L 200 OHV V6 3.5" Bore (Chevrolet) L/D Truck.. | 1978-79 | 15 |
| 2.4L 145 OHV H6 3.4375" Bore (Corvair) L/D Truck..... | 1961-63 | 7 | 3.4L 206.8 OHV L6 3.3125" Bore (Chevrolet) L/D Truck..... | 1935-36 | 16 |
| 2.5L 151 OHV L4 4" Bore (Pontiac) L/D Truck..... | 1985-90 | 8 | 3.5L 216.5 OHV L6 3.5" Bore (Chevrolet) L/D Truck..... | 1937-53 | 17 |
| 2.5L 153 OHV L4 3.875" Bore (Chevrolet) L/D Truck..... | 1963-67 | 9 | 3.6L 222.7 L-HEAD L6 3.4375" Bore (Pontiac) L/D Truck..... | 1937-38 | 18 |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|--|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 3.7L 228 OHV L6 3.5625" Bore (GMC) L/D Truck ... | 1939-53 | 19 | 5.0L 307 OHV V8 3.875" Bore (Chevrolet) L/D Truck..... | 1968-73 | 43 |
| 3.8L 229 OHV V6 3.736" Bore (Chevrolet) L/D Truck..... | 1980-84 | 20 | 5.2L 316 OHV V8 3.9375" Bore (Pontiac) L/D Truck..... | 1955-56 | 44 |
| 3.8L 229.7 L-HEAD L6 3.4375" Bore (Oldsmobile) L/D Truck..... | 1937-38 | 21 | 5.3L 322 OHV V8 4" Bore (Buick) L/D Truck..... | 1956-59 | 45 |
| 3.8L 230 OHV L6 3.875" Bore (Chevrolet) L/D Truck..... | 1963-69 | 22 | 5.3L 324 OHV V8 3.875" Bore (Oldsmobile) L/D Truck..... | 1955-56 | 46 |
| 3.8L 231 OHV V6 3.8" Bore (Buick) L/D Truck..... | 1978-84 | 23 | 5.4L 327 OHV V8 4" Bore (Chevrolet) L/D Truck..... | 1962-69 | 47 |
| 3.9L 235 OHV L6 3.5625" Bore (Chevrolet) L/D Truck..... | 1940-63 | 24 | 5.5L 336.9 OHV V8 3.875" Bore (Pontiac) L/D Truck..... | 1958-59 | 48 |
| 3.9L 235.2 (3856cc) OHV Diesel L4 102mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 1987-88 | 25 | 5.7L 347 OHV V8 3.9375" Bore (Pontiac) L/D Truck..... | 1957 | 49 |
| 3.9L 235.2 (3856cc) OHV Turbo-Diesel L4 102mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 1987-90 | 26 | 5.7L 348 OHV V8 4.125" Bore (Chevrolet) L/D Truck..... | 1958-65 | 50 |
| 3.9L 239.2 L-HEAD L6 3.5625" Bore (Pontiac) L/D Truck..... | 1949-53 | 27 | 5.7L 350 OHV V8 4" Bore (Chevrolet) L/D Truck..... | 1969-90 | 51 |
| 4.1L 248 OHV L6 3.7188" Bore (GMC) L/D Truck ... | 1953-55 | 28 | 5.7L 350 OHV LPG V8 4" Bore (Chevrolet) L/D Truck..... | 1969-76 | 52 |
| 4.1L 248.9 L-HEAD L8 3.25" Bore (Pontiac) L/D Truck..... | 1949 | 29 | 5.7L 350 OHV Diesel V8 4.057" Bore (Oldsmobile) L/D Truck..... | 1978-84 | 53 |
| 4.1L 250 OHV L6 3.875" Bore (Chevrolet) L/D Truck..... | 1966-84 | 30 | 5.8L 351 OHV V6 4.5625" Bore (GMC) L/D Truck... | 1965-68 | 54 |
| 4.3L 261 OHV L6 3.75" Bore (Chevrolet) L/D Truck..... | 1954-62 | 31 | 6.0L 366 OHV V8 3.9375" Bore (Chevrolet) L/D Truck..... | 1966-67 | 55 |
| 4.3L 262 OHV V6 4" Bore (Chevrolet) L/D Truck..... | 1985-90 | 32 | 6.1L 370 OHV V8 4" Bore (Oldsmobile) L/D Truck .. | 1957-59 | 56 |
| 4.3L 265 OHV V8 3.75" Bore (Chevrolet) L/D Truck..... | 1955-57 | 33 | 6.2L 379 (6211cc) OHV Diesel V8 101mm Bore (Chevrolet) L/D Truck..... | 1982-90 | 57 |
| 4.4L 267 OHV V8 3.5" Bore (Chevrolet) L/D Truck .. | 1979-82 | 34 | 6.5L 396 OHV V8 4.0938" Bore (Chevrolet) L/D Truck..... | 1966-69 | 58 |
| 4.4L 268.2 L-HEAD L8 3.375" Bore (Pontiac) L/D Truck..... | 1950-53 | 35 | 6.6L 400 OHV V8 4.125" Bore (Chevrolet) L/D Truck..... | 1970-80 | 59 |
| 4.4L 270 OHV L6 3.7813" Bore (GMC) L/D Truck ... | 1956-62 | 36 | 6.6L 402 OHV V8 4.125" Bore (Chevrolet) L/D Truck..... | 1970-72 | 60 |
| 4.6L 283 OHV V8 3.875" Bore (Chevrolet) L/D Truck..... | 1957-67 | 37 | 6.6L 403 OHV V8 4.351" Bore (Oldsmobile) L/D Truck..... | 1977-78 | 61 |
| 4.7L 288 OHV V8 3.75" Bore (Pontiac) L/D Truck ... | 1955 | 38 | 6.7L 409 OHV V8 4.3125" Bore (Chevrolet) L/D Truck..... | 1962-65 | 62 |
| 4.8L 292 OHV L6 3.875" Bore (Chevrolet) L/D Truck..... | 1963-89 | 39 | 7.4L 454 OHV V8 4.25" Bore (Chevrolet) L/D Truck..... | 1970-90 | 63 |
| 4.8L 292 OHV LPG L6 3.875" Bore (Chevrolet) L/D Truck..... | 1974-76 | 40 | 7.5L 455 OHV V8 4.125" Bore (Oldsmobile) L/D Truck..... | 1973-76 | 64 |
| 5.0L 305 OHV V8 3.736" Bore (Chevrolet) L/D Truck..... | 1976-90 | 41 | | | |
| 5.0L 305 OHV V6 4.25" Bore (GMC) L/D Truck..... | 1960-69 | 42 | | | |

| Engine Code Index | | | | | |
|-------------------|---|----------|--------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| C223..... | 2.2L 136.5 (2238cc) OHV Diesel L4 88mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 5 | 4BD1-N..... | 3.9L 235.2 (3856cc) OHV Diesel L4 102mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 25 |
| G16KC..... | 1.6L 97 (1590cc) SOHC L4 75mm Bore (8 Valve) (Suzuki Eng.) L/D Truck..... | 1 | 4BD1-T..... | 3.9L 235.2 (3856cc) OHV Turbo-Diesel L4 102mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 26 |
| G180Z..... | 1.8L 110.8 (1817cc) SOHC L4 84mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 2 | 4BD2-TC..... | 3.9L 235.2 (3856cc) OHV Turbo-Diesel L4 102mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 26 |
| G200Z..... | 1.9L 118.9 (1949cc) SOHC L4 87mm Bore (8 Valve) (Isuzu Eng.) L/D Truck..... | 3 | | | |

| 1 1.6L 97 (1590cc) SOHC L4 (8 Valve), 75mm Bore (Suzuki Eng.) 1989-90 L/D Truck VIN Code "U" 1989-95, Eng. Code "G16KC" 1989-95 | | | | |
|--|--------------------------|-------|----------|--------------------------------|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9683PT-1 | |
| 1 | Head Set | 90-89 | HS9683PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9683 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94477 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94478 | Improved design |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 1.6L 97 (1590cc) SOHC L4 (8 Valve), 75mm Bore (Suzuki Eng.) 1989-90 1 L/D Truck VIN Code "U" 1989-95, Eng. Code "G16KC" 1989-95 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60566 | Converter |
| 1 | Exhaust Pipe Gasket | 90-89 | 23566 | Packing |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30594C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40603 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50323C | w/Grommets; Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72675-1 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35416 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35366 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-89 | ES72778 | |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45895 | |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45852 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 60840 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 71164 | |
| 1.8L 110.8 (1817cc) SOHC L4 (8 Valve), 84mm Bore (Isuzu Eng.) 1972-82 2 L/D Truck VIN Code "N" 1972-82, Eng. Code "G180Z" 1972-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 82-76 | 8621PT-1 | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 82-76 | 8621SP | HeadSaver® |
| 1 | Head Set | 82 | HS8621PT-1 | Exh. pipe ring not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 81-79 | HS8621PT-1 | Premium valve stem seals incl. |
| 1 | Head Set | 78-76 | HS8621PT-1 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 75-72 | HS8399PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-76 | CS8621 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-79 | MS90394 | |
| 1 | Exh. Manifold Gasket Set | 82-76 | MS90461 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 82 | 60554 | Ring |
| 1 | Exhaust Pipe Gasket | 81-76 | 60385 | Flange |
| 1 | Exhaust Pipe Gasket | 75-72 | 60265 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 82-72 | 71073 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-76 | OS30390R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-73 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-76 | VS50166C | w/o Semi-circular plugs & Grommets |
| 1 | Valve Cover Gasket Set | 82-76 | VS50097C | w/Semi-circular plugs & Grommets |
| 1 | Semi-Circular Plug | 82-76 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-72 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-76 | 25581 | |
| 1 | Water Outlet Gasket | 75-72 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-76 | 35202 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-76 | TCS45113 | Must be used w/OS 30390R & w/VS 50097C or w/VS 50166C |
| 1 | Timing Cover Set | 75-72 | TCS45113 | Must be used w/Oil pan gskt. |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 2 1.8L 110.8 (1817cc) SOHC L4 (8 Valve), 84mm Bore (Isuzu Eng.) 1972-82 (cont.) L/D Truck VIN Code "N" 1972-82, Eng. Code "G180Z" 1972-82 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 82-76 | 60499 | w/2 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 75-74 | 60266 | w/2 Bbl.; 2 Req'd. |
| 3 1.9L 118.9 (1949cc) SOHC L4 (8 Valve), 87mm Bore (Isuzu Eng.) 1982-85 L/D Truck VIN Code "A" 1982-85, Eng. Code "G200Z" 1982-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-82 | 8621PT-1 | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 85-82 | 8621SP | HeadSaver® |
| 1 | Head Set | 85-82 | HS8621PT-1 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-82 | CS8621 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-82 | MS90394 | |
| 1 | Exh. Manifold Gasket Set | 85-82 | MS90461 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-82 | 60538 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 85-82 | 71073 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-82 | OS30390R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-82 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-82 | VS50166C | w/o Semi-circular plugs & Grommets |
| 1 | Valve Cover Gasket Set | 85-82 | VS50097C | w/Semi-circular plugs & Grommets |
| 1 | Semi-Circular Plug | 85-82 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-82 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-82 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-82 | 35202 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 85-82 | TCS45113 | Must be used w/OS 30390R & w/VS 50097C or w/VS 50166C |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 85-82 | 60499 | w/2 Bbl.; 2 Req'd. |
| 4 2.0L 121 (1989cc) OHV L4 (Chevrolet), 89mm Bore 1983-84 L/D Truck VIN Code "Y" 1983-84 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-83 | MS91390 | |
| 1 | Exh. Manifold Gasket Set | 84-83 | MS91457 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-83 | 60538 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 84-83 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-83 | OS30464C | RTV Black silicone w/Rubber end seal |
| 1 | Drain Plug Gasket | 84-83 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-83 | BS40422 | 1st Design; 5.5mm thick; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 84-83 | BS40625 | 2nd Design; 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 84-83 | BS40464 | 2nd Design; 11.0mm thick; Rubber; One-piece; Improved design |
| 1 | Repair Sleeve Tool | 84-83 | 16304 | 2nd Design; 11.0mm thick |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-83 | VS50222C | Cork |
| 1 | Valve Cover Gasket Set | 84-83 | VS50222R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-83 | SS70816 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-83 | 35258 | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 2.0L 121 (1989cc) OHV L4 (Chevrolet), 89mm Bore 1983-84 4 L/D Truck VIN Code "Y" 1983-84 (cont.) | | | | |
|--|-----------------------------|-------|-----------|---|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve | 84-83 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 84-83 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84-83 | 60399 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 84-83 | 70800 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-83 | 71098 | |
| 2.2L 136.5 (2238cc) OHV Diesel L4 (8 Valve), 88mm Bore (Isuzu Eng.) 1981-85 5 L/D Truck VIN Code "S" 1981-85, Eng. Code "C223" 1981-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-81 | 8890S-1 | Exh. pipe packing not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-84 | HS8890S-1 | |
| 1 | Head Set | 83-81 | HS8890S-1 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-81 | CS8890 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 85-81 | MS93344 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-84 | 60538 | Packing |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-81 | OS30427A | RWD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-81 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-81 | VS50207R | PermaDry® molded rubber gskt. incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-81 | 35331 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-81 | 35332 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 85-81 | TCS45655 | |
| 2.3L 140 SOHC L4 (Chevrolet), 3.5" Bore 1971-75 6 L/D Truck VIN Codes "A" 1971-75, "B" 1971-75 | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 75-71 | 70822 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 75 | SS70037 | Premium valve stem seals incl.; Improved design Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 74-71 | SS70373 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 75-71 | 35074 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 75-73 | 60143 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 75-71 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 72-71 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 75-73 | 60260 | w/2 Bbl.; Gskt.; 1 to 2 Req'd. w/2 Bbl.; Insulator w/1 Bbl.; Gskt. |
| 1 | Carb. Mounting Gasket | 75-73 | 60259 | |
| 1 | Carb. Mounting Gasket | 75-71 | 60044 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 75-71 | 12665 | 1 9/16" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 75-71 | 70978 | |

GMC Truck (Incl. Minivans and SUV's)

| 7 2.4L 145 OHV H6 (Corvair), 3.4375" Bore 1961-63 L/D Truck | | | | |
|--|-------------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 63-61 | ES7921WS | Cyl. head |
| 6 | Head Gasket | 63-61 | 11997 | Cyl. to block |
| 2 | Head Set | 63-62 | HS7921WS-3 | Valve stem seals not incl.; 2 Req'd. |
| 2 | Head Set | 61 | HS7921WS-3 | Valve stem seals & 6-bolt valve cover gskts. not incl.; 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-62 | FS7921WS-1 | Valve stem seals not incl. |
| 1 | Full Gasket Set | 61 | FS7921WS-1 | Valve stem seals & 6-bolt valve cover gskts. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 63-61 | MS9716B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 63-61 | 9595 | Packing; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 63-61 | 414 | Mounting; O-ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-61 | OS12625R | |
| 1 | Drain Plug Gasket | 63-61 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-61 | VS12954R | 4-bolt valve covers |
| 1 | Valve Cover Gasket Set | 61 | VS12651 | 6-bolt valve covers |
| 2 | Load Spreader Set | 63-61 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankcase Cover Set | 63-61 | PS12661 | |
| 1 | Push Rod Tube Seal Set | 63-61 | ES70375 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 63-61 | SS70281 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63-61 | TCS12652-2 | |
| 1 | Clutch & Flywheel Housing Set | 63-61 | TCS12662 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 63-61 | 5198 | w/2-1 Bbl.; 2 Req'd.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 63-61 | 12665 | 1 9/16" OD |
| 8 2.5L 151 OHV L4 (Pontiac), 4" Bore 1985-90 L/D Truck VIN Codes "A" 1991-93, "E" 1985-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-85 | 515SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 1 | Head Gasket | 90-85 | 9405PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 90-88 | HS9405PT-4 | VIN Code "E"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9405PT-3 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86-85 | HS9405PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set w/Head Bolts | 86-85 | HSB9405PT | w/Head bolts; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 86-85 | HIS9405PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 90-85 | ES72733 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 86-85 | FS9405PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-85 | CS8686 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93688 | VIN Code "E" |
| 1 | Int. Manifold Gasket Set | 86-85 | MS90563 | |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS93689 | VIN Codes "A" & "E" |
| 1 | Exh. Manifold Gasket Set | 86-85 | MS90564 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-85 | 60592 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 85 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 2.5L 151 OHV L4 (Pontiac), 4" Bore 1985-90 8 L/D Truck VIN Codes "A" 1991-93, "E" 1985-91 (cont.) | | | | |
|---|----------------------------|-------|------------|---|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-85 | OS30409C | |
| 1 | Drain Plug Gasket | 90-88 | 72598 | Drain plug & filter seal |
| 1 | Drain Plug Gasket | 90-85 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-85 | BS40578 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 90-85 | 16259 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-85 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50329C | Cork |
| 1 | Valve Cover Gasket Set | 90-88 | VS50179T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 87-85 | VS50179C | Cork |
| 1 | Valve Cover Gasket Set | 87-85 | VS50179T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 87-85 | VS50179R | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 90-85 | PS50276C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72684 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-85 | SS72531 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-87 | 35430 | Housing to head |
| 1 | Thermostat Gasket | 86-85 | 35213 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35062 | Outlet; 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-85 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-85 | TCS13198-2 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-85 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-85 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-85 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-87 | 60706 | w/TBI |
| 1 | Air Cleaner Gasket | 86-85 | 60535 | w/TBI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-87 | 60764 | w/TBI |
| 1 | Throttle Body Gasket | 86-85 | 60536 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-87 | 70484-1 | Distributor mounting |
| 1 | O-Ring | 86-85 | 421 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-85 | 70978 | |
| 2.5L 153 OHV L4 (Chevrolet), 3.875" Bore 1963-67 9 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 67-63 | 8530PT-1 | |
| 1 | Head Set | 67-63 | HS8530PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-63 | FS8530PT-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 67-63 | MS9772B | |
| 1 | Intake to Exhaust Gasket | 67-63 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-63 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 67-63 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-63 | OS30139C-1 | |
| 1 | Drain Plug Gasket | 67-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-63 | BS13241 | Rubber; Two-piece |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 9 2.5L 153 OHV L4 (Chevrolet), 3.875" Bore 1963-67 | | | | |
|---|-----------------------------|-------|------------|---|
| (cont.) L/D Truck | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-63 | VS13197R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 67-63 | PS50153C | Cork |
| 1 | Push Rod Cover Gasket Set | 67-63 | PS13223R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-63 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 67-63 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-63 | 35062 | Outlet; 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-63 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-63 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-63 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-63 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-63 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-63 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-63 | 9249 | w/1 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 67-63 | 12665 | 1 9/16" OD |
| 10 2.6L 159 OHV Diesel L3 (3-53), 3.875" Bore (Detroit Diesel Eng.) 1965-70 | | | | |
| L/D Truck VIN Code "T" 1965-70, 3-53 (2-Valve Cyl. Head), 3-53N (4-Valve Cyl. Head) Eng. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 70-65 | HS7458S | Valve stem seals not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 70-65 | MS8713 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-65 | VS10864 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-65 | SS72688 | 2-valve cyl. head; Premium valve stem seals incl. |
| 11 2.7L 164 OHV H6 (Corvair), 3.4375" Bore 1964-65 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 65 | ES8177S | Cyl. head |
| 6 | Head Gasket | 65-64 | 11997 | Cyl. to block |
| 2 | Head Gasket | 64 | ES7921WS | Cyl. head |
| 2 | Head Set | 65 | HS8177S | Valve stem seals not incl.; 2 Req'd. |
| 2 | Head Set | 64 | HS7921WS-3 | Valve stem seals not incl.; 2 Req'd. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65 | FS8177S | Valve stem seals not incl. |
| 1 | Full Gasket Set | 64 | FS7921WS-1 | Valve stem seals not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 65-64 | MS9716B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 65-64 | 9595 | Packing; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 65-64 | 414 | Mounting; O-ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-64 | OS12625R | |
| 1 | Drain Plug Gasket | 65-64 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-64 | VS12954R | |
| 2 | Load Spreader Set | 65-64 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankcase Cover Set | 65-64 | PS12661 | |
| 1 | Push Rod Tube Seal Set | 65-64 | ES70375 | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 2.7L 164 OHV H6 (Corvair), 3.4375" Bore 1964-65 11 L/D Truck (cont.) | | | | |
|---|-------------------------------|-------|-------------|---|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 65-64 | SS70281 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 65-64 | TCS12652-2 | |
| 1 | Clutch & Flywheel Housing Set | 65-64 | TCS12662 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 65-64 | 5198 | w/2-1 Bbl.; 2 Req'd.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 65-64 | 12665 | 1 9/16" OD |
| 2.8L 173 (2835cc) OHV V6 (Chevrolet), 89mm Bore 1982-90 12 L/D Truck VIN Codes "B" 1982-85, "R" 1986-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-82 | 512SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-82 | 8699PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-82 | 8699SP-1 | HeadSaver® |
| 1 | Head Set | 90-86 | HS8699PT-6 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 85-82 | HS8699PT-4 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-86 | HIS8699PT-6 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 90-82 | ES72857 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 86 | FS8699PT-6 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85 | FS8699PT-4 | 1st Design; 5.5mm thick rear main brg. seal; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85 | FS8699PT-3 | 2nd Design; 11.0mm thick rear main brg. seal; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84-82 | FS8699PT-4 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9471 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86 | CS8699-1 | Oil pan gskt. for Goodwrench® replacement eng. not incl. |
| 1 | Gasket Conversion Set | 85 | CS8699 | 1st Design; 5.5mm thick rear main brg. seal; Oil pan gskt. for Goodwrench® replacement eng. not incl. |
| 1 | Gasket Conversion Set | 85 | CS8699-1 | 2nd Design; 11.0mm thick rear main brg. seal; Oil pan gskt. for Goodwrench® replacement eng. not incl. |
| 1 | Gasket Conversion Set | 84-82 | CS8699 | Oil pan gskt. for Goodwrench® replacement eng. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-82 | MS91022 | |
| 1 | Exh. Manifold Gasket Set | 90-82 | MS90864 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-82 | 60538 | Packing; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-82 | 70015 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS34501R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86 | OS30512C | Exc. Goodwrench® replacement eng.; Cork |
| 1 | Oil Pan Gasket Set | 86-85 | OS34501R | Goodwrench® replacement eng.; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30411C | 1st Design; 5.5mm thick rear main brg. seal; Exc. Goodwrench® replacement eng.; Cork |
| 1 | Oil Pan Gasket Set | 85 | OS30512C | 2nd Design; 11.0mm thick rear main brg. seal; Exc. Goodwrench® replacement eng.; Cork |
| 1 | Oil Pan Gasket Set | 84-82 | OS30411C | Exc. Goodwrench® replacement eng.; Cork |
| 1 | Oil Pan Gasket Set | 84-82 | OS34501R | Goodwrench® replacement eng.; PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90-82 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40625 | 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 90-86 | BS40464 | 11.0mm thick; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 85 | BS40422 | 1st Design; 5.5mm thick; Rubber; Two-piece |
| 1 | Rear Main Seal Set | 85 | BS40625 | 2nd Design; 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 85 | BS40464 | 2nd Design; 11.0mm thick; Rubber; One-piece; Improved design |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 12 2.8L 173 (2835cc) OHV V6 (Chevrolet), 89mm Bore 1982-90 | | | | |
|---|-----------------------------------|--------------|--------------------|---|
| (cont.) L/D Truck VIN Codes "B" 1982-85, "R" 1986-93 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-82 | BS40422 | 5.5mm thick; Rubber; Two-piece |
| 1 | Repair Sleeve Tool | 90-86 | 16304 | |
| 1 | Repair Sleeve Tool | 85 | 16304 | 2nd Design; 11.0mm thick |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50272C | Cork |
| 1 | Valve Cover Gasket Set | 90-86 | VS50272T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 90-86 | VS50272R | Rubber |
| 1 | Valve Cover Gasket Set | 85-82 | VS50182C | Cork |
| 1 | Valve Cover Gasket Set | 85-82 | VS50270C | Cork; w/Compression stops |
| 1 | Valve Cover Gasket Set | 85-82 | VS50182R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-82 | SS72530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-82 | 35258 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35409 | |
| 1 | Water Pump Gasket | 86-82 | 35220 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-87 | TCS45828 | w/o Sleeve 'N' Seal®; Must be used w/OS 34501R |
| 1 | Timing Cover Set | 86-82 | TCS45466 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-87 | TCS45827 | w/Sleeve 'N' Seal®; Must be used w/OS 34501R; 1.040" sleeve length |
| 1 | Timing Set w/Sleeve & Seal | 86-82 | TCS45467 | w/Sleeve 'N' Seal®; 1.040" sleeve length |
| 1 | Repair Sleeve | 90-82 | 16212 | 1.040" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-82 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-86 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 85-82 | 60399 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 85-82 | 60446 | w/2 Bbl.; Exc. Carb. heater |
| 1 | Throttle Body Gasket | 90-86 | 60770 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-82 | 70800 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-85 | 70954 | |
| 1 | EGR Gasket | 84-82 | 71098 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 90-82 | 70672 | |
| 13 3.1L 189 (3136cc) OHV V6 (Chevrolet), 89mm Bore 1990 | | | | |
| L/D Truck VIN Code "D" 1990-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90 | 512SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90 | 8699PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90 | 8699SP-1 | HeadSaver® |
| 1 | Head Set | 90 | HS8699PT-7 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS8699PT-7 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 90 | ES72901 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9471 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS91022 | |
| 1 | Exh. Manifold Gasket Set | 90 | MS90864 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60538 | Packing |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS34501R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40625 | 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 90 | BS40464 | 11.0mm thick; Rubber; One-piece; Improved design |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 3.1L 189 (3136cc) OHV V6 (Chevrolet), 89mm Bore 1990 13 L/D Truck VIN Code "D" 1990-95 (cont.) | | | | |
|--|---------------------------------|-------|------------|--|
| QTY | CRANKSHAFT REAR SEAL (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 90 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50272C | Cork |
| 1 | Valve Cover Gasket Set | 90 | VS50272T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 90 | VS50272R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72530 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35258 | Thermostat gskt. |
| 1 | Thermostat Gasket | 90 | 35571 | Bypass pipe |
| 1 | Thermostat Gasket | 90 | 35614 | Thermostat seal; Improved design |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35403 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90 | TCS45828 | w/o Sleeve 'N' Seal®; Must be used w/OS 34501R |
| 1 | Timing Set w/Sleeve & Seal | 90 | TCS45827 | w/Sleeve 'N' Seal®; Must be used w/OS 34501R; 1.040" sleeve length |
| 1 | Repair Sleeve | 90 | 16212 | 1.040" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 3 | Fuel Injector O-Ring Set | 90 | ES70599 | w/TBI; Improved design |
| 1 | Throttle Body Gasket | 90 | 60770 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 70800 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70978 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 90 | 70672 | |
| 3.2L 194 OHV L6 (Chevrolet), 3.5625" Bore 1963-66 14 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 66-63 | 8006PT | |
| 1 | Head Set | 66-63 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-63 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 66-63 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 66-63 | MS9786 | |
| 1 | Intake to Exhaust Gasket | 66-63 | 9763 | Exc. LPG |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 66-63 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 66-63 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-63 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 66-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-63 | BS13241 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-63 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 66-63 | VS13173R-1 | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 66-63 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 66-63 | PS13228R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-63 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 66-63 | 13224 | Housing to head |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 14 3.2L 194 OHV L6 (Chevrolet), 3.5625" Bore 1963-66 | | | | |
|---|-----------------------------|-------|-----------|---|
| (cont.) L/D Truck | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-63 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 66-63 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 66-63 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-63 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 66-63 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 66-63 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 66-63 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-63 | 5198 | w/1 Bbl.; w/o Oil Bath; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 66-63 | 9249 | w/1 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 66-63 | 12665 | 1 9/16" OD |
| 15 3.3L 200 OHV V6 (Chevrolet), 3.5" Bore 1978-79 | | | | |
| L/D Truck VIN Code "M" 1978-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 79-78 | HS8629PT | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-78 | CS8629 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 79-78 | MS90391 | |
| 1 | Exh. Manifold Gasket Set | 79-78 | MS90714 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-78 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 79-78 | 71097 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-78 | OS30386C | Cork |
| 1 | Drain Plug Gasket | 79-78 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-78 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 79-78 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-78 | VS50170C | Cork |
| 2 | Load Spreader Set | 79-78 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-78 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-78 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 79-78 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 79-78 | 5152 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-78 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-78 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-78 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-78 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-78 | 60357 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-78 | 60369 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-78 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-78 | 71098 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 79-78 | 72665 | Distributor to oil pump shaft retainer |

GMC Truck (Incl. Minivans and SUV's)

| 3.4L 206.8 OHV L6 (Chevrolet), 3.3125" Bore 1935-36 16 L/D Truck | | | | |
|---|---------------------------|-------|-----------|---|
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 36-35 | FS7225C | w/30 degree valve seats |
| 1 | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 36-35 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 36-35 | 8194 | Packing; 2 1/32" ID |
| 1 | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 36-35 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 36-35 | 70822 | |
| 1 | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 36-35 | 35062 | 1 13/16" ID |
| 1 | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 36-35 | 9066 | w/1 Bbl.; Carb. to governor |
| 1 | Carb. Mounting Gasket | 36-35 | 9520 | w/1 Bbl.; Exc. Governor |
| 2 | Carb. Mounting Gasket | 36-35 | 8812 | w/1 Bbl.; Governor |
| 3.5L 216.5 OHV L6 (Chevrolet), 3.5" Bore 1937-53 17 L/D Truck | | | | |
| 1 | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 53-37 | 7276B | |
| 1 | Head Set | 53-37 | HS7276B | |
| 1 | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-37 | FS7276B-2 | |
| 1 | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 53-37 | MS8590B-1 | |
| 1 | Intake to Exhaust Gasket | 53-37 | 8597 | |
| 1 | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 53-37 | 8985 | Flange |
| 1 | Exhaust Pipe Gasket | 53-37 | 8592 | Packing; 1 7/8" ID |
| 1 | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-37 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 53-37 | 5019 | 1 55/64" ID x 2 19/64" OD |
| 1 | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 53-40 | OS5041C | |
| 1 | Oil Pan Gasket Set | 39-37 | OS5000C | |
| 1 | Drain Plug Gasket | 53-37 | 70822 | |
| 1 | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 53-40 | BS5048 | Rope |
| 1 | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 53-37 | VS50189C | w/Grommets; Cork; 5/32" thick |
| 1 | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 53-37 | PS5004D | w/Grommets |
| 1 | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 53-47 | SS5112 | O-ring |
| 1 | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 53-37 | 5021 | Thermostat housing |
| 1 | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 53-37 | 35062 | Outlet; 1 13/16" ID |
| 1 | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 53-41 | 5131 | |
| 1 | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 53-37 | TCS45114 | |
| 2 | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 53-50 | 8987 | w/1 Bbl.; Exc. Governor; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 53-37 | 9066 | w/1 Bbl.; Carb. to governor |
| 2 | Carb. Mounting Gasket | 53-37 | 8812 | w/1 Bbl.; Governor |
| 2 | Carb. Mounting Gasket | 49-37 | 9520 | w/1 Bbl.; Exc. Governor |
| 3.6L 222.7 L-HEAD L6 (Pontiac), 3.4375" Bore 1937-38 18 L/D Truck | | | | |
| 1 | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 38-37 | 8938 | Flange; 2 5/8" OD |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 18 3.6L 222.7 L-HEAD L6 (Pontiac), 3.4375" Bore 1937-38 | | | | |
|--|---------------------------|-------|-----------|--|
| (cont.) L/D Truck | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 38-37 | 6579 | May also be used as a fuel pump block-off plate gasket if desired 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 38-37 | 5019 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 38-37 | 70822 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 38-37 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 38-37 | 8013 | w/1 Bbl. |
| 19 3.7L 228 OHV L6 (GMC), 3.5625" Bore 1939-53 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 53-39 | 7391S | |
| 1 | Head Set | 53-39 | HS7391S-4 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 53-39 | FS7391S-4 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 53-39 | MS8706B | |
| 1 | Intake to Exhaust Gasket | 53-39 | 8597 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 53-39 | 2422 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-39 | 6579 | May also be used as a fuel pump block-off plate gasket if desired 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 53-39 | 5019 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 53-39 | OS3472C | |
| 1 | Drain Plug Gasket | 53-39 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 53-39 | BS5974 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 53-39 | VS3460A | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 53-39 | PS3461C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 53-39 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 53-39 | 5021 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 53-39 | 12273 | Outlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 53-39 | TCS45114 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 53-39 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 53-39 | 8812 | w/1 Bbl. |
| 20 3.8L 229 OHV V6 (Chevrolet), 3.736" Bore 1980-84 | | | | |
| L/D Truck VIN Codes "K" 1980-82, "9" 1983-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 84-80 | 8721PT | 2 Req'd. Premium valve stem seals incl. |
| 1 | Head Set | 84-80 | HS8721PT | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84-80 | FS8721PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84-80 | CS8629 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-80 | MS90391 | |
| 1 | Exh. Manifold Gasket Set | 84-80 | MS90714 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 84-80 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired Plate |
| 1 | Fuel Pump Mounting Gasket | 84-80 | 71097 | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 3.8L 229 OHV V6 (Chevrolet), 3.736" Bore 1980-84 20 L/D Truck VIN Codes "K" 1980-82, "9" 1983-84 (cont.) | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-80 | OS30386C | Cork |
| 1 | Drain Plug Gasket | 84-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-80 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 84-80 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-80 | VS50170C | Cork |
| 2 | Load Spreader Set | 84-80 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-81 | SS72529 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 84-81 | SS72876 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-80 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 84-80 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 84-80 | 5152 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-80 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 84-80 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 84-80 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 84-80 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84-80 | 60357 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 84-80 | 60369 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 84-80 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-80 | 71098 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 84-80 | 72665 | Distributor to oil pump shaft retainer |
| 3.8L 229.7 L-HEAD L6 (Oldsmobile), 3.4375" Bore 1937-38 21 L/D Truck | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 38-37 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 38-37 | 70822 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 38-37 | 8013 | w/1 Bbl. |
| 3.8L 230 OHV L6 (Chevrolet), 3.875" Bore 1963-69 22 L/D Truck VIN Code "S" 1968-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 69-63 | 8006PT | |
| 1 | Head Set | 69-63 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-63 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-63 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 69-63 | MS9786 | Exc. LPG |
| 1 | Intake to Exhaust Gasket | 69-63 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-63 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 69-63 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-63 | OS30126C-1 | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 22 3.8L 230 OHV L6 (Chevrolet), 3.875" Bore 1963-69 (cont.) L/D Truck VIN Code "S" 1968-69 | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 69-63 | 70822 | |
| CRANKSHAFT REAR SEAL | | | | |
| 1 | Rear Main Seal Set | 69-68 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 69-68 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 67-63 | BS13241 | Rubber; Two-piece |
| VALVE COVER | | | | |
| 1 | Valve Cover Gasket Set | 69-63 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 69-63 | VS13173R-1 | Rubber |
| PUSH ROD COVER | | | | |
| 1 | Push Rod Cover Gasket Set | 69-63 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 69-63 | PS13228R | Rubber |
| VALVE STEM SEAL SET | | | | |
| 1 | Valve Stem Seal Set | 69-63 | SS5112 | O-ring |
| THERMOSTAT HOUSING | | | | |
| 1 | Thermostat Gasket | 69-63 | 13224 | Housing to head |
| WATER OUTLET GASKET | | | | |
| 1 | Water Outlet Gasket | 69-63 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-63 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| WATER PUMP | | | | |
| 1 | Water Pump Gasket | 69-63 | 13243 | |
| TIMING COVER | | | | |
| 1 | Timing Cover Set | 69-63 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-63 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-63 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-63 | 16312 | |
| AIR CLEANER MOUNTING | | | | |
| 1 | Air Cleaner Gasket | 69-63 | 5198 | w/1 Bbl.; w/o Oil Bath; 2 5/8" ID |
| CARB & FUEL INJECTION | | | | |
| 1 | Carb. Mounting Gasket | 69-63 | 9249 | w/1 Bbl. |
| DISTRIBUTOR MOUNTING | | | | |
| 1 | Distributor Mounting Gasket | 69-63 | 12665 | 1 9/16" OD |
| 23 3.8L 231 OHV V6 (Buick), 3.8" Bore 1978-84 L/D Truck VIN Codes "A" 1978-84, "L" 1992-95, "2" 1979 | | | | |
| CYLINDER HEAD | | | | |
| 2 | Head Gasket | 84-78 | 8723PT-1 | PermaTorque® |
| 1 | Head Set | 84 | HS8723PT-5 | Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83 | HS8723PT-5 | 2nd Design; w/.552" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 83-78 | HS8723PT-4 | 1st Design; w/.605" valve guide OD; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| FULL GASKET SET | | | | |
| 1 | Full Gasket Set | 84 | FS8723PT-5 | 14 bolt oil pan; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83 | FS8723PT-5 | 2nd Design; w/.552" valve guide OD; Int. manifold gskt. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 83-78 | FS8723PT-4 | 1st Design; w/.605" valve guide OD; Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| CONVERSION SET | | | | |
| 1 | Gasket Conversion Set | 84 | CS8142 | 14 bolt oil pan |
| 1 | Gasket Conversion Set | 84 | CS8142-4 | 20 bolt oil pan; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 83-78 | CS8142 | |
| MANIFOLD - INT. & EXH. | | | | |
| 1 | Valley Pan Gasket Set | 84 | MS96037 | Aluminum manifold |
| 1 | Valley Pan Gasket Set | 84 | MS96033 | Cast iron manifold |
| 1 | Valley Pan Gasket Set | 83-79 | MS96033 | |
| 1 | Valley Pan Gasket Set | 78 | MS96032 | |
| 1 | Exh. Manifold Gasket Set | 84-79 | MS90508 | |
| 1 | Exh. Manifold Gasket Set | 78 | MS90198 | |
| EXHAUST PIPE FLANGE | | | | |
| 1 | Exhaust Pipe Gasket | 84-79 | 60975 | Packing |
| FUEL PUMP | | | | |
| 1 | Fuel Pump Mounting Gasket | 84-78 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 3.8L 231 OHV V6 (Buick), 3.8" Bore 1978-84 23 L/D Truck VIN Codes "A" 1978-84, "L" 1992-95, "2" 1979 (cont.) | | | | |
|--|---------------------------|-------|------------|--|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84 | OS13398C-1 | 14 bolt oil pan; Cork |
| 1 | Oil Pan Gasket Set | 84 | OS30521R | 20 bolt oil pan; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 83-78 | OS13398C-1 | Cork |
| 1 | Drain Plug Gasket | 84-78 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-78 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 84-78 | BS40613 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-78 | VS50156C | Cork |
| 1 | Valve Cover Gasket Set | 84-78 | VS50156T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 84-78 | VS50156R | Rubber |
| 2 | Load Spreader Set | 84-78 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84 | SS72623 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83 | SS72623 | Int.; 2nd Design; w/.552" valve guide OD; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-78 | SS70731 | Int.; 1st Design; w/.605" valve guide OD; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-78 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-78 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84 | TCS45006 | Eng. w/20 bolt oil pan must be used w/OS 30521R; w/Rope seal |
| 1 | Timing Cover Set | 84 | TCS45930 | Eng. w/20 bolt oil pan must be used w/OS 30521R; w/Rubber seal |
| 1 | Timing Cover Set | 83-78 | TCS45006 | w/Rope seal |
| 1 | Timing Cover Set | 83-78 | TCS45930 | w/Rubber seal |
| 1 | Timing Cover Seal | 84-78 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84-79 | 60357 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 78 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-79 | 60398 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 78 | 60368 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 84-78 | 420 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-78 | 70978 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 84-78 | 70032 | |
| 3.9L 235 OHV L6 (Chevrolet), 3.5625" Bore 1940-63 24 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 63-53 | 7619C | Copper-faced sandwich head gskt. material |
| 1 | Head Gasket | 63-53 | 7619B | Fiber-faced head gskt. material |
| 1 | Head Gasket | 52-50 | 7539B | |
| 1 | Head Gasket | 49-40 | 7276B | |
| 1 | Head Set | 63-53 | HS7619C-1 | Copper-faced sandwich head gskt. material |
| 1 | Head Set | 63-53 | HS7619B-1 | Fiber-faced head gskt. material |
| 1 | Head Set | 52-50 | HS7539B | |
| 1 | Head Set | 49-40 | HS7276B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 63-53 | FS7619C-3 | Copper-faced sandwich head gskt. material |
| 1 | Full Gasket Set | 63-53 | FS7619B-3 | Fiber-faced head gskt. material |
| 1 | Full Gasket Set | 52-50 | FS7539B | |
| 1 | Full Gasket Set | 49-40 | FS7276B-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 63-50 | MS9193B | |
| 1 | Int. & Exh. Gasket Set | 49-40 | MS8590B-1 | |
| 1 | Intake to Exhaust Gasket | 63-50 | 8988 | |
| 1 | Intake to Exhaust Gasket | 49-40 | 8597 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 63-50 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 63-50 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 63-49 | 8985 | Flange |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 24 3.9L 235 OHV L6 (Chevrolet), 3.5625" Bore 1940-63 (cont.) L/D Truck | | | | |
|--|-----------------------------|-------|----------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 49-40 | 8592 | Packing; 1 7/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 63-40 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 63-40 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 63-56 | OS5153C | |
| 1 | Oil Pan Gasket Set | 55 | OS5041C | 1st Design |
| 1 | Oil Pan Gasket Set | 55 | OS5153C | 2nd Design |
| 1 | Oil Pan Gasket Set | 54-40 | OS5041C | |
| 1 | Drain Plug Gasket | 63-40 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 63-55 | BS13363 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 54-40 | BS5048 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-54 | VS50190C | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 63-50 | VS50189C | w/Grommets; Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 49-40 | VS50189C | w/Grommets; Cork; 5/32" thick |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 63-50 | PS5130 | |
| 1 | Push Rod Cover Gasket Set | 49-40 | PS5004D | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 63-47 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 63-40 | 5021 | Thermostat housing |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 63-40 | 35062 | Outlet; 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 63-55 | 5159 | |
| 1 | Water Pump Gasket | 54-40 | 5131 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 63-40 | TCS45114 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 63-50 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 63 | 9249 | w/1 Bbl.; Carb. to governor; RWD |
| 1 | Carb. Mounting Gasket | 63 | 8987 | w/1 Bbl.; Carb. to governor; 4WD |
| 2 | Carb. Mounting Gasket | 63 | 9288 | w/2 Bbl.; Carb. to manifold; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 62 | 8987 | w/1 Bbl.; Carb. to governor |
| 1 | Carb. Mounting Gasket | 62 | 9394 | w/2 Bbl.; Governor adapter |
| 1 | Carb. Mounting Gasket | 61-54 | 9066 | w/1 Bbl.; Carb. to governor |
| 1 | Carb. Mounting Gasket | 61-54 | 8987 | w/1 Bbl.; Governor to manifold |
| 1 | Carb. Mounting Gasket | 53-50 | 8987 | w/1 Bbl.; Carb. to spacer |
| 1 | Carb. Mounting Gasket | 53-50 | 8987 | w/1 Bbl.; Governor adapter |
| 2 | Carb. Mounting Gasket | 49-40 | 9520 | w/1 Bbl.; Exc. Governor |
| 2 | Carb. Mounting Gasket | 49-40 | 8812 | w/1 Bbl.; Governor |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 63-50 | 12665 | 1 9/16" OD |
| 25 3.9L 235.2 (3856cc) OHV Diesel L4 (8 Valve), 102mm Bore (Isuzu Eng.) 1987-88 L/D Truck Eng. Code "4BD1-N" 1987-88 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 88-87 | FS9015B | |
| 26 3.9L 235.2 (3856cc) OHV Turbo-Diesel L4 (8 Valve), 102mm Bore (Isuzu Eng.) 1987-90 L/D Truck Eng. Codes "4BD1-T" 1987-94, "4BD2-TC" 1995-98 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 90-87 | FS9015B | |
| 27 3.9L 239.2 L-HEAD L6 (Pontiac), 3.5625" Bore 1949-53 L/D Truck | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 53-49 | 8938 | Flange; 2 5/8" OD |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 3.9L 239.2 L-HEAD L6 (Pontiac), 3.5625" Bore 1949-53 27 L/D Truck (cont.) | | | | |
|--|---------------------------|-------|-----------|--|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-49 | 6579 | May also be used as a fuel pump block-off plate gasket if desired 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 53-49 | 5019 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 53-49 | 70822 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 53-49 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 53-49 | 8013 | w/1 Bbl. |
| 4.1L 248 OHV L6 (GMC), 3.7188" Bore 1953-55 28 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 55-53 | 7391S | |
| 1 | Head Set | 55-53 | HS7391S-4 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 55-53 | FS7391S-4 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 55-53 | MS8706B | |
| 1 | Intake to Exhaust Gasket | 55-53 | 8597 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 55-53 | 2422 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55-53 | 6579 | May also be used as a fuel pump block-off plate gasket if desired 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 55-53 | 5019 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 55-53 | OS3472C | |
| 1 | Drain Plug Gasket | 55-53 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 55-53 | BS5974 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 55-53 | VS3460A | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 55-53 | PS3461C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 55-53 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 55-53 | 5021 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55-53 | 12273 | Outlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 55-53 | TCS45114 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 55-53 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 55-53 | 8812 | w/1 Bbl.; Carb. to manifold |
| 1 | Carb. Mounting Gasket | 55-53 | 8013 | w/1 Bbl.; Manifold deflector plate |
| 4.1L 248.9 L-HEAD L8 (Pontiac), 3.25" Bore 1949 29 L/D Truck | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 49 | 6579 | May also be used as a fuel pump block-off plate gasket if desired 1 55/64" ID x 2 19/64" OD |
| 1 | Fuel Pump Bowl Gasket | 49 | 5019 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 49 | 35063 | 2 1/2" ID |
| 4.1L 250 OHV L6 (Chevrolet), 3.875" Bore 1966-84 30 L/D Truck VIN Codes "C" 1971-72, "D" 1972-84, "L" 1971-72, "N" 1970-71, "P" 1968-69, "Q" 1972-75, "S" 1970-71 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 84-79 | 8695PT | w/Integral head |
| 1 | Head Gasket | 78-75 | 8501PT-1 | w/Integral head |
| 1 | Head Gasket | 78-66 | 8006PT | w/Separate head & int. manifold |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

30 4.1L 250 OHV L6 (Chevrolet), 3.875" Bore 1966-84
 (cont.) L/D Truck VIN Codes "C" 1971-72, "D" 1972-84, "L" 1971-72, "N" 1970-71, "P" 1968-69, "Q" 1972-75, "S" 1970-71

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------------|-------|------------|--|
| 1 | Head Set | 84-79 | HS8695PT | w/Integral head |
| 1 | Head Set | 78-75 | HS8501PT-3 | w/Integral head |
| 1 | Head Set | 78-66 | HS8006PT-1 | w/Separate head & int. manifold |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 84-80 | FS8695PT-1 | w/Integral head |
| 1 | Full Gasket Set | 79 | FS8695PT | w/Integral head |
| 1 | Full Gasket Set | 78-75 | FS8501PT-3 | w/Integral head |
| 1 | Full Gasket Set | 78-66 | FS8006PT-4 | w/Separate head & int. manifold |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-66 | CS8006-2 | 24 bolt oil pan |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 78-66 | MS9786 | w/Separate head & int. manifold |
| 1 | Exh. Manifold Gasket Set | 84-79 | MS90590 | w/Integral head |
| 1 | Exh. Manifold Gasket Set | 78-75 | MS90324 | w/Integral head |
| 1 | Intake to Exhaust Gasket | 78-66 | 9763 | w/Separate head & int. manifold; Exc. LPG |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 78-66 | 60985 | w/Separate head & int. manifold; Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 78-66 | 8194 | w/Separate head & int. manifold; Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 84-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-80 | OS30462C | 16 bolt oil pan |
| 1 | Oil Pan Gasket Set | 79-66 | OS30126C-1 | 24 bolt oil pan |
| 1 | Drain Plug Gasket | 84-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-68 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 84-68 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 67-66 | BS13241 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-75 | VS50181C | w/Integral head; 5 bolt holes on R.H. of valve cover; Cork |
| 1 | Valve Cover Gasket Set | 78-66 | VS13173-1 | w/Separate head & int. manifold; 3 bolt holes on R.H. of valve cover; Cork |
| 1 | Valve Cover Gasket Set | 78-66 | VS13173R-1 | w/Separate head & int. manifold; 3 bolt holes on R.H. of valve cover; Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 84-66 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 84-66 | PS13228R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-66 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 84-66 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-79 | 35218 | Outlet |
| 1 | Water Outlet Gasket | 78-66 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 78-66 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-82 | 13373 | |
| 1 | Water Pump Gasket | 81-66 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-80 | TCS13198-2 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 79-66 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 84-66 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 84-66 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 84-66 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84-79 | 60399 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 78-74 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 73-72 | 5292 | w/1 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 71-66 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 84-79 | 60446 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 78-73 | 60250 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 72 | 9249 | w/1 Bbl.; Carb. to manifold |
| 1 | Carb. Mounting Gasket | 72 | 9249 | w/1 Bbl.; E.E.C. |
| 1 | Carb. Mounting Gasket | 72 | 9249 | w/1 Bbl.; Governor to manifold |
| 1 | Carb. Mounting Gasket | 71-70 | 9249 | w/1 Bbl. |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 4.1L 250 OHV L6 (Chevrolet), 3.875" Bore 1966-84 30 | | | | |
|--|-----------------------------|-------|----------|---|
| L/D Truck VIN Codes "C" 1971-72, "D" 1972-84, "L" 1971-72, "N" 1970-71, "P" 1968-69, "Q" 1972-75, (cont.) "S" 1970-71 | | | | |
| CARB & FUEL INJECTION | | | | |
| QTY | (cont.) | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 69-67 | 9033 | w/1 Bbl.; 4-hole Bypass; 1 or 2 Req'd. |
| 2 | Carb. Mounting Gasket | 69-67 | 9249 | w/1 Bbl.; 4-notch Bypass; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 66 | 9033 | w/1 Bbl.; Carb. to governor; Forward control chassis |
| 1 | Carb. Mounting Gasket | 66 | 9249 | w/1 Bbl.; Carb. to manifold |
| 1 | Carb. Mounting Gasket | 66 | 9033 | w/1 Bbl.; Governor to manifold |
| 1 | Carb. Mounting Gasket | 66 | 9249 | w/1 Bbl.; Spacer to governor |
| DISTRIBUTOR MOUNTING | | | | |
| QTY | Distributor Mounting Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 84-66 | 12665 | 1 9/16" OD |
| EXHAUST GAS RECIRCULATION | | | | |
| QTY | EGR Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 84-75 | 71098 | w/Integral head |
| 1 | | 78-73 | 70836 | w/Separate head & int. manifold |
| 4.3L 261 OHV L6 (Chevrolet), 3.75" Bore 1954-62 31 | | | | |
| L/D Truck | | | | |
| CYLINDER HEAD | | | | |
| QTY | Head Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | 7782B | |
| 1 | Head Set | 62-54 | HS7782B | |
| FULL GASKET SET | | | | |
| QTY | Full Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | FS7782B | |
| MANIFOLD - INT. & EXH. | | | | |
| QTY | Int. & Exh. Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | MS9193B | |
| 1 | Intake to Exhaust Gasket | 62-54 | 8988 | |
| EXHAUST PIPE FLANGE | | | | |
| QTY | Exhaust Pipe Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | 8985 | Flange |
| 1 | Exhaust Pipe Gasket | 62-54 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 62-54 | 8194 | Packing; 2 1/32" ID |
| FUEL PUMP | | | | |
| QTY | Fuel Pump Mounting Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 62-54 | 5019 | 1 55/64" ID x 2 19/64" OD |
| OIL PAN | | | | |
| QTY | Oil Pan Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-56 | OS5153C | |
| 1 | Oil Pan Gasket Set | 55 | OS5041C | 1st Design |
| 1 | Oil Pan Gasket Set | 55 | OS5153C | 2nd Design |
| 1 | Oil Pan Gasket Set | 54 | OS5041C | |
| 1 | Drain Plug Gasket | 62-54 | 70822 | |
| CRANKSHAFT REAR SEAL | | | | |
| QTY | Rear Main Seal Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-55 | BS13363 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 54 | BS5048 | Rope |
| VALVE COVER | | | | |
| QTY | Valve Cover Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | VS50189C | w/Grommets; Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 62-54 | VS50190C | Cork; 7/32" thick |
| PUSH ROD COVER | | | | |
| QTY | Push Rod Cover Gasket Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | PS5130 | |
| VALVE STEM SEAL SET | | | | |
| QTY | Valve Stem Seal Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | SS5112 | O-ring |
| THERMOSTAT HOUSING | | | | |
| QTY | Thermostat Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | 5021 | Thermostat housing |
| WATER OUTLET GASKET | | | | |
| QTY | Water Outlet Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 62-54 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| WATER PUMP | | | | |
| QTY | Water Pump Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-56 | 5159 | |
| 1 | Water Pump Gasket | 55 | 5131 | 1st Design |
| 1 | Water Pump Gasket | 55 | 5159 | 2nd Design |
| 1 | Water Pump Gasket | 54 | 5131 | |
| TIMING COVER | | | | |
| QTY | Timing Cover Set | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | TCS45114 | |
| AIR CLEANER MOUNTING | | | | |
| QTY | Air Cleaner Gasket | YEARS | PART NO. | DESCRIPTION |
| 1 | | 62-54 | 5198 | w/1 Bbl.; 2 5/8" ID |
| CARB & FUEL INJECTION | | | | |
| QTY | Carb. Mounting Gasket | YEARS | PART NO. | DESCRIPTION |
| 2 | | 62-54 | 9066 | w/1 Bbl.; 4-hole Bypass; 1 or 2 Req'd. |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 31 4.3L 261 OHV L6 (Chevrolet), 3.75" Bore 1954-62 (cont.) L/D Truck | | | | |
|---|-----------------------------|-------|------------|--|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 62-54 | 8987 | w/1 Bbl.; 4-notch Bypass; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 62-54 | 9394 | w/2 Bbl.; Carb. to manifold |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 62-54 | 12665 | 1 9/16" OD |
| 32 4.3L 262 OHV V6 (Chevrolet), 4" Bore 1985-90 L/D Truck VIN Codes "B" 1990-91 (H.O.), "N" 1985-86, "W" 1992-2003 (Vortec H.O.), "X" 1996-99 & 2002-2008 (Vortec), "Z" 1985-96 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-85 | 510SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-85 | 522SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® MLS |
| 2 | Head Gasket | 90-85 | 9354PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 90-87 | HS9354PT-1 | VIN Codes "B" & "Z"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS9354PT-1 | "Astro" & "Safari" models; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86 | HS9354PT | Exc. "Astro" & "Safari" models; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS9354PT | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 2 | Head Bolt Set | 90-85 | ES74034 | 2 Req'd.; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS9354-1 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85 | CS8629 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93346 | VIN Codes "B" & "Z" |
| 1 | Int. Manifold Gasket Set | 86 | MS93346 | "Astro" & "Safari" models |
| 1 | Int. Manifold Gasket Set | 86 | MS93040 | Exc. "Astro" & "Safari" models |
| 1 | Int. Manifold Gasket Set | 85 | MS93040 | |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS90746 | VIN Codes "B" & "N" & "Z" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 60718 | Packing; 2 3/32" ID Steel sleeve |
| 1 | Exhaust Pipe Gasket | 87-85 | 60556 | Packing; 1 3/4" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-85 | 71097 | VIN Codes "B" & "N" & "Z"; Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34502R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30386C | Cork |
| 1 | Drain Plug Gasket | 90-85 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40626 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40520 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 85 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-86 | 16258 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-85 | VS50086R | Services both covers; PermaDry® molded rubber gsks. incl. |
| 2 | Valve Cover Gasket Set | 90-85 | VS50277R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72876 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72530 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-85 | SS72876 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-85 | SS72529 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35062 | VIN Codes "B" & "N" & "Z"; Gskt.; 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-85 | 35562T | VIN Codes "B" & "N" & "Z"; Gskt.; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-85 | 5152 | To block |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 4.3L 262 OHV V6 (Chevrolet), 4" Bore 1985-90 32 | | | | |
|--|-----------------------------|-------|------------|--|
| L/D Truck VIN Codes "B" 1990-91 (H.O.), "N" 1985-86, "W" 1992-2003 (Vortec H.O.), "X" 1996-99 & (cont.) 2002-2008 (Vortec), "Z" 1985-96 | | | | |
| QTY | WATER PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-85 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45121 | VIN Codes "B" & "N" & "Z"; w/o Sleeve 'N' Seal®; Must be used w/OS 34502R |
| 1 | Timing Cover Set | 85 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45265 | VIN Codes "B" & "N" & "Z"; w/Sleeve 'N' Seal®; Must be used w/OS 34502R |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-85 | 16202 | VIN Codes "B" & "N" & "Z"; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-85 | 16312 | VIN Codes "B" & "N" & "Z" |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-85 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 86-85 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-85 | 60334 | w/4 Bbl. |
| 1 | Throttle Body Gasket | 90-85 | 60903 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-85 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70978 | |
| 1 | EGR Gasket | 86 | 70978 | "Astro" & "Safari" models |
| 1 | EGR Gasket | 86 | 70954 | Exc. "Astro" & "Safari" models |
| 1 | EGR Gasket | 85 | 70954 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-85 | 72665 | Distributor to oil pump shaft retainer |
| QTY | OIL COOLER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Cooler Mounting Set | 90-85 | ES70016 | |
| 4.3L 265 OHV V8 (Chevrolet), 3.75" Bore 1955-57 33 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 57-55 | 8651PT | H/D engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 57-55 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 57-55 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 57-55 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 57-55 | 7733SP | HeadSaver® |
| 1 | Head Set | 57 | HS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 57 | HS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 56-55 | HS7733PT-1 | Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 57-55 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 57 | FS7733SH-2 | Embossed steel; Rear main brg. seal not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 57 | FS7733PT-2 | PermaTorque®; Rear main brg. seal not incl.; Head bolts not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 57-55 | CS7733-2 | Rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 57 | MS9617 | |
| 1 | Int. Manifold Gasket Set | 56-55 | MS9200B | |
| 1 | Exh. Manifold Gasket Set | 57-55 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 57 | 60083 | Flange; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 57-55 | 9273 | Packing; 1 7/8" ID |
| 1 | Exhaust Pipe Gasket | 56-55 | 9272 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57-55 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 57-55 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 57 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 57 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 57 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 56-55 | OS5197C-3 | w/Exh. pipe packing; Cork |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 33 4.3L 265 OHV V8 (Chevrolet), 3.75" Bore 1955-57 | | | | |
|---|-----------------------------|-------|------------|---|
| (cont.) L/D Truck | | | | |
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 57-55 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57-55 | BS5155 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57-55 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 57-55 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 57-55 | VS12869R | Rubber |
| 2 | Load Spreader Set | 57-55 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 57-55 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 57-55 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57-55 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 57-55 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 57-55 | 5152 | To block |
| 1 | Water Pump Gasket | 57-55 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 57-55 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 57-55 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 57-55 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 57-55 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 57-55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 57-55 | 9394 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57-55 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 57 | 72665 | Distributor to oil pump shaft retainer |
| 34 4.4L 267 OHV V8 (Chevrolet), 3.5" Bore 1979-82 | | | | |
| L/D Truck VIN Code "J" 1979-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 82-79 | 8670PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 82-81 | HS8670PT-1 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 80-79 | HS8670PT | Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 82-79 | ES72856 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-79 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-79 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 82-79 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-79 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80-79 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-79 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 82-79 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 82-79 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 79 | OS5197C-5 | Cork |
| 1 | Drain Plug Gasket | 82-79 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-79 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 82-79 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-79 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 82-79 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 82-79 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 82-79 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 82-79 | VS12869R | Rubber |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 4.4L 267 OHV V8 (Chevrolet), 3.5" Bore 1979-82 34 L/D Truck VIN Code "J" 1979-82 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 2 | Load Spreader Set | 82-79 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-81 | SS72877 | Exh.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-81 | SS72526 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 82-81 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-79 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80-79 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-79 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 82-79 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 82-79 | 5152 | To block |
| 1 | Water Pump Gasket | 82-79 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-79 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 82-79 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 82-79 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 82-79 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-79 | 60357 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-79 | 60369 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 82-79 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-79 | 71098 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 82-79 | 72665 | Distributor to oil pump shaft retainer |
| 4.4L 268.2 L-HEAD L8 (Pontiac), 3.375" Bore 1950-53 35 L/D Truck | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 53-50 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 53-50 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 53-50 | 35063 | 2 1/2" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 53-50 | 9093 | w/2 Bbl. |
| 4.4L 270 OHV L6 (GMC), 3.7813" Bore 1956-62 36 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 62-56 | 7391S | |
| 1 | Head Set | 62-56 | HS7391S-4 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 62-56 | FS7391S-4 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 62-56 | MS8706B | |
| 1 | Intake to Exhaust Gasket | 62-56 | 8597 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 62-56 | 2422 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 62-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 62-56 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 62-56 | OS3472C | |
| 1 | Drain Plug Gasket | 62-56 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 62-56 | BS5974 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 62-56 | VS3460A | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 36 4.4L 270 OHV L6 (GMC), 3.7813" Bore 1956-62 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) L/D Truck | | | | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 62-56 | PS3461C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 62-56 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 62-56 | 5021 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 62-56 | 12273 | Outlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 62-56 | TCS45114 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 62-56 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 62-56 | 8812 | w/1 Bbl. |
| 37 4.6L 283 OHV V8 (Chevrolet), 3.875" Bore 1957-67 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-57 | 8651PT | H/D engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 67-57 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 67-57 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 67-57 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 67-57 | 7733SP | HeadSaver® |
| 1 | Head Set | 67-60 | HS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 67-60 | HS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 59 | HS7733SH-2 | Embossed steel; Valve stem seals not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 59 | HS7733PT-2 | PermaTorque®; Valve stem seals not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 58-57 | HS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 58-57 | HS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 67-57 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-60 | FS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 67-60 | FS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 59 | FS7733SH-2 | Embossed steel; Valve stem seals not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 59 | FS7733PT-2 | PermaTorque®; Valve stem seals not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 58-57 | FS7733SH-2 | Embossed steel; Rear main brg. seal not incl.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 58-57 | FS7733PT-2 | PermaTorque®; Rear main brg. seal not incl.; Head bolts not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-59 | CS7733-2 | |
| 1 | Gasket Conversion Set | 58-57 | CS7733-2 | Rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-57 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 67-57 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-57 | 60083 | Flange; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 67-57 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 67-57 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-57 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 67-57 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-57 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 67-57 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 67-57 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 67-57 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-59 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 67-59 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 58-57 | BS5155 | Rope |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

4.6L 283 OHV V8 (Chevrolet), 3.875" Bore 1957-67 37
L/D Truck (cont.)

| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------------|-------|------------|---|
| 1 | Valve Cover Gasket Set | 67-59 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 67-59 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 67-57 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 67-57 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 67-57 | VS12869R | Rubber |
| 2 | Load Spreader Set | 67-57 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-60 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 67-60 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 58-57 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 58-57 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-57 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 67-57 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 67-57 | 5152 | To block |
| 1 | Water Pump Gasket | 67-57 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-57 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-57 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-57 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-57 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 61-57 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-59 | 9394 | w/2 Bbl.; Governor adapter |
| 1 | Carb. Mounting Gasket | 67-59 | 9288 | w/2 Bbl.; Mounting |
| 1 | Carb. Mounting Gasket | 61-57 | 9474 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 58-57 | 9394 | w/2 Bbl.; Governor adapter |
| 1 | Carb. Mounting Gasket | 58-57 | 9394 | w/2 Bbl.; Mounting |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 67-57 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 67-57 | 72665 | Distributor to oil pump shaft retainer |
| | | | | 4.7L 288 OHV V8 (Pontiac), 3.75" Bore 1955 38 |
| | | | | L/D Truck |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 55 | FS7729S-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 4 | Exhaust Pipe Gasket | 55 | 8938 | Pipe to manifold; 1 to 4 Req'd.; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 55 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 55 | OS11489C | |
| 1 | Drain Plug Gasket | 55 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 55 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 55 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 55 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 55 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 55 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 55 | 12967 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 55 | TCS12681-1 | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 38 4.7L 288 OHV V8 (Pontiac), 3.75" Bore 1955 | | | | |
|--|-----------------------------|-------|------------|---|
| (cont.) L/D Truck | | | | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 55 | 11497 | |
| 39 4.8L 292 OHV L6 (Chevrolet), 3.875" Bore 1963-89 | | | | |
| L/D Truck VIN Codes "S" 1968-72, "T" 1972-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-79 | 8501PT-1 | |
| 1 | Head Gasket | 78-63 | 8006PT | |
| 1 | Head Set | 89-85 | HS8501PT-6 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 84-83 | HS8501PT-5 | Exh. pipe packing not incl. |
| 1 | Head Set | 82-79 | HS8501PT-5 | |
| 1 | Head Set | 78-63 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 78-63 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-80 | CS8006-2 | 24 bolt oil pan |
| 1 | Gasket Conversion Set | 78-63 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 89-63 | MS9786 | |
| 1 | Intake to Exhaust Gasket | 89-63 | 9763 | Exc. LPG |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-83 | 60556 | Packing; 1 3/4" ID |
| 1 | Exhaust Pipe Gasket | 82-63 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 82-63 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 89-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-80 | OS30126C-1 | 24 bolt oil pan |
| 1 | Oil Pan Gasket Set | 80-79 | OS30462C | 16 bolt oil pan |
| 1 | Oil Pan Gasket Set | 78-63 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 89-63 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-68 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 89-68 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 67-63 | BS13241 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-63 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 89-63 | VS13173R-1 | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 89-63 | PS13315R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-85 | SS72530 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 84-63 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 89-85 | 35356 | Housing to head |
| 1 | Thermostat Gasket | 84-63 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-79 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 89-79 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| 1 | Water Outlet Gasket | 78-63 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 78-63 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-63 | 13373 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 89-63 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 89-63 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 89-63 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 89-63 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-74 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 73-72 | 5292 | w/1 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 71-63 | 5198 | w/1 Bbl.; w/o Oil Bath; 2 5/8" ID |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 4.8L 292 OHV L6 (Chevrolet), 3.875" Bore 1963-89 39 L/D Truck VIN Codes "S" 1968-72, "T" 1972-89 (cont.) | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-73 | 60250 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 72-63 | 9033 | w/1 Bbl.; Carb. to governor; 4-hole Bypass |
| 1 | Carb. Mounting Gasket | 72-63 | 9249 | w/1 Bbl.; Carb. to governor; 4-notch Bypass |
| 1 | Carb. Mounting Gasket | 72-63 | 9249 | w/1 Bbl.; Carb. to manifold; RWD |
| 1 | Carb. Mounting Gasket | 72-63 | 9249 | w/1 Bbl.; Governor adapter; Exc. Forward control chassis |
| 1 | Carb. Mounting Gasket | 72-63 | 9033 | w/1 Bbl.; Governor to manifold; 4-hole Bypass |
| 1 | Carb. Mounting Gasket | 72-63 | 8987 | w/1 Bbl.; Governor to manifold; 4-notch Bypass |
| 1 | Carb. Mounting Gasket | 72-63 | 9249 | w/1 Bbl.; Governor to spacer; 4WD |
| 1 | Carb. Mounting Gasket | 63 | 9288 | w/2 Bbl.; Carb. to manifold; 4WD |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 89-63 | 12665 | 1 9/16" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-84 | 70836 | California |
| 4.8L 292 OHV LPG L6 (Chevrolet), 3.875" Bore 1974-76 40 L/D Truck VIN Codes "S" 1974-76, "T" 1974-76 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 76-74 | 8006PT | |
| 1 | Head Set | 76-74 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-74 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-74 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 76-74 | MS9786 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-74 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 76-74 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-74 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-74 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 76-74 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-74 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 76-74 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-74 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 76-74 | VS13173R-1 | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 76-74 | PS13315R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-74 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 76-74 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-74 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 76-74 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 76-74 | 13373 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-74 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-74 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-74 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-74 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-74 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-74 | 60250 | w/1 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-74 | 12665 | 1 9/16" OD |

GMC Truck (Incl. Minivans and SUV's)

| 41 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore 1976-90 L/D Truck VIN Codes "F" 1981-86, "G" 1980-81 & 1984-87, "H" 1979-96, "M" 1996-2002 (Vortec), "Q" 1976, "U" 1976-79 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-76 | 505SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-76 | 8510PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 90-87 | HS8510PT-4 | w/TBI; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Exh. valve stem seals not incl.; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-87 | HS8510PT-4 | w/TBI; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS8510PT-4 | w/4 Bbl.; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-81 | HS8510PT-1 | "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Exh. valve stem seals not incl.; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86-81 | HS8510PT-1 | Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 80-76 | HS8510PT | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 90-76 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85 | FS8510PT-1 | 1st Design; Two-piece rear main brg. seal; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Exh. valve stem seals not incl.; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85 | FS8510PT-1 | 1st Design; Two-piece rear main brg. seal; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84-81 | FS8510PT-1 | "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Exh. valve stem seals not incl.; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84-81 | FS8510PT-1 | Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 79-76 | FS8510PT | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8510 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85 | CS7733-2 | 1st Design; Two-piece rear main brg. seal |
| 1 | Gasket Conversion Set | 85 | CS8510 | 2nd Design; One-piece rear main brg. seal; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 84-76 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93317 | w/TBI |
| 1 | Int. Manifold Gasket Set | 87 | MS93317 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 86-79 | MS90314-2 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 81-76 | MS90314-2 | w/2 Bbl. |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS9275B | w/TBI |
| 1 | Exh. Manifold Gasket Set | 87-79 | MS9275B | w/4 Bbl. |
| 1 | Exh. Manifold Gasket Set | 81-76 | MS9275B | w/2 Bbl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60718 | w/TBI; Packing; 2 3/32" ID Steel sleeve |
| 1 | Exhaust Pipe Gasket | 87 | 60985 | w/4 Bbl.; Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 87 | 60986 | w/4 Bbl.; Opt. sintered metal; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 87 | 60556 | w/4 Bbl.; Packing; 1 3/4" ID |
| 1 | Exhaust Pipe Gasket | 87 | 8194 | w/4 Bbl.; Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 87 | 9587 | w/4 Bbl.; Packing; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 86-81 | 60556 | Packing; 1 3/4" ID |
| 1 | Exhaust Pipe Gasket | 86-76 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 86-76 | 60986 | Opt. sintered metal; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 86-76 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 86-76 | 9587 | Packing; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-76 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore 1976-90 41 | | | | |
|---|---------------------------|-------|-----------|--|
| L/D Truck VIN Codes "F" 1981-86, "G" 1980-81 & 1984-87, "H" 1979-96, "M" 1996-2002 (Vortec), "Q" (cont.) 1976, "U" 1976-79 | | | | |
| QTY | FUEL PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-76 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34500R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85 | OS30410C | 1st Design; Two-piece rear main brg. seal; Cork |
| 1 | Oil Pan Gasket Set | 85 | OS34510T | 1st Design; Two-piece rear main brg. seal; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 85 | OS34500R | 2nd Design; One-piece rear main brg. seal; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 84-80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 84-76 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 79-76 | OS5197C-5 | Cork |
| 1 | Drain Plug Gasket | 90-76 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40626 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40520 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85 | BS40013 | 1st Design; Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 85 | BS11829-1 | 1st Design; Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Rear Main Seal Set | 85 | BS40626 | 2nd Design; PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 85 | BS40520 | 2nd Design; Rubber; One-piece |
| 1 | Rear Main Seal Set | 84-76 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 84-76 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-85 | 16258 | One-piece Rear main brg. seal; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-85 | 16301 | One-piece Rear main brg. seal |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50088R | Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-87 | VS50293R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86-76 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 86-76 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 86-76 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 86-76 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 86-76 | VS12869R | Rubber |
| 2 | Load Spreader Set | 86-76 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72883 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; w/TBI; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72525 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; w/TBI; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72877 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; w/TBI; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72526 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; w/TBI; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72527 | Int.; w/TBI; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72877 | Exh.; w/4 Bbl.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72526 | Exh.; w/4 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72527 | Int.; w/4 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-81 | SS72883 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-81 | SS72525 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-81 | SS72877 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-81 | SS72526 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86-81 | SS72527 | Int.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-76 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80-76 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-76 | 35062 | Gskt.; 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-76 | 35562T | Gskt.; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-76 | 5152 | To block |
| 1 | Water Pump Gasket | 90-76 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45121 | w/o Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Cover Set | 85 | TCS45121 | 1st Design; w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 85 | TCS45121 | 2nd Design; w/o Sleeve 'N' Seal®; Eng. w/One-piece rear main brg. seal must be used w/OS 34500R |
| 1 | Timing Cover Set | 84-76 | TCS45121 | w/o Sleeve 'N' Seal® |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 41 5.0L 305 OHV V8 (Chevrolet), 3.736" Bore 1976-90 | | | | |
|---|-----------------------------|-------|------------|---|
| (cont.) L/D Truck VIN Codes "F" 1981-86, "G" 1980-81 & 1984-87, "H" 1979-96, "M" 1996-2002 (Vortec), "Q" 1976, "U" 1976-79 | | | | |
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45265 | w/Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45265 | 1st Design; w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45265 | 2nd Design; w/Sleeve 'N' Seal®; Eng. w/One-piece rear main brg. seal must be used w/OS 34500R |
| 1 | Timing Set w/Sleeve & Seal | 84-76 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-76 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-76 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-87 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 87-79 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 81-79 | 60357 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 78-76 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-81 | 60482 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 81-79 | 60369 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 80-79 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 78-76 | 60248 | w/2 Bbl. |
| 1 | Throttle Body Gasket | 90-87 | 60759 | w/TBI |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 78-76 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-76 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70978 | w/TBI |
| 2 | EGR Gasket | 87-81 | 70950 | w/4 Bbl. |
| 1 | EGR Gasket | 81 | 71098 | w/2 Bbl. |
| 1 | EGR Gasket | 80-79 | 71098 | |
| 2 | EGR Gasket | 78-76 | 70950 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-76 | 72665 | Distributor to oil pump shaft retainer |
| QTY | OIL COOLER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Cooler Mounting Set | 90-76 | ES72671 | |
| 42 5.0L 305 OHV V6 (GMC), 4.25" Bore 1960-69 | | | | |
| L/D Truck 305, 305C, 305E Engs. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-66 | 7961SB-2 | |
| 2 | Head Gasket | 65-60 | 7961SB-2 | Exc. Export |
| 1 | Head Set | 69-66 | HS7961SB-1 | |
| 1 | Head Set | 65-60 | HS7961SB-1 | Export head gskts. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-66 | FS7961SB-1 | |
| 1 | Full Gasket Set | 65-60 | FS7961SB-1 | Export head gskts. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69-60 | MS9674 | |
| 1 | Exh. Manifold Gasket Set | 69-60 | MS9675B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-60 | 9672 | Gskt.; 2 3/4" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 69-60 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 69-60 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-60 | OS34404C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-60 | BS40048 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-60 | VS12932R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-60 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-60 | 35062 | 305A, 305D, 305E engs.; 1 13/16" ID |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 5.0L 305 OHV V6 (GMC), 4.25" Bore 1960-69 42 L/D Truck 305, 305C, 305E Engs. (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 69-60 | 12967 | Exc. Pump 2384840 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-60 | TCS12937 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-60 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 5.0L 307 OHV V8 (Chevrolet), 3.875" Bore 1968-73 43 L/D Truck VIN Codes "A" 1970, "B" 1970, "E" 1968-69, "F" 1972-73, "H" 1971, "P" 1971, "U" 1969, "X" 1973 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 73-68 | 8651PT | H/D engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 73-68 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 73-68 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 73-68 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 73-68 | 7733SP | HeadSaver® |
| 1 | Head Set | 73-68 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 73-68 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 73-68 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 73-68 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 73-68 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 73-68 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 73-69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 73-68 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 73-68 | 60083 | Heat riser; 1 or 2 Req'd.; 2 11/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 73-68 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 73-68 | 60986 | Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 73-68 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 73-68 | 9587 | Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 73-68 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 73-68 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-68 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 73-68 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 73-68 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 73-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-68 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 73-68 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-68 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 73-68 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 73-68 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 73-68 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 73-68 | VS12869R | Rubber |
| 2 | Load Spreader Set | 73-68 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-68 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 73-68 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-68 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 73-68 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 73-68 | 5152 | To block |
| 1 | Water Pump Gasket | 73-68 | 13032 | To plate |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 43 5.0L 307 OHV V8 (Chevrolet), 3.875" Bore 1968-73 | | | | |
|---|-----------------------------|-------|------------|--|
| (cont.) L/D Truck VIN Codes "A" 1970, "B" 1970, "E" 1968-69, "F" 1972-73, "H" 1971, "P" 1971, "U" 1969, "X" 1973 | | | | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-68 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 73-68 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 73-68 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 73-68 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 73-71 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 70-68 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 73-72 | 60253 | w/2 Bbl.; "Blazer" & "Jimmy" & "El Camino" & "Sprint" models |
| 1 | Carb. Mounting Gasket | 73-72 | 60253 | w/2 Bbl.; "C10" & "G10" & "K10" & "C1500" & "G1500" & "K1500" & "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" models; Exc. Cab Chassis |
| 1 | Carb. Mounting Gasket | 73-72 | 60254 | w/2 Bbl.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "C3500" models; Incl. Cab Chassis |
| 1 | Carb. Mounting Gasket | 71 | 60256 | w/2 Bbl.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "C3500" models |
| 1 | Carb. Mounting Gasket | 71 | 60251 | w/2 Bbl.; "El Camino" & "Sprint" & "C10" & "G10" & "K10" & "C1500" & "G1500" & "K1500" models |
| 1 | Carb. Mounting Gasket | 70-68 | 9288 | w/2 Bbl.; Exc. E.E.C. |
| 1 | Carb. Mounting Gasket | 69-68 | 9394 | w/2 Bbl.; Governor adapter |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 73-68 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 73-68 | 72665 | Distributor to oil pump shaft retainer |
| 44 5.2L 316 OHV V8 (Pontiac), 3.9375" Bore 1955-56 | | | | |
| L/D Truck | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56-55 | FS7729S-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 4 | Exhaust Pipe Gasket | 56-55 | 8938 | Pipe to manifold; 1 to 4 Req'd.; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 56-55 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 56-55 | OS11489C | |
| 1 | Drain Plug Gasket | 56-55 | 70822 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 56-55 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 56-55 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 56-55 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 56-55 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56-55 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-55 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 56-55 | 12967 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56-55 | TCS12681-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 56-55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 56-55 | 11497 | |
| 45 5.3L 322 OHV V8 (Buick), 4" Bore 1956-59 | | | | |
| L/D Truck | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 59-56 | FS7613SH-2 | High compression |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 5.3L 322 OHV V8 (Buick), 4" Bore 1956-59 45 L/D Truck (cont.) | | | | |
|---|---------------------------|-------|------------|---|
| QTY | FULL GASKET SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 59-56 | FS7613S-2 | Low compression |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 59-56 | MS9334SH | |
| 1 | Exh. Manifold Gasket Set | 59-56 | MS90020 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 59-56 | 9095 | Front |
| 1 | Exhaust Pipe Gasket | 59-56 | 9097 | Rear; 3" bolt hole centers |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 59-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 59-56 | OS11391R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 59-56 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 59-56 | VS11381R-1 | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 59-56 | 35063 | Outlet; 2 1/2" ID |
| 1 | Water Outlet Gasket | 59-56 | 11379 | Water manifold |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 59-56 | TCS11557 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 59-56 | 9372 | w/2 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 59-56 | 9372 | w/2 Bbl.; Rochester |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 59-56 | 421 | Distributor mounting |
| 5.3L 324 OHV V8 (Oldsmobile), 3.875" Bore 1955-56 46 L/D Truck | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56-55 | FS7725S-2 | Canada |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 56-55 | MS9257SH | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 56-55 | 60278 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 56-55 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 56 | OS6412C | Canada |
| 1 | Oil Pan Gasket Set | 56 | OS6412C | Exc. Canada; To Engine Ser. No. 32403963 |
| 1 | Oil Pan Gasket Set | 55 | OS6412C | |
| 1 | Drain Plug Gasket | 56-55 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-55 | BS12446 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 56-55 | VS4569 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 56 | SS13955 | Exc. Canada; From eng. Ser. No. 32401762; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-55 | 4568 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56-55 | TCS6402-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 56-55 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 5.4L 327 OHV V8 (Chevrolet), 4" Bore 1962-69 47 L/D Truck VIN Code "E" 1968 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-62 | 8651PT | H/D engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 69-62 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 69-62 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 47 5.4L 327 OHV V8 (Chevrolet), 4" Bore 1962-69 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Code "E" 1968 | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-62 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 69-62 | 7733SP | HeadSaver® |
| 1 | Head Set | 69-62 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 69-62 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 69-62 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-62 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 69-62 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-62 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 68-62 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 69-62 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 69-62 | 60083 | Heat riser; 1 or 2 Req'd.; 2 11/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-62 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-62 | 60986 | Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-62 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 69-62 | 9587 | Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-62 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 69-62 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-62 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 69-62 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 69-62 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 69-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-62 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 69-62 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-62 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 69-62 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 69-62 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 69-62 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 69-62 | VS12869R | Rubber |
| 2 | Load Spreader Set | 69-62 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-62 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 69-62 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-62 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-62 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-62 | 5152 | To block |
| 1 | Water Pump Gasket | 69-62 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-62 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-62 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-62 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-62 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-68 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 69-62 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 67-64 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 9394 | w/2 Bbl.; Governor |
| 1 | Carb. Mounting Gasket | 69-68 | 60043 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 67-64 | 9474 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 67-62 | 9288 | w/2 Bbl.; Exc. Governor |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 5.4L 327 OHV V8 (Chevrolet), 4" Bore 1962-69 47 L/D Truck VIN Code "E" 1968 (cont.) | | | | |
|---|-------------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | (cont.) Carb. Mounting Gasket | 67-62 | 9394 | w/2 Bbl.; Governor |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-62 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-62 | 72665 | Distributor to oil pump shaft retainer |
| 5.5L 336.9 OHV V8 (Pontiac), 3.875" Bore 1958-59 48 L/D Truck | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 59-58 | MS9498SH-1 | |
| 1 | Exh. Manifold Gasket Set | 59 | MS9499SH | |
| 1 | Exh. Manifold Gasket Set | 58 | MS9499SH | From Engine Ser. No. 33635001 |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 4 | Exhaust Pipe Gasket | 59-58 | 8938 | Manifold & connector; 2 to 4 Req'd.; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 59-58 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 59-58 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 59 | OS30191C-3 | |
| 1 | Oil Pan Gasket Set | 58 | OS30191C-3 | From Engine Ser. No. 33635001 |
| 1 | Oil Pan Gasket Set | 58 | OS11489C | To eng. Ser. No. 33635000 |
| 1 | Drain Plug Gasket | 59-58 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 59 | BS12173 | Rope |
| 1 | Rear Main Seal Set | 58 | BS12173 | From Engine Ser. No. 33635001; Rope |
| 1 | Rear Main Seal Set | 58 | BS5974 | To eng. Ser. No. 33635000; Rope |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 59-58 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 59-58 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 59-58 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 59-58 | 12967 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 59-58 | TCS12681-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 59-58 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 59-58 | 9093 | w/2 Bbl.; Insulator to spacer; Exc. Governor |
| 1 | Carb. Mounting Gasket | 59-58 | 60099 | w/2 Bbl.; Spacer to manifold |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 59-58 | 11497 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 59 | 12172 | |
| 1 | Oil Pump Gasket | 58 | 12172 | From Engine Ser. No. 33635001 |
| 5.7L 347 OHV V8 (Pontiac), 3.9375" Bore 1957 49 L/D Truck | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 57 | FS7729S | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 57 | MS9498SH-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 4 | Exhaust Pipe Gasket | 57 | 8938 | Pipe to manifold; 2 to 4 Req'd.; 2 5/8" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 57 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 57 | OS11489C | |
| 1 | Drain Plug Gasket | 57 | 70822 | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 49 5.7L 347 OHV V8 (Pontiac), 3.9375" Bore 1957 | | | | |
|--|-----------------------------|-------|------------|---|
| (cont.) L/D Truck | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 57 | BS5974 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 57 | VS50005C | Cork; 1/8" thick |
| 1 | Valve Cover Gasket Set | 57 | VS50005R | Rubber; 1/8" thick |
| 2 | Load Spreader Set | 57 | ES72676 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 57 | PS11488 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 57 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 57 | 35062 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 57 | 12967 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 57 | TCS12681-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 57 | 9093 | w/2 Bbl.; Insulator to spacer; Exc. Governor |
| 1 | Carb. Mounting Gasket | 57 | 60099 | w/2 Bbl.; Spacer to manifold |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 57 | 11497 | |
| 50 5.7L 348 OHV V8 (Chevrolet), 4.125" Bore 1958-65 | | | | |
| L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 65-58 | 8007PT | |
| 1 | Head Set | 65-58 | HS8007PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65-58 | FS8007PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 65-58 | MS9459B | |
| 1 | Exh. Manifold Gasket Set | 65-58 | MS9908 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 65-58 | 60083 | Heat riser; 1 or 2 Req'd.; 2 11/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 65-58 | 9097 | Heat riser; 1 or 2 Req'd.; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 65-58 | 60986 | Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 65-58 | 9587 | Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 65-58 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 65-58 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-58 | OS13190C | |
| 1 | Drain Plug Gasket | 65-58 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65-58 | BS40096 | 2nd Design; Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-58 | VS13199R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 65-58 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-58 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 65-58 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 65-58 | 11726 | To block |
| 1 | Water Pump Gasket | 65-58 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 65-58 | TCS11727-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 65-58 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 65-58 | 11528 | w/4 Bbl.; 4" ID |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 5.7L 348 OHV V8 (Chevrolet), 4.125" Bore 1958-65 50 L/D Truck (cont.) | | | | |
|--|--------------------------|-------|-------------|--|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 65-58 | 9394 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 65-58 | 9474 | w/4 Bbl. |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 65-58 | 72665 | Distributor to oil pump shaft retainer |
| 5.7L 350 OHV V8 (Chevrolet), 4" Bore 1969-90 51 L/D Truck VIN Codes "A" 1971, "B" 1971, "E" 1969-72 & 1984, "H" 1972-75, "J" 1972, "K" 1971-73, "K" 1983-86 (LPG), "K" 1987-96, "L" 1972-86, "M" 1979-88, "P" 1980-83, "R" 1996-2002 (Vortec), "V" 1973-76, "Y" 1973-75 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-69 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-69 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 76-69 | 8651PT | H/D engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 76-69 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket Spacer Shim | 90-69 | 7733SP | HeadSaver® |
| 1 | Head Set | 90-87 | HS7733PT-15 | w/TBI; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; Exh. valve stem seals not incl.; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-87 | HS7733PT-15 | w/TBI; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS7733PT-15 | w/4 Bbl.; Int. manifold gsks. not incl.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; Exh. valve stem seals not incl.; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-87 | HS7733PT-15 | w/4 Bbl.; Int. manifold gsks. not incl.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gsks. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-81 | HS7733PT-3 | "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; Exh. valve stem seals not incl.; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86-81 | HS7733PT-3 | Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 80-69 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 76-69 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 90-69 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85-81 | FS7733PT-3 | "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; Exh. valve stem seals not incl.; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 85-81 | FS7733PT-3 | Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; 1 3/4" ID & 2 17/32" ID exh. pipe packing not incl.; Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 79-69 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 76-69 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8510 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 85-69 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93317 | w/TBI |
| 1 | Int. Manifold Gasket Set | 88-87 | MS90314-2 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 86-79 | MS90314-2 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 83-79 | MS90314-2 | w/2 Bbl. |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 51 5.7L 350 OHV V8 (Chevrolet), 4" Bore 1969-90 (cont.) L/D Truck VIN Codes "A" 1971, "B" 1971, "E" 1969-72 & 1984, "H" 1972-75, "J" 1972, "K" 1971-73, "K" 1983-86 (LPG), "K" 1987-96, "L" 1972-86, "M" 1979-88, "P" 1980-83, "R" 1996-2002 (Vortec), "V" 1973-76, "Y" 1973-75 | | | | |
|---|---------------------------|-------|-----------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 78 | MS90314-3 | w/2 Bbl.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models |
| 1 | Int. Manifold Gasket Set | 78 | MS90314-2 | w/2 Bbl.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models |
| 1 | Int. Manifold Gasket Set | 78 | MS90314-3 | w/4 Bbl.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models |
| 1 | Int. Manifold Gasket Set | 78 | MS90314-2 | w/4 Bbl.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models |
| 1 | Int. Manifold Gasket Set | 77 | MS90314-2 | w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 77 | MS90314-3 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 76 | MS90314-3 | w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 76 | MS90314-3 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 75 | MS90314-2 | w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 75 | MS90314-2 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 74 | MS90314-2 | w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 74 | MS90314-3 | w/4 Bbl. |
| 1 | Int. Manifold Gasket Set | 73-69 | MS90314-2 | w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 73-69 | MS90314-2 | w/4 Bbl. |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS9275B | w/TBI |
| 1 | Exh. Manifold Gasket Set | 88-69 | MS9275B | w/4 Bbl. |
| 1 | Exh. Manifold Gasket Set | 83-69 | MS9275B | w/2 Bbl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60584 | w/TBI; Packing; 2 1/2" ID Steel sleeve to manifold; 2 1/4" ID Gasket to pipe |
| 1 | Exhaust Pipe Gasket | 90-87 | 60718 | w/TBI; Packing; 2 3/32" ID Steel sleeve |
| 1 | Exhaust Pipe Gasket | 88-87 | 60584 | w/4 Bbl.; Packing; 2 1/2" ID Steel sleeve to manifold; 2 1/4" ID Gasket to pipe |
| 1 | Exhaust Pipe Gasket | 88-87 | 60718 | w/4 Bbl.; Packing; 2 3/32" ID Steel sleeve |
| 1 | Exhaust Pipe Gasket | 86-81 | 60556 | Packing; 1 3/4" ID |
| 1 | Exhaust Pipe Gasket | 86-69 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 86-69 | 60986 | Opt. sintered metal; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 86-69 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 86-69 | 9587 | Packing; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 85-81 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 80-69 | 9672 | Heat riser; 2 3/4" bolt hole centers |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-69 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 90-69 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34500R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-80 | OS30410C | Cork |
| 1 | Oil Pan Gasket Set | 85-75 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 79-75 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 74-69 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 74-69 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-69 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 90-69 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40626 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-86 | BS40520 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-69 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 85-69 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| 1 | Repair Sleeve | 90-86 | 16258 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-86 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50088R | Services both covers; PermaDry® molded rubber gskts. incl. |
| 2 | Valve Cover Gasket Set | 90-87 | VS50293R | Services one cover only; 2 Req'd.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86-69 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 86-69 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 86-69 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 86-69 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 86-69 | VS12869R | Rubber |
| 2 | Load Spreader Set | 86-69 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72525 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/TBI; Premium valve stem seals incl. |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

5.7L 350 OHV V8 (Chevrolet), 4" Bore 1969-90 51

L/D Truck VIN Codes "A" 1971, "B" 1971, "E" 1969-72 & 1984, "H" 1972-75, "J" 1972, "K" 1971-73, "K" (cont.) 1983-86 (LPG), "K" 1987-96, "L" 1972-86, "M" 1979-88, "P" 1980-83, "R" 1996-2002 (Vortec), "V" 1973-76, "Y" 1973-75

| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
|------------|----------------------------------|--------------|------------------|---|
| 1 | Valve Stem Seal Set | 90-87 | SS72883 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/TBI; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72526 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/TBI; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72877 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/TBI; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72527 | Int.; w/TBI; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72525 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/2 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72525 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/4 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72883 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/2 Bbl.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72883 | Exh.; "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/4 Bbl.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72526 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/2 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72526 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/4 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72877 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/2 Bbl.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72877 | Exh.; Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models; w/4 Bbl.; Opt. Hi-Temp. premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72527 | Int.; w/2 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-81 | SS72527 | Int.; w/4 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80-69 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 80-69 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-69 | 35062 | Gskt.; 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-69 | 35562T | Gskt.; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-69 | 5152 | To block |
| 1 | Water Pump Gasket | 90-69 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45121 | w/o Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Cover Set | 85-75 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 74-69 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-86 | TCS45265 | w/Sleeve 'N' Seal®; Must be used w/OS 34500R |
| 1 | Timing Set w/Sleeve & Seal | 85-75 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-69 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-69 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-69 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-87 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 88-69 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 83-73 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 72-69 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-81 | 60482 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 83-79 | 60445 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 80-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 78-74 | 60248 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 73 | 60254 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 73-71 | 60255 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 72 | 60253 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 71 | 60251 | w/2 Bbl. |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 51 5.7L 350 OHV V8 (Chevrolet), 4" Bore 1969-90 | | | | |
|--|-----------------------------|--------------|-----------------|---|
| (cont.) L/D Truck VIN Codes "A" 1971, "B" 1971, "E" 1969-72 & 1984, "H" 1972-75, "J" 1972, "K" 1971-73, "K" 1983-86 (LPG), "K" 1987-96, "L" 1972-86, "M" 1979-88, "P" 1980-83, "R" 1996-2002 (Vortec), "V" 1973-76, "Y" 1973-75 | | | | |
| CARB & FUEL INJECTION | | | | |
| QTY | (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 70-69 | 60099 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 69 | 60043 | w/4 Bbl. |
| 1 | Throttle Body Gasket | 90-87 | 60759 | w/TBI |
| CHOKER TUBE | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 85-75 | 72587 | |
| DISTRIBUTOR MOUNTING | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-69 | 70194 | |
| EXHAUST GAS RECIRCULATION | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70978 | w/TBI |
| 1 | EGR Gasket | 88-87 | 70978 | w/4 Bbl. |
| 2 | EGR Gasket | 86-75 | 70950 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| OIL PUMP RETAINER | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-69 | 72665 | Distributor to oil pump shaft retainer |
| OIL COOLER | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Cooler Mounting Set | 90-76 | ES72671 | |
| 52 5.7L 350 OHV LPG V8 (Chevrolet), 4" Bore 1969-76 | | | | |
| L/D Truck VIN Code "W" 1973-76 (LPG) | | | | |
| CYLINDER HEAD | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-69 | 8651PT | H/D engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 76-69 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 76-69 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 76-69 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 76-69 | 7733SP | HeadSaver® |
| 1 | Head Set | 76-69 | HS7733SH-2 | Embossed steel; LPG int. manifold gskts. not incl.; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Set | 76-69 | HS7733PT-2 | PermaTorque®; LPG int. manifold gskts. not incl.; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 76-69 | ES72856 | Replacement recommended |
| FULL GASKET SET | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-69 | FS7733SH-2 | Embossed steel; LPG int. manifold gskts. not incl.; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 76-69 | FS7733PT-2 | PermaTorque®; LPG int. manifold gskts. not incl.; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| CONVERSION SET | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-69 | CS7733-2 | |
| MANIFOLD - INT. & EXH. | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 76-69 | MS90322 | LPG |
| 1 | Exh. Manifold Gasket Set | 76-69 | MS9275B | |
| EXHAUST PIPE FLANGE | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-69 | 9672 | Heat riser; 2 3/4" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 76-69 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 76-69 | 60986 | Opt. sintered metal; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 76-69 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 76-69 | 9587 | Packing; 2 17/32" ID |
| FUEL PUMP | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-69 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 76-69 | 5182 | Plate |
| OIL PAN | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-75 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 76-75 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-69 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 74-69 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-69 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 76-69 | 70822 | |
| CRANKSHAFT REAR SEAL | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-69 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 76-69 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 5.7L 350 OHV LPG V8 (Chevrolet), 4" Bore 1969-76 52 L/D Truck VIN Code "W" 1973-76 (LPG) (cont.) | | | | |
|--|-----------------------------|-------|-----------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-69 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 76-69 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 76-69 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 76-69 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 76-69 | VS12869R | Rubber |
| 2 | Load Spreader Set | 76-69 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-69 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| 1 | Valve Stem Seal Set | 76-69 | SS5112 | Int. & Exh.; O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-69 | 35062 | Gskt.; 1 13/16" ID |
| 1 | Water Outlet Gasket | 76-69 | 35562T | Gskt.; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 76-69 | 5152 | To block |
| 1 | Water Pump Gasket | 76-69 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-75 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 74-69 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-75 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-69 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-69 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-69 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-73 | 5292 | w/2 Bbl.; 3 1/2" ID x 3 9/16" OD |
| 1 | Air Cleaner Gasket | 76-69 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 72-69 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-74 | 60248 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 76-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 73 | 60254 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 73-71 | 60255 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 72 | 60253 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 71 | 60251 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 70-69 | 60099 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 69 | 60043 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 76-75 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 76-69 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 76-75 | 70950 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 76-69 | 72665 | Distributor to oil pump shaft retainer |
| QTY | OIL COOLER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Cooler Mounting Set | 76 | ES72671 | |
| 5.7L 350 OHV Diesel V8 (Oldsmobile), 4.057" Bore 1978-84 53 L/D Truck VIN Codes "N" 1983-84, "Z" 1978-81 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 84-83 | 8983PT | Piston out-of-deck .018" - .025"; 4.170" gskt. bore; Standard thickness |
| 2 | Head Gasket | 84-83 | 8716PT-1 | Piston out-of-deck .026" - .032"; 4.170" gskt. bore; .010" thicker for use when block is refaced |
| 2 | Head Gasket | 81-78 | 8983PT | Piston out-of-deck .018" - .025"; 4.170" gskt. bore; Standard thickness |
| 2 | Head Gasket | 81-78 | 8716PT-1 | Piston out-of-deck .026" - .032"; 4.170" gskt. bore; .010" thicker for use when block is refaced |
| 1 | Head Set w/o Head Gasket | 84-83 | HSU8716-2 | w/Internal EGR; w/2 stud air cleaner; Head gskts. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set w/o Head Gasket | 81 | HSU8716-2 | w/Internal EGR; w/2 stud air cleaner; Head gskts. & exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set w/o Head Gasket | 81-78 | HSU8716 | w/External EGR; w/1 stud air cleaner; Head gskts. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84-83 | CS8716 | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 53 5.7L 350 OHV Diesel V8 (Oldsmobile), 4.057" Bore 1978-84 (cont.) L/D Truck VIN Codes "N" 1983-84, "Z" 1978-81 | | | | |
|--|---------------------------|-------|-----------|--------------------------------------|
| QTY | CONVERSION SET (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 81-78 | CS8716 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-83 | MS92328 | w/Internal EGR; w/2 stud air cleaner |
| 1 | Int. Manifold Gasket Set | 81 | MS92328 | w/Internal EGR; w/2 stud air cleaner |
| 1 | Int. Manifold Gasket Set | 81-78 | MS9947-2 | w/External EGR; w/1 stud air cleaner |
| 1 | Exh. Manifold Gasket Set | 84-83 | MS90021 | 1 9/16" x 2 1/8" end ports |
| 1 | Exh. Manifold Gasket Set | 81-78 | MS90021 | 1 9/16" x 2 1/8" end ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-83 | 60240 | Packing; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 81-78 | 60240 | Packing; 2 3/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 84-83 | 13415 | |
| 1 | Fuel Pump Mounting Gasket | 81-78 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-83 | OS30471C | Cork-Ply® |
| 1 | Oil Pan Gasket Set | 81-78 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 84-83 | 70822 | |
| 1 | Drain Plug Gasket | 81-78 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-83 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 81-78 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-83 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 84-83 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 81-78 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 81-78 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 81-78 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-83 | SS70393 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 81-78 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-83 | 35130 | |
| 1 | Water Outlet Gasket | 81-78 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-83 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 84-83 | 35065 | w/A/C |
| 1 | Water Pump Gasket | 81-78 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 81-78 | 35065 | w/A/C |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-83 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 81-78 | TCS13417 | w/o Sleeve 'N' Seal® |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 84-83 | 60038 | 5 1/32" ID |
| 1 | Air Cleaner Gasket | 81-78 | 60038 | 5 1/32" ID |
| 1 | Air Crossover Gasket Set | 84-83 | ES72661 | w/Internal EGR; w/2 stud air cleaner |
| 1 | Air Crossover Gasket Set | 81 | ES72661 | w/Internal EGR; w/2 stud air cleaner |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 84-83 | 9948 | |
| 1 | Oil Filter Gasket | 81-78 | 9948 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 84-83 | 13458 | |
| 1 | Oil Pump Gasket | 81-78 | 13458 | |
| 54 5.8L 351 OHV V6 (GMC), 4.5625" Bore 1965-68 L/D Truck 351, 351C, 351E, 351M Engs. | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 68-66 | MS9674 | 351 & 351C engs. |
| 1 | Int. Manifold Gasket Set | 65 | MS9674 | 351 eng. |
| 1 | Exh. Manifold Gasket Set | 68-66 | MS9675B | 351 & 351C engs. |
| 1 | Exh. Manifold Gasket Set | 65 | MS9675B | 351 eng. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 68-65 | 9672 | Gskt.; 2 3/4" bolt hole centers |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 5.8L 351 OHV V6 (GMC), 4.5625" Bore 1965-68 54 L/D Truck 351, 351C, 351E, 351M Engs. (cont.) | | | | |
|--|---------------------------|-------|------------|--|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 68-65 | 6579 | 1 or 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-65 | OS34404C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-65 | BS40048 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-65 | VS12932R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 68-65 | SS5112 | O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 68-65 | 12967 | w/Hydraulic Brakes |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-65 | TCS12937 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 68-65 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 65 | 9093 | w/2 Bbl.; Governor |
| 6.0L 366 OHV V8 (Chevrolet), 3.9375" Bore 1966-67 55 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-66 | 502SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 67-66 | 8180PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 67-66 | 8180SP-1 | HeadSaver® |
| 1 | Head Set | 67-66 | HS8180PT-5 | Exh. pipe packing & LPG int. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-66 | FS8180PT-9 | Exh. pipe packing & LPG int. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-66 | CS8180-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-66 | MS90240-3 | Exc. LPG |
| 1 | Int. Manifold Gasket Set | 67-66 | MS90323 | LPG |
| 1 | Exh. Manifold Gasket Set | 67-66 | MS90502 | Opt. H/D |
| 1 | Exh. Manifold Gasket Set | 67-66 | MS90206 | OEM style |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 67-66 | 60083 | Heat riser; 2 11/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 67-66 | 9672 | Heat riser; 2 3/4" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 67-66 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 1 | Exhaust Pipe Gasket | 67-66 | 60986 | Opt. sintered metal; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 67-66 | 9587 | Packing; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-66 | OS30061C-1 | Cork |
| 1 | Oil Pan Gasket Set | 67-66 | OS30061T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 67-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-66 | BS40096-1 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-66 | VS30055C | Cork; Old design |
| 1 | Valve Cover Gasket Set | 67-66 | VS30055R | Rubber; Improved design |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-66 | SS71152 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 67-66 | 30178 | Thermostat elbow |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-66 | 30160 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 67-66 | 30060 | To block |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 55 6.0L 366 OHV V8 (Chevrolet), 3.9375" Bore 1966-67 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) L/D Truck | | | | |
| QTY | WATER PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-66 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-66 | TCS45060 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-66 | TCS45272 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-66 | 16205 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 67-66 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-66 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-66 | 60148 | w/4 Bbl.; Gskt. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 67-66 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 67-66 | 72665 | Distributor to oil pump shaft retainer |
| 56 6.1L 370 OHV V8 (Oldsmobile), 4" Bore 1957-59 | | | | |
| L/D Truck | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 59-57 | FS7747S | Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 3 | Exhaust Pipe Gasket | 59-57 | 60278 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 59-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 59-57 | 5019 | 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 57 | OS6412C | To Engine Ser. No. 32403963 |
| 1 | Drain Plug Gasket | 59-57 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 59-57 | BS12446 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 59-57 | VS6428 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 59-57 | SS13955 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 59-57 | 35062 | w/Air Brakes; 1 13/16" ID |
| 1 | Water Outlet Gasket | 59-57 | 4568 | w/Hydraulic Brakes |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 59-57 | TCS6402-1 | w/o Front end PTO |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 59-57 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 57 6.2L 379 (6211cc) OHV Diesel V8 (Chevrolet), 101mm Bore 1982-90 | | | | |
| L/D Truck VIN Codes "C" 1982-93 (L/D), "J" 1982-93 (H/D) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-82 | 9128PT | .010" thicker for use when block is refaced; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 90-82 | 8726PT | Standard thickness; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set w/o Head Gasket | 90-82 | HSU8726 | VIN Code "C"; L/D eng.; Head gskts., head bolts, exh. pipe packing, positive control exh. valve stem seals not incl.; Head bolt replacement recommended |
| 1 | Head Set w/o Head Gasket | 90-82 | HSU8726-1 | VIN Code "J"; H/D eng.; Head gskts., head bolts, exh. pipe packing, positive control exh. valve stem seals not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 90-82 | ES72724 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-82 | CS8726-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-82 | MS91585 | VIN Code "C"; L/D eng. |
| 1 | Int. Manifold Gasket Set | 90-82 | MS91586 | VIN Code "J"; H/D eng. |
| 1 | Exh. Manifold Gasket Set | 90-82 | MS91587 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-82 | 60556 | Packing; 1 3/4" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-82 | 70150 | Injection pump mounting |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 6.2L 379 (6211cc) OHV Diesel V8 (Chevrolet), 101mm Bore 1982-90 57 | | | | |
|---|----------------------------|-------|------------|---|
| L/D Truck VIN Codes "C" 1982-93 (L/D), "J" 1982-93 (H/D) (cont.) | | | | |
| QTY | FUEL PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-82 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired Plate |
| 1 | Fuel Pump Mounting Gasket | 90-82 | 5182 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-82 | OS34400 | |
| 1 | Drain Plug Gasket | 90-82 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-82 | BS40529 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-82 | VS50228C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72711 | Exh.; Positive control; Exc. "C1500" & "K1500" & "C2500" & "K2500" & "C3500" & "K3500" models; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-82 | SS5112 | Int. & Exh.; O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-82 | 35289 | Outlet; "G20" & "G2500" & "G30" & "G3500" models |
| 1 | Thermostat Gasket | 90-82 | 35271 | Outlet; Exc. "G20" & "G2500" & "G30" & "G3500" models; Exc. Forward control chassis |
| 1 | Thermostat Gasket | 90-82 | 35289 | Outlet; Exc. "G20" & "G2500" & "G30" & "G3500" models; Forward control chassis |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Outlet Gasket | 90-82 | 35357 | Crossover |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Mounting Set | 90-82 | ES72674 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-82 | TCS45554 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-82 | TCS45686 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-82 | 16209 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-82 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-82 | 60555 | |
| 6.5L 396 OHV V8 (Chevrolet), 4.0938" Bore 1966-69 58 | | | | |
| L/D Truck VIN Codes "E" 1968-69, "Y" 1968-69 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 69-66 | 502SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 69-66 | 8180PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 69-66 | 8180SP-1 | HeadSaver® |
| 1 | Head Set | 69-66 | HS8180PT-5 | Exh. pipe packing & LPG int. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-66 | FS8180PT-9 | Exh. pipe packing & LPG int. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 69-66 | CS8180-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 69-66 | MS90240-2 | Exc. LPG |
| 1 | Int. Manifold Gasket Set | 69-66 | MS90323 | LPG |
| 1 | Exh. Manifold Gasket Set | 69-66 | MS90502 | Opt. H/D |
| 1 | Exh. Manifold Gasket Set | 69-66 | MS90206 | OEM style |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 69-66 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 69-66 | 60986 | Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 69-66 | 9587 | Packing; 1 or 2 Req'd.; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 69-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-66 | OS30061C-1 | Cork |
| 1 | Oil Pan Gasket Set | 69-66 | OS30061T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 69-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-66 | BS40096-1 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-66 | VS30055C | Cork; Old design |
| 1 | Valve Cover Gasket Set | 69-66 | VS30055R | Rubber; Improved design |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 58 6.5L 396 OHV V8 (Chevrolet), 4.0938" Bore 1966-69 | | | | |
|---|-----------------------------|-------|------------|---|
| (cont.) L/D Truck VIN Codes "E" 1968-69, "Y" 1968-69 | | | | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-66 | SS71152 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 69-66 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 69-66 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 69-66 | 30060 | To block |
| 1 | Water Pump Gasket | 69-66 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 69-66 | TCS45060 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 69-66 | TCS45272 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 69-66 | 16205 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 69-66 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 69-68 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 69-66 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-68 | 60043 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Carter |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Holley |
| 1 | Carb. Mounting Gasket | 67-66 | 60043 | w/4 Bbl.; Rochester |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 69-66 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 69-66 | 72665 | Distributor to oil pump shaft retainer |
| 59 6.6L 400 OHV V8 (Chevrolet), 4.125" Bore 1970-80 | | | | |
| L/D Truck VIN Codes "E" 1972, "K" 1970, "M" 1975, "R" 1972-80, "U" 1973-76, "X" 1980 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-70 | 8364PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 80-70 | HS8364PT-3 | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 80-70 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-70 | FS8364PT-3 | Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-70 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-79 | MS90314-2 | |
| 1 | Int. Manifold Gasket Set | 78 | MS90314-3 | "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models |
| 1 | Int. Manifold Gasket Set | 78 | MS90314-2 | Exc. "C20" & "G20" & "K20" & "C2500" & "G2500" & "K2500" & "C30" & "G30" & "K30" & "C3500" & "G3500" & "K3500" models |
| 1 | Int. Manifold Gasket Set | 77-76 | MS90314-3 | |
| 1 | Int. Manifold Gasket Set | 75-70 | MS90314-2 | |
| 1 | Exh. Manifold Gasket Set | 80-70 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-70 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80-70 | 60986 | Opt. sintered metal; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 80-70 | 8194 | Packing; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 80-70 | 9587 | Packing; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-70 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 80-70 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-75 | OS5197C-5 | Cork |
| 1 | Oil Pan Gasket Set | 80-75 | OS34510T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-70 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 74-70 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 74-70 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 80-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-70 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 80-70 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 6.6L 400 OHV V8 (Chevrolet), 4.125" Bore 1970-80 59 | | | | |
|---|-----------------------------|-------|------------|--|
| L/D Truck VIN Codes "E" 1972, "K" 1970, "M" 1975, "R" 1972-80, "U" 1973-76, "X" 1980 (cont.) | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-70 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 80-70 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 80-70 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 80-70 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 80-70 | VS12869R | Rubber |
| 2 | Load Spreader Set | 80-70 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-70 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 80-70 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-70 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 80-70 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 80-70 | 5152 | To block |
| 1 | Water Pump Gasket | 80-70 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-75 | TCS45121 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 74-70 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 80-75 | TCS45265 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74-70 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 80-70 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 80-70 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 80-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 73-71 | 60255 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 80-78 | 72587 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 80-70 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 80-75 | 70950 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 80-70 | 72665 | Distributor to oil pump shaft retainer |
| 6.6L 402 OHV V8 (Chevrolet), 4.125" Bore 1970-72 60 | | | | |
| L/D Truck VIN Codes "E" 1970-72, "K" 1971, "S" 1972, "U" 1972 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 72-70 | 502SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 72-70 | 8180PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 72-70 | 8180SP-1 | HeadSaver® |
| 1 | Head Set | 72-70 | HS8180PT-5 | Exh. pipe packing & LPG int. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 72-70 | FS8180PT-9 | Exh. pipe packing & LPG int. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 72-70 | CS8180-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 72-70 | MS90240-2 | Exc. LPG |
| 1 | Int. Manifold Gasket Set | 72-70 | MS90323 | LPG |
| 1 | Exh. Manifold Gasket Set | 72-70 | MS90502 | Opt. H/D |
| 1 | Exh. Manifold Gasket Set | 72-70 | MS90206 | OEM style |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 72-70 | 60117 | Heat riser; 3 1/16" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 72-70 | 60986 | Opt. sintered metal; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 72-70 | 9587 | Packing; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 60 6.6L 402 OHV V8 (Chevrolet), 4.125" Bore 1970-72 | | | | |
|--|-----------------------------|-------|------------|---|
| (cont.) L/D Truck VIN Codes "E" 1970-72, "K" 1971, "S" 1972, "U" 1972 | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-70 | OS30061C-1 | Cork |
| 1 | Oil Pan Gasket Set | 72-70 | OS30061T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 72-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-70 | BS40096-1 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72-70 | VS30055C | Cork; Old design |
| 1 | Valve Cover Gasket Set | 72-70 | VS30055R | Rubber; Improved design |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 72-70 | SS71152 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-70 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 72-70 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 72-70 | 30060 | To block |
| 1 | Water Pump Gasket | 72-70 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 72-70 | TCS45060 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 72-70 | TCS45272 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 72-70 | 16205 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 72-70 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 72-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 72-71 | 60255 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 72-70 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 72-70 | 72665 | Distributor to oil pump shaft retainer |
| 61 6.6L 403 OHV V8 (Oldsmobile), 4.351" Bore 1977-78 | | | | |
| L/D Truck VIN Code "K" 1977-78 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 78-77 | 8507PT | 2 Req'd. |
| 1 | Head Set | 78-77 | HS8507PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 78-77 | FS8507PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 78-77 | CS8171-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 78-77 | MS96027 | |
| 1 | Exh. Manifold Gasket Set | 78-77 | MS90021 | 1 9/16" x 2 1/8" end ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 78-77 | 60240 | Packing; 2 3/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 78-77 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-77 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 78-77 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 78-77 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-77 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-77 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 78-77 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 78-77 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 78-77 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 78-77 | 35130 | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 6.6L 403 OHV V8 (Oldsmobile), 4.351" Bore 1977-78 61 L/D Truck VIN Code "K" 1977-78 (cont.) | | | | |
|---|----------------------------|-------|------------|---|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 78-77 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 78-77 | 35065 | w/A/C |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 78-77 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 78-77 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 78-77 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 78-77 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 78-77 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 78-77 | 60335 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 78-77 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 78-77 | 424 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 78-77 | 71098 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 78-77 | 9948 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 78-77 | 13458 | |
| 6.7L 409 OHV V8 (Chevrolet), 4.3125" Bore 1962-65 62 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 65-62 | 8007PT | |
| 1 | Head Set | 65-62 | HS8007PT-3 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 65-62 | FS8007PT-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 65-62 | MS9459B | |
| 1 | Exh. Manifold Gasket Set | 65-62 | MS9908 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 65-62 | 9097 | Heat riser; 1 or 2 Req'd.; 3" bolt hole centers |
| 2 | Exhaust Pipe Gasket | 65-62 | 60986 | Opt. sintered metal; 2 17/32" ID |
| 2 | Exhaust Pipe Gasket | 65-62 | 9587 | Packing; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 65-62 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 65-62 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-62 | OS13190C | |
| 1 | Drain Plug Gasket | 65-62 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65-62 | BS40096 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-62 | VS13199R | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 65-62 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 65-62 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 65-62 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 65-62 | 11726 | To block |
| 1 | Water Pump Gasket | 65-62 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 65-62 | TCS11727-1 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 65-62 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 65-62 | 9474 | w/4 Bbl. |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 62 6.7L 409 OHV V8 (Chevrolet), 4.3125" Bore 1962-65 (cont.) L/D Truck | | | | |
|---|---------------------------|-------|------------|--|
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 65-62 | 72665 | Distributor to oil pump shaft retainer |
| 63 7.4L 454 OHV V8 (Chevrolet), 4.25" Bore 1970-90 L/D Truck VIN Codes "B" 1998-99 (Vortec), "E" 1970-71, "J" 1996-2000 (Vortec), "L" 1973-75, "N" 1987-97, "S" 1976-80, "V" 1972, "W" 1972 & 1980-89, "Y" 1973-78, "Z" 1973-75 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-80 | 508SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-80 | 8523PT-1 | PermaTorque® |
| 2 | Head Gasket | 79-70 | 502SD | PermaTorque Severe Duty® |
| 2 | Head Gasket | 79-70 | 8180PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-70 | 8180SP-1 | HeadSaver® |
| 1 | Head Set | 90-86 | HS8523PT-1 | Exh. pipe packing not incl.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8523PT | w/o H5D Emissions; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS8523PT-1 | w/H5D Emissions; Exh. pipe packing not incl.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 84-83 | HS8523PT | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 82-80 | HS8523PT | Premium valve stem seals incl. |
| 1 | Head Set | 79-70 | HS8180PT-5 | Exh. pipe packing & LPG int. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85 | FS8523PT | w/o H5D Emissions; Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84-83 | FS8523PT | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 82-80 | FS8523PT | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 79-70 | FS8180PT-9 | Exh. pipe packing & LPG int. manifold gskts. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-70 | CS8180-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-84 | MS90240 | |
| 1 | Int. Manifold Gasket Set | 83-79 | MS90240-2 | Exc. LPG |
| 1 | Int. Manifold Gasket Set | 79-70 | MS90323 | LPG |
| 1 | Int. Manifold Gasket Set | 78-75 | MS90240-2 | Exc. LPG; California |
| 1 | Int. Manifold Gasket Set | 78-75 | MS90240 | Exc. LPG; Exc. California |
| 1 | Int. Manifold Gasket Set | 74-70 | MS90240-2 | Exc. LPG; w/o EGR |
| 1 | Int. Manifold Gasket Set | 74-70 | MS90240 | Exc. LPG; w/EGR |
| 1 | Exh. Manifold Gasket Set | 90-70 | MS90502 | Opt. H/D |
| 1 | Exh. Manifold Gasket Set | 90-70 | MS90206 | OEM style |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-83 | 60584 | Packing; 2 1/2" ID Steel sleeve to manifold; 2 1/4" ID Gasket to pipe |
| 1 | Exhaust Pipe Gasket | 82-70 | 60986 | Opt. sintered metal; 2 17/32" ID |
| 1 | Exhaust Pipe Gasket | 82-70 | 9587 | Packing; 2 17/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-70 | OS30061C-1 | Cork |
| 1 | Oil Pan Gasket Set | 90-70 | OS30061T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 90-70 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-70 | BS40096-1 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50090R | PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 85 | VS30055C | w/o H5D Emissions; Cork; Old design |
| 1 | Valve Cover Gasket Set | 85 | VS30055R | w/o H5D Emissions; Rubber; Improved design |
| 1 | Valve Cover Gasket Set | 85 | VS50090R | w/H5D Emissions; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 84-70 | VS30055C | Cork; Old design |
| 1 | Valve Cover Gasket Set | 84-70 | VS30055R | Rubber; Improved design |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-70 | SS71152 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-70 | 35062 | Gskt.; 1 13/16" ID |
| 1 | Water Outlet Gasket | 90-70 | 35562T | Gskt.; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 90-70 | 30060 | To block |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 7.4L 454 OHV V8 (Chevrolet), 4.25" Bore 1970-90 63 | | | | |
|--|-----------------------------|-------|------------|---|
| L/D Truck VIN Codes "B" 1998-99 (Vortec), "E" 1970-71, "J" 1996-2000 (Vortec), "L" 1973-75, "N" (cont.) 1987-97, "S" 1976-80, "V" 1972, "W" 1972 & 1980-89, "Y" 1973-78, "Z" 1973-75 | | | | |
| QTY | WATER PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-70 | 11725 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-70 | TCS45060 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-70 | TCS45272 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-70 | 16205 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-70 | 16311 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-70 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-81 | 60482 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 80-74 | 60249 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 73-71 | 60255 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 70 | 60111 | w/4 Bbl. |
| 1 | Throttle Body Gasket | 90-87 | 60762 | w/TBI; Adapter to manifold |
| 1 | Throttle Body Gasket | 90-87 | 60786 | w/TBI; Throttle body to adapter |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 89-76 | 72591 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-70 | 70194 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-85 | 70954 | |
| 1 | EGR Gasket | 84-75 | 71098 | |
| 1 | EGR Gasket | 74-73 | 70836 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 90-70 | 72665 | Distributor to oil pump shaft retainer |
| QTY | OIL COOLER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Cooler Mounting Set | 90-76 | ES72671 | |
| 7.5L 455 OHV V8 (Oldsmobile), 4.125" Bore 1973-76 64 | | | | |
| L/D Truck VIN Codes "S" 1976, "W" 1973-75 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 76-73 | 8171PT-1 | |
| 1 | Head Set | 76-73 | HS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 76-73 | FS8171PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 76-73 | CS8171-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 76-73 | MS96015 | |
| 1 | Exh. Manifold Gasket Set | 76-75 | MS90021 | 1 9/16" x 2 1/8" end ports |
| 1 | Exh. Manifold Gasket Set | 74-73 | MS90078 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 76-75 | 60241 | Packing; 1 or 2 Req'd.; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 76-75 | 60240 | Packing; 2 3/8" ID |
| 1 | Exhaust Pipe Gasket | 74-73 | 60241 | Packing; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 76-73 | 13415 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-73 | OS13419C | Cork |
| 1 | Oil Pan Gasket Set | 76-73 | OS30471C | Cork-Ply® |
| 1 | Drain Plug Gasket | 76-73 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-73 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-73 | VS13403C | Cork |
| 1 | Valve Cover Gasket Set | 76-73 | VS50259R | Rubber; 11/64" thick |
| 1 | Valve Cover Gasket Set | 76-73 | VS13403R | Rubber; 3/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-73 | SS70393 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-73 | 35130 | |

(continued on next page)

GMC Truck (Incl. Minivans and SUV's)

| 64 7.5L 455 OHV V8 (Oldsmobile), 4.125" Bore 1973-76 | | | | |
|---|----------------------------|-------|----------|-------------------------|
| (cont.) L/D Truck VIN Codes "S" 1976, "W" 1973-75 | | | | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 76-73 | 35059 | w/o A/C |
| 1 | Water Pump Gasket | 76-73 | 35059 | w/o H/D cooling |
| 1 | Water Pump Gasket | 76-73 | 35065 | w/A/C |
| 1 | Water Pump Gasket | 76-73 | 35065 | w/H/D cooling |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 76-73 | TCS13417 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 76-73 | TCS45270 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 76-73 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 76-73 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 76-73 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 76-73 | 60335 | w/4 Bbl. |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 76-73 | 72586 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 76-73 | 424 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 76-73 | 71098 | EGR valve |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 76-73 | 9948 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 76-73 | 13458 | |

Grumman Truck

| Engine Finding Index | | | | | |
|---|---------|----------|--------|-------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.5L 151 OHV L4 4" Bore (Pontiac) (GMC Eng.) L/D Truck | 1987-90 | 1 | | | |

| 1 2.5L 151 OHV L4 (Pontiac), 4" Bore (GMC Eng.) 1987-90 | | | | |
|--|--------------------------|-------|------------|---|
| L/D Truck VIN Codes "A" 1991-93, "E" 1987-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 515SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 1 | Head Gasket | 90-87 | 9405PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 90-88 | HS9405PT-4 | VIN Code "E"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9405PT-3 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-87 | ES72733 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS8686 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93688 | VIN Code "E" |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS93689 | VIN Codes "A" & "E" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60592 | Packing |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30409C | |
| 1 | Drain Plug Gasket | 90-88 | 72598 | Drain plug & filter seal |
| 1 | Drain Plug Gasket | 90-87 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40578 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 90-87 | 16259 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-87 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50329C | Cork |
| 1 | Valve Cover Gasket Set | 90-88 | VS50179T | PermaDryPlus® |

(continued on next page)

Grumman Truck

| 2.5L 151 OHV L4 (Pontiac), 4" Bore (GMC Eng.) 1987-90 1 L/D Truck VIN Codes "A" 1991-93, "E" 1987-91 (cont.) | | | | |
|---|----------------------------------|--------------|-----------------|--------------------------------|
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87 | VS50179C | Cork |
| 1 | Valve Cover Gasket Set | 87 | VS50179T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 87 | VS50179R | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 90-87 | PS50276C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72684 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-87 | 35430 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35062 | Outlet; 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-87 | TCS13198-2 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-87 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-87 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-87 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-87 | 60706 | w/TBI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-87 | 60764 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-87 | 70484-1 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70978 | |

Henry J - See Kaiser Honda Car (Incl. Acura, Honda)

| Engine Finding Index | | | | | |
|--|---------------|----------|---|---------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.2L 1169cc SOHC L4 70mm Bore (8 Valve)..... | 1973 | 1 | 1.6L 1601cc SOHC L4 77mm Bore (12 Valve)..... | 1979-85 | 14 |
| 1.2L 1238cc SOHC L4 72mm Bore (8 Valve)..... | 1974-79 | 2 | 1.8L 1751cc SOHC L4 77mm Bore (12 Valve)..... | 1979-83 | 15 |
| 1.3L 1335cc SOHC L4 72mm Bore (8 Valve)..... | 1980-83 | 3 | 1.8L 1829cc SOHC L4 80mm Bore (12 Valve)..... | 1983-87 | 16 |
| 1.3L 1342cc SOHC L4 74mm Bore (8 Valve)..... | 1984-87 | 4 | 1.8L 1834cc DOHC L4 81mm Bore (16 Valve) | 1990 | 17 |
| 1.5L 1488cc SOHC L4 74mm Bore (8 Valve)..... | 1975-83 | 5 | 2.0L 1955cc SOHC L4 82.7mm Bore (12 Valve)..... | 1985-89 | 18 |
| 1.5L 1488cc SOHC L4 74mm Bore (8 Valve)..... | 1985-87 | 6 | 2.0L 1958cc DOHC L4 81mm Bore (16 Valve) | 1988-90 | 19 |
| 1.5L 1488cc SOHC L4 74mm Bore (12 Valve)..... | 1984-87 | 7 | 2.0L 1958cc SOHC L4 81mm Bore (12 Valve)..... | 1988-90 | 20 |
| 1.5L 1488cc SOHC L4 74mm Bore (12 Valve)..... | 1985-87 | 8 | 2.1L 2056cc DOHC L4 83mm Bore (16 Valve) | 1990 | 21 |
| 1.5L 1493cc SOHC L4 75mm Bore (16 Valve)..... | 1988-90 | 9 | 2.2L 2156cc SOHC L4 85mm Bore (16 Valve)..... | 1990 | 22 |
| 1.5L 1493cc SOHC L4 75mm Bore (8 Valve)..... | 1988-90 | 10 | 2.5L 2494cc SOHC V6 84mm Bore (24 Valve) | 1986-87 | 23 |
| 1.6L 1590cc DOHC L4 75mm Bore (16 Valve) | 1986-89 | 11 | 2.7L 2675cc SOHC V6 87mm Bore (24 Valve) | 1987-90 | 24 |
| 1.6L 1590cc SOHC L4 75mm Bore (16 Valve)..... | 1988-90 | 12 | | | |
| 1.6L 1599cc SOHC L4 74mm Bore (12 Valve)..... | 1976-79 | 13 | | | |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| A18A1 | 1.8L 1829cc SOHC L4 80mm Bore (12 Valve) | 16 | BS1 | 2.0L 1955cc SOHC L4 82.7mm Bore (12 Valve)..... | 18 |
| A18A2 | 1.8L 1829cc SOHC L4 80mm Bore (12 Valve) | 16 | BS2 | 2.0L 1955cc SOHC L4 82.7mm Bore (12 Valve)..... | 18 |
| A20A1 | 2.0L 1955cc SOHC L4 82.7mm Bore (12 Valve)..... | 18 | BT1 | 2.0L 1955cc SOHC L4 82.7mm Bore (12 Valve)..... | 18 |
| A20A2 | 2.0L 1955cc SOHC L4 82.7mm Bore (12 Valve)..... | 18 | BT2 | 2.0L 1955cc SOHC L4 82.7mm Bore (12 Valve)..... | 18 |
| A20A3 | 2.0L 1955cc SOHC L4 82.7mm Bore (12 Valve)..... | 18 | B18A1 | 1.8L 1834cc DOHC L4 81mm Bore (16 Valve)..... | 17 |
| A20A4 | 2.0L 1955cc SOHC L4 82.7mm Bore (12 Valve)..... | 18 | B18B1 | 1.8L 1834cc DOHC L4 81mm Bore (16 Valve) | 17 |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| Engine Code Index | | | | | |
|---------------------|--|----------|-------------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| B20A3 | 2.0L 1958cc SOHC L4 81mm Bore (12 Valve) | 20 | ED2 | 1.5L 1488cc SOHC L4 74mm Bore (8 Valve) | 5 |
| B20A5 | 2.0L 1958cc DOHC L4 81mm Bore (16 Valve) | 19 | ED3 | 1.5L 1488cc SOHC L4 74mm Bore (8 Valve) | 5 |
| B21A1 | 2.1L 2056cc DOHC L4 83mm Bore (16 Valve) | 21 | ED4 | 1.5L 1488cc SOHC L4 74mm Bore (8 Valve) | 5 |
| C25A1 | 2.5L 2494cc SOHC V6 84mm Bore (24 Valve) | 23 | EF1 | 1.6L 1599cc SOHC L4 74mm Bore (12 Valve) | 13 |
| C27A1 | 2.7L 2675cc SOHC V6 87mm Bore (24 Valve) | 24 | EF2 | 1.6L 1599cc SOHC L4 74mm Bore (12 Valve) | 13 |
| C27A4 | 2.7L 2675cc SOHC V6 87mm Bore (24 Valve) | 24 | EG | 1.6L 1599cc SOHC L4 74mm Bore (12 Valve) | 13 |
| D13A1 | 1.3L 1342cc SOHC L4 74mm Bore (8 Valve) | 4 | EJ1 | 1.3L 1335cc SOHC L4 72mm Bore (8 Valve) | 3 |
| D13A2 | 1.3L 1342cc SOHC L4 74mm Bore (8 Valve) | 4 | EK1 | 1.8L 1751cc SOHC L4 77mm Bore (12 Valve) | 15 |
| D15A1 | 1.5L 1488cc SOHC L4 74mm Bore (12 Valve) | 7 | EL | 1.6L 1601cc SOHC L4 77mm Bore (12 Valve) | 14 |
| D15A2 (CRX HF only) | 1.5L 1488cc SOHC L4 74mm Bore (8 Valve) | 6 | EM1 | 1.5L 1488cc SOHC L4 74mm Bore (8 Valve) | 5 |
| D15A2 (Exc. CRX HF) | 1.5L 1488cc SOHC L4 74mm Bore (12 Valve) | 7 | EN1 | 1.3L 1335cc SOHC L4 72mm Bore (8 Valve) | 3 |
| D15A3 | 1.5L 1488cc SOHC L4 74mm Bore (12 Valve) | 8 | ES1 | 1.8L 1829cc SOHC L4 80mm Bore (12 Valve) | 16 |
| D15B1 | 1.5L 1493cc SOHC L4 75mm Bore (16 Valve) | 9 | ES2 | 1.8L 1829cc SOHC L4 80mm Bore (12 Valve) | 16 |
| D15B2 | 1.5L 1493cc SOHC L4 75mm Bore (16 Valve) | 9 | ES3 | 1.8L 1829cc SOHC L4 80mm Bore (12 Valve) | 16 |
| D15B6 | 1.5L 1493cc SOHC L4 75mm Bore (8 Valve) | 10 | ET1 | 1.8L 1829cc SOHC L4 80mm Bore (12 Valve) | 16 |
| D15B7 | 1.5L 1493cc SOHC L4 75mm Bore (16 Valve) | 9 | ET2 | 1.8L 1829cc SOHC L4 80mm Bore (12 Valve) | 16 |
| D15B8 | 1.5L 1493cc SOHC L4 75mm Bore (8 Valve) | 10 | EV1 | 1.3L 1342cc SOHC L4 74mm Bore (8 Valve) | 4 |
| D15Z1 | 1.5L 1493cc SOHC L4 75mm Bore (16 Valve) | 9 | EV2 | 1.3L 1342cc SOHC L4 74mm Bore (8 Valve) | 4 |
| D16A1 | 1.6L 1590cc DOHC L4 75mm Bore (16 Valve) | 11 | EW1 (CRX HF only) | 1.5L 1488cc SOHC L4 74mm Bore (8 Valve) | 6 |
| D16A6 | 1.6L 1590cc SOHC L4 75mm Bore (16 Valve) | 12 | EW1 (Exc. CRX HF) | 1.5L 1488cc SOHC L4 74mm Bore (12 Valve) | 7 |
| D16B5 | 1.6L 1590cc SOHC L4 75mm Bore (16 Valve) | 12 | EW2 | 1.5L 1488cc SOHC L4 74mm Bore (12 Valve) | 7 |
| D16Y5 | 1.6L 1590cc SOHC L4 75mm Bore (16 Valve) | 12 | EW3 | 1.5L 1488cc SOHC L4 74mm Bore (12 Valve) | 8 |
| D16Y7 | 1.6L 1590cc SOHC L4 75mm Bore (16 Valve) | 12 | EW4 | 1.5L 1488cc SOHC L4 74mm Bore (12 Valve) | 8 |
| D16Y8 | 1.6L 1590cc SOHC L4 75mm Bore (16 Valve) | 12 | EZ1 | 1.6L 1601cc SOHC L4 77mm Bore (12 Valve) | 14 |
| D16Z6 | 1.6L 1590cc SOHC L4 75mm Bore (16 Valve) | 12 | F22A1 | 2.2L 2156cc SOHC L4 85mm Bore (16 Valve) | 22 |
| EB1 | 1.2L 1169cc SOHC L4 70mm Bore (8 Valve) | 1 | F22A4 | 2.2L 2156cc SOHC L4 85mm Bore (16 Valve) | 22 |
| EB2 | 1.2L 1238cc SOHC L4 72mm Bore (8 Valve) | 2 | F22A6 | 2.2L 2156cc SOHC L4 85mm Bore (16 Valve) | 22 |
| EB3 | 1.2L 1238cc SOHC L4 72mm Bore (8 Valve) | 2 | F22B1 | 2.2L 2156cc SOHC L4 85mm Bore (16 Valve) | 22 |
| EC | 1.5L 1488cc SOHC L4 74mm Bore (8 Valve) | 5 | F22B2 | 2.2L 2156cc SOHC L4 85mm Bore (16 Valve) | 22 |
| ED1 | 1.5L 1488cc SOHC L4 74mm Bore (8 Valve) | 5 | | | |

1 1.2L 1169cc SOHC L4 (8 Valve), 70mm Bore 1973 Eng. Code "EB1" 1973

| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
|-----|----------------------|-------|----------|-------------------|
| 1 | Rear Main Seal Set | 73 | BS40381 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Grommet Set | 73 | ES70337 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 73 | 25601 | Thermostat gskt. |

Honda Car (Incl. Acura, Honda)

| 1.2L 1238cc SOHC L4 (8 Valve), 72mm Bore 1974-79 2 | | | | |
|---|---------------------------|-------|------------|--|
| Eng. Codes "EB2" 1974-77, "EB3" 1978-79 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-77 | 60402 | Ring |
| 1 | Exhaust Pipe Gasket | 76 | 60402 | Ring; From Ser. No. C2191402 |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-76 | OS30419R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 75 | OS30419R | From Ser. No. EB2-2025149; PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-74 | BS40381 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Grommet Set | 79-74 | ES70337 | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 76-74 | 25601 | Thermostat gskt. |
| 1 | O-Ring | 79-77 | 35316 | Thermostat O-ring |
| 1.3L 1335cc SOHC L4 (8 Valve), 72mm Bore 1980-83 3 | | | | |
| Eng. Codes "EJ1" 1980-83, "EN1" 1980-83 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83 | 60566 | Eng. Code "EJ1"; Flexible joint ring |
| 1 | Exhaust Pipe Gasket | 83-81 | 23624 | Front; Eng. Code "EJ1" |
| 1 | Exhaust Pipe Gasket | 83-80 | 60517 | Eng. Codes "EJ1" & "EN1"; Converter Pre-Chamber |
| 1 | Exhaust Pipe Gasket | 83-80 | 23624 | Front; Eng. Code "EN1" |
| 1 | Exhaust Pipe Gasket | 83-80 | 60567 | Rear; Eng. Codes "EJ1" & "EN1" |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-80 | OS30419R | Eng. Codes "EJ1" & "EN1"; PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-80 | BS40381 | Eng. Codes "EJ1" & "EN1"; Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-82 | VS50217R-1 | Eng. Code "EJ1"; w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 81-80 | VS50188R-1 | Eng. Code "EJ1"; w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 83-80 | ES70337 | Eng. Codes "EJ1" & "EN1" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-80 | SS72546 | Int. & Exh.; Eng. Codes "EJ1" & "EN1"; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 83-80 | 35506 | Eng. Code "EJ1"; Thermostat case/Distributor holder |
| 1 | Thermostat Gasket | 83-80 | 35376 | Eng. Codes "EJ1" & "EN1"; Thermostat mounting |
| 1 | O-Ring | 83-80 | 35316 | Eng. Codes "EJ1" & "EN1"; Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 83-80 | TCS45718 | Eng. Code "EN1"; w/o Dust seals |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-80 | 70978 | Eng. Codes "EJ1" & "EN1" |
| 1.3L 1342cc SOHC L4 (8 Valve), 74mm Bore 1984-87 4 | | | | |
| Eng. Codes "D13A1" 1987, "D13A2" 1987, "EV1" 1984-86, "EV2" 1984-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-84 | 9219PT-1 | |
| 1 | Head Set | 87-85 | HS9219PT-1 | Exc. Canada; Exh. pipe to muffler gskt. & flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-84 | HS9219PT-3 | Canada; Exh. pipe to muffler gskt. & flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS9219PT-1 | "CRX" model; Valve cover gskt., exh. pipe to muffler gskt., flexible joint ring not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS9219PT-1 | Exc. "CRX" model; Exc. Canada; Exh. pipe to muffler gskt. & flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-84 | CS9219-2 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-84 | MS93281 | Canada |
| 1 | Int. Manifold Gasket Set | 87-84 | MS92226 | Exc. Canada |
| 1 | Exh. Manifold Gasket Set | 87-84 | MS92227 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-84 | 60612 | Converter |
| 1 | Exhaust Pipe Gasket | 87-84 | 60566 | Flexible joint ring |
| 1 | Exhaust Pipe Gasket | 87-84 | 60569 | Pipe to muffler |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 4 1.3L 1342cc SOHC L4 (8 Valve), 74mm Bore 1984-87 | | | | |
|---|----------------------------------|--------------|-----------------|---|
| (cont.) Eng. Codes "D13A1" 1987, "D13A2" 1987, "EV1" 1984-86, "EV2" 1984-86 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-84 | 23624 | Front; Canada |
| 1 | Exhaust Pipe Gasket | 87-84 | 60578 | Front; Exc. Canada |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-84 | OS30542R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-84 | BS40430 | Rubber; One-piece |
| 1 | Repair Sleeve | 87-84 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-85 | VS50249R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 84 | VS50250R | "CRX" model; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 84 | VS50249R | Exc. "CRX" model; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-84 | SS72713 | Aux.; Exc. Canada; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-84 | SS72632 | Int. & Exh.; Canada; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-84 | SS72546 | Int. & Exh.; Exc. Canada; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 87-84 | 35315 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-84 | 35317 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-84 | TCS45879 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-84 | TCS45620 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-84 | TCS45618 | w/Dust seals |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-84 | 70978 | |
| 5 1.5L 1488cc SOHC L4 (8 Valve), 74mm Bore 1975-83 | | | | |
| Eng. Codes "EC" 1975-79, "ED1" 1975, "ED2" 1975, "ED3" 1976-79, "ED4" 1978-79, "EM1" 1980-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-77 | 21214PT-1 | |
| 1 | Head Set | 83-82 | HS21214PT-3 | Rear exh. pipe gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 81-80 | HS21214PT-2 | Rear exh. pipe gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-80 | 60517 | Converter Pre-Chamber |
| 1 | Exhaust Pipe Gasket | 83-80 | 60568 | Rear |
| 1 | Exhaust Pipe Gasket | 83-75 | 23624 | Front |
| 1 | Exhaust Pipe Gasket | 79-76 | 60567 | Rear |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-75 | OS30419R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-75 | BS40381 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-82 | VS50217R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 81-80 | VS50188R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 83-80 | ES70337 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-75 | SS72546 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 83-75 | 35506 | Thermostat case/Distributor holder |
| 1 | Thermostat Gasket | 83-75 | 25601 | Thermostat gskt. |
| 1 | O-Ring | 83-75 | 35316 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-80 | TCS45760-1 | w/o Dust seals |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-80 | 70978 | |

Honda Car (Incl. Acura, Honda)

| 1.5L 1488cc SOHC L4 (8 Valve), 74mm Bore 1985-87 6 Eng. Codes "D15A2" 1987, "EW1" 1985-86 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-85 | 9219PT-1 | |
| 1 | Head Set | 87-85 | HS9219PT-1 | "CRX" model; ('1500 HF' only); Valve cover gskt., exh. pipe to muffler gskt., flexible joint ring not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-85 | CS9219-2 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-85 | MS92226 | |
| 1 | Exh. Manifold Gasket Set | 87-85 | MS92227 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87 | 60568 | Pipe to muffler |
| 1 | Exhaust Pipe Gasket | 87-85 | 60612 | Converter |
| 1 | Exhaust Pipe Gasket | 87-85 | 60566 | Flexible joint ring |
| 1 | Exhaust Pipe Gasket | 87-85 | 60578 | Front |
| 1 | Exhaust Pipe Gasket | 86-85 | 60569 | Pipe to muffler |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-85 | OS30542R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-85 | BS40430 | Rubber; One-piece |
| 1 | Repair Sleeve | 87-85 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-85 | VS50250R | "CRX" model; ('1500 HF' only); PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-85 | SS72713 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-85 | SS72632 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 87-85 | 35315 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-85 | 35317 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-85 | TCS45879 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-85 | TCS45620 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-85 | TCS45618 | w/Dust seals |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-85 | 70978 | |
| 1.5L 1488cc SOHC L4 (12 Valve), 74mm Bore 1984-87 7 Eng. Codes "D15A1" 1987, "D15A2" 1987, "EW1" 1984-86, "EW2" 1984-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-84 | 9219PT-1 | |
| 1 | Head Set | 87-84 | HS9219PT-3 | Canada; Exh. pipe to muffler gskt. & flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-84 | HS9219PT-1 | Exc. Canada; Exh. pipe to muffler gskt. & flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-84 | CS9219-2 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-84 | MS93281 | Canada |
| 1 | Int. Manifold Gasket Set | 87-84 | MS92226 | Exc. Canada |
| 1 | Exh. Manifold Gasket Set | 87-84 | MS92227 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87 | 60568 | Pipe to muffler |
| 1 | Exhaust Pipe Gasket | 87-84 | 60612 | Converter |
| 1 | Exhaust Pipe Gasket | 87-84 | 60566 | Flexible joint ring |
| 2 | Exhaust Pipe Gasket | 87-84 | 60776 | Front; Canada; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 87-84 | 60578 | Front; Exc. Canada |
| 1 | Exhaust Pipe Gasket | 86-84 | 60569 | Pipe to muffler |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-84 | OS30542R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-84 | BS40430 | Rubber; One-piece |
| 1 | Repair Sleeve | 87-84 | 16275 | Use w/installation tool |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 7 1.5L 1488cc SOHC L4 (12 Valve), 74mm Bore 1984-87 (cont.) Eng. Codes "D15A1" 1987, "D15A2" 1987, "EW1" 1984-86, "EW2" 1984-86 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-84 | VS50249R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Stem Seal Set | 87-84 | SS72713 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-84 | SS72632 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 87-84 | 35315 | Thermostat O-ring |
| 1 | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-84 | 35317 | |
| 1 | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-84 | TCS45879 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-84 | TCS45620 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-84 | TCS45618 | w/Dust seals |
| 1 | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-84 | 70978 | |
| 8 1.5L 1488cc SOHC L4 (12 Valve), 74mm Bore 1985-87 Eng. Codes "D15A3" 1987, "EW3" 1985, "EW4" 1986 | | | | |
| 1 | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-85 | 9219PT-1 | |
| 1 | Head Set | 87-85 | HS9219PT-2 | Exh. pipe to muffler gskt. & flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-85 | CS9219-2 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-85 | MS93281 | |
| 1 | Exh. Manifold Gasket Set | 87-85 | MS92227 | |
| 1 | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-85 | 60612 | Converter |
| 1 | Exhaust Pipe Gasket | 87-85 | 60669 | Flexible joint ring |
| 1 | Exhaust Pipe Gasket | 87-85 | 60568 | Pipe to muffler |
| 1 | Exhaust Pipe Gasket | 87-85 | 23624 | Front |
| 1 | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-85 | OS30542R | PermaDry® molded rubber gskt. incl. |
| 1 | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-85 | BS40430 | Rubber; One-piece |
| 1 | Repair Sleeve | 87-85 | 16275 | Use w/installation tool |
| 1 | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-85 | VS50296R | PermaDry® molded rubber gskt. incl. |
| 1 | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-85 | SS72632 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 87-85 | 35315 | Thermostat O-ring |
| 1 | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-85 | 35317 | |
| 1 | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-85 | TCS45879 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-85 | TCS45620 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-85 | TCS45618 | w/Dust seals |
| 1 | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-85 | 70978 | |
| 9 1.5L 1493cc SOHC L4 (16 Valve), 75mm Bore 1988-90 Eng. Codes "D15B1" 1988-91, "D15B2" 1988-91, "D15B7" 1992-95, "D15Z1" 1992-95 (VTEC-E) | | | | |
| 1 | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9123PT | Eng. Codes "D15B1" & "D15B2" & "D15B7" |
| 1 | Head Gasket | 90-88 | 26320PT | Eng. Codes "D15B1" & "D15B2" & "D15B7"; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Set | 90-88 | HS9123PT | Eng. Codes "D15B1" & "D15B2"; Exh. pipe to muffler gskt. & flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 1.5L 1493cc SOHC L4 (16 Valve), 75mm Bore 1988-90 9 | | | | |
|--|---------------------------|-------|------------|---|
| Eng. Codes "D15B1" 1988-91, "D15B2" 1988-91, "D15B7" 1992-95, "D15Z1" 1992-95 (VTEC-E) (cont.) | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Installation Set | 90-88 | HIS9123PT | Eng. Codes "D15B1" & "D15B2"; Exh. pipe to manifold gskt., exh. pipe to muffler gskt., flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9123 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94119-2 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; Improved design |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94118-1 | Eng. Codes "D15B1" & "D15B2" & "D15B7" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60568 | Eng. Codes "D15B1" & "D15B2"; Pipe to muffler |
| 1 | Exhaust Pipe Gasket | 90-88 | 23624 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 90-88 | 60517 | Eng. Codes "D15B1" & "D15B2"; After converter |
| 1 | Exhaust Pipe Gasket | 90-88 | 60669 | Eng. Codes "D15B1" & "D15B2"; To converter |
| 1 | Exhaust Pipe Gasket | 88 | 60566 | Eng. Code "D15B1"; Pipe to muffler |
| 1 | Exhaust Pipe Gasket | 88 | 60568 | Eng. Code "D15B2"; Pipe to muffler |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30542R | Eng. Codes "D15B1" & "D15B2" & "D15B7"; PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40430 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; Rubber; One-piece |
| 1 | Repair Sleeve | 90-88 | 16275 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50326R | Eng. Codes "D15B1" & "D15B2" & "D15B7"; w/o Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50326R-1 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; w/Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-88 | ES70362 | Eng. Codes "D15B1" & "D15B2" & "D15B7" |
| 1 | Spark Plug Tube Seal Set | 90-88 | ES70280 | Eng. Codes "D15B1" & "D15B2" & "D15B7" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS70283-1 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-88 | 35424 | Eng. Codes "D15B1" & "D15B2"; Thermostat |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35498 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35371 | Eng. Codes "D15B1" & "D15B2" & "D15B7" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45879 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; w/o Dust seals; Must be used w/OS 30542R |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45845 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; w/Dust seals; Must be used w/OS 30542R |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45620 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; w/o Dust seals |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45844 | Eng. Codes "D15B1" & "D15B2" & "D15B7"; w/Dust seals |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-88 | 60782 | Eng. Codes "D15B1" & "D15B2"; w/TBI; Gskt. |
| 1 | Throttle Body Gasket | 90-88 | 60792 | Eng. Codes "D15B1" & "D15B2"; w/TBI; O-ring |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70978 | Eng. Codes "D15B1" & "D15B2" & "D15B7" |
| 1.5L 1493cc SOHC L4 (8 Valve), 75mm Bore 1988-90 10 | | | | |
| Eng. Codes "D15B6" 1988-91, "D15B8" 1992-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9123PT | Eng. Codes "D15B6" & "D15B8" |
| 1 | Head Gasket | 90-88 | 26320PT | Eng. Codes "D15B6" & "D15B8"; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Set | 90-88 | HS9123PT-1 | Eng. Code "D15B6"; Exh. pipe to muffler gskt. & flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9123 | Eng. Codes "D15B6" & "D15B8"; PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94179 | Eng. Codes "D15B6" & "D15B8" |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 10 1.5L 1493cc SOHC L4 (8 Valve), 75mm Bore 1988-90 (cont.) Eng. Codes "D15B6" 1988-91, "D15B8" 1992-95 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94118-1 | Eng. Codes "D15B6" & "D15B8" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60568 | Eng. Code "D15B6"; Pipe to muffler |
| 1 | Exhaust Pipe Gasket | 90-88 | 60789 | Eng. Code "D15B6"; Converter to manifold |
| 1 | Exhaust Pipe Gasket | 90-88 | 60787 | Eng. Codes "D15B6" & "D15B8"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 88 | 60566 | Eng. Code "D15B6"; Pipe to muffler |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30542R | Eng. Codes "D15B6" & "D15B8"; PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40430 | Eng. Codes "D15B6" & "D15B8"; Rubber; One-piece |
| 1 | Repair Sleeve | 90-88 | 16275 | Eng. Codes "D15B6" & "D15B8"; Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50326R | Eng. Codes "D15B6" & "D15B8"; w/o Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50326R-1 | Eng. Codes "D15B6" & "D15B8"; w/Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-88 | ES70362 | Eng. Codes "D15B6" & "D15B8" |
| 1 | Spark Plug Tube Seal Set | 90-88 | ES70280 | Eng. Codes "D15B6" & "D15B8" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS70283 | Eng. Codes "D15B6" & "D15B8"; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-88 | 35424 | Eng. Code "D15B6"; Thermostat |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35498 | Eng. Codes "D15B6" & "D15B8"; Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35371 | Eng. Codes "D15B6" & "D15B8" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45879 | Eng. Codes "D15B6" & "D15B8"; w/o Dust seals; Must be used w/OS 30542R |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45845 | Eng. Codes "D15B6" & "D15B8"; w/Dust seals; Must be used w/OS 30542R |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45620 | Eng. Codes "D15B6" & "D15B8"; w/o Dust seals |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45844 | Eng. Codes "D15B6" & "D15B8"; w/Dust seals |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-88 | 60788 | Eng. Code "D15B6"; w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70978 | Eng. Codes "D15B6" & "D15B8" |
| 11 1.6L 1590cc DOHC L4 (16 Valve), 75mm Bore 1986-89 Eng. Code "D16A1" 1986-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-86 | 9451PT-1 | |
| 1 | Head Set | 89-88 | HS9451PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9451PT-1 | California; From eng. Ser. No. 2011330; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9451PT-1 | California; To eng. Ser. No. 2011329; Valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Set | 87 | HS9451PT-1 | Exc. California; From eng. Ser. No. 2235583; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9451PT-1 | Exc. California; To eng. Ser. No. 2235582; Valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Set | 86 | HS9451PT-1 | Valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-86 | MS93362 | |
| 1 | Exh. Manifold Gasket Set | 89-86 | MS93363 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-88 | 60669 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 89-88 | 60517 | Rear; Converter |
| 1 | Exhaust Pipe Gasket | 89-86 | 23624 | Flange |
| 2 | Exhaust Pipe Gasket | 87-86 | 60517 | Converter; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-86 | OS30542R | PermaDry® molded rubber gskt. incl. |

(continued on next page)

Honda Car (Incl. Acura, Honda)

1.6L 1590cc DOHC L4 (16 Valve), 75mm Bore 1986-89 11
Eng. Code "D16A1" 1986-89 (cont.)

| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 1 | Rear Main Seal Set | 89-86 | BS40430 | Rubber; One-piece |
| 1 | Repair Sleeve | 89-86 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-86 | VS50298R-1 | w/Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 89-86 | ES70362 | |
| 1 | Spark Plug Tube Seal Set | 89-86 | ES72179 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-88 | SS72632-1 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72632-1 | California; From eng. Ser. No. 2011330; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72546-1 | California; To eng. Ser. No. 2011329; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72632-1 | Exc. California; From eng. Ser. No. 2235583; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87 | SS72546-1 | Exc. California; To eng. Ser. No. 2235582; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 86 | SS72546-1 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89-86 | 35315 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-86 | 35371 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-86 | TCS45719 | |
| 1 | Camshaft Front Seal Set | 89-86 | TCS45718 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 89-86 | 60737 | w/MFI |

1.6L 1590cc SOHC L4 (16 Valve), 75mm Bore 1988-90 12
Eng. Codes "D16A6" 1988-91, "D16B5" 1998-2000 (CNG), "D16Y5" 1996-2000 (VTEC), "D16Y7" 1996-2000, "D16Y8" 1996-2000 (VTEC), "D16Z6" 1992-95 (VTEC)

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------|-------|------------|--|
| 1 | Head Gasket | 90-88 | 9123PT | Eng. Code "D16A6" |
| 1 | Head Gasket | 90-88 | 26320PT | Eng. Code "D16A6"; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Set | 90-88 | HS9123PT | Eng. Code "D16A6"; Exh. pipe to muffler gskt. & flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-88 | HIS9123PT | Eng. Code "D16A6"; Exh. pipe to manifold gskt., exh. pipe to muffler gskt., flexible joint ring not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9123 | Eng. Code "D16A6"; PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94119-2 | Eng. Code "D16A6"; Improved design |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94118-1 | Eng. Code "D16A6" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 60517 | Eng. Code "D16A6"; Converter Pre-Chamber |
| 1 | Exhaust Pipe Gasket | 90-88 | 23624 | Eng. Code "D16A6"; Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 90-88 | 60566 | Eng. Code "D16A6"; Pipe to muffler |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30542R | Eng. Code "D16A6"; PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40430 | Eng. Code "D16A6"; Rubber; One-piece |
| 1 | Repair Sleeve | 90-88 | 16275 | Eng. Code "D16A6"; Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50326R | Eng. Code "D16A6"; w/o Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50326R-1 | Eng. Code "D16A6"; w/Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-88 | ES70362 | Eng. Code "D16A6" |
| 1 | Spark Plug Tube Seal Set | 90-88 | ES70280 | Eng. Code "D16A6" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS70283-1 | Eng. Code "D16A6"; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-88 | 35424 | Eng. Code "D16A6"; Thermostat |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35498 | Eng. Code "D16A6"; Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35371 | Eng. Code "D16A6" |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 12 1.6L 1590cc SOHC L4 (16 Valve), 75mm Bore 1988-90 | | | | |
|--|---------------------------|-------|------------|---|
| (cont.) Eng. Codes "D16A6" 1988-91, "D16B5" 1998-2000 (CNG), "D16Y5" 1996-2000 (VTEC), "D16Y7" 1996-2000, "D16Y8" 1996-2000 (VTEC), "D16Z6" 1992-95 (VTEC) | | | | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45879 | Eng. Code "D16A6"; w/o Dust seals; Must be used w/OS 30542R |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45845 | Eng. Code "D16A6"; w/Dust seals; Must be used w/OS 30542R |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45620 | Eng. Code "D16A6"; w/o Dust seals |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45844 | Eng. Code "D16A6"; w/Dust seals |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-88 | 60737 | Eng. Code "D16A6"; w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70978 | Eng. Code "D16A6" |
| 13 1.6L 1599cc SOHC L4 (12 Valve), 74mm Bore 1976-79 | | | | |
| Eng. Codes "EF1" 1976-78, "EF2" 1976-78, "EG" 1978-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-76 | 21214PT-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-76 | 23624 | Front |
| 1 | Exhaust Pipe Gasket | 79-76 | 60567 | Rear |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-76 | OS30419R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-76 | BS40381 | Rubber; One-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-76 | SS72546 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 79-76 | 35506 | Thermostat case/Distributor holder |
| 1 | Thermostat Gasket | 79-76 | 25601 | Thermostat gskt. |
| 1 | O-Ring | 79-76 | 35316 | Thermostat O-ring |
| 14 1.6L 1601cc SOHC L4 (12 Valve), 77mm Bore 1979-85 | | | | |
| Eng. Codes "EL" 1979-83, "EZ1" 1984-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-84 | 9289PT | |
| 1 | Head Gasket | 83-82 | 8970PT | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-84 | MS92230 | |
| 1 | Int. & Exh. Gasket Set | 83-82 | MS91365 | |
| 1 | Exh. Manifold Gasket Set | 85-84 | MS92003 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-84 | 60568 | Pipe to muffler |
| 2 | Exhaust Pipe Gasket | 85-80 | 60517 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 85-79 | 60567 | Flexible joint ring |
| 1 | Exhaust Pipe Gasket | 85-79 | 23624 | Front |
| 1 | Exhaust Pipe Gasket | 83-79 | 60568 | Pipe to muffler; "Accord" model |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-84 | OS30469R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 83-79 | OS30419R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-84 | BS40430 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 81 | BS40381 | To Ser. No. 1250229; Rubber; One-piece |
| 1 | Rear Main Seal Set | 80-79 | BS40381 | Rubber; One-piece |
| 1 | Repair Sleeve | 85-84 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-84 | VS50241R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-84 | VS50394R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 81-79 | VS50199R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 2 | Grommet Set | 85-84 | ES70337 | 2 Req'd. |
| 1 | Grommet Set | 83-79 | ES70337 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-84 | SS72615 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-79 | SS72552 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-79 | SS72550 | Int.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 83-79 | 35506 | Thermostat case/Distributor holder |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 1.6L 1601cc SOHC L4 (12 Valve), 77mm Bore 1979-85 14 Eng. Codes "EL" 1979-83, "EZ1" 1984-85 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| | (cont.) | | | |
| 1 | Thermostat Gasket | 83-79 | 35376 | Thermostat mounting |
| 1 | O-Ring | 85-84 | 35507 | Case to head |
| 1 | O-Ring | 85-84 | 35315 | Thermostat O-ring |
| 1 | O-Ring | 83-79 | 35316 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-84 | 35296 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-79 | TCS45760-1 | w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 85-84 | TCS45639-2 | w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 85-84 | TCS45639 | w/Dust seals |
| 1 | Camshaft Front Seal Set | 85-84 | TCS45620 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-80 | 70978 | |
| 1.8L 1751cc SOHC L4 (12 Valve), 77mm Bore 1979-83 15 Eng. Code "EK1" 1979-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-82 | 8970PT | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 83-82 | MS91365 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-81 | 23624 | Front |
| 2 | Exhaust Pipe Gasket | 83-80 | 60517 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 83-79 | 60568 | Pipe to muffler |
| 1 | Exhaust Pipe Gasket | 80 | 23624 | Front; California |
| 1 | Exhaust Pipe Gasket | 80-79 | 60569 | Rear; "Accord" model |
| 1 | Exhaust Pipe Gasket | 80-79 | 60567 | Rear; "Prelude" model |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-79 | OS30419R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80 | BS40381 | To Ser. No. 2559681; Rubber; One-piece |
| 1 | Rear Main Seal Set | 79 | BS40381 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 81-79 | VS50199R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 83-79 | ES70337 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-79 | SS72714 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-79 | SS72552 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83-79 | SS72550 | Int.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 83-79 | 35506 | Thermostat case/Distributor holder |
| 1 | Thermostat Gasket | 83-79 | 35376 | Thermostat mounting |
| 1 | O-Ring | 83-79 | 35316 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-79 | TCS45760-1 | w/o Dust seals |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-80 | 70978 | |
| 1.8L 1829cc SOHC L4 (12 Valve), 80mm Bore 1983-87 16 Eng. Codes "A18A1" 1987, "A18A2" 1987, "ES1" 1983, "ES2" 1984-85, "ES3" 1985, "ET1" 1984-85, "ET2" 1984-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-86 | 9440PT | Eng. Codes "A18A1" & "A18A2" & "ET2" |
| 1 | Head Gasket | 85 | 9289PT | Eng. Code "ES3" |
| 1 | Head Gasket | 85-84 | 9289PT | Eng. Codes "ET1" & "ET2" |
| 1 | Head Gasket | 85-83 | 9233PT | Eng. Codes "ES1" & "ES2" |
| 1 | Head Set | 85-84 | HS9233PT | Eng. Code "ES2"; Exh. pipe to muffler gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-84 | HS9289PT | Eng. Code "ET2"; Exh. pipe to muffler gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 16 1.8L 1829cc SOHC L4 (12 Valve), 80mm Bore 1983-87 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| (cont.) Eng. Codes "A18A1" 1987, "A18A2" 1987, "ES1" 1983, "ES2" 1984-85, "ES3" 1985, "ET1" 1984-85, "ET2" 1984-86 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-86 | CS9429 | Eng. Codes "A18A1" & "A18A2" & "ET2"; PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-86 | MS92500 | Eng. Codes "A18A1" & "A18A2" & "ET2" |
| 1 | Int. Manifold Gasket Set | 85-84 | MS92230 | Eng. Code "ES2" |
| 1 | Int. Manifold Gasket Set | 85-84 | MS92230 | Eng. Code "ET1" |
| 1 | Int. Manifold Gasket Set | 85-84 | MS92500 | Eng. Code "ET2" |
| 1 | Exh. Manifold Gasket Set | 87-86 | MS92003 | Eng. Codes "A18A1" & "A18A2" & "ET2" |
| 1 | Exh. Manifold Gasket Set | 85-84 | MS92003 | Eng. Codes "ET1" & "ET2" |
| 1 | Exh. Manifold Gasket Set | 85-83 | MS92003 | Eng. Codes "ES1" & "ES2" & "ES3" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 87-86 | 60517 | Eng. Codes "A18A1" & "A18A2" & "ET2"; Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 87-86 | 60568 | Eng. Codes "A18A1" & "A18A2" & "ET2"; Pipe to muffler |
| 2 | Exhaust Pipe Gasket | 87-86 | 60578 | Front; Eng. Codes "A18A1" & "A18A2" & "ET2"; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 85-84 | 60567 | Eng. Code "ET1"; Flexible joint ring |
| 2 | Exhaust Pipe Gasket | 85-84 | 60517 | Eng. Codes "ET1" & "ET2"; Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 85-84 | 60568 | Eng. Codes "ET1" & "ET2"; Pipe to muffler |
| 1 | Exhaust Pipe Gasket | 85-84 | 23624 | Front; Eng. Code "ET1" |
| 2 | Exhaust Pipe Gasket | 85-84 | 60578 | Front; Eng. Code "ET2"; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 85-84 | 23624 | Front; Eng. Codes "ES2" & "ES3" |
| 2 | Exhaust Pipe Gasket | 85-83 | 60517 | Eng. Codes "ES1" & "ES2" & "ES3"; Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 85-83 | 60568 | Eng. Codes "ES1" & "ES2" & "ES3"; Pipe to muffler |
| 2 | Exhaust Pipe Gasket | 83 | 60578 | Front; Eng. Code "ES1"; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-86 | OS30469R | Eng. Codes "A18A1" & "A18A2" & "ET2"; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-84 | OS30469R | Eng. Codes "ET1" & "ET2"; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-83 | OS30469R | Eng. Codes "ES1" & "ES2" & "ES3"; PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-86 | BS40430 | Eng. Codes "A18A1" & "A18A2" & "ET2"; Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-84 | BS40430 | Eng. Codes "ET1" & "ET2"; Rubber; One-piece |
| 1 | Rear Main Seal Set | 85-83 | BS40430 | Eng. Codes "ES1" & "ES2" & "ES3"; Rubber; One-piece |
| 1 | Repair Sleeve | 87-86 | 16275 | Eng. Codes "A18A1" & "A18A2" & "ET2"; Use w/installation tool |
| 1 | Repair Sleeve | 85-84 | 16275 | Eng. Codes "ET1" & "ET2"; Use w/installation tool |
| 1 | Repair Sleeve | 85-83 | 16275 | Eng. Codes "ES1" & "ES2" & "ES3"; Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-86 | VS50241R | Eng. Codes "A18A1" & "A18A2" & "ET2"; w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-86 | VS50394R | Eng. Codes "A18A1" & "A18A2" & "ET2"; w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-84 | VS50241R | Eng. Codes "ET1" & "ET2"; w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-84 | VS50394R | Eng. Codes "ET1" & "ET2"; w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-83 | VS50241R | Eng. Codes "ES1" & "ES2" & "ES3"; w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-83 | VS50394R | Eng. Codes "ES1" & "ES2" & "ES3"; w/Grommets; PermaDry® molded rubber gskt. incl. |
| 2 | Grommet Set | 87-86 | ES70337 | Eng. Codes "A18A1" & "A18A2" & "ET2"; 2 Req'd. |
| 2 | Grommet Set | 85-84 | ES70337 | Eng. Codes "ET1" & "ET2"; 2 Req'd. |
| 2 | Grommet Set | 85-83 | ES70337 | Eng. Codes "ES1" & "ES2" & "ES3"; 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-86 | SS72615 | Int. & Exh.; Eng. Codes "A18A1" & "A18A2" & "ET2"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-84 | SS72615 | Int. & Exh.; Eng. Codes "ET1" & "ET2"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-83 | SS72615 | Int. & Exh.; Eng. Codes "ES1" & "ES2" & "ES3"; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 87-86 | 35507 | Eng. Codes "A18A1" & "A18A2" & "ET2"; Case to head |
| 1 | O-Ring | 87-86 | 35315 | Eng. Codes "A18A1" & "A18A2" & "ET2"; Thermostat O-ring |
| 1 | O-Ring | 85-84 | 35507 | Eng. Codes "ET1" & "ET2"; Case to head |
| 1 | O-Ring | 85-84 | 35315 | Eng. Codes "ET1" & "ET2"; Thermostat O-ring |
| 1 | O-Ring | 85-83 | 35507 | Eng. Codes "ES1" & "ES2" & "ES3"; Case to head |
| 1 | O-Ring | 85-83 | 35315 | Eng. Codes "ES1" & "ES2" & "ES3"; Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-86 | 35296 | Eng. Codes "A18A1" & "A18A2" & "ET2" |
| 1 | Water Pump Gasket | 85-84 | 35296 | Eng. Codes "ET1" & "ET2" |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 1.8L 1829cc SOHC L4 (12 Valve), 80mm Bore 1983-87 16 | | | | |
|---|---------------------------|-------|------------|--|
| Eng. Codes "A18A1" 1987, "A18A2" 1987, "ES1" 1983, "ES2" 1984-85, "ES3" 1985, "ET1" 1984-85, (cont.) "ET2" 1984-86 | | | | |
| QTY | WATER PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-83 | 35296 | Eng. Codes "ES1" & "ES2" & "ES3" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-86 | TCS45639-2 | Eng. Codes "A18A1" & "A18A2" & "ET2"; w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 87-86 | TCS45639-1 | Eng. Codes "A18A1" & "A18A2" & "ET2"; w/Dust seals |
| 1 | Crankshaft Front Seal Set | 85-84 | TCS45639 | Eng. Codes "ES2" & "ES3"; w/Dust seals |
| 1 | Crankshaft Front Seal Set | 85-84 | TCS45639-2 | Eng. Codes "ET1" & "ET2"; w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 85-84 | TCS45639 | Eng. Codes "ET1" & "ET2"; w/Dust seals |
| 1 | Crankshaft Front Seal Set | 85-83 | TCS45639-2 | Eng. Codes "ES1" & "ES2" & "ES3"; w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-86 | TCS45620 | Eng. Codes "A18A1" & "A18A2" & "ET2"; w/o Dust seals |
| 1 | Camshaft Front Seal Set | 87-86 | TCS45620-1 | Eng. Codes "A18A1" & "A18A2" & "ET2"; w/Dust seals |
| 1 | Camshaft Front Seal Set | 85-84 | TCS45620 | Eng. Codes "ET1" & "ET2"; w/o Dust seals |
| 1 | Camshaft Front Seal Set | 85-83 | TCS45620 | Eng. Codes "ES1" & "ES2" & "ES3"; w/o Dust seals |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-86 | 70978 | Eng. Codes "A18A1" & "A18A2" & "ET2" |
| 1 | EGR Gasket | 85-84 | 70978 | Eng. Codes "ET1" & "ET2" |
| 1 | EGR Gasket | 85-83 | 70978 | Eng. Codes "ES1" & "ES2" & "ES3" |
| 1.8L 1834cc DOHC L4 (16 Valve), 81mm Bore 1990 17 | | | | |
| Eng. Codes "B18A1" 1990-93, "B18B1" 1994-2001 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9698PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® LaserWeld® Technology |
| 1 | Head Set | 90 | HS9698PT-1 | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Consolidated design |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9698 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS92506 | Improved design |
| 1 | Exh. Manifold Gasket Set | 90 | MS94602 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 23624 | Flange |
| 1 | Exhaust Pipe Gasket | 90 | 60777 | Pipe to muffler |
| 1 | Exhaust Pipe Gasket | 90 | 60669 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90 | 60517 | Rear; Converter |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30630R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40430 | Rubber; One-piece |
| 1 | Repair Sleeve | 90 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50362R | w/o Grommets & w/Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90 | ES72132 | |
| 1 | Spark Plug Tube Seal Set | 90 | ES72179 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72632-1 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35480 | Thermostat O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35535 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35499 | Improved design |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45904 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45718 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60875 | w/MFI; Old design |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70978 | |

Honda Car (Incl. Acura, Honda)

| 18 2.0L 1955cc SOHC L4 (12 Valve), 82.7mm Bore 1985-89 Eng. Codes "A20A1" 1987-89, "A20A2" 1987, "A20A3" 1987-89, "A20A4" 1987, "BS1" 1986, "BS2" 1986, "BT1" 1985, "BT2" 1986 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-85 | 9429PT | |
| 1 | Head Set | 89-85 | HS9429PT | Exh. pipe to muffler gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-85 | CS9429 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-85 | MS93258-1 | w/MFI |
| 1 | Int. Manifold Gasket Set | 89-85 | MS93258 | w/2 Bbl. |
| 1 | Exh. Manifold Gasket Set | 89-85 | MS92003 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89-85 | 60517 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-85 | 60568 | Pipe to muffler |
| 2 | Exhaust Pipe Gasket | 89-85 | 60578 | Front; w/MFI; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-85 | 23624 | Front; w/2 Bbl. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-85 | OS30469R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-85 | BS40430 | Rubber; One-piece |
| 1 | Repair Sleeve | 89-85 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-85 | VS50295R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 2 | Grommet Set | 89-85 | ES70337 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-85 | SS72615 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89-85 | 35507 | Case to head |
| 1 | O-Ring | 89-85 | 35315 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-85 | 35296 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-85 | TCS45639-2 | w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 89-85 | TCS45639-1 | w/Dust seals |
| 1 | Camshaft Front Seal Set | 89-85 | TCS45620 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 89-85 | TCS45620-1 | w/Dust seals |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-85 | 60671 | Lower; w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 89-85 | 60793 | Upper; w/2 Bbl. |
| 1 | Throttle Body Gasket | 89-88 | 60778 | w/MFI |
| 1 | Throttle Body Gasket | 87-85 | 60737 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-85 | 70978 | |
| 19 2.0L 1958cc DOHC L4 (16 Valve), 81mm Bore 1988-90 Eng. Code "B20A5" 1988-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9124PT-1 | |
| 1 | Head Set | 90-88 | HS9124PT-4 | Exh. pipe to muffler gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9124-1 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94121 | |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94128 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-88 | 60517 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-88 | 60777 | Pipe to muffler |
| 2 | Exhaust Pipe Gasket | 90-88 | 60776 | Front; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30598R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40430 | Rubber; One-piece |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 2.0L 1958cc DOHC L4 (16 Valve), 81mm Bore 1988-90 19 Eng. Code "B20A5" 1988-91 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve | 90-88 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50327R | w/o Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50391R | w/Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Spark Plug Tube Seal Set | 90-88 | ES72179 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72546-1 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-88 | 35508 | Case to head |
| 1 | O-Ring | 90-88 | 35315 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35423 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45873-1 | w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45875 | w/Dust seals |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45718 | w/o Dust seals |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-88 | 60778 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70978 | |
| 2.0L 1958cc SOHC L4 (12 Valve), 81mm Bore 1988-90 20 Eng. Code "B20A3" 1988-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9124PT-1 | |
| 1 | Head Set | 89-88 | HS9124PT | Exh. pipe to muffler gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94121 | |
| 1 | Int. Manifold Gasket Set | 89-88 | MS94120 | |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS92003 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-88 | 60517 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-88 | 60568 | Pipe to muffler |
| 2 | Exhaust Pipe Gasket | 90-88 | 60776 | Front; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30598R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40430 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-88 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50241R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50394R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 2 | Grommet Set | 90-88 | ES70337 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72615 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-88 | 35507 | Case to head |
| 1 | O-Ring | 90-88 | 35315 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35423 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45873-1 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45620 | w/o Dust seals |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70978 | |
| 2.1L 2056cc DOHC L4 (16 Valve), 83mm Bore 1990 21 Eng. Code "B21A1" 1990-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9124PT-2 | |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 21 2.1L 2056cc DOHC L4 (16 Valve), 83mm Bore 1990 (cont.) Eng. Code "B21A1" 1990-91 | | | | |
|---|---|-------|------------|--|
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | CYLINDER HEAD (cont.) Head Set | 90 | HS9124PT-3 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | CONVERSION SET Gasket Conversion Set | 90 | CS9124-1 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 90 | MS94836 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94128 | |
| 2 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 90 | 60517 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 23624 | Flange |
| 1 | OIL PAN Oil Pan Gasket Set | 90 | OS30598R | PermaDry® molded rubber gskt. incl. |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 90 | BS40430 | Rubber; One-piece |
| 1 | Repair Sleeve | 90 | 16275 | Use w/installation tool |
| 1 | VALVE COVER Valve Cover Gasket Set | 90 | VS50327R | w/o Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90 | VS50391R | w/Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Spark Plug Tube Seal Set | 90 | ES72179 | |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 90 | SS72632-1 | Premium valve stem seals incl. |
| 1 | THERMOSTAT HOUSING O-Ring | 90 | 35508 | Case to head |
| 1 | O-Ring | 90 | 35315 | Thermostat O-ring |
| 1 | WATER PUMP Water Pump Gasket | 90 | 35423 | |
| 1 | TIMING COVER Crankshaft Front Seal Set | 90 | TCS45873-1 | w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 90 | TCS45875 | w/Dust seals |
| 1 | Camshaft Front Seal Set | 90 | TCS45718 | w/o Dust seals |
| 1 | CARB & FUEL INJECTION Throttle Body Gasket | 90 | 60778 | w/MFI |
| 1 | EXHAUST GAS RECIRCULATION EGR Gasket | 90 | 70978 | |
| 22 2.2L 2156cc SOHC L4 (16 Valve), 85mm Bore 1990 Eng. Codes "F22A1" 1990-96, "F22A4" 1990-91, "F22A6" 1991-93, "F22B1" 1994-97 (VTEC), "F22B2" 1994-97 | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | CYLINDER HEAD Head Gasket | 90 | 9851PT | Eng. Codes "F22A1" & "F22A4" & "F22A6"; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Set | 90 | HS9851PT-1 | Eng. Code "F22A4"; Head bolts not incl.; Head bolt replacement recommended; Exh. pipe to muffler gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90 | HS9851PT | Eng. Codes "F22A1" & "F22A6"; Head bolts not incl.; Head bolt replacement recommended; Exh. pipe to muffler gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS9851PT | Eng. Codes "F22A1" & "F22A6"; Head bolts not incl.; Head bolt replacement recommended; Exh. pipe to manifold gskt. & exh. pipe to muffler gskt. not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | CONVERSION SET Gasket Conversion Set | 90 | CS9851 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 90 | MS94781 | Eng. Code "F22A4"; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 90 | MS94664 | Eng. Codes "F22A1" & "F22A6"; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94959 | Eng. Code "F22A4" |
| 1 | Exh. Manifold Gasket Set | 90 | MS94625 | Eng. Codes "F22A1" & "F22A6" |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 90 | 60568 | Eng. Code "F22A4"; Pipe to muffler |
| 2 | Exhaust Pipe Gasket | 90 | 60517 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60878 | Eng. Codes "F22A1" & "F22A6"; Pipe to muffler |
| 2 | Exhaust Pipe Gasket | 90 | 60776 | Front; Eng. Code "F22A4"; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60877 | Front; Eng. Codes "F22A1" & "F22A6" |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 2.2L 2156cc SOHC L4 (16 Valve), 85mm Bore 1990 22 | | | | |
|---|-----------------------------------|-------|------------|---|
| Eng. Codes "F22A1" 1990-96, "F22A4" 1990-91, "F22A6" 1991-93, "F22B1" 1994-97 (VTEC), "F22B2" (cont.) 1994-97 | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30632R | Eng. Codes "F22A1" & "F22A4" & "F22A6"; PermaDry® molded rubber gskt. incl. |
| 1 | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40430 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; Rubber; One-piece |
| 1 | Repair Sleeve | 90 | 16275 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; Use w/installation tool |
| 1 | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50365R | Eng. Codes "F22A1" & "F22A4" & "F22A6"; w/Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS70283-1 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; Premium valve stem seals incl. |
| 1 | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35480 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; Thermostat O-ring |
| 1 | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35469 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; Outlet |
| 1 | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Mounting Set | 90 | ES72804 | Eng. Codes "F22A1" & "F22A4" & "F22A6" |
| 1 | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45899 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; Must be used w/OS 30632R |
| 1 | Camshaft Front Seal Set | 90 | TCS45898 | Eng. Codes "F22A1" & "F22A4" & "F22A6" |
| 1 | Repair Sleeve | 90 | 16222 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90 | 16323 | Eng. Codes "F22A1" & "F22A4" & "F22A6" |
| 1 | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60778 | Eng. Codes "F22A1" & "F22A4" & "F22A6"; w/MFI |
| 1 | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70978 | Eng. Codes "F22A1" & "F22A4" & "F22A6" |
| 2.5L 2494cc SOHC V6 (24 Valve), 84mm Bore 1986-87 23 | | | | |
| Eng. Code "C25A1" 1986-87 | | | | |
| 2 | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 87-86 | 9450PT | 2 Req'd. |
| 1 | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-86 | CS9450 | PermaDry® molded rubber oil pan gskt. incl. |
| 1 | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 87-86 | MS93361 | |
| 2 | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 87-86 | 60517 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 87-86 | 23624 | Front |
| 1 | Exhaust Pipe Gasket | 87-86 | 60578 | Rear |
| 1 | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-86 | OS30544R | PermaDry® molded rubber gskt. incl. |
| 1 | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-86 | BS40535 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 87-86 | 16275 | Use w/installation tool |
| 1 | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-86 | VS50299R-1 | w/o Semi-circular plugs; PermaDry® molded rubber gskts. incl. |
| 2 | Circular Plug | 87-86 | CP75015 | 2 Req'd. |
| 1 | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 87-86 | 35315 | Thermostat O-ring |
| 1 | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-86 | 35372 | |
| 1 | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-86 | TCS45703 | |
| 1 | Camshaft Front Seal Set | 87-86 | TCS45704 | |
| 1 | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-86 | 70978 | |
| 2.7L 2675cc SOHC V6 (24 Valve), 87mm Bore 1987-90 24 | | | | |
| Eng. Codes "C27A1" 1987-90, "C27A4" 1995-97 | | | | |
| 2 | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-87 | 9531PT | Eng. Code "C27A1"; 2 Req'd. |

(continued on next page)

Honda Car (Incl. Acura, Honda)

| 24 2.7L 2675cc SOHC V6 (24 Valve), 87mm Bore 1987-90 (cont.) Eng. Codes "C27A1" 1987-90, "C27A4" 1995-97 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90-87 | HS9531PT | Eng. Code "C27A1"; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9450 | Eng. Code "C27A1"; PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93770 | Eng. Code "C27A1"; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS93361 | Eng. Code "C27A1" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-87 | 60517 | Eng. Code "C27A1"; Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-87 | 23624 | Front; Eng. Code "C27A1" |
| 1 | Exhaust Pipe Gasket | 90-87 | 60578 | Rear; Eng. Code "C27A1" |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30544R | Eng. Code "C27A1"; PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40535 | Eng. Code "C27A1"; Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 90-87 | 16275 | Eng. Code "C27A1"; Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50299R-1 | Eng. Code "C27A1"; w/o Semi-circular plugs; PermaDry® molded rubber gskts. incl. |
| 2 | Circular Plug | 90-87 | CP75015 | Eng. Code "C27A1"; 2 Req'd. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-87 | 35315 | Eng. Code "C27A1"; Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35372 | Eng. Code "C27A1" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45703 | Eng. Code "C27A1" |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45704 | Eng. Code "C27A1" |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70978 | Eng. Code "C27A1" |

Hudson - See American Motors Hyundai Car

| Engine Finding Index | | | | | |
|--|--|----------|---|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.4L 1439cc SOHC L4 73mm Bore (8 Valve) (Mitsubishi Eng.) | 1983-87 | 1 | 2.0L 1997cc SOHC L4 85mm Bore (8 Valve) (Mitsubishi Eng.) | 1987-88 | 4 |
| 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve) (Mitsubishi Eng.) | 1986-90 | 2 | 2.4L 2351cc SOHC L4 86.5mm Bore (8 Valve) (Mitsubishi Eng.) | 1989-90 | 5 |
| 1.6L 1597cc SOHC L4 76.9mm Bore (8 Valve) (Mitsubishi Eng.) | 1984-87 | 3 | 3.0L 2972cc SOHC V6 91.1mm Bore (12 Valve) (Mitsubishi Eng.) | 1990 | 6 |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| G15B | 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve) (Mitsubishi Eng.) | 2 | G63B | 2.0L 1997cc SOHC L4 85mm Bore (8 Valve) (Mitsubishi Eng.) | 4 |
| G32B | 1.6L 1597cc SOHC L4 76.9mm Bore (8 Valve) (Mitsubishi Eng.) | 3 | 4G15 | 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve) (Mitsubishi Eng.) | 2 |
| G4AJ | 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve) (Mitsubishi Eng.) | 2 | 4G32 | 1.6L 1597cc SOHC L4 76.9mm Bore (8 Valve) (Mitsubishi Eng.) | 3 |
| G4CS | 2.4L 2351cc SOHC L4 86.5mm Bore (8 Valve) (Mitsubishi Eng.) | 5 | 4G33 | 1.4L 1439cc SOHC L4 73mm Bore (8 Valve) (Mitsubishi Eng.) | 1 |
| G4DJ | 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve) (Mitsubishi Eng.) | 2 | | | |
| G6AT | 3.0L 2972cc SOHC V6 91.1mm Bore (12 Valve) (Mitsubishi Eng.) | 6 | | | |

| 1.4L 1439cc SOHC L4 (8 Valve), 73mm Bore (Mitsubishi Eng.) 1983-87 | | | | |
|---|---------------------------|-------|------------|---|
| 1 | | | | |
| Eng. Code "4G33" 1983-87 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 87-83 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-83 | BS40097-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 87-83 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Grommet Set | 87-83 | ES70342 | |
| 1 | Semi-Circular Plug | 87-83 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-83 | SS70702 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-83 | 35084 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-83 | 60657 | w/2 Bbl. |
| 1.5L 1468cc SOHC L4 (8 Valve), 75.5mm Bore (Mitsubishi Eng.) 1986-90 | | | | |
| 2 | | | | |
| Eng. Codes "G4AJ" 1986-89, "G4DJ" 1990-94, "G15B" 1986-89, "4G15" 1990-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 9352PT | PermaTorque® |
| 1 | Head Set | 90 | HS9352PT-2 | w/MFI; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 89-86 | HS9352PT | w/2 Bbl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS8767-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94825 | w/MFI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 89-86 | MS90968 | w/2 Bbl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94763 | w/MFI |
| 1 | Exh. Manifold Gasket Set | 89-86 | MS90967 | w/2 Bbl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60680 | w/MFI; Flange |
| 1 | Exhaust Pipe Gasket | 89-88 | 60620 | w/2 Bbl.; Flange |
| 2 | Exhaust Pipe Gasket | 89-86 | 60620 | w/2 Bbl.; Converter; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 89-86 | 35226-1 | w/2 Bbl.; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS30414C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40097-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-86 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50195R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-86 | SS72524 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35336 | w/MFI |
| 1 | Water Outlet Gasket | 89-86 | 35084 | w/2 Bbl. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35225 | Gskt. |
| 1 | Water Pump Gasket | 90-86 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-86 | TCS45482-1 | |
| 1 | Camshaft Front Seal Set | 90-86 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-88 | 60740 | Lower; w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 89-88 | 60739 | Upper; w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 87-86 | 60657 | w/2 Bbl. |
| 1 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60855 | w/MFI; From 07/01/90 |
| 1 | Throttle Body Gasket | 90 | 60681 | w/MFI; To 06/30/90 |

(continued on next page)

Hyundai Car

| 2 1.5L 1468cc SOHC L4 (8 Valve), 75.5mm Bore (Mitsubishi Eng.) 1986-90 (cont.) Eng. Codes "G4AJ" 1986-89, "G4DJ" 1990-94, "G15B" 1986-89, "4G15" 1990-94 | | | | |
|--|----------------------------|-------|------------|---|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70152 | |
| 1 | EGR Gasket | 87-86 | 71164 | |
| 3 1.6L 1597cc SOHC L4 (8 Valve), 76.9mm Bore (Mitsubishi Eng.) 1984-87 Eng. Codes "G32B" 1984-87, "4G32" 1984-87 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 87-84 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-84 | BS40097-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 87-84 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Grommet Set | 87-84 | ES70342 | |
| 1 | Semi-Circular Plug | 87-84 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-84 | SS70702 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-84 | 35084 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 87-84 | 60657 | w/2 Bbl. |
| 4 2.0L 1997cc SOHC L4 (8 Valve), 85mm Bore (Mitsubishi Eng.) 1987-88 Eng. Code "G63B" 1987-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-87 | 9086PT | |
| 1 | Head Set | 88-87 | HS9086B-1 | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-87 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-87 | MS91657 | |
| 1 | Exh. Manifold Gasket Set | 88-87 | MS92029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-87 | 60680 | Flange |
| 1 | Exhaust Pipe Gasket | 88-87 | 60496-1 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 88-87 | 60620 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-87 | 35226-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-87 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-87 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 88-87 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-87 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-87 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 88-87 | ES70342 | |
| 1 | Semi-Circular Plug | 88-87 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-87 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-87 | SS72630 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-87 | 35336 | Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 88-87 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 88-87 | ES72772 | |
| 1 | Crankshaft Front Seal Set | 88-87 | TCS45565-1 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 88-87 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 88-87 | 60635 | w/2 Bbl. |

(continued on next page)

| 2.0L 1997cc SOHC L4 (8 Valve), 85mm Bore (Mitsubishi Eng.) 1987-88 4 | | | | |
|---|---------------------------|-------|------------|--|
| Eng. Code "G63B" 1987-88 (cont.) | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-87 | 60657 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-87 | 70152 | |
| 2.4L 2351cc SOHC L4 (8 Valve), 86.5mm Bore (Mitsubishi Eng.) 1989-90 5 | | | | |
| Eng. Code "G4CS" 1989-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9388PT | |
| 1 | Head Set | 90-89 | HS9388PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9388-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS92964-1 | Lower set; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94841 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60680 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-89 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-89 | ES70342 | |
| 1 | Semi-Circular Plug | 90-89 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-89 | SS70598 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35273 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45565-3 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60855 | w/MFI; From 07/01/90 |
| 1 | Throttle Body Gasket | 90 | 60681 | w/MFI; To 06/30/90 |
| 1 | Throttle Body Gasket | 89 | 60681 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |
| 3.0L 2972cc SOHC V6 (12 Valve), 91.1mm Bore (Mitsubishi Eng.) 1990 6 | | | | |
| Eng. Code "G6AT" 1990-98 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90 | 9112PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 90 | HS9112PT-2 | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90 | ES72859 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9112 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94599 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS93797 | |

(continued on next page)

Hyundai Car

| 6 3.0L 2972cc SOHC V6 (12 Valve), 91.1mm Bore (Mitsubishi Eng.) 1990 (cont.) Eng. Code "G6AT" 1990-98 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60496-1 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30570C | Cork |
| 1 | Oil Pan Gasket Set | 90 | OS30570T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90 | BS40562 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50026R-1 | w/o Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 90 | VS50173R | w/Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 2 | Grommet Set | 90 | ES70342 | 2 Req'd. |
| 2 | Circular Plug | 90 | CP75018 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS70710 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35399 | Gskt.; To block |
| 1 | Water Pump Gasket | 90 | 35603 | Gskt.; To cover |
| 1 | Water Pump Gasket | 90 | 35468 | Inlet |
| 1 | Water Pump Gasket | 90 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45750 | |
| 2 | Camshaft Front Seal Set | 90 | TCS45483 | 2 Req'd.; Must be used w/VS 50173R or w/VS 50026R-1 |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI; 2 Req'd. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70152 | |

Infiniti Car - See Nissan Car International Truck

| Engine Finding Index | | | | | |
|---|---|----------|---|--|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.5L 90.8 (1489cc) OHV L4 73mm Bore (8 Valve) (British Leyland Eng.) L/D Truck..... | 1958-63 | 1 | 4.4L 266 OHV V8 3.625" Bore (16 Valve) L/D Truck..... | 1959-72 | 10 |
| 2.5L 152 OHV L4 3.875" Bore (8 Valve) L/D Truck.. | 1961-71 | 2 | 5.0L 304 OHV V8 3.875" Bore (16 Valve) L/D Truck..... | 1960-80 | 11 |
| 2.5L 152 OHV Turbo L4 3.875" Bore (8 Valve) L/D Truck..... | 1965-67 | 3 | 5.0L 304 OHV LPG V8 3.875" Bore (16 Valve) L/D Truck..... | 1967-80 | 12 |
| 3.2L 196 OHV L4 4.125" Bore (8 Valve) L/D Truck.. | 1966-80 | 4 | 5.7L 345 OHV V8 3.875" Bore (16 Valve) L/D Truck..... | 1967-80 | 13 |
| 3.6L 220 OHV L6 3.5625" Bore (12 Valve) L/D Truck..... | 1950-68 | 5 | 5.7L 345 OHV LPG V8 3.875" Bore (16 Valve) L/D Truck..... | 1967-80 | 14 |
| 3.8L 232 OHV L6 3.75" Bore (Hi Torque) (AMC Eng.) L/D Truck..... | 1969-72 | 6 | 6.4L 392 OHV V8 4.125" Bore (16 Valve) L/D Truck..... | 1968-75 | 15 |
| 3.9L 240 OHV L6 3.5625" Bore (12 Valve) L/D Truck..... | 1956-70 | 7 | 6.6L 401 OHV V8 4.165" Bore (AMC Eng.) L/D Truck..... | 1974 | 16 |
| 4.2L 258 OHV L6 3.75" Bore (AMC Eng.) L/D Truck..... | 1972-74 | 8 | 7.3L 444 OHV Diesel V8 4.11" Bore (IDI) L/D Truck..... | 1989 | 17 |
| 4.3L 264 OHV L6 3.6875" Bore (12 Valve) L/D Truck..... | 1958-70 | 9 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| A55..... | 1.5L 90.8 (1489cc) OHV L4 73mm Bore (8 Valve) (British Leyland Eng.) L/D Truck..... | 1 | BD220..... | 3.6L 220 OHV L6 3.5625" Bore (12 Valve) L/D Truck..... | 5 |
| | | | BD240..... | 3.9L 240 OHV L6 3.5625" Bore (12 Valve) L/D Truck..... | 7 |

(continued on next page)

| Engine Code Index | | | | | |
|-------------------|---|----------|------------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| BD264..... | 4.3L 264 OHV L6 3.6875" Bore (12 Valve) L/D Truck..... | 9 | V345 | 5.7L 345 OHV V8 3.875" Bore (16 Valve) L/D Truck..... | 13 |
| BG220 | 3.6L 220 OHV L6 3.5625" Bore (12 Valve) L/D Truck..... | 5 | V345 LPG..... | 5.7L 345 OHV LPG V8 3.875" Bore (16 Valve) L/D Truck..... | 14 |
| BG241 | 3.9L 240 OHV L6 3.5625" Bore (12 Valve) L/D Truck..... | 7 | V345E..... | 5.7L 345 OHV V8 3.875" Bore (16 Valve) L/D Truck..... | 13 |
| BG264 | 4.3L 264 OHV L6 3.6875" Bore (12 Valve) L/D Truck..... | 9 | V345E LPG..... | 5.7L 345 OHV LPG V8 3.875" Bore (16 Valve) L/D Truck..... | 14 |
| BG265 | 4.3L 264 OHV L6 3.6875" Bore (12 Valve) L/D Truck..... | 9 | V392 | 6.4L 392 OHV V8 4.125" Bore (16 Valve) L/D Truck..... | 15 |
| B152 | 2.5L 152 OHV L4 3.875" Bore (8 Valve) L/D Truck..... | 2 | V392E..... | 6.4L 392 OHV V8 4.125" Bore (16 Valve) L/D Truck..... | 15 |
| SD220..... | 3.6L 220 OHV L6 3.5625" Bore (12 Valve) L/D Truck..... | 5 | V400 | 6.6L 401 OHV V8 4.165" Bore (AMC Eng.) L/D Truck..... | 16 |
| SD240..... | 3.9L 240 OHV L6 3.5625" Bore (12 Valve) L/D Truck..... | 7 | 4-152 | 2.5L 152 OHV L4 3.875" Bore (8 Valve) L/D Truck..... | 2 |
| SD264..... | 4.3L 264 OHV L6 3.6875" Bore (12 Valve) L/D Truck..... | 9 | 4-152T | 2.5L 152 OHV Turbo L4 3.875" Bore (8 Valve) L/D Truck..... | 3 |
| U220 | 3.6L 220 OHV L6 3.5625" Bore (12 Valve) L/D Truck..... | 5 | 4-196 | 3.2L 196 OHV L4 4.125" Bore (8 Valve) L/D Truck..... | 4 |
| V266 | 4.4L 266 OHV V8 3.625" Bore (16 Valve) L/D Truck..... | 10 | 4-196E..... | 3.2L 196 OHV L4 4.125" Bore (8 Valve) L/D Truck..... | 4 |
| V304 | 5.0L 304 OHV V8 3.875" Bore (16 Valve) L/D Truck..... | 11 | 6-232 | 3.8L 232 OHV L6 3.75" Bore (Hi Torque) (AMC Eng.) L/D Truck..... | 6 |
| V304 LPG..... | 5.0L 304 OHV LPG V8 3.875" Bore (16 Valve) L/D Truck..... | 12 | 6-258 | 4.2L 258 OHV L6 3.75" Bore (AMC Eng.) L/D Truck..... | 8 |
| V304E..... | 5.0L 304 OHV V8 3.875" Bore (16 Valve) L/D Truck..... | 11 | 7.3L Diesel..... | 7.3L 444 OHV Diesel V8 4.11" Bore (IDI) L/D Truck..... | 17 |
| V304E LPG..... | 5.0L 304 OHV LPG V8 3.875" Bore (16 Valve) L/D Truck..... | 12 | | | |

| 1.5L 90.8 (1489cc) OHV L4 (8 Valve), 73mm Bore (British Leyland Eng.) 1958-63 L/D Truck Eng. Code "A55" 1 | | | | |
|--|---------------------------|-------|------------|--|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 63-58 | MS22506B | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-58 | VS21509-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 63-58 | 25583 | |
| 2.5L 152 OHV L4 (8 Valve), 3.875" Bore 1961-71 L/D Truck B152, 4-152 Eng. 2 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 71-61 | 7905PT | |
| 1 | Head Set | 71-61 | HS7905PT-1 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 71-61 | CS7905-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 71-61 | MS9800 | |
| 1 | Exh. Manifold Gasket Set | 71-61 | MS9566-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 4 | Exhaust Pipe Gasket | 71-61 | 60203 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 71-61 | 6579 | 1 or 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | O-Ring | 71-61 | 12473 | Fuel pump bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-61 | OS12481R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-61 | BS5115 | PTFE Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-61 | VS12484R-1 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 71-61 | PS13311C | |

(continued on next page)

International Truck

| 2 2.5L 152 OHV L4 (8 Valve), 3.875" Bore 1961-71 (cont.) L/D Truck B152, 4-152 Engs. | | | | |
|--|---------------------------|-------|------------|--|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 71-61 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | O-Ring | 71-61 | 421 | Inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 71-61 | 12880 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-61 | TCS12882-1 | |
| 3 2.5L 152 OHV Turbo L4 (8 Valve), 3.875" Bore 1965-67 L/D Truck 4-152T Eng. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 67-65 | 7905PT | |
| 1 | Head Set | 67-65 | HS7905PT-1 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-65 | CS7905-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-65 | MS9800 | |
| 1 | Exh. Manifold Gasket Set | 67-65 | MS9566-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 4 | Exhaust Pipe Gasket | 67-65 | 60203 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 67-65 | 6579 | 1 or 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | O-Ring | 67-65 | 12473 | Fuel pump bowl; 1" ID x 1 5/16" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-65 | OS12481R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-65 | BS5115 | PTFE Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-65 | VS12484R-1 | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 67-65 | PS13311C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-65 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 2 | O-Ring | 67-65 | 421 | Inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-65 | 12880 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-65 | TCS12882-1 | |
| 4 3.2L 196 OHV L4 (8 Valve), 4.125" Bore 1966-80 L/D Truck 4-196, 4-196E Engs. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-76 | 8372PT | w/Improved cooling |
| 1 | Head Gasket | 75 | 7954PT | w/o Improved cooling; To chassis Ser. No. EGD10001 |
| 1 | Head Gasket | 75 | 8372PT | w/Improved cooling; From chassis Ser. No. EGD10002 |
| 1 | Head Gasket | 74 | 7954PT | w/o Improved cooling; To chassis Ser. No. EGD10001 |
| 1 | Head Gasket | 74 | 8372PT | w/Improved cooling; From chassis Ser. No. EGD10002 |
| 1 | Head Gasket | 73-66 | 7954PT | w/o Improved cooling |
| 1 | Head Set | 80-76 | HS8372PT-2 | w/Improved cooling |
| 1 | Head Set | 75 | HS7954PT | w/o Improved cooling; To chassis Ser. No. EGD10001 |
| 1 | Head Set | 75 | HS8372PT-2 | w/Improved cooling; From chassis Ser. No. EGD10002 |
| 1 | Head Set | 74 | HS7954PT | w/o Improved cooling; To chassis Ser. No. EGD10001 |
| 1 | Head Set | 74 | HS8372PT-2 | w/Improved cooling; From chassis Ser. No. EGD10002 |
| 1 | Head Set | 73-66 | HS7954PT | w/o Improved cooling |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-66 | CS7905-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 80-66 | MS9566-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-66 | 60203 | Packing |

(continued on next page)

International Truck

| 3.2L 196 OHV L4 (8 Valve), 4.125" Bore 1966-80 4 L/D Truck 4-196, 4-196E Engs. (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 80-66 | 6579 | 1 or 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-66 | OS12481R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-66 | BS5115 | PTFE Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-66 | VS12484R-1 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-66 | SS5112 | O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-66 | 12880 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-66 | TCS12882-1 | |
| 3.6L 220 OHV L6 (12 Valve), 3.5625" Bore 1950-68 5 L/D Truck BD220, BG220, SD220, U220 Engs. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 68-50 | 7541CS | Exc. Tilt valve; Valve cover is 5 1/4" wide x 3 3/4" high |
| 1 | Head Gasket | 68-50 | 7799CS | Tilt valve; Valve cover is 6" wide x 4 1/2" high |
| 1 | Head Set | 68-50 | HS7541CS | Exc. Tilt valve; Valve cover is 5 1/4" wide x 3 3/4" high |
| 1 | Head Set | 68-50 | HS7799CS-2 | Tilt valve; Valve cover is 6" wide x 4 1/2" high |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 68-50 | CS7799 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 68-50 | MS9341S | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 68-50 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 68-50 | 6579 | 1 or 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-50 | OS34401C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-50 | BS40547 | From Ser. No. 723637; Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-50 | VS5843R | Exc. Tilt valve; Valve cover is 5 1/4" wide x 3 3/4" high; w/Grommets |
| 1 | Valve Cover Gasket Set | 68-50 | VS12270R | Tilt valve; Valve cover is 6" wide x 4 1/2" high |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 68-50 | PS5844C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 68-50 | SS13294 | Cap type |
| 1 | Valve Stem Seal Set | 68-50 | SS5112 | O-ring |
| 3.8L 232 OHV L6 (Hi Torque), 3.75" Bore (AMC Eng.) 1969-72 6 L/D Truck 6-232 Eng. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 72-69 | 8169PT | |
| 1 | Head Set | 72-69 | HS8169PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 72-69 | FS8169PT-4 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 72-69 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 72-69 | MS9982 | |
| 1 | Intake to Exhaust Gasket | 72-69 | 9983 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 72-69 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72-69 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-71 | OS34308R | PermaDry® one-piece molded rubber gskt. incl. |

(continued on next page)

International Truck

| 6 3.8L 232 OHV L6 (Hi Torque), 3.75" Bore (AMC Eng.) 1969-72 (cont.) L/D Truck 6-232 Eng. | | | | |
|---|-----------------------------|-------|------------|--|
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-69 | OS13881C-1 | Multi-piece; Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-69 | BS40612 | Rubber; Two-piece; Double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72-69 | VS50186C | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 72-69 | VS50258C | Cork; 7/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 72-69 | SS70530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-69 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 72-69 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 72-69 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 72-69 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 72-69 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 72-69 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 72-69 | 5198 | w/1 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 72-70 | 60304 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 69 | 60044 | w/1 Bbl.; Carter; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 69 | 60304 | w/1 Bbl.; Holley |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 72-70 | 70051 | 1 11/32" OD |
| 1 | Distributor Mounting Gasket | 69 | 70051 | 1 11/32" OD |
| 1 | Distributor Mounting Gasket | 69 | 12665 | 1 9/16" OD |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 72-69 | 70301 | |
| 7 3.9L 240 OHV L6 (12 Valve), 3.5625" Bore 1956-70 L/D Truck BD240, BG241, SD240 Eng. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 70-56 | 7541CS | Exc. Tilt valve; Valve cover is 5 1/4" wide x 3 3/4" high |
| 1 | Head Gasket | 70-56 | 7799CS | Tilt valve; Valve cover is 6" wide x 4 1/2" high |
| 1 | Head Set | 70-56 | HS7541CS | Exc. Tilt valve; Valve cover is 5 1/4" wide x 3 3/4" high |
| 1 | Head Set | 70-56 | HS7799CS-2 | Tilt valve; Valve cover is 6" wide x 4 1/2" high |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 70-56 | CS7799 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 70-56 | MS9341S | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 70-56 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 70-56 | 6579 | 1 or 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-56 | OS34401C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 70-56 | BS40547 | From Ser. No. 723075; Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-56 | VS5843R | Exc. Tilt valve; Valve cover is 5 1/4" wide x 3 3/4" high; w/Grommets |
| 1 | Valve Cover Gasket Set | 70-56 | VS12270R | Tilt valve; Valve cover is 6" wide x 4 1/2" high |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 70-56 | PS5844C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-56 | SS13294 | Cap type |
| 1 | Valve Stem Seal Set | 70-56 | SS5112 | O-ring |
| 8 4.2L 258 OHV L6, 3.75" Bore (AMC Eng.) 1972-74 L/D Truck 6-258 Eng. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 74-72 | 8169PT | |

(continued on next page)

International Truck

4.2L 258 OHV L6, 3.75" Bore (AMC Eng.) 1972-74 **8** L/D Truck 6-258 Eng. (cont.)

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|---|-------|------------|--|
| 1 | Head Set | 74-72 | HS8169PT-2 | Premium valve stem seals incl. |
| 1 | FULL GASKET SET Full Gasket Set | 74-72 | FS8169PT-4 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | CONVERSION SET Gasket Conversion Set | 74-72 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| 1 | MANIFOLD - INT. & EXH. Int. & Exh. Gasket Set | 74-72 | MS9982 | DESCRIPTION 9983 |
| 1 | Intake to Exhaust Gasket | 74-72 | 9983 | |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 74-72 | 60299 | DESCRIPTION Packing; 1 13/16" ID |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 74-72 | 6579 | DESCRIPTION May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN Oil Pan Gasket Set | 74-72 | OS13881C-1 | DESCRIPTION Multi-piece; Cork PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 74-72 | OS34308R | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 74-72 | BS40612 | DESCRIPTION Rubber; Two-piece; Double lip; Improved design |
| 1 | VALVE COVER Valve Cover Gasket Set | 74-72 | VS50186C | DESCRIPTION Cork; 5/32" thick Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 74-72 | VS50258C | |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 74-72 | SS70530 | DESCRIPTION Premium valve stem seals incl. |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 74-72 | 35024 | DESCRIPTION |
| 1 | WATER PUMP Water Pump Gasket | 74-72 | 13877 | DESCRIPTION |
| 1 | TIMING COVER Timing Cover Set | 74-72 | TCS45117 | DESCRIPTION w/o Sleeve 'N' Seal® w/Sleeve 'N' Seal® Use w/installation tool |
| 1 | Timing Set w/Sleeve & Seal | 74-72 | TCS45458 | |
| 1 | Repair Sleeve | 74-72 | 16210 | |
| 1 | Repair Sleeve Tool | 74-72 | 16312 | |
| 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | 74-72 | 5198 | DESCRIPTION w/1 Bbl.; 2 5/8" ID |
| 2 | CARB & FUEL INJECTION Carb. Mounting Gasket | 74-72 | 60304 | DESCRIPTION w/1 Bbl. |
| 1 | DISTRIBUTOR MOUNTING Distributor Mounting Gasket | 74-72 | 70051 | DESCRIPTION 1 11/32" OD |
| 1 | EXHAUST GAS RECIRCULATION EGR Gasket | 74-73 | 70978 | DESCRIPTION |
| 1 | OIL FILTER MOUNTING Oil Filter Adapter Gasket | 74-72 | 70301 | DESCRIPTION |

4.3L 264 OHV L6 (12 Valve), 3.6875" Bore 1958-70 **9** L/D Truck BD264, BG264, BG265, SD264 Engs.

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---|-------|------------|---|
| 1 | Head Gasket | 70-58 | 7541CS | DESCRIPTION Exc. Tilt valve; Valve cover is 5 1/4" wide x 3 3/4" high Tilt valve; Valve cover is 6" wide x 4 1/2" high Exc. Tilt valve; Valve cover is 5 1/4" wide x 3 3/4" high Tilt valve; Valve cover is 6" wide x 4 1/2" high |
| 1 | Head Gasket | 70-58 | 7799CS | |
| 1 | Head Set | 70-58 | HS7541CS | |
| 1 | Head Set | 70-58 | HS7799CS-2 | |
| 1 | CONVERSION SET Gasket Conversion Set | 70-58 | CS7799 | DESCRIPTION |
| 1 | MANIFOLD - INT. & EXH. Int. & Exh. Gasket Set | 70-58 | MS9341S | DESCRIPTION |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 70-58 | 60146 | DESCRIPTION Flange |
| 2 | FUEL PUMP Fuel Pump Mounting Gasket | 70-58 | 6579 | DESCRIPTION 1 or 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN Oil Pan Gasket Set | 70-58 | OS34401C | DESCRIPTION |

(continued on next page)

International Truck

| 9 4.3L 264 OHV L6 (12 Valve), 3.6875" Bore 1958-70 (cont.) L/D Truck BD264, BG264, BG265, SD264 Engs. | | | | |
|---|---------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 70-58 | BS40547 | From Ser. No. 723637; Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-58 | VS5843R | Exc. Tilt valve; Valve cover is 5 1/4" wide x 3 3/4" high; w/Grommets |
| 1 | Valve Cover Gasket Set | 70-58 | VS12270R | Tilt valve; Valve cover is 6" wide x 4 1/2" high |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 70-58 | PS5844C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-58 | SS13294 | Cap type |
| 1 | Valve Stem Seal Set | 70-58 | SS5112 | O-ring |
| 10 4.4L 266 OHV V8 (16 Valve), 3.625" Bore 1959-72 L/D Truck V266 Eng. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 72-59 | 7905PT | |
| 1 | Head Set | 72-59 | HS7905PT | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 72-59 | CS7905-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 72-59 | MS9565 | |
| 1 | Exh. Manifold Gasket Set | 72-59 | MS9566 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 72-59 | 60203 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 72-59 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-59 | OS12481R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-59 | BS5115 | PTFE Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72-59 | VS12484R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 72-59 | PS12479R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 72-59 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-59 | 12485 | Outlet |
| 4 | O-Ring | 72-59 | 421 | Inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 72-59 | 12880 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 72-59 | TCS12882-1 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 72-59 | 60677 | w/2 Bbl. |
| 11 5.0L 304 OHV V8 (16 Valve), 3.875" Bore 1960-80 L/D Truck V304, V304E Engs. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-60 | 7905PT | |
| 1 | Head Set | 80-60 | HS7905PT | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-60 | CS7905-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-60 | MS9565 | |
| 1 | Exh. Manifold Gasket Set | 80-60 | MS9566 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-60 | 60203 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-60 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-60 | OS12481R | |

(continued on next page)

International Truck

| 5.0L 304 OHV V8 (16 Valve), 3.875" Bore 1960-80 11 L/D Truck V304, V304E Engs. (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-60 | BS5115 | PTFE Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-60 | VS12484R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 80-60 | PS12479R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-60 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-60 | 12485 | Outlet |
| 4 | O-Ring | 80-60 | 421 | Inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-60 | 12880 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-60 | TCS12882-1 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-60 | 60677 | w/2 Bbl. |
| 5.0L 304 OHV LPG V8 (16 Valve), 3.875" Bore 1967-80 12 L/D Truck V304, V304E Engs. (LPG) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-67 | 7905PT | |
| 1 | Head Set | 80-67 | HS7905PT | LPG int. manifold gskts. not incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-67 | CS7905-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-67 | MS9800-1 | LPG |
| 1 | Exh. Manifold Gasket Set | 80-67 | MS9566 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-67 | 60203 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-67 | OS12481R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-67 | BS5115 | PTFE Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-67 | VS12484R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 80-67 | PS12479R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-67 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-67 | 12485 | Outlet |
| 4 | O-Ring | 80-67 | 421 | Inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-67 | 12880 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-67 | TCS12882-1 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-67 | 60677 | w/2 Bbl. |
| 5.7L 345 OHV V8 (16 Valve), 3.875" Bore 1967-80 13 L/D Truck V345, V345E Engs. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-67 | 7905PT | |
| 1 | Head Set | 80-67 | HS7905PT | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-67 | CS7905-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-67 | MS9567 | |
| 1 | Exh. Manifold Gasket Set | 80-67 | MS9566 | |

(continued on next page)

International Truck

| 13 5.7L 345 OHV V8 (16 Valve), 3.875" Bore 1967-80 (cont.) L/D Truck V345, V345E Engs. | | | | |
|--|---------------------------|-------|------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-67 | 60203 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-67 | OS12481R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-67 | BS5115 | PTFE Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-67 | VS12484R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 80-67 | PS12480C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-67 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-67 | 12485 | Outlet |
| 4 | O-Ring | 80-67 | 421 | Inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-67 | 12880 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-67 | TCS12882-1 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 80-67 | 9668 | w/2 Bbl. |
| 14 5.7L 345 OHV LPG V8 (16 Valve), 3.875" Bore 1967-80 L/D Truck V345, V345E Engs. (LPG) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-67 | 7905PT | |
| 1 | Head Set | 80-67 | HS7905PT | LPG int. manifold gskts. not incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-67 | CS7905-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-67 | MS9801 | LPG |
| 1 | Exh. Manifold Gasket Set | 80-67 | MS9566 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-67 | 60203 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 80-67 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-67 | OS12481R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-67 | BS5115 | PTFE Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-67 | VS12484R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 80-67 | PS12480C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-67 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-67 | 12485 | Outlet |
| 4 | O-Ring | 80-67 | 421 | Inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-67 | 12880 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-67 | TCS12882-1 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 80-67 | 9668 | w/2 Bbl. |
| 15 6.4L 392 OHV V8 (16 Valve), 4.125" Bore 1968-75 L/D Truck V392, V392E Engs. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 75-74 | 8372PT | w/Improved cooling; Water pump tubes to block |

(continued on next page)

International Truck

6.4L 392 OHV V8 (16 Valve), 4.125" Bore 1968-75 15 L/D Truck V392, V392E Engs. (cont.)

| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|--|
| 2 | Head Gasket | 73 | 7954PT | w/o Improved cooling; To Ser. No. 1013196; Water pump tubes to heads |
| 2 | Head Gasket | 73 | 8372PT | w/Improved cooling; From Ser. No. 1013197; Water pump tubes to block |
| 2 | Head Gasket | 72-68 | 7954PT | w/o Improved cooling; Water pump tubes to heads |
| 1 | Head Set | 75-74 | HS8372PT | w/Improved cooling; Water pump tubes to block |
| 1 | Head Set | 73 | HS7954PT-1 | w/o Improved cooling; To Ser. No. 1013196; Water pump tubes to heads |
| 1 | Head Set | 73 | HS8372PT | w/Improved cooling; From Ser. No. 1013197; Water pump tubes to block |
| 1 | Head Set | 72-68 | HS7954PT-1 | w/o Improved cooling; Water pump tubes to heads |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 75-68 | CS7905-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 75-74 | MS90233 | w/Improved cooling; Water pump tubes to block |
| 1 | Int. Manifold Gasket Set | 73 | MS9567 | w/o Improved cooling; To Ser. No. 1013196; Water pump tubes to heads |
| 1 | Int. Manifold Gasket Set | 73 | MS90233 | w/Improved cooling; From Ser. No. 1013197; Water pump tubes to block |
| 1 | Int. Manifold Gasket Set | 72-68 | MS9567 | w/o Improved cooling; Water pump tubes to heads |
| 1 | Exh. Manifold Gasket Set | 75-68 | MS9566 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 75-68 | 60351 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 75-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 75-68 | OS12481R | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 75-68 | BS5115 | PTFE Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 75-68 | VS12484R | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 75-68 | PS12480C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 75-68 | SS5112 | O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 75-68 | 12485 | Outlet |
| 4 | O-Ring | 75-68 | 421 | Inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 75-68 | 12880 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 75-68 | TCS12882-1 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 74-72 | 9668 | w/2 Bbl. |

6.6L 401 OHV V8, 4.165" Bore (AMC Eng.) 1974 16 L/D Truck V400 Eng.

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 2 | Head Gasket | 74 | 8266PT-1 | 2 Req'd. |
| 1 | Head Set | 74 | HS8266PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74 | FS8266PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 74 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 74 | MS90166 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74 | 60299 | Packing; 1 13/16" ID |
| 1 | Exhaust Pipe Gasket | 74 | 60103-1 | Packing; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 74 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74 | SS70529 | Premium valve stem seals incl. |

(continued on next page)

International Truck

| 16 6.6L 401 OHV V8, 4.165" Bore (AMC Eng.) 1974 (cont.) L/D Truck V400 Eng. | | | | |
|---|-----------------------------|-------|-----------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 74 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 74 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 74 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 74 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74 | 60091 | w/4 Bbl.; Insulator to manifold |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 74 | 72590 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 74 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 74 | 70978 | |
| 17 7.3L 444 OHV Diesel V8 (IDI), 4.11" Bore 1989 L/D Truck 7.3L Diesel Eng. | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 89 | 9047PT | |
| 1 | Head Set | 89 | HS9047PT | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89 | CS8891 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 89 | MS96038 | |
| 1 | Exh. Manifold Gasket Set | 89 | MS91242 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89 | 60679 | Inlet pipe to muffler |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 89 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89 | OS34200C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89 | BS40011 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 89 | BS15868-1 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 89 | BS40697 | Rubber; One-piece; Wear sleeve incl. |
| 1 | Repair Sleeve | 89 | 16256 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 89 | 16301 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89 | VS50247R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89 | SS72628-1 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89 | 35193 | L.H.; Lower connector |
| 1 | Water Outlet Gasket | 89 | 35270 | R.H.; Upper thermostat |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89 | 35268 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 89 | TCS45575 | |
| QTY | CYLINDER BLOCK | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89 | 70800 | Crankcase vent cover & tube gskt. |
| QTY | OIL COOLER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Cooler Mounting Set | 89 | ES70689 | |

| Engine Finding Index | | | | | |
|--|-------|----------|--------|-------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 5.4L 5360cc (327) OHV V8 4" Bore (Chevrolet) (GMC Eng.)..... 1963-70 1 | | | | | |

| 5.4L 5360cc (327) OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1963-70 1 | | | | | |
|--|-----------------------------------|--------------|-----------------|---|--|
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION | |
| 2 | Head Gasket | 70-63 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel | |
| 2 | Head Gasket | 70-63 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® | |
| 2 | Head Gasket | 70-63 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® | |
| 2 | Head Gasket | 70-63 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended | |
| 2 | Head Gasket Spacer Shim | 70-63 | 7733SP | HeadSaver® | |
| 1 | Head Set | 70-63 | HS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended | |
| 1 | Head Set | 70-63 | HS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended | |
| 2 | Head Bolt Set | 70-63 | ES72856 | Replacement recommended | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Full Gasket Set | 70-63 | FS7733SH-2 | Embossed steel; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended | |
| 1 | Full Gasket Set | 70-63 | FS7733PT-2 | PermaTorque®; Head bolts & 2 17/32" ID exh. pipe packing not incl.; Head bolt replacement recommended | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Gasket Conversion Set | 70-63 | CS7733-2 | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION | |
| 1 | Int. Manifold Gasket Set | 70-69 | MS90314-2 | | |
| 1 | Int. Manifold Gasket Set | 68-63 | MS9617 | | |
| 1 | Exh. Manifold Gasket Set | 70-63 | MS9275B | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 1 | Exhaust Pipe Gasket | 70-63 | 60083 | Heat riser; 2 11/16" bolt hole centers | |
| 1 | Exhaust Pipe Gasket | 70-63 | 9097 | Heat riser; 3" bolt hole centers | |
| 2 | Exhaust Pipe Gasket | 70-63 | 60985 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID | |
| 2 | Exhaust Pipe Gasket | 70-63 | 60986 | Pipe to manifold; Opt. sintered metal; 1 or 2 Req'd.; 2 17/32" ID | |
| 2 | Exhaust Pipe Gasket | 70-63 | 8194 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 1/32" ID | |
| 2 | Exhaust Pipe Gasket | 70-63 | 9587 | Pipe to manifold; Packing; 1 or 2 Req'd.; 2 17/32" ID | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION | |
| 1 | Fuel Pump Mounting Gasket | 70-63 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired | |
| 1 | Fuel Pump Mounting Gasket | 70-63 | 5182 | Plate | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION | |
| 1 | Oil Pan Gasket Set | 70-63 | OS5197C-2 | w/o Exh. pipe packing; Cork | |
| 1 | Oil Pan Gasket Set | 70-63 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. | |
| 1 | Oil Pan Gasket Set | 70-63 | OS5197C-4 | w/Exh. pipe packing; Cork | |
| 1 | Drain Plug Gasket | 70-63 | 70822 | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION | |
| 1 | Rear Main Seal Set | 70-63 | BS40013 | Rubber; Two-piece; Double lip | |
| 1 | Rear Main Seal Set | 70-63 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Cover Gasket Set | 70-63 | VS12869 | Cork; 5/32" thick | |
| 1 | Valve Cover Gasket Set | 70-63 | VS12869AC | Cork; 7/32" thick | |
| 1 | Valve Cover Gasket Set | 70-63 | VS50265C | Hi-Temp.; Cork | |
| 1 | Valve Cover Gasket Set | 70-63 | VS12869T | PermaDryPlus® | |
| 1 | Valve Cover Gasket Set | 70-63 | VS12869R | Rubber | |
| 2 | Load Spreader Set | 70-63 | ES72676 | | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Stem Seal Set | 70-63 | SS5112 | O-ring | |
| 1 | Valve Stem Seal Set | 70-63 | SS10058 | Opt. Umbrella seal for use w/O-ring seal | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Water Outlet Gasket | 70-63 | 35062 | 1 13/16" ID | |
| 1 | Water Outlet Gasket | 70-63 | 35562T | 1 13/16" ID; PermaDryPlus® | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION | |
| 2 | Water Pump Gasket | 70-63 | 5152 | To block | |
| 1 | Water Pump Gasket | 70-63 | 13032 | To plate | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Timing Cover Set | 70-63 | TCS5124-1 | w/o Sleeve 'N' Seal® | |
| 1 | Timing Set w/Sleeve & Seal | 70-63 | TCS45165 | w/Sleeve 'N' Seal® | |
| 1 | Repair Sleeve | 70-63 | 16202 | Use w/installation tool | |

(continued on next page)

Iso

| 1 5.4L 5360cc (327) OHV V8 (Chevrolet), 4" Bore (GMC Eng.) 1963-70 (cont.) | | | | |
|--|-----------------------------|-------|----------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 70-63 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 70-63 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 66-63 | 11528 | w/4 Bbl.; 4" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70-68 | 60043 | w/4 Bbl. |
| 1 | Carb. Mounting Gasket | 70-66 | 60731 | w/4 Bbl.; QuadraJet stainless steel heat shield |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Carter; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 60002 | w/4 Bbl.; Holley; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 60043 | w/4 Bbl.; Rochester; Exc. Special Hi-Perf.; Exc. A.I.R. |
| 1 | Carb. Mounting Gasket | 67-66 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65-63 | 9474 | w/4 Bbl.; Exc. Hi-Perf.; Exc. Special Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65-63 | 9803 | w/4 Bbl.; Hi-Perf. |
| 1 | Carb. Mounting Gasket | 65-63 | 9840 | w/4 Bbl.; Special Hi-Perf. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 70-63 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 70-63 | 72665 | Distributor to oil pump shaft retainer |

Isuzu Car

| Engine Finding Index | | | | | |
|---|---|----------|---|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.5L 1471cc SOHC L4 77mm Bore (8 Valve)..... | 1985-89 | 1 | 1.8L 1817cc SOHC Diesel L4 84mm Bore (8 Valve)..... | 1981-85 | 7 |
| 1.5L 1471cc SOHC Turbo L4 77mm Bore (8 Valve)..... | 1987-89 | 2 | 1.9L 1949cc SOHC L4 87mm Bore (8 Valve)..... | 1983-87 | 8 |
| 1.6L 1588cc DOHC L4 80mm Bore (16 Valve)..... | 1989-90 | 3 | 2.0L 1994cc SOHC Turbo L4 88mm Bore (8 Valve)..... | 1985-89 | 9 |
| 1.6L 1588cc SOHC L4 80mm Bore (12 Valve)..... | 1990 | 4 | 2.3L 2254cc SOHC L4 89.3mm Bore (8 Valve)..... | 1988-89 | 10 |
| 1.6L 1588cc DOHC Turbo L4 80mm Bore (16 Valve)..... | 1990 | 5 | | | |
| 1.8L 1817cc SOHC L4 84mm Bore (8 Valve)..... | 1981-85 | 6 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| G180Z..... | 1.8L 1817cc SOHC L4 84mm Bore (8 Valve)..... | 6 | 4XE1W..... | 1.6L 1588cc DOHC L4 80mm Bore (16 Valve)..... | 3 |
| G200Z..... | 1.9L 1949cc SOHC L4 87mm Bore (8 Valve)..... | 8 | 4XE1W-T..... | 1.6L 1588cc DOHC Turbo L4 80mm Bore (16 Valve)..... | 5 |
| 4FB1..... | 1.8L 1817cc SOHC Diesel L4 84mm Bore (8 Valve)..... | 7 | 4ZC1-T..... | 2.0L 1994cc SOHC Turbo L4 88mm Bore (8 Valve)..... | 9 |
| 4XC1..... | 1.5L 1471cc SOHC L4 77mm Bore (8 Valve)..... | 1 | 4ZD1..... | 2.3L 2254cc SOHC L4 89.3mm Bore (8 Valve)..... | 10 |
| 4XC1-T..... | 1.5L 1471cc SOHC Turbo L4 77mm Bore (8 Valve)..... | 2 | | | |
| 4XE1V..... | 1.6L 1588cc SOHC L4 80mm Bore (12 Valve)..... | 4 | | | |

| 1 1.5L 1471cc SOHC L4 (8 Valve), 77mm Bore 1985-89 Eng. Code "4XC1" 1985-89 | | | | |
|---|--------------------------|-------|----------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-85 | 9436PT | PermaTorque® |
| 1 | Head Set | 89-85 | HS9436PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-85 | MS93261 | |
| 1 | Exh. Manifold Gasket Set | 89-85 | MS93262 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89-85 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-85 | 60668 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-85 | OS30539C | |

(continued on next page)

| 1.5L 1471cc SOHC L4 (8 Valve), 77mm Bore 1985-89 1 Eng. Code "4XC1" 1985-89 (cont.) | | | | |
|---|---------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-85 | BS40524 | Rubber; One-piece; Improved design |
| 1 | Valve Cover Gasket Set | 89-85 | VS50291R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-85 | VS50291R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Stem Seal Set | 89-85 | SS72678 | Premium valve stem seals incl. |
| 1 | Water Outlet Gasket | 89-85 | 35364 | |
| 1 | Crankshaft Front Seal Set | 89-85 | TCS45702 | |
| 1 | Camshaft Front Seal Set | 89-85 | TCS45696 | |
| 2 | Carb. Mounting Gasket | 89-85 | 60763 | w/2 Bbl.; 2 Req'd. |
| 1.5L 1471cc SOHC Turbo L4 (8 Valve), 77mm Bore 1987-89 2 Eng. Code "4XC1-T" 1987-89 | | | | |
| 1 | Head Gasket | 89-87 | 9436PT | PermaTorque® |
| 1 | Head Set | 89-87 | HS9436PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Int. Manifold Gasket Set | 89-87 | MS93261 | |
| 1 | Exh. Manifold Gasket Set | 89-87 | MS93262 | |
| 2 | Exhaust Pipe Gasket | 89-87 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-87 | 60554 | Flange |
| 1 | Oil Pan Gasket Set | 89-87 | OS30539C | |
| 1 | Rear Main Seal Set | 89-87 | BS40524 | Rubber; One-piece; Improved design |
| 1 | Valve Cover Gasket Set | 89-87 | VS50291R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-87 | VS50291R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Stem Seal Set | 89-87 | SS72678 | Premium valve stem seals incl. |
| 1 | Water Outlet Gasket | 89-87 | 35364 | |
| 1 | Crankshaft Front Seal Set | 89-87 | TCS45702 | |
| 1 | Camshaft Front Seal Set | 89-87 | TCS45696 | |
| 1.6L 1588cc DOHC L4 (16 Valve), 80mm Bore 1989-90 3 Eng. Code "4XE1W" 1989-92 | | | | |
| 1 | Head Gasket | 90-89 | 9685PT-1 | |
| 1 | Head Set | 90-89 | HS9685PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Gasket Conversion Set | 90-89 | CS9685 | Consolidated design |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94504 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94506 | |
| 2 | Exhaust Pipe Gasket | 90-89 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60857 | Flange |
| 1 | Oil Pan Gasket Set | 90-89 | OS30539C | |
| 1 | Rear Main Seal Set | 90-89 | BS40524 | Rubber; One-piece; Improved design |
| 1 | Valve Cover Gasket Set | 90-89 | VS50064R | PermaDry® molded rubber gskt. incl. |

(continued on next page)

Isuzu Car

| 3 1.6L 1588cc DOHC L4 (16 Valve), 80mm Bore 1989-90 (cont.) Eng. Code "4XE1W" 1989-92 | | | | |
|---|---------------------------|-------|-----------|---|
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35364 | Outer; Thermostat |
| 1 | Thermostat Gasket | 90-89 | 35452 | Inner; Thermostat |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35454 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45853 | |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45851 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 60842 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70372 | |
| 4 1.6L 1588cc SOHC L4 (12 Valve), 80mm Bore 1990 Eng. Code "4XE1V" 1990-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9684PT | |
| 1 | Head Set | 90 | HS9684PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS9684PT | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9685 | Consolidated design |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94501 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94503 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60668 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30539C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40524 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50053R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72721 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35455 | Thermostat housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35364 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35454 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45853 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45696 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60919 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70372 | |
| 5 1.6L 1588cc DOHC Turbo L4 (16 Valve), 80mm Bore 1990 Eng. Code "4XE1W-T" 1990-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9685PT-1 | |
| 1 | Head Set | 90 | HS9685PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9685 | Consolidated design |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94504 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94506 | |

(continued on next page)

| 1.6L 1588cc DOHC Turbo L4 (16 Valve), 80mm Bore 1990 5 | | | | |
|--|---------------------------|-------|------------|--|
| Eng. Code "4XE1W-T" 1990-92 (cont.) | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60857 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30539C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40524 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50064R | PermaDry® molded rubber gskt. incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35364 | Outer; Thermostat |
| 1 | Thermostat Gasket | 90 | 35452 | Inner; Thermostat |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35454 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45853 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45851 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60842 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70372 | |
| 1.8L 1817cc SOHC L4 (8 Valve), 84mm Bore 1981-85 6 | | | | |
| Eng. Code "G180Z" 1981-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-81 | 8621PT-1 | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 85-81 | 8621SP | HeadSaver® |
| 1 | Head Set | 85-81 | HS8621PT-1 | Exh. pipe ring not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-81 | CS8621 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-81 | MS90394 | |
| 1 | Exh. Manifold Gasket Set | 85-81 | MS90461 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-82 | 60554 | Ring |
| 1 | Exhaust Pipe Gasket | 81 | 60385 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 85-81 | 71073 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-81 | OS30390R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-81 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-81 | VS50166C | w/o Semi-circular plugs & Grommets |
| 1 | Valve Cover Gasket Set | 85-81 | VS50097C | w/Semi-circular plugs & Grommets |
| 1 | Semi-Circular Plug | 85-81 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-81 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-81 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-81 | 35202 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 85-81 | TCS45113 | Must be used w/OS 30390R & w/VS 50097C or w/VS 50166C |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 85-81 | 60499 | w/2 Bbl.; 2 Req'd. |
| 1.8L 1817cc SOHC Diesel L4 (8 Valve), 84mm Bore 1981-85 7 | | | | |
| Eng. Code "4FB1" 1981-85 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-81 | 60385 | Flange |

(continued on next page)

Isuzu Car

| 7 1.8L 1817cc SOHC Diesel L4 (8 Valve), 84mm Bore 1981-85 (cont.) Eng. Code "4FB1" 1981-85 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-81 | OS30481R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-81 | BS40449-1 | Rubber; One-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-81 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-81 | 25636 | |
| 8 1.9L 1949cc SOHC L4 (8 Valve), 87mm Bore 1983-87 Eng. Code "G200Z" 1983-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-83 | 8621PT-1 | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 87-83 | 8621SP | HeadSaver® |
| 1 | Head Set | 87-83 | HS8621PT-1 | Exh. pipe ring & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-83 | CS8621 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-83 | MS90394 | |
| 1 | Exh. Manifold Gasket Set | 87-83 | MS90461 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 87-83 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 87-83 | 60642 | Flange |
| 1 | Exhaust Pipe Gasket | 87-83 | 60554 | Ring |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 87-83 | 71073 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-83 | OS30390R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-83 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-83 | VS50166C | w/o Semi-circular plugs & Grommets |
| 1 | Valve Cover Gasket Set | 87-83 | VS50097C | w/Semi-circular plugs & Grommets |
| 1 | Semi-Circular Plug | 87-83 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-83 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-83 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-83 | 35202 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-83 | TCS45113 | Must be used w/OS 30390R & w/VS 50097C or w/VS 50166C |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 87-83 | 60721 | w/MFI |
| 9 2.0L 1994cc SOHC Turbo L4 (8 Valve), 88mm Bore 1985-89 Eng. Code "4ZC1-T" 1985-89 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-85 | 60554 | Ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-85 | OS30481R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-85 | BS40449-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-85 | VS50311R | w/o Semi-circular plugs & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-85 | VS50344R | w/Semi-circular plugs & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 89-85 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-85 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-85 | 25581 | |

(continued on next page)

| 2.0L 1994cc SOHC Turbo L4 (8 Valve), 88mm Bore 1985-89 9 Eng. Code "4ZC1-T" 1985-89 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 89-85 | 60721 | w/MFI |
| 2.3L 2254cc SOHC L4 (8 Valve), 89.3mm Bore 1988-89 10 Eng. Code "4ZD1" 1988-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-88 | 9496PT | |
| 1 | Head Set | 89-88 | HS9496PT-3 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-88 | CS9496-1 | PermaDry® molded rubber oil pan gskt. incl.; RTV sealant incl. for oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-88 | MS93657-1 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 89-88 | MS94244 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89-88 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-88 | 60554 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 89-88 | 70159 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-88 | OS30481R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-88 | BS40449-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-88 | VS50311R | w/o Semi-circular plugs & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-88 | VS50344R | w/Semi-circular plugs & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 89-88 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-88 | SS72829 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-88 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-88 | 35387 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-88 | TCS45783 | |
| 1 | Camshaft Front Seal Set | 89-88 | TCS45782 | |
| 1 | Repair Sleeve | 89-88 | 16223 | Use w/installation tool; May use 16220 instead; Old design |
| 1 | Repair Sleeve Tool | 89-88 | 16323 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 89-88 | 60991 | w/MFI |

Isuzu SUV's - See Isuzu Truck
Isuzu Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|--|--------------|-----------------|---|--------------|-----------------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.8L 1817cc SOHC L4 84mm Bore (8 Valve) L/D Truck..... | 1981-82 | 1 | 2.6L 2559cc SOHC L4 92.6mm Bore (8 Valve) L/D Truck..... | 1988-90 | 6 |
| 1.9L 1949cc SOHC L4 87mm Bore (8 Valve) L/D Truck..... | 1983-87 | 2 | 2.8L 2835cc OHV V6 89mm Bore (Chevrolet) (GMC Eng.) L/D Truck..... | 1989-90 | 7 |
| 2.2L 2238cc OHV Diesel L4 88mm Bore (8 Valve) L/D Truck..... | 1981-87 | 3 | 3.9L 3856cc OHV Diesel L4 102mm Bore (8 Valve) L/D Truck..... | 1985-88 | 8 |
| 2.2L 2238cc OHV Turbo-Diesel L4 88mm Bore (8 Valve) L/D Truck..... | 1986-87 | 4 | 3.9L 3856cc OHV Turbo-Diesel L4 102mm Bore (8 Valve) L/D Truck..... | 1985-90 | 9 |
| 2.3L 2254cc SOHC L4 89.3mm Bore (8 Valve) L/D Truck..... | 1986-90 | 5 | | | |

Isuzu Truck (Incl. Minivans and SUV's)

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| C223 | 2.2L 2238cc OHV Diesel L4 88mm Bore (8 Valve) L/D Truck | 3 | 4BD1-T | 3.9L 3856cc OHV Turbo-Diesel L4 102mm Bore (8 Valve) L/D Truck | 9 |
| C223-T | 2.2L 2238cc OHV Turbo-Diesel L4 88mm Bore (8 Valve) L/D Truck | 4 | 4BD2-TC | 3.9L 3856cc OHV Turbo-Diesel L4 102mm Bore (8 Valve) L/D Truck | 9 |
| G180Z | 1.8L 1817cc SOHC L4 84mm Bore (8 Valve) L/D Truck | 1 | 4ZD1 | 2.3L 2254cc SOHC L4 89.3mm Bore (8 Valve) L/D Truck | 5 |
| G200Z | 1.9L 1949cc SOHC L4 87mm Bore (8 Valve) L/D Truck | 2 | 4ZE1 | 2.6L 2559cc SOHC L4 92.6mm Bore (8 Valve) L/D Truck | 6 |
| LL2 | 2.8L 2835cc OHV V6 89mm Bore (Chevrolet) (GMC Eng.) L/D Truck | 7 | | | |
| 4BD1-N | 3.9L 3856cc OHV Diesel L4 102mm Bore (8 Valve) L/D Truck | 8 | | | |

| 1 1.8L 1817cc SOHC L4 (8 Valve), 84mm Bore 1981-82 L/D Truck Eng. Code "G180Z" 1981-82 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 82-81 | 8621PT-1 | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 82-81 | 8621SP | HeadSaver® |
| 1 | Head Set | 82-81 | HS8621PT-1 | Exh. pipe ring not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-81 | CS8621 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-81 | MS90394 | |
| 1 | Exh. Manifold Gasket Set | 82-81 | MS90461 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 82 | 60554 | Ring |
| 1 | Exhaust Pipe Gasket | 81 | 60385 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 82-81 | 71073 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-81 | OS30390R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-81 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-81 | VS50166C | w/o Semi-circular plugs & Grommets |
| 1 | Valve Cover Gasket Set | 82-81 | VS50097C | w/Semi-circular plugs & Grommets |
| 1 | Semi-Circular Plug | 82-81 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-81 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-81 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-81 | 35202 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-81 | TCS45113 | Must be used w/OS 30390R & w/VS 50097C or w/VS 50166C |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 82-81 | 60499 | w/2 Bbl.; 2 Req'd. |
| 2 1.9L 1949cc SOHC L4 (8 Valve), 87mm Bore 1983-87 L/D Truck Eng. Code "G200Z" 1983-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-83 | 8621PT-1 | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 87-83 | 8621SP | HeadSaver® |
| 1 | Head Set | 87-83 | HS8621PT-1 | Exh. pipe ring not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 86-83 | CS8621 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-83 | MS90394 | |
| 1 | Exh. Manifold Gasket Set | 87-83 | MS90461 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87 | 60554 | Ring |
| 1 | Exhaust Pipe Gasket | 86 | 60385 | Flange |
| 1 | Exhaust Pipe Gasket | 85-83 | 60554 | Ring |

(continued on next page)

Isuzu Truck (Incl. Minivans and SUV's)

| 1.9L 1949cc SOHC L4 (8 Valve), 87mm Bore 1983-87 2 L/D Truck Eng. Code "G200Z" 1983-87 (cont.) | | | | |
|---|---------------------------|-------|-----------|---|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 87-83 | 71073 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-83 | OS30390R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-83 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-83 | VS50166C | w/o Semi-circular plugs & Grommets |
| 1 | Valve Cover Gasket Set | 87-83 | VS50097C | w/Semi-circular plugs & Grommets |
| 1 | Semi-Circular Plug | 87-83 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-83 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-83 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-83 | 35202 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-83 | TCS45113 | Must be used w/OS 30390R & w/VS 50097C or w/VS 50166C |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 87-83 | 60499 | w/2 Bbl.; 2 Req'd. |
| 2.2L 2238cc OHV Diesel L4 (8 Valve), 88mm Bore 1981-87 3 L/D Truck Eng. Code "C223" 1981-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-81 | 8890S-1 | |
| 1 | Head Set | 87-81 | HS8890S-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-81 | CS8890 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 87-81 | MS93344 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-86 | 60554 | Ring; "Trooper II" model |
| 1 | Exhaust Pipe Gasket | 87-81 | 60385 | Flange; "P'up" model |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-81 | OS30427A | "Pickup" and "P'up" models; RWD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-81 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-81 | VS50207R | PermaDry® molded rubber gskt. incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-81 | 35331 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-81 | 35332 | To block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-81 | TCS45655 | |
| 2.2L 2238cc OHV Turbo-Diesel L4 (8 Valve), 88mm Bore 1986-87 4 L/D Truck Eng. Code "C223-T" 1986-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-86 | 8890S-1 | |
| 1 | Head Set | 87-86 | HS8890S-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-86 | CS8890 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 87-86 | MS93344 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-86 | 60385 | Flange; "P'up" model |
| 1 | Exhaust Pipe Gasket | 87-86 | 60554 | Ring; "Trooper II" model |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-86 | OS30427A | "Pickup" and "P'up" models; RWD |

(continued on next page)

Isuzu Truck (Incl. Minivans and SUV's)

| 4 2.2L 2238cc OHV Turbo-Diesel L4 (8 Valve), 88mm Bore 1986-87 (cont.) L/D Truck Eng. Code "C223-T" 1986-87 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-86 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-86 | VS50207R | PermaDry® molded rubber gskt. incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-86 | 35331 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-86 | 35332 | To block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-86 | TCS45655 | |
| 5 2.3L 2254cc SOHC L4 (8 Valve), 89.3mm Bore 1986-90 L/D Truck Eng. Code "4ZD1" 1986-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 9496PT | |
| 1 | Head Set | 90-86 | HS9496PT-3 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS9496-1 | PermaDry® molded rubber oil pan gskt. incl.; RTV sealant incl. for oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-86 | MS93657 | w/2 Bbl. |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS94244 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-86 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-86 | 60554 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-86 | 70159 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30481R | PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 87-86 | OS30481R | "Pickup" and "P'up" models; RWD; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 87-86 | OS30556A | 4WD; RTV sealant incl. for oil pan gskt. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40449-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50311R | w/o Semi-circular plugs & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-86 | VS50344R | w/Semi-circular plugs & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-86 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS72829 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35387 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-86 | TCS45783 | |
| 1 | Camshaft Front Seal Set | 90-86 | TCS45782 | |
| 1 | Repair Sleeve | 90-86 | 16223 | Use w/installation tool; May use 16220 instead; Old design |
| 1 | Repair Sleeve Tool | 90-86 | 16323 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 90-86 | 60703 | w/2 Bbl.; 2 Req'd. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70692 | w/2 Bbl.; Adapter |
| 6 2.6L 2559cc SOHC L4 (8 Valve), 92.6mm Bore 1988-90 L/D Truck Eng. Code "4ZE1" 1988-97 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 8215PT | |
| 1 | Head Set | 90-88 | HS8215PT-2 | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9496-1 | PermaDry® molded rubber oil pan gskt. incl.; RTV sealant incl. for oil pan gskt. |

(continued on next page)

Isuzu Truck (Incl. Minivans and SUV's)

| 2.6L 2559cc SOHC L4 (8 Valve), 92.6mm Bore 1988-90 6 L/D Truck Eng. Code "4ZE1" 1988-97 (cont.) | | | | |
|--|---------------------------|-------|-------------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93657-1 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94244 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60554 | Flange; California |
| 1 | Exhaust Pipe Gasket | 90-89 | 60642 | Flange; Exc. California |
| 2 | Exhaust Pipe Gasket | 90-88 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 88 | 60642 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30556A | RTV sealant incl. for oil pan gskt. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40449-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50311R | w/o Semi-circular plugs & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50344R | w/Semi-circular plugs & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-88 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72829 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35387 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45783 | Use w/installation tool; May use 16220 instead; Old design |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45782 | |
| 1 | Repair Sleeve | 90-88 | 16223 | |
| 1 | Repair Sleeve Tool | 90-88 | 16323 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 90-88 | 60703 | w/MFI; 2 Req'd. |
| 2.8L 2835cc OHV V6 (Chevrolet), 89mm Bore (GMC Eng.) 1989-90 7 L/D Truck Eng. Code "LL2" 1989-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-89 | 512SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 90-89 | 8699PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-89 | 8699SP-1 | HeadSaver® |
| 1 | Head Set | 90-89 | HS8699PT-6 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-89 | HIS8699PT-6 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended |
| 1 | Head Bolt Set | 90-89 | ES72857 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9471 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS91022 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS90864 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-89 | 60538 | Packing; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-89 | 70015 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS34501R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 90-89 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40625 | 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 90-89 | BS40464 | 11.0mm thick; Rubber; One-piece; Improved design |
| 1 | Repair Sleeve Tool | 90-89 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50272C | Cork |
| 1 | Valve Cover Gasket Set | 90-89 | VS50272T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 90-89 | VS50272R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72530 | Premium valve stem seals incl. |

(continued on next page)

Isuzu Truck (Incl. Minivans and SUV's)

| 7 2.8L 2835cc OHV V6 (Chevrolet), 89mm Bore (GMC Eng.) 1989-90 (cont.) L/D Truck Eng. Code "LL2" 1989-91 | | | | |
|--|----------------------------|-------|----------|--|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35258 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35409 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-89 | TCS45828 | w/o Sleeve 'N' Seal®; Must be used w/OS 34501R |
| 1 | Timing Set w/Sleeve & Seal | 90-89 | TCS45827 | w/Sleeve 'N' Seal®; Must be used w/OS 34501R; 1.040" sleeve length |
| 1 | Repair Sleeve | 90-89 | 16212 | 1.040" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-89 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60038 | w/TBI; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 60770 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-89 | 70800 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70954 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 90-89 | 70672 | |
| 8 3.9L 3856cc OHV Diesel L4 (8 Valve), 102mm Bore 1985-88 L/D Truck Eng. Code "4BD1-N" 1985-88 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 88-85 | FS9015B | |
| 9 3.9L 3856cc OHV Turbo-Diesel L4 (8 Valve), 102mm Bore 1985-90 L/D Truck Eng. Codes "4BD1-T" 1985-94, "4BD2-TC" 1995-98 | | | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 90-85 | FS9015B | |

Jaguar

| Engine Finding Index | | | | | |
|--|---|----------|-------------|--------------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 4.2L 4235cc DOHC L6 92.1mm Bore (12 Valve) | 1968-87 | 1 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| XK 4.2..... | 4.2L 4235cc DOHC L6 92.1mm Bore (12 Valve)..... | 1 | | | |
| 8L | 4.2L 4235cc DOHC L6 92.1mm Bore (12 Valve)..... | 1 | | | |

| 1 4.2L 4235cc DOHC L6 (12 Valve), 92.1mm Bore 1968-87 VIN Codes "N" 1978-80, "2" 1982-83, "3" 1981-87, Eng. Codes "XK 4.2" 1964-87, "8L" 1969-72 | | | | |
|--|---------------------|-------|----------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 87-81 | HS8049B | "XJ6" model; Series 3; Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 87-81 | 23590 | Flange; "XJ6" model; Series 3; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 73-68 | 23590 | Flange; 2 Req'd. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-68 | 25603 | |

Jeep (Incl. Jeep, Willys)

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.1L 126 (2068cc) SOHC Turbo-Diesel L4 86mm Bore (8 Valve) (Renault Eng.) L/D Truck | 1985-90 | 1 | 3.7L 226 L-HEAD L6 3.3125" Bore (12 Valve) (Continental Eng.) L/D Truck | 1947-66 | 11 |
| 2.2L 134 F-HEAD L4 3.125" Bore (Hurricane) L/D Truck | 1950-73 | 2 | 3.8L 230 SOHC L6 3.3438" Bore (Tornado) (Continental Eng.) L/D Truck | 1962-65 | 12 |
| 2.2L 134 L-HEAD L4 3.125" Bore (Lightning) L/D Truck | 1938-68 | 3 | 3.8L 232 OHV L6 3.75" Bore (Hi Torque) (AMC Eng.) L/D Truck | 1965-79 | 13 |
| 2.4L 148 L-HEAD L6 3" Bore (Willys) L/D Truck | 1947-51 | 4 | 4.0L 242 OHV L6 3.875" Bore (Jeep) (AMC Eng.) L/D Truck | 1987-90 | 14 |
| 2.5L 150 OHV L4 3.875" Bore (AMC) (AMC Eng.) L/D Truck | 1983-90 | 5 | 4.2L 258 OHV L6 3.75" Bore (AMC Eng.) L/D Truck | 1971-90 | 15 |
| 2.5L 151 OHV L4 4" Bore (Pontiac) (GMC Eng.) L/D Truck | 1980-83 | 6 | 5.0L 304 OHV V8 3.75" Bore (AMC Eng.) L/D Truck | 1971-81 | 16 |
| 2.6L 161 F-HEAD L6 3.125" Bore (Willys) L/D Truck | 1952-55 | 7 | 5.3L 327 OHV V8 4" Bore (Vigilante) (AMC Eng.) L/D Truck | 1965-70 | 17 |
| 2.6L 161 L-HEAD L6 3.125" Bore (Willys) L/D Truck | 1950-55 | 8 | 5.7L 350 OHV V8 3.8" Bore (Buick) (GMC Eng.) L/D Truck | 1968-71 | 18 |
| 2.8L 173 (2835cc) OHV V6 89mm Bore (Chevrolet) (GMC Eng.) L/D Truck | 1984-86 | 9 | 5.9L 360 OHV V8 4.08" Bore (AMC Eng.) L/D Truck | 1970-90 | 19 |
| 3.7L 225 OHV V6 3.75" Bore (Buick) (GMC Eng.) L/D Truck | 1966-71 | 10 | 6.6L 401 OHV V8 4.165" Bore (AMC Eng.) L/D Truck | 1974-78 | 20 |

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|--------------------|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 852 | 2.1L 126 (2068cc) SOHC Turbo-Diesel L4 86mm Bore (8 Valve) (Renault Eng.) L/D Truck..... | 1 | | | |

| 2.1L 126 (2068cc) SOHC Turbo-Diesel L4 (8 Valve), 86mm Bore (Renault Eng.) 1985-90 L/D Truck VIN Code "B" 1985-90, Eng. Code "852" 1985-90 | | | | | |
|--|---------------------------|-------|-----------|---|--|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 1 | Exhaust Pipe Gasket | 90-85 | 60292 | Connector | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Water Outlet Gasket | 90-85 | 35384 | | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Camshaft Front Seal Set | 90-85 | TCS45725 | | |
| 2.2L 134 F-HEAD L4 (Hurricane), 3.125" Bore 1950-73 L/D Truck VIN Codes "F" 1970-71, "J" 1967-68, "R" 1972-73, "T" 1972-73, "4" 1967-68 | | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION | |
| 1 | Head Gasket | 73-50 | 7543SBX | | |
| 1 | Head Set | 73-50 | HS7543SBX | | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Full Gasket Set | 73-50 | FS7543SBX | Rear main brg. seal for Military eng. not incl. | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION | |
| 1 | Int. & Exh. Gasket Set | 73-50 | MS9027B | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 1 | Exhaust Pipe Gasket | 73-50 | 8105 | Flange | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION | |
| 1 | Fuel Pump Mounting Gasket | 73-50 | 6579 | May also be used as a fuel pump block-off plate gasket if desired | |
| 1 | Fuel Pump Bowl Gasket | 73-50 | 773 | "MA" & "MB" & "GPW" models; 1 5/8" ID x 2 1/8" OD | |
| 1 | Fuel Pump Bowl Gasket | 73-50 | 5019 | Exc. "MA" & "MB" & "GPW" models; 1 55/64" ID x 2 19/64" OD | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION | |
| 1 | Oil Pan Gasket Set | 73-50 | OS4350AD | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION | |
| 1 | Rear Main Seal Set | 73-50 | BS3165 | Exc. Military eng.; Rope | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Valve Cover Gasket Set | 73-50 | VS6617R | | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION | |
| 1 | Push Rod Cover Gasket Set | 73-50 | PS4352C | | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION | |
| 4 | O-Ring | 73-50 | 407 | O-ring; 4 Req'd. | |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 2 2.2L 134 F-HEAD L4 (Hurricane), 3.125" Bore 1950-73 (cont.) L/D Truck VIN Codes "F" 1970-71, "J" 1967-68, "R" 1972-73, "T" 1972-73, "4" 1967-68 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 73-50 | 4367 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-50 | TCS4351-1 | |
| 3 2.2L 134 L-HEAD L4 (Lightning), 3.125" Bore 1938-68 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 68-46 | 7285B | |
| 1 | Head Gasket | 45-40 | 7285B | "CJ-2A" model |
| 1 | Head Gasket | 45-40 | 7267B | Exc. "CJ-2A" model |
| 1 | Head Gasket | 39-38 | 7267B | |
| 1 | Head Set | 68-46 | HS7285B | |
| 1 | Head Set | 45-40 | HS7285B | "CJ-2A" model |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 68-46 | FS7285B | Rear main brg. seal for Military eng. not incl. |
| 1 | Full Gasket Set | 45-40 | FS7285B | "CJ-2A" model; Rear main brg. seal for Military eng. not incl. |
| 1 | Full Gasket Set | 45-40 | FS7267B | Exc. "CJ-2A" model; Rear main brg. seal for Military eng. not incl. |
| 1 | Full Gasket Set | 39-38 | FS7267B | Rear main brg. seal for Military eng. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 68-38 | MS8348B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 68-38 | 8105 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 68-41 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 68-38 | 773 | "MA" & "MB" & "GPW" models; 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 68-38 | 5019 | Exc. "MA" & "MB" & "GPW" models; 1 55/64" ID x 2 19/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-38 | OS4350AD | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-38 | BS3165 | Exc. Military eng.; Rope |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 68-38 | PS4352C | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-42 | 3156 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 68-38 | 4367 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-38 | TCS4351-1 | |
| 4 2.4L 148 L-HEAD L6 (Willys), 3" Bore 1947-51 L/D Truck | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 51-47 | 8105 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 51-47 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 5 2.5L 150 OHV L4 (AMC), 3.875" Bore (AMC Eng.) 1983-90 L/D Truck VIN Codes "E" 1989-90, "H" 1986-88 & 1997-2002, "P" 1991-2002, "U" 1983-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-83 | 9196PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-86 | HS9196PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-83 | HS9196PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 90-86 | FS9196PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-83 | CS9196 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 90-83 | MS92100 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-83 | 60836 | Packing |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 2.5L 150 OHV L4 (AMC), 3.875" Bore (AMC Eng.) 1983-90 5 | | | | |
|---|-------------------------------|-------|------------|---|
| L/D Truck VIN Codes "E" 1989-90, "H" 1986-88 & 1997-2002, "P" 1991-2002, "U" 1983-88 (cont.) | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-83 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-83 | OS30476C | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-83 | BS40578 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve Tool | 90-83 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-83 | VS50245R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS70816 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 85-84 | SS72668 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-83 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-83 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-83 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-83 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-83 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-83 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-86 | 60746 | w/TBI |
| 1 | Air Cleaner Gasket | 88-83 | 60399 | w/1 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 88-83 | 60600 | w/1 Bbl.; 2 Req'd. |
| 1 | Throttle Body Gasket | 90-86 | 60747 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-83 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-86 | 70253 | |
| 1 | EGR Gasket | 85-83 | 70978 | |
| 2.5L 151 OHV L4 (Pontiac), 4" Bore (GMC Eng.) 1980-83 6 | | | | |
| L/D Truck VIN Code "B" 1980-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-80 | 515SD | PermaTorque Severe Duty® |
| 1 | Head Gasket | 83-80 | 9405PT-1 | PermaTorque® |
| 1 | Head Set | 83-82 | HS8686PT-1 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 81-80 | HS8686PT-1 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 83-82 | FS8686PT-1 | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 81-80 | FS8686PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-80 | CS8686 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-80 | MS90563 | |
| 1 | Exh. Manifold Gasket Set | 83-80 | MS90564 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83 | 60592 | Packing |
| 1 | Exhaust Pipe Gasket | 83-80 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 82 | 60533 | Packing |
| 1 | Exh. Flange Bolt & Spring Kit | 83-80 | ES72141 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 83-80 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-80 | OS30409C | |
| 1 | Drain Plug Gasket | 83-80 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-80 | BS40578 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 83-80 | 16259 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 83-80 | 16304 | |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 6 2.5L 151 OHV L4 (Pontiac), 4" Bore (GMC Eng.) 1980-83 (cont.) L/D Truck VIN Code "B" 1980-83 | | | | |
|--|-----------------------------|-------|-------------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-80 | VS50179C | Cork |
| 1 | Valve Cover Gasket Set | 83-80 | VS50179T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 83-80 | VS50179R | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 83-80 | PS50153C | Cork |
| 1 | Push Rod Cover Gasket Set | 83-80 | PS13223R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-81 | SS72531 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 80 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 83-80 | 35213 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-80 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 83-80 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-80 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83 | TCS13198-2 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 82-80 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 83-80 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 83-80 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 83-80 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 83-80 | 60399 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83-80 | 60447 | w/2 Bbl.; Adapter to manifold |
| 1 | Carb. Mounting Gasket | 83-80 | 60446 | w/2 Bbl.; Carb. to adapter |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 81-80 | 11497 | |
| 1 | O-Ring | 83-82 | 421 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-80 | 71098 | |
| 7 2.6L 161 F-HEAD L6 (Willys), 3.125" Bore 1952-55 L/D Truck | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 55-52 | 8105 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55-52 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 8 2.6L 161 L-HEAD L6 (Willys), 3.125" Bore 1950-55 L/D Truck | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 55-50 | 8105 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55-50 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 9 2.8L 173 (2835cc) OHV V6 (Chevrolet), 89mm Bore (GMC Eng.) 1984-86 L/D Truck VIN Code "W" 1984-86, Eng. I.D. Codes "T" 1985-86, "U" 1985-86 (Eng. I.D. Code is located at front of block & the code is the third character from the right) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 86-84 | 512SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 86-84 | 8699PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 86-84 | 8699SP-1 | HeadSaver® |
| 1 | Head Set | 86-85 | HS8699PT-4 | Eng. I.D. Code "T"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 86-85 | HS8699PT-6 | Eng. I.D. Code "U"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS8699PT-4 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Installation Set | 86-85 | HIS8699PT-6 | Eng. I.D. Code "U"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 2.8L 173 (2835cc) OHV V6 (Chevrolet), 89mm Bore (GMC Eng.) 1984-86 9 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| L/D Truck VIN Code "W" 1984-86, Eng. I.D. Codes "T" 1985-86, "U" 1985-86 (Eng. I.D. Code is located (cont.) at front of block & the code is the third character from the right) | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Bolt Set | 86-84 | ES72857 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 86-85 | FS8699PT-3 | Eng. I.D. Code "T"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 86-85 | FS8699PT-6 | Eng. I.D. Code "U"; Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 84 | FS8699PT-4 | Head bolts & exh. pipe packing not incl.; Head bolt replacement recommended; Oil pan gskt. for Goodwrench® replacement eng. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 86-85 | CS8699-1 | Oil pan gskt. for Goodwrench® replacement eng. not incl. |
| 1 | Gasket Conversion Set | 84 | CS8699 | Oil pan gskt. for Goodwrench® replacement eng. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 86-84 | MS91022 | |
| 1 | Exh. Manifold Gasket Set | 86-84 | MS90864 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 86-84 | 60292 | Converter |
| 2 | Exhaust Pipe Gasket | 86-84 | 60538 | Packing; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-84 | 70015 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 86-85 | OS30512C | Exc. Goodwrench® replacement eng.; Cork |
| 1 | Oil Pan Gasket Set | 86-84 | OS34501R | Goodwrench® replacement eng.; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 84 | OS30411C | Exc. Goodwrench® replacement eng.; Cork |
| 1 | Drain Plug Gasket | 86-84 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-85 | BS40625 | 11.0mm thick; PTFE Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 86-85 | BS40464 | 11.0mm thick; Rubber; One-piece; Improved design |
| 1 | Rear Main Seal Set | 84 | BS40422 | 5.5mm thick; Rubber; Two-piece |
| 1 | Repair Sleeve Tool | 86-85 | 16304 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 86-85 | VS50182C | Eng. I.D. Code "T"; Cork |
| 1 | Valve Cover Gasket Set | 86-85 | VS50270C | Eng. I.D. Code "T"; Cork; w/Compression stops |
| 1 | Valve Cover Gasket Set | 86-85 | VS50182R | Eng. I.D. Code "T"; Rubber |
| 1 | Valve Cover Gasket Set | 86-85 | VS50272C | Eng. I.D. Code "U"; Cork |
| 1 | Valve Cover Gasket Set | 86-85 | VS50272T | Eng. I.D. Code "U"; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 86-85 | VS50272R | Eng. I.D. Code "U"; Rubber |
| 1 | Valve Cover Gasket Set | 84 | VS50182C | Cork |
| 1 | Valve Cover Gasket Set | 84 | VS50270C | Cork; w/Compression stops |
| 1 | Valve Cover Gasket Set | 84 | VS50182R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-84 | SS72530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 86-84 | 35258 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 86-84 | 35220 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 86-84 | TCS45466 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 86-84 | TCS45467 | w/Sleeve 'N' Seal®; 1.040" sleeve length |
| 1 | Repair Sleeve | 86-84 | 16212 | 1.040" sleeve length; Use w/installation tool |
| 1 | Repair Sleeve Tool | 86-84 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86-85 | 60038 | w/TBI; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 86-84 | 60399 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-84 | 60446 | w/2 Bbl.; Exc. Carb. heater |
| 1 | Throttle Body Gasket | 86-85 | 60770 | w/TBI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-84 | 70800 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 86 | 70954 | |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 9 2.8L 173 (2835cc) OHV V6 (Chevrolet), 89mm Bore (GMC Eng.) 1984-86 (cont.) L/D Truck VIN Code "W" 1984-86, Eng. I.D. Codes "T" 1985-86, "U" 1985-86 (Eng. I.D. Code is located at front of block & the code is the third character from the right) | | | | |
|--|-----------------------------------|-------|------------|---|
| QTY | EXHAUST GAS RECIRCULATION (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-84 | 71098 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Gasket | 86-84 | 70672 | |
| 10 3.7L 225 OHV V6 (Buick), 3.75" Bore (GMC Eng.) 1966-71 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 71-66 | 8723PT-1 | PermaTorque® |
| 1 | Head Set | 71-66 | HS8723PT-7 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 71-66 | FS8723PT-7 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 71-66 | CS8142 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 71-66 | MS9943 | |
| 1 | Exh. Manifold Gasket Set | 71-66 | MS90198 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 71-66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-66 | OS13398C-1 | Cork |
| 1 | Drain Plug Gasket | 71-66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-66 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 71-66 | BS40613 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-66 | VS13160R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-66 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 71-66 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-66 | TCS45006 | Exc. cover stamped 1358433; w/Rope seal |
| 1 | Timing Cover Set | 71-66 | TCS45930 | Exc. cover stamped 1358433; w/Rubber seal |
| 1 | Timing Cover Set | 66 | TCS13001 | Cover stamped 1358433; w/Rope seal |
| 1 | Timing Cover Seal | 71-66 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 71-66 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| 2 | Air Cleaner Gasket | 71-66 | 5198 | w/2 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 71-66 | 9249 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 71-66 | 60000 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 71-66 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 71-66 | 70032 | |
| 11 3.7L 226 L-HEAD L6 (12 Valve), 3.3125" Bore (Continental Eng.) 1947-66 L/D Truck VIN Code "T" 1954-66 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 66-47 | 7191S | |
| 1 | Head Set | 66-47 | HS7191S-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 62 | FS7191S-8 | RWD; To Ser. No. SW-6-L-16847 |
| 1 | Full Gasket Set | 62 | FS7191S-8 | 4WD; To Ser. No. TW-6-L-143633 |
| 1 | Full Gasket Set | 61-47 | FS7191S-8 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 66-47 | MS8886B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 66-47 | 60146 | Flange |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 3.7L 226 L-HEAD L6 (12 Valve), 3.3125" Bore (Continental Eng.) 1947-66 11 L/D Truck VIN Code "T" 1954-66 (cont.) | | | | |
|--|----------------------------|-------|------------|---|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-47 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 62 | OS5449C | RWD; To Ser. No. SW-6-L-16847 |
| 1 | Oil Pan Gasket Set | 62 | OS5449C | 4WD; To Ser. No. TW-6-L-143633 |
| 1 | Oil Pan Gasket Set | 61-47 | OS5449C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 62 | BS1280 | RWD; To Ser. No. SW-6-L-16847; Rope |
| 1 | Rear Main Seal Set | 62 | BS1280 | 4WD; To Ser. No. TW-6-L-143633; Rope |
| 1 | Rear Main Seal Set | 61-47 | BS1280 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-47 | VS5748R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-47 | 1273 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-47 | TCS5400-3 | |
| 3.8L 230 SOHC L6 (Tornado), 3.3438" Bore (Continental Eng.) 1962-65 12 L/D Truck | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 65-62 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 65-62 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 3.8L 232 OHV L6 (Hi Torque), 3.75" Bore (AMC Eng.) 1965-79 13 L/D Truck VIN Code "E" 1967-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-65 | 8169PT | |
| 1 | Head Set | 79-65 | HS8169PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-65 | FS8169PT-4 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-65 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-65 | MS9982 | |
| 1 | Intake to Exhaust Gasket | 79-65 | 9983 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 79-65 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-71 | OS34308R | PermaDry® one-piece molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 79-65 | OS13881C-1 | Multi-piece; Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-65 | BS40612 | Rubber; Two-piece; Double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-65 | VS50186C | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 79-65 | VS50258C | Cork; 7/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-65 | SS70530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-68 | 35024 | |
| 1 | Water Outlet Gasket | 67-65 | 13874 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-65 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-65 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 79-65 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 79-65 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 79-65 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 79-65 | 5198 | w/1 Bbl.; 2 5/8" ID |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 13 3.8L 232 OHV L6 (Hi Torque), 3.75" Bore (AMC Eng.) 1965-79 (cont.) L/D Truck VIN Code "E" 1967-79 | | | | |
|--|-----------------------------|-------|------------|--|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 79-74 | 60304 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 73-65 | 60044 | w/1 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 79-74 | 70051 | 1 11/32" OD |
| 1 | Distributor Mounting Gasket | 73-65 | 12665 | 1 9/16" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-74 | 70978 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 79-65 | 70301 | |
| 14 4.0L 242 OHV L6 (Jeep), 3.875" Bore (AMC Eng.) 1987-90 L/D Truck VIN Codes "L" 1989-90, "M" 1987-88, "S" 1991-2006, "V" 1997-2005 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 530SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 1 | Head Gasket | 90-87 | 9076PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque®; Improved design |
| 1 | Head Set | 90-87 | HS9076PT | Exh. pipe packing not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 90-87 | MS93680 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60292 | Converter |
| 2 | Exhaust Pipe Gasket | 90-87 | 60745 | Packing; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-87 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS13881C-1 | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 90-87 | OS34308R | PermaDry® one-piece molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40612 | Rubber; Two-piece; Double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50022C-1 | Cork |
| 1 | Valve Cover Gasket Set | 90-87 | VS50522T | PermaDryPlus® |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS70819 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-87 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-87 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-87 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-87 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-87 | 60742 | w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-87 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70253 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 90-87 | 70301 | |
| 15 4.2L 258 OHV L6, 3.75" Bore (AMC Eng.) 1971-90 L/D Truck VIN Codes "A" 1971-79, "C" 1977-88, "M" 1988-89, "T" 1989-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 8169PT | |
| 1 | Head Gasket | 85-81 | 8778PT | |
| 1 | Head Gasket | 80-71 | 8169PT | |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 4.2L 258 OHV L6, 3.75" Bore (AMC Eng.) 1971-90 15 | | | | |
|--|-----------------------------|-------|------------|--|
| L/D Truck VIN Codes "A" 1971-79, "C" 1977-88, "M" 1988-89, "T" 1989-90 (cont.) | | | | |
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90-86 | HS8169PT-4 | w/Aluminum valve cover; Premium valve stem seals incl. |
| 1 | Head Set | 90-86 | HS8169PT-3 | w/Plastic valve cover; Premium valve stem seals incl. |
| 1 | Head Set | 85-81 | HS8778PT | Valve cover gskt. not incl.; Premium valve stem seals incl. |
| 1 | Head Set | 80-71 | HS8169PT-2 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85-81 | FS8778PT | Valve cover gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 80-71 | FS8169PT-4 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-71 | CS8169-2 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 90-81 | MS90949 | |
| 1 | Int. & Exh. Gasket Set | 80-71 | MS9982 | |
| 1 | Intake to Exhaust Gasket | 80-71 | 9983 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 80-71 | 60299 | Packing; 1 13/16" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-71 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-71 | OS13881C-1 | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 90-71 | OS34308R | PermaDry® one-piece molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-71 | BS40612 | Rubber; Two-piece; Double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50022C-1 | w/Aluminum valve cover; Cork |
| 1 | Valve Cover Gasket Set | 90-86 | VS50522T | w/Aluminum valve cover; PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 90-86 | VS50244C | w/Plastic valve cover; Cork |
| 1 | Valve Cover Gasket Set | 90-86 | VS50244R | w/Plastic valve cover; Cork-Lam® |
| 1 | Valve Cover Gasket Set | 85-83 | VS50244C | Cork |
| 1 | Valve Cover Gasket Set | 85-81 | VS50244R | Cork-Lam® |
| 1 | Valve Cover Gasket Set | 80-71 | VS50186C | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 80-71 | VS50258C | Cork; 7/32" thick |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-71 | SS70530 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-71 | 35024 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-71 | 13877 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-71 | TCS45117 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-71 | TCS45458 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-71 | 16210 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-71 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-86 | 60673 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 85-79 | 5198 | w/2 Bbl.; Exc. "CJ-5" & "CJ-7" & "Scrambler" models; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 79-71 | 5198 | w/1 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 78-77 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 90-79 | 60391 | w/2 Bbl.; Exc. Australia; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 89-79 | 60321 | w/2 Bbl.; Australia; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 79-71 | 60304 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 78-77 | 60321 | w/2 Bbl.; 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-71 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-74 | 70978 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Filter Adapter Gasket | 90-71 | 70301 | |

Jeep (Incl. Jeep, Willys)

| 16 5.0L 304 OHV V8, 3.75" Bore (AMC Eng.) 1971-81 L/D Truck VIN Code "H" 1971-81 | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 81-71 | 8211PT-1 | 2 Req'd. |
| 1 | Head Set | 81-71 | HS8211PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 81-71 | FS8211PT-4 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 81-71 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 81-71 | MS90166 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 81-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 81-71 | 60133 | Flange |
| 1 | Exhaust Pipe Gasket | 81-71 | 60103-1 | Packing; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 81-71 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 81-71 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 81-71 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 81-71 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 81-73 | SS70529 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 72-71 | SS12443 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 81-71 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 81-71 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 81-71 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 81-71 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 81-71 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 81-71 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 81-72 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 71 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 81-74 | 60320 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 81-74 | 60102 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 72-71 | 60102 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 72-71 | 60072-1 | w/2 Bbl.; Insulator to manifold |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 81-73 | 72590 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 81-71 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 81-74 | 70978 | |
| 17 5.3L 327 OHV V8 (Vigilante), 4" Bore (AMC Eng.) 1965-70 L/D Truck VIN Code "E" 1965-70 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 70-65 | 7748SH | 2 Req'd. |
| 1 | Head Set | 70-65 | HS7748SH-2 | Valve cover gskts. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 70-65 | FS7748SH-2 | Valve cover gskts. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 70-65 | MS9497B | |
| 1 | Exh. Manifold Gasket Set | 70-65 | MS90200 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 70-65 | 60146 | L.H. |
| 1 | Exhaust Pipe Gasket | 70-65 | 9375 | R.H. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 70-65 | 5231 | |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 5.3L 327 OHV V8 (Vigilante), 4" Bore (AMC Eng.) 1965-70 17 | | | | |
|---|---------------------------|-------|------------|--|
| L/D Truck VIN Code "E" 1965-70 (cont.) | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-65 | OS5270C | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 70-65 | PS5272 | w/Grommets |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 70-65 | SS12443 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 70-65 | 35063 | Outlet; 2 1/2" ID |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 70-65 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70-65 | 60102 | w/2 Bbl. |
| 5.7L 350 OHV V8 (Buick), 3.8" Bore (GMC Eng.) 1968-71 18 | | | | |
| L/D Truck VIN Codes "K" 1971, "9" 1969-71 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 71-68 | 8264PT-1 | 2 Req'd. |
| 1 | Head Set | 71-68 | HS8264PT-1 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 71-68 | FS8264PT-1 | Int. manifold gskt. not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 71-68 | MS96006 | |
| 1 | Exh. Manifold Gasket Set | 71-68 | MS90241 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 71-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-68 | OS13397C-1 | |
| 1 | Drain Plug Gasket | 71-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-68 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-68 | VS50034C | Cork |
| 1 | Valve Cover Gasket Set | 71-68 | VS50034R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 71-68 | SS70092-1 | Int. & Exh.; 2 Req'd.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-68 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 71-68 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-68 | TCS45006 | w/Rope seal |
| 1 | Timing Cover Set | 71-68 | TCS45930 | w/Rubber seal |
| 1 | Timing Cover Seal | 71-68 | 15200 | Rubber one-piece timing cover seal |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 71-68 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 71-70 | 60113 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 69-68 | 60000 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 71-68 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 71-68 | 70032 | |
| 5.9L 360 OHV V8, 4.08" Bore (AMC Eng.) 1970-90 19 | | | | |
| L/D Truck VIN Codes "N" 1970-88, "P" 1973-78, "7" 1989-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-70 | 8266PT-1 | 2 Req'd. |
| 1 | Head Set | 90-70 | HS8266PT-4 | Int. manifold gskt. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 90-70 | FS8266PT-4 | Int. manifold gskt. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 90-70 | MS96011 | |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 19 5.9L 360 OHV V8, 4.08" Bore (AMC Eng.) 1970-90 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| (cont.) L/D Truck VIN Codes "N" 1970-88, "P" 1973-78, "7" 1989-93 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 90-70 | MS90166 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-70 | 60133 | Flange |
| 1 | Exhaust Pipe Gasket | 90-70 | 60103-1 | Packing; 2 1/8" ID |
| 1 | Exhaust Pipe Gasket | 87-75 | 60292 | Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-70 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-70 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-70 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-70 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-73 | SS70529 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 72-70 | SS12443 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-70 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-70 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-70 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-70 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-70 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-70 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-72 | 60038 | w/2 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 78-74 | 60038 | w/4 Bbl.; 5 1/32" ID |
| 1 | Air Cleaner Gasket | 71-70 | 5198 | w/2 Bbl.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 90-74 | 60320 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 90-74 | 60102 | w/2 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 78-75 | 60474 | w/4 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 78-75 | 60242 | w/4 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60091 | w/4 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 72-70 | 60102 | w/2 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 72-70 | 60072-1 | w/2 Bbl.; Insulator to manifold |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 90-73 | 72590 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 90-70 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70253 | |
| 1 | EGR Gasket | 89-74 | 70978 | |
| 20 6.6L 401 OHV V8, 4.165" Bore (AMC Eng.) 1974-78 | | | | |
| L/D Truck VIN Code "Z" 1974-78 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 78-74 | 8266PT-1 | 2 Req'd. |
| 1 | Head Set | 78-74 | HS8266PT-4 | Int. manifold gskt. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 78-74 | FS8266PT-4 | Int. manifold gskt. & exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 78-74 | MS96011 | |
| 1 | Exh. Manifold Gasket Set | 78-74 | MS90166 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 78-75 | 60292 | Converter |
| 1 | Exhaust Pipe Gasket | 78-74 | 60133 | Flange |
| 1 | Exhaust Pipe Gasket | 78-74 | 60103-1 | Packing; 2 1/8" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 78-74 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |

(continued on next page)

Jeep (Incl. Jeep, Willys)

| 6.6L 401 OHV V8, 4.165" Bore (AMC Eng.) 1974-78 20 L/D Truck VIN Code "Z" 1974-78 (cont.) | | | | |
|---|-----------------------------|-------|----------|---------------------------------|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 78-74 | OS30187C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 78-74 | BS40003 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 78-74 | VS50001R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 78-74 | SS70529 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 78-74 | 35130 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 78-74 | 35014 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 78-74 | TCS45003 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 78-74 | TCS45271 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 78-74 | 16204 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 78-74 | 16308 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 78-74 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 78-75 | 60474 | w/4 Bbl.; Carb. to insulator |
| 1 | Carb. Mounting Gasket | 78-75 | 60242 | w/4 Bbl.; Insulator to manifold |
| 1 | Carb. Mounting Gasket | 74 | 60091 | w/4 Bbl.; Insulator to manifold |
| QTY | CHOKE TUBE | YEARS | PART NO. | DESCRIPTION |
| 1 | Choke Mounting Tube Gasket | 78-74 | 72590 | |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 78-74 | 70051 | 1 11/32" OD |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 78-74 | 70978 | |

Jensen - See British Leyland Kaiser (Incl. Frazer, Henry J, Kaiser)

| Engine Finding Index | | | | | |
|--|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.2L 134 L-HEAD L4 3.125" Bore (Lightning) (Jeep Eng.) | 1951-54 | 1 | 2.6L 161 L-HEAD L6 3.125" Bore (Willys) (Jeep Eng.) | 1951-54 | 3 |
| 2.6L 161 F-HEAD L6 3.125" Bore (Willys) (Jeep Eng.) | 1954 | 2 | 3.7L 226 L-HEAD L6 3.3125" Bore (12 Valve) (Continental Eng.) | 1946-55 | 4 |

| 2.2L 134 L-HEAD L4 (Lightning), 3.125" Bore (Jeep Eng.) 1951-54 1 | | | | |
|--|---------------------------|-------|----------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 54-51 | 7285B | |
| 1 | Head Set | 54-51 | HS7285B | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 54-51 | FS7285B | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 54-51 | MS8348B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54-51 | 8105 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54-51 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54-51 | OS4350AD | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 54-51 | BS3165 | Rope |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 54-51 | PS4352C | |

(continued on next page)

Kaiser (Incl. Frazer, Henry J, Kaiser)

| 1 2.2L 134 L-HEAD L4 (Lightning), 3.125" Bore (Jeep Eng.) 1951-54 (cont.) | | | | |
|--|---------------------------|-------|-----------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 54-51 | 3156 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 54-51 | 4367 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 54-51 | TCS4351-1 | |
| 2 2.6L 161 F-HEAD L6 (Willys), 3.125" Bore (Jeep Eng.) 1954 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54 | 8105 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 3 2.6L 161 L-HEAD L6 (Willys), 3.125" Bore (Jeep Eng.) 1951-54 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 54-51 | 8105 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 54-51 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 4 3.7L 226 L-HEAD L6 (12 Valve), 3.3125" Bore (Continental Eng.) 1946-55 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 55-46 | 7191S | |
| 1 | Head Set | 55-46 | HS7191S-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 55-46 | FS7191S-8 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 55-46 | MS8886B | Single Fold manifold gskt.; Oval exh. ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 55-46 | 60146 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55-46 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 55-51 | OS5449C | |
| 1 | Oil Pan Gasket Set | 50-46 | OS1279AC | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 55-46 | BS1280 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 55-46 | VS5748R | w/Grommets |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55-46 | 1273 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 55-46 | TCS5400-3 | |

LaForza Truck

| Engine Finding Index | | | | | |
|--|---------|----------|--------|-------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 5.0L 302 OHV V8 4" Bore (Ford Eng.) L/D Truck..... | 1989-90 | 1 | | | |

| 1 5.0L 302 OHV V8, 4" Bore (Ford Eng.) 1989-90 L/D Truck | | | | |
|---|-------------------------|-------|-------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-89 | 9333PT-1 | H/D engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket | 90-89 | 8548PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket Spacer Shim | 90-89 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 90 | HS8548PT-13 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 89 | HS8548PT-12 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS8548-2 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |

(continued on next page)

LaForza Truck

| 5.0L 302 OHV V8, 4" Bore (Ford Eng.) 1989-90 1 L/D Truck (cont.) | | | | |
|--|--|--|---|---|
| QTY 1 | CONVERSION SET (cont.) Gasket Conversion Set | YEARS 90-89 | PART NO. CS8548-9 | DESCRIPTION Water pump to plate gskt. not incl.; PermaDry® molded rubber oil pan gskt. incl. |
| QTY 1 1 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set Plenum Gasket Set Exh. Manifold Gasket Set | YEARS 90-89 90-89 90-89 | PART NO. MS94951 MS93834 MS90000 | DESCRIPTION Lower set; Upper set incl. Upper set |
| QTY 1 | EXHAUST PIPE FLANGE Exh. Flange Bolt & Spring Kit | YEARS 90-89 | PART NO. ES72142 | DESCRIPTION |
| QTY 1 1 1 | OIL PAN Oil Pan Gasket Set Oil Pan Gasket Set Drain Plug Gasket | YEARS 90-89 90-89 90-89 | PART NO. OS13260C OS34508R 70822 | DESCRIPTION Multi-piece; Cork PermaDry® one-piece molded rubber gskt. incl.; Improved design |
| QTY 1 1 1 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set Rear Main Seal Set Repair Sleeve Repair Sleeve Tool | YEARS 90-89 90-89 90-89 90-89 | PART NO. BS40644 BS40620 16250 16300 | DESCRIPTION PTFE Rubber; One-piece Rubber; One-piece; Improved design Use w/installation tool |
| QTY 1 1 | VALVE COVER Valve Cover Gasket Set Valve Cover Gasket Set | YEARS 90-89 90-89 | PART NO. VS50029C VS13264T | DESCRIPTION Must be used w/MS 93834 or w/MS 95953; Hi-Temp.; w/Compression stops Must be used w/MS 93834 or w/MS 95953; PermaDryPlus®; Improved design |
| QTY 2 1 1 | VALVE STEM SEAL SET Valve Stem Seal Set Valve Stem Seal Set Valve Stem Seal Set | YEARS 90 89 89 | PART NO. SS72683 SS72562 SS70070 | DESCRIPTION Int. & Exh.; 2 Req'd.; Premium valve stem seals incl. Exh.; Premium valve stem seals incl. Int.; Premium valve stem seals incl. |
| QTY 1 | WATER OUTLET GASKET Water Outlet Gasket | YEARS 90-89 | PART NO. 35440 | DESCRIPTION |
| QTY 1 1 | WATER PUMP Water Pump Gasket Water Pump Gasket | YEARS 90-89 90-89 | PART NO. 35397 35380 | DESCRIPTION Plate to block Pump to plate |
| QTY 1 1 1 1 | TIMING COVER Timing Cover Set Timing Set w/Sleeve & Seal Repair Sleeve Repair Sleeve Tool | YEARS 90-89 90-89 90-89 90-89 | PART NO. TCS45449 TCS45450 16213 16310 | DESCRIPTION w/o Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/ OS 34508R; Water pump to plate gskt. not incl. w/Sleeve 'N' Seal®; Engine w/one-piece oil pan gskt. must be used w/ OS 34508R; Water pump to plate gskt. not incl. Use w/installation tool |
| QTY 2 1 1 | CARB & FUEL INJECTION Fuel Injector O-Ring Set Throttle Body Gasket Throttle Body Gasket | YEARS 90-89 90-89 90-89 | PART NO. ES70599 71216 60845 | DESCRIPTION w/MFI; Improved design w/MFI; Air bypass valve w/MFI; Throttle body mounting |
| QTY 1 | DISTRIBUTOR MOUNTING O-Ring | YEARS 90-89 | PART NO. 5511 | DESCRIPTION Distributor mounting |
| QTY 1 | EXHAUST GAS RECIRCULATION EGR Gasket | YEARS 90-89 | PART NO. 72649 | DESCRIPTION |
| QTY 1 | OIL PUMP COVER Oil Pump Gasket | YEARS 90-89 | PART NO. 72516 | DESCRIPTION Inlet tube |

Lancia - See Fiat
Lexus Car - See Toyota Car
Lincoln Car - See Ford Car
Lotus

| Engine Finding Index | | | | | |
|--|---------|----------|---|-------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| .9L 948cc OHV L4 62.9mm Bore (8 Valve) (British Leyland Eng.)..... | 1958-61 | 1 | 1.6L 1588cc DOHC Turbo L4 80mm Bore (16 Valve) (Isuzu Eng.) | 1990 | 2 |

Lotus

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|--------------------|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 4XE1W-T..... | 1.6L 1588cc DOHC Turbo L4 80mm Bore (16 Valve) (Isuzu Eng.)..... | 2 | | | |
| 9CG..... | .9L 948cc OHV L4 62.9mm Bore (8 Valve) (British Leyland Eng.)..... | 1 | | | |

1 .9L 948cc OHV L4 (8 Valve), 62.9mm Bore (British Leyland Eng.) 1958-61 Eng. Code "9CG" 1958-61

| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|----------|-------------|
| 1 | Valve Cover Gasket Set | 61-58 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 61-58 | 25583 | |

2 1.6L 1588cc DOHC Turbo L4 (16 Valve), 80mm Bore (Isuzu Eng.) 1990 Eng. Code "4XE1W-T" 1990-93

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|----------|---|
| 1 | Head Gasket | 90 | 9685PT-1 | |
| 1 | Head Set | 90 | HS9685PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9685 | Consolidated design |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94504 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94506 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60856 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60857 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30539C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40524 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50064R | PermaDry® molded rubber gskt. incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35364 | Outer; Thermostat |
| 1 | Thermostat Gasket | 90 | 35452 | Inner; Thermostat |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35454 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45853 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45851 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60842 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70372 | |

Marcos

| Engine Finding Index | | | | | |
|---|--------------|----------|--------|-------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 3.0L 2980cc OHV L6 89mm Bore (12 Valve) (Volvo Eng.)..... | 1970-72..... | 1 | | | |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|--------------------|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| B30A..... | 3.0L 2980cc OHV L6 89mm Bore (12 Valve) (Volvo Eng.)..... | 1 | | | |

| 3.0L 2980cc OHV L6 (12 Valve), 89mm Bore (Volvo Eng.) 1970-72 1 | | | | |
|--|-----------------------|-------|----------|--|
| Eng. Code "B30A" 1970-72 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 72-70 | 23563 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 72-70 | BS40433 | Rubber; One-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 3 | Valve Stem Seal Set | 72-70 | SS72617 | 3 Req'd.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-70 | 25565 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 72-70 | 23511 | w/2-1 Bbl.; Eng. Code "B30A"; 2 Req'd. |

Mazda Car

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.1L 1146cc ROTARY R2 (Two Rotor) | 1979-85 | 1 | 2.0L 1970cc SOHC L4 80mm Bore (8 Valve)..... | 1979-83 | 12 |
| 1.3L 1272cc SOHC L4 73mm Bore (8 Valve)..... | 1976-78 | 2 | 2.0L 1998cc SOHC L4 86mm Bore (8 Valve)..... | 1983-87 | 13 |
| 1.4L 1415cc SOHC L4 77mm Bore (8 Valve)..... | 1979-80 | 3 | 2.0L 1998cc SOHC Diesel L4 86mm Bore (8 Valve)..... | 1984-85 | 14 |
| 1.5L 1490cc SOHC L4 77mm Bore (8 Valve)..... | 1981-86 | 4 | 2.0L 1998cc SOHC Turbo L4 86mm Bore (8 Valve)..... | 1986-87 | 15 |
| 1.6L 1586cc SOHC L4 78mm Bore (8 Valve)..... | 1970-77 | 5 | 2.2L 2184cc SOHC L4 86mm Bore (12 Valve)..... | 1988-90 | 16 |
| 1.6L 1597cc SOHC L4 78mm Bore (8 Valve)..... | 1986-90 | 6 | 2.2L 2184cc SOHC Turbo L4 86mm Bore (12 Valve)..... | 1988-90 | 17 |
| 1.6L 1597cc DOHC L4 78mm Bore (16 Valve) | 1990 | 7 | 3.0L 2954cc SOHC V6 90mm Bore (18 Valve) | 1988-90 | 18 |
| 1.6L 1597cc DOHC Turbo L4 78mm Bore (16 Valve)..... | 1988-89 | 8 | 3.0L 2954cc DOHC V6 90mm Bore (24 Valve)..... | 1990 | 19 |
| 1.8L 1796cc SOHC L4 78mm Bore (8 Valve)..... | 1972-73 | 9 | | | |
| 1.8L 1839cc SOHC L4 83mm Bore (16 Valve)..... | 1990 | 10 | | | |
| 1.8L 1839cc DOHC L4 83mm Bore (16 Valve) | 1990 | 11 | | | |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| BP-ZD..... | 1.8L 1839cc SOHC L4 83mm Bore (16 Valve)..... | 10 | JE | 3.0L 2954cc SOHC V6 90mm Bore (18 Valve) | 18 |
| BP-ZE..... | 1.8L 1839cc DOHC L4 83mm Bore (16 Valve)..... | 11 | JE-ZE..... | 3.0L 2954cc DOHC V6 90mm Bore (24 Valve)..... | 19 |
| BP-Z3 | 1.8L 1839cc DOHC L4 83mm Bore (16 Valve)..... | 11 | JE-06 | 3.0L 2954cc SOHC V6 90mm Bore (18 Valve) | 18 |
| BP-4W | 1.8L 1839cc DOHC L4 83mm Bore (16 Valve)..... | 11 | JE-07 | 3.0L 2954cc SOHC V6 90mm Bore (18 Valve) | 18 |
| B6 | 1.6L 1597cc SOHC L4 78mm Bore (8 Valve)..... | 6 | JE-27 | 3.0L 2954cc DOHC V6 90mm Bore (24 Valve) | 19 |
| B6-T..... | 1.6L 1597cc DOHC Turbo L4 78mm Bore (16 Valve)..... | 8 | JE-39 | 3.0L 2954cc SOHC V6 90mm Bore (18 Valve) | 18 |
| B6-ZE | 1.6L 1597cc DOHC L4 78mm Bore (16 Valve)..... | 7 | JE-48 | 3.0L 2954cc DOHC V6 90mm Bore (24 Valve) | 19 |
| D5 | 1.5L 1490cc SOHC L4 77mm Bore (8 Valve)..... | 4 | MA | 2.0L 1970cc SOHC L4 80mm Bore (8 Valve) | 12 |
| E5 | 1.5L 1490cc SOHC L4 77mm Bore (8 Valve)..... | 4 | NA..... | 1.6L 1586cc SOHC L4 78mm Bore (8 Valve)..... | 5 |
| FE | 2.0L 1998cc SOHC L4 86mm Bore (8 Valve)..... | 13 | RF..... | 2.0L 1998cc SOHC Diesel L4 86mm Bore (8 Valve)..... | 14 |
| FE-T..... | 2.0L 1998cc SOHC Turbo L4 86mm Bore (8 Valve)..... | 15 | TC..... | 1.3L 1272cc SOHC L4 73mm Bore (8 Valve)..... | 2 |
| FEH1 | 2.0L 1998cc SOHC L4 86mm Bore (8 Valve)..... | 13 | UC | 1.4L 1415cc SOHC L4 77mm Bore (8 Valve)..... | 3 |
| FEH5 | 2.0L 1998cc SOHC Turbo L4 86mm Bore (8 Valve)..... | 15 | VB..... | 1.8L 1796cc SOHC L4 78mm Bore (8 Valve)..... | 9 |
| FP-ZE | 1.8L 1839cc DOHC L4 83mm Bore (16 Valve)..... | 11 | ZM-DE | 1.6L 1597cc DOHC L4 78mm Bore (16 Valve)..... | 7 |
| F2 | 2.2L 2184cc SOHC L4 86mm Bore (12 Valve)..... | 16 | 12A | 1.1L 1146cc ROTARY R2 (Two Rotor)..... | 1 |
| F2-T | 2.2L 2184cc SOHC Turbo L4 86mm Bore (12 Valve)..... | 17 | | | |

(continued on next page)

Mazda Car

| 1 1.1L 1146cc ROTARY R2 (Two Rotor) 1979-85 Eng. Code "12A" 1971-85 | | | | |
|--|---------------------------|-------|----------|--|
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 85-81 | FS9385-1 | Apex seals not incl. |
| 1 | Full Gasket Set | 80-79 | FS9385 | Apex seals not incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-81 | 60933 | Flange |
| 1 | Exhaust Pipe Gasket | 80-79 | 60934 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-79 | OS30643 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-79 | 35298-1 | |
| 2 1.3L 1272cc SOHC L4 (8 Valve), 73mm Bore 1976-78 Eng. Code "TC" 1976-78 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 78-76 | CS9067 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 78-76 | 60565 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 78-76 | 70030 | 2 Req'd. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 78-76 | 35251 | |
| 3 1.4L 1415cc SOHC L4 (8 Valve), 77mm Bore 1979-80 Eng. Code "UC" 1979-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 80 | HS9067B | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 79 | HS9067B | 1st Design valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-79 | CS9067 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-79 | 60565 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 80-79 | 70030 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80 | SS72512 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 79 | SS72512 | 2nd Design; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-79 | 35251 | |
| 4 1.5L 1490cc SOHC L4 (8 Valve), 77mm Bore 1981-86 Eng. Codes "D5" 1981-86, "E5" 1981-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 86-81 | HS9067B | Eng. Code "D5"; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-81 | HS8972B | Eng. Code "E5"; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 86-81 | CS9067 | Eng. Code "D5" |
| 1 | Gasket Conversion Set | 86-81 | CS8972 | Eng. Code "E5" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 86-81 | 60286 | Lower; Eng. Codes "D5" & "E5"; Flange |
| 1 | Exhaust Pipe Gasket | 86-81 | 60534 | Upper; Eng. Codes "D5" & "E5"; Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-81 | 70030 | Eng. Codes "D5" & "E5" |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 86-81 | VS50346R | Eng. Code "E5"; w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-81 | SS72512 | Eng. Codes "D5" & "E5"; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 86-81 | 35251 | Eng. Codes "D5" & "E5" |

(continued on next page)

Mazda Car

| 1.5L 1490cc SOHC L4 (8 Valve), 77mm Bore 1981-86 4 Eng. Codes "D5" 1981-86, "E5" 1981-86 (cont.) | | | | |
|--|---------------------------|-------|-----------|--|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 86-83 | 72606 | Eng. Code "E5" |
| 1 | EGR Gasket | 82-81 | 71164 | Eng. Code "E5" |
| 1.6L 1586cc SOHC L4 (8 Valve), 78mm Bore 1970-77 5 Eng. Code "NA" 1970-77 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 77-70 | 8502PT | PermaTorque® |
| 1 | Head Set | 77-70 | HS8502PT | Exh. manifold gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 77-70 | MS91630 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 77-75 | 60286 | Flange |
| 1 | Exhaust Pipe Gasket | 74-70 | 60285 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 77-70 | OS30345C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 77-70 | BS40126 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 77-70 | VS50141C | w/o Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 77-70 | VS50098C | w/Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 77-70 | VS50098R | w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 77-70 | 35159 | Inner |
| 1 | Thermostat Gasket | 77-70 | 35329 | Outer |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 77-70 | TCS45442 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 77-70 | 60287 | w/2 Bbl.; 2 Req'd. |
| 1.6L 1597cc SOHC L4 (8 Valve), 78mm Bore 1986-90 6 Eng. Code "B6" 1986-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9696B | |
| 1 | Head Gasket | 89-86 | 9461PT | |
| 1 | Head Set | 90 | HS9696B | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 89-86 | HS9461B-1 | Exh. manifold heat shield not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-86 | CS9461 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94569 | Upper set incl. |
| 1 | Int. Manifold Gasket Set | 89-86 | MS93417 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94570 | |
| 1 | Exh. Manifold Gasket Set | 89-86 | MS93416 | Gskt. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60798 | Flange |
| 1 | Exhaust Pipe Gasket | 90 | 60867 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-87 | 60620 | Rear; Converter |
| 1 | Exhaust Pipe Gasket | 89-87 | 60690 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 89-86 | 60286 | Flange |
| 2 | Exhaust Pipe Gasket | 86 | 60620 | Converter; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 89-86 | 70030 | 1 or 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30631R | RTV Black silicone w/Rubber end seals |
| 1 | Oil Pan Gasket Set | 89-86 | OS30548R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40634 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50359R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-86 | VS50309R | w/Grommets; PermaDry® molded rubber gskt. incl. |

(continued on next page)

Mazda Car

| 6 1.6L 1597cc SOHC L4 (8 Valve), 78mm Bore 1986-90 (cont.) Eng. Code "B6" 1986-95 | | | | |
|--|----------------------------|-------|----------|---|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS72680 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35457 | Inlet |
| 1 | Water Pump Gasket | 90-86 | 35456 | Mounting |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-86 | ES72765 | |
| 1 | Crankshaft Front Seal Set | 90 | TCS45722 | Must be used w/OS 30631R |
| 1 | Crankshaft Front Seal Set | 89-86 | TCS45722 | Must be used w/OS 30548R |
| 1 | Camshaft Front Seal Set | 90-86 | TCS45724 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-86 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60865 | w/MFI |
| 1 | Throttle Body Gasket | 89-86 | 60697 | w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-87 | 35608 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-86 | 72606 | |
| 7 1.6L 1597cc DOHC L4 (16 Valve), 78mm Bore 1990 Eng. Codes "B6-ZE" 1990-96, "ZM-DE" 1999-2003 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9691PT | |
| 1 | Head Set | 90 | HS9691PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9691 | RTV sealant incl. for oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94750 | |
| 1 | Exh. Manifold Gasket Set | 90 | MS94532 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60866 | Flange |
| 1 | Exhaust Pipe Gasket | 90 | 60620 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90 | 60831 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90 | 70030 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30633R | RTV Black silicone w/Rubber end seals |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40634 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50094R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72782 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35457 | Inlet |
| 1 | Water Pump Gasket | 90 | 35456 | Mounting |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45722 | Must be used w/OS 30633R |
| 1 | Camshaft Front Seal Set | 90 | TCS45860 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60874 | w/MFI |
| 8 1.6L 1597cc DOHC Turbo L4 (16 Valve), 78mm Bore 1988-89 Eng. Code "B6-T" 1988-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-88 | 9691PT | |

(continued on next page)

| 1.6L 1597cc DOHC Turbo L4 (16 Valve), 78mm Bore 1988-89 8 Eng. Code "B6-T" 1988-89 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 89-88 | HS9691PT-1 | Turbo mounting gskts. & exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-88 | CS9691 | RTV sealant incl. for oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-88 | MS94537 | |
| 1 | Exh. Manifold Gasket Set | 89-88 | MS94532 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-88 | 60940 | Flange |
| 1 | Exhaust Pipe Gasket | 89-88 | 60690 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 89-88 | 60620 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 89-88 | 70030 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-88 | OS30633R | RTV Black silicone w/Rubber end seals |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-88 | BS40634 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-88 | VS50361R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 89-88 | ES72210 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-88 | SS72782 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-88 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-88 | 35457 | Inlet |
| 1 | Water Pump Gasket | 89-88 | 35456 | Mounting |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-88 | TCS45722 | Must be used w/OS 30633R |
| 1 | Camshaft Front Seal Set | 89-88 | TCS45860 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 89-88 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 89-88 | 60697 | w/MFI |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 89-88 | ES70511 | |
| 1.8L 1796cc SOHC L4 (8 Valve), 78mm Bore 1972-73 9 Eng. Code "VB" 1972-73 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 73-72 | 8502PT | PermaTorque® |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 73-72 | 60285 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-72 | OS30345C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-72 | BS40126 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-72 | VS50141C | w/o Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 73-72 | VS50098C | w/Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 73-72 | VS50098R | w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 73-72 | 35159 | Inner |
| 1 | Thermostat Gasket | 73-72 | 35329 | Outer |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 73-72 | TCS45442 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 73-72 | 60287 | w/2 Bbl.; 2 Req'd. |

Mazda Car

| 10 1.8L 1839cc SOHC L4 (16 Valve), 83mm Bore 1990 Eng. Code "BP-ZD" 1990-96 | | | | |
|---|---------------------------|-------|----------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9717PT | Head bolts not incl.; Head bolt replacement recommended; |
| 1 | Head Set | 90 | HS9718PT | PermaTorqueMLS® Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94608 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94610 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60798 | Flange |
| 1 | Exhaust Pipe Gasket | 90 | 60867 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90 | 60620 | Rear; Converter |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30631R | RTV Black silicone w/Rubber end seals |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40634 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50389R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72782 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35457 | Inlet |
| 1 | Water Pump Gasket | 90 | 35456 | Mounting |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45722 | Must be used w/OS 30631R |
| 1 | Camshaft Front Seal Set | 90 | TCS45724 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60874 | w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 35608 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70431 | |
| 11 1.8L 1839cc DOHC L4 (16 Valve), 83mm Bore 1990 Eng. Codes "BP-ZE" 1990-98, "BP-Z3" 2001-2005, "BP-4W" 1999-2000, "FP-ZE" 1999-2001 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9717PT | "Protege" model; Head bolts not incl.; Head bolt replacement recommended; |
| 1 | Head Set | 90 | HS9717PT | PermaTorqueMLS® "Protege" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94612 | "Protege" model; Lower set; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94611 | "Protege" model |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60798 | Flange; "Protege" model |
| 1 | Exhaust Pipe Gasket | 90 | 60867 | Front; Converter; "Protege" model |
| 1 | Exhaust Pipe Gasket | 90 | 60620 | Rear; Converter; "Protege" model |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30631R | "Protege" model; RTV Black silicone w/Rubber end seals |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40634 | "Protege" model; Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50569R | "Protege" model; PermaDry® molded rubber gskt. incl.; Improved design |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72782 | "Protege" model; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35251 | "Protege" model |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35457 | "Protege" model; Inlet |

(continued on next page)

| 1.8L 1839cc DOHC L4 (16 Valve), 83mm Bore 1990 11 | | | | |
|---|---------------------------|-------|------------|--|
| Eng. Codes "BP-ZE" 1990-98, "BP-Z3" 2001-2005, "BP-4W" 1999-2000, "FP-ZE" 1999-2001 (cont.) | | | | |
| QTY | WATER PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35456 | "Protege" model; Mounting |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45722 | "Protege" model; Must be used w/OS 30631R |
| 1 | Camshaft Front Seal Set | 90 | TCS45860 | "Protege" model |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90 | ES70600 | "Miata" & "Protege" models; w/MFI |
| 1 | Throttle Body Gasket | 90 | 60874 | "Protege" model; w/MFI |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 35608 | "Protege" model; Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70431 | "Miata" & "Protege" models |
| 2.0L 1970cc SOHC L4 (8 Valve), 80mm Bore 1979-83 12 | | | | |
| Eng. Code "MA" 1979-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-79 | 8502PT | PermaTorque® |
| 1 | Head Set | 83-80 | HS8502PT-3 | Premium valve stem seals incl. |
| 1 | Head Set | 79 | HS8502PT-3 | Exh. pipe flange not incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-79 | MS91630 | |
| 1 | Exh. Manifold Gasket Set | 83-79 | MS91632 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-80 | 60286 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-79 | OS30345C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-79 | BS40126 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-79 | VS50141C | w/o Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 83-79 | VS50098C | w/Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 83-79 | VS50098R | w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-79 | SS72512 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 83-81 | 35236 | Inner |
| 1 | Thermostat Gasket | 83-79 | 35329 | Outer |
| 1 | Thermostat Gasket | 80 | 35236 | Inner; From 05/02/80 |
| 1 | Thermostat Gasket | 80 | 35159 | Inner; To 05/01/80 |
| 1 | Thermostat Gasket | 79 | 35159 | Inner |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-79 | 35161 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 83-79 | TCS45442 | |
| 2.0L 1998cc SOHC L4 (8 Valve), 86mm Bore 1983-87 13 | | | | |
| Eng. Codes "FE" 1983-87, "FEH1" 1983-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-83 | 9422PT | |
| 1 | Head Set | 87-83 | HS9422PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Improved design |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-83 | CS9139 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-83 | MS93248 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 87-83 | MS91932 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-86 | 60665 | Flange |
| 1 | Exhaust Pipe Gasket | 87-86 | 60566 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 87-86 | 60620 | Rear; Converter |
| 1 | Exhaust Pipe Gasket | 85-83 | 60286 | Lower; Flange |
| 1 | Exhaust Pipe Gasket | 85-83 | 60534 | Upper; Flange |

(continued on next page)

Mazda Car

| 13 2.0L 1998cc SOHC L4 (8 Valve), 86mm Bore 1983-87 (cont.) Eng. Codes "FE" 1983-87, "FEH1" 1983-87 | | | | |
|---|----------------------------|-------|----------|---|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 87-83 | 72611 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-83 | OS30467C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-83 | BS40421 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-83 | VS50238R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-83 | VS50424R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 87-83 | ES70341 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-83 | SS72512 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-83 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-83 | 35457 | Inlet |
| 1 | Water Pump Gasket | 87-83 | 35291 | Outlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-83 | TCS45723 | Camshaft front seal set |
| 1 | Timing Cover Set | 87-83 | TCS45723 | Crankshaft front seal set |
| 1 | Timing Cover Dust Seal Set | 87-83 | ES72750 | |
| 1 | Repair Sleeve | 87-83 | 16272 | Use w/installation tool |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 87-86 | 60697 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-86 | 72606 | |
| 14 2.0L 1998cc SOHC Diesel L4 (8 Valve), 86mm Bore 1984-85 Eng. Code "RF" 1984-85 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-84 | 60583 | Converter |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Drain Plug Gasket | 85-84 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-84 | BS40421 | Rubber; One-piece |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-84 | 35267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 85-84 | TCS45723 | Crankshaft front seal set |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-84 | 70020 | |
| 15 2.0L 1998cc SOHC Turbo L4 (8 Valve), 86mm Bore 1986-87 Eng. Codes "FE-T" 1986-87, "FEH5" 1986-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-86 | 9422PT | |
| 1 | Head Set | 87-86 | HS9422PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-86 | CS9139 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-86 | MS93248 | Upper set incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-86 | 60286 | Flange |
| 1 | Exhaust Pipe Gasket | 87-86 | 60723 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 87-86 | 60620 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 87-86 | 72611 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-86 | OS30467C | |

(continued on next page)

| 2.0L 1998cc SOHC Turbo L4 (8 Valve), 86mm Bore 1986-87 15 Eng. Codes "FE-T" 1986-87, "FEH5" 1986-87 (cont.) | | | | |
|---|----------------------------|-------|-------------|--|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-86 | BS40421 | Rubber; One-piece |
| 1 | Valve Cover Gasket Set | 87-86 | VS50238R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-86 | VS50424R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 87-86 | ES70341 | |
| 1 | Valve Stem Seal Set | 87-86 | SS72512 | Premium valve stem seals incl. |
| 1 | Water Outlet Gasket | 87-86 | 35251 | |
| 1 | Water Pump Gasket | 87-86 | 35457 | Inlet |
| 1 | Water Pump Gasket | 87-86 | 35291 | Outlet |
| 1 | Timing Cover Set | 87-86 | TCS45723 | Camshaft front seal set |
| 1 | Timing Cover Set | 87-86 | TCS45723 | Crankshaft front seal set |
| 1 | Timing Cover Dust Seal Set | 87-86 | ES72750 | |
| 1 | Repair Sleeve | 87-86 | 16272 | Use w/installation tool |
| 1 | Throttle Body Gasket | 87-86 | 60697 | w/MFI |
| 1 | EGR Gasket | 87-86 | 70122 | |
| 2.2L 2184cc SOHC L4 (12 Valve), 86mm Bore 1988-90 16 Eng. Code "F2" 1988-92 | | | | |
| 1 | Head Gasket | 90-88 | 9572PT | |
| 1 | Head Set | 90-88 | HS9572PT-2 | Exh. manifold heat shield not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-88 | HIS9572PT-2 | Exh. manifold heat shield & exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Gasket Conversion Set | 90-88 | CS9513 | RTV sealant incl. for Upper oil pan gskt. |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94199 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94197 | Gskt. |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94196 | Heat shield |
| 1 | Exhaust Pipe Gasket | 90-88 | 60665 | Flange |
| 1 | Exhaust Pipe Gasket | 90-88 | 60868 | Front; Converter; w/A/T |
| 1 | Exhaust Pipe Gasket | 90-88 | 60620 | Front; Converter; w/M/T |
| 1 | Exhaust Pipe Gasket | 90-88 | 60620 | Rear; Converter |
| 2 | Fuel Pump Mounting Gasket | 90-88 | 72611 | 2 Req'd. |
| 1 | Oil Pan Gasket Set | 90-88 | OS30467C | Lower |
| 1 | Rear Main Seal Set | 90-88 | BS40421 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-88 | 16300 | |
| 1 | Valve Cover Gasket Set | 90-88 | VS50027R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Stem Seal Set | 90-88 | SS72680-1 | Premium valve stem seals incl. |
| 1 | Water Outlet Gasket | 90-88 | 35251 | |
| 1 | Water Pump Gasket | 90-88 | 35458 | Gskt. |
| 1 | O-Ring | 88 | 35418 | O-ring |
| 1 | Timing Cover Set | 90-88 | TCS45723 | Camshaft front seal set |
| 1 | Timing Cover Set | 90-88 | TCS45723 | Crankshaft front seal set |
| 1 | Timing Cover Dust Seal Set | 90-88 | ES72855 | |
| 1 | Repair Sleeve | 90-88 | 16272 | Use w/installation tool |

(continued on next page)

Mazda Car

| 16 2.2L 2184cc SOHC L4 (12 Valve), 86mm Bore 1988-90 (cont.) Eng. Code "F2" 1988-92 | | | | |
|---|----------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-88 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60862 | w/MFI |
| 1 | Throttle Body Gasket | 89-88 | 60799 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 72606 | w/A/T |
| 17 2.2L 2184cc SOHC Turbo L4 (12 Valve), 86mm Bore 1988-90 Eng. Code "F2-T" 1988-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9572PT | |
| 1 | Head Set | 90-88 | HS9572PT | Exh. manifold heat shield not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9513 | RTV sealant incl. for Upper oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94199 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94197 | Gskt. |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94213 | Heat shield |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 60798 | Flange |
| 1 | Exhaust Pipe Gasket | 90-88 | 60800 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-88 | 60620 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-88 | 72611 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30467C | Lower |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40421 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-88 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50027R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72680-1 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35458 | Gskt. |
| 1 | O-Ring | 88 | 35418 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45723 | Camshaft front seal set |
| 1 | Timing Cover Set | 90-88 | TCS45723 | Crankshaft front seal set |
| 1 | Timing Cover Dust Seal Set | 90-88 | ES72855 | |
| 1 | Repair Sleeve | 90-88 | 16272 | Use w/installation tool |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-88 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60862 | w/MFI |
| 1 | Throttle Body Gasket | 89-88 | 60799 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70122 | |
| 18 3.0L 2954cc SOHC V6 (18 Valve), 90mm Bore 1988-90 Eng. Codes "JE" 1988-91, "JE-06" 1988-89, "JE-07" 1988-89, "JE-39" 1990-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9649PT | L.H.; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Gasket | 90-88 | 9650PT | R.H.; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Set | 90 | HS9649PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9649-1 | |

(continued on next page)

| 3.0L 2954cc SOHC V6 (18 Valve), 90mm Bore 1988-90 18 | | | | |
|--|-----------------------------|-------|-----------|--|
| Eng. Codes "JE" 1988-91, "JE-06" 1988-89, "JE-07" 1988-89, "JE-39" 1990-91 (cont.) | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94547 | Lower set |
| 1 | Plenum Gasket Set | 90-88 | MS94421 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94418 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60872 | Ring |
| 2 | Exhaust Pipe Gasket | 90-88 | 60831 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-88 | 60832 | Crossover pipe flange |
| 1 | Exhaust Pipe Gasket | 90-88 | 60817 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 89-88 | 60835 | Ring; Improved design |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS34304C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40597 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50336R | w/Grommets; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72512 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-88 | SS72680-1 | Int.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-88 | 35439 | Thermostat gskt. |
| 1 | O-Ring | 90-88 | 35555 | Thermostat O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35436 | Inner |
| 1 | Water Outlet Gasket | 90-88 | 35437 | Outer |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35501 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45850 | |
| 1 | Crankshaft Front Seal Set | 89-88 | TCS45885 | |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45884 | |
| 1 | Camshaft Rear Seal Plug Set | 90-88 | TCS45968 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-88 | ES70600 | w/MFI; 2 Req'd. |
| 1 | Throttle Body Gasket | 90 | 60873 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Mounting Set | 90-88 | ES72825 | Mounting & Pipe gskts. incl. |
| 3.0L 2954cc DOHC V6 (24 Valve), 90mm Bore 1990 19 | | | | |
| Eng. Codes "JE-ZE" 1990-95, "JE-27" 1990-91, "JE-48" 1992-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9649PT | L.H.; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Gasket | 90 | 9650PT | R.H.; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9649-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94854 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94857 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60831 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60902 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS34304C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40597 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50379R | w/Grommets; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72819 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35439 | Thermostat gskt. |

(continued on next page)

Mazda Car

| 19 3.0L 2954cc DOHC V6 (24 Valve), 90mm Bore 1990 (cont.) Eng. Codes "JE-ZE" 1990-95, "JE-27" 1990-91, "JE-48" 1992-95 | | | | |
|--|---------------------------|--------------|-----------------|--------------------|
| THERMOSTAT HOUSING | | | | |
| QTY | (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 35555 | Thermostat O-ring |
| WATER PUMP | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35501 | |
| TIMING COVER | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45850 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45917 | |
| CARB & FUEL INJECTION | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI; 2 Req'd. |
| EXHAUST GAS RECIRCULATION | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70431 | |

Mazda Minivans - See Mazda Truck Mazda Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|--|--|-----------------|--|---|-----------------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.6L 1586cc SOHC L4 78mm Bore (8 Valve) L/D Truck..... | 1972-76 | 1 | 2.2L 2209cc OHV Diesel L4 88.9mm Bore (8 Valve) L/D Truck..... | 1982-84 | 6 |
| 1.8L 1796cc SOHC L4 78mm Bore (8 Valve) L/D Truck..... | 1977-78 | 2 | 2.6L 2555cc SOHC L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck..... | 1987-88 | 7 |
| 2.0L 1970cc SOHC L4 80mm Bore (8 Valve) L/D Truck..... | 1979-84 | 3 | 2.6L 2606cc SOHC L4 92mm Bore (12 Valve) L/D Truck..... | 1989-90 | 8 |
| 2.0L 1998cc SOHC L4 86mm Bore (8 Valve) L/D Truck..... | 1986-87 | 4 | 3.0L 2954cc SOHC V6 90mm Bore (18 Valve) L/D Truck..... | 1989-90 | 9 |
| 2.2L 2184cc SOHC L4 86mm Bore (8 Valve) L/D Truck..... | 1987-90 | 5 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| AM1..... | 2.6L 2555cc SOHC L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck..... | 7 | JE..... | 3.0L 2954cc SOHC V6 90mm Bore (18 Valve) L/D Truck..... | 9 |
| FE..... | 2.0L 1998cc SOHC L4 86mm Bore (8 Valve) L/D Truck..... | 4 | JE-E..... | 3.0L 2954cc SOHC V6 90mm Bore (18 Valve) L/D Truck..... | 9 |
| F2G..... | 2.2L 2184cc SOHC L4 86mm Bore (8 Valve) L/D Truck..... | 5 | MA..... | 2.0L 1970cc SOHC L4 80mm Bore (8 Valve) L/D Truck..... | 3 |
| F2L..... | 2.2L 2184cc SOHC L4 86mm Bore (8 Valve) L/D Truck..... | 5 | NA..... | 1.6L 1586cc SOHC L4 78mm Bore (8 Valve) L/D Truck..... | 1 |
| G54B..... | 2.6L 2555cc SOHC L4 91.1mm Bore (8 Valve) (Mitsubishi Eng.) L/D Truck..... | 7 | S2..... | 2.2L 2209cc OHV Diesel L4 88.9mm Bore (8 Valve) L/D Truck.. | 6 |
| G6..... | 2.6L 2606cc SOHC L4 92mm Bore (12 Valve) L/D Truck..... | 8 | VB..... | 1.8L 1796cc SOHC L4 78mm Bore (8 Valve) L/D Truck..... | 2 |

| 1 1.6L 1586cc SOHC L4 (8 Valve), 78mm Bore 1972-76 L/D Truck Eng. Code "NA" 1972-76 | | | | |
|---|--------------------------|--------------|-----------------|-------------------------------|
| CYLINDER HEAD | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 76-72 | 8502PT | PermaTorque® |
| 1 | Head Set | 76-72 | HS8502PT | Exh. manifold gskt. not incl. |
| MANIFOLD - INT. & EXH. | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 76-72 | MS91630 | |
| EXHAUST PIPE FLANGE | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76 | 60286 | Flange |
| 1 | Exhaust Pipe Gasket | 75-72 | 60285 | Flange |
| OIL PAN | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 76-72 | OS30345C | |
| CRANKSHAFT REAR SEAL | | | | |
| QTY | | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-72 | BS40126 | Rubber; One-piece |

(continued on next page)

Mazda Truck (Incl. Minivans and SUV's)

| 1.6L 1586cc SOHC L4 (8 Valve), 78mm Bore 1972-76 1 L/D Truck Eng. Code "NA" 1972-76 (cont.) | | | | |
|---|---------------------------|-------|------------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-72 | VS50141C | w/o Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 76-72 | VS50098C | w/Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 76-72 | VS50098R | w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| QTY THERMOSTAT HOUSING YEARS PART NO. DESCRIPTION | | | | |
| 1 | Thermostat Gasket | 76-72 | 35159 | Inner |
| 1 | Thermostat Gasket | 76-72 | 35329 | Outer |
| QTY TIMING COVER YEARS PART NO. DESCRIPTION | | | | |
| 1 | Crankshaft Front Seal Set | 76-72 | TCS45442 | |
| QTY CARB & FUEL INJECTION YEARS PART NO. DESCRIPTION | | | | |
| 2 | Carb. Mounting Gasket | 76-72 | 60287 | w/2 Bbl.; 2 Req'd. |
| 1.8L 1796cc SOHC L4 (8 Valve), 78mm Bore 1977-78 2 L/D Truck Eng. Code "VB" 1977-78 | | | | |
| QTY CYLINDER HEAD YEARS PART NO. DESCRIPTION | | | | |
| 1 | Head Gasket | 78-77 | 8502PT | PermaTorque® |
| 1 | Head Set | 78-77 | HS8502PT | Exh. manifold gskt. not incl. |
| QTY MANIFOLD - INT. & EXH. YEARS PART NO. DESCRIPTION | | | | |
| 1 | Int. Manifold Gasket Set | 78-77 | MS91630 | |
| QTY EXHAUST PIPE FLANGE YEARS PART NO. DESCRIPTION | | | | |
| 1 | Exhaust Pipe Gasket | 78-77 | 60286 | Flange |
| QTY OIL PAN YEARS PART NO. DESCRIPTION | | | | |
| 1 | Oil Pan Gasket Set | 78-77 | OS30345C | |
| QTY CRANKSHAFT REAR SEAL YEARS PART NO. DESCRIPTION | | | | |
| 1 | Rear Main Seal Set | 78-77 | BS40126 | Rubber; One-piece |
| QTY VALVE COVER YEARS PART NO. DESCRIPTION | | | | |
| 1 | Valve Cover Gasket Set | 78-77 | VS50141C | w/o Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 78-77 | VS50098C | w/Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 78-77 | VS50098R | w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| QTY THERMOSTAT HOUSING YEARS PART NO. DESCRIPTION | | | | |
| 1 | Thermostat Gasket | 78-77 | 35159 | Inner |
| 1 | Thermostat Gasket | 78-77 | 35329 | Outer |
| QTY TIMING COVER YEARS PART NO. DESCRIPTION | | | | |
| 1 | Crankshaft Front Seal Set | 78-77 | TCS45442 | |
| QTY CARB & FUEL INJECTION YEARS PART NO. DESCRIPTION | | | | |
| 2 | Carb. Mounting Gasket | 78-77 | 60287 | w/2 Bbl.; 2 Req'd. |
| 2.0L 1970cc SOHC L4 (8 Valve), 80mm Bore 1979-84 3 L/D Truck Eng. Code "MA" 1979-84 | | | | |
| QTY CYLINDER HEAD YEARS PART NO. DESCRIPTION | | | | |
| 1 | Head Gasket | 84-79 | 8502PT | PermaTorque® |
| 1 | Head Set | 84-79 | HS8502PT-3 | Premium valve stem seals incl. |
| QTY MANIFOLD - INT. & EXH. YEARS PART NO. DESCRIPTION | | | | |
| 1 | Int. Manifold Gasket Set | 84-79 | MS91630 | |
| 1 | Exh. Manifold Gasket Set | 84-79 | MS91632 | |
| QTY EXHAUST PIPE FLANGE YEARS PART NO. DESCRIPTION | | | | |
| 2 | Exhaust Pipe Gasket | 84 | 60620 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 84-79 | 60286 | Flange; California |
| 1 | Exhaust Pipe Gasket | 84-79 | 60626 | Flange; Exc. California |
| QTY OIL PAN YEARS PART NO. DESCRIPTION | | | | |
| 1 | Oil Pan Gasket Set | 84-79 | OS30345C | |
| QTY CRANKSHAFT REAR SEAL YEARS PART NO. DESCRIPTION | | | | |
| 1 | Rear Main Seal Set | 84-79 | BS40126 | Rubber; One-piece |
| QTY VALVE COVER YEARS PART NO. DESCRIPTION | | | | |
| 1 | Valve Cover Gasket Set | 84-79 | VS50141C | w/o Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 84-79 | VS50098C | w/Semi-circular plug; Cork |
| 1 | Valve Cover Gasket Set | 84-79 | VS50098R | w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| QTY VALVE STEM SEAL SET YEARS PART NO. DESCRIPTION | | | | |
| 1 | Valve Stem Seal Set | 84-79 | SS72512 | Premium valve stem seals incl. |
| QTY THERMOSTAT HOUSING YEARS PART NO. DESCRIPTION | | | | |
| 1 | Thermostat Gasket | 84-81 | 35236 | Inner |
| 1 | Thermostat Gasket | 84-79 | 35329 | Outer |
| 1 | Thermostat Gasket | 80 | 35236 | Inner; From 05/02/80 |
| 1 | Thermostat Gasket | 80 | 35159 | Inner; To 05/01/80 |

(continued on next page)

Mazda Truck (Incl. Minivans and SUV's)

| 3 2.0L 1970cc SOHC L4 (8 Valve), 80mm Bore 1979-84 (cont.) L/D Truck Eng. Code "MA" 1979-84 | | | | |
|--|----------------------------|-------|-------------|--|
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 79 | 35159 | Inner |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-79 | 35161 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 84-79 | TCS45442 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 84-79 | 60287 | w/2 Bbl.; 2 Req'd. |
| 4 2.0L 1998cc SOHC L4 (8 Valve), 86mm Bore 1986-87 L/D Truck Eng. Code "FE" 1986-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-86 | 9422PT | |
| 1 | Head Set | 87-86 | HS9422PT-2 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-86 | CS9139 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-86 | MS93248 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 87-86 | MS93353 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 87 | 60620 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 87-86 | 60286 | Flange |
| 1 | Exhaust Pipe Gasket | 86 | 60534 | Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 87-86 | 72611 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-86 | OS30467C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-86 | BS40421 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-86 | VS50238R | w/o Grommets; Circular plug not incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-86 | VS50424R | w/Grommets; Circular plug not incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 87-86 | ES70341 | |
| 1 | Circular Plug | 87-86 | CP75019 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-86 | SS72512 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-86 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-86 | 35457 | Inlet |
| 1 | Water Pump Gasket | 87-86 | 35291 | Outlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-86 | TCS45723 | Camshaft front seal set |
| 1 | Timing Cover Set | 87-86 | TCS45723 | Crankshaft front seal set |
| 1 | Timing Cover Dust Seal Set | 87-86 | ES72750 | |
| 1 | Repair Sleeve | 87-86 | 16272 | Use w/installation tool |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-86 | 70122 | California |
| 5 2.2L 2184cc SOHC L4 (8 Valve), 86mm Bore 1987-90 L/D Truck Eng. Codes "F2G" 1990-93, "F2L" 1987-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9572PT | |
| 1 | Head Set | 90 | HS9572PT-1 | w/MFI; Exh. manifold gskt. & exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90 | HS9572PT-1 | w/2 Bbl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 89-87 | HS9572PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90 | HIS9572PT-1 | w/MFI; Exh. manifold gskt. & exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Installation Set | 90 | HIS9572PT-1 | w/2 Bbl.; Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl. |

(continued on next page)

Mazda Truck (Incl. Minivans and SUV's)

| 2.2L 2184cc SOHC L4 (8 Valve), 86mm Bore 1987-90 5 L/D Truck Eng. Codes "F2G" 1990-93, "F2L" 1987-93 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Installation Set | 89-87 | HIS9572PT-1 | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9513 | RTV sealant incl. for Upper oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93248 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94697 | w/MFI |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS93353 | w/2 Bbl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60831 | Converter; w/MFI; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60817 | Flange; w/MFI |
| 2 | Exhaust Pipe Gasket | 90-87 | 60620 | Converter; w/2 Bbl.; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-87 | 60286 | Flange; w/2 Bbl. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-87 | 72611 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30467C | Lower |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40421 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-87 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50238R | w/o Grommets; Circular plug not incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-87 | VS50424R | w/Grommets; Circular plug not incl.; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-87 | ES70341 | |
| 1 | Circular Plug | 90-87 | CP75019 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72512 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35251 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35458 | Gskt. |
| 1 | O-Ring | 88-87 | 35418 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-87 | TCS45723 | Camshaft front seal set |
| 1 | Timing Cover Set | 90-87 | TCS45723 | Crankshaft front seal set |
| 1 | Timing Cover Dust Seal Set | 90-87 | ES72855 | |
| 1 | Repair Sleeve | 90-87 | 16272 | Use w/installation tool |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 90-87 | 60727 | w/2 Bbl.; w/o Heated insulator; 2 Req'd. |
| 1 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60907 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70122 | |
| 2.2L 2209cc OHV Diesel L4 (8 Valve), 88.9mm Bore 1982-84 6 L/D Truck Eng. Code "S2" 1982-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 84-82 | HS9025B | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84-82 | CS9025 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 84-82 | MS91516 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-82 | 60679 | Converter |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-82 | BS40390 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-82 | VS50227R | PermaDry® molded rubber gskt. incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-82 | 35267 | |

(continued on next page)

Mazda Truck (Incl. Minivans and SUV's)

| 6 2.2L 2209cc OHV Diesel L4 (8 Valve), 88.9mm Bore 1982-84 (cont.) L/D Truck Eng. Code "S2" 1982-84 | | | | |
|---|-----------------------------|-------|------------|--|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-82 | TCS45549 | |
| 7 2.6L 2555cc SOHC L4 (8 Valve), 91.1mm Bore (Mitsubishi Eng.) 1987-88 L/D Truck Eng. Codes "AM1" 1987-88, "G54B" 1987-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-87 | 8770PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 88-87 | 8770SP | HeadSaver® |
| 1 | Head Set | 88-87 | HS8770PT-5 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. Replacement recommended |
| 1 | Head Bolt Set | 88-87 | ES72860 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-87 | CS8788-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-87 | MS90981 | |
| 1 | Exh. Manifold Gasket Set | 88-87 | MS90995 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-87 | 60620 | Exh. connector to converter |
| 1 | Exhaust Pipe Gasket | 88-87 | 60730 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 88-87 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-87 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-87 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 88-87 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-87 | VS50197R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-87 | VS50146R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 88-87 | ES70342 | |
| 1 | Semi-Circular Plug | 88-87 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-87 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-87 | SS70598 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-87 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-87 | 35229 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-87 | TCS45170 | |
| 1 | Camshaft Rear Seal Plug Set | 88-87 | TCS45848 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 88-87 | 60635 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-87 | 60657 | w/2 Bbl. |
| 8 2.6L 2606cc SOHC L4 (12 Valve), 92mm Bore 1989-90 L/D Truck Eng. Code "G6" 1989-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9637PT | |
| 1 | Head Set | 90-89 | HS9637PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9637 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94439 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94349 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-89 | 60831 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60817 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30614C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40598 | Rubber; One-piece |

(continued on next page)

Mazda Truck (Incl. Minivans and SUV's)

| 2.6L 2606cc SOHC L4 (12 Valve), 92mm Bore 1989-90 8 L/D Truck Eng. Code "G6" 1989-94 (cont.) | | | | |
|---|-----------------------------|-------|------------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50340R | w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72680-1 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35442 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35441 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-89 | TCS45886 | Must be used w/OS 30614C |
| 3.0L 2954cc SOHC V6 (18 Valve), 90mm Bore 1989-90 9 L/D Truck Eng. Codes "JE" 1989-93, "JE-E" 1994-1999 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9649PT | L.H.; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Gasket | 90-89 | 9650PT | R.H.; Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Set | 90-89 | HS9649PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9649-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94547 | Lower set |
| 1 | Plenum Gasket Set | 90-89 | MS94421 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94418 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60872 | Ring |
| 2 | Exhaust Pipe Gasket | 90-89 | 60831 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60832 | Crossover pipe flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 60817 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 89 | 60835 | Ring; Improved design |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS34304C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40597 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50336R | w/Grommets; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72512 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-89 | SS72680-1 | Int.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35439 | Thermostat gskt. |
| 1 | O-Ring | 90-89 | 35555 | Thermostat O-ring |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35436 | Inner |
| 1 | Water Outlet Gasket | 90-89 | 35437 | Outer |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35501 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45850 | |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45884 | |
| 1 | Camshaft Rear Seal Plug Set | 90-89 | TCS45968 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI; 2 Req'd. |
| 1 | Throttle Body Gasket | 90 | 60873 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Mounting Set | 90-89 | ES72825 | Mounting & Pipe gskts. incl. |

Mercedes-Benz Car

| Engine Finding Index | | | | | |
|---|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.3L 2299cc SOHC L4 95.5mm Bore (8 Valve)..... | 1984-88 | 1 | 3.0L 3005cc SOHC Diesel L5 91mm Bore (10 Valve)..... | 1975-81 | 6 |
| 2.4L 2404cc SOHC Diesel L4 91mm Bore (8 Valve)..... | 1974-83 | 2 | 3.0L 3005cc SOHC Turbo-Diesel L5 91mm Bore (10 Valve)..... | 1978-82 | 7 |
| 2.6L 2599cc SOHC L6 82.9mm Bore (12 Valve)..... | 1987-90 | 3 | 4.5L 4520cc SOHC V8 92mm Bore (16 Valve)..... | 1972-80 | 8 |
| 2.7L 2746cc DOHC L6 86mm Bore (12 Valve)..... | 1973-81 | 4 | 5.0L 4973cc DOHC V8 96.5mm Bore (32 Valve)..... | 1990 | 9 |
| 3.0L 2962cc SOHC L6 88.5mm Bore (12 Valve)..... | 1986-90 | 5 | | | |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 102.961 | 2.3L 2299cc SOHC L4 95.5mm Bore (8 Valve)..... | 1 | 117.986 | 4.5L 4520cc SOHC V8 92mm Bore (16 Valve)..... | 8 |
| 102.985 | 2.3L 2299cc SOHC L4 95.5mm Bore (8 Valve)..... | 1 | 119.960 | 5.0L 4973cc DOHC V8 96.5mm Bore (32 Valve)..... | 9 |
| 103.940 | 2.6L 2599cc SOHC L6 82.9mm Bore (12 Valve)..... | 3 | 119.970 | 5.0L 4973cc DOHC V8 96.5mm Bore (32 Valve)..... | 9 |
| 103.942 | 2.6L 2599cc SOHC L6 82.9mm Bore (12 Valve)..... | 3 | 119.972 | 5.0L 4973cc DOHC V8 96.5mm Bore (32 Valve)..... | 9 |
| 103.981 | 3.0L 2962cc SOHC L6 88.5mm Bore (12 Valve)..... | 5 | 119.974 | 5.0L 4973cc DOHC V8 96.5mm Bore (32 Valve)..... | 9 |
| 103.983 | 3.0L 2962cc SOHC L6 88.5mm Bore (12 Valve)..... | 5 | 119.980 | 5.0L 4973cc DOHC V8 96.5mm Bore (32 Valve)..... | 9 |
| 103.985 | 3.0L 2962cc SOHC L6 88.5mm Bore (12 Valve)..... | 5 | 119.982 | 5.0L 4973cc DOHC V8 96.5mm Bore (32 Valve)..... | 9 |
| 110.921 | 2.7L 2746cc DOHC L6 86mm Bore (12 Valve)..... | 4 | 616.912 | 2.4L 2404cc SOHC Diesel L4 91mm Bore (8 Valve)..... | 2 |
| 110.922 | 2.7L 2746cc DOHC L6 86mm Bore (12 Valve)..... | 4 | 616.916 | 2.4L 2404cc SOHC Diesel L4 91mm Bore (8 Valve)..... | 2 |
| 110.984 | 2.7L 2746cc DOHC L6 86mm Bore (12 Valve)..... | 4 | 617.910 | 3.0L 3005cc SOHC Diesel L5 91mm Bore (10 Valve)..... | 6 |
| 110.985 | 2.7L 2746cc DOHC L6 86mm Bore (12 Valve)..... | 4 | 617.912 | 3.0L 3005cc SOHC Diesel L5 91mm Bore (10 Valve)..... | 6 |
| 117.982 | 4.5L 4520cc SOHC V8 92mm Bore (16 Valve)..... | 8 | 617.912 | 3.0L 3005cc SOHC Turbo-Diesel L5 91mm Bore (10 Valve)..... | 7 |
| 117.983 | 4.5L 4520cc SOHC V8 92mm Bore (16 Valve)..... | 8 | 617.952 | 3.0L 3005cc SOHC Turbo-Diesel L5 91mm Bore (10 Valve)..... | 7 |
| 117.984 | 4.5L 4520cc SOHC V8 92mm Bore (16 Valve)..... | 8 | | | |
| 117.985 | 4.5L 4520cc SOHC V8 92mm Bore (16 Valve)..... | 8 | | | |

1 2.3L 2299cc SOHC L4 (8 Valve), 95.5mm Bore 1984-88
Eng. Codes "102.961" 1984, "102.985" 1984-88 & 1991-93

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|----------|---|
| 1 | Head Set | 88-84 | HS9743PT | Valve cover gskt. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-84 | CS9743 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-84 | VS50416R | w/o Level control; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-84 | VS50417R | w/Level control; PermaDry® molded rubber gskt. incl. |

2 2.4L 2404cc SOHC Diesel L4 (8 Valve), 91mm Bore 1974-83
Eng. Codes "616.912" 1977-83, "616.916" 1974-76

| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|----------|-------------------------------------|
| 1 | Valve Cover Gasket Set | 83-74 | VS50406R | PermaDry® molded rubber gskt. incl. |

3 2.6L 2599cc SOHC L6 (12 Valve), 82.9mm Bore 1987-90
Eng. Codes "103.940" 1987-92, "103.942" 1987-93

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------|-------|-----------|--|
| 1 | Head Set | 90 | HS26285PT | Valve cover gskt., valve stem seals, head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 89-87 | HS9768PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS26285 | Consolidated design |
| 1 | Gasket Conversion Set | 89-87 | CS9768 | May use CS 26285 instead; Old design |

(continued on next page)

Mercedes-Benz Car

| | | | | |
|---|----------------------------|--------------|-----------------|--|
| 2.6L 2599cc SOHC L6 (12 Valve), 82.9mm Bore 1987-90 3 | | | | |
| Eng. Codes "103.940" 1987-92, "103.942" 1987-93 (cont.) | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50642R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-87 | VS50418R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72920 | Premium valve stem seals incl. |
| 2.7L 2746cc DOHC L6 (12 Valve), 86mm Bore 1973-81 4 | | | | |
| Eng. Codes "110.921" 1973-76, "110.922" 1975-76, "110.984" 1977-80, "110.985" 1977-81 | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 81-73 | 25589 | |
| 3.0L 2962cc SOHC L6 (12 Valve), 88.5mm Bore 1986-90 5 | | | | |
| Eng. Codes "103.981" 1988-91, "103.983" 1986-93, "103.985" 1990-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90 | HS26291PT | Valve cover gskt., valve stem seals, head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 89-86 | HS9773PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS26285 | Consolidated design |
| 1 | Gasket Conversion Set | 89-86 | CS9768 | May use CS 26285 instead; Old design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50642R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-86 | VS50418R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72920 | Premium valve stem seals incl. |
| 3.0L 3005cc SOHC Diesel L5 (10 Valve), 91mm Bore 1975-81 6 | | | | |
| Eng. Codes "617.910" 1975-76, "617.912" 1977-81 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 81-75 | VS50405R | PermaDry® molded rubber gskt. incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 81-75 | 35548 | Thermostat seal |
| 3.0L 3005cc SOHC Turbo-Diesel L5 (10 Valve), 91mm Bore 1978-82 7 | | | | |
| Eng. Codes "617.912" 1979-82, "617.952" 1978-82 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-78 | VS50405R | PermaDry® molded rubber gskt. incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-78 | 35548 | Thermostat seal |
| 4.5L 4520cc SOHC V8 (16 Valve), 92mm Bore 1972-80 8 | | | | |
| Eng. Codes "117.982" 1972-80, "117.983" 1973-75, "117.984" 1972-73, "117.985" 1976-80, "117.986" 1976-80 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-72 | VS50404R | PermaDry® molded rubber gskts. incl. |
| 5.0L 4973cc DOHC V8 (32 Valve), 96.5mm Bore 1990 9 | | | | |
| Eng. Codes "119.960" 1990-92, "119.970" 1992-95, "119.972" 1993-95, "119.974" 1993-94, "119.980" 1996-99, "119.982" 1996-98 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90 | HS26353PT | L.H.; Eng. Code "119.960"; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90 | HS26354PT | R.H.; Eng. Code "119.960"; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS26353 | Eng. Code "119.960"; PermaDry® molded rubber oil pan gskt. incl. |

Mercury Car - See Ford Car
Merkur - See Ford Car
Metropolitan - See British Leyland

MG - See British Leyland Mitsubishi Car

| Engine Finding Index | | | | | |
|---|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve)..... | 1985-90 | 1 | 2.0L 1997cc SOHC L4 85mm Bore (8 Valve)..... | 1984-90 | 8 |
| 1.6L 1595cc DOHC L4 82.3mm Bore (16 Valve) | 1990 | 2 | 2.0L 1997cc DOHC L4 85mm Bore (16 Valve) | 1989-90 | 9 |
| 1.6L 1595cc DOHC Turbo L4 82.3mm Bore (16 Valve)..... | 1989 | 3 | 2.0L 1997cc DOHC Turbo L4 85mm Bore (16 Valve)..... | 1989-90 | 10 |
| 1.6L 1597cc SOHC Turbo L4 76.9mm Bore (8 Valve)..... | 1985-88 | 4 | 2.4L 2351cc SOHC L4 86.5mm Bore (8 Valve)..... | 1985-87 | 11 |
| 1.8L 1755cc SOHC L4 80.6mm Bore (8 Valve)..... | 1989-90 | 5 | 2.6L 2555cc SOHC Turbo L4 91.1mm Bore (8 Valve)..... | 1983-89 | 12 |
| 1.8L 1795cc SOHC L4 80.6mm Bore (8 Valve)..... | 1983 | 6 | 3.0L 2972cc SOHC V6 91.1mm Bore (12 Valve) | 1988-90 | 13 |
| 1.8L 1795cc SOHC Turbo L4 80.6mm Bore (8 Valve)..... | 1984-88 | 7 | | | |

| Engine Code Index | | | | | |
|-------------------|--|----------|--------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| G15B | 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve)..... | 1 | 4G37 | 1.8L 1755cc SOHC L4 80.6mm Bore (8 Valve)..... | 5 |
| G32B-T | 1.6L 1597cc SOHC Turbo L4 76.9mm Bore (8 Valve)..... | 4 | 4G61 | 1.6L 1595cc DOHC L4 82.3mm Bore (16 Valve)..... | 2 |
| G4AJ | 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve)..... | 1 | 4G61-T | 1.6L 1595cc DOHC Turbo L4 82.3mm Bore (16 Valve)..... | 3 |
| G4DJ | 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve)..... | 1 | 4G63 | 2.0L 1997cc SOHC L4 85mm Bore (8 Valve) | 8 |
| G54B-T | 2.6L 2555cc SOHC Turbo L4 91.1mm Bore (8 Valve)..... | 12 | 4G63 | 2.0L 1997cc DOHC L4 85mm Bore (16 Valve) | 9 |
| G62B | 1.8L 1795cc SOHC L4 80.6mm Bore (8 Valve)..... | 6 | 4G63-T | 2.0L 1997cc DOHC Turbo L4 85mm Bore (16 Valve)..... | 10 |
| G62B-T | 1.8L 1795cc SOHC Turbo L4 80.6mm Bore (8 Valve)..... | 7 | 4G64 | 2.4L 2351cc SOHC L4 86.5mm Bore (8 Valve)..... | 11 |
| G63B | 2.0L 1997cc SOHC L4 85mm Bore (8 Valve) | 8 | 6G72 | 3.0L 2972cc SOHC V6 91.1mm Bore (12 Valve)..... | 13 |
| G64B | 2.4L 2351cc SOHC L4 86.5mm Bore (8 Valve)..... | 11 | | | |
| 4G15 | 1.5L 1468cc SOHC L4 75.5mm Bore (8 Valve)..... | 1 | | | |

| 1 1.5L 1468cc SOHC L4 (8 Valve), 75.5mm Bore 1985-90 Eng. Codes "G4AJ" 1987-89, "G4DJ" 1990-94, "G15B" 1985-88, "4G15" 1989-90 | | | | |
|--|-----------------------------------|--------------|-------------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9352PT | w/MFI; PermaTorque® |
| 1 | Head Gasket | 89-85 | 9352PT | w/2 Bbl.; PermaTorque® |
| 1 | Head Set | 90 | HS9352PT-2 | Eng. Code "G4DJ"; w/MFI; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-89 | HS9352PT-1 | Eng. Code "4G15"; w/MFI; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 89-87 | HS9352PT | Eng. Code "G4AJ"; w/2 Bbl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 88-85 | HS9352PT | Eng. Code "G15B"; w/2 Bbl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-85 | CS8767-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94825 | Eng. Code "G4DJ"; w/MFI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94825 | Eng. Code "4G15"; w/MFI; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 89-87 | MS90968 | Eng. Code "G4AJ"; w/2 Bbl. |
| 1 | Int. Manifold Gasket Set | 88-85 | MS90968 | Eng. Code "G15B"; w/2 Bbl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94763 | Eng. Code "G4DJ"; w/MFI |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS90967 | Eng. Code "4G15"; w/MFI |
| 1 | Exh. Manifold Gasket Set | 89-87 | MS90967 | Eng. Code "G4AJ"; w/2 Bbl. |
| 1 | Exh. Manifold Gasket Set | 88-85 | MS90967 | Eng. Code "G15B"; w/2 Bbl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60620 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60680 | Flange; Eng. Codes "4G15" & "G4DJ"; w/MFI |
| 1 | Exhaust Pipe Gasket | 89-85 | 60680 | Flange; Dual port; Eng. Codes "G15B" & "G4AJ"; w/2 Bbl. |
| 1 | Exhaust Pipe Gasket | 89-85 | 60620 | Flange; Single port; Eng. Codes "G15B" & "G4AJ"; w/2 Bbl. |

(continued on next page)

| 1.5L 1468cc SOHC L4 (8 Valve), 75.5mm Bore 1985-90 1 | | | | |
|---|---------------------------|-------|------------|---|
| Eng. Codes "G4AJ" 1987-89, "G4DJ" 1990-94, "G15B" 1985-88, "4G15" 1989-90 (cont.) | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 89-85 | 35226-1 | Eng. Codes "G15B" & "G4AJ"; w/2 Bbl.; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-85 | OS30414C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-85 | BS40097-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-85 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50195R | Eng. Codes "4G15" & "G4DJ"; w/MFI; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-85 | VS50195R | Eng. Codes "G15B" & "G4AJ"; w/2 Bbl.; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72524 | Int. & Exh.; w/MFI; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-85 | SS72681 | Aux.; w/2 Bbl.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-85 | SS72524 | Int. & Exh.; w/2 Bbl.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35336 | Eng. Code "G4DJ" |
| 1 | Water Outlet Gasket | 90-87 | 35336 | Eng. Codes "G15B" & "4G15" |
| 1 | Water Outlet Gasket | 89-87 | 35084 | Eng. Code "G4AJ" |
| 1 | Water Outlet Gasket | 86-85 | 35084 | Eng. Code "G15B" |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| 1 | Water Pump Gasket | 90-85 | 35225 | Gskt. |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-85 | TCS45482-1 | |
| 1 | Camshaft Front Seal Set | 90-85 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-87 | 60740 | Lower; w/2 Bbl.; Eng. Codes "G15B" & "G4AJ" |
| 1 | Carb. Mounting Gasket | 89-87 | 60739 | Upper; w/2 Bbl.; Eng. Codes "G15B" & "G4AJ" |
| 1 | Carb. Mounting Gasket | 86 | 60657 | w/2 Bbl.; Eng. Code "G15B"; To 05/01/86 |
| 1 | Carb. Mounting Gasket | 86 | 60740 | Lower; w/2 Bbl.; Eng. Code "G15B"; From 05/01/86 |
| 1 | Carb. Mounting Gasket | 86 | 60739 | Upper; w/2 Bbl.; Eng. Code "G15B"; From 05/01/86 |
| 1 | Carb. Mounting Gasket | 85 | 60657 | w/2 Bbl.; Eng. Code "G15B" |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI; Eng. Codes "4G15" & "G4DJ" |
| 1 | Throttle Body Gasket | 90 | 60681 | w/MFI; Eng. Code "G4DJ" |
| 1 | Throttle Body Gasket | 90 | 60855 | w/MFI; Eng. Code "4G15" |
| 1 | Throttle Body Gasket | 89 | 60681 | w/MFI; Eng. Code "4G15" |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70152 | |
| 1 | EGR Gasket | 87 | 70152 | Eng. Code "G15B" |
| 1 | EGR Gasket | 87 | 71164 | Eng. Code "G4AJ" |
| 1 | EGR Gasket | 86-85 | 71164 | |
| 1.6L 1595cc DOHC L4 (16 Valve), 82.3mm Bore 1990 2 | | | | |
| Eng. Code "4G61" 1990-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9627PT | |
| 1 | Head Set | 90 | HS9627PT | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94328 | |
| 1 | Exh. Manifold Gasket Set | 90 | MS95470 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60620 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60496-1 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40408-1 | Rubber; One-piece |

(continued on next page)

Mitsubishi Car

| 2 1.6L 1595cc DOHC L4 (16 Valve), 82.3mm Bore 1990 (cont.) Eng. Code "4G61" 1990-92 | | | | |
|---|---------------------------|-------|-----------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve | 90 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50041R | w/Semi-circular plug & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS70359 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Camshaft Front Seal Set | 90 | TCS45483 | 2 Req'd. |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60889 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70152 | |
| 3 1.6L 1595cc DOHC Turbo L4 (16 Valve), 82.3mm Bore 1989 Eng. Code "4G61-T" 1989 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89 | 9627PT | |
| 1 | Head Set | 89 | HS9627PT | Turbo mounting gskts. & exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89 | MS94328 | |
| 1 | Exh. Manifold Gasket Set | 89 | MS95470 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89 | 60620 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89 | 60496-1 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89 | VS50041R | w/Semi-circular plug & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 89 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89 | SS70359 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Camshaft Front Seal Set | 89 | TCS45483 | 2 Req'd. |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 89 | 60963 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89 | 70152 | |

(continued on next page)

| 1.6L 1595cc DOHC Turbo L4 (16 Valve), 82.3mm Bore 1989 3 Eng. Code "4G61-T" 1989 (cont.) | | | | |
|--|---------------------------|-------|-----------|--|
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 89 | ES72813 | |
| 1.6L 1597cc SOHC Turbo L4 (8 Valve), 76.9mm Bore 1985-88 4 Eng. Code "G32B-T" 1985-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-85 | 8974PT | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-87 | 60620 | Flange |
| 2 | Exhaust Pipe Gasket | 88-85 | 60620 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 86-85 | 60496-1 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-85 | OS30397A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-85 | BS40097-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 88-85 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-85 | VS50203R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-85 | VS50103R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 88-85 | ES70342 | |
| 1 | Semi-Circular Plug | 88-85 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-85 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-85 | SS70702 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-87 | 35336 | |
| 1 | Water Outlet Gasket | 86-85 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-85 | TCS45497 | |
| 1 | Camshaft Front Seal Set | 88-85 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 88-87 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 88-85 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 88-85 | 60622 | w/MFI; Injection mixer |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-87 | 70152 | |
| 1 | EGR Gasket | 86-85 | 71164 | |
| 1.8L 1755cc SOHC L4 (8 Valve), 80.6mm Bore 1989-90 5 Eng. Code "4G37" 1989-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9846PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-89 | HS9846B | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES71174 | 10mm Head bolts; Replacement recommended |
| 1 | Head Bolt Set | 90-89 | ES71175 | 12mm Head bolts; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9846 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94630 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94631 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60680 | Flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Rear; Converter |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30397A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40097-1 | Rubber; One-piece |

(continued on next page)

Mitsubishi Car

| 5 1.8L 1755cc SOHC L4 (8 Valve), 80.6mm Bore 1989-90 (cont.) Eng. Code "4G37" 1989-94 | | | | |
|---|----------------------------|-------|------------|--|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50203R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-89 | VS50103R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-89 | ES70342 | |
| 1 | Semi-Circular Plug | 90-89 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70598 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35479 | Gskt.; From 12/01/89 |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45910 | Must be used w/OS 30397A |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60855 | w/MFI; From 04/01/90 |
| 1 | Throttle Body Gasket | 90 | 60681 | w/MFI; To 04/01/90 |
| 1 | Throttle Body Gasket | 89 | 60681 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |
| 6 1.8L 1795cc SOHC L4 (8 Valve), 80.6mm Bore 1983 Eng. Code "G62B" 1983 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83 | MS91657 | |
| 1 | Exh. Manifold Gasket Set | 83 | MS92029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83 | 60620 | Converter |
| 1 | Exhaust Pipe Gasket | 83 | 60496-1 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 83 | 35226-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 83 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 83 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 83 | ES70342 | |
| 1 | Semi-Circular Plug | 83 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 83 | SS70702 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83 | 35273 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 83 | ES72772 | |
| 1 | Crankshaft Front Seal Set | 83 | TCS45565-1 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 83 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 83 | 60635 | w/2 Bbl. |

(continued on next page)

Mitsubishi Car

| 1.8L 1795cc SOHC L4 (8 Valve), 80.6mm Bore 1983 6 Eng. Code "G62B" 1983 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 83 | 60657 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83 | 71164 | |
| 1.8L 1795cc SOHC Turbo L4 (8 Valve), 80.6mm Bore 1984-88 7 Eng. Code "G62B-T" 1984-88 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-84 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-84 | MS91657 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-84 | 60620 | Converter |
| 1 | Exhaust Pipe Gasket | 88-84 | 60496-1 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-84 | 35226-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-84 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-84 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 88-84 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-84 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-84 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 88-84 | ES70342 | |
| 1 | Semi-Circular Plug | 88-84 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-84 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 88-84 | SS72630 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-87 | 35336 | |
| 1 | Water Outlet Gasket | 86-84 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 88-84 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 88-84 | ES72772 | |
| 1 | Crankshaft Front Seal Set | 88-84 | TCS45565-1 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 88-84 | TCS45483 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 88-84 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 88-84 | 60622 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-84 | 71164 | |
| 2.0L 1997cc SOHC L4 (8 Valve), 85mm Bore 1984-90 8 Eng. Codes "G63B" 1984-88, "4G63" 1989-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-84 | 9086PT | |
| 1 | Head Set | 90-84 | HS9086B-1 | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-84 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS91657 | Lower set; Upper set not incl. |
| 1 | Int. Manifold Gasket Set | 88-84 | MS91657 | |
| 1 | Exh. Manifold Gasket Set | 90-84 | MS92029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-84 | 60680 | Flange |
| 1 | Exhaust Pipe Gasket | 90-84 | 60496-1 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-84 | 60620 | Rear; Converter |

(continued on next page)

Mitsubishi Car

| 8 2.0L 1997cc SOHC L4 (8 Valve), 85mm Bore 1984-90 | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| (cont.) Eng. Codes "G63B" 1984-88, "4G63" 1989-92 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-84 | 35226-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-84 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-84 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-84 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-84 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-84 | ES70342 | |
| 1 | Semi-Circular Plug | 90-84 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-84 | SS72630 | Int. & Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-84 | SS72681 | Aux.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35336 | Gskt. |
| 1 | Water Outlet Gasket | 86-84 | 35084 | Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| 1 | Water Pump Gasket | 90-84 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-84 | ES72772 | |
| 1 | Crankshaft Front Seal Set | 90-84 | TCS45565-1 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 90-84 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI |
| 1 | Air Cleaner Gasket | 88-84 | 60635 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-84 | 60657 | w/2 Bbl. |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60855 | w/MFI |
| 1 | Throttle Body Gasket | 89 | 60681 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70152 | |
| 1 | EGR Gasket | 86-84 | 71164 | |
| 9 2.0L 1997cc DOHC L4 (16 Valve), 85mm Bore 1989-90 | | | | |
| Eng. Code "4G63" 1989-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9627PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-89 | HS9627PT | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES71175 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94328 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS95470 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60680 | Flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-89 | 35226-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |

(continued on next page)

| 2.0L 1997cc DOHC L4 (16 Valve), 85mm Bore 1989-90 9 Eng. Code "4G63" 1989-94 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50041R | w/Semi-circular plug & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-89 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70359 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35336 | Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45565-1 | Must be used w/OS 30460A |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45483 | 2 Req'd. |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60879 | w/MFI; "Galant" model |
| 1 | Throttle Body Gasket | 90-89 | 60813 | w/MFI; "Eclipse" model |
| 1 | Throttle Body Gasket | 89 | 60813 | w/MFI; "Galant" model |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |
| 2.0L 1997cc DOHC Turbo L4 (16 Valve), 85mm Bore 1989-90 10 Eng. Code "4G63-T" 1989-99 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9627PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-89 | HS9627PT | Turbo mounting gskts., head bolts, exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES71175 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9086 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94328 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS95470 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Rear; Converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-89 | 35226-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50041R | w/Semi-circular plug & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-89 | CP75013 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70359 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35336 | Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45565-1 | Must be used w/OS 30460A |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45483 | 2 Req'd. |

(continued on next page)

Mitsubishi Car

| 10 2.0L 1997cc DOHC Turbo L4 (16 Valve), 85mm Bore 1989-90 (cont.) Eng. Code "4G63-T" 1989-99 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60756 | w/MFI |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-89 | 60813 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 90-89 | ES72787 | |
| 11 2.4L 2351cc SOHC L4 (8 Valve), 86.5mm Bore 1985-87 Eng. Codes "G64B" 1985-87, "4G64" 1992 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-85 | 9388PT | |
| 1 | Head Set | 87-85 | HS9388PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-85 | CS9388-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-85 | MS92964-1 | Lower set; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 87-85 | MS92029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87 | 60680 | Flange |
| 1 | Exhaust Pipe Gasket | 86-85 | 60494 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-85 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-85 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 87-85 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-85 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-85 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 87-85 | ES70342 | |
| 1 | Semi-Circular Plug | 87-85 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-85 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 87-85 | SS72630 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87 | 35336 | Gskt. |
| 1 | Water Outlet Gasket | 86-85 | 35084 | Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-85 | 35273 | Gskt. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-85 | TCS45565-2 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 87-85 | TCS45483 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 87-85 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 87-85 | 60681 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87 | 70152 | |
| 1 | EGR Gasket | 86-85 | 71164 | |
| 12 2.6L 2555cc SOHC Turbo L4 (8 Valve), 91.1mm Bore 1983-89 Eng. Code "G54B-T" 1983-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-88 | 9116PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket | 87-83 | 8770PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 87-83 | 8770SP | HeadSaver® |
| 1 | Head Set | 89-88 | HS9116PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-83 | HS8770PT-3 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 89-83 | ES72860 | Replacement recommended |

(continued on next page)

| 2.6L 2555cc SOHC Turbo L4 (8 Valve), 91.1mm Bore 1983-89 12 Eng. Code "G54B-T" 1983-89 (cont.) | | | | |
|--|---|-------|-------------------|---|
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
| 1 | CONVERSION SET Gasket Conversion Set | 89-83 | CS8788-1 | |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 89-83 | MS90981 | |
| 1 | Exh. Manifold Gasket Set | 89-83 | MS90995 | |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 89-83 | 60496-1 | Flange |
| 2 | FUEL PUMP Fuel Pump Mounting Gasket | 89-83 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 89-83 | 70577 | Spacer |
| 1 | OIL PAN Oil Pan Gasket Set | 89-83 | OS30400A | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 89-83 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 89-83 | 16275 | Use w/installation tool |
| 1 | VALVE COVER Valve Cover Gasket Set | 89-83 | VS50197R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-83 | VS50146R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 89-83 | ES70342 | |
| 1 | Semi-Circular Plug | 89-83 | CP75001 | |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 89-83 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-83 | SS70598 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 89-87 | 35336 | |
| 1 | Water Outlet Gasket | 86-83 | 35084 | |
| 1 | WATER PUMP Water Pump Gasket | 89-83 | 35229 | |
| 1 | TIMING COVER Crankshaft Front Seal Set | 89-83 | TCS45170 | |
| 1 | Camshaft Rear Seal Plug Set | 89-83 | TCS45848 | |
| 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | 89-83 | 60756 | w/MFI |
| 1 | CARB & FUEL INJECTION Throttle Body Gasket | 89-83 | 60622 | w/MFI |
| 1 | EXHAUST GAS RECIRCULATION EGR Gasket | 89-83 | 71164 | |
| 1 | TURBO MOUNTING SET Turbo Mtg. Gasket Set | 89-83 | ES72645 | |
| 3.0L 2972cc SOHC V6 (12 Valve), 91.1mm Bore 1988-90 13 Eng. Code "6G72" 1988-99 | | | | |
| 2 | CYLINDER HEAD Head Gasket | 90-88 | 9112PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 90-88 | HS9112PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-88 | ES72859 | Replacement recommended |
| 1 | CONVERSION SET Gasket Conversion Set | 90-88 | CS9112 | |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 90-88 | MS94599 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS93797 | |
| 2 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 90-88 | 60496-1 | Flange; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-88 | 60496-1 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-88 | 60620 | Rear; Converter |
| 1 | Exh. Flange Bolt & Spring Kit | 90-88 | ES72143 | |
| 1 | OIL PAN Oil Pan Gasket Set | 90-88 | OS30570C | Cork |
| 1 | Oil Pan Gasket Set | 90-88 | OS30570T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 90-88 | BS40627 | PTFE Rubber; One-piece |

(continued on next page)

Mitsubishi Car

| 13 3.0L 2972cc SOHC V6 (12 Valve), 91.1mm Bore 1988-90 (cont.) Eng. Code "6G72" 1988-99 | | | | |
|---|----------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40562 | Rubber; One-piece |
| 1 | Repair Sleeve Tool | 90-88 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50026R-1 | w/o Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50173R | w/Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 2 | Grommet Set | 90-88 | ES70342 | 2 Req'd. |
| 2 | Circular Plug | 90-88 | CP75018 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS70710 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35399 | Gskt.; To block |
| 1 | Water Pump Gasket | 90-88 | 35603 | Gskt.; To cover |
| 1 | Water Pump Gasket | 90-88 | 35468 | Inlet |
| 1 | Water Pump Gasket | 90-88 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-88 | TCS45835 | |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45750 | |
| 2 | Camshaft Front Seal Set | 90-88 | TCS45483 | 2 Req'd.; Must be used w/VS 50173R or w/VS 50026R-1 |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-88 | ES70600 | w/MFI; 2 Req'd. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70152 | |

Mitsubishi Minivans - See Mitsubishi Truck

Mitsubishi SUV's - See Mitsubishi Truck

Mitsubishi Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|---|--|----------|---|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.0L 1997cc SOHC L4 85mm Bore (8 Valve) L/D Truck..... | 1983-89 | 1 | 2.6L 2555cc SOHC L4 91.1mm Bore (8 Valve) L/D Truck..... | 1983-89 | 4 |
| 2.3L 2346cc SOHC Turbo-Diesel L4 91.1mm Bore (8 Valve) L/D Truck..... | 1983-85 | 2 | 3.0L 2972cc SOHC V6 91.1mm Bore (12 Valve) L/D Truck..... | 1989-90 | 5 |
| 2.4L 2351cc SOHC L4 86.5mm Bore (8 Valve) L/D Truck..... | 1987-90 | 3 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| G54B..... | 2.6L 2555cc SOHC L4 91.1mm Bore (8 Valve) L/D Truck..... | 4 | 4G64..... | 2.4L 2351cc SOHC L4 86.5mm Bore (8 Valve) L/D Truck..... | 3 |
| G63B..... | 2.0L 1997cc SOHC L4 85mm Bore (8 Valve) L/D Truck..... | 1 | 6G72..... | 3.0L 2972cc SOHC V6 91.1mm Bore (12 Valve) L/D Truck..... | 5 |
| G64B..... | 2.4L 2351cc SOHC L4 86.5mm Bore (8 Valve) L/D Truck..... | 3 | | | |
| 4D55-T..... | 2.3L 2346cc SOHC Turbo-Diesel L4 91.1mm Bore (8 Valve) L/D Truck.. | 2 | | | |

| 1 2.0L 1997cc SOHC L4 (8 Valve), 85mm Bore 1983-89 L/D Truck Eng. Code "G63B" 1983-89 | | | | |
|---|-----------------------|-------|-----------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-83 | 9086PT | |
| 1 | Head Set | 89-83 | HS9086B-2 | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-83 | CS9086 | |

(continued on next page)

Mitsubishi Truck (Incl. Minivans and SUV's)

| 2.0L 1997cc SOHC L4 (8 Valve), 85mm Bore 1983-89 1 L/D Truck Eng. Code "G63B" 1983-89 (cont.) | | | | |
|--|----------------------------|-------|------------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-83 | MS91657 | |
| 1 | Exh. Manifold Gasket Set | 89-83 | MS92029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-87 | 60620 | Converter |
| 1 | Exhaust Pipe Gasket | 89-87 | 60494 | Flange |
| 1 | Exhaust Pipe Gasket | 86-83 | 60586 | Converter |
| 1 | Exhaust Pipe Gasket | 86-83 | 60496-1 | Flange; From converter |
| 1 | Exhaust Pipe Gasket | 86-83 | 60586 | Flange; To converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 89-83 | 35226-1 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-83 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-83 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 89-83 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-83 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-83 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 89-83 | ES70342 | |
| 1 | Semi-Circular Plug | 89-83 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-83 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-83 | SS72630 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-86 | 35336 | |
| 1 | Water Outlet Gasket | 85-83 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89 | ES72872 | O-ring |
| 1 | Water Pump Gasket | 89-83 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 88 | ES72872 | O-ring; From 08/01/87 |
| 1 | Water Pump Gasket | 87 | ES72872 | O-ring; From 08/01/87 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 89-83 | ES72772 | |
| 1 | Crankshaft Front Seal Set | 89-83 | TCS45565-1 | Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 89-83 | TCS45483 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-83 | 60635 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-83 | 60657 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-87 | 70152 | |
| 1 | EGR Gasket | 86-83 | 71164 | |
| 2.3L 2346cc SOHC Turbo-Diesel L4 (8 Valve), 91.1mm Bore 1983-85 2 L/D Truck Eng. Code "4D55-T" 1983-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-83 | 9084PT | |
| 1 | Head Set | 85-83 | HS9084PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-83 | CS9084-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 85-83 | MS91719-1 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-83 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-83 | BS40444 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-83 | VS50100R | w/o Grommets & w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 85-83 | ES70342 | |
| 1 | Semi-Circular Plug | 85-83 | CP75013 | |

(continued on next page)

Mitsubishi Truck (Incl. Minivans and SUV's)

| 2 2.3L 2346cc SOHC Turbo-Diesel L4 (8 Valve), 91.1mm Bore 1983-85 (cont.) L/D Truck Eng. Code "4D55-T" 1983-85 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-83 | SS70702 | Premium valve stem seals incl. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 85-83 | TCS45564-1 | Must be used w/OS 30400A |
| 1 | Camshaft Front Seal Set | 85-83 | TCS45483 | |
| 3 2.4L 2351cc SOHC L4 (8 Valve), 86.5mm Bore 1987-90 L/D Truck Eng. Codes "G64B" 1987-90, "4G64" 1990-96 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9388PT | |
| 1 | Head Set | 90-87 | HS9388PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9388-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS92964-3 | Eng. Code "4G64"; Lower set; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 88-87 | MS92964-1 | Eng. Code "G64B"; Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90-89 | MS94275 | Eng. Code "G64B"; Upper set |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS92029 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-87 | 60620 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-87 | 60494 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30460A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-87 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50234R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-87 | VS50132R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-87 | ES70342 | |
| 1 | Semi-Circular Plug | 90-87 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-87 | SS72630 | Int. & Exh.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35523 | Case to manifold |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35336 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35273 | Gskt. |
| 1 | Water Pump Gasket | 90-87 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45565-1 | Eng. Code "4G64"; Must be used w/OS 30460A |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45565-2 | Eng. Code "G64B"; Must be used w/OS 30460A |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45483 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-87 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60855 | w/MFI; Eng. Code "4G64" |
| 1 | Throttle Body Gasket | 90-87 | 60681 | w/MFI; Eng. Code "G64B" |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70152 | |
| 4 2.6L 2555cc SOHC L4 (8 Valve), 91.1mm Bore 1983-89 L/D Truck Eng. Code "G54B" 1983-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-83 | 8770PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 89-83 | 8770SP | HeadSaver® |
| 1 | Head Set | 89-83 | HS8770PT-1 | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 89-83 | ES72860 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-83 | CS8770 | |

(continued on next page)

Mitsubishi Truck (Incl. Minivans and SUV's)

| 2.6L 2555cc SOHC L4 (8 Valve), 91.1mm Bore 1983-89 4 L/D Truck Eng. Code "G54B" 1983-89 (cont.) | | | | |
|---|-------------------------------|-------|------------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-83 | MS90981 | |
| 1 | Exh. Manifold Gasket Set | 89-83 | MS90995 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-87 | 60620 | Converter |
| 1 | Exhaust Pipe Gasket | 89-87 | 60494 | Flange |
| 1 | Exhaust Pipe Gasket | 86-83 | 60496-1 | Flange; From converter |
| 1 | Exhaust Pipe Gasket | 86-83 | 60586 | Flange; To converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 89-83 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-83 | OS30400A | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-83 | BS40408-1 | Rubber; One-piece |
| 1 | Repair Sleeve | 89-83 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-83 | VS50197R | w/o Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-83 | VS50146R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 89-83 | ES70342 | |
| 1 | Semi-Circular Plug | 89-83 | CP75001 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-83 | SS72681 | Aux.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-83 | SS70598 | Int. & Exh.; Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-85 | 35336 | |
| 1 | Water Outlet Gasket | 84-83 | 35084 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-83 | 35229 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-83 | TCS45170 | |
| 1 | Camshaft Rear Seal Plug Set | 89-84 | TCS45848 | |
| 1 | Camshaft Rear Seal Plug Set | 83 | TCS45849 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 89-83 | 60635 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-83 | 60657 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-87 | 70152 | |
| 1 | EGR Gasket | 86-83 | 71164 | |
| 3.0L 2972cc SOHC V6 (12 Valve), 91.1mm Bore 1989-90 5 L/D Truck Eng. Code "6G72" 1989-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-89 | 9112PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 90-89 | HS9112PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES72859 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9112 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS93795-2 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS93797 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60496-1 | Converter; "Mighty Max" model; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Flange; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60496-1 | Front; Converter; "Montero" model |
| 1 | Exhaust Pipe Gasket | 90-89 | 60620 | Rear; Converter; "Montero" model |
| 1 | Exh. Flange Bolt & Spring Kit | 90-89 | ES72143 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30570C | Cork |
| 1 | Oil Pan Gasket Set | 90-89 | OS30570T | PermaDryPlus®; Oil Pan SnapUps® incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40627 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-89 | BS40562 | Rubber; One-piece |

(continued on next page)

Mitsubishi Truck (Incl. Minivans and SUV's)

| 5 3.0L 2972cc SOHC V6 (12 Valve), 91.1mm Bore 1989-90 (cont.) L/D Truck Eng. Code "6G72" 1989-95 | | | | |
|--|----------------------------|-------|------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 90-89 | 16300 | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50026R-1 | w/o Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 90-89 | VS50173R | w/Circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 2 | Grommet Set | 90-89 | ES70342 | 2 Req'd. |
| 2 | Circular Plug | 90-89 | CP75018 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70710 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35336 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35399 | Gskt.; To block |
| 1 | Water Pump Gasket | 90-89 | 35603 | Gskt.; To cover |
| 1 | Water Pump Gasket | 90-89 | 35468 | Inlet |
| 1 | Water Pump Gasket | 90-89 | ES72872 | O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-89 | TCS45835 | |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45750 | |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45483 | 2 Req'd.; Must be used w/VS 50173R or w/VS 50026R-1 |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-89 | ES70600 | w/MFI; 2 Req'd. |
| 1 | Throttle Body Gasket | 90 | 60870 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70152 | |

Morgan

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.6L 1597cc SOHC L4 80mm Bore (8 Valve) (Ford Eng.) | 1982-90 | 1 | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) (Rover Eng.) | 1968-71 | 2 |

| 1 1.6L 1597cc SOHC L4 (8 Valve), 80mm Bore (Ford Eng.) 1982-90 | | | | |
|---|-------------------------------|-------|-----------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-82 | 9309PT-2 | Head bolts not incl.; Head bolt replacement required; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-82 | 9309SP-2 | HeadSaver® |
| 1 | Head Set | 90-82 | HS9118PT | w/Head bolts; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-82 | ES72672 | Replacement required |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-82 | MS90893 | Lower set; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-82 | MS92057 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-82 | 60583 | Converter |
| 1 | Exhaust Pipe Gasket | 90-82 | 60480 | Pipe to manifold |
| 1 | Exh. Flange Bolt & Spring Kit | 90-82 | ES72142 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-82 | 72517 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-85 | OS30536R | w/Aluminum oil pan; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-82 | OS30412C | w/Stamped steel oil pan; Cork |
| 1 | Drain Plug Gasket | 90-82 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-82 | BS40646 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 90-82 | BS40158 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-82 | VS50193C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-82 | SS70654 | Opt. Top-Hat Design; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-82 | SS72514-2 | Std.; Premium valve stem seals incl. |

(continued on next page)

| 1.6L 1597cc SOHC L4 (8 Valve), 80mm Bore (Ford Eng.) 1982-90 1 (cont.) | | | | |
|--|----------------------------------|--------------|-----------------|--|
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-82 | 35266 | Thermostat gskt. |
| 1 | O-Ring | 90-82 | 35361 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-82 | 35360 | Cover |
| 1 | Water Pump Gasket | 90-82 | 35359 | Inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 90-82 | TCS45473 | |
| 1 | Camshaft Front Seal Set | 90-82 | TCS45483 | Crankshaft front seal set; Repair sleeve not incl. |
| 1 | Repair Sleeve Tool | 90-82 | 16303 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 90-82 | 60530 | w/2 Bbl.; Carb. to manifold |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-82 | 70020 | |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 90-82 | 72538 | To block |

| 3.5L 3528cc OHV V8 (Buick), 88.9mm Bore (Rover Eng.) 1968-71 2 | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 71-68 | 7984PT | 2 Req'd. |
| 1 | Head Set | 71-68 | HS7984PT | Int. manifold gskt. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 71-68 | FS7984PT | Int. manifold gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 71-68 | MS96002 | |
| 1 | Exh. Manifold Gasket Set | 71-68 | MS90013 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 71-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-68 | OS12992C | |
| 1 | Drain Plug Gasket | 71-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-68 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-68 | VS12993R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-68 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 71-68 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-68 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Seal | 71-68 | 15200 | Rubber one-piece timing cover seal |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 71-68 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 71-68 | 70032 | |

Morris - See British Leyland
Nash - See American Motors
Navistar Truck - See International Truck
Nissan Car (Incl. Datsun, Infiniti, Nissan)

| Engine Finding Index | | | | | |
|--|---------------|----------|--|---------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.0L 988cc OHV L4 73mm Bore (8 Valve) | 1965-71 | 1 | 1.3L 1288cc OHV L4 73mm Bore (8 Valve) | 1972-74 | 4 |
| 1.2L 1171cc OHV L4 73mm Bore (8 Valve) | 1971-73 | 2 | 1.4L 1397cc OHV L4 76mm Bore (8 Valve) | 1975-82 | 5 |
| 1.2L 1237cc OHV L4 75mm Bore (8 Valve) | 1979-82 | 3 | 1.5L 1487cc OHV L4 76mm Bore (8 Valve) | 1979-82 | 6 |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| Engine Finding Index | | | | | |
|---|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.5L 1487cc SOHC L4 76mm Bore (8 Valve)..... | 1982-83 | 7 | 2.4L 2389cc SOHC L4 89mm Bore (12 Valve)..... | 1989-90 | 21 |
| 1.5L 1487cc SOHC Turbo L4 76mm Bore (8 Valve)..... | 1983-84 | 8 | 2.4L 2393cc SOHC L6 83mm Bore (12 Valve)..... | 1970-84 | 22 |
| 1.6L 1595cc SOHC L4 83mm Bore (8 Valve)..... | 1968-73 | 9 | 2.6L 2565cc SOHC L6 83mm Bore (12 Valve)..... | 1974 | 23 |
| 1.6L 1597cc SOHC L4 76mm Bore (8 Valve)..... | 1983-88 | 10 | 2.8L 2753cc SOHC L6 86mm Bore (12 Valve)..... | 1975-83 | 24 |
| 1.6L 1597cc SOHC L4 76mm Bore (12 Valve)..... | 1989-90 | 11 | 2.8L 2753cc SOHC Turbo L6 86mm Bore (12 Valve)..... | 1981-83 | 25 |
| 1.6L 1598cc DOHC L4 78mm Bore (16 Valve)..... | 1987 | 12 | 2.8L 2793cc SOHC Diesel L6 84.5mm Bore (12 Valve)..... | 1981-83 | 26 |
| 1.7L 1680cc SOHC Diesel L4 80mm Bore (8 Valve)..... | 1983-87 | 13 | 3.0L 2960cc SOHC V6 87mm Bore (12 Valve)..... | 1984-90 | 27 |
| 1.8L 1770cc SOHC L4 85mm Bore (8 Valve)..... | 1973-74 | 14 | 3.0L 2960cc DOHC V6 87mm Bore (24 Valve)..... | 1990 | 28 |
| 1.8L 1809cc DOHC L4 83mm Bore (16 Valve)..... | 1988-90 | 15 | 3.0L 2960cc DOHC Turbo V6 87mm Bore (24 Valve)..... | 1990 | 29 |
| 1.8L 1809cc SOHC Turbo L4 83mm Bore (8 Valve)..... | 1984-87 | 16 | 3.0L 2960cc SOHC Turbo V6 87mm Bore (12 Valve)..... | 1984-89 | 30 |
| 2.0L 1952cc SOHC L4 85mm Bore (8 Valve)..... | 1974-79 | 17 | 4.5L 4494cc DOHC V8 93mm Bore (32 Valve)..... | 1990 | 31 |
| 2.0L 1952cc SOHC L4 85mm Bore (8 Valve)..... | 1980-81 | 18 | | | |
| 2.0L 1974cc SOHC L4 84.5mm Bore (8 Valve)..... | 1982-89 | 19 | | | |
| 2.2L 2187cc SOHC L4 87mm Bore (8 Valve)..... | 1982-83 | 20 | | | |

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| A10 | 1.0L 988cc OHV L4 73mm Bore (8 Valve)..... | 1 | L20B | 2.0L 1952cc SOHC L4 85mm Bore (8 Valve)..... | 17 |
| A12 | 1.2L 1171cc OHV L4 73mm Bore (8 Valve)..... | 2 | L24 | 2.4L 2393cc SOHC L6 83mm Bore (12 Valve)..... | 22 |
| A12A | 1.2L 1237cc OHV L4 75mm Bore (8 Valve)..... | 3 | L24E | 2.4L 2393cc SOHC L6 83mm Bore (12 Valve)..... | 22 |
| A13 | 1.3L 1288cc OHV L4 73mm Bore (8 Valve)..... | 4 | L26 | 2.6L 2565cc SOHC L6 83mm Bore (12 Valve)..... | 23 |
| A14 | 1.4L 1397cc OHV L4 76mm Bore (8 Valve)..... | 5 | L28E | 2.8L 2753cc SOHC L6 86mm Bore (12 Valve)..... | 24 |
| A15 | 1.5L 1487cc OHV L4 76mm Bore (8 Valve)..... | 6 | L28ET | 2.8L 2753cc SOHC Turbo L6 86mm Bore (12 Valve)..... | 25 |
| CA16DE | 1.6L 1598cc DOHC L4 78mm Bore (16 Valve)..... | 12 | VE30DE | 3.0L 2960cc DOHC V6 87mm Bore (24 Valve)..... | 28 |
| CA18DE | 1.8L 1809cc DOHC L4 83mm Bore (16 Valve)..... | 15 | VG30 | 3.0L 2960cc SOHC V6 87mm Bore (12 Valve)..... | 27 |
| CA18ET | 1.8L 1809cc SOHC Turbo L4 83mm Bore (8 Valve)..... | 16 | VG30D | 3.0L 2960cc DOHC V6 87mm Bore (24 Valve)..... | 28 |
| CA20E | 2.0L 1974cc SOHC L4 84.5mm Bore (8 Valve)..... | 19 | VG30DE | 3.0L 2960cc DOHC V6 87mm Bore (24 Valve)..... | 28 |
| CA20S | 2.0L 1974cc SOHC L4 84.5mm Bore (8 Valve)..... | 19 | VG30DETT | 3.0L 2960cc DOHC Turbo V6 87mm Bore (24 Valve)..... | 29 |
| CD17 | 1.7L 1680cc SOHC Diesel L4 80mm Bore (8 Valve)..... | 13 | VG30DTT | 3.0L 2960cc DOHC Turbo V6 87mm Bore (24 Valve)..... | 29 |
| E15 | 1.5L 1487cc SOHC L4 76mm Bore (8 Valve)..... | 7 | VG30E | 3.0L 2960cc SOHC V6 87mm Bore (12 Valve)..... | 27 |
| E15ET | 1.5L 1487cc SOHC Turbo L4 76mm Bore (8 Valve)..... | 8 | VG30T | 3.0L 2960cc SOHC Turbo V6 87mm Bore (12 Valve)..... | 30 |
| E15T | 1.5L 1487cc SOHC Turbo L4 76mm Bore (8 Valve)..... | 8 | VH45DE | 4.5L 4494cc DOHC V8 93mm Bore (32 Valve)..... | 31 |
| E16 | 1.6L 1597cc SOHC L4 76mm Bore (8 Valve)..... | 10 | VK45DE | 4.5L 4494cc DOHC V8 93mm Bore (32 Valve)..... | 31 |
| E16I | 1.6L 1597cc SOHC L4 76mm Bore (8 Valve)..... | 10 | V30E | 3.0L 2960cc SOHC V6 87mm Bore (12 Valve)..... | 27 |
| E16S | 1.6L 1597cc SOHC L4 76mm Bore (8 Valve)..... | 10 | V30ET | 3.0L 2960cc SOHC Turbo V6 87mm Bore (12 Valve)..... | 30 |
| GA16I | 1.6L 1597cc SOHC L4 76mm Bore (12 Valve)..... | 11 | Z20E | 2.0L 1952cc SOHC L4 85mm Bore (8 Valve)..... | 18 |
| KA24E | 2.4L 2389cc SOHC L4 89mm Bore (12 Valve)..... | 21 | Z20S | 2.0L 1952cc SOHC L4 85mm Bore (8 Valve)..... | 18 |
| LD28 | 2.8L 2793cc SOHC Diesel L6 84.5mm Bore (12 Valve)..... | 26 | Z22E | 2.2L 2187cc SOHC L4 87mm Bore (8 Valve)..... | 20 |
| L16 | 1.6L 1595cc SOHC L4 83mm Bore (8 Valve)..... | 9 | | | |
| L18 | 1.8L 1770cc SOHC L4 85mm Bore (8 Valve)..... | 14 | | | |

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 1.0L 988cc OHV L4 (8 Valve), 73mm Bore 1965-71 1 Eng. Code "A10" 1958-59 & 1965-71 | | | | |
|--|---------------------------|-------|-------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 71-65 | HS21181PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 71-65 | CS21199 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 71-65 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 71-65 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 71-65 | OS20074C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-65 | BS27493 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 71-65 | VS26049R | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-65 | 35298-1 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 71-65 | 25579 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 71-65 | TCS24531 | |
| 1.2L 1171cc OHV L4 (8 Valve), 73mm Bore 1971-73 2 Eng. Code "A12" 1971-73 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 73-71 | HS21181PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 73-71 | CS21199 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 73-71 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 73-71 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-71 | OS20074C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-71 | BS27493 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-71 | VS26049R | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-71 | 35298-1 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 73-71 | 25579 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-71 | TCS24531 | |
| 1.2L 1237cc OHV L4 (8 Valve), 75mm Bore 1979-82 3 Eng. Code "A12A" 1979-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 82-79 | 21199PT-1 | |
| 1 | Head Set | 82-79 | HS21199PT-1 | Canada; Premium valve stem seals incl. |
| 1 | Head Set | 82-79 | HS21199PT-4 | U.S.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-79 | CS21199 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 82-79 | MS22771-1 | Canada |
| 1 | Int. & Exh. Gasket Set | 82-79 | MS91033-1 | U.S. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 82-79 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 82-79 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-79 | OS20074C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-79 | BS27493 | Rubber; One-piece |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 3 1.2L 1237cc OHV L4 (8 Valve), 75mm Bore 1979-82 (cont.) Eng. Code "A12A" 1979-82 | | | | |
|--|---------------------------|-------|-------------|--|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-79 | VS26049R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-79 | SS27283 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-79 | 25608 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-79 | 25579 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-79 | TCS24531 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 82-79 | 70978 | 1 or 2 Req'd. |
| 4 1.3L 1288cc OHV L4 (8 Valve), 73mm Bore 1972-74 Eng. Code "A13" 1972-74 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 74-72 | CS21199 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 74-72 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 74-72 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-72 | OS20074C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-72 | BS27493 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-72 | VS26049R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-72 | SS27283 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-72 | 35298-1 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74-72 | 25579 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74-72 | TCS24531 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 74-72 | 71098 | 1 or 2 Req'd. |
| 5 1.4L 1397cc OHV L4 (8 Valve), 76mm Bore 1975-82 Eng. Code "A14" 1975-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 82-75 | 21199PT-1 | |
| 1 | Head Set | 82-80 | HS21199PT-4 | Premium valve stem seals incl. |
| 1 | Head Set | 79-75 | HS21199PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-75 | CS21199 | Exc. "F10" model |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 82-80 | MS91033-1 | |
| 1 | Int. & Exh. Gasket Set | 79-75 | MS22771-1 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 82-75 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 82-75 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-75 | OS20074C-1 | Exc. "F10" model |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-75 | BS27493 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-75 | VS26049R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-75 | SS27283 | Premium valve stem seals incl. |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 1.4L 1397cc OHV L4 (8 Valve), 76mm Bore 1975-82 5 Eng. Code "A14" 1975-82 (cont.) | | | | |
|---|---------------------------|-------|-------------|--|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-75 | 25608 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-75 | 25579 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-75 | TCS24531 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 82-75 | 70978 | 1 or 2 Req'd. |
| 1.5L 1487cc OHV L4 (8 Valve), 76mm Bore 1979-82 6 Eng. Code "A15" 1979-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 82-79 | 21199PT-1 | |
| 1 | Head Set | 82-80 | HS21199PT-4 | "210" model; Premium valve stem seals incl. |
| 1 | Head Set | 81 | HS21199PT-1 | "310" model; Canada; Premium valve stem seals incl. |
| 1 | Head Set | 81 | HS21199PT-4 | "310" model; U.S.; Premium valve stem seals incl. |
| 1 | Head Set | 79 | HS21199PT-1 | "210" model; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-79 | CS21199 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 82-80 | MS91033-1 | "210" model |
| 1 | Int. & Exh. Gasket Set | 81 | MS22771-1 | "310" model; Canada |
| 1 | Int. & Exh. Gasket Set | 81 | MS91033-1 | "310" model; U.S. |
| 1 | Int. & Exh. Gasket Set | 79 | MS22771-1 | "210" model |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 82-79 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 82-79 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-79 | OS20074C-1 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-79 | BS27493 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-79 | VS26049R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-79 | SS27283 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-79 | 25608 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-79 | 25579 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-79 | TCS24531 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 82-79 | 70978 | 1 or 2 Req'd. |
| 1.5L 1487cc SOHC L4 (8 Valve), 76mm Bore 1982-83 7 Eng. Code "E15" 1982-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-82 | 9376PT | PermaTorque® |
| 1 | Head Set | 83-82 | HS9376PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-82 | MS91392 | |
| 1 | Exh. Manifold Gasket Set | 83-82 | MS91395 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 83-82 | 23609 | Converter; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 83-82 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-82 | OS30431C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-82 | BS40384 | Rubber; One-piece |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 7 1.5L 1487cc SOHC L4 (8 Valve), 76mm Bore 1982-83 (cont.) Eng. Code "E15" 1982-83 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve | 83-82 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-82 | VS50220R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 83-82 | VS50220R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 83-82 | ES70336 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-82 | SS72621 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-82 | 35248 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-82 | 35249 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 83-82 | TCS45524-1 | w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 83-82 | TCS45524 | w/Dust seals |
| 1 | Camshaft Front Seal Set | 83-82 | TCS45571-1 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 83-82 | TCS45571 | w/Dust seals |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 83-82 | 60766 | w/2 Bbl.; Exc. California; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 83-82 | 60766 | w/2 Bbl.; Exc. Canada; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 83-82 | 60768 | Lower; w/2 Bbl.; California |
| 1 | Carb. Mounting Gasket | 83-82 | 60768 | Lower; w/2 Bbl.; Canada |
| 1 | Carb. Mounting Gasket | 83-82 | 60767 | Upper; w/2 Bbl.; California |
| 1 | Carb. Mounting Gasket | 83-82 | 60767 | Upper; w/2 Bbl.; Canada |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-82 | 72521 | |
| 8 1.5L 1487cc SOHC Turbo L4 (8 Valve), 76mm Bore 1983-84 Eng. Codes "E15ET" 1983-84, "E15T" 1983-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 84-83 | 9376PT | PermaTorque® |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-83 | MS91392 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 84-83 | 23609 | Converter; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 84-83 | 70627 | Gskt.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 84-83 | 70577 | Spacer |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-83 | BS40384 | Rubber; One-piece |
| 1 | Repair Sleeve | 84-83 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-83 | VS50220R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 84-83 | VS50220R-1 | w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 84-83 | ES70336 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-83 | SS72621 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-83 | 35248 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-83 | 35249 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 84-83 | TCS45524-1 | w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 84-83 | TCS45524 | w/Dust seals |
| 1 | Camshaft Front Seal Set | 84-83 | TCS45571-1 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 84-83 | TCS45571 | w/Dust seals |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-83 | 72521 | |

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 1.6L 1595cc SOHC L4 (8 Valve), 83mm Bore 1968-73 9 Eng. Code "L16" 1968-73 | | | | |
|--|---------------------------|-------|-------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 73-68 | 21178PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 73-68 | 21178SP | HeadSaver® |
| 1 | Head Set | 73-68 | HS21178PT-3 | Rectangular exh. ports; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 73-68 | CS21178-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 73-68 | MS22693-1 | Rectangular exh. ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 73-68 | 25560 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 73-68 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 73-68 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-68 | OS20042C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-68 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 73-68 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-68 | VS26045A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-68 | SS27149 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-68 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 73-68 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 73-68 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 73-68 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-68 | TCS27155 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 73-70 | 70978 | 1 or 2 Req'd. |
| 1.6L 1597cc SOHC L4 (8 Valve), 76mm Bore 1983-88 10 Eng. Codes "E16" 1983-87, "E16I" 1986-88, "E16S" 1986-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-83 | 9376PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 88-86 | HS9376PT-1 | Eng. Codes "E16I" & "E16S"; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87-83 | HS9376PT | Eng. Code "E16"; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-83 | MS91392 | Eng. Codes "E16" & "E16I" & "E16S" |
| 1 | Exh. Manifold Gasket Set | 88-86 | MS93535 | Eng. Codes "E16I" & "E16S" |
| 1 | Exh. Manifold Gasket Set | 87-83 | MS91395 | Eng. Code "E16" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 88-86 | 60674 | Converter; Eng. Codes "E16I" & "E16S"; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 88-86 | 60701 | Flange; Eng. Codes "E16I" & "E16S" |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-86 | 70627 | Gskt.; Eng. Codes "E16I" & "E16S"; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 88-83 | 70577 | Spacer; Eng. Codes "E16" & "E16I" & "E16S" |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-86 | OS30552C | Eng. Codes "E16I" & "E16S" |
| 1 | Oil Pan Gasket Set | 87-83 | OS30431C | Eng. Code "E16" |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-83 | BS40384 | Rubber; One-piece |
| 1 | Repair Sleeve | 88-83 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-86 | VS50302R | Eng. Codes "E16I" & "E16S"; w/o Grommets; PermaDry® molded rubber gskt. incl. |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 10 1.6L 1597cc SOHC L4 (8 Valve), 76mm Bore 1983-88 | | | | |
|--|---------------------------|-------|------------|--|
| (cont.) Eng. Codes "E16" 1983-87, "E16I" 1986-88, "E16S" 1986-88 | | | | |
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-86 | VS50302R-1 | Eng. Codes "E16I" & "E16S"; w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-83 | VS50220R | Eng. Code "E16"; w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-83 | VS50220R-1 | Eng. Code "E16"; w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 88-83 | ES70336 | Eng. Codes "E16" & "E16I" & "E16S" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-83 | SS72621 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-83 | 35248 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-83 | 35249 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-83 | TCS45524-1 | w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 88-83 | TCS45524 | w/Dust seals |
| 1 | Camshaft Front Seal Set | 88-83 | TCS45571-1 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 88-83 | TCS45571 | w/Dust seals |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 87-83 | 60766 | w/2 Bbl.; Eng. Code "E16"; Exc. California; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 87-83 | 60766 | w/2 Bbl.; Eng. Code "E16"; Exc. Canada; 2 Req'd. |
| 1 | Carb. Mounting Gasket | 87-83 | 60768 | Lower; w/2 Bbl.; Eng. Code "E16"; California |
| 1 | Carb. Mounting Gasket | 87-83 | 60768 | Lower; w/2 Bbl.; Eng. Code "E16"; Canada |
| 1 | Carb. Mounting Gasket | 87-83 | 60767 | Upper; w/2 Bbl.; Eng. Code "E16"; California |
| 1 | Carb. Mounting Gasket | 87-83 | 60767 | Upper; w/2 Bbl.; Eng. Code "E16"; Canada |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-83 | 72521 | |
| 11 1.6L 1597cc SOHC L4 (12 Valve), 76mm Bore 1989-90 | | | | |
| Eng. Code "GA16I" 1989-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9645PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-89 | HS9645PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES74025 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9645 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94406 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94400 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-89 | 60674 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60569 | Pipe to manifold |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30619C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40628 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50335R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72712 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35476 | Thermostat |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35450 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35512 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-89 | TCS45864 | Must be used w/OS 30619C & w/VS 50335R |
| 1 | Repair Sleeve | 90-89 | 16220 | Use w/installation tool; Improved design |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 72521 | |

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 1.6L 1598cc DOHC L4 (16 Valve), 78mm Bore 1987 12 Eng. Code "CA16DE" 1987 | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87 | CS9079 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87 | MS93583 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 87 | MS93696 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 87 | 60674 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 87 | 60531 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87 | OS30554C | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87 | BS40628 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87 | VS50341R | L.H.; w/o Grommets & w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87 | VS50342R | R.H.; w/o Grommets & w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 87 | CP75016 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87 | SS70157 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87 | 35228 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87 | 35243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87 | TCS45787 | |
| 1 | Camshaft Front Seal Set | 87 | TCS45786 | |
| 1 | Repair Sleeve | 87 | 16220 | Use w/installation tool; Improved design |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 87 | 60689 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87 | 72633 | |
| 1.7L 1680cc SOHC Diesel L4 (8 Valve), 80mm Bore 1983-87 13 Eng. Code "CD17" 1983-87 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-83 | 60531 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-83 | OS30428R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-83 | BS40628 | Rubber; One-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-83 | SS72547 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-83 | 35228 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-83 | TCS45634 | Must be used w/OS 30428R |
| 1 | Camshaft Front Seal Set | 87-83 | TCS45635 | |
| 1.8L 1770cc SOHC L4 (8 Valve), 85mm Bore 1973-74 14 Eng. Code "L18" 1973-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 74-73 | 21178PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 74-73 | 21178SP | HeadSaver® |
| 1 | Head Set | 74-73 | HS21178PT-3 | Rectangular exh. ports; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 74-73 | CS21178-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 74-73 | MS22693-1 | Rectangular exh. ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-73 | 25560 | Flange |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 14 1.8L 1770cc SOHC L4 (8 Valve), 85mm Bore 1973-74 (cont.) Eng. Code "L18" 1973-74 | | | | |
|---|---------------------------|-------|----------|--|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 74-73 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 74-73 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-73 | OS20042C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-73 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 74-73 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-73 | VS26045A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-73 | SS27149 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-73 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 74-73 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 74-73 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74-73 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74-73 | TCS27155 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 74-73 | 70978 | 1 or 2 Req'd. |
| 15 1.8L 1809cc DOHC L4 (16 Valve), 83mm Bore 1988-90 Eng. Code "CA18DE" 1988-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 90-88 | HS9563PT | PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9079 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93583 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS93696 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-88 | 60674 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-88 | 60531 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30554C | Cork |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40628 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50341R | L.H.; w/o Grommets & w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50342R | R.H.; w/o Grommets & w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-88 | CP75016 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS70157 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35228 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45787 | |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45786 | |
| 1 | Repair Sleeve | 90-88 | 16220 | Use w/installation tool; Improved design |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-88 | 60689 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 72633 | |

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 1.8L 1809cc SOHC Turbo L4 (8 Valve), 83mm Bore 1984-87 16 Eng. Code "CA18ET" 1984-87 | | | | |
|--|---------------------------|-------|-------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-84 | 9236PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 87-84 | HS9236PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-84 | MS92360 | |
| 1 | Exh. Manifold Gasket Set | 87-84 | MS92362 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 87 | 60458 | Converter; From 07/01/86; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 86 | 60458 | Converter; From 07/01/86; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 86 | 23609 | Converter; To 06/30/86; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 85-84 | 23609 | Converter; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87 | OS30554C | From 07/01/86; Cork |
| 1 | Oil Pan Gasket Set | 86 | OS30554C | From 07/01/86; Cork |
| 1 | Oil Pan Gasket Set | 86 | OS30428R | To 06/30/86; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-84 | OS30428R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-84 | BS40628 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-84 | VS50213R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-84 | SS72547 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-84 | 35228 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-84 | 35243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87 | TCS45634 | From 07/01/86; Must be used w/OS 30554C |
| 1 | Crankshaft Front Seal Set | 86 | TCS45634 | From 07/01/86; Must be used w/OS 30554C |
| 1 | Crankshaft Front Seal Set | 86 | TCS45634 | To 06/30/86; Must be used w/OS 30428R |
| 1 | Crankshaft Front Seal Set | 85-84 | TCS45634 | Must be used w/OS 30428R |
| 1 | Camshaft Front Seal Set | 87-84 | TCS45635 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-84 | 72633 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 87-84 | ES72716 | |
| 2.0L 1952cc SOHC L4 (8 Valve), 85mm Bore 1974-79 17 Eng. Code "L20B" 1974-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-74 | 21178PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 79-74 | 21178SP | HeadSaver® |
| 1 | Head Set | 79-77 | HS21178PT-4 | Round exh. ports; Premium valve stem seals incl. |
| 1 | Head Set | 76-74 | HS21178PT-3 | Rectangular exh. ports; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-74 | CS21178-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-77 | MS22801 | Round exh. ports |
| 1 | Int. & Exh. Gasket Set | 76-74 | MS22693-1 | Rectangular exh. ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-74 | 23609 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 79-74 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 79-74 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-74 | OS20042C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-74 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 79-74 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-74 | VS26045A | |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 17 2.0L 1952cc SOHC L4 (8 Valve), 85mm Bore 1974-79 (cont.) Eng. Code "L20B" 1974-79 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-74 | SS27149 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-74 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 79-74 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 79-74 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-74 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-74 | TCS27155 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 79-74 | 70978 | 1 or 2 Req'd. |
| 18 2.0L 1952cc SOHC L4 (8 Valve), 85mm Bore 1980-81 Eng. Codes "Z20E" 1980-81, "Z20S" 1980-81 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 81-80 | 8769B-2 | |
| 1 | Head Set | 81-80 | HS8769B-3 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 81-80 | CS21178-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 81-80 | MS91323-1 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 81 | MS90978 | Eng. Code "Z20S" |
| 1 | Exh. Manifold Gasket Set | 81-80 | MS90978 | Eng. Code "Z20E" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 81-80 | 60531 | Flange; Eng. Code "Z20E" |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 81-80 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 81-80 | OS20042C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 81-80 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 81-80 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 81-80 | VS50196C | w/o Semi-circular plugs; Cork |
| 1 | Valve Cover Gasket Set | 81-80 | VS50343C | w/Semi-circular plugs; Cork |
| 1 | Semi-Circular Plug | 81-80 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 81-80 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 81-80 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 81-80 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 81-80 | TCS27155 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 81-80 | 72521 | |
| 19 2.0L 1974cc SOHC L4 (8 Valve), 84.5mm Bore 1982-89 Eng. Codes "CA20E" 1984-89, "CA20S" 1982-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-82 | 9236PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 89-87 | HS9236PT-3 | Eng. Code "CA20E"; "Stanza" & "Multi" models; Exc. Wagon; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 89-87 | HS9236PT-3 | Eng. Code "CA20E"; "Stanza" & "Multi" models; Wagon; Valve cover gskt. & head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 88-84 | HS9236PT | Eng. Code "CA20E"; "200SX" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 2.0L 1974cc SOHC L4 (8 Valve), 84.5mm Bore 1982-89 19 Eng. Codes "CA20E" 1984-89, "CA20S" 1982-86 (cont.) | | | | |
|---|-----------------------------------|--------------|-------------------|--|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 86-84 | HS9236PT | Eng. Code "CA20E"; "Stanza" & "Multi" models; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-84 | MS92360 | Eng. Code "CA20E"; Lower set |
| 1 | Exh. Manifold Gasket Set | 89-82 | MS91306 | Eng. Codes "CA20E" & "CA20S"; "Stanza" & "Multi" models |
| 1 | Exh. Manifold Gasket Set | 88-84 | MS92362 | Eng. Code "CA20E"; "200SX" model |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89-87 | 60674 | Converter; "Stanza" & "Multi" models; Exc. Wagon; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 89-87 | 60458 | Converter; "Stanza" & "Multi" models; Wagon; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-87 | 60582 | Flange; Eng. Code "CA20E"; "Stanza" & "Multi" models; Exc. Wagon |
| 2 | Exhaust Pipe Gasket | 88-87 | 60458 | Converter; "200SX" model; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 88-84 | 60531 | Flange; Eng. Code "CA20E"; "200SX" model |
| 2 | Exhaust Pipe Gasket | 86-84 | 23609 | Converter; "Stanza" & "Multi" models; Exc. Wagon; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 86-84 | 60458 | Converter; "Stanza" & "Multi" models; Wagon; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 86-84 | 23609 | Converter; "200SX" model; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-88 | OS30554C | Cork |
| 1 | Oil Pan Gasket Set | 87 | OS30554C | From 07/01/86; Cork |
| 1 | Oil Pan Gasket Set | 86 | OS30554C | From 07/01/86; Cork |
| 1 | Oil Pan Gasket Set | 86 | OS30428R | To 06/30/86; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 85-82 | OS30428R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-82 | BS40628 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-87 | VS50301R | Eng. Code "CA20E"; "Stanza" & "Multi" models; Exc. Wagon; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-87 | VS50213R | Eng. Code "CA20E"; "Stanza" & "Multi" models; Wagon; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-84 | VS50213R | Eng. Code "CA20E"; "200SX" model; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 86-82 | VS50213R | Eng. Codes "CA20E" & "CA20S"; "Stanza" & "Multi" models; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-82 | SS72547 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-84 | 25581 | Eng. Code "CA20E" |
| 1 | Water Outlet Gasket | 86-83 | 35228 | Eng. Code "CA20S" |
| 1 | Water Outlet Gasket | 82 | 25581 | Eng. Code "CA20S" |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-82 | 35243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-88 | TCS45634 | w/o Dust seals; Must be used w/OS 30554C |
| 1 | Crankshaft Front Seal Set | 87 | TCS45634 | w/o Dust seals; From 07/01/86; Must be used w/OS 30554C |
| 1 | Crankshaft Front Seal Set | 86 | TCS45634 | w/o Dust seals; From 07/01/86; Must be used w/OS 30554C |
| 1 | Crankshaft Front Seal Set | 86 | TCS45634 | w/o Dust seals; To 06/30/86; Must be used w/OS 30428R |
| 1 | Crankshaft Front Seal Set | 85-82 | TCS45634 | w/o Dust seals; Must be used w/OS 30428R |
| 1 | Camshaft Front Seal Set | 89-82 | TCS45635 | w/o Dust seals |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-84 | 72633 | Eng. Code "CA20E" |
| 2 | EGR Gasket | 86-82 | 70978 | Eng. Code "CA20S"; 1 or 2 Req'd. |
| 2.2L 2187cc SOHC L4 (8 Valve), 87mm Bore 1982-83 20 Eng. Code "Z22E" 1982-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-82 | 9210PT-1 | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 83-82 | 9210SP | HeadSaver® |
| 1 | Head Set | 83-82 | HS9210PT-3 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-82 | CS21178-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-82 | MS91323-1 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 83-82 | MS90978 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-82 | 60531 | Flange |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 20 2.2L 2187cc SOHC L4 (8 Valve), 87mm Bore 1982-83 (cont.) Eng. Code "Z22E" 1982-83 | | | | |
|--|---------------------------|-------|------------|--|
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 83-82 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-82 | OS20042C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-82 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 83-82 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-82 | VS50196C | w/o Semi-circular plugs; Cork |
| 1 | Valve Cover Gasket Set | 83-82 | VS50343C | w/Semi-circular plugs; Cork |
| 1 | Semi-Circular Plug | 83-82 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-82 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-82 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-82 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-82 | TCS27155 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-82 | 72521 | |
| 21 2.4L 2389cc SOHC L4 (12 Valve), 89mm Bore 1989-90 Eng. Code "KA24E" 1989-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9646PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9646PT-1 | "Stanza" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-89 | HS9646PT | "240SX" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-89 | ES74026 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9646 | "Stanza" & "240SX" models |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94572 | "Stanza" model; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94442 | "240SX" model; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94444 | "Stanza" & "240SX" models |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60674 | Converter; "Stanza" model; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 90-89 | 60458 | Converter; "240SX" model; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60835 | Flange; "Stanza" & "240SX" models; Improved design |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-89 | 70015 | Distributor mounting |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30629C | "Stanza" model |
| 1 | Oil Pan Gasket Set | 90-89 | OS30617C | "240SX" model |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40384 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50360R | "Stanza" model; w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-89 | VS50042R | "240SX" model; w/Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90-89 | CP75003 | "Stanza" & "240SX" models |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72776 | "Stanza" model; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-89 | SS72731 | "240SX" model; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35502 | "Stanza" model; Thermostat |
| 1 | Thermostat Gasket | 90-89 | 35466 | "240SX" model; Thermostat |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35471 | "Stanza" model |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 2.4L 2389cc SOHC L4 (12 Valve), 89mm Bore 1989-90 21 Eng. Code "KA24E" 1989-92 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | WATER PUMP (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35465 | "240SX" model |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90 | TCS45887-1 | "Stanza" model; Must be used w/OS 30629C & w/VS 50360R |
| 1 | Timing Cover Set | 90-89 | TCS45887 | "240SX" model; Must be used w/OS 30617C & w/VS 50042R |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 60818 | w/MFI; "Stanza" & "240SX" models |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 72633 | "Stanza" model |
| 1 | EGR Gasket | 90-89 | 72633 | "240SX" model; Mounting |
| 2.4L 2393cc SOHC L6 (12 Valve), 83mm Bore 1970-84 22 Eng. Codes "L24" 1970-73, "L24E" 1977-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 84-77 | 21157PT-1 | PermaTorque® |
| 1 | Head Gasket | 73-70 | 21157PT-1 | PermaTorque® |
| 1 | Head Set | 84-77 | HS21157PT-1 | Premium valve stem seals incl. |
| 1 | Head Set | 73-70 | HS21157PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 73-70 | FS21157PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84-77 | CS21157 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 84-77 | MS91034 | |
| 1 | Int. & Exh. Gasket Set | 73-70 | MS22743 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-77 | 23589 | Flange |
| 1 | Exhaust Pipe Gasket | 73-70 | 23557 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 84-77 | 27156 | 2 Req'd. |
| 2 | Fuel Pump Mounting Gasket | 73-70 | 27156 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-77 | OS20076 | |
| 1 | Oil Pan Gasket Set | 73-70 | OS20076 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-77 | BS25023 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 73-70 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 84-77 | 16275 | Use w/installation tool |
| 1 | Repair Sleeve | 73-70 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-77 | VS26070A | |
| 1 | Valve Cover Gasket Set | 73-70 | VS26070A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-77 | SS27415 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 73-70 | SS27415 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-77 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 84-77 | 35228 | Thermostat; 3-hole |
| 1 | Water Outlet Gasket | 73-70 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 73-70 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 84-77 | 25568 | Housing to head |
| 1 | Thermostat Gasket | 73-70 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-77 | 25569 | |
| 1 | Water Pump Gasket | 73-70 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-77 | TCS27155 | |
| 1 | Timing Cover Set | 73-70 | TCS27155 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 84-77 | 27237 | w/MFI; Throttle chamber mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 84-77 | 70978 | 1 or 2 Req'd. |
| 2 | EGR Gasket | 73-70 | 70978 | 1 or 2 Req'd. |

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 23 2.6L 2565cc SOHC L6 (12 Valve), 83mm Bore 1974 Eng. Code "L26" 1974 | | | | |
|---|---------------------------|-------|-------------|--------------------------------|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 74 | 21157PT-1 | PermaTorque® |
| 1 | Head Set | 74 | HS21157PT | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74 | FS21157PT | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 74 | MS22743 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74 | 23557 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 74 | 27156 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74 | OS20076 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 74 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74 | VS26070A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74 | SS27415 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 74 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 74 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74 | TCS27155 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 74 | 70978 | 1 or 2 Req'd. |
| 24 2.8L 2753cc SOHC L6 (12 Valve), 86mm Bore 1975-83 Eng. Code "L28E" 1975-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-81 | 8799PT | PermaTorque® |
| 1 | Head Gasket | 80-75 | 21157PT-1 | PermaTorque® |
| 1 | Head Set | 83-81 | HS8799PT | Premium valve stem seals incl. |
| 1 | Head Set | 80-75 | HS21157PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-75 | CS21157 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 83-75 | MS91034 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-75 | 23589 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 83-75 | 27156 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-75 | OS20076 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-75 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 83-75 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-75 | VS26070A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-75 | SS27415 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-75 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 83-75 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 83-75 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-75 | 25569 | |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 2.8L 2753cc SOHC L6 (12 Valve), 86mm Bore 1975-83 24 Eng. Code "L28E" 1975-83 (cont.) | | | | |
|--|---------------------------|-------|------------|-------------------------------------|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-75 | TCS27155 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 83-75 | 27237 | w/MFI; Throttle chamber mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 83-75 | 70978 | 1 or 2 Req'd. |
| 2.8L 2753cc SOHC Turbo L6 (12 Valve), 86mm Bore 1981-83 25 Eng. Code "L28ET" 1981-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-81 | 8799PT | PermaTorque® |
| 1 | Head Set | 83-81 | HS8799PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-81 | CS21157 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 83-81 | MS91034 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-81 | 23589 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 83-81 | 27156 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-81 | OS20076 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-81 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 83-81 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-81 | VS26070A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-81 | SS27415 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-81 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 83-81 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 83-81 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-81 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-81 | TCS27155 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 83-81 | 27237 | w/MFI; Throttle chamber mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 83-81 | 70978 | 1 or 2 Req'd. |
| 2.8L 2793cc SOHC Diesel L6 (12 Valve), 84.5mm Bore 1981-83 26 Eng. Code "LD28" 1981-83 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-81 | 23589 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-81 | OS20076 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-81 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 83-81 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-81 | VS50215R | PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-81 | SS27415 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-81 | 35228 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-81 | 25569 | |

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 27 3.0L 2960cc SOHC V6 (12 Valve), 87mm Bore 1984-90 | | | | |
|---|--------------------------|-------|------------|---|
| Eng. Codes "V30E" 1984-87, "VG30" 1984-89, "VG30E" 1984-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-88 | 9571PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd.; Improved design |
| 2 | Head Gasket | 87 | 9571PT | From 04/01/87; Head bolts not incl.; Head bolt replacement recommended; 2 Req'd.; Improved design |
| 2 | Head Gasket | 87 | 9228PT | To 03/31/87; Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 2 | Head Gasket | 86-84 | 9228PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 90-88 | HS9571PT | Head bolts, exh. pipe to manifold gskt., valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9571PT | From 04/01/87; Head bolts, exh. pipe to manifold gskt., valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 87 | HS9228PT | To 03/31/87; Head bolts & valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-84 | HS9228PT | Head bolts & valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9228-1 | RTV sealant incl. for oil pan gskt. |
| 1 | Gasket Conversion Set | 87 | CS9228-1 | From 04/01/87; RTV sealant incl. for oil pan gskt. |
| 1 | Gasket Conversion Set | 87 | CS9228 | To 03/31/87; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86-84 | CS9228 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS92270-1 | "M30" model; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 90-89 | MS92270-2 | "Maxima" model; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 90-89 | MS92270-1 | "300ZX" model; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 88-87 | MS92270-1 | "200SX" model; Upper set not incl. |
| 1 | Int. Manifold Gasket Set | 88-84 | MS92270-1 | "Maxima" & "300ZX" models; Upper set incl. |
| 1 | Plenum Gasket Set | 88-87 | MS93502 | "200SX" model; Upper set |
| 1 | Exh. Manifold Gasket Set | 90-84 | MS92272 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60458 | Converter; "M30" model; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90 | 60660 | Crossover; "M30" model |
| 1 | Exhaust Pipe Gasket | 90 | 60637 | Pipe to manifold; "M30" model |
| 2 | Exhaust Pipe Gasket | 90 | 60811 | Pipe to manifold; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 90-87 | 60674 | Converter; "Maxima" model; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89 | 60811 | Pipe to manifold; "Maxima" model |
| 2 | Exhaust Pipe Gasket | 89-84 | 60458 | Converter; "200SX" & "300ZX" models; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-84 | 60660 | Crossover; "300ZX" model |
| 1 | Exhaust Pipe Gasket | 89-84 | 60614 | Pipe to manifold; "300ZX" model |
| 2 | Exhaust Pipe Gasket | 88-87 | 60582 | Pipe to manifold; "200SX" model; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 88-85 | 60660 | Crossover; "Maxima" model |
| 1 | Exhaust Pipe Gasket | 88-85 | 60637 | Pipe to manifold; "Maxima" model |
| 2 | Exhaust Pipe Gasket | 86 | 60674 | Converter; "Maxima" model; From 02/01/86; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 86 | 60458 | Converter; "Maxima" model; To 01/31/86; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 85 | 60458 | Converter; "Maxima" model; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30591 | RTV Black silicone w/Rubber end seals |
| 1 | Oil Pan Gasket Set | 87 | OS30591 | From 04/01/87; RTV Black silicone w/Rubber end seals |
| 1 | Oil Pan Gasket Set | 87 | OS30480R | To 03/31/87; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86-84 | OS30480R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40628 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-84 | VS50251R | w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 90-84 | VS50251R-1 | w/Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Grommet Set | 90-84 | ES72840 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-84 | SS72629 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35312 | Thermostat housing to manifold; Exc. "Maxima" model |
| 1 | Thermostat Gasket | 90-89 | 35497 | Thermostat; "Maxima" model |
| 1 | Thermostat Gasket | 90-89 | 35369 | Thermostat; Exc. "Maxima" model |
| 1 | Thermostat Gasket | 88-84 | 35369 | Thermostat |
| 1 | Thermostat Gasket | 88-84 | 35312 | Thermostat housing to manifold |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 3.0L 2960cc SOHC V6 (12 Valve), 87mm Bore 1984-90 27 | | | | |
|--|----------------------------|-------|----------|--|
| Eng. Codes "V30E" 1984-87, "VG30" 1984-89, "VG30E" 1984-94 (cont.) | | | | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-84 | 35415 | Improved design |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-84 | TCS45834 | Must be used w/OS 30591 From 04/01/87; Must be used w/OS 30591 To 03/31/87; Must be used w/OS 30480R Must be used w/OS 30480R 2 Req'd. |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45634 | |
| 1 | Crankshaft Front Seal Set | 87 | TCS45634 | |
| 1 | Crankshaft Front Seal Set | 86-84 | TCS45634 | |
| 2 | Camshaft Front Seal Set | 90-84 | TCS45635 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 90-89 | 60852 | w/MFI; To throttle body; "Maxima" & "M30" models |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 60851 | w/MFI; "Maxima" & "M30" models |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-84 | 417 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 90-84 | 72521 | 1 or 2 Req'd. |
| 3.0L 2960cc DOHC V6 (24 Valve), 87mm Bore 1990 28 | | | | |
| Eng. Codes "VE30DE" 1992-94, "VG30D" 1990-96, "VG30DE" 1990-97 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90 | 9703PT | Eng. Codes "VG30D" & "VG30DE"; 2 Req'd. |
| 1 | Head Set | 90 | HS9703PT | Eng. Codes "VG30D" & "VG30DE"; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9703 | Eng. Codes "VG30D" & "VG30DE"; RTV sealant incl. for oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94626 | Eng. Codes "VG30D" & "VG30DE"; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94628 | Eng. Codes "VG30D" & "VG30DE" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60871 | Flange; Eng. Codes "VG30D" & "VG30DE"; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30591 | Eng. Codes "VG30D" & "VG30DE"; RTV Black silicone w/Rubber end seals |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40628 | Eng. Codes "VG30D" & "VG30DE"; Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50366R | Eng. Codes "VG30D" & "VG30DE"; w/o Semi-circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Semi-Circular Plug | 90 | CP75016 | Eng. Codes "VG30D" & "VG30DE" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72821 | Eng. Codes "VG30D" & "VG30DE"; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35483 | Eng. Codes "VG30D" & "VG30DE" |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35415 | Eng. Codes "VG30D" & "VG30DE"; Improved design |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 90 | TCS45696 | Eng. Codes "VG30D" & "VG30DE"; Crankshaft front seal set; Must be used w/OS 30591 |
| 2 | Camshaft Front Seal Set | 90 | TCS45786 | Eng. Codes "VG30D" & "VG30DE"; 2 Req'd. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Throttle Body Gasket | 90 | 60869 | Eng. Codes "VG30D" & "VG30DE"; w/MFI; 2 Req'd. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Mounting Set | 90 | ES70389 | Eng. Codes "VG30D" & "VG30DE"; 1 or 2 Req'd. |
| 3.0L 2960cc DOHC Turbo V6 (24 Valve), 87mm Bore 1990 29 | | | | |
| Eng. Codes "VG30DETT" 1990-96, "VG30DTT" 1990-96 | | | | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9703 | RTV sealant incl. for oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94626 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94628 | |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 29 3.0L 2960cc DOHC Turbo V6 (24 Valve), 87mm Bore 1990 (cont.) Eng. Codes "VG30DETT" 1990-96, "VG30DTT" 1990-96 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60871 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30591 | RTV Black silicone w/Rubber end seals |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40628 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50366R | w/o Semi-circular plugs & Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Semi-Circular Plug | 90 | CP75016 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72821 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35483 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35415 | Improved design |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 90 | TCS45696 | Crankshaft front seal set; Must be used w/OS 30591 |
| 2 | Camshaft Front Seal Set | 90 | TCS45786 | 2 Req'd. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Throttle Body Gasket | 90 | 60869 | w/MFI; 2 Req'd. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Mounting Set | 90 | ES70389 | 1 or 2 Req'd. |
| 30 3.0L 2960cc SOHC Turbo V6 (12 Valve), 87mm Bore 1984-89 Eng. Codes "V30ET" 1984-87, "VG30T" 1984-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 89-88 | 9571PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd.; Improved design |
| 2 | Head Gasket | 87 | 9571PT | From 04/01/87; Head bolts not incl.; Head bolt replacement recommended; 2 Req'd.; Improved design |
| 2 | Head Gasket | 87 | 9228PT | To 03/31/87; Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 2 | Head Gasket | 86-84 | 9228PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 87 | HS9228PT-1 | To 03/31/87; Head bolts & valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 86-84 | HS9228PT-1 | Head bolts & valve cover grommets not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-88 | CS9228-1 | RTV sealant incl. for oil pan gskt. |
| 1 | Gasket Conversion Set | 87 | CS9228-1 | From 04/01/87; RTV sealant incl. for oil pan gskt. |
| 1 | Gasket Conversion Set | 87 | CS9228 | To 03/31/87; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86-84 | CS9228 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-84 | MS92270-1 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 89-84 | MS92271 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 89-84 | 60458 | Converter; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 89-84 | 60660 | Crossover; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-88 | OS30591 | RTV Black silicone w/Rubber end seals |
| 1 | Oil Pan Gasket Set | 87 | OS30591 | From 04/01/87; RTV Black silicone w/Rubber end seals |
| 1 | Oil Pan Gasket Set | 87 | OS30480R | To 03/31/87; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86-84 | OS30480R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-84 | BS40628 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-84 | VS50251R | w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 89-84 | VS50251R-1 | w/Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Grommet Set | 89-84 | ES72840 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-84 | SS72629 | Premium valve stem seals incl. |

(continued on next page)

Nissan Car (Incl. Datsun, Infiniti, Nissan)

| 3.0L 2960cc SOHC Turbo V6 (12 Valve), 87mm Bore 1984-89 30 Eng. Codes "V30ET" 1984-87, "VG30T" 1984-89 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 89-84 | 35369 | Thermostat |
| 1 | Thermostat Gasket | 89-84 | 35312 | Thermostat housing to manifold |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-84 | 35415 | Improved design |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 89-84 | TCS45834 | |
| 1 | Crankshaft Front Seal Set | 89-88 | TCS45634 | Must be used w/OS 30591 |
| 1 | Crankshaft Front Seal Set | 87 | TCS45634 | From 04/01/87; Must be used w/OS 30591 |
| 1 | Crankshaft Front Seal Set | 87 | TCS45634 | To 03/31/87; Must be used w/OS 30480R |
| 1 | Crankshaft Front Seal Set | 86-84 | TCS45634 | Must be used w/OS 30480R |
| 2 | Camshaft Front Seal Set | 89-84 | TCS45635 | 2 Req'd. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89-84 | 417 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 89-84 | 72521 | 1 or 2 Req'd. |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 89-84 | ES72718 | |
| 4.5L 4494cc DOHC V8 (32 Valve), 93mm Bore 1990 31 Eng. Codes "VH45DE" 1990-96, "VK45DE" 2002-2006 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9849PT | L.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90 | 9848PT | R.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9848PT | Head bolts not incl.; Head bolt replacement recommended; RTV sealant incl. for valve cover gskt.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS95243 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS95244 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60308 | Converter; 2 11/32" ID |
| 2 | Exhaust Pipe Gasket | 90 | 60937 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30653C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40628 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50402R | w/Semi-circular plugs & Grommets; RTV Black silicone |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 4 | Valve Stem Seal Set | 90 | SS72776 | 4 Req'd.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35538 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45913 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45912 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60938 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 72521 | |

Nissan Minivans - See Nissan Truck
Nissan SUV's - See Nissan Truck
Nissan Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|--|---------|----------|--|----------|---------|
| Engine | Years | Line No. | Engine | Line No. | |
| 1.6L 1595cc SOHC L4 83mm Bore (8 Valve) L/D Truck..... | 1969-73 | 1 | 1.8L 1770cc SOHC L4 85mm Bore (8 Valve) L/D Truck..... | 1974 | 2 |

(continued on next page)

Nissan Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|--|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.0L 1952cc SOHC L4 85mm Bore (8 Valve) L/D Truck..... | 1975-80 | 3 | 2.4L 2389cc SOHC L4 89mm Bore (8 Valve) L/D Truck..... | 1983-90 | 7 |
| 2.0L 1952cc SOHC L4 85mm Bore (8 Valve) L/D Truck..... | 1983-87 | 4 | 2.4L 2389cc SOHC L4 89mm Bore (12 Valve) L/D Truck..... | 1990 | 8 |
| 2.2L 2164cc OHV Diesel L4 83mm Bore (8 Valve) L/D Truck..... | 1981-83 | 5 | 2.5L 2488cc OHV Diesel L4 89mm Bore (8 Valve) L/D Truck..... | 1983-86 | 9 |
| 2.2L 2187cc SOHC L4 87mm Bore (8 Valve) L/D Truck..... | 1981-83 | 6 | 3.0L 2960cc SOHC V6 87mm Bore (12 Valve) L/D Truck..... | 1986-90 | 10 |

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| KA24E | 2.4L 2389cc SOHC L4 89mm Bore (12 Valve) L/D Truck..... | 8 | VG30I | 3.0L 2960cc SOHC V6 87mm Bore (12 Valve) L/D Truck..... | 10 |
| L16 | 1.6L 1595cc SOHC L4 83mm Bore (8 Valve) L/D Truck..... | 1 | Z20 | 2.0L 1952cc SOHC L4 85mm Bore (8 Valve) L/D Truck..... | 4 |
| L18 | 1.8L 1770cc SOHC L4 85mm Bore (8 Valve) L/D Truck..... | 2 | Z22S | 2.2L 2187cc SOHC L4 87mm Bore (8 Valve) L/D Truck..... | 6 |
| L20B | 2.0L 1952cc SOHC L4 85mm Bore (8 Valve) L/D Truck..... | 3 | Z24 | 2.4L 2389cc SOHC L4 89mm Bore (8 Valve) L/D Truck..... | 7 |
| SD22 | 2.2L 2164cc OHV Diesel L4 83mm Bore (8 Valve) L/D Truck..... | 5 | Z24I | 2.4L 2389cc SOHC L4 89mm Bore (8 Valve) L/D Truck..... | 7 |
| SD25 | 2.5L 2488cc OHV Diesel L4 89mm Bore (8 Valve) L/D Truck..... | 9 | Z24S | 2.4L 2389cc SOHC L4 89mm Bore (8 Valve) L/D Truck..... | 7 |
| VG30 | 3.0L 2960cc SOHC V6 87mm Bore (12 Valve) L/D Truck..... | 10 | | | |
| VG30E | 3.0L 2960cc SOHC V6 87mm Bore (12 Valve) L/D Truck..... | 10 | | | |

| 1 1.6L 1595cc SOHC L4 (8 Valve), 83mm Bore 1969-73 L/D Truck Eng. Code "L16" 1969-73 | | | | |
|---|---------------------------|-------|-------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 73-69 | 21178PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 73-69 | 21178SP | HeadSaver® |
| 1 | Head Set | 73-69 | HS21178PT-3 | Rectangular exh. ports; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 73-69 | CS21178-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 73-69 | MS22693-1 | Rectangular exh. ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 73-69 | 25560 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 73-69 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 73-69 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 73-69 | OS20042C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-69 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 73-69 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-69 | VS26045A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-69 | SS27149 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-69 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 73-69 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 73-69 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 73-69 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 73-69 | TCS27155 | |

(continued on next page)

Nissan Truck (Incl. Minivans and SUV's)

| 1.6L 1595cc SOHC L4 (8 Valve), 83mm Bore 1969-73 1 L/D Truck Eng. Code "L16" 1969-73 (cont.) | | | | |
|--|---------------------------|-------|-------------|--|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 73-69 | 70978 | |
| 1.8L 1770cc SOHC L4 (8 Valve), 85mm Bore 1974 2 L/D Truck Eng. Code "L18" 1974 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 74 | 21178PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 74 | 21178SP | HeadSaver® |
| 1 | Head Set | 74 | HS21178PT-3 | Rectangular exh. ports; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 74 | CS21178-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 74 | MS22693-1 | Rectangular exh. ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74 | 25560 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 74 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 74 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74 | OS20042C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 74 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74 | VS26045A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74 | SS27149 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 74 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 74 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 74 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74 | TCS27155 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 74 | 70978 | |
| 2.0L 1952cc SOHC L4 (8 Valve), 85mm Bore 1975-80 3 L/D Truck Eng. Code "L20B" 1975-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-75 | 21178PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 80-75 | 21178SP | HeadSaver® |
| 1 | Head Set | 80-77 | HS21178PT-4 | Round exh. ports; Premium valve stem seals incl. |
| 1 | Head Set | 76-75 | HS21178PT-3 | Rectangular exh. ports; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-75 | CS21178-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 80-77 | MS22801 | Round exh. ports |
| 1 | Int. & Exh. Gasket Set | 76-75 | MS22693-1 | Rectangular exh. ports |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-75 | 23609 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 80-75 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 80-75 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-75 | OS20042C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-75 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 80-75 | 16275 | Use w/installation tool |

(continued on next page)

Nissan Truck (Incl. Minivans and SUV's)

| 3 2.0L 1952cc SOHC L4 (8 Valve), 85mm Bore 1975-80 (cont.) L/D Truck Eng. Code "L20B" 1975-80 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-75 | VS26045A | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-75 | SS27149 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-75 | 25581 | Thermostat; 2-hole |
| 1 | Water Outlet Gasket | 80-75 | 35228 | Thermostat; 3-hole |
| 1 | Thermostat Gasket | 80-75 | 25568 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-75 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-75 | TCS27155 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-75 | 70978 | |
| 4 2.0L 1952cc SOHC L4 (8 Valve), 85mm Bore 1983-87 L/D Truck Eng. Code "Z20" 1983-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-83 | 8769B-2 | |
| 1 | Head Set | 87-83 | HS8769B-4 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-83 | CS21178-3 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-83 | MS91323-1 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 87-83 | MS90978 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-83 | 60531 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 87-83 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-83 | OS20042C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-83 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 87-83 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-83 | VS50246R | w/o Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-83 | VS50354R | w/Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 87-83 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-83 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-83 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-83 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-83 | TCS27155 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-83 | 72521 | |
| 5 2.2L 2164cc OHV Diesel L4 (8 Valve), 83mm Bore 1981-83 L/D Truck Eng. Code "SD22" 1981-83 | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-81 | 25583 | |
| 6 2.2L 2187cc SOHC L4 (8 Valve), 87mm Bore 1981-83 L/D Truck Eng. Code "Z22S" 1981-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-81 | 9210PT-1 | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 83-81 | 9210SP | HeadSaver® |
| 1 | Head Set | 83-81 | HS9210PT-3 | Premium valve stem seals incl. |

(continued on next page)

Nissan Truck (Incl. Minivans and SUV's)

| 2.2L 2187cc SOHC L4 (8 Valve), 87mm Bore 1981-83 6 L/D Truck Eng. Code "Z22S" 1981-83 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 83-81 | CS21178-3 | |
| 1 | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-81 | MS91323-1 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 83-81 | MS90978 | |
| 2 | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-81 | 23609 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 83-81 | 60531 | Flange |
| 2 | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 83-81 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-81 | OS20042C | |
| 1 | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-81 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 83-81 | 16275 | Use w/installation tool |
| 1 | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-81 | VS50196C | w/o Semi-circular plugs; Cork |
| 1 | Valve Cover Gasket Set | 83-81 | VS50343C | w/Semi-circular plugs; Cork |
| 1 | Semi-Circular Plug | 83-81 | CP75003 | |
| 1 | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-81 | SS27149 | Premium valve stem seals incl. |
| 1 | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-81 | 25581 | |
| 1 | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-81 | 25569 | |
| 1 | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 83-81 | TCS27155 | |
| 1 | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 83-81 | 72521 | |
| 2.4L 2389cc SOHC L4 (8 Valve), 89mm Bore 1983-90 7 L/D Truck Eng. Codes "Z24" 1983-89, "Z24I" 1985-90, "Z24S" 1985-89 | | | | |
| 1 | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-83 | 9210PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Gasket Spacer Shim | 90-83 | 9210SP | HeadSaver® |
| 1 | Head Set | 89-83 | HS9210PT-1 | Exc. "Van" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-87 | ES74026 | Eng. Code "Z24I"; Head bolts w/Washers; Replacement recommended |
| 1 | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-83 | CS9210 | |
| 1 | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-83 | MS93691 | |
| 1 | Exh. Manifold Gasket Set | 90-83 | MS90978 | |
| 2 | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-86 | 60674 | Converter; Exc. "720" model; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-83 | 60531 | Flange |
| 2 | Exhaust Pipe Gasket | 87-86 | 23609 | Converter; "720" model; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 85-83 | 23609 | Converter; 2 Req'd. |
| 2 | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-83 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-83 | OS20042C | |
| 1 | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-83 | BS25023 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-83 | 16275 | Use w/installation tool |
| 1 | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50196C | "Van" model; w/o Semi-circular plugs; Cork |
| 1 | Valve Cover Gasket Set | 90-87 | VS50343C | "Van" model; w/Semi-circular plugs; Cork |
| 1 | Valve Cover Gasket Set | 89-83 | VS50246R | Exc. "Van" model; w/o Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-83 | VS50354R | Exc. "Van" model; w/Semi-circular plugs; PermaDry® molded rubber gskt. incl. |

(continued on next page)

Nissan Truck (Incl. Minivans and SUV's)

| 7 2.4L 2389cc SOHC L4 (8 Valve), 89mm Bore 1983-90 (cont.) L/D Truck Eng. Codes "Z24" 1983-89, "Z24I" 1985-90, "Z24S" 1985-89 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Semi-Circular Plug | 90-83 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-83 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-83 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-83 | 25569 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-83 | TCS45612 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-83 | 72521 | |
| 8 2.4L 2389cc SOHC L4 (12 Valve), 89mm Bore 1990 L/D Truck Eng. Code "KA24E" 1990-97 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9646PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9646PT-1 | "Axxess" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90 | HS9646PT | "Hardbody" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90 | ES74026 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9646 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94572 | "Axxess" model; Upper set incl. |
| 1 | Int. Manifold Gasket Set | 90 | MS94568 | "Hardbody" model; Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94444 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60674 | Converter; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 90 | 60835 | Flange; 2 Req'd.; Improved design |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90 | 70015 | Distributor mounting |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30629C | "Axxess" model |
| 1 | Oil Pan Gasket Set | 90 | OS30617C | "Hardbody" model |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40384 | Rubber; One-piece |
| 1 | Repair Sleeve | 90 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50360R | "Axxess" model; w/Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90 | VS50042R | "Hardbody" model; w/Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72776 | "Axxess" model; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90 | SS72731 | "Hardbody" model; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 25583 | "Axxess" model; Thermostat |
| 1 | Thermostat Gasket | 90 | 35466 | "Hardbody" model; Thermostat inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35471 | "Axxess" model |
| 1 | Water Pump Gasket | 90 | 35465 | "Hardbody" model |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90 | TCS45887-1 | "Axxess" model; Must be used w/OS 30629C & w/VS 50360R |
| 1 | Timing Cover Set | 90 | TCS45887 | "Hardbody" model; Must be used w/OS 30617C & w/VS 50042R |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60818 | w/MFI; "Axxess" model |
| 1 | Throttle Body Gasket | 90 | 60861 | w/MFI; "Hardbody" model |

(continued on next page)

Nissan Truck (Incl. Minivans and SUV's)

| 2.4L 2389cc SOHC L4 (12 Valve), 89mm Bore 1990 8 L/D Truck Eng. Code "KA24E" 1990-97 (cont.) | | | | |
|--|----------------------------|-------|------------|---|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 72633 | |
| 2.5L 2488cc OHV Diesel L4 (8 Valve), 89mm Bore 1983-86 9 L/D Truck Eng. Code "SD25" 1983-86 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-83 | BS40384 | Rubber; One-piece |
| 1 | Repair Sleeve | 86-83 | 16275 | Use w/installation tool |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-83 | SS27283 | Premium valve stem seals incl. |
| 3.0L 2960cc SOHC V6 (12 Valve), 87mm Bore 1986-90 10 L/D Truck Eng. Codes "VG30" 1986-98, "VG30E" 1990-98, "VG30I" 1986-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-86 | 9571PT | "Pathfinder" & "Hardbody" & "Pickup" models; 2 Req'd.; Improved design |
| 1 | Head Set | 90-87 | HS9571PT-2 | "Pathfinder" model; Valve cover grommets & exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-86 | HS9571PT-2 | "Hardbody" model; Valve cover grommets & exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9228-1 | "Pathfinder" & "Hardbody" & "Pickup" models; RTV sealant incl. for oil pan gskt. |
| 1 | Gasket Conversion Set | 87 | CS9228-1 | "Pathfinder" & "Hardbody" models; From 05/01/87; RTV sealant incl. for oil pan gskt. |
| 1 | Gasket Conversion Set | 87 | CS9228 | "Pathfinder" & "Hardbody" models; To 04/30/87; PermaDry® molded rubber oil pan gskt. incl. |
| 1 | Gasket Conversion Set | 86 | CS9228 | "Pathfinder" & "Hardbody" models; PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-86 | MS92270-1 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS92271 | "Pathfinder" & "Hardbody" & "Pickup" models |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-86 | 60674 | Converter; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 90-86 | 60582 | Flange; "Pathfinder" & "Hardbody" models; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30591 | RTV Black silicone w/Rubber end seals |
| 1 | Oil Pan Gasket Set | 87 | OS30591 | From 05/01/87; RTV Black silicone w/Rubber end seals |
| 1 | Oil Pan Gasket Set | 87 | OS30480R | To 04/30/87; PermaDry® molded rubber gskt. incl. |
| 1 | Oil Pan Gasket Set | 86 | OS30480R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40628 | "Pathfinder" & "Hardbody" & "Pickup" models; Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50251R | w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 90-86 | VS50251R-1 | w/Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Grommet Set | 90-86 | ES72840 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72629 | "Pathfinder" model; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-86 | SS72629 | "Hardbody" & "Quest" models; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-86 | 35369 | "Pathfinder" & "Hardbody" & "Pickup" models; Inlet |
| 1 | Thermostat Gasket | 90-86 | 35368 | Outlet |
| 1 | Thermostat Gasket | 90-86 | 35312 | Thermostat housing to manifold |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35415 | "Pathfinder" & "Hardbody" & "Pickup" models; RWD; Improved design |
| 1 | Water Pump Gasket | 90-86 | 35367 | "Pathfinder" & "Hardbody" & "Pickup" models; 4WD |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-86 | TCS45834 | |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45634 | Must be used w/OS 30591 |
| 1 | Crankshaft Front Seal Set | 87 | TCS45634 | From 05/01/87; Must be used w/OS 30591 |
| 1 | Crankshaft Front Seal Set | 87 | TCS45634 | To 04/30/87; Must be used w/OS 30480R |
| 1 | Crankshaft Front Seal Set | 86 | TCS45634 | Must be used w/OS 30480R |
| 2 | Camshaft Front Seal Set | 90-86 | TCS45635 | 2 Req'd. |

(continued on next page)

Nissan Truck (Incl. Minivans and SUV's)

| | | | | |
|--|----------------------------------|--------------|-----------------|---|
| 10 3.0L 2960cc SOHC V6 (12 Valve), 87mm Bore 1986-90 (cont.) L/D Truck Eng. Codes "VG30" 1986-98, "VG30E" 1990-98, "VG30I" 1986-89 | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60853 | w/MFI; "Pathfinder" & "Hardbody" & "Pickup" models; Throttle body |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 417 | Distributor mounting |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 2 | EGR Gasket | 90-86 | 72521 | "Pathfinder" & "Hardbody" & "Pickup" models; 2 Req'd. |

Oldsmobile Car - See GM Car

Oldsmobile Minivans - See GMC Truck

Opel

| Engine Finding Index | | | | | |
|--|---|----------|--|--------------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.8L 1817cc SOHC L4 84mm Bore (8 Valve) (Isuzu Eng.) | 1976-79 | 1 | 1.9L 1897cc SOHC L4 93mm Bore (8 Valve)..... | 1967-75 | 2 |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| G180Z..... | 1.8L 1817cc SOHC L4 84mm Bore (8 Valve) (Isuzu Eng.)..... | 1 | | | |
| 1.9S..... | 1.9L 1897cc SOHC L4 93mm Bore (8 Valve)..... | 2 | | | |

| | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| 1 1.8L 1817cc SOHC L4 (8 Valve), 84mm Bore (Isuzu Eng.) 1976-79 VIN Code "B" 1976-79, Eng. Code "G180Z" 1976-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-76 | 8621PT-1 | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 79-76 | 8621SP | HeadSaver® |
| 1 | Head Set | 79-76 | HS8621PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 79-76 | CS8621 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 79-76 | MS90394 | |
| 1 | Exh. Manifold Gasket Set | 79-76 | MS90461 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-76 | 60385 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 79-76 | 71073 | 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-76 | OS30390R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-76 | BS40460 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-76 | VS50166C | w/o Semi-circular plugs & Grommets |
| 1 | Valve Cover Gasket Set | 79-76 | VS50097C | w/Semi-circular plugs & Grommets |
| 1 | Semi-Circular Plug | 79-76 | CP75003 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-76 | SS27149 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-76 | 25581 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-76 | 35202 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-76 | TCS45113 | Must be used w/OS 30390R & w/VS 50097C or w/VS 50166C |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 79-76 | 60499 | w/2 Bbl.; 2 Req'd. |

| 1.9L 1897cc SOHC L4 (8 Valve), 93mm Bore 1967-75 2 Eng. Code "1.9S" 1967-75 | | | | |
|---|---------------------------|-------|-----------|---|
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 75-73 | FS21182PT | Premium valve stem seals incl. |
| 1 | Full Gasket Set | 72 | FS21182PT | From eng. Ser. No. 19S 955488; Premium valve stem seals incl. |
| 1 | Full Gasket Set | 72 | FS21182PT | From eng. Ser. No. 19S 960586; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 75-67 | MS22704 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 75-67 | 27196-1 | 2 Req'd. |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72 | VS26054R | To eng. Ser. No. 19S 946010 |
| 1 | Valve Cover Gasket Set | 71-67 | VS26054R | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 75-67 | 35062 | 1 13/16" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 75-67 | TCS24535 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 75-67 | 23576 | w/2 Bbl. |

**Packard - See Studebaker Car
Peugeot**

| Engine Finding Index | | | | | |
|---|---|----------|--|--|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.0L 1971cc OHV L4 88mm Bore (8 Valve) | 1971-87 | 1 | 2.2L 2165cc SOHC L4 88mm Bore (8 Valve) (Renault Eng.)..... | 1987-90 | 3 |
| 2.2L 2155cc SOHC Turbo L4 91.7mm Bore (8 Valve)..... | 1985-90 | 2 | 2.7L 2664cc SOHC V6 88mm Bore (12 Valve) (Volvo Eng.)..... | 1977-78 | 4 |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| N9-T..... | 2.2L 2155cc SOHC Turbo L4 91.7mm Bore (8 Valve)..... | 2 | XN-6 | 2.0L 1971cc OHV L4 88mm Bore (8 Valve) | 1 |
| N9-TE | 2.2L 2155cc SOHC Turbo L4 91.7mm Bore (8 Valve)..... | 2 | ZD-JL..... | 2.2L 2165cc SOHC L4 88mm Bore (8 Valve) (Renault Eng.)..... | 3 |
| XN-1 | 2.0L 1971cc OHV L4 88mm Bore (8 Valve) | 1 | ZM | 2.7L 2664cc SOHC V6 88mm Bore (12 Valve) (Volvo Eng.) | 4 |
| XN-2 | 2.0L 1971cc OHV L4 88mm Bore (8 Valve) | 1 | | | |

| 2.0L 1971cc OHV L4 (8 Valve), 88mm Bore 1971-87 1 Eng. Codes "XN-1" 1971-79, "XN-2" 1980-87, "XN-6" 1971-87 | | | | |
|---|---------------------------|-------|----------|--------------------------------|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 87-71 | HS21221B | Premium valve stem seals incl. |
| 2.2L 2155cc SOHC Turbo L4 (8 Valve), 91.7mm Bore 1985-90 2 Eng. Codes "N9-T" 1985-88, "N9-TE" 1989-92 | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35298-1 | |
| 2.2L 2165cc SOHC L4 (8 Valve), 88mm Bore (Renault Eng.) 1987-90 3 Eng. Code "ZD-JL" 1987-92 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60478 | Converter |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45725 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 71098 | |

Peugeot

| | | | | |
|---|----------------------------|--------------|-----------------|--------------------|
| 4 2.7L 2664cc SOHC V6 (12 Valve), 88mm Bore (Volvo Eng.) 1977-78 Eng. Code "ZM" 1977-78 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 78-77 | 9712 | Flange |

Pinninfarina - See Fiat

Plymouth Car - See Chrysler Car

Plymouth Minivans - See Dodge Truck

Plymouth SUV's - See Dodge Truck

Plymouth Truck - See Dodge Truck

Pontiac Car - See GM Car

Pontiac Minivans - See GMC Truck

Pontiac SUV's - See GMC Truck

Porsche Car

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) (VW Eng.) | 1970-73 | 1 | 2.0L 1970cc OHV H4 94mm Bore (Air Cooled) (VW Eng.) | 1973-76 | 3 |
| 1.8L 1795cc OHV H4 93mm Bore (Air Cooled) (VW Eng.) | 1974-75 | 2 | 2.0L 1984cc SOHC L4 86.5mm Bore (8 Valve) (Audi Eng.) | 1977-82 | 4 |
| | | | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 1983-88 | 5 |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| EA80 | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) (VW Eng.) | 1 | XF | 2.0L 1984cc SOHC L4 86.5mm Bore (8 Valve) (Audi Eng.) | 4 |
| EB80 | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) (VW Eng.) | 1 | XG | 2.0L 1984cc SOHC L4 86.5mm Bore (8 Valve) (Audi Eng.) | 4 |
| EC76 | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled) (VW Eng.) | 2 | XH | 2.0L 1984cc SOHC L4 86.5mm Bore (8 Valve) (Audi Eng.) | 4 |
| GA95 | 2.0L 1970cc OHV H4 94mm Bore (Air Cooled) (VW Eng.) | 3 | 406 | 2.0L 1970cc OHV H4 94mm Bore (Air Cooled) (VW Eng.) | 3 |
| GC88 | 2.0L 1970cc OHV H4 94mm Bore (Air Cooled) (VW Eng.) | 3 | 42H | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 |
| M44/02 | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 | 42J | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 |
| M44/04 | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 | 43D | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 |
| M44/07 | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 | 43E | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 |
| M44/08 | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 | 43F | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 |
| M44/09 | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 | 43G | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 |
| VC | 2.0L 1984cc SOHC L4 86.5mm Bore (8 Valve) (Audi Eng.) | 4 | 43H | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 |
| W80 | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) (VW Eng.) | 1 | 46J | 2.5L 2479cc SOHC L4 100mm Bore (8 Valve) | 5 |
| XE | 2.0L 1984cc SOHC L4 86.5mm Bore (8 Valve) (Audi Eng.) | 4 | | | |

| | | | | |
|--|-----------------------------|--------------|-----------------|--------------------|
| 1 1.7L 1679cc OHV H4 (Air Cooled), 90mm Bore (VW Eng.) 1970-73 Eng. Codes "EA80" 1972-73, "EB80" 1973, "W80" 1970-72 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 73-70 | 23566 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-70 | BS25034 | Rubber; One-piece |

(continued on next page)

Porsche Car

| 1.7L 1679cc OHV H4 (Air Cooled), 90mm Bore (VW Eng.) 1970-73 1 | | | | |
|--|---------------------------|-------|------------|--------------------------------|
| Eng. Codes "EA80" 1972-73, "EB80" 1973, "W80" 1970-72 (cont.) | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-70 | VS26084C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-70 | SS72612 | Premium valve stem seals incl. |
| 1.8L 1795cc OHV H4 (Air Cooled), 93mm Bore (VW Eng.) 1974-75 2 | | | | |
| Eng. Code "EC76" 1974-75 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 75-74 | 23566 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 75-74 | BS25034 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 75-74 | VS26084C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 75-74 | SS72612 | Premium valve stem seals incl. |
| 2.0L 1970cc OHV H4 (Air Cooled), 94mm Bore (VW Eng.) 1973-76 3 | | | | |
| Eng. Codes "GA95" 1973-74, "GC88" 1975-76, "406" 1976 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-73 | 23566 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 76-73 | BS25034 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-73 | VS26084C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 76-73 | SS72612 | Premium valve stem seals incl. |
| 2.0L 1984cc SOHC L4 (8 Valve), 86.5mm Bore (Audi Eng.) 1977-82 4 | | | | |
| Eng. Codes "VC" 1980-82, "XE" 1977-79, "XF" 1977, "XG" 1977-79, "XH" 1977 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 82-77 | HS8647PT-1 | Premium valve stem seals incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 82-77 | 23625 | Flange |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-77 | 25598 | Thermostat |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 82-77 | TCS45357 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 82-77 | 60143 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-77 | 70978 | |
| 2.5L 2479cc SOHC L4 (8 Valve), 100mm Bore 1983-88 5 | | | | |
| Eng. Codes "M44/02" 1983-85, "M44/04" 1983-85, "M44/07" 1985-87, "M44/08" 1985-87, "M44/09" 1988, "42H" 1987, "42J" 1988, "43D" 1983, "43E" 1984, "43F" 1985, "43G" 1986, "43H" 1987, "46J" 1988 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 88-83 | HS9462B | Premium valve stem seals incl. |

Puma

| Engine Finding Index | | | | | |
|---|---------|----------|--------|-------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) (VW Eng.) | 1981-82 | 1 | | | |

Puma

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|--------------------|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| JA | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) (VW Eng.)..... | 1 | | | |

| 1 1.6L 1584cc OHV H4 (Air Cooled), 85.5mm Bore (VW Eng.) 1981-82 Eng. Code "JA" 1981-82 | | | | | |
|---|---|-------|----------|---|--|
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION | |
| 2 | CYLINDER HEAD Head Set | 82-81 | HS21193B | Int. manifold & exh. manifold gskts., valve stem seals not incl. | |
| 1 | FULL GASKET SET Full Gasket Set | 82-81 | FS21132C | Int. manifold & exh. manifold gskts., valve stem seals, rear main brg. seal not incl. | |
| 2 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 82-81 | 22571 | Flange; 1 or 2 Req'd. | |
| 1 | OIL PAN Oil Pan Gasket Set | 82-81 | OS21625 | Oil strainer | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 82-81 | BS25035 | Rubber; One-piece | |
| 1 | VALVE COVER Valve Cover Gasket Set | 82-81 | VS26062R | | |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 82-81 | SS72612 | Premium valve stem seals incl. | |

Rambler - See American Motors

Renault

| Engine Finding Index | | | | | |
|--|---------------|----------|--|---------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.4L 1397cc OHV L4 76mm Bore (8 Valve) | 1980-87 | 1 | 2.2L 2165cc SOHC L4 88mm Bore (8 Valve)..... | 1984-89 | 4 |
| 1.7L 1721cc SOHC L4 81mm Bore (8 Valve)..... | 1985-87 | 2 | | | |
| 2.0L 1965cc SOHC L4 82mm Bore (8 Valve)..... | 1987 | 3 | | | |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| C3J | 1.4L 1397cc OHV L4 76mm Bore (8 Valve) | 1 | J7T..... | 2.2L 2165cc SOHC L4 88mm Bore (8 Valve) | 4 |
| F3N..... | 1.7L 1721cc SOHC L4 81mm Bore (8 Valve) | 2 | 847 | 1.4L 1397cc OHV L4 76mm Bore (8 Valve) | 1 |
| F3R..... | 2.0L 1965cc SOHC L4 82mm Bore (8 Valve) | 3 | | | |

| 1 1.4L 1397cc OHV L4 (8 Valve), 76mm Bore 1980-87 Eng. Codes "C3J" 1983-87, "847" 1980-84 | | | | | |
|---|---|-------|----------|---|--|
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION | |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 87-83 | 60478 | Converter; "Alliance" & "Encore" models | |
| 1 | Exhaust Pipe Gasket | 87-83 | 60582 | Flange; "Alliance" & "Encore" models | |
| 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | 87-83 | 60746 | w/TBI; "Alliance" & "Encore" models | |
| 1 | EXHAUST GAS RECIRCULATION EGR Gasket | 87-80 | 71098 | | |

| 2 1.7L 1721cc SOHC L4 (8 Valve), 81mm Bore 1985-87 Eng. Code "F3N" 1985-87 | | | | | |
|--|---|-------|----------|-------------|--|
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION | |
| 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | 87 | 60478 | Flange | |
| 1 | Exhaust Pipe Gasket | 87-85 | 60478 | Converter | |
| 1 | Exhaust Pipe Gasket | 86-85 | 60582 | Flange | |

(continued on next page)

| 1.7L 1721cc SOHC L4 (8 Valve), 81mm Bore 1985-87 2 Eng. Code "F3N" 1985-87 (cont.) | | | | |
|--|---|-----------------------|-----------------------------|--|
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 87-85 | PART NO. BS40427 | DESCRIPTION Rubber; One-piece; Improved design |
| QTY 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | YEARS 87-85 | PART NO. 60746 | DESCRIPTION w/MFI |
| QTY 1 | EXHAUST GAS RECIRCULATION EGR Gasket | YEARS 87-85 | PART NO. 70978 | DESCRIPTION |
| 2.0L 1965cc SOHC L4 (8 Valve), 82mm Bore 1987 3 Eng. Code "F3R" 1987 | | | | |
| QTY 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS 87 | PART NO. 60478 | DESCRIPTION Converter |
| QTY 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS 87 | PART NO. 60478 | DESCRIPTION Flange |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 87 | PART NO. BS40427 | DESCRIPTION Rubber; One-piece; Improved design |
| QTY 1 | AIR CLEANER MOUNTING Air Cleaner Gasket | YEARS 87 | PART NO. 60746 | DESCRIPTION w/MFI |
| QTY 1 | EXHAUST GAS RECIRCULATION EGR Gasket | YEARS 87 | PART NO. 70978 | DESCRIPTION |
| 2.2L 2165cc SOHC L4 (8 Valve), 88mm Bore 1984-89 4 Eng. Code "J7T" 1984-86 & 1988-89 | | | | |
| QTY 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS 89-88 | PART NO. 60478 | DESCRIPTION Converter |
| QTY 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS 86-84 | PART NO. 60478 | DESCRIPTION Converter |
| QTY 1 | TIMING COVER Camshaft Front Seal Set | YEARS 89-88 | PART NO. TCS45725 | DESCRIPTION |
| QTY 1 | TIMING COVER Camshaft Front Seal Set | YEARS 86-84 | PART NO. TCS45725 | DESCRIPTION |
| QTY 1 | EXHAUST GAS RECIRCULATION EGR Gasket | YEARS 89-88 | PART NO. 70978 | DESCRIPTION |
| QTY 1 | EXHAUST GAS RECIRCULATION EGR Gasket | YEARS 86-84 | PART NO. 70978 | DESCRIPTION |

Riley - See British Leyland Rover Car

| Engine Finding Index | | | | | |
|--|--|-----------------------|-----------------------------|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 3.5L 3528cc OHV V8 88.9mm Bore (Buick) | 1968-82 | 1 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 11A | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) | 1 | 20A | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) | 1 |
| 15A | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) | 1 | 21A | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) | 1 |
| 19A | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) | 1 | | | |
| 3.5L 3528cc OHV V8 (Buick), 88.9mm Bore 1968-82 1 Eng. Codes "11A" 1968-71, "15A" 1980-81, "19A" 1980-81, "20A" 1982, "21A" 1982 | | | | | |
| QTY 2 | CYLINDER HEAD Head Gasket | YEARS 82-80 | PART NO. 7984PT | DESCRIPTION 2 Req'd. | |
| QTY 2 | CYLINDER HEAD Head Gasket | YEARS 71-68 | PART NO. 7984PT | DESCRIPTION 2 Req'd. | |
| QTY 1 | CYLINDER HEAD Head Set | YEARS 82-80 | PART NO. HS7984PT | DESCRIPTION Int. manifold gskt. not incl. | |
| QTY 1 | CYLINDER HEAD Head Set | YEARS 71-68 | PART NO. HS7984PT | DESCRIPTION Int. manifold gskt. not incl. | |
| QTY 1 | FULL GASKET SET Full Gasket Set | YEARS 82-80 | PART NO. FS7984PT | DESCRIPTION Int. manifold gskt. not incl. | |
| QTY 1 | FULL GASKET SET Full Gasket Set | YEARS 71-68 | PART NO. FS7984PT | DESCRIPTION Int. manifold gskt. not incl. | |

(continued on next page)

Rover Car

| 1 3.5L 3528cc OHV V8 (Buick), 88.9mm Bore 1968-82 | | | | |
|--|---------------------------|-------|------------|---|
| (cont.) Eng. Codes "11A" 1968-71, "15A" 1980-81, "19A" 1980-81, "20A" 1982, "21A" 1982 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 82-80 | MS96002 | |
| 1 | Valley Pan Gasket Set | 71-68 | MS96002 | |
| 1 | Exh. Manifold Gasket Set | 82-80 | MS90013 | |
| 1 | Exh. Manifold Gasket Set | 71-68 | MS90013 | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-80 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 71-68 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-80 | OS12992C | |
| 1 | Oil Pan Gasket Set | 71-68 | OS12992C | |
| 1 | Drain Plug Gasket | 82-80 | 70822 | |
| 1 | Drain Plug Gasket | 71-68 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-80 | BS13044-2 | Rope |
| 1 | Rear Main Seal Set | 71-68 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-80 | VS12993R-1 | |
| 1 | Valve Cover Gasket Set | 71-68 | VS12993R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-80 | 12994 | |
| 1 | Water Outlet Gasket | 71-68 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-80 | 12996-1 | |
| 1 | Water Pump Gasket | 71-68 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-80 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Set | 71-68 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Seal | 82-80 | 15200 | Rubber one-piece timing cover seal |
| 1 | Timing Cover Seal | 71-68 | 15200 | Rubber one-piece timing cover seal |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-80 | 420 | Distributor mounting |
| 1 | O-Ring | 71-68 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 82-80 | 70032 | |
| 1 | Oil Pump Gasket | 71-68 | 70032 | |

Saab Car

| Engine Finding Index | | | | | |
|---|---|----------|--|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.0L 1985cc DOHC L4 90mm Bore (16 Valve) | 1986-90 | 1 | 2.0L 1985cc SOHC L4 90mm Bore (8 Valve)..... | 1972-88 | 3 |
| 2.0L 1985cc DOHC Turbo L4 90mm Bore (16 Valve)..... | 1985-90 | 2 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| B20 | 2.0L 1985cc SOHC L4 90mm Bore (8 Valve)..... | 3 | B204L | 2.0L 1985cc DOHC Turbo L4 90mm Bore (16 Valve)..... | 2 |
| B201 | 2.0L 1985cc SOHC L4 90mm Bore (8 Valve)..... | 3 | B205L | 2.0L 1985cc DOHC Turbo L4 90mm Bore (16 Valve)..... | 2 |
| B2011 | 2.0L 1985cc SOHC L4 90mm Bore (8 Valve)..... | 3 | B205R..... | 2.0L 1985cc DOHC Turbo L4 90mm Bore (16 Valve)..... | 2 |
| B2021 | 2.0L 1985cc DOHC L4 90mm Bore (16 Valve) | 1 | | | |
| B202L | 2.0L 1985cc DOHC Turbo L4 90mm Bore (16 Valve)..... | 2 | | | |

| 1 2.0L 1985cc DOHC L4 (16 Valve), 90mm Bore 1986-90 | | | | |
|--|---------------|-------|----------|---|
| Eng. Code "B2021" 1986-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 9879PT | Head bolts not incl.; Head bolt replacement recommended |

(continued on next page)

| 2.0L 1985cc DOHC L4 (16 Valve), 90mm Bore 1986-90 1 Eng. Code "B202I" 1986-90 (cont.) | | | | |
|---|---|-----------------------|-----------------------------|---|
| QTY 1 | CYLINDER HEAD (cont.) Head Set | YEARS 90-86 | PART NO. HS9879PT | DESCRIPTION Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | YEARS 90-86 | PART NO. MS95279 | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS95022 | |
| QTY 2 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS 90-86 | PART NO. 60943 | DESCRIPTION Flange; 2 Req'd. |
| QTY 1 | OIL PAN Oil Pan Gasket Set | YEARS 90-86 | PART NO. OS30659 | DESCRIPTION Upper |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 90-86 | PART NO. BS40607 | DESCRIPTION From eng. Ser. No. N312960; Rubber; One-piece |
| QTY 1 | VALVE COVER Valve Cover Gasket Set | YEARS 90-86 | PART NO. VS50409R | DESCRIPTION PermaDry® molded rubber gskt. incl. |
| QTY 1 | THERMOSTAT HOUSING Water Outlet Gasket | YEARS 90-86 | PART NO. 25565 | DESCRIPTION Thermostat |
| QTY 1 | WATER OUTLET GASKET Water Outlet Gasket | YEARS 90-86 | PART NO. 35546 | DESCRIPTION Outlet |
| QTY 1 | WATER PUMP Water Pump Gasket | YEARS 90-86 | PART NO. 35542 | DESCRIPTION "900" model |
| QTY 1 | TIMING COVER Crankshaft Front Seal Set | YEARS 90-86 | PART NO. TCS45948 | DESCRIPTION From eng. Ser. No. N312960 |
| 1 | Crankshaft Front Seal Set | 90-86 | TCS45922 | To eng. Ser. No. N312959 |
| 2.0L 1985cc DOHC Turbo L4 (16 Valve), 90mm Bore 1985-90 2 Eng. Codes "B202L" 1985-94, "B204L" 1994-98, "B205L" 1999-2001, "B205R" 1999-2003 | | | | |
| QTY 1 | CYLINDER HEAD Head Gasket | YEARS 90-85 | PART NO. 9879PT | DESCRIPTION Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-86 | HS9879PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS9879PT | From Ser. No. G110406; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | YEARS 90-85 | PART NO. MS95279 | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS95022 | |
| QTY 2 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket | YEARS 90-85 | PART NO. 60943 | DESCRIPTION Flange; 2 Req'd. |
| QTY 1 | OIL PAN Oil Pan Gasket Set | YEARS 90-85 | PART NO. OS30659 | DESCRIPTION Upper |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 90-85 | PART NO. BS40607 | DESCRIPTION From eng. Ser. No. N312960; Rubber; One-piece |
| QTY 1 | VALVE COVER Valve Cover Gasket Set | YEARS 90-86 | PART NO. VS50409R | DESCRIPTION PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85 | VS50409R | From Ser. No. G110406; PermaDry® molded rubber gskt. incl. |
| QTY 1 | THERMOSTAT HOUSING Water Outlet Gasket | YEARS 90-85 | PART NO. 25565 | DESCRIPTION Thermostat |
| QTY 1 | WATER OUTLET GASKET Water Outlet Gasket | YEARS 90-85 | PART NO. 35546 | DESCRIPTION Outlet |
| QTY 1 | WATER PUMP Water Pump Gasket | YEARS 90-85 | PART NO. 35542 | DESCRIPTION "900" model |
| QTY 1 | TIMING COVER Crankshaft Front Seal Set | YEARS 90-85 | PART NO. TCS45948 | DESCRIPTION From eng. Ser. No. N312960 |
| 1 | Crankshaft Front Seal Set | 90-85 | TCS45922 | To eng. Ser. No. N312959 |
| 2.0L 1985cc SOHC L4 (8 Valve), 90mm Bore 1972-88 3 Eng. Codes "B20" 1972-80, "B201" 1981-88, "B2011" 1979-88 | | | | |
| QTY 1 | OIL PAN Oil Pan Gasket Set | YEARS 88-72 | PART NO. OS30659 | DESCRIPTION Upper |
| QTY 1 | WATER OUTLET GASKET Water Outlet Gasket | YEARS 88-72 | PART NO. 25565 | DESCRIPTION |

Sterling

| Engine Finding Index | | | | | |
|---|---|----------|---|--------------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.5L 2494cc SOHC V6 84mm Bore (24 Valve) (Honda Eng.)..... | 1987-88 | 1 | 2.7L 2675cc SOHC V6 87mm Bore (24 Valve) (Honda Eng.)..... | 1989-90 | 2 |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| C25A1..... | 2.5L 2494cc SOHC V6 84mm Bore (24 Valve) (Honda Eng.)..... | 1 | | | |
| C27A1..... | 2.7L 2675cc SOHC V6 87mm Bore (24 Valve) (Honda Eng.)..... | 2 | | | |

| 1 2.5L 2494cc SOHC V6 (24 Valve), 84mm Bore (Honda Eng.) 1987-88 Eng. Code "C25A1" 1987-88 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 88-87 | 9450PT | 2 Req'd. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-87 | CS9450 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 88-87 | MS93361 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 88-87 | 60517 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 88-87 | 23624 | Front |
| 1 | Exhaust Pipe Gasket | 88-87 | 60578 | Rear |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-87 | OS30544R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-87 | BS40535 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 88-87 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-87 | VS50299R-1 | w/o Semi-circular plugs; PermaDry® molded rubber gskts. incl. |
| 2 | Circular Plug | 88-87 | CP75015 | 2 Req'd. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 88-87 | 35315 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-87 | 35372 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-87 | TCS45703 | |
| 1 | Camshaft Front Seal Set | 88-87 | TCS45704 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-87 | 70978 | |

| 2 2.7L 2675cc SOHC V6 (24 Valve), 87mm Bore (Honda Eng.) 1989-90 Eng. Code "C27A1" 1989-91 | | | | |
|--|--------------------------|-------|----------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-89 | 9531PT | 2 Req'd. |
| 1 | Head Set | 90-89 | HS9531PT | PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9450 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS93770 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS93361 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-89 | 60517 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 23624 | Front |
| 1 | Exhaust Pipe Gasket | 90-89 | 60578 | Rear |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30544R | PermaDry® molded rubber gskt. incl. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40535 | Rubber; One-piece; Improved design |

(continued on next page)

| 2.7L 2675cc SOHC V6 (24 Valve), 87mm Bore (Honda Eng.) 1989-90 2 Eng. Code "C27A1" 1989-91 (cont.) | | | | |
|--|----------------------------------|--------------|-----------------|---|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| (cont.) | | | | |
| 1 | Repair Sleeve | 90-89 | 16275 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50299R-1 | w/o Semi-circular plugs; PermaDry® molded rubber gskts. incl. |
| 2 | Circular Plug | 90-89 | CP75015 | 2 Req'd. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-89 | 35315 | Thermostat O-ring |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35372 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45703 | |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45704 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 70978 | |

Studebaker Car (Incl. Packard, Studebaker)

| Engine Finding Index | | | | | |
|---|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.7L 164.3 L-HEAD L6 3" Bore (12 Valve) | 1939-40 | 1 | 3.8L 232 OHV V8 3.375" Bore (16 Valve) | 1951-54 | 10 |
| 2.8L 169.6 L-HEAD L6 3" Bore (12 Valve) | 1941-60 | 2 | 4.0L 245.6 L-HEAD L6 3.3125" Bore (12 Valve) | 1949-50 | 11 |
| 2.8L 169.6 OHV L6 3" Bore (12 Valve) | 1961-64 | 3 | 4.2L 259 OHV V8 3.5625" Bore (16 Valve) | 1955-64 | 12 |
| 3.0L 185.6 L-HEAD L6 3" Bore (12 Valve) | 1955-58 | 4 | 4.6L 283 OHV V8 3.875" Bore (Chevrolet) (GMC Eng.) | 1965-66 | 13 |
| 3.2L 194 OHV L6 3.5625" Bore (Chevrolet) (GMC Eng.) | 1965-66 | 5 | 4.7L 289 OHV V8 3.5625" Bore (16 Valve) | 1956-64 | 14 |
| 3.6L 217.8 L-HEAD L6 3.25" Bore (12 Valve) | 1936-37 | 6 | 4.7L 289 OHV V8 3.5625" Bore (Supercharged) | 1957-64 | 15 |
| 3.7L 224 OHV V8 3.5625" Bore (16 Valve) | 1955 | 7 | 5.0L 304 OHV V8 3.6562" Bore (16 Valve) | 1963-64 | 16 |
| 3.7L 226.2 L-HEAD L6 3.3125" Bore (12 Valve) | 1938-48 | 8 | 5.0L 304 OHV V8 3.6562" Bore (Supercharged) | 1963-64 | 17 |
| 3.8L 230 OHV L6 3.875" Bore (Chevrolet) (GMC Eng.) | 1966 | 9 | | | |

| 2.7L 164.3 L-HEAD L6 (12 Valve), 3" Bore 1939-40 1 | | | | |
|--|----------------------------|--------------|-----------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 40-39 | 7668S | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 40-39 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 40-39 | OS4434C | |
| 2.8L 169.6 L-HEAD L6 (12 Valve), 3" Bore 1941-60 2 VIN Code "S" 1960 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 60-59 | 7668S | |
| 1 | Head Gasket | 54-46 | 7668S | |
| 1 | Head Gasket | 42-41 | 7668S | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 60-59 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 54-46 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42-41 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54-46 | OS4434C | |
| 1 | Oil Pan Gasket Set | 42-41 | OS4434C | |
| 2.8L 169.6 OHV L6 (12 Valve), 3" Bore 1961-64 3 VIN Code "S" 1961-64 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-61 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-61 | SS10058 | |

(continued on next page)

Studebaker Car (Incl. Packard, Studebaker)

| 3 2.8L 169.6 OHV L6 (12 Valve), 3" Bore 1961-64 (cont.) VIN Code "S" 1961-64 | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-61 | 35062 | 1 13/16" ID |
| 4 3.0L 185.6 L-HEAD L6 (12 Valve), 3" Bore 1955-58 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 58-55 | 7668S | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 58-55 | 773 | 1 5/8" ID x 2 1/8" OD |
| 5 3.2L 194 OHV L6 (Chevrolet), 3.5625" Bore (GMC Eng.) 1965-66 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 66-65 | 8006PT | |
| 1 | Head Set | 66-65 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-65 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 66-65 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 66-65 | MS9786 | |
| 1 | Intake to Exhaust Gasket | 66-65 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 66-65 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 66-65 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-65 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-65 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 66-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-65 | BS13241 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-65 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 66-65 | VS13173R-1 | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 66-65 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 66-65 | PS13228R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-65 | SS5112 | O-ring |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 66-65 | 13224 | Housing to head |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-65 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 66-65 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 66-65 | 13243 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-65 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 66-65 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 66-65 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 66-65 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 2 | Air Cleaner Gasket | 66-65 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 66-65 | 9249 | w/1 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 66-65 | 12665 | 1 9/16" OD |
| 6 3.6L 217.8 L-HEAD L6 (12 Valve), 3.25" Bore 1936-37 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 37-36 | 773 | 1 5/8" ID x 2 1/8" OD |

(continued on next page)

Studebaker Car (Incl. Packard, Studebaker)

| 3.6L 217.8 L-HEAD L6 (12 Valve), 3.25" Bore 1936-37 6 (cont.) | | | | |
|---|---------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 37-36 | 8013 | w/1 Bbl. |
| 3.7L 224 OHV V8 (16 Valve), 3.5625" Bore 1955 7 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 55 | HS7669S-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 55 | FS7669S-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 55 | MS9001SH-1 | |
| 1 | Exh. Manifold Gasket Set | 55 | MS9286SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 55 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 55 | OS10040C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 55 | BS10053-1 | Rubber; Two-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 55 | SS10058 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 55 | 35062 | 1 13/16" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 55 | TCS10065 | |
| 3.7L 226.2 L-HEAD L6 (12 Valve), 3.3125" Bore 1938-48 8 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 48-47 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42-38 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 48-47 | 8013 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 42-38 | 8013 | w/1 Bbl. |
| 3.8L 230 OHV L6 (Chevrolet), 3.875" Bore (GMC Eng.) 1966 9 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 66 | 8006PT | |
| 1 | Head Set | 66 | HS8006PT-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66 | FS8006PT-4 | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 66 | CS8006-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 66 | MS9786 | |
| 1 | Intake to Exhaust Gasket | 66 | 9763 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 66 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 66 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66 | OS30126C-1 | |
| 1 | Drain Plug Gasket | 66 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66 | BS13241 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66 | VS13173-1 | Cork |
| 1 | Valve Cover Gasket Set | 66 | VS13173R-1 | Rubber |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 66 | PS13228 | Cork |
| 1 | Push Rod Cover Gasket Set | 66 | PS13228R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66 | SS5112 | O-ring |

(continued on next page)

Studebaker Car (Incl. Packard, Studebaker)

| 9 3.8L 230 OHV L6 (Chevrolet), 3.875" Bore (GMC Eng.) 1966 | | | | |
|--|---|-------|------------|---|
| (cont.) | | | | |
| QTY | DESCRIPTION | YEARS | PART NO. | DESCRIPTION |
| 1 | THERMOSTAT HOUSING Thermostat Gasket | 66 | 13224 | Housing to head |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 66 | 35062 | Outlet; 1 13/16" ID |
| 1 | Water Outlet Gasket | 66 | 35562T | Outlet; 1 13/16" ID; PermaDryPlus® |
| 1 | WATER PUMP Water Pump Gasket | 66 | 13243 | |
| 1 | TIMING COVER Timing Cover Set | 66 | TCS13198 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 66 | TCS45264 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 66 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 66 | 16312 | |
| 2 | AIR CLEANER MOUNTING Air Cleaner Gasket | 66 | 5198 | w/1 Bbl.; 1 or 2 Req'd.; 2 5/8" ID |
| 1 | CARB & FUEL INJECTION Carb. Mounting Gasket | 66 | 9249 | w/1 Bbl. |
| 1 | DISTRIBUTOR MOUNTING Distributor Mounting Gasket | 66 | 12665 | 1 9/16" OD |
| 10 3.8L 232 OHV V8 (16 Valve), 3.375" Bore 1951-54 | | | | |
| VIN Code "H" 1951, Eng. Codes "3H" 1952, "4H" 1953, "5H" 1954, "5HY" 1954 | | | | |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 54-51 | MS9001SH-1 | |
| 1 | FUEL PUMP Fuel Pump Bowl Gasket | 54-51 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | OIL PAN Oil Pan Gasket Set | 54-51 | OS10040C | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 54-51 | BS10053-1 | Rubber; Two-piece |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 54-51 | SS6418 | |
| 1 | CARB & FUEL INJECTION Carb. Mounting Gasket | 54-51 | 9093 | w/2 Bbl. |
| 11 4.0L 245.6 L-HEAD L6 (12 Valve), 3.3125" Bore 1949-50 | | | | |
| 1 | FUEL PUMP Fuel Pump Bowl Gasket | 50-49 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | CARB & FUEL INJECTION Carb. Mounting Gasket | 50-49 | 8013 | w/1 Bbl. |
| 12 4.2L 259 OHV V8 (16 Valve), 3.5625" Bore 1955-64 | | | | |
| VIN Code "V" 1960-64 | | | | |
| 1 | CYLINDER HEAD Head Set | 64-55 | HS7669S-2 | |
| 1 | FULL GASKET SET Full Gasket Set | 64-55 | FS7669S-2 | |
| 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set | 64-55 | MS9001SH-1 | |
| 1 | Exh. Manifold Gasket Set | 64-55 | MS9286SH | |
| 1 | FUEL PUMP Fuel Pump Mounting Gasket | 64-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 64-55 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | OIL PAN Oil Pan Gasket Set | 64-55 | OS10040C | |
| 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | 64-55 | BS10053-1 | Rubber; Two-piece |
| 1 | VALVE STEM SEAL SET Valve Stem Seal Set | 64-55 | SS10058 | |
| 1 | WATER OUTLET GASKET Water Outlet Gasket | 64-55 | 35062 | 1 13/16" ID |
| 1 | TIMING COVER Timing Cover Set | 64-55 | TCS10065 | |

Studebaker Car (Incl. Packard, Studebaker)

| 4.6L 283 OHV V8 (Chevrolet), 3.875" Bore (GMC Eng.) 1965-66 13 | | | | |
|--|-----------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 66-65 | 7733SH-1 | Head bolts not incl.; Head bolt replacement recommended; Embossed steel |
| 2 | Head Gasket | 66-65 | 501SD | Head bolts not incl.; Head bolt replacement recommended; PermaTorque Severe Duty® |
| 2 | Head Gasket | 66-65 | 7733PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 2 | Head Gasket | 66-65 | 8651PT | Hi-Perf. engine; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Gasket Spacer Shim | 66-65 | 7733SP | HeadSaver® |
| 1 | Head Set | 66-65 | HS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 66-65 | HS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| 2 | Head Bolt Set | 66-65 | ES72856 | Replacement recommended |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 66-65 | FS7733SH-2 | Embossed steel; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Full Gasket Set | 66-65 | FS7733PT-2 | PermaTorque®; Head bolts not incl.; Head bolt replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 66-65 | CS7733-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 66-65 | MS9617 | |
| 1 | Exh. Manifold Gasket Set | 66-65 | MS9275B | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 66-65 | 60985 | Opt. sintered metal; 2 1/32" ID |
| 1 | Exhaust Pipe Gasket | 66-65 | 8194 | Packing; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 66-65 | 6579 | Mounting; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 66-65 | 5182 | Plate |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-65 | OS5197C-2 | w/o Exh. pipe packing; Cork |
| 1 | Oil Pan Gasket Set | 66-65 | OS34509T | w/o Exh. pipe packing; PermaDryPlus®; Oil Pan SnapUps® incl. |
| 1 | Oil Pan Gasket Set | 66-65 | OS5197C-4 | w/Exh. pipe packing; Cork |
| 1 | Drain Plug Gasket | 66-65 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-65 | BS40013 | Rubber; Two-piece; Double lip |
| 1 | Rear Main Seal Set | 66-65 | BS11829-1 | Rubber; Two-piece; Offset double lip; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-65 | VS12869 | Cork; 5/32" thick |
| 1 | Valve Cover Gasket Set | 66-65 | VS12869AC | Cork; 7/32" thick |
| 1 | Valve Cover Gasket Set | 66-65 | VS50265C | Hi-Temp.; Cork |
| 1 | Valve Cover Gasket Set | 66-65 | VS12869T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 66-65 | VS12869R | Rubber |
| 2 | Load Spreader Set | 66-65 | ES72676 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-65 | SS5112 | O-ring |
| 1 | Valve Stem Seal Set | 66-65 | SS10058 | Opt. Umbrella seal for use w/O-ring seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 66-65 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 66-65 | 35562T | 1 13/16" ID; PermaDryPlus® |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Water Pump Gasket | 66-65 | 5152 | To block |
| 1 | Water Pump Gasket | 66-65 | 13032 | To plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 66-65 | TCS5124-1 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 66-65 | TCS45165 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 66-65 | 16202 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 66-65 | 16312 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 66-65 | 5198 | w/2 Bbl.; 2 5/8" ID |
| 1 | Air Cleaner Gasket | 66-65 | 60038 | w/4 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 66-65 | 9288 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 66-65 | 9474 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Distributor Mounting Gasket | 66-65 | 70194 | |
| QTY | OIL PUMP RETAINER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Shaft Guide | 66-65 | 72665 | Distributor to oil pump shaft retainer |

Studebaker Car (Incl. Packard, Studebaker)

| 14 4.7L 289 OHV V8 (16 Valve), 3.5625" Bore 1956-64 VIN Code "P" 1960-64 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 64-56 | HS7669S-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-56 | FS7669S-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 64-56 | MS9001SH-1 | |
| 1 | Exh. Manifold Gasket Set | 64-56 | MS9286SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-56 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 64-56 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-56 | OS10040C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-56 | BS10053-1 | Rubber; Two-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-56 | SS10058 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-56 | 35062 | 1 13/16" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-56 | TCS10065 | |
| 15 4.7L 289 OHV V8 (Supercharged), 3.5625" Bore 1957-64 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 64-63 | HS7669S-2 | Supercharged int. manifold gsks. not incl. |
| 1 | Head Set | 58-57 | HS7669S-2 | Supercharged int. manifold gsks. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-63 | FS7669S-2 | Supercharged int. manifold gsks. not incl. |
| 1 | Full Gasket Set | 58-57 | FS7669S-2 | Supercharged int. manifold gsks. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 64-63 | MS9286SH | |
| 1 | Exh. Manifold Gasket Set | 58-57 | MS9286SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 58-57 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 64-63 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 58-57 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-63 | OS10040C | |
| 1 | Oil Pan Gasket Set | 58-57 | OS10040C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-63 | BS10053-1 | Rubber; Two-piece |
| 1 | Rear Main Seal Set | 58-57 | BS10053-1 | Rubber; Two-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-63 | SS10058 | |
| 1 | Valve Stem Seal Set | 58-57 | SS10058 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-63 | 35062 | 1 13/16" ID |
| 1 | Water Outlet Gasket | 58-57 | 35062 | 1 13/16" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-63 | TCS10065 | |
| 1 | Timing Cover Set | 58-57 | TCS10065 | |
| 16 5.0L 304 OHV V8 (16 Valve), 3.6562" Bore 1963-64 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 64-63 | HS7669S-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-63 | FS7669S-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 64-63 | MS9001SH-1 | |
| 1 | Exh. Manifold Gasket Set | 64-63 | MS9286SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 64-63 | 773 | 1 5/8" ID x 2 1/8" OD |

(continued on next page)

Studebaker Car (Incl. Packard, Studebaker)

| 5.0L 304 OHV V8 (16 Valve), 3.6562" Bore 1963-64 16 (cont.) | | | | |
|---|---------------------------|-------|-----------|---|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-63 | OS10040C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-63 | BS10053-1 | Rubber; Two-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-63 | SS10058 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-63 | 35062 | 1 13/16" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-63 | TCS10065 | |
| 5.0L 304 OHV V8 (Supercharged), 3.6562" Bore 1963-64 17 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 64-63 | HS7669S-2 | Supercharged int. manifold gskts. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 64-63 | FS7669S-2 | Supercharged int. manifold gskts. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 64-63 | MS9286SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-63 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 64-63 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 64-63 | OS10040C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 64-63 | BS10053-1 | Rubber; Two-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-63 | SS10058 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-63 | 35062 | 1 13/16" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 64-63 | TCS10065 | |

Studebaker Truck

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.8L 169.6 L-HEAD L6 3" Bore (12 Valve) L/D Truck..... | 1941-60 | 1 | 3.7L 226.2 L-HEAD L6 3.3125" Bore (12 Valve) L/D Truck..... | 1938-39 | 6 |
| 2.8L 169.6 OHV L6 3" Bore (12 Valve) L/D Truck.... | 1961-64 | 2 | 4.0L 245.6 L-HEAD L6 3.3125" Bore (12 Valve) L/D Truck..... | 1950-60 | 7 |
| 3.0L 185.6 L-HEAD L6 3" Bore (12 Valve) L/D Truck..... | 1955-58 | 3 | 4.2L 259 OHV V8 3.5625" Bore (16 Valve) L/D Truck..... | 1957-64 | 8 |
| 3.6L 217.8 L-HEAD L6 3.25" Bore (12 Valve) L/D Truck..... | 1937 | 4 | 4.7L 289 OHV V8 3.5625" Bore (16 Valve) L/D Truck..... | 1957-64 | 9 |
| 3.7L 224 OHV V8 3.5625" Bore (16 Valve) L/D Truck..... | 1955-56 | 5 | | | |

| 2.8L 169.6 L-HEAD L6 (12 Valve), 3" Bore 1941-60 1 L/D Truck VIN Code "S" 1960 | | | | |
|--|-----------------------|-------|----------|-----------------------|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 60-46 | 7668S | |
| 1 | Head Gasket | 42-41 | 7668S | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 60-46 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 42-41 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 54-46 | OS4434C | |
| 1 | Oil Pan Gasket Set | 42-41 | OS4434C | |

Studebaker Truck

| | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| 2 2.8L 169.6 OHV L6 (12 Valve), 3" Bore 1961-64 L/D Truck VIN Code "S" 1961-64 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 64-61 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 64-61 | SS10058 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 64-61 | 35062 | 1 13/16" ID |
| 3 3.0L 185.6 L-HEAD L6 (12 Valve), 3" Bore 1955-58 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 58-55 | 7668S | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 58-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 58-55 | 773 | 1 5/8" ID x 2 1/8" OD |
| 4 3.6L 217.8 L-HEAD L6 (12 Valve), 3.25" Bore 1937 L/D Truck | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 37 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 37 | 8013 | w/1 Bbl. |
| 5 3.7L 224 OHV V8 (16 Valve), 3.5625" Bore 1955-56 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 56-55 | HS7669S-2 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 56-55 | FS7669S-2 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 56-55 | MS9001SH-1 | |
| 1 | Exh. Manifold Gasket Set | 56-55 | MS9286SH | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 56-55 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Bowl Gasket | 56-55 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 56-55 | OS10040C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 56-55 | BS10053-1 | Rubber; Two-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 56 | SS10058 | |
| 1 | Valve Stem Seal Set | 55 | SS6418 | 1st Design |
| 1 | Valve Stem Seal Set | 55 | SS10058 | 2nd Design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 56-55 | 35062 | 1 13/16" ID |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 56-55 | TCS10065 | |
| 6 3.7L 226.2 L-HEAD L6 (12 Valve), 3.3125" Bore 1938-39 L/D Truck | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 39-38 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 39-38 | 8013 | w/1 Bbl. |
| 7 4.0L 245.6 L-HEAD L6 (12 Valve), 3.3125" Bore 1950-60 L/D Truck | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Bowl Gasket | 60-57 | 773 | 1 5/8" ID x 2 1/8" OD |
| 1 | Fuel Pump Bowl Gasket | 54-50 | 773 | 1 5/8" ID x 2 1/8" OD |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 60-57 | 8013 | w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 54-50 | 8013 | w/1 Bbl. |

Studebaker Truck

| 4.2L 259 OHV V8 (16 Valve), 3.5625" Bore 1957-64 8 L/D Truck | | | | |
|--|---|--------------------------------|---|--|
| QTY 1 | CYLINDER HEAD Head Set | YEARS 64-57 | PART NO. HS7669S-2 | DESCRIPTION |
| QTY 1 | FULL GASKET SET Full Gasket Set | YEARS 64-57 | PART NO. FS7669S-2 | DESCRIPTION |
| QTY 1 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set Exh. Manifold Gasket Set | YEARS 64-57 64-57 | PART NO. MS9001SH-1 MS9286SH | DESCRIPTION |
| QTY 1 1 | FUEL PUMP Fuel Pump Mounting Gasket Fuel Pump Bowl Gasket | YEARS 64-57 64-57 | PART NO. 6579 773 | DESCRIPTION May also be used as a fuel pump block-off plate gasket if desired 1 5/8" ID x 2 1/8" OD |
| QTY 1 | OIL PAN Oil Pan Gasket Set | YEARS 64-57 | PART NO. OS10040C | DESCRIPTION |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 64-57 | PART NO. BS10053-1 | DESCRIPTION Rubber; Two-piece |
| QTY 1 | VALVE STEM SEAL SET Valve Stem Seal Set | YEARS 64-57 | PART NO. SS10058 | DESCRIPTION |
| QTY 1 | WATER OUTLET GASKET Water Outlet Gasket | YEARS 64-57 | PART NO. 35062 | DESCRIPTION 1 13/16" ID |
| QTY 1 | TIMING COVER Timing Cover Set | YEARS 64-57 | PART NO. TCS10065 | DESCRIPTION |
| 4.7L 289 OHV V8 (16 Valve), 3.5625" Bore 1957-64 9 L/D Truck | | | | |
| QTY 1 | CYLINDER HEAD Head Set | YEARS 64-57 | PART NO. HS7669S-2 | DESCRIPTION |
| QTY 1 | FULL GASKET SET Full Gasket Set | YEARS 64-57 | PART NO. FS7669S-2 | DESCRIPTION |
| QTY 1 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set Exh. Manifold Gasket Set | YEARS 64-57 64-57 | PART NO. MS9001SH-1 MS9286SH | DESCRIPTION |
| QTY 1 1 | FUEL PUMP Fuel Pump Mounting Gasket Fuel Pump Bowl Gasket | YEARS 64-57 64-57 | PART NO. 6579 773 | DESCRIPTION May also be used as a fuel pump block-off plate gasket if desired 1 5/8" ID x 2 1/8" OD |
| QTY 1 | OIL PAN Oil Pan Gasket Set | YEARS 64-57 | PART NO. OS10040C | DESCRIPTION |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 64-57 | PART NO. BS10053-1 | DESCRIPTION Rubber; Two-piece |
| QTY 1 | VALVE STEM SEAL SET Valve Stem Seal Set | YEARS 64-57 | PART NO. SS10058 | DESCRIPTION |
| QTY 1 | WATER OUTLET GASKET Water Outlet Gasket | YEARS 64-57 | PART NO. 35062 | DESCRIPTION 1 13/16" ID |
| QTY 1 | TIMING COVER Timing Cover Set | YEARS 64-57 | PART NO. TCS10065 | DESCRIPTION |

Subaru Car

| Engine Finding Index | | | | | |
|--|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.2L 1189cc SOHC L3 78mm Bore (9 Valve)..... | 1987-90 | 1 | 1.8L 1781cc OHV Turbo H4 92mm Bore (8 Valve) .. | 1983-84 | 6 |
| 1.6L 1595cc OHV H4 92mm Bore (8 Valve)..... | 1976-88 | 2 | 2.2L 2212cc SOHC H4 96.9mm Bore (16 Valve)..... | 1990 | 7 |
| 1.8L 1781cc OHV H4 92mm Bore (8 Valve)..... | 1980-89 | 3 | 2.2L 2212cc SOHC Turbo H4 96.9mm Bore (16 | | |
| 1.8L 1781cc SOHC H4 92mm Bore (8 Valve)..... | 1985-90 | 4 | Valve)..... | 1990 | 8 |
| 1.8L 1781cc SOHC Turbo H4 92mm Bore (8 | | | 2.7L 2672cc SOHC H6 92mm Bore (12 Valve)..... | 1988-90 | 9 |
| Valve)..... | 1985-90 | 5 | | | |

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| EA71 | 1.6L 1595cc OHV H4 92mm Bore (8 Valve) | 2 | EA81 | 1.8L 1781cc OHV H4 92mm Bore (8 Valve) | 3 |

(continued on next page)

Subaru Car

Engine Code Index

| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
|-------------|--|----------|-------------|---|----------|
| EA81T..... | 1.8L 1781cc OHV Turbo H4 92mm Bore (8 Valve)..... | 6 | EJ22EZ..... | 2.2L 2212cc SOHC H4 96.9mm Bore (16 Valve)..... | 7 |
| EA82..... | 1.8L 1781cc SOHC H4 92mm Bore (8 Valve)..... | 4 | EJ22T..... | 2.2L 2212cc SOHC Turbo H4 96.9mm Bore (16 Valve)..... | 8 |
| EA82T..... | 1.8L 1781cc SOHC Turbo H4 92mm Bore (8 Valve)..... | 5 | EJ222..... | 2.2L 2212cc SOHC H4 96.9mm Bore (16 Valve)..... | 7 |
| EF12..... | 1.2L 1189cc SOHC L3 78mm Bore (9 Valve)..... | 1 | ER27..... | 2.7L 2672cc SOHC H6 92mm Bore (12 Valve)..... | 9 |
| EJ22E..... | 2.2L 2212cc SOHC H4 96.9mm Bore (16 Valve)..... | 7 | | | |

1 1.2L 1189cc SOHC L3 (9 Valve), 78mm Bore 1987-90 Eng. Code "EF12" 1987-94

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|------------|---|
| 1 | Head Gasket | 90-87 | 9528PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9528PT-1 | w/MFI; Head bolts & thermostat O-ring not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-87 | HS9528PT | w/2 Bbl.; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9528 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94257 | w/MFI |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93814 | w/2 Bbl. |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS94304 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60710 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30581C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40559 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50317R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-87 | ES72124 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35395 | w/2 Bbl. |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45794 | |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45745 | |

2 1.6L 1595cc OHV H4 (8 Valve), 92mm Bore 1976-88 Eng. Code "EA71" 1976-88

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------|-------|-------------|--------------------------------|
| 2 | Head Gasket | 88-76 | 21205PT-1 | 2 Req'd. |
| 1 | Head Set | 88-76 | HS21205PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-76 | CS21205 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-76 | MS22764 | |
| 1 | Exh. Manifold Gasket Set | 88-82 | MS91443 | |
| 1 | Exh. Manifold Gasket Set | 81-76 | MS91075 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-83 | 60566 | Converter |
| 2 | Exhaust Pipe Gasket | 82-76 | 60459 | Converter; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-76 | OS20107C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-76 | BS40265 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-76 | VS26082C | |

(continued on next page)

Subaru Car

| 1.6L 1595cc OHV H4 (8 Valve), 92mm Bore 1976-88 2 Eng. Code "EA71" 1976-88 (cont.) | | | | |
|--|---|--|--|--|
| QTY 1 | WATER OUTLET GASKET Water Outlet Gasket | YEARS 88-76 | PART NO. 35298-1 | DESCRIPTION |
| QTY 1 | WATER PUMP Water Pump Gasket | YEARS 88-80 | PART NO. 35250 | DESCRIPTION |
| QTY 1 | TIMING COVER Crankshaft Front Seal Set | YEARS 88-76 | PART NO. TCS16189 | DESCRIPTION |
| QTY 1 | EXHAUST GAS RECIRCULATION EGR Gasket | YEARS 88-76 | PART NO. 70004 | DESCRIPTION |
| 1.8L 1781cc OHV H4 (8 Valve), 92mm Bore 1980-89 3 Eng. Code "EA81" 1980-89 | | | | |
| QTY 2 1 | CYLINDER HEAD Head Gasket Head Set | YEARS 89-80 89-80 | PART NO. 8818PT HS8818PT | DESCRIPTION 2 Req'd. Premium valve stem seals incl. |
| QTY 1 1 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set Exh. Manifold Gasket Set Exh. Manifold Gasket Set | YEARS 89-80 89-82 81-80 | PART NO. MS22764 MS91443 MS91075 | DESCRIPTION |
| QTY 1 1 2 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket Exhaust Pipe Gasket Exhaust Pipe Gasket | YEARS 89-85 84-83 82-80 | PART NO. 60566 60460 60459 | DESCRIPTION Converter Converter Converter; 2 Req'd. |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 89-80 | PART NO. BS40387 | DESCRIPTION Rubber; One-piece |
| QTY 1 | VALVE COVER Valve Cover Gasket Set | YEARS 89-80 | PART NO. VS50204C | DESCRIPTION |
| QTY 1 | WATER OUTLET GASKET Water Outlet Gasket | YEARS 89-80 | PART NO. 35298-1 | DESCRIPTION |
| QTY 1 | WATER PUMP Water Pump Gasket | YEARS 89-80 | PART NO. 35250 | DESCRIPTION |
| QTY 1 | TIMING COVER Crankshaft Front Seal Set | YEARS 89-80 | PART NO. TCS45540 | DESCRIPTION |
| QTY 1 | EXHAUST GAS RECIRCULATION EGR Gasket | YEARS 89-80 | PART NO. 70004 | DESCRIPTION |
| 1.8L 1781cc SOHC H4 (8 Valve), 92mm Bore 1985-90 4 Eng. Code "EA82" 1985-94 | | | | |
| QTY 2 1 | CYLINDER HEAD Head Gasket Head Set | YEARS 90-85 90-85 | PART NO. 9392PT HS9392PT-2 | DESCRIPTION 2 Req'd. PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY 1 | CONVERSION SET Gasket Conversion Set | YEARS 90-85 | PART NO. CS9390 | DESCRIPTION |
| QTY 1 1 1 1 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set Int. Manifold Gasket Set Int. Manifold Gasket Set Exh. Manifold Gasket Set Exh. Manifold Gasket Set | YEARS 90-85 90-85 89-85 90-86 85 | PART NO. MS92993 MS22764 MS22764 MS93227 MS91075 | DESCRIPTION w/MFI w/TBI w/2 Bbl. |
| QTY 1 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket Exhaust Pipe Gasket | YEARS 90-85 90-85 | PART NO. 60460 60459 | DESCRIPTION Front; Converter Rear; Converter |
| QTY 1 | OIL PAN Oil Pan Gasket Set | YEARS 90-85 | PART NO. OS30509C | DESCRIPTION |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 90-85 | PART NO. BS40387 | DESCRIPTION Rubber; One-piece |
| QTY 1 | VALVE COVER Valve Cover Gasket Set | YEARS 90-85 | PART NO. VS50273R | DESCRIPTION w/Grommets; PermaDry® molded rubber gskts. incl. |
| QTY 1 | VALVE STEM SEAL SET Valve Stem Seal Set | YEARS 90-85 | PART NO. SS72658 | DESCRIPTION Premium valve stem seals incl. |

(continued on next page)

Subaru Car

| 4 1.8L 1781cc SOHC H4 (8 Valve), 92mm Bore 1985-90 (cont.) Eng. Code "EA82" 1985-94 | | | | |
|---|----------------------------|-------|----------|--|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35298-1 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-85 | 35343 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-85 | ES72760 | |
| 1 | Crankshaft Front Seal Set | 90-85 | TCS45540 | |
| 1 | Camshaft Front Seal Set | 90-85 | TCS45687 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-85 | 70004 | |
| 5 1.8L 1781cc SOHC Turbo H4 (8 Valve), 92mm Bore 1985-90 Eng. Code "EA82T" 1985-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90-85 | 9392PT | 2 Req'd. |
| 1 | Head Set | 90-85 | HS9392PT | PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-85 | CS9390 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-85 | MS92993 | |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS92996 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-85 | 60460 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-85 | 60459 | Rear; Converter |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-85 | OS30509C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-85 | BS40387 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-85 | VS50273R | w/Grommets; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-85 | SS72658 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35298-1 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-85 | 35343 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-85 | ES72760 | |
| 1 | Crankshaft Front Seal Set | 90-85 | TCS45540 | |
| 1 | Camshaft Front Seal Set | 90-85 | TCS45687 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-85 | 70004 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 90-85 | ES72719 | |
| 6 1.8L 1781cc OHV Turbo H4 (8 Valve), 92mm Bore 1983-84 Eng. Code "EA81T" 1983-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 84-83 | 8818PT | 2 Req'd. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-83 | MS22764 | |
| 1 | Exh. Manifold Gasket Set | 84-83 | MS91443 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-83 | 60460 | Converter |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-83 | BS40387 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-83 | VS50204C | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-83 | 35298-1 | |

(continued on next page)

Subaru Car

| 1.8L 1781cc OHV Turbo H4 (8 Valve), 92mm Bore 1983-84 6 Eng. Code "EA81T" 1983-84 (cont.) | | | | |
|--|---------------------------|-------|----------|---|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-83 | 35250 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 84-83 | TCS45540 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-83 | 70004 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 84-83 | ES72719 | |
| 2.2L 2212cc SOHC H4 (16 Valve), 96.9mm Bore 1990 7 Eng. Codes "EJ22E" 1990-2001, "EJ22EZ" 1997-2001, "EJ222" 1999-2001 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90 | 9854PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd. |
| 1 | Head Set | 90 | HS9854PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9854 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94987 | |
| 1 | Exh. Manifold Gasket Set | 90 | MS95088 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60723 | Converter |
| 1 | Exhaust Pipe Gasket | 90 | 60957 | Crossover |
| 1 | Exhaust Pipe Gasket | 90 | 60871 | To front pipe |
| 1 | Exhaust Pipe Gasket | 90 | 60992 | To manifold |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30656C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40666 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50395R | w/Grommets; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72814 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 35524 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35747 | Improved design |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45919 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45918 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60920 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70004 | |
| 2.2L 2212cc SOHC Turbo H4 (16 Valve), 96.9mm Bore 1990 8 Eng. Code "EJ22T" 1990-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 90 | 9856PT | Head bolts not incl.; Head bolt replacement recommended; 2 Req'd.; PermaTorqueMLS® |
| 1 | Head Set | 90 | HS9856PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9854 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94987 | |
| 1 | Exh. Manifold Gasket Set | 90 | MS95088 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60957 | Crossover |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30656C | |

(continued on next page)

Subaru Car

| | | | | |
|--|---------------------------|-------|----------|--|
| 8 2.2L 2212cc SOHC Turbo H4 (16 Valve), 96.9mm Bore 1990 (cont.) Eng. Code "EJ22T" 1990-95 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40666 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50395R | w/Grommets; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72814 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 35524 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35747 | Improved design |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45919 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45918 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60920 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70004 | |
| 9 2.7L 2672cc SOHC H6 (12 Valve), 92mm Bore 1988-90 Eng. Code "ER27" 1988-91 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-88 | 60460 | Converter |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40387 | Rubber; One-piece |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35298-1 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35343 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45540 | |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45687 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70004 | |

Subaru SUV's - See Subaru Truck Subaru Truck (Incl. SUV's)

| Engine Finding Index | | | | | |
|---|---|----------|--|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.6L 1595cc OHV H4 92mm Bore (8 Valve) L/D Truck..... | 1978-80 | 1 | 1.8L 1781cc OHV Turbo H4 92mm Bore (8 Valve) L/D Truck | 1983-84 | 3 |
| 1.8L 1781cc OHV H4 92mm Bore (8 Valve) L/D Truck..... | 1980-87 | 2 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| EA71..... | 1.6L 1595cc OHV H4 92mm Bore (8 Valve) L/D Truck..... | 1 | EA81T..... | 1.8L 1781cc OHV Turbo H4 92mm Bore (8 Valve) L/D Truck..... | 3 |
| EA81..... | 1.8L 1781cc OHV H4 92mm Bore (8 Valve) L/D Truck..... | 2 | | | |

| | | | | |
|--|---------------|-------|-------------|--------------------------------|
| 1 1.6L 1595cc OHV H4 (8 Valve), 92mm Bore 1978-80 L/D Truck Eng. Code "EA71" 1978-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 80-78 | 21205PT-1 | 2 Req'd. |
| 1 | Head Set | 80-78 | HS21205PT-1 | Premium valve stem seals incl. |

(continued on next page)

Subaru Truck (Incl. SUV's)

| 1.6L 1595cc OHV H4 (8 Valve), 92mm Bore 1978-80 1 L/D Truck Eng. Code "EA71" 1978-80 (cont.) | | | | |
|--|-----------------------------------|-------|----------|--------------------------------|
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-78 | CS21205 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-78 | MS22764 | |
| 1 | Exh. Manifold Gasket Set | 80-78 | MS91075 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-78 | 60459 | Converter; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-78 | OS20107C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-78 | BS40265 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-78 | VS26082C | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-78 | 35298-1 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80 | 35250 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 80-78 | TCS16189 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-78 | 70004 | |
| 1.8L 1781cc OHV H4 (8 Valve), 92mm Bore 1980-87 2 L/D Truck Eng. Code "EA81" 1980-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 87-80 | 8818PT | 2 Req'd. |
| 1 | Head Set | 87-80 | HS8818PT | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 87-80 | MS22764 | |
| 1 | Exh. Manifold Gasket Set | 87-82 | MS91443 | |
| 1 | Exh. Manifold Gasket Set | 81-80 | MS91075 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-85 | 60566 | Converter |
| 1 | Exhaust Pipe Gasket | 84-83 | 60460 | Converter |
| 2 | Exhaust Pipe Gasket | 82-80 | 60459 | Converter; 2 Req'd. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-80 | BS40387 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-80 | VS50204C | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-80 | 35298-1 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-80 | 35250 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 87-80 | TCS45540 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-80 | 70004 | |
| 1.8L 1781cc OHV Turbo H4 (8 Valve), 92mm Bore 1983-84 3 L/D Truck Eng. Code "EA81T" 1983-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 84-83 | 8818PT | 2 Req'd. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-83 | MS22764 | |
| 1 | Exh. Manifold Gasket Set | 84-83 | MS91443 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-83 | 60460 | Converter |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-83 | BS40387 | Rubber; One-piece |

(continued on next page)

Subaru Truck (Incl. SUV's)

| 3 1.8L 1781cc OHV Turbo H4 (8 Valve), 92mm Bore 1983-84 (cont.) L/D Truck Eng. Code "EA81T" 1983-84 | | | | |
|---|---------------------------|-------|----------|-------------|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-83 | VS50204C | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-83 | 35298-1 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-83 | 35250 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 84-83 | TCS45540 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 84-83 | 70004 | |
| QTY | TURBO MOUNTING SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Turbo Mtg. Gasket Set | 84-83 | ES72719 | |

Sunbeam

| Engine Finding Index | | | | | |
|---|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 4.3L 4261cc (260) OHV V8 3.7969" Bore (Ford Eng.) | 1964-67 | 1 | 4.7L 4737cc (289) OHV V8 4" Bore (Ford Eng.) | 1964-68 | 2 |

| 1 4.3L 4261cc (260) OHV V8, 3.7969" Bore (Ford Eng.) 1964-67 | | | | |
|---|----------------------------|-------|-------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 67-64 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 67-64 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 67-64 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 67-64 | HS8548PT-11 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-64 | FS8548PT-16 | Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 67-64 | CS8548-4 | Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 67-64 | MS90103-1 | |
| 1 | Exh. Manifold Gasket Set | 67-64 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 67-64 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 67-64 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 67-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-64 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 67-64 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 67-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-64 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-64 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 67-64 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 67-64 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 67-64 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-64 | SS72562 | Exh.; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 67-64 | SS13364-1 | Int.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 67-64 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 67-64 | 13267 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 67-64 | TCS45008 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 67-64 | TCS45168 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 67-64 | 16213 | Use w/installation tool |

(continued on next page)

| 4.3L 4261cc (260) OHV V8, 3.7969" Bore (Ford Eng.) 1964-67 1 (cont.) | | | | |
|--|----------------------------|-------|-------------|---|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 67-64 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 67-64 | 60032 | w/2 Bbl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-64 | 60094-1 | w/2 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 67-64 | 5511 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 67-64 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 67-64 | 70083 | Mounting |
| 4.7L 4737cc (289) OHV V8, 4" Bore (Ford Eng.) 1964-68 2 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 68-64 | 9333PT-1 | Hi-Perf. engine |
| 2 | Head Gasket | 68-64 | 8548PT-2 | PermaTorque® |
| 2 | Head Gasket Spacer Shim | 68-64 | 8548SP-1 | HeadSaver® |
| 1 | Head Set | 68-64 | HS8548PT-11 | Hi-Perf. & Special int. manifold gsks. & valve stem seals not incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 68-64 | FS8548PT-16 | Hi-Perf. & Special int. manifold gsks. & valve stem seals not incl.; Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 68-64 | CS8548-4 | Water pump to plate gskt. not incl.; Multi-piece oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 68-64 | MS90103-1 | Exc. Hi-Perf. & Special |
| 1 | Int. Manifold Gasket Set | 68-64 | MS90116-1 | Hi-Perf. & Special |
| 1 | Exh. Manifold Gasket Set | 68-64 | MS90000 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 68-64 | 60985 | Opt. sintered metal; 1 or 2 Req'd.; 2 1/32" ID |
| 2 | Exhaust Pipe Gasket | 68-64 | 8194 | Packing; 1 or 2 Req'd.; 2 1/32" ID |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 68-64 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-64 | OS13260C | Multi-piece; Cork |
| 1 | Oil Pan Gasket Set | 68-64 | OS13260T | PermaDryPlus® one-piece molded rubber gskt. incl.; Oil Pan SnapUps® incl. |
| 1 | Drain Plug Gasket | 68-64 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-64 | BS30136 | Rubber; Two-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-64 | VS13264C | Cork |
| 1 | Valve Cover Gasket Set | 68-64 | VS50029C | Hi-Temp.; w/Compression stops |
| 1 | Valve Cover Gasket Set | 68-64 | VS13264T | PermaDryPlus®; Improved design |
| 1 | Valve Cover Gasket Set | 68-64 | VS13264R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 68-64 | SS72562 | Exh.; Exc. Hi-Perf. & Special; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 68-64 | SS13364-1 | Int.; Exc. Hi-Perf. & Special; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-64 | 35067 | 1 13/16" ID |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 68-66 | 35211 | Plate to block |
| 1 | Water Pump Gasket | 68-64 | 35019 | Pump to plate |
| 1 | Water Pump Gasket | 65 | 13267 | Plate to block; 1st Design |
| 1 | Water Pump Gasket | 65 | 35211 | Plate to block; 2nd Design |
| 1 | Water Pump Gasket | 64 | 13267 | Plate to block |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 68-64 | TCS45008 | w/o Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Timing Set w/Sleeve & Seal | 68-64 | TCS45168 | w/Sleeve 'N' Seal®; Water pump to plate gskt. not incl. |
| 1 | Repair Sleeve | 68-64 | 16213 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 68-64 | 16310 | |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 68-64 | 60032 | w/2 Bbl. |
| 1 | Air Cleaner Gasket | 68-64 | 60032 | w/4 Bbl. |

(continued on next page)

Sunbeam

| 2 4.7L 4737cc (289) OHV V8, 4" Bore (Ford Eng.) 1964-68 (cont.) | | | | |
|---|-----------------------|-------|----------|---|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 68-67 | 60046 | w/4 Bbl.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 68-64 | 60094-1 | w/2 Bbl. |
| 2 | Carb. Mounting Gasket | 66-65 | 60059 | w/4 Bbl.; Exc. Hi-Perf. |
| 2 | Carb. Mounting Gasket | 66-65 | 60046 | w/4 Bbl.; Hi-Perf.; 2 Req'd. |
| 2 | Carb. Mounting Gasket | 64 | 60059 | w/4 Bbl. |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 68-64 | 5511 | Distributor mounting; O-ring |
| 1 | O-Ring | 67-65 | 13069 | Distributor mounting; Molded tapered washer |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 68-64 | 72516 | Inlet tube |
| 1 | Oil Pump Gasket | 68-64 | 70083 | Mounting |

Suzuki Car

| Engine Finding Index | | | | | |
|---|---|----------|--|--|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.0L 993cc SOHC L3 74mm Bore (6 Valve)..... | 1985-88 | 1 | 1.3L 1324cc SOHC L4 74mm Bore (8 Valve)..... | 1989-90 | 4 |
| 1.0L 993cc SOHC Turbo L3 74mm Bore (6 Valve) .. | 1985-88 | 2 | | | |
| 1.3L 1298cc DOHC L4 74mm Bore (16 Valve) | 1989-90 | 3 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| G10..... | 1.0L 993cc SOHC L3 74mm Bore (6 Valve) | 1 | G13B | 1.3L 1298cc DOHC L4 74mm Bore (16 Valve) | 3 |
| G10-T | 1.0L 993cc SOHC Turbo L3 74mm Bore (6 Valve)..... | 2 | | | |
| G13A | 1.3L 1324cc SOHC L4 74mm Bore (8 Valve) | 4 | | | |

| 1 1.0L 993cc SOHC L3 (6 Valve), 74mm Bore 1985-88 Eng. Code "G10" 1985-88 & 1992-94 | | | | |
|---|---------------------------|-------|----------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-85 | 9435PT | Head bolts not incl.; Head bolt replacement required |
| 1 | Head Set | 88-85 | HS9435PT | Head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 88-85 | ES74015 | Head bolts w/Washers; Replacement required |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-85 | CS9435 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-85 | MS93267 | |
| 1 | Exh. Manifold Gasket Set | 88-85 | MS93268 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Flange | 88-85 | 23561 | Converter; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 88-85 | 60479 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-85 | 27252 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-85 | OS30540C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-85 | BS40522 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-85 | VS50292C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-85 | SS72675 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-85 | 35365 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-85 | 35366 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-85 | TCS45461 | |

(continued on next page)

| 1.0L 993cc SOHC L3 (6 Valve), 74mm Bore 1985-88 1 Eng. Code "G10" 1985-88 & 1992-94 (cont.) | | | | |
|---|---------------------------|-------|----------|--|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 88-85 | TCS45852 | |
| 1.0L 993cc SOHC Turbo L3 (6 Valve), 74mm Bore 1985-88 2 Eng. Code "G10-T" 1985-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-85 | 9435PT | Head bolts not incl.; Head bolt replacement required |
| 1 | Head Set | 88-85 | HS9435PT | Turbo mounting gskts. & head bolts not incl.; Head bolt replacement required; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 88-85 | ES74015 | Head bolts w/Washers; Replacement required |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-85 | CS9435 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-85 | MS93267 | |
| 1 | Exh. Manifold Gasket Set | 88-85 | MS93268 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-85 | 23561 | Converter; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 88-85 | 60479 | Packing |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-85 | 27252 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-85 | OS30540C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-85 | BS40522 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-85 | VS50292C | Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-85 | SS72675 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-85 | 35365 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-85 | 35366 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-85 | TCS45461 | |
| 1 | Camshaft Front Seal Set | 88-85 | TCS45852 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 88-85 | 61032 | w/MFI |
| 1.3L 1298cc DOHC L4 (16 Valve), 74mm Bore 1989-90 3 Eng. Code "G13B" 1989-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9623PT | |
| 1 | Head Set | 90-89 | HS9623PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9117 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94325 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS95249 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60566 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-89 | 60816 | Rear; Converter |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30594C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40522 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50332R | w/o Semi-circular plug; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS70360 | Premium valve stem seals incl.; Improved design |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35365 | Thermostat |

(continued on next page)

Suzuki Car

| | | | | |
|--|-----------------------------------|--------------|-----------------|-------------------------------------|
| 3 1.3L 1298cc DOHC L4 (16 Valve), 74mm Bore 1989-90 (cont.) Eng. Code "G13B" 1989-94 | | | | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35366 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45461 | Must be used w/OS 30594C |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45852 | 2 Req'd. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 71164 | |
| 4 1.3L 1324cc SOHC L4 (8 Valve), 74mm Bore 1989-90 Eng. Code "G13A" 1989-97 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 9623PT | |
| 1 | Head Set | 90-89 | HS9117PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9117 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94326 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94324 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-89 | 60816 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-89 | 60566 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-89 | 70030 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30594C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40522 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50323C | w/Grommets; Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72675-1 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35451 | Thermostat housing; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 35365 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35366 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45461 | Must be used w/OS 30594C |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45852 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 60921 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 71164 | |

Suzuki SUV's - See Suzuki Truck Suzuki Truck (Incl. SUV's)

| Engine Finding Index | | | | | |
|--|---------|----------|--|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.3L 1324cc SOHC L4 74mm Bore (8 Valve) L/D Truck..... | 1985-90 | 1 | 1.6L 1590cc SOHC L4 75mm Bore (8 Valve) L/D Truck..... | 1989-90 | 2 |

Suzuki Truck (Incl. SUV's)

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|--------------------|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| G13A | 1.3L 1324cc SOHC L4 74mm Bore (8 Valve) L/D Truck..... | 1 | | | |
| G16KC..... | 1.6L 1590cc SOHC L4 75mm Bore (8 Valve) L/D Truck..... | 2 | | | |

| | |
|---|----------|
| 1.3L 1324cc SOHC L4 (8 Valve), 74mm Bore 1985-90 | 1 |
| L/D Truck Eng. Code "G13A" 1985-95 | |

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-----------|--------------------------------|
| 1 | Head Gasket | 90-85 | 9623PT | |
| 1 | Head Set | 90-85 | HS9117PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-85 | CS9117 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-85 | MS94065 | |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS94478 | Improved design |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60566 | Flange |
| 2 | Exhaust Pipe Gasket | 90-85 | 60816 | Converter; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 89-85 | 60479 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 90-85 | 70030 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-85 | OS30594C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-85 | BS40522 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-85 | VS50323C | w/Grommets; Cork |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-85 | SS72675-1 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-85 | 35416 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-85 | 35366 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-85 | TCS45461 | Must be used w/OS 30594C |
| 1 | Camshaft Front Seal Set | 90-85 | TCS45852 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 60840 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-85 | 71164 | |

| | |
|---|----------|
| 1.6L 1590cc SOHC L4 (8 Valve), 75mm Bore 1989-90 | 2 |
| L/D Truck Eng. Code "G16KC" 1989-95 | |

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------|-------|----------|--------------------------------|
| 1 | Head Gasket | 90-89 | 9683PT-1 | |
| 1 | Head Set | 90-89 | HS9683PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-89 | CS9683 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS94477 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS94478 | Improved design |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60566 | Converter |
| 1 | Exhaust Pipe Gasket | 90-89 | 23566 | Packing |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS30594C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40603 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50323C | w/Grommets; Cork |

(continued on next page)

Suzuki Truck (Incl. SUV's)

| 2 1.6L 1590cc SOHC L4 (8 Valve), 75mm Bore 1989-90 (cont.) L/D Truck Eng. Code "G16KC" 1989-95 | | | | |
|--|----------------------------|-------|-----------|--------------------------------|
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72675-1 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-89 | 35416 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35366 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-89 | ES72778 | |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45895 | |
| 1 | Camshaft Front Seal Set | 90-89 | TCS45852 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90-89 | 60840 | w/TBI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-89 | 71164 | |

Toyota Car (Incl. Lexus, Scion, Toyota)

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.1L 1077cc OHV L4 75mm Bore (8 Valve) | 1968-69 | 1 | 2.0L 1974cc SOHC Turbo-Diesel L4 86mm Bore (8 Valve)..... | 1986 | 16 |
| 1.2L 1166cc OHV L4 75mm Bore (8 Valve) | 1969-79 | 2 | 2.0L 1995cc SOHC L4 84mm Bore (8 Valve)..... | 1983-86 | 17 |
| 1.3L 1290cc OHV L4 75mm Bore (8 Valve) | 1981-84 | 3 | 2.0L 1998cc DOHC L4 86mm Bore (16 Valve) | 1986-90 | 18 |
| 1.5L 1452cc SOHC L4 77.5mm Bore (8 Valve)..... | 1980-88 | 4 | 2.0L 1998cc DOHC Turbo L4 86mm Bore (16 Valve)..... | 1988-90 | 19 |
| 1.5L 1456cc SOHC L4 73mm Bore (12 Valve)..... | 1987-90 | 5 | 2.2L 2164cc DOHC L4 87mm Bore (16 Valve) | 1990 | 20 |
| 1.6L 1587cc SOHC L4 81mm Bore (8 Valve)..... | 1983-87 | 6 | 2.2L 2189cc SOHC L4 88.5mm Bore (8 Valve)..... | 1975-80 | 21 |
| 1.6L 1587cc SOHC L4 81mm Bore (8 Valve)..... | 1984-88 | 7 | 2.4L 2366cc SOHC L4 92mm Bore (8 Valve)..... | 1981-85 | 22 |
| 1.6L 1587cc DOHC L4 81mm Bore (16 Valve) | 1985-90 | 8 | 2.5L 2507cc DOHC V6 87.5mm Bore (24 Valve)..... | 1988-90 | 23 |
| 1.6L 1587cc DOHC L4 81mm Bore (Supercharged)..... | 1988-89 | 9 | 2.6L 2563cc SOHC L6 80mm Bore (12 Valve)..... | 1971-80 | 24 |
| 1.6L 1588cc OHV L4 85mm Bore (8 Valve) | 1971-79 | 10 | 2.8L 2759cc SOHC L6 83mm Bore (12 Valve)..... | 1981-82 | 25 |
| 1.8L 1770cc OHV L4 85mm Bore (8 Valve) | 1980-82 | 11 | 2.8L 2759cc DOHC L6 83mm Bore (12 Valve) | 1982-88 | 26 |
| 1.8L 1839cc SOHC Diesel L4 83mm Bore (8 Valve)..... | 1984-85 | 12 | 3.0L 2954cc DOHC L6 83mm Bore (24 Valve) | 1986-90 | 27 |
| 1.8L 1839cc SOHC Turbo-Diesel L4 83mm Bore (8 Valve)..... | 1984-86 | 13 | 3.0L 2954cc DOHC Turbo L6 83mm Bore (24 Valve)..... | 1987-90 | 28 |
| 1.9L 1858cc SOHC L4 86mm Bore (8 Valve)..... | 1969-71 | 14 | 4.0L 3969cc DOHC V8 87.5mm Bore (32 Valve)..... | 1990 | 29 |
| 2.0L 1968cc SOHC L4 88.5mm Bore (8 Valve)..... | 1972-74 | 15 | | | |

| Engine Code Index | | | | | |
|--------------------------|---|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| KC..... | 1.1L 1077cc OHV L4 75mm Bore (8 Valve) | 1 | 22R..... | 2.4L 2366cc SOHC L4 92mm Bore (8 Valve) | 22 |
| 1AC..... | 1.5L 1452cc SOHC L4 77.5mm Bore (8 Valve)..... | 4 | 22REC..... | 2.4L 2366cc SOHC L4 92mm Bore (8 Valve) | 22 |
| 1CLC..... | 1.8L 1839cc SOHC Diesel L4 83mm Bore (8 Valve)..... | 12 | 3AC..... | 1.5L 1452cc SOHC L4 77.5mm Bore (8 Valve)..... | 4 |
| 1CTL..... | 1.8L 1839cc SOHC Turbo-Diesel L4 83mm Bore (8 Valve)..... | 13 | 3E..... | 1.5L 1456cc SOHC L4 73mm Bore (12 Valve) | 5 |
| 1UZFE..... | 4.0L 3969cc DOHC V8 87.5mm Bore (32 Valve)..... | 29 | 3EE..... | 1.5L 1456cc SOHC L4 73mm Bore (12 Valve) | 5 |
| 18RC..... | 2.0L 1968cc SOHC L4 88.5mm Bore (8 Valve)..... | 15 | 3KC..... | 1.2L 1166cc OHV L4 75mm Bore (8 Valve) | 2 |
| 2CTL..... | 2.0L 1974cc SOHC Turbo-Diesel L4 86mm Bore (8 Valve)..... | 16 | 3SFE..... | 2.0L 1998cc DOHC L4 86mm Bore (16 Valve) | 18 |
| 2SELC..... | 2.0L 1995cc SOHC L4 84mm Bore (8 Valve) | 17 | 3SGELC..... | 2.0L 1998cc DOHC L4 86mm Bore (16 Valve) | 18 |
| 2T..... | 1.6L 1588cc OHV L4 85mm Bore (8 Valve) | 10 | 3SGTE..... | 2.0L 1998cc DOHC Turbo L4 86mm Bore (16 Valve)..... | 19 |
| 2TC..... | 1.6L 1588cc OHV L4 85mm Bore (8 Valve) | 10 | 3TC..... | 1.8L 1770cc OHV L4 85mm Bore (8 Valve) | 11 |
| 2VZFE..... | 2.5L 2507cc DOHC V6 87.5mm Bore (24 Valve)..... | 23 | 4AC..... | 1.6L 1587cc SOHC L4 81mm Bore (8 Valve) | 6 |
| 20R..... | 2.2L 2189cc SOHC L4 88.5mm Bore (8 Valve)..... | 21 | 4AF..... | 1.6L 1587cc DOHC L4 81mm Bore (16 Valve) | 8 |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|---|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 4AFE..... | 1.6L 1587cc DOHC L4 81mm Bore (16 Valve)..... | 8 | 5ME..... | 2.8L 2759cc SOHC L6 83mm Bore (12 Valve)..... | 25 |
| 4AGE..... | 1.6L 1587cc DOHC L4 81mm Bore (16 Valve)..... | 8 | 5MGE..... | 2.8L 2759cc DOHC L6 83mm Bore (12 Valve)..... | 26 |
| 4AGEC..... | 1.6L 1587cc DOHC L4 81mm Bore (16 Valve)..... | 8 | 5SFE..... | 2.2L 2164cc DOHC L4 87mm Bore (16 Valve)..... | 20 |
| 4AGELC..... | 1.6L 1587cc DOHC L4 81mm Bore (16 Valve)..... | 8 | 5SNFE..... | 2.2L 2164cc DOHC L4 87mm Bore (16 Valve)..... | 20 |
| 4AGZE..... | 1.6L 1587cc DOHC L4 81mm Bore (Supercharged)..... | 9 | 7MGE..... | 3.0L 2954cc DOHC L6 83mm Bore (24 Valve)..... | 27 |
| 4ALC..... | 1.6L 1587cc SOHC L4 81mm Bore (8 Valve)..... | 7 | 7MGTE..... | 3.0L 2954cc DOHC Turbo L6 83mm Bore (24 Valve)..... | 28 |
| 4KC..... | 1.3L 1290cc OHV L4 75mm Bore (8 Valve)..... | 3 | 8R..... | 1.9L 1858cc SOHC L4 86mm Bore (8 Valve)..... | 14 |
| 4KE..... | 1.3L 1290cc OHV L4 75mm Bore (8 Valve)..... | 3 | 8RC..... | 1.9L 1858cc SOHC L4 86mm Bore (8 Valve)..... | 14 |
| 4M..... | 2.6L 2563cc SOHC L6 80mm Bore (12 Valve)..... | 24 | | | |
| 4ME..... | 2.6L 2563cc SOHC L6 80mm Bore (12 Valve)..... | 24 | | | |

| | |
|--|----------|
| 1.1L 1077cc OHV L4 (8 Valve), 75mm Bore 1968-69 | 1 |
| Eng. Code "KC" 1968-69 | |

| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------|-------|----------|-------------|
| 1 | Exhaust Pipe Gasket | 69-68 | 23577 | Flange |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 69-68 | ES72104 | |

| | |
|--|----------|
| 1.2L 1166cc OHV L4 (8 Valve), 75mm Bore 1969-79 | 2 |
| Eng. Code "3KC" 1969-79 | |

| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------|-------|----------|---|
| 1 | Exhaust Pipe Gasket | 79-77 | 23591 | Front; Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 79-77 | 23561 | Rear; Converter; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 77 | 23626 | Flange; To 12/31/76; Special |
| 1 | Exhaust Pipe Gasket | 76-69 | 23577 | Flange |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 79-69 | ES72104 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-77 | SS70702 | Premium valve stem seals incl. |

| | |
|--|----------|
| 1.3L 1290cc OHV L4 (8 Valve), 75mm Bore 1981-84 | 3 |
| Eng. Codes "4KC" 1981-82, "4KE" 1983-84 | |

| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
|-----|--------------------------|-------|----------|--|
| 1 | Exhaust Pipe Gasket | 84 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 84-83 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 84-83 | 60662 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 83 | 60572 | Rear; Converter |
| 2 | Exhaust Pipe Gasket | 82-81 | 60662 | Converter; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 82-81 | 23577 | Flange; 2 Req'd. |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-83 | BS40409 | Rubber; One-piece |
| 1 | Repair Sleeve | 84-83 | 16277 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 84-81 | ES72104 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-81 | SS70702 | Premium valve stem seals incl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 84-83 | ES70600 | w/MFI |

| | |
|---|----------|
| 1.5L 1452cc SOHC L4 (8 Valve), 77.5mm Bore 1980-88 | 4 |
| Eng. Codes "1AC" 1980, "3AC" 1981-88 | |

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------|-------|----------|-------------|
| 1 | Head Gasket | 88-83 | 9082PT | |
| 1 | Head Gasket | 82-80 | 8724PT | |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 4 1.5L 1452cc SOHC L4 (8 Valve), 77.5mm Bore 1980-88 (cont.) Eng. Codes "1AC" 1980, "3AC" 1981-88 | | | | |
|---|----------------------------|-------|-----------|--|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 88-83 | HS9082PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 82-80 | HS8724PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-83 | CS9078 | |
| 1 | Gasket Conversion Set | 82-80 | CS8724 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 88-80 | MS90873 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-84 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 88-83 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 88-83 | 60662 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 83 | 60572 | Rear; Converter; California |
| 1 | Exhaust Pipe Gasket | 83 | 23591 | Rear; Converter; Exc. California; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 82-80 | 23577 | Flange; California |
| 1 | Exhaust Pipe Gasket | 82-80 | 23561 | Flange; Exc. California; 1 49/64" ID x 2 17/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-80 | OS30413 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-83 | BS40409 | Rubber; One-piece |
| 1 | Repair Sleeve | 88-83 | 16277 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-80 | VS50191R | w/o Semi-circular plug & w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-80 | VS50348R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 88-80 | CP75009 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-80 | SS72553 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 88-80 | 35383 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-80 | 35234 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-80 | 35235 | Gskt. |
| 1 | Water Pump Mounting Set | 88-80 | ES72073 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 88-83 | ES72747 | |
| 1 | Crankshaft Front Seal Set | 88-83 | TCS45624 | |
| 1 | Camshaft Front Seal Set | 88-83 | TCS45592 | |
| 1 | Repair Sleeve | 88-80 | 16225 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 88-80 | 16325 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 88-83 | 60663 | Lower; w/2 Bbl.; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 88-83 | 60725 | Upper; w/2 Bbl. |
| 1 | Carburetor Mounting Set | 88-83 | ES70486 | w/2 Bbl.; Upper & Lower gskts. incl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-80 | 72554 | |
| 5 1.5L 1456cc SOHC L4 (12 Valve), 73mm Bore 1987-90 Eng. Codes "3E" 1987-90, "3EE" 1990-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9483PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-87 | HS9483PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-87 | HIS9483PT | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Bolt Set | 90 | ES74027 | Eng. Code "3EE"; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9483 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93548 | |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS93553 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60908 | Converter; Eng. Code "3EE"; 2 Req'd. |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 1.5L 1456cc SOHC L4 (12 Valve), 73mm Bore 1987-90 5 Eng. Codes "3E" 1987-90, "3EE" 1990-94 (cont.) | | | | |
|--|--------------------------------|-------|----------|---|
| QTY | EXHAUST PIPE FLANGE (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 60662 | Flange |
| 1 | Exhaust Pipe Gasket | 90-89 | 23561 | Front; Converter; Eng. Code "3E"; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 90-89 | 60662 | Rear; Converter; Eng. Code "3E" |
| 2 | Exhaust Pipe Gasket | 88-87 | 23561 | Converter; Coupe; 2 Req'd.; 1 49/64" ID x 2 17/64" OD |
| 2 | Exhaust Pipe Gasket | 88-87 | 60662 | Converter; Hatchback; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 88-87 | 60662 | Flange; Coupe |
| 1 | Exhaust Pipe Gasket | 88-87 | 23561 | Flange; Hatchback; 1 49/64" ID x 2 17/64" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-87 | 70156 | Eng. Code "3E"; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS30553C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40450 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50305R | w/Grommets; PermaDry® molded rubber gskt. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72830 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-87 | 35292 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35386 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45729 | |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45592 | |
| 1 | Repair Sleeve | 90-87 | 16221 | Use w/installation tool |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 90-87 | 60685 | Lower; w/1 Bbl. |
| 1 | Carb. Mounting Gasket | 90-87 | 60686 | Upper; w/1 Bbl. |
| 1 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60664 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70492 | Eng. Code "3EE" |
| 1.6L 1587cc SOHC L4 (8 Valve), 81mm Bore 1983-87 6 Eng. Code "4AC" 1983-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-83 | 9410PT | |
| 1 | Head Set | 87-86 | HS9410PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-83 | HS9078PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-83 | CS9078 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 87-83 | MS90873 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 87-83 | 23591 | Converter; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 2 | Exhaust Pipe Gasket | 87-83 | 23561 | Flange; 1 or 2 Req'd.; 1 49/64" ID x 2 17/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-83 | OS30413 | |
| 1 | Drain Plug Gasket | 87-83 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-83 | BS40409 | Rubber; One-piece |
| 1 | Repair Sleeve | 87-83 | 16277 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-86 | VS50286R | w/o Semi-circular plug & w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 87-86 | VS50347R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-83 | VS50191R | w/o Semi-circular plug & w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-83 | VS50348R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 87-83 | CP75009 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-83 | SS72553 | Premium valve stem seals incl. |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 6 1.6L 1587cc SOHC L4 (8 Valve), 81mm Bore 1983-87 (cont.) Eng. Code "4AC" 1983-87 | | | | |
|--|----------------------------|-------|------------|---|
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 87-83 | 35383 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-83 | 35234 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-83 | 35235 | Gskt. |
| 1 | Water Pump Mounting Set | 87-83 | ES72073 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 87-83 | ES72747 | |
| 1 | Crankshaft Front Seal Set | 87-83 | TCS45624 | |
| 1 | Camshaft Front Seal Set | 87-83 | TCS45592 | |
| 1 | Repair Sleeve | 87-83 | 16225 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 87-83 | 16325 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 87-83 | 60663 | Lower; w/2 Bbl.; 1 or 2 Req'd. |
| 1 | Carb. Mounting Gasket | 87-83 | 60725 | Upper; w/2 Bbl. |
| 1 | Carburetor Mounting Set | 87-83 | ES70486 | w/2 Bbl.; Upper & Lower gskts. incl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 87-83 | 72554 | |
| 7 1.6L 1587cc SOHC L4 (8 Valve), 81mm Bore 1984-88 Eng. Code "4ALC" 1984-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-84 | 9410PT | |
| 1 | Head Set | 88-86 | HS9410PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85-84 | HS9078PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-84 | CS9078 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 88-84 | MS90873 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-84 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 88-84 | 60662 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 88-84 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-84 | OS30413 | |
| 1 | Drain Plug Gasket | 88-84 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-84 | BS40409 | Rubber; One-piece |
| 1 | Repair Sleeve | 88-84 | 16277 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-86 | VS50286R | w/o Semi-circular plug & w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 88-86 | VS50347R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-84 | VS50191R | w/o Semi-circular plug & w/Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-84 | VS50348R | w/Semi-circular plug & Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 88-84 | CP75009 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-84 | SS72553 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 88-84 | 35292 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-84 | 35234 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-84 | 35235 | Gskt. |
| 1 | Water Pump Mounting Set | 88-84 | ES72073 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-84 | TCS45624 | |
| 1 | Camshaft Front Seal Set | 88-84 | TCS45592 | |
| 1 | Repair Sleeve | 88-84 | 16225 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 88-84 | 16325 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 88-84 | 60663 | Lower; w/2 Bbl.; 1 or 2 Req'd. |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 1.6L 1587cc SOHC L4 (8 Valve), 81mm Bore 1984-88 7 Eng. Code "4ALC" 1984-88 (cont.) | | | | |
|---|----------------------------------|-------|------------|---|
| QTY | CARB & FUEL INJECTION (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 88-84 | 60725 | Upper; w/2 Bbl. |
| 1 | Carburetor Mounting Set | 88-84 | ES70486 | w/2 Bbl.; Upper & Lower gskts. incl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-84 | 72554 | |
| 1.6L 1587cc DOHC L4 (16 Valve), 81mm Bore 1985-90 8 Eng. Codes "4AF" 1988-89, "4AFE" 1988-97, "4AGE" 1988-91, "4AGEC" 1985-87, "4AGELC" 1985-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 8188PT | Eng. Codes "4AF" & "4AFE"; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-85 | 9661PT | Eng. Codes "4AGE" & "4AGEC" & "4AGELC"; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9661PT-1 | Eng. Code "4AGE"; From 03/01/90; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90 | HS9661PT | Eng. Code "4AGE"; To 02/28/90; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 90-88 | HS8188PT | Eng. Codes "4AF" & "4AFE"; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 89-85 | HS9661PT | Eng. Codes "4AGE" & "4AGEC" & "4AGELC"; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Installation Set | 90-88 | HIS8188PT | Eng. Codes "4AF" & "4AFE"; Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS8188 | Eng. Code "4AFE"; "Celica" model |
| 1 | Gasket Conversion Set | 90-88 | CS9604 | Eng. Code "4AFE"; "Corolla" model; AWD |
| 1 | Gasket Conversion Set | 90-88 | CS8188 | Eng. Code "4AFE"; "Corolla" model; FWD |
| 1 | Gasket Conversion Set | 90-85 | CS9383 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC" |
| 1 | Gasket Conversion Set | 89-88 | CS8188 | Eng. Code "4AF" |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94516 | Eng. Code "4AGE"; From 03/01/90 |
| 1 | Int. Manifold Gasket Set | 90 | MS92148 | Eng. Code "4AGE"; To 02/28/90 |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94135 | Eng. Codes "4AF" & "4AFE" |
| 1 | Int. Manifold Gasket Set | 89-85 | MS92148 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC" |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94129 | Eng. Codes "4AF" & "4AFE" |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS92939 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 23591 | Converter; Eng. Code "4AGE"; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 90 | 23561 | Flange; Eng. Code "4AFE"; "Celica" model; California; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 90 | 23588 | Flange; Eng. Code "4AFE"; "Celica" model; Exc. California; 1 37/64" ID x 2 3/32" OD |
| 1 | Exhaust Pipe Gasket | 90 | 23626 | Front; Converter; Eng. Code "4AFE"; "Celica" model |
| 1 | Exhaust Pipe Gasket | 90 | 23591 | Front; Converter; Eng. Code "4AFE"; "Corolla" model; Coupe; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 90 | 23561 | Front; Converter; Eng. Code "4AFE"; "Corolla" model; Exc. Coupe; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 90 | 60908 | Rear; Converter; Eng. Code "4AFE"; "Celica" model |
| 1 | Exhaust Pipe Gasket | 90 | 23591 | Rear; Converter; Eng. Code "4AFE"; "Corolla" model; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 90-88 | 23591 | Flange; Eng. Codes "4AF" & "4AFE"; "Corolla" model; 1 31/32" ID x 2 35/64" OD |
| 2 | Exhaust Pipe Gasket | 89 | 23591 | Converter; Eng. Code "4AGE"; From 03/01/89; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 2 | Exhaust Pipe Gasket | 89 | 60662 | Converter; Eng. Code "4AGE"; To 02/28/89; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 89-88 | 23591 | Converter; Eng. Code "4AF"; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 89-88 | 60572 | Front; Converter; Eng. Code "4AFE" |
| 1 | Exhaust Pipe Gasket | 89-88 | 23591 | Rear; Converter; Eng. Code "4AFE"; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 89-85 | 23591 | Front; Converter; Eng. Code "4AGELC"; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 89-85 | 60662 | Rear; Converter; Eng. Code "4AGELC" |
| 2 | Exhaust Pipe Gasket | 88 | 60662 | Converter; Eng. Code "4AGE"; 2 Req'd. |
| 2 | Exhaust Pipe Gasket | 87-85 | 23591 | Converter; Eng. Code "4AGEC"; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30510A | Eng. Code "4AFE"; "Celica" model |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 8 1.6L 1587cc DOHC L4 (16 Valve), 81mm Bore 1985-90 | | | | |
|--|-----------------------------------|--------------|-------------------|---|
| (cont.) Eng. Codes "4AF" 1988-89, "4AFE" 1988-97, "4AGE" 1988-91, "4AGEC" 1985-87, "4AGELC" 1985-89 | | | | |
| QTY | OIL PAN (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30639 | Eng. Code "4AFE"; "Corolla" model; AWD |
| 1 | Oil Pan Gasket Set | 90-88 | OS30510A | Eng. Code "4AFE"; "Corolla" model; FWD |
| 1 | Oil Pan Gasket Set | 90-85 | OS30510A | Eng. Codes "4AGE" & "4AGEC" & "4AGELC" |
| 1 | Oil Pan Gasket Set | 89-88 | OS30510A | Eng. Code "4AF" |
| 1 | Drain Plug Gasket | 90-85 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-85 | BS40409 | Rubber; One-piece |
| 1 | Repair Sleeve | 90-85 | 16277 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50324R-1 | Eng. Codes "4AF" & "4AFE"; w/o Grommets & w/Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-88 | VS50324R | Eng. Codes "4AF" & "4AFE"; w/o Grommets & Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-85 | VS50268R | Eng. Codes "4AGE" & "4AGEC" & "4AGELC"; w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Grommet Set | 90-88 | ES72123 | Eng. Codes "4AF" & "4AFE" |
| 1 | Grommet Set | 90-85 | ES72133 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC" |
| 1 | Spark Plug Tube Seal Set | 90-88 | ES72105 | Eng. Codes "4AF" & "4AFE" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72656 | Eng. Codes "4AF" & "4AFE"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-85 | SS72656 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC"; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 87-85 | 35383 | Eng. Code "4AGEC"; Thermostat inlet |
| 1 | O-Ring | 90-85 | 35292 | Eng. Codes "4AGE" & "4AGELC"; Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-85 | 35337 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC"; Outlet |
| 1 | O-Ring | 90-88 | 35292 | Eng. Codes "4AF" & "4AFE"; Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-85 | 35235 | Gskt. |
| 1 | Water Pump Mounting Set | 90-85 | ES72073 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 90-88 | ES72747 | Eng. Codes "4AF" & "4AFE" |
| 1 | Timing Cover Dust Seal Set | 90-85 | ES72759 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC" |
| 1 | Crankshaft Front Seal Set | 90-85 | TCS45624 | |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45592 | Eng. Codes "4AF" & "4AFE" |
| 1 | Camshaft Front Seal Set | 90-85 | TCS45424 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC" |
| 1 | Repair Sleeve | 90-85 | 16225 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-85 | 16325 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 89-88 | 60784 | Lower; Eng. Code "4AF"; w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 89-88 | 60783 | Upper; Eng. Code "4AF"; w/2 Bbl. |
| 1 | Fuel Injector O-Ring Set | 90-85 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-88 | 60839 | Eng. Code "4AFE"; w/MFI |
| 1 | Throttle Body Gasket | 90-85 | 60790 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC"; w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70264 | Eng. Code "4AFE" |
| 1 | EGR Gasket | 90 | 70264 | Eng. Code "4AGE" |
| 1 | EGR Gasket | 89-88 | 70264 | Eng. Code "4AF" |
| 1 | EGR Gasket | 89-88 | 70368 | Eng. Code "4AFE" |
| 1 | EGR Gasket | 89-85 | 72554 | Eng. Codes "4AGE" & "4AGEC" & "4AGELC" |
| 9 1.6L 1587cc DOHC L4 (Supercharged), 81mm Bore 1988-89 | | | | |
| Eng. Code "4AGZE" 1988-89 (S/C) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-88 | 9661PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 89-88 | HS9661PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-88 | CS9383 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-88 | MS92148 | |
| 1 | Exh. Manifold Gasket Set | 89-88 | MS92939 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-88 | 60461 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 89-88 | 60512 | Rear; Converter; Improved design |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 1.6L 1587cc DOHC L4 (Supercharged), 81mm Bore 1988-89 9 Eng. Code "4AGZE" 1988-89 (S/C) (cont.) | | | | |
|---|----------------------------|-------|-------------|--|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-88 | OS30510A | |
| 1 | Drain Plug Gasket | 89-88 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-88 | BS40409 | Rubber; One-piece |
| 1 | Repair Sleeve | 89-88 | 16277 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-88 | VS50268R | w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Grommet Set | 89-88 | ES72133 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-88 | SS72656 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89-88 | 35292 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-88 | 35337 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-88 | 35235 | Gskt. |
| 1 | Water Pump Mounting Set | 89-88 | ES72073 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Dust Seal Set | 89-88 | ES72759 | |
| 1 | Crankshaft Front Seal Set | 89-88 | TCS45624 | |
| 1 | Camshaft Front Seal Set | 89-88 | TCS45424 | |
| 1 | Repair Sleeve | 89-88 | 16225 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 89-88 | 16325 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 89-88 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 89-88 | 60790 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-88 | 72554 | |
| 1.6L 1588cc OHV L4 (8 Valve), 85mm Bore 1971-79 10 Eng. Codes "2T" 1971, "2TC" 1971-79 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 79-71 | 21179PT | |
| 1 | Head Set | 79-77 | HS21179PT-1 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-77 | FS21179PT-1 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-77 | MS22792 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-78 | 23561 | Flange; California; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 79-78 | 23588 | Flange; Exc. California; 1 37/64" ID x 2 3/32" OD |
| 1 | Exhaust Pipe Gasket | 79-78 | 23588 | Flange; Exc. Hi-Altitude; 1 37/64" ID x 2 3/32" OD |
| 1 | Exhaust Pipe Gasket | 79-78 | 23561 | Flange; Hi-Altitude; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 79-78 | 60572 | Front; Converter; California |
| 1 | Exhaust Pipe Gasket | 79-78 | 23591 | Front; Converter; Exc. California; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 79-78 | 23591 | Rear; Converter; California; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 79-78 | 23561 | Rear; Converter; Exc. California; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 77-76 | 23591 | Front; Converter; California; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 77-76 | 23591 | Front; Converter; Hi-Altitude; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 77-76 | 23561 | Rear; Converter; California; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 77-76 | 23561 | Rear; Converter; Hi-Altitude; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 77-72 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 71 | 23561 | Flange; "Carina" model; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 71 | 23565-1 | Flange; "Corolla" model |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 79-71 | 70627 | Gskt.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 79-71 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-71 | OS20073C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-71 | BS25027 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-71 | VS26069R | w/Spark plug tube seals |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 10 1.6L 1588cc OHV L4 (8 Valve), 85mm Bore 1971-79 (cont.) Eng. Codes "2T" 1971, "2TC" 1971-79 | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| QTY | VALVE COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Spark Plug Tube Seal Set | 79-71 | ES72571 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-74 | SS70702 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 73 | SS70702 | Guide type; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 79-71 | 35097 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 79-71 | 25574 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 79-71 | TCS45503 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 79-75 | 60451 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 79-71 | 72506 | |
| 11 1.8L 1770cc OHV L4 (8 Valve), 85mm Bore 1980-82 Eng. Code "3TC" 1980-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 82-80 | 21179PT | |
| 1 | Head Set | 82-81 | HS21179PT-3 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 80 | HS21179PT-1 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80 | FS21179PT-1 | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 82-81 | CS21179 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 82-81 | MS90738 | |
| 1 | Int. & Exh. Gasket Set | 80 | MS22792 | |
| 1 | Exh. Manifold Gasket Set | 82-81 | MS22798 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 82-81 | 23591 | Front; Converter; Canada; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 82-81 | 60572 | Front; Converter; Exc. Canada |
| 1 | Exhaust Pipe Gasket | 82-81 | 23561 | Rear; Converter; Canada; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 82-81 | 23591 | Rear; Converter; Exc. Canada; 1 31/32" ID x 2 35/64" OD |
| 2 | Exhaust Pipe Gasket | 82-80 | 23588 | Flange; 2 Req'd.; 1 37/64" ID x 2 3/32" OD |
| 1 | Exhaust Pipe Gasket | 80 | 60572 | Front; Converter; California |
| 1 | Exhaust Pipe Gasket | 80 | 23591 | Front; Converter; Exc. California; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 80 | 23591 | Rear; Converter; California; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 80 | 23561 | Rear; Converter; Exc. California; 1 49/64" ID x 2 17/64" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 82-81 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 82-80 | 70577 | Spacer |
| 1 | Fuel Pump Mounting Gasket | 80 | 70627 | Gskt.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-80 | OS20073C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-80 | BS25027 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-81 | VS50202R | w/Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 80 | VS26069R | w/Spark plug tube seals |
| 1 | Spark Plug Tube Seal Set | 82-80 | ES72571 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 82-80 | SS70702 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-81 | 35239 | |
| 1 | Water Outlet Gasket | 80 | 35097 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-80 | 25574 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-80 | TCS45503 | |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 1.8L 1770cc OHV L4 (8 Valve), 85mm Bore 1980-82 11 Eng. Code "3TC" 1980-82 (cont.) | | | | |
|--|---------------------------|-------|-----------|--|
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 82-80 | 60451 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 82-80 | 72506 | |
| 1.8L 1839cc SOHC Diesel L4 (8 Valve), 83mm Bore 1984-85 12 Eng. Code "1CLC" 1984-85 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-84 | 23561 | Converter; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 85-84 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-84 | BS40421 | Rubber; One-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-84 | SS70702 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 85-84 | 35292 | Thermostat inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 85-84 | TCS45641 | |
| 1.8L 1839cc SOHC Turbo-Diesel L4 (8 Valve), 83mm Bore 1984-86 13 Eng. Code "1CTL" 1984-86 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 86-84 | 23591 | Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 86-84 | 23591 | Flange; 1 31/32" ID x 2 35/64" OD |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-84 | BS40421 | Rubber; One-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-84 | SS70702 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-84 | 35292 | Thermostat inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 86-84 | TCS45641 | |
| 1.9L 1858cc SOHC L4 (8 Valve), 86mm Bore 1969-71 14 Eng. Codes "8R" 1969-71, "8RC" 1969-71 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 71-69 | 23565-1 | Flange |
| 1 | Exhaust Pipe Gasket | 71-69 | 23588 | Ring; 1 37/64" ID x 2 3/32" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 71-69 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 71-69 | 70577 | Spacer |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 71-69 | BS40345-1 | Rubber; One-piece |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 71-69 | 35097 | |
| 2.0L 1968cc SOHC L4 (8 Valve), 88.5mm Bore 1972-74 15 Eng. Code "18RC" 1972-74 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-72 | 23565-1 | Flange |
| 1 | Exhaust Pipe Gasket | 74-72 | 23588 | Ring; 1 37/64" ID x 2 3/32" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 74-72 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 74-72 | 70577 | Spacer |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-72 | BS40345-1 | Rubber; One-piece |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-72 | 35097 | |

Toyota Car (Incl. Lexus, Scion, Toyota)

| 16 2.0L 1974cc SOHC Turbo-Diesel L4 (8 Valve), 86mm Bore 1986 Eng. Code "2CTLC" 1986 | | | | |
|--|---------------------------|-------|------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 86 | 23591 | Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 86 | 23591 | Flange; 1 31/32" ID x 2 35/64" OD |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86 | SS70702 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86 | 35292 | Thermostat inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 86 | TCS45641-1 | |
| 17 2.0L 1995cc SOHC L4 (8 Valve), 84mm Bore 1983-86 Eng. Code "2SELC" 1983-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 86-83 | 9148PT | |
| 1 | Head Set | 86-83 | HS9148PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 86-83 | MS91948 | Upper set incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 86 | 60662 | Rear; Converter |
| 1 | Exhaust Pipe Gasket | 86-83 | 23588 | Flange; 2 Req'd.; 1 37/64" ID x 2 3/32" OD |
| 1 | Exhaust Pipe Gasket | 86-83 | 60572 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 85-83 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 86-83 | OS30468C | |
| 1 | Drain Plug Gasket | 86-83 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-83 | BS40427 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 86-83 | 16278 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 86-83 | VS50240R | w/o Grommets; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 86-83 | ES72123 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-83 | SS70702 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 86-83 | 35488 | Water connection |
| 1 | O-Ring | 86-83 | 35292 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 86-83 | 35294 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 86-83 | TCS45606-1 | w/o Dust seals; Must be used w/OS 30468C |
| 1 | Camshaft Front Seal Set | 86-83 | TCS45605-1 | w/o Dust seals |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 86-83 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 86-83 | 60664 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 86-83 | 72610 | |
| 18 2.0L 1998cc DOHC L4 (16 Valve), 86mm Bore 1986-90 Eng. Codes "3SFE" 1987-92, "3SGELC" 1986-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9861PT | Eng. Code "3SFE"; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 89-86 | 9418PT | Eng. Code "3SGELC" |
| 1 | Head Set | 90-87 | HS9861PT | Eng. Code "3SFE"; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Consolidated design |
| 1 | Head Set | 89-86 | HS9418PT | Eng. Code "3SGELC"; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90 | ES72154 | Eng. Code "3SFE"; Head bolts w/Washers; Replacement recommended |
| 1 | Head Bolt Set | 89-87 | ES74032 | Eng. Code "3SFE"; Head bolts w/Washers; Replacement recommended |
| 1 | Head Bolt Washer Set | 90 | ES72183 | Eng. Code "3SFE"; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS9418 | Eng. Codes "3SFE" & "3SGELC" |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 2.0L 1998cc DOHC L4 (16 Valve), 86mm Bore 1986-90 18 Eng. Codes "3SFE" 1987-92, "3SGELC" 1986-89 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93550-1 | Eng. Code "3SFE" |
| 1 | Int. Manifold Gasket Set | 89-86 | MS93233 | Eng. Code "3SGELC" |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS94976 | Eng. Codes "3SFE" & "3SGELC" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 23591 | Eng. Code "3SFE"; Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 90-87 | 23626 | Eng. Code "3SFE"; Flange |
| 2 | Exhaust Pipe Gasket | 89-86 | 23561 | Eng. Code "3SGELC"; Flange; 2 Req'd.; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 89-86 | 60461 | Front; Eng. Code "3SGELC"; Converter |
| 1 | Exhaust Pipe Gasket | 89-86 | 60512 | Rear; Eng. Code "3SGELC"; Converter; Improved design |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS30468C | Eng. Codes "3SFE" & "3SGELC" |
| 1 | Drain Plug Gasket | 90-86 | 70822 | Eng. Codes "3SFE" & "3SGELC" |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40427 | Eng. Codes "3SFE" & "3SGELC"; Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 90-86 | 16278 | Eng. Codes "3SFE" & "3SGELC"; Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50304R | Eng. Code "3SFE"; w/o Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-86 | VS50288R-1 | Eng. Code "3SGELC"; Services both covers; PermaDry® molded rubber gskts. incl. |
| 1 | Spark Plug Tube Seal Set | 90-87 | ES70739 | Eng. Code "3SFE" |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72810 | Eng. Code "3SFE"; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 89-86 | SS72656 | Eng. Code "3SGELC"; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-87 | 35292 | Eng. Code "3SFE"; Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35488 | Eng. Code "3SFE"; Outlet |
| 1 | O-Ring | 89-86 | 35292 | Eng. Code "3SGELC"; Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35294 | Eng. Codes "3SFE" & "3SGELC" |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45413 | Eng. Code "3SFE"; w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45734 | Eng. Code "3SFE"; w/Dust seals |
| 1 | Crankshaft Front Seal Set | 89-86 | TCS45413 | Eng. Code "3SGELC" |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45641 | Eng. Code "3SFE"; w/o Dust seals |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45733 | Eng. Code "3SFE"; w/Dust seals |
| 1 | Camshaft Front Seal Set | 89-86 | TCS45424 | Eng. Code "3SGELC" |
| 1 | Repair Sleeve | 90-87 | 16227 | Eng. Code "3SFE"; Use w/installation tool |
| 1 | Repair Sleeve | 89-86 | 16227 | Eng. Code "3SGELC"; Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-87 | 16327 | Eng. Code "3SFE" |
| 1 | Repair Sleeve Tool | 89-86 | 16327 | Eng. Code "3SGELC" |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-86 | ES70600 | Eng. Codes "3SFE" & "3SGELC"; w/MFI |
| 1 | Throttle Body Gasket | 90-87 | 60687 | Eng. Code "3SFE"; w/MFI |
| 1 | Throttle Body Gasket | 89-86 | 60541 | Eng. Code "3SGELC"; w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 72610 | Eng. Code "3SFE" |
| 2.0L 1998cc DOHC Turbo L4 (16 Valve), 86mm Bore 1988-90 19 Eng. Code "3SGTE" 1988-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9853PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9853PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9853 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS93233 | |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94976 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60572 | Converter; "MR2" model |
| 2 | Exhaust Pipe Gasket | 90-88 | 60512 | Converter; "Celica" model; 2 Req'd.; Improved design |
| 1 | Exhaust Pipe Gasket | 90-88 | 60915 | Flange |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 19 2.0L 1998cc DOHC Turbo L4 (16 Valve), 86mm Bore 1988-90 (cont.) Eng. Code "3SGTE" 1988-95 | | | | |
|--|---------------------------|-------|-----------|---|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30468C | |
| 1 | Drain Plug Gasket | 90-88 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40629 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50393R | w/Grommets; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72809 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-88 | 35445 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35500 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35294 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45900 | |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45424 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-88 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90-88 | 60916 | w/MFI |
| 20 2.2L 2164cc DOHC L4 (16 Valve), 87mm Bore 1990 Eng. Codes "5SFE" 1990-2001, "5SNFE" 2000-2001 (CNG) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9861PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9861PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Consolidated design |
| 1 | Head Bolt Set | 90 | ES72154 | Head bolts w/Washers; Replacement recommended |
| 1 | Head Bolt Washer Set | 90 | ES72183 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9861 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS93550-1 | |
| 1 | Exh. Manifold Gasket Set | 90 | MS94976 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 23591 | Converter; "Celica" model; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 90 | 60572 | Converter; "MR2" model |
| 1 | Exhaust Pipe Gasket | 90 | 23626 | Pipe to manifold |
| 1 | Exhaust Pipe Gasket | 90 | 23591 | Pipe to muffler; "Camry" & "Celica" & "Solara" models; 1 31/32" ID x 2 35/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30468C | |
| 1 | Drain Plug Gasket | 90 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40427 | Rubber; One-piece; Improved design |
| 1 | Repair Sleeve | 90 | 16278 | Use w/installation tool |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50304R | w/o Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Spark Plug Tube Seal Set | 90 | ES70739 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72810 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35445 | Thermostat inlet; "Celica" model |
| 1 | Thermostat Gasket | 90 | 35445 | Thermostat inlet; "MR2" model |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90 | 35488 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35294 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45920 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45641 | |
| 1 | Repair Sleeve | 90 | 16227 | Use w/installation tool |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 2.2L 2164cc DOHC L4 (16 Valve), 87mm Bore 1990 20 Eng. Codes "5SFE" 1990-2001, "5SNFE" 2000-2001 (CNG) (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Repair Sleeve Tool | 90 | 16327 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60687 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 72610 | |
| 2.2L 2189cc SOHC L4 (8 Valve), 88.5mm Bore 1975-80 21 Eng. Code "20R" 1975-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-75 | 21187PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 80-75 | 21187SP | HeadSaver® |
| 1 | Head Set | 80-75 | HS21187PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-75 | FS21187PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-75 | MS91487 | |
| 1 | Exh. Manifold Gasket Set | 80-75 | MS90832 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-79 | 23591 | Flange; Canada; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 80-79 | 23588 | Flange; Exc. Canada; 1 37/64" ID x 2 3/32" OD |
| 1 | Exhaust Pipe Gasket | 80-79 | 60572 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 80-79 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 78-75 | 23591 | Flange; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 78-75 | 23591 | Front; Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 78-75 | 23561 | Rear; Converter; 1 49/64" ID x 2 17/64" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 80-75 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 80-75 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-75 | OS20102C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-75 | BS40345-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-75 | VS26081R | w/o Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 80-75 | VS50357R | w/Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 80-75 | ES70355 | |
| 1 | Semi-Circular Plug | 80-75 | CP75005 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-75 | SS70598 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-75 | 35097 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-75 | 35244 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-75 | TCS45568 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 80-75 | TCS45933 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 80-75 | 16214 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 80-75 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-77 | 23621 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 76-75 | 23595 | Lower; w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 76-75 | 23594 | Upper; w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-75 | 70011 | |

Toyota Car (Incl. Lexus, Scion, Toyota)

| 22 2.4L 2366cc SOHC L4 (8 Valve), 92mm Bore 1981-85 Eng. Codes "22R" 1981-85, "22REC" 1983-85 | | | | |
|---|----------------------------|-------|-------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-81 | 26185PT | PermaTorque®; Improved design |
| 1 | Head Gasket Spacer Shim | 85-81 | 8807SP | HeadSaver® |
| 1 | Head Set | 85 | HS26185PT-2 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Improved design |
| 1 | Head Set | 84-83 | HS26185PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Improved design |
| 1 | Head Set | 82-81 | HS26185PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Improved design |
| 1 | Head Installation Set | 85 | HIS8807PT-2 | Exh. pipe flange not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85 | CS8807-1 | |
| 1 | Gasket Conversion Set | 84-81 | CS8807 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-83 | MS91679 | Upper set incl. |
| 1 | Int. Manifold Gasket Set | 82-81 | MS91091 | |
| 1 | Exh. Manifold Gasket Set | 85 | MS92968 | |
| 1 | Exh. Manifold Gasket Set | 84-83 | MS91680 | |
| 1 | Exh. Manifold Gasket Set | 82-81 | MS90832 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 85-81 | 23588 | Flange; 2 Req'd.; 1 37/64" ID x 2 3/32" OD |
| 1 | Exhaust Pipe Gasket | 85-81 | 60572 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 85-81 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 84-81 | 70627 | w/2 Bbl.; Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 84-81 | 70577 | w/2 Bbl.; Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-81 | OS20102C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-81 | BS40345-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85 | VS50358R | w/Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 85-81 | VS26081R | w/o Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 84-81 | VS50357R | w/Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 85 | ES70356 | |
| 1 | Grommet Set | 84-81 | ES70355 | |
| 1 | Semi-Circular Plug | 85-81 | CP75005 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-81 | SS70598 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-83 | 35278 | |
| 1 | Water Outlet Gasket | 82-81 | 35239 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85 | 35340 | |
| 1 | Water Pump Gasket | 84-81 | 35244 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 85 | TCS45685 | w/o Sleeve 'N' Seal® |
| 1 | Timing Cover Set | 84-81 | TCS45568 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 85 | TCS45934 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 84-81 | TCS45933 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 85-81 | 16214 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 85-81 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 84-83 | 60457 | w/2 Bbl.; Heater insulator |
| 1 | Fuel Injector O-Ring Set | 85-83 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 85-83 | 60675 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 85-83 | 72601 | w/MFI |
| 1 | EGR Gasket | 84-81 | 72559 | w/2 Bbl. |
| 23 2.5L 2507cc DOHC V6 (24 Valve), 87.5mm Bore 1988-90 Eng. Code "2VZFE" 1988-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9656PT | L.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-88 | 9657PT | R.H.; Head bolts not incl.; Head bolt replacement recommended |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 2.5L 2507cc DOHC V6 (24 Valve), 87.5mm Bore 1988-90 23 Eng. Code "2VZFE" 1988-92 (cont.) | | | | |
|---|---|---|--|--|
| QTY 1 | CYLINDER HEAD (cont.) Head Set | YEARS 90-88 | PART NO. HS9656PT | DESCRIPTION Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY 1 | CONVERSION SET Gasket Conversion Set | YEARS 90-88 | PART NO. CS9656 | DESCRIPTION |
| QTY 1 1 | MANIFOLD - INT. & EXH. Int. Manifold Gasket Set Exh. Manifold Gasket Set | YEARS 90-88 90-88 | PART NO. MS94456 MS94471 | DESCRIPTION Upper set incl. |
| QTY 2 2 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket Exhaust Pipe Gasket Exhaust Pipe Gasket | YEARS 90-88 90-88 90-88 | PART NO. 23591 23561 23626 | DESCRIPTION Converter; 2 Req'd.; 1 31/32" ID x 2 35/64" OD Crossover; 2 Req'd.; 1 49/64" ID x 2 17/64" OD Ring |
| QTY 1 1 | OIL PAN Oil Pan Gasket Set Drain Plug Gasket | YEARS 90-88 90-88 | PART NO. OS30623C-1 70822 | DESCRIPTION Improved design |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 90-88 | PART NO. BS40674 | DESCRIPTION Viton®; One-piece; Improved design |
| QTY 1 1 3 1 | VALVE COVER Valve Cover Gasket Set Valve Cover Gasket Set Grommet Set Spark Plug Tube Seal Set | YEARS 90-88 90-88 90-88 90-88 | PART NO. VS50338R VS50338R-1 ES72123 ES72836 | DESCRIPTION w/o Grommets & Spark plug tube seals; PermaDry® molded rubber gskts. incl. w/Grommets & Spark plug tube seals; PermaDry® molded rubber gskts. incl. 3 Req'd. |
| QTY 1 | VALVE STEM SEAL SET Valve Stem Seal Set | YEARS 90-88 | PART NO. SS72656-1 | DESCRIPTION Premium valve stem seals incl. |
| QTY 1 1 | THERMOSTAT HOUSING Thermostat Gasket O-Ring | YEARS 90-88 90-88 | PART NO. 35445 35654 | DESCRIPTION Thermostat inlet Thermostat O-ring; Improved design |
| QTY 1 | WATER OUTLET GASKET Water Outlet Gasket | YEARS 90-88 | PART NO. 35449 | DESCRIPTION Outlet |
| QTY 1 1 1 1 | TIMING COVER Crankshaft Front Seal Set Camshaft Front Seal Set Repair Sleeve Repair Sleeve Tool | YEARS 90-88 90-88 90-88 90-88 | PART NO. TCS45890 TCS45889 16223 16323 | DESCRIPTION Use w/installation tool; May use 16220 instead; Old design |
| QTY 2 1 | CARB & FUEL INJECTION Fuel Injector O-Ring Set Throttle Body Gasket | YEARS 90-88 90-88 | PART NO. ES70600 60838 | DESCRIPTION w/MFI; 2 Req'd. w/MFI |
| QTY 1 | EXHAUST GAS RECIRCULATION EGR Gasket | YEARS 90-88 | PART NO. 70367 | DESCRIPTION |
| 2.6L 2563cc SOHC L6 (12 Valve), 80mm Bore 1971-80 24 Eng. Codes "4M" 1971-79, "4ME" 1979-80 | | | | |
| QTY 1 1 1 1 1 | EXHAUST PIPE FLANGE Exhaust Pipe Gasket Exhaust Pipe Gasket Exhaust Pipe Gasket Exhaust Pipe Gasket Exhaust Pipe Gasket | YEARS 80-79 79-76 75 75 74-71 | PART NO. 23561 60495 60495 23565-1 23565-1 | DESCRIPTION Flange; Eng. Code "4ME"; 1 49/64" ID x 2 17/64" OD Flange; Eng. Code "4M" Flange; Eng. Code "4M"; From 12/01/74 Flange; Eng. Code "4M"; To 11/30/74 Flange; Eng. Code "4M" |
| QTY 2 | FUEL PUMP Fuel Pump Mounting Gasket | YEARS 80-71 | PART NO. 6579 | DESCRIPTION May also be used as a fuel pump block-off plate gasket if desired |
| QTY 1 | OIL PAN Oil Pan Gasket Set | YEARS 80-71 | PART NO. OS34405 | DESCRIPTION |
| QTY 1 | CRANKSHAFT REAR SEAL Rear Main Seal Set | YEARS 80-71 | PART NO. BS40345-1 | DESCRIPTION Rubber; One-piece |
| QTY 1 1 1 1 | WATER OUTLET GASKET Water Outlet Gasket Water Outlet Gasket Water Outlet Gasket Water Outlet Gasket | YEARS 80-78 77 77 76-71 | PART NO. 35239 35239 35097 35097 | DESCRIPTION From 12/01/76 To 11/30/76 |
| QTY 2 | CARB & FUEL INJECTION Fuel Injector O-Ring Set | YEARS 80-79 | PART NO. ES70600 | DESCRIPTION w/MFI; Eng. Code "4ME"; 2 Req'd. |

Toyota Car (Incl. Lexus, Scion, Toyota)

| | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| 25 2.8L 2759cc SOHC L6 (12 Valve), 83mm Bore 1981-82 Eng. Code "5ME" 1981-82 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 82-81 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-81 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-81 | OS34405 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-81 | BS40345-1 | Rubber; One-piece |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-81 | 35239 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 82-81 | ES70600 | w/MFI; 2 Req'd. |
| 26 2.8L 2759cc DOHC L6 (12 Valve), 83mm Bore 1982-88 Eng. Code "5MGE" 1982-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-82 | 8969PT | |
| 1 | Head Set | 88-82 | HS8969PT-2 | PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-82 | MS91350 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 88-82 | MS92327 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-83 | 60572 | Front; Converter; "Cressida" model |
| 1 | Exhaust Pipe Gasket | 88-83 | 23591 | Rear; Converter; "Cressida" model; 1 31/32" ID x 2 35/64" OD |
| 2 | Exhaust Pipe Gasket | 88-82 | 23561 | Flange; 2 Req'd.; 1 49/64" ID x 2 17/64" OD |
| 2 | Exhaust Pipe Gasket | 86-82 | 60572 | Converter; "Supra" model; 2 Req'd. |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 88-82 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-82 | OS34405 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-82 | BS40345-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-82 | VS50216R | w/o Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Valve Cover Gasket Set | 88-82 | VS50403R | w/Grommets; PermaDry® molded rubber gskts. incl. |
| 1 | Cam Carrier Set | 88-82 | VS50413 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-82 | SS70710 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-82 | 35245 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-82 | 35246 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 88-82 | TCS45518-1 | w/o Dust seals |
| 1 | Crankshaft Front Seal Set | 88-82 | TCS45518 | w/Dust seals |
| 1 | Camshaft Front Seal Set | 88-82 | TCS45570-1 | w/o Dust seals |
| 1 | Camshaft Front Seal Set | 88-82 | TCS45570 | w/Dust seals |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 88-82 | ES70600 | w/MFI; 2 Req'd. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-82 | 72602 | |
| 27 3.0L 2954cc DOHC L6 (24 Valve), 83mm Bore 1986-90 Eng. Code "7MGE" 1986-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 9473PT | |
| 1 | Head Set | 90-86 | HS9473PT | PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS9473 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-86 | MS93544 | Lower set; Upper set incl. |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 3.0L 2954cc DOHC L6 (24 Valve), 83mm Bore 1986-90 27 Eng. Code "7MGE" 1986-92 (cont.) | | | | |
|---|---------------------------|-------|------------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| (cont.) | | | | |
| 1 | Plenum Gasket Set | 90-86 | MS93545 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-86 | MS92327 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-86 | 23561 | Flange; 2 Req'd.; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 90-86 | 60461 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-86 | 60512 | Rear; Converter; Improved design |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS34405 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40345-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50303R | w/o Grommets; Must be used w/Int. manifold upper set MS 93545; PermaDry® molded rubber gskts. incl. |
| 1 | Grommet Set | 90-86 | ES72133 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS72656-1 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-86 | 35278 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35385 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-86 | TCS45732 | |
| 1 | Camshaft Front Seal Set | 90-86 | TCS45424 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-86 | ES70600 | w/MFI; 2 Req'd. |
| 1 | Throttle Body Gasket | 90-89 | 60683 | w/MFI; "Cressida" model |
| 1 | Throttle Body Gasket | 90-86 | 60682 | w/MFI; "Supra" model |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-86 | 70154 | |
| 3.0L 2954cc DOHC Turbo L6 (24 Valve), 83mm Bore 1987-90 28 Eng. Code "7MGTE" 1987-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9473PT | |
| 1 | Head Set | 90-87 | HS9473PT-1 | PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-87 | CS9473 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-87 | MS93544 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90-87 | MS93545 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-87 | MS92327 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60495 | Flange |
| 1 | Exhaust Pipe Gasket | 90-87 | 60461 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-87 | 60512 | Rear; Converter; Improved design |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-87 | OS34405 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-87 | BS40345-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-87 | VS50303R | w/o Grommets; Must be used w/Int. manifold upper set MS 93545; PermaDry® molded rubber gskts. incl. |
| 1 | Grommet Set | 90-87 | ES72133 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-87 | SS72656-1 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-87 | 35278 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-87 | 35385 | |

(continued on next page)

Toyota Car (Incl. Lexus, Scion, Toyota)

| 28 3.0L 2954cc DOHC Turbo L6 (24 Valve), 83mm Bore 1987-90 (cont.) Eng. Code "7MGTE" 1987-92 | | | | |
|--|-----------------------------|-------|------------|--|
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-87 | TCS45732 | |
| 1 | Camshaft Front Seal Set | 90-87 | TCS45424 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-87 | ES70600 | w/MFI; 2 Req'd. |
| 1 | Throttle Body Gasket | 90-87 | 60683 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-87 | 70154 | |
| 29 4.0L 3969cc DOHC V8 (32 Valve), 87.5mm Bore 1990 Eng. Code "1UZFE" 1990-2000 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9805PT | L.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90 | 9806PT | R.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9805PT | "LS400" model; Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9805 | RTV sealant incl. for Upper oil pan gskt. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS94753 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS94754 | "LS400" model |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 60512 | Converter; 2 Req'd.; Improved design |
| 2 | Exhaust Pipe Gasket | 90 | 60461 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS30654C | Lower |
| 1 | Drain Plug Gasket | 90 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40659 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50376R | w/o Spark plug tube seals & w/Grommets; PermaDry® molded rubber gskts. incl. |
| 2 | Grommet Set | 90 | ES72133 | 2 Req'd. |
| 2 | Spark Plug Tube Seal Set | 90 | ES72105 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 90 | SS72837 | 2 Req'd.; Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35445 | Thermostat inlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35552 | Inlet |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS45916 | |
| 2 | Camshaft Front Seal Set | 90 | TCS45641-1 | 2 Req'd. |
| 1 | Camshaft Rear Seal Plug Set | 90 | TCS45979 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90 | ES70600 | w/MFI; 2 Req'd. |
| 1 | Throttle Body Gasket | 90 | 60893 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70475 | Valve |

Toyota Minivans - See Toyota Truck

Toyota SUV's - See Toyota Truck

Toyota Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.9L 1858cc SOHC L4 86mm Bore (8 Valve) L/D Truck..... | 1970-71 | 1 | 2.4L 2366cc SOHC Turbo L4 92mm Bore (8 Valve) L/D Truck..... | 1985-89 | 8 |
| 2.0L 1968cc SOHC L4 88.5mm Bore (8 Valve) L/D Truck..... | 1972-74 | 2 | 2.4L 2446cc SOHC Diesel L4 92mm Bore (8 Valve) L/D Truck..... | 1984-87 | 9 |
| 2.0L 1998cc OHV L4 86mm Bore (8 Valve) L/D Truck..... | 1984-85 | 3 | 2.4L 2446cc SOHC Turbo-Diesel L4 92mm Bore (8 Valve) L/D Truck..... | 1984-87 | 10 |
| 2.2L 2188cc SOHC Diesel L4 90mm Bore (8 Valve) L/D Truck..... | 1981-83 | 4 | 3.0L 2958cc SOHC V6 87.5mm Bore (12 Valve) L/D Truck..... | 1988-90 | 11 |
| 2.2L 2189cc SOHC L4 88.5mm Bore (8 Valve) L/D Truck..... | 1975-80 | 5 | 3.9L 3878cc OHV L6 90mm Bore (12 Valve) L/D Truck..... | 1967-74 | 12 |
| 2.2L 2237cc OHV L4 91mm Bore (8 Valve) L/D Truck..... | 1986-90 | 6 | 4.0L 3955cc OHV L6 94mm Bore (12 Valve) L/D Truck..... | 1988-90 | 13 |
| 2.4L 2366cc SOHC L4 92mm Bore (8 Valve) L/D Truck..... | 1981-90 | 7 | 4.2L 4230cc OHV L6 94mm Bore (12 Valve) L/D Truck..... | 1975-87 | 14 |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| F..... | 3.9L 3878cc OHV L6 90mm Bore (12 Valve) L/D Truck..... | 12 | 22REC..... | 2.4L 2366cc SOHC L4 92mm Bore (8 Valve) L/D Truck..... | 7 |
| L..... | 2.2L 2188cc SOHC Diesel L4 90mm Bore (8 Valve) L/D Truck..... | 4 | 22RTEC..... | 2.4L 2366cc SOHC Turbo L4 92mm Bore (8 Valve) L/D Truck..... | 8 |
| 18RC..... | 2.0L 1968cc SOHC L4 88.5mm Bore (8 Valve) L/D Truck..... | 2 | 3FE..... | 4.0L 3955cc OHV L6 94mm Bore (12 Valve) L/D Truck..... | 13 |
| 2F..... | 4.2L 4230cc OHV L6 94mm Bore (12 Valve) L/D Truck..... | 14 | 3VZE..... | 3.0L 2958cc SOHC V6 87.5mm Bore (12 Valve) L/D Truck..... | 11 |
| 2L..... | 2.4L 2446cc SOHC Diesel L4 92mm Bore (8 Valve) L/D Truck..... | 9 | 3YEC..... | 2.0L 1998cc OHV L4 86mm Bore (8 Valve) L/D Truck..... | 3 |
| 2LT..... | 2.4L 2446cc SOHC Turbo-Diesel L4 92mm Bore (8 Valve) L/D Truck..... | 10 | 4YEC..... | 2.2L 2237cc OHV L4 91mm Bore (8 Valve) L/D Truck..... | 6 |
| 20R..... | 2.2L 2189cc SOHC L4 88.5mm Bore (8 Valve) L/D Truck..... | 5 | 8RC..... | 1.9L 1858cc SOHC L4 86mm Bore (8 Valve) L/D Truck..... | 1 |
| 22R..... | 2.4L 2366cc SOHC L4 92mm Bore (8 Valve) L/D Truck..... | 7 | | | |
| 22RE..... | 2.4L 2366cc SOHC L4 92mm Bore (8 Valve) L/D Truck..... | 7 | | | |

| 1.9L 1858cc SOHC L4 (8 Valve), 86mm Bore 1970-71 L/D Truck Eng. Code "8RC" 1970-71 1 | | | | | |
|--|---------------------------|-------|-----------|--|--|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 1 | Exhaust Pipe Gasket | 71-70 | 23565-1 | Flange | |
| 1 | Exhaust Pipe Gasket | 71-70 | 23588 | Ring; 1 37/64" ID x 2 3/32" OD | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION | |
| 2 | Fuel Pump Mounting Gasket | 71-70 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired | |
| 1 | Fuel Pump Mounting Gasket | 71-70 | 70577 | Spacer | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION | |
| 1 | Rear Main Seal Set | 71-70 | BS40345-1 | Rubber; One-piece | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Water Outlet Gasket | 71-70 | 35097 | | |
| 2.0L 1968cc SOHC L4 (8 Valve), 88.5mm Bore 1972-74 L/D Truck Eng. Code "18RC" 1972-74 2 | | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION | |
| 1 | Exhaust Pipe Gasket | 74-72 | 23565-1 | Flange | |
| 1 | Exhaust Pipe Gasket | 74-72 | 23588 | Ring; 1 37/64" ID x 2 3/32" OD | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION | |
| 2 | Fuel Pump Mounting Gasket | 74-72 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired | |
| 1 | Fuel Pump Mounting Gasket | 74-72 | 70577 | Spacer | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION | |
| 1 | Rear Main Seal Set | 74-72 | BS40345-1 | Rubber; One-piece | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION | |
| 1 | Water Outlet Gasket | 74-72 | 35097 | | |

Toyota Truck (Incl. Minivans and SUV's)

| 3 2.0L 1998cc OHV L4 (8 Valve), 86mm Bore 1984-85 L/D Truck Eng. Code "3YEC" 1984-85 | | | | |
|---|--------------------------|-------|-------------|---|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-84 | 9230B | |
| 1 | Head Set | 85-84 | HS9230B | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-84 | CS9230 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 85-84 | MS92285 | Upper set incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 85-84 | 60610 | Flange; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 85-84 | 60572 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 85-84 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-84 | OS20073C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-84 | BS40450 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-84 | VS50252R-1 | w/Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Spark Plug Tube Seal Set | 85-84 | ES72104 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-84 | SS70702 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 85-84 | 35292 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 85-84 | 35313 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-84 | 35310 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 85-84 | TCS45615 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 85-84 | ES70600 | w/MFI |
| 4 2.2L 2188cc SOHC Diesel L4 (8 Valve), 90mm Bore 1981-83 L/D Truck Eng. Code "L" 1981-83 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-81 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 83-81 | 35239 | |
| 5 2.2L 2189cc SOHC L4 (8 Valve), 88.5mm Bore 1975-80 L/D Truck Eng. Code "20R" 1975-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-75 | 21187PT | PermaTorque® |
| 1 | Head Gasket Spacer Shim | 80-75 | 21187SP | HeadSaver® |
| 1 | Head Set | 80-75 | HS21187PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-75 | FS21187PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-75 | MS91487 | |
| 1 | Exh. Manifold Gasket Set | 80-75 | MS90832 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80 | 23626 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 80 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 80-75 | 23591 | Ring; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 80-75 | 23588 | Ring; 1 37/64" ID x 2 3/32" OD |
| 1 | Exhaust Pipe Gasket | 80-75 | 23561 | Ring; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 79 | 23626 | Front; Converter; From 08/01/78 |
| 1 | Exhaust Pipe Gasket | 79 | 23591 | Front; Converter; To 07/31/78; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 79 | 23591 | Rear; Converter; From 08/01/78; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 79 | 23561 | Rear; Converter; To 07/31/78; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 78 | 23626 | Front; Converter; From 08/01/78 |
| 1 | Exhaust Pipe Gasket | 78 | 23591 | Front; Converter; To 07/31/78; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 78 | 23591 | Rear; Converter; From 08/01/78; 1 31/32" ID x 2 35/64" OD |

(continued on next page)

Toyota Truck (Incl. Minivans and SUV's)

| 2.2L 2189cc SOHC L4 (8 Valve), 88.5mm Bore 1975-80 5 L/D Truck Eng. Code "20R" 1975-80 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| | (cont.) | | | |
| 1 | Exhaust Pipe Gasket | 78 | 23561 | Rear; Converter; To 07/31/78; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 77-75 | 23591 | Front; Converter; 1 31/32" ID x 2 35/64" OD |
| 1 | Exhaust Pipe Gasket | 77-75 | 23561 | Rear; Converter; 1 49/64" ID x 2 17/64" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 80-75 | 70627 | Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 80-75 | 70577 | Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-75 | OS20102C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-75 | BS40345-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-75 | VS26081R | w/o Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 80-75 | VS50357R | w/Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 80-75 | ES70355 | |
| 1 | Semi-Circular Plug | 80-75 | CP75005 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-75 | SS70598 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-75 | 35097 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-75 | 35244 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 80-75 | TCS45568 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 80-75 | TCS45933 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 80-75 | 16214 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 80-75 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 80-78 | 23621 | w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 77 | 23621 | w/2 Bbl.; From 09/01/76 |
| 1 | Carb. Mounting Gasket | 77 | 23595 | Lower; w/2 Bbl.; To 08/31/76 |
| 1 | Carb. Mounting Gasket | 77 | 23594 | Upper; w/2 Bbl.; To 08/31/76 |
| 1 | Carb. Mounting Gasket | 76 | 23595 | Lower; w/2 Bbl.; To 08/31/76 |
| 1 | Carb. Mounting Gasket | 76 | 23594 | Upper; w/2 Bbl.; To 08/31/76 |
| 1 | Carb. Mounting Gasket | 75 | 23595 | Lower; w/2 Bbl. |
| 1 | Carb. Mounting Gasket | 75 | 23594 | Upper; w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-75 | 70011 | |
| 2.2L 2237cc OHV L4 (8 Valve), 91mm Bore 1986-90 6 L/D Truck Eng. Code "4YEC" 1986-90 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-86 | 9417PT | |
| 1 | Head Set | 90-86 | HS9417B | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-86 | CS9230 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 90-86 | MS93238 | Upper set incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-86 | 60610 | Flange; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-86 | 60572 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-86 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-86 | OS20073C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS40450 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS50252R-1 | w/Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Spark Plug Tube Seal Set | 90-86 | ES72104 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-86 | SS70702 | Premium valve stem seals incl. |

(continued on next page)

Toyota Truck (Incl. Minivans and SUV's)

| 6 2.2L 2237cc OHV L4 (8 Valve), 91mm Bore 1986-90 | | | | |
|--|---------------------------|-------|-------------|---|
| (cont.) L/D Truck Eng. Code "4YEC" 1986-90 | | | | |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-86 | 35292 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90-86 | 35313 | Outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-86 | 35310 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-86 | TCS45615 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 90-86 | ES70600 | w/MFI |
| 7 2.4L 2366cc SOHC L4 (8 Valve), 92mm Bore 1981-90 | | | | |
| L/D Truck Eng. Codes "22R" 1981-90, "22RE" 1989-95, "22REC" 1983-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-81 | 26185PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque®; Improved design |
| 1 | Head Gasket Spacer Shim | 90-81 | 8807SP | HeadSaver® |
| 1 | Head Set | 90-85 | HS26185PT-2 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Improved design |
| 1 | Head Set | 84-83 | HS26185PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Improved design |
| 1 | Head Set | 82-81 | HS26185PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Improved design |
| 1 | Head Installation Set | 90-85 | HIS8807PT-2 | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Bolt Set | 90-87 | ES71178 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-85 | CS8807-1 | |
| 1 | Gasket Conversion Set | 84-81 | CS8807 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-83 | MS91679 | Upper set incl. |
| 1 | Int. Manifold Gasket Set | 82-81 | MS91091 | |
| 1 | Exh. Manifold Gasket Set | 90-85 | MS92968 | |
| 1 | Exh. Manifold Gasket Set | 84-83 | MS91680 | |
| 1 | Exh. Manifold Gasket Set | 82-81 | MS90832 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-83 | 23626 | Front; Converter; RWD |
| 1 | Exhaust Pipe Gasket | 90-83 | 60572 | Front; Converter; 4WD |
| 1 | Exhaust Pipe Gasket | 90-83 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| 2 | Exhaust Pipe Gasket | 90-81 | 23588 | Flange; 2 Req'd.; 1 37/64" ID x 2 3/32" OD |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 90-81 | 70627 | w/2 Bbl.; Gskt.; 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| 1 | Fuel Pump Mounting Gasket | 90-81 | 70577 | w/2 Bbl.; Spacer |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-81 | OS20102C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-81 | BS40345-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-85 | VS50358R | w/Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 90-81 | VS26081R | w/o Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 84-81 | VS50357R | w/Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 90-85 | ES70356 | |
| 1 | Grommet Set | 84-81 | ES70355 | |
| 1 | Semi-Circular Plug | 90-81 | CP75005 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-81 | SS70598 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-83 | 35278 | |
| 1 | Water Outlet Gasket | 82-81 | 35239 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-84 | 35340 | |
| 1 | Water Pump Gasket | 83-81 | 35244 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-85 | TCS45685 | w/o Sleeve 'N' Seal® |

(continued on next page)

Toyota Truck (Incl. Minivans and SUV's)

| 2.4L 2366cc SOHC L4 (8 Valve), 92mm Bore 1981-90 7 | | | | |
|---|----------------------------|-------|-------------|---|
| L/D Truck Eng. Codes "22R" 1981-90, "22RE" 1989-95, "22REC" 1983-88 (cont.) | | | | |
| QTY | TIMING COVER (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 84-81 | TCS45568 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 90-85 | TCS45934 | w/Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 84-81 | TCS45933 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 90-81 | 16214 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 90-81 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 90-83 | 60457 | w/2 Bbl.; Heater insulator |
| 1 | Fuel Injector O-Ring Set | 90-83 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 90 | 60876 | w/MFI |
| 1 | Throttle Body Gasket | 89-83 | 60675 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-83 | 72601 | w/MFI |
| 1 | EGR Gasket | 90-81 | 72559 | w/2 Bbl. |
| 2.4L 2366cc SOHC Turbo L4 (8 Valve), 92mm Bore 1985-89 8 | | | | |
| L/D Truck Eng. Code "22RTEC" 1985-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-85 | 26185PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorque®; Improved design |
| 1 | Head Gasket Spacer Shim | 89-85 | 8807SP | HeadSaver® |
| 1 | Head Set | 89-85 | HS26185PT-3 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl.; Improved design |
| 1 | Head Bolt Set | 89-87 | ES71178 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-85 | CS8807-1 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-85 | MS91679 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 89-85 | MS93304 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-85 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 89-85 | 23626 | Front; Converter; RWD |
| 1 | Exhaust Pipe Gasket | 89-85 | 60572 | Front; Converter; 4WD |
| 1 | Exhaust Pipe Gasket | 89-85 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-85 | OS20102C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-85 | BS40345-1 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-85 | VS26081R | w/o Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 89-85 | VS50358R | w/Grommets & Semi-circular plugs; PermaDry® molded rubber gskt. incl. |
| 1 | Grommet Set | 89-85 | ES70356 | |
| 1 | Semi-Circular Plug | 89-85 | CP75005 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-85 | SS70598 | Premium valve stem seals incl.; Improved design |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 89-85 | 35278 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-85 | 35340 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 89-85 | TCS45685 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 89-85 | TCS45934 | w/Sleeve 'N' Seal® |
| 1 | Repair Sleeve | 89-85 | 16214 | Use w/installation tool |
| 1 | Repair Sleeve Tool | 89-85 | 16312 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Injector O-Ring Set | 89-85 | ES70600 | w/MFI |
| 1 | Throttle Body Gasket | 89-85 | 60675 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-85 | 72601 | |

Toyota Truck (Incl. Minivans and SUV's)

| | | | | |
|--|-----------------------------------|--------------|-----------------|---|
| 9 2.4L 2446cc SOHC Diesel L4 (8 Valve), 92mm Bore 1984-87 L/D Truck Eng. Code "2L" 1984-87 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-84 | 23561 | Flange; 1 49/64" ID x 2 17/64" OD |
| 10 2.4L 2446cc SOHC Turbo-Diesel L4 (8 Valve), 92mm Bore 1984-87 L/D Truck Eng. Code "2LT" 1984-87 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-84 | 23626 | Flange |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87 | SS70702 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 86-84 | 35278 | |
| 11 3.0L 2958cc SOHC V6 (12 Valve), 87.5mm Bore 1988-90 L/D Truck Eng. Code "3VZE" 1988-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9815PT | L.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-88 | 9728PT | R.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-88 | HS9728PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| 2 | Head Bolt Set | 90-88 | ES72185 | 2 Req'd.; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9728 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-88 | MS94727 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 90-88 | MS94711 | Upper set |
| 1 | Exh. Manifold Gasket Set | 90-88 | MS94708-1 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90-88 | 23561 | Crossover; 2 Req'd.; 1 49/64" ID x 2 17/64" OD |
| 2 | Exhaust Pipe Gasket | 90-88 | 23626 | Pipe to manifold; 2 Req'd. |
| 1 | Exhaust Pipe Gasket | 90-88 | 23626 | Front; Converter |
| 1 | Exhaust Pipe Gasket | 90-88 | 23591 | Rear; Converter; 1 31/32" ID x 2 35/64" OD |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS30623C-1 | Improved design |
| 1 | Drain Plug Gasket | 90-88 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40674 | Viton®; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50371R | Must be used w/Int. manifold upper set MS 94711; PermaDry® molded rubber gskts. incl. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS72841 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35278 | Thermostat |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35519 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-88 | TCS45890 | |
| 1 | Camshaft Front Seal Set | 90-88 | TCS45914 | |
| 1 | Repair Sleeve | 90-88 | 16223 | Use w/installation tool; May use 16220 instead; Old design |
| 1 | Repair Sleeve Tool | 90-88 | 16323 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-88 | ES70600 | w/MFI; 2 Req'd. |
| 1 | Throttle Body Gasket | 90-88 | 60904 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Mounting Set | 90-88 | ES70435 | |
| 12 3.9L 3878cc OHV L6 (12 Valve), 90mm Bore 1967-74 L/D Truck Eng. Code "F" 1967-74 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set | 74-67 | HS21218B-1 | |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 74-67 | FS21218B-1 | |

(continued on next page)

Toyota Truck (Incl. Minivans and SUV's)

| 3.9L 3878cc OHV L6 (12 Valve), 90mm Bore 1967-74 12 L/D Truck Eng. Code "F" 1967-74 (cont.) | | | | |
|---|---------------------------|-------|----------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 74-67 | MS22813 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-67 | 23626 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 74-67 | OS34210C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-67 | BS16192 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-67 | VS26102C | |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 74-67 | PS26101 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-67 | SS27503 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-67 | 25617 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 74-67 | TCS45613 | |
| 4.0L 3955cc OHV L6 (12 Valve), 94mm Bore 1988-90 13 L/D Truck Eng. Code "3FE" 1988-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-88 | 9833PT | |
| 1 | Head Set | 90-88 | HS9833PT | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-88 | CS9833 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Plenum Gasket Set | 90-88 | MS94731 | Upper set |
| 1 | Int. & Exh. Gasket Set | 90-88 | MS94710 | Lower set; Upper set incl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 90 | 23591 | Converter; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 2 | Exhaust Pipe Gasket | 90 | 23561 | Pipe to manifold; To 12/31/89; 2 Req'd.; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 90 | 60572 | Pipe to muffler; From 01/01/90 |
| 1 | Exhaust Pipe Gasket | 90 | 60906 | Pipe to muffler; To 12/31/89 |
| 1 | Exhaust Pipe Gasket | 90 | 60572 | L.H.; Pipe to manifold; From 01/01/90 |
| 1 | Exhaust Pipe Gasket | 90 | 23561 | R.H.; Pipe to manifold; From 01/01/90; 1 49/64" ID x 2 17/64" OD |
| 2 | Exhaust Pipe Gasket | 89-88 | 23561 | Pipe to manifold; 2 Req'd.; 1 49/64" ID x 2 17/64" OD |
| 1 | Exhaust Pipe Gasket | 89-88 | 60906 | Pipe to muffler |
| 2 | Exhaust Pipe Gasket | 89-88 | 23591 | Front; Converter; 2 Req'd.; 1 31/32" ID x 2 35/64" OD |
| 2 | Exhaust Pipe Gasket | 89-88 | 60572 | Rear; Converter; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-88 | OS34210C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-88 | BS40617 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-88 | VS50372R | PermaDry® molded rubber gskt. incl. |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 90-88 | PS50373C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-88 | SS27504 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35307 | Thermostat gskt. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-88 | 35494 | Housing to head |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-88 | 35484 | Plate to block |
| 1 | Water Pump Gasket | 90-88 | 35491 | Pump to plate |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 90-88 | TCS45613 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 90-88 | ES70600 | w/MFI; 2 Req'd. |
| 1 | Throttle Body Gasket | 90-88 | 60910 | w/MFI |

(continued on next page)

Toyota Truck (Incl. Minivans and SUV's)

| 13 4.0L 3955cc OHV L6 (12 Valve), 94mm Bore 1988-90 (cont.) L/D Truck Eng. Code "3FE" 1988-92 | | | | |
|---|---------------------------|-------|------------|--|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-88 | 70410 | |
| 14 4.2L 4230cc OHV L6 (12 Valve), 94mm Bore 1975-87 L/D Truck Eng. Code "2F" 1975-87 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 87-86 | 9833PT | |
| 1 | Head Gasket | 85 | 9833PT | From 10/02/84 |
| 1 | Head Gasket | 85 | 21219B | To 10/01/84 |
| 1 | Head Gasket | 84-75 | 21219B | |
| 1 | Head Set | 87-86 | HS9833PT-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS9833PT-1 | From 10/02/84; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 85 | HS21219B-1 | To 10/01/84; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 84-81 | HS21219B-1 | PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| 1 | Head Set | 80-78 | HS21219B | Valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Set | 77 | HS21219B | From 08/01/76; Valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Set | 77 | HS21219B | To 07/31/76; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Set | 76 | HS21219B | From 08/01/76; Valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Set | 76 | HS21219B | To 07/31/76; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Head Set | 75 | HS21219B | PermaDry® molded rubber valve cover gskt. incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-78 | FS21219B | Valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Full Gasket Set | 77 | FS21219B | From 08/01/76; Valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Full Gasket Set | 77 | FS21219B | To 07/31/76; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Full Gasket Set | 76 | FS21219B | From 08/01/76; Valve stem seals not incl.; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Full Gasket Set | 76 | FS21219B | To 07/31/76; PermaDry® molded rubber valve cover gskt. incl. |
| 1 | Full Gasket Set | 75 | FS21219B | PermaDry® molded rubber valve cover gskt. incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 87-86 | CS21219-1 | |
| 1 | Gasket Conversion Set | 85 | CS21219-1 | From 10/02/84 |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 87-75 | MS22813 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 87-75 | 60915 | Flange |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Pump Mounting Gasket | 87-81 | 70627 | 2 Req'd.; May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 87-75 | OS34210C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 87-86 | BS16192-1 | Rubber; One-piece |
| 1 | Rear Main Seal Set | 85 | BS16192-1 | From 10/02/84; Rubber; One-piece |
| 1 | Rear Main Seal Set | 85 | BS16192 | To 10/01/84; Rubber; One-piece |
| 1 | Rear Main Seal Set | 84-75 | BS16192 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 87-81 | VS50248R | PermaDry® molded rubber gskt. incl. |
| 1 | Valve Cover Gasket Set | 80-75 | VS26103R | PermaDry® molded rubber gskt. incl. |
| QTY | PUSH ROD COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Push Rod Cover Gasket Set | 87-75 | PS26101 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 87-78 | SS27504 | Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 77 | SS27504 | From 08/01/76; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 77 | SS27503 | To 07/31/76 |
| 1 | Valve Stem Seal Set | 76 | SS27504 | From 08/01/76; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 76 | SS27503 | To 07/31/76 |
| 1 | Valve Stem Seal Set | 75 | SS27503 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 87-81 | 35307 | |
| 1 | Water Outlet Gasket | 80-75 | 25617 | |

(continued on next page)

Toyota Truck (Incl. Minivans and SUV's)

| 4.2L 4230cc OHV L6 (12 Valve), 94mm Bore 1975-87 14 L/D Truck Eng. Code "2F" 1975-87 (cont.) | | | | |
|--|-------------------|-------|------------|---------------|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 87-75 | 35308 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 87-86 | TCS45613-1 | |
| 1 | Timing Cover Set | 85 | TCS45613-1 | From 10/02/84 |
| 1 | Timing Cover Set | 85 | TCS45613 | To 10/01/84 |
| 1 | Timing Cover Set | 84-75 | TCS45613 | |

Triumph

| Engine Finding Index | | | | | |
|---|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.1L 1147cc OHV L4 69.3mm Bore (8 Valve) | 1961-70 | 1 | 2.5L 2498cc OHV L6 74.7mm Bore (12 Valve) | 1967-76 | 6 |
| 1.3L 1296cc OHV L4 73.7mm Bore (8 Valve) | 1967-72 | 2 | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) (Rover Eng.) | 1977-82 | 7 |
| 1.5L 1493cc OHV L4 73.7mm Bore (8 Valve) | 1973-80 | 3 | | | |
| 2.0L 1998cc OHV L6 74.7mm Bore (12 Valve) | 1967-73 | 4 | | | |
| 2.0L 1998cc SOHC L4 90.3mm Bore (8 Valve) | 1975-82 | 5 | | | |

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| ADM..... | 1.5L 1493cc OHV L4 73.7mm Bore (8 Valve) | 3 | GA | 1.1L 1147cc OHV L4 69.3mm Bore (8 Valve) | 1 |
| ADS..... | 1.5L 1493cc OHV L4 73.7mm Bore (8 Valve) | 3 | GD | 1.1L 1147cc OHV L4 69.3mm Bore (8 Valve) | 1 |
| CC | 2.5L 2498cc OHV L6 74.7mm Bore (12 Valve) | 6 | KC..... | 2.0L 1998cc OHV L6 74.7mm Bore (12 Valve) | 4 |
| CF..... | 2.5L 2498cc OHV L6 74.7mm Bore (12 Valve) | 6 | KD..... | 2.0L 1998cc OHV L6 74.7mm Bore (12 Valve) | 4 |
| CG..... | 2.0L 1998cc SOHC L4 90.3mm Bore (8 Valve)..... | 5 | KF..... | 2.0L 1998cc OHV L6 74.7mm Bore (12 Valve) | 4 |
| CK..... | 2.0L 1998cc SOHC L4 90.3mm Bore (8 Valve)..... | 5 | 10E..... | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) (Rover Eng.)..... | 7 |
| CL..... | 2.0L 1998cc SOHC L4 90.3mm Bore (8 Valve)..... | 5 | 11E..... | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) (Rover Eng.)..... | 7 |
| CP..... | 2.5L 2498cc OHV L6 74.7mm Bore (12 Valve) | 6 | 12E..... | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) (Rover Eng.)..... | 7 |
| CR | 2.5L 2498cc OHV L6 74.7mm Bore (12 Valve) | 6 | 13E..... | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) (Rover Eng.)..... | 7 |
| CV..... | 2.0L 1998cc SOHC L4 90.3mm Bore (8 Valve)..... | 5 | 14E..... | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) (Rover Eng.)..... | 7 |
| FC..... | 1.1L 1147cc OHV L4 69.3mm Bore (8 Valve)..... | 1 | 15E..... | 3.5L 3528cc OHV V8 88.9mm Bore (Buick) (Rover Eng.)..... | 7 |
| FE..... | 1.3L 1296cc OHV L4 73.7mm Bore (8 Valve)..... | 2 | | | |
| FM | 1.5L 1493cc OHV L4 73.7mm Bore (8 Valve)..... | 3 | | | |

| 1.1L 1147cc OHV L4 (8 Valve), 69.3mm Bore 1961-70 1 Eng. Codes "FC" 1963-70, "GA" 1961-65, "GD" 1964-67 | | | | |
|---|------------------------|-------|----------|-------------|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 70-61 | OS21564C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 70-61 | VS21565 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 70-61 | 25538 | |
| 1.3L 1296cc OHV L4 (8 Valve), 73.7mm Bore 1967-72 2 Eng. Code "FE" 1967-72 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 72-67 | MS22692 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 72-67 | 23547 | Flange |

(continued on next page)

Triumph

| | | | | |
|--|-----------------------------------|--------------|-----------------|----------------------------------|
| 2 1.3L 1296cc OHV L4 (8 Valve), 73.7mm Bore 1967-72 (cont.) Eng. Code "FE" 1967-72 | | | | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 72-67 | OS21564C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 72-67 | VS21565 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 72-67 | 25538 | |
| 3 1.5L 1493cc OHV L4 (8 Valve), 73.7mm Bore 1973-80 Eng. Codes "ADM" 1973-80, "ADS" 1973-80, "FM" 1973-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-73 | 21190B | |
| 1 | Head Set | 80-73 | HS21190B | |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-73 | CS21190 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 80-73 | MS22692 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-73 | 23547 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-73 | OS21564C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-73 | VS21565 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 80-73 | 25538 | |
| 4 2.0L 1998cc OHV L6 (12 Valve), 74.7mm Bore 1967-73 Eng. Codes "KC" 1967, "KD" 1968-71, "KF" 1972-73 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 73-67 | 9672 | Flange; 2 3/4" bolt hole centers |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-67 | VS26040 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 73-67 | 25538 | |
| 5 2.0L 1998cc SOHC L4 (8 Valve), 90.3mm Bore 1975-82 Eng. Codes "CG" 1975-82, "CK" 1980-82, "CL" 1975-79, "CV" 1977-82 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 2 | Semi-Circular Plug | 82-75 | CP75013 | 2 Req'd. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-75 | 25636 | |
| 6 2.5L 2498cc OHV L6 (12 Valve), 74.7mm Bore 1967-76 Eng. Codes "CC" 1967-76, "CF" 1974-76, "CP" 1972-76, "CR" 1974-76 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 76-67 | 9672 | Flange; 2 3/4" bolt hole centers |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 76-67 | VS26040 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 76-67 | 25538 | |
| 7 3.5L 3528cc OHV V8 (Buick), 88.9mm Bore (Rover Eng.) 1977-82 Eng. Codes "10E" 1977-82, "11E" 1977-82, "12E" 1977-82, "13E" 1977-82, "14E" 1980-82, "15E" 1980-82 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Gasket | 82-77 | 7984PT | 2 Req'd. |
| 1 | Head Set | 82-77 | HS7984PT | Int. manifold gskt. not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 82-77 | FS7984PT | Int. manifold gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Valley Pan Gasket Set | 82-77 | MS96002 | |
| 1 | Exh. Manifold Gasket Set | 82-77 | MS90013 | |

(continued on next page)

| 3.5L 3528cc OHV V8 (Buick), 88.9mm Bore (Rover Eng.) 1977-82 7 | | | | |
|---|-----------------------------|--------------|-----------------|---|
| Eng. Codes "10E" 1977-82, "11E" 1977-82, "12E" 1977-82, "13E" 1977-82, "14E" 1980-82, "15E" (cont.) 1980-82 | | | | |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 82-77 | 6579 | May also be used as a fuel pump block-off plate gasket if desired |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 82-77 | OS12992C | |
| 1 | Drain Plug Gasket | 82-77 | 70822 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 82-77 | BS13044-2 | Rope |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 82-77 | VS12993R-1 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 82-77 | 12994 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 82-77 | 12996-1 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 82-77 | TCS13001 | w/Rope seal |
| 1 | Timing Cover Seal | 82-77 | 15200 | Rubber one-piece timing cover seal |
| QTY | DISTRIBUTOR MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 82-77 | 420 | Distributor mounting |
| QTY | OIL PUMP COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pump Gasket | 82-77 | 70032 | |

Turner

| Engine Finding Index | | | | | |
|--|--|----------|-------------|--------------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| .9L 948cc OHV L4 62.9mm Bore (8 Valve) (British Leyland Eng.)..... | 1959-63 | 1 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| 9CG | .9L 948cc OHV L4 62.9mm Bore (8 Valve) (British Leyland Eng.)..... | 1 | | | |

| .9L 948cc OHV L4 (8 Valve), 62.9mm Bore (British Leyland Eng.) 1959-63 1 | | | | |
|---|----------------------------|--------------|-----------------|--------------------|
| Eng. Code "9CG" 1959-63 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 63-59 | VS21507 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 63-59 | 25583 | |

TVR

| Engine Finding Index | | | | | |
|--|--|----------|---|--------------------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 2.5L 2498cc OHV L6 74.7mm Bore (12 Valve) (Standard Eng.)..... | 1976-77 | 1 | 2.9L 2935cc OHV V6 93mm Bore (12 Valve) (Ford Eng.) | 1987-88 | 3 |
| 2.8L 2792cc OHV V6 93mm Bore (12 Valve) (Ford Eng.) | 1982-86 | 2 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| CP | 2.5L 2498cc OHV L6 74.7mm Bore (12 Valve) (Standard Eng.)..... | 1 | | | |

(continued on next page)

TVR

| 1 2.5L 2498cc OHV L6 (12 Valve), 74.7mm Bore (Standard Eng.) 1976-77 Eng. Code "CP" 1976-77 | | | | |
|---|----------------------------|-------|------------|---|
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 77-76 | 9672 | Flange; 2 3/4" bolt hole centers |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 77-76 | VS26040 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 77-76 | 25538 | |
| 2 2.8L 2792cc OHV V6 (12 Valve), 93mm Bore (Ford Eng.) 1982-86 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 86-82 | 9136PT | L.H. |
| 1 | Head Gasket | 86-82 | 9132PT | R.H. |
| 1 | Head Set | 86-82 | HS9132PT-1 | Premium valve stem seals incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 86-82 | FS9132PT-1 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 86-82 | MS91886 | w/o Valve cover, fuel & emission system gsks. |
| 1 | Int. Manifold Gasket Set | 86-82 | MS94673 | w/Valve cover, fuel & emission system gsks. |
| 1 | Exh. Manifold Gasket Set | 86-82 | MS91887 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 86 | 60714 | Converter to muffler |
| 1 | Exhaust Pipe Gasket | 85-82 | 60679 | Converter to muffler |
| 1 | Exhaust Pipe Gasket | 85-82 | 60679 | Inlet pipe to converter |
| QTY | FUEL PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Fuel Pump Mounting Gasket | 86-82 | 72517 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 86-82 | OS30271C | Cork |
| 1 | Drain Plug Gasket | 86-82 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-82 | BS40647 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 86-82 | BS40419 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 86-82 | VS50115C | Cork |
| 1 | Valve Cover Gasket Set | 86-82 | VS50115R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 86-82 | SS72686 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-82 | 35094 | Thermostat seal |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 86 | 35148 | Lower; Gskt. |
| 1 | Water Outlet Gasket | 86 | 35148 | Upper; Gskt. |
| 1 | Water Outlet Gasket | 85 | 35148 | Lower; Gskt.; From 12/01/84 |
| 1 | Water Outlet Gasket | 85 | 35304 | Lower Front; Gskt.; To 12/01/84 |
| 1 | Water Outlet Gasket | 85 | 35305 | Lower Rear; Gskt.; To 12/01/84 |
| 1 | Water Outlet Gasket | 85 | 35006 | Upper; Gskt.; 2 1/8" ID |
| 1 | Water Outlet Gasket | 84-82 | 35304 | Lower Front; Gskt. |
| 1 | Water Outlet Gasket | 84-82 | 35305 | Lower Rear; Gskt. |
| 1 | Water Outlet Gasket | 84-82 | 35148 | Upper; Gskt. |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 86-82 | 35306 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 86-82 | TCS45586 | w/o Sleeve 'N' Seal® |
| 1 | Timing Set w/Sleeve & Seal | 86-82 | TCS45290 | w/Sleeve 'N' Seal® |
| QTY | AIR CLEANER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | Air Cleaner Gasket | 86-82 | 60038 | w/2 Bbl.; 5 1/32" ID |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 86-82 | 60564 | w/2 Bbl.; Spacer to manifold |
| 1 | Carb. Mounting Gasket | 85-82 | 60809 | w/2 Bbl.; Carb. to spacer |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 86-82 | 70020 | |
| 1 | EGR Gasket | 86-82 | 72500 | Exh. air supply tube |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 86-82 | 413 | Oil filter mounting |
| 1 | Oil Filter Adapter Gasket | 86-82 | 72625 | .103" width; 2.450" ID |

| 2.9L 2935cc OHV V6 (12 Valve), 93mm Bore (Ford Eng.) 1987-88 3 | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-87 | 9511PT | L.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 88-87 | 9510PT | R.H.; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 88-87 | HS9510PT-2 | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 88-87 | ES72794 | Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 88-87 | CS9510 | PermaDry® molded rubber oil pan gskt. incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 88-87 | MS93771 | Lower set; Upper set incl. |
| 1 | Plenum Gasket Set | 88-87 | MS93754 | Upper set |
| 1 | Exh. Manifold Gasket Set | 88-87 | MS93849 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 88-87 | 60752 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 88-87 | OS30571R | PermaDry® molded rubber gskt. incl. |
| 1 | Drain Plug Gasket | 88-87 | 72515 | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-87 | BS40647 | PTFE Rubber; One-piece |
| 1 | Rear Main Seal Set | 88-87 | BS40419 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-87 | VS50312C | Cork |
| 1 | Valve Cover Gasket Set | 88-87 | VS50312T | PermaDryPlus® |
| 1 | Valve Cover Gasket Set | 88-87 | VS50312R | Rubber |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 88-87 | SS72686 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 88-87 | 35404 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 88-87 | 35400 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Timing Cover Set | 88-87 | TCS45791 | w/o Sleeve 'N' Seal®; Must be used w/OS 30571R |
| 1 | Timing Set w/Sleeve & Seal | 88-87 | TCS45290 | w/Sleeve 'N' Seal®; Must be used w/OS 30571R |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Fuel Injector O-Ring Set | 88-87 | ES70599 | w/MFI; Improved design |
| 1 | Throttle Body Gasket | 88-87 | 71216 | w/MFI; Air bypass valve |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 88-87 | 72649 | |
| QTY | OIL FILTER MOUNTING | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 88-87 | 413 | Oil filter mounting |

Volvo Car

| Engine Finding Index | | | | | |
|--|---------|----------|---|---------|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.6L 1580cc OHV L4 79.4mm Bore (8 Valve) | 1957-61 | 1 | 2.3L 2316cc SOHC Turbo L4 96mm Bore (8 Valve)..... | 1984-90 | 8 |
| 1.8L 1780cc OHV L4 84mm Bore (8 Valve) | 1961-68 | 2 | 2.4L 2383cc SOHC Diesel L6 76.5mm Bore (12 Valve) (VW Eng.) | 1980-85 | 9 |
| 2.0L 1986cc OHV L4 89mm Bore (8 Valve) | 1969-75 | 3 | 2.4L 2383cc SOHC Turbo-Diesel L6 76.5mm Bore (12 Valve) (VW Eng.) | 1983-86 | 10 |
| 2.1L 2127cc SOHC L4 92mm Bore (8 Valve)..... | 1976-84 | 4 | 2.7L 2664cc SOHC V6 88mm Bore (12 Valve) | 1975-79 | 11 |
| 2.1L 2127cc SOHC Turbo L4 92mm Bore (8 Valve)..... | 1981-85 | 5 | 3.0L 2980cc OHV L6 89mm Bore (12 Valve) | 1969-75 | 12 |
| 2.3L 2316cc SOHC L4 96mm Bore (8 Valve)..... | 1981-90 | 6 | | | |
| 2.3L 2316cc DOHC L4 96mm Bore (16 Valve) | 1989-90 | 7 | | | |

| Engine Code Index | | | | | |
|-------------------|--|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| B16A..... | 1.6L 1580cc OHV L4 79.4mm Bore (8 Valve) | 1 | B16D..... | 1.6L 1580cc OHV L4 79.4mm Bore (8 Valve) | 1 |
| B16B..... | 1.6L 1580cc OHV L4 79.4mm Bore (8 Valve) | 1 | B18A..... | 1.8L 1780cc OHV L4 84mm Bore (8 Valve) | 2 |

(continued on next page)

Volvo Car

Engine Code Index

| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
|-------------|--|----------|-------------|--|----------|
| B18B..... | 1.8L 1780cc OHV L4 84mm Bore (8 Valve) | 2 | B230FS..... | 2.3L 2316cc SOHC L4 96mm Bore (8 Valve) | 6 |
| B18D..... | 1.8L 1780cc OHV L4 84mm Bore (8 Valve) | 2 | B230FT..... | 2.3L 2316cc SOHC Turbo L4 96mm Bore (8 Valve)..... | 8 |
| B20A..... | 2.0L 1986cc OHV L4 89mm Bore (8 Valve) | 3 | B234F..... | 2.3L 2316cc DOHC L4 96mm Bore (16 Valve) | 7 |
| B20B..... | 2.0L 1986cc OHV L4 89mm Bore (8 Valve) | 3 | B234FT..... | 2.3L 2316cc SOHC Turbo L4 96mm Bore (8 Valve)..... | 8 |
| B20E..... | 2.0L 1986cc OHV L4 89mm Bore (8 Valve) | 3 | B234T..... | 2.3L 2316cc SOHC Turbo L4 96mm Bore (8 Valve)..... | 8 |
| B20F..... | 2.0L 1986cc OHV L4 89mm Bore (8 Valve) | 3 | B27E..... | 2.7L 2664cc SOHC V6 88mm Bore (12 Valve) | 11 |
| B21E..... | 2.1L 2127cc SOHC L4 92mm Bore (8 Valve) | 4 | B27F..... | 2.7L 2664cc SOHC V6 88mm Bore (12 Valve) | 11 |
| B21F..... | 2.1L 2127cc SOHC L4 92mm Bore (8 Valve) | 4 | B30A..... | 3.0L 2980cc OHV L6 89mm Bore (12 Valve) | 12 |
| B21FT..... | 2.1L 2127cc SOHC Turbo L4 92mm Bore (8 Valve)..... | 5 | B30E..... | 3.0L 2980cc OHV L6 89mm Bore (12 Valve) | 12 |
| B23E..... | 2.3L 2316cc SOHC L4 96mm Bore (8 Valve) | 6 | B30F..... | 3.0L 2980cc OHV L6 89mm Bore (12 Valve) | 12 |
| B23F..... | 2.3L 2316cc SOHC L4 96mm Bore (8 Valve) | 6 | D24..... | 2.4L 2383cc SOHC Diesel L6 76.5mm Bore (12 Valve) (VW Eng.)..... | 9 |
| B23FT..... | 2.3L 2316cc SOHC Turbo L4 96mm Bore (8 Valve)..... | 8 | D24T..... | 2.4L 2383cc SOHC Turbo-Diesel L6 76.5mm Bore (12 Valve) (VW Eng.)..... | 10 |
| B230F..... | 2.3L 2316cc SOHC L4 96mm Bore (8 Valve) | 6 | | | |
| B230FD..... | 2.3L 2316cc SOHC L4 96mm Bore (8 Valve) | 6 | | | |

1 1.6L 1580cc OHV L4 (8 Valve), 79.4mm Bore 1957-61 Eng. Codes "B16A" 1957-61, "B16B" 1957-61, "B16D" 1957-61

| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
|-----|-----------------------|-------|----------|----------------------|
| 1 | Carb. Mounting Gasket | 61-57 | 23511 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 61-57 | 23511 | w/2-1 Bbl.; 2 Req'd. |

2 1.8L 1780cc OHV L4 (8 Valve), 84mm Bore 1961-68 Eng. Codes "B18A" 1961-68, "B18B" 1961-68, "B18D" 1961-68

| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|----------|----------------------|
| 1 | Int. & Exh. Gasket Set | 68-61 | MS22582 | |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 68-61 | OS21574D | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 68-61 | BS40433 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 68-61 | VS21575 | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 68-61 | 25565 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 68-61 | 23511 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 68-61 | 23511 | w/2-1 Bbl.; 2 Req'd. |

3 2.0L 1986cc OHV L4 (8 Valve), 89mm Bore 1969-75 Eng. Codes "B20A" 1969-74, "B20B" 1969-74, "B20E" 1970-75, "B20F" 1972-75

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|----------|--|
| 1 | Head Set | 74-69 | HS21176B | Eng. Code "B20B"; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 74-69 | CS8813 | Eng. Codes "B20A" & "B20B" |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 74-69 | MS22582 | Eng. Codes "B20A" & "B20B" |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 75-69 | 23563 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 75-69 | OS21574D | |

(continued on next page)

| 2.0L 1986cc OHV L4 (8 Valve), 89mm Bore 1969-75 3 | | | | |
|---|--------------------------|-------|-----------|---|
| Eng. Codes "B20A" 1969-74, "B20B" 1969-74, "B20E" 1970-75, "B20F" 1972-75 (cont.) | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 75-69 | BS40433 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 75-69 | VS21575 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 2 | Valve Stem Seal Set | 75-69 | SS72617 | 2 Req'd.; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 74-69 | 25565 | Eng. Codes "B20A" & "B20B" |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 74-69 | 23511 | w/1 Bbl.; Eng. Code "B20A" |
| 2 | Carb. Mounting Gasket | 74-69 | 23511 | w/2-1 Bbl.; Eng. Code "B20B"; 2 Req'd. |
| 2.1L 2127cc SOHC L4 (8 Valve), 92mm Bore 1976-84 4 | | | | |
| Eng. Codes "B21E" 1976-84, "B21F" 1976-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 84-76 | 21202PT | |
| 1 | Head Set | 84-76 | HS21202PT | Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 84-76 | CS21202 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-76 | MS22777 | |
| 1 | Exh. Manifold Gasket Set | 84-76 | MS22776 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-76 | 23563 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-76 | OS21574D | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-76 | BS40433 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-76 | VS26089C | w/o Semi-circular plug; Cork-Ply® |
| 1 | Valve Cover Gasket Set | 84-76 | VS50353C | w/Semi-circular plug; Cork-Ply® |
| 1 | Semi-Circular Plug | 84-76 | CP75010 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-76 | SS72617 | Int.; w/o Valve silencer; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 84-76 | 25565 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 82-76 | TCS45725 | |
| 2.1L 2127cc SOHC Turbo L4 (8 Valve), 92mm Bore 1981-85 5 | | | | |
| Eng. Code "B21FT" 1981-85 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-81 | 21202PT | |
| 1 | Head Set | 85-81 | HS21202PT | Turbo mounting gskts. not incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-81 | CS21202 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-81 | MS22777 | |
| 1 | Exh. Manifold Gasket Set | 85-81 | MS22776 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-81 | 23563 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-81 | OS21574D | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-81 | BS40433 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-81 | VS26089C | w/o Semi-circular plug; Cork-Ply® |
| 1 | Valve Cover Gasket Set | 85-81 | VS50353C | w/Semi-circular plug; Cork-Ply® |
| 1 | Semi-Circular Plug | 85-81 | CP75010 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-81 | SS72617 | Int.; w/o Valve silencer; Premium valve stem seals incl. |

(continued on next page)

Volvo Car

| 5 2.1L 2127cc SOHC Turbo L4 (8 Valve), 92mm Bore 1981-85 (cont.) Eng. Code "B21FT" 1981-85 | | | | |
|---|---------------------------|-------|------------|---|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 85-81 | 25565 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 85-81 | TCS45725 | |
| 6 2.3L 2316cc SOHC L4 (8 Valve), 96mm Bore 1981-90 Eng. Codes "B23E" 1981-84, "B23F" 1981-84, "B230F" 1985-95, "B230FD" 1993-95, "B230FS" 1993-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-81 | 8190PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-85 | HS8190PT-1 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 84-81 | HS8190PT | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-81 | CS21202 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-81 | MS22777 | |
| 1 | Exh. Manifold Gasket Set | 90-81 | MS22776 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-81 | 23563 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-81 | OS21574D | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-81 | BS40433 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-85 | VS50037F | |
| 1 | Valve Cover Gasket Set | 84-81 | VS26089C | w/o Semi-circular plug; Cork-Ply® |
| 1 | Valve Cover Gasket Set | 84-81 | VS50353C | w/Semi-circular plug; Cork-Ply® |
| 1 | Semi-Circular Plug | 84-81 | CP75010 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-81 | SS70310 | Int.; w/o Valve silencer; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-81 | SS70310-1 | Int.; w/Valve silencer; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-81 | 25565 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-85 | 35426 | Must be used w/25565 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-81 | TCS45924 | |
| 1 | Camshaft Front Seal Set | 90-81 | TCS45725 | |
| 7 2.3L 2316cc DOHC L4 (16 Valve), 96mm Bore 1989-90 Eng. Code "B234F" 1989-91 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-89 | 8190PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-89 | HS8190PT-2 | Head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-89 | MS95263 | |
| 1 | Exh. Manifold Gasket Set | 90-89 | MS95264 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-89 | 23563 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-89 | OS21574D | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-89 | BS40643 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-89 | VS50408 | w/o Semi-circular plug |
| 1 | Semi-Circular Plug | 90-89 | CP75010 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-89 | SS72848 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-89 | 25565 | |

(continued on next page)

| 2.3L 2316cc DOHC L4 (16 Valve), 96mm Bore 1989-90 7 Eng. Code "B234F" 1989-91 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|---|
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-89 | 35426 | Must be used w/25565 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-89 | TCS45925 | |
| 2 | Camshaft Front Seal Set | 90-89 | TCS45725 | 2 Req'd. |
| 2.3L 2316cc SOHC Turbo L4 (8 Valve), 96mm Bore 1984-90 8 Eng. Codes "B23FT" 1984, "B230FT" 1985-95, "B234FT" 1989-95, "B234T" 1991-95 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-84 | 8190PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-85 | HS8190PT-1 | Turbo mounting gskts. & head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Set | 84 | HS8190PT | Turbo mounting gskts. & head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-84 | CS21202 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-84 | MS22777 | |
| 1 | Exh. Manifold Gasket Set | 90-84 | MS22776 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-84 | 23563 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-84 | OS21574D | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-84 | BS40433 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-85 | VS50037F | |
| 1 | Valve Cover Gasket Set | 84 | VS26089C | w/o Semi-circular plug; Cork-Ply® |
| 1 | Valve Cover Gasket Set | 84 | VS50353C | w/Semi-circular plug; Cork-Ply® |
| 1 | Semi-Circular Plug | 84 | CP75010 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-84 | SS70310 | Int.; w/o Valve silencer; Premium valve stem seals incl. |
| 1 | Valve Stem Seal Set | 90-84 | SS70310-1 | Int.; w/Valve silencer; Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 90-84 | 25565 | |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-84 | 35426 | Must be used w/25565 |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-84 | TCS45924 | |
| 1 | Camshaft Front Seal Set | 90-84 | TCS45725 | |
| 2.4L 2383cc SOHC Diesel L6 (12 Valve), 76.5mm Bore (VW Eng.) 1980-85 9 Eng. Code "D24" 1980-85 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-80 | BS40427 | Rubber; One-piece; Improved design |
| 2.4L 2383cc SOHC Turbo-Diesel L6 (12 Valve), 76.5mm Bore (VW Eng.) 1983-86 10 Eng. Code "D24T" 1983-86 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 86-83 | BS40427 | Rubber; One-piece; Improved design |
| 2.7L 2664cc SOHC V6 (12 Valve), 88mm Bore 1975-79 11 Eng. Codes "B27E" 1975-79, "B27F" 1975-79 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 79-75 | 9712 | Flange |
| 3.0L 2980cc OHV L6 (12 Valve), 89mm Bore 1969-75 12 Eng. Codes "B30A" 1969-72, "B30E" 1971-75, "B30F" 1971-75 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 75-69 | 23563 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 75-69 | BS40433 | Rubber; One-piece |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 3 | Valve Stem Seal Set | 75-69 | SS72617 | 3 Req'd.; Premium valve stem seals incl. |

(continued on next page)

Volvo Car

| 12 3.0L 2980cc OHV L6 (12 Valve), 89mm Bore 1969-75 | | | | |
|---|-----------------------|-------|----------|--|
| (cont.) Eng. Codes "B30A" 1969-72, "B30E" 1971-75, "B30F" 1971-75 | | | | |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Outlet Gasket | 75-69 | 25565 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Carb. Mounting Gasket | 72-69 | 23511 | w/2-1 Bbl.; Eng. Code "B30A"; 2 Req'd. |

VW Car

| Engine Finding Index | | | | | |
|---|--|----------|---|---|----------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.2L 1192cc OHV H4 77mm Bore (Air Cooled)..... | 1961-66 | 1 | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled)..... | 1971-74 | 11 |
| 1.3L 1285cc OHV H4 77mm Bore (Air Cooled)..... | 1966 | 2 | 1.7L 1715cc SOHC L4 79.5mm Bore (8 Valve)..... | 1981-84 | 12 |
| 1.5L 1457cc SOHC L4 79.5mm Bore (8 Valve)..... | 1978-80 | 3 | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve)..... | 1983-90 | 13 |
| 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve)..... | 1974-75 | 4 | 1.8L 1780cc DOHC L4 81mm Bore (16 Valve)..... | 1986-89 | 14 |
| 1.5L 1471cc SOHC Diesel L4 76.5mm Bore (8 Valve)..... | 1977-80 | 5 | 1.8L 1780cc SOHC L4 81mm Bore (Supercharged)..... | 1990 | 15 |
| 1.5L 1493cc OHV H4 83mm Bore (Air Cooled)..... | 1967-69 | 6 | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled)..... | 1974-75 | 16 |
| 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 1966-80 | 7 | 2.0L 1984cc DOHC L4 82.5mm Bore (16 Valve)..... | 1990 | 17 |
| 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve)..... | 1981-90 | 8 | 2.1L 2144cc SOHC L5 79.5mm Bore (10 Valve) (Audi Eng.)..... | 1983-85 | 18 |
| 1.6L 1588cc SOHC Turbo-Diesel L4 76.5mm Bore (8 Valve)..... | 1982-90 | 9 | 2.2L 2226cc SOHC L5 81mm Bore (10 Valve) (Audi Eng.)..... | 1985-88 | 19 |
| 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve)..... | 1975-80 | 10 | | | |
| Engine Code Index | | | | | |
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| ABG..... | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve)..... | 13 | CK..... | 1.5L 1471cc SOHC Diesel L4 76.5mm Bore (8 Valve)..... | 5 |
| ACC..... | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve)..... | 13 | CR..... | 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve)..... | 8 |
| AD..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | CR..... | 1.6L 1588cc SOHC Turbo-Diesel L4 76.5mm Bore (8 Valve)..... | 9 |
| AE..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | CS..... | 1.6L 1588cc SOHC Turbo-Diesel L4 76.5mm Bore (8 Valve)..... | 9 |
| AF..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | CY..... | 1.6L 1588cc SOHC Turbo-Diesel L4 76.5mm Bore (8 Valve)..... | 9 |
| AG..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | EA..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled)..... | 11 |
| AH..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | EB..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled)..... | 11 |
| AJ..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | EC..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled)..... | 16 |
| AK..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | ED..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled)..... | 16 |
| AL..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | EE..... | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve)..... | 10 |
| AM..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | EH..... | 1.5L 1457cc SOHC L4 79.5mm Bore (8 Valve)..... | 3 |
| AN..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled)..... | 16 | EJ..... | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve)..... | 10 |
| AP..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled)..... | 16 | EN..... | 1.5L 1457cc SOHC L4 79.5mm Bore (8 Valve)..... | 3 |
| AS..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | EN..... | 1.7L 1715cc SOHC L4 79.5mm Bore (8 Valve)..... | 12 |
| AT..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled)..... | 16 | FC..... | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve)..... | 4 |
| AW..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled)..... | 16 | FG..... | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve)..... | 4 |
| B..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled)..... | 7 | FN..... | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve)..... | 10 |
| CA..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled)..... | 11 | FX..... | 1.5L 1457cc SOHC L4 79.5mm Bore (8 Valve)..... | 3 |
| CB..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled)..... | 11 | GX..... | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve)..... | 13 |
| CD..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled)..... | 11 | HT..... | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve)..... | 13 |
| CE..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled)..... | 11 | JF..... | 1.7L 1715cc SOHC L4 79.5mm Bore (8 Valve)..... | 12 |

(continued on next page)

Engine Code Index

| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
|-------------|--|----------|-------------|--|----------|
| JH | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) | 13 | W | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) | 11 |
| JK | 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) | 8 | WE | 2.1L 2144cc SOHC L5 79.5mm Bore (10 Valve) (Audi Eng.) | 18 |
| JN | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) | 13 | WT | 1.7L 1715cc SOHC L4 79.5mm Bore (8 Valve) | 12 |
| JT | 2.2L 2226cc SOHC L5 81mm Bore (10 Valve) (Audi Eng.) | 19 | X | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) | 7 |
| KM | 2.1L 2144cc SOHC L5 79.5mm Bore (10 Valve) (Audi Eng.) | 18 | XR | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) | 4 |
| KX | 2.2L 2226cc SOHC L5 81mm Bore (10 Valve) (Audi Eng.) | 19 | XS | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) | 4 |
| MD | 1.6L 1588cc SOHC Turbo-Diesel L4 76.5mm Bore (8 Valve) | 9 | XV | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) | 4 |
| ME | 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) | 8 | XW | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) | 4 |
| MF | 1.6L 1588cc SOHC Turbo-Diesel L4 76.5mm Bore (8 Valve) | 9 | XY | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) | 4 |
| MZ | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) | 13 | XZ | 1.5L 1471cc SOHC L4 76.5mm Bore (8 Valve) | 4 |
| P | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) | 7 | YG | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) | 10 |
| PF | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) | 13 | YH | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) | 10 |
| PG | 1.8L 1780cc SOHC L4 81mm Bore (Supercharged) | 15 | YK | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) | 10 |
| PL | 1.8L 1780cc DOHC L4 81mm Bore (16 Valve) | 14 | Z | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) | 11 |
| RD | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) | 13 | 1V | 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) | 8 |
| RV | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) | 13 | 2H | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) | 13 |
| T | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) | 7 | 9A | 2.0L 1984cc DOHC L4 82.5mm Bore (16 Valve) | 17 |
| U | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) | 7 | | | |
| UM | 1.8L 1780cc SOHC L4 81mm Bore (8 Valve) | 13 | | | |

1.2L 1192cc OHV H4 (Air Cooled), 77mm Bore 1961-66 **1**

| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|-----------|--|
| 1 | Full Gasket Set | 66-63 | FS21097C | Valve stem seals & rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 66-63 | MS22570-3 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 66-63 | 22571 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66-61 | OS21625 | Oil strainer |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66-61 | BS25035 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66-61 | VS21566R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66-63 | SS72612 | Premium valve stem seals incl. |

1.3L 1285cc OHV H4 (Air Cooled), 77mm Bore 1966 **2**

| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|-----------|--|
| 1 | Full Gasket Set | 66 | FS21132C | Valve stem seals & rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 66 | MS22570-3 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 66 | 22571 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 66 | OS21625 | Oil strainer |

(continued on next page)

VW Car

| 2 1.3L 1285cc OHV H4 (Air Cooled), 77mm Bore 1966 (cont.) | | | | |
|--|---------------------------|-------|-------------|--|
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 66 | BS25035 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 66 | VS21566R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 66 | SS72612 | Premium valve stem seals incl. |
| 3 1.5L 1457cc SOHC L4 (8 Valve), 79.5mm Bore 1978-80 Eng. Codes "EH" 1978-80, "EN" 1978, "FX" 1978-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-78 | 21200PT-1 | PermaTorque® |
| 1 | Head Set | 80-78 | HS21200PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-78 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 80-78 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-78 | 23596 | Flange; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-78 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-78 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80 | VS50200C | From 07/01/79; 6mm Shoulder stud; w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 80 | VS50107C | From 07/01/79; 6mm Shoulder stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50200C | From 07/01/79; 6mm Shoulder stud; w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50107C | From 07/01/79; 6mm Shoulder stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50119C | To 06/30/79; 6mm Straight stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 78 | VS50119C | 6mm Straight stud; w/Semi-circular plug |
| 1 | Semi-Circular Plug | 80-78 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-78 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80-78 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-78 | 25609 | Gskt. |
| 1 | O-Ring | 80-78 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 80-78 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 80-78 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 80-78 | TCS45357 | |
| 4 1.5L 1471cc SOHC L4 (8 Valve), 76.5mm Bore 1974-75 Eng. Codes "FC" 1975, "FG" 1975, "XR" 1975, "XS" 1975, "XV" 1974, "XW" 1974, "XY" 1974, "XZ" 1974 | | | | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 75-74 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 75-74 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 75-74 | 23596 | Flange; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 75-74 | OS20101C | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 75-74 | VS50119C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 75-74 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 75-74 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 75-74 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 75-74 | 25609 | |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 75-74 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 75-74 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 75-74 | TCS45357 | |

(continued on next page)

| 1.5L 1471cc SOHC L4 (8 Valve), 76.5mm Bore 1974-75 4 | | | | |
|---|---------------------------|-------|-----------|---|
| Eng. Codes "FC" 1975, "FG" 1975, "XR" 1975, "XS" 1975, "XV" 1974, "XW" 1974, "XY" 1974, "XZ" 1974 (cont.) | | | | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 75-74 | 60260 | w/2 Bbl. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 75-74 | 70982 | "Dasher" model |
| 1.5L 1471cc SOHC Diesel L4 (8 Valve), 76.5mm Bore 1977-80 5 | | | | |
| Eng. Code "CK" 1977-80 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-77 | 21225B | 2 notches; Piston out-of-deck .43mm - .62mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 80-77 | 21226B | 3 notches; Piston out-of-deck .63mm - .82mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 80-77 | 8734B | 4 notches; Piston out-of-deck .83mm - .92mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 80-77 | 8735B | 5 notches; Piston out-of-deck .93mm - 1.02mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set w/o Head Gasket | 80-77 | HSU21225 | Head gskt. & head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80-77 | CS21225 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-77 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 80-77 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-77 | 23599 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-77 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-77 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80 | VS50200C | From 07/01/79; 6mm Shoulder stud; w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 80 | VS50107C | From 07/01/79; 6mm Shoulder stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50200C | From 07/01/79; 6mm Shoulder stud; w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50107C | From 07/01/79; 6mm Shoulder stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50119C | To 06/30/79; 6mm Straight stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 78-77 | VS50119C | 6mm Straight stud; w/Semi-circular plug |
| 1 | Semi-Circular Plug | 80-77 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-77 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80-77 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-77 | 25609 | Gskt. |
| 1 | O-Ring | 80-77 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 80-77 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 80-77 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 80-77 | TCS45357 | |
| 1.5L 1493cc OHV H4 (Air Cooled), 83mm Bore 1967-69 6 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Set | 69-67 | HS21193B | Valve stem seals not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 69-67 | FS21132C | Valve stem seals & rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 69-67 | MS22570-3 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 69-67 | 22571 | Flange; 1 or 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 69-67 | OS21625 | Oil strainer |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 69-67 | BS25035 | Rubber; One-piece |

(continued on next page)

VW Car

| 6 1.5L 1493cc OHV H4 (Air Cooled), 83mm Bore 1967-69 (cont.) | | | | |
|--|------------------------|-------|-----------|--|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 69-67 | VS21566R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 69-67 | SS72612 | Premium valve stem seals incl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 69-67 | 23554 | w/1 Bbl. |
| 7 1.6L 1584cc OHV H4 (Air Cooled), 85.5mm Bore 1966-80 Eng. Codes "AD" 1966-74, "AE" 1970-73, "AF" 1972-79, "AG" 1973-74, "AH" 1972-74, "AJ" 1975-80, "AK" 1973-74, "AL" 1973-74, "AM" 1973-74, "AS" 1974-79, "B" 1970, "P" 1966-73, "T" 1966-73, "U" 1968-73, "X" 1972-73 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Set | 80-68 | HS21193B | w/MFI; Int. manifold & exh. manifold gskts., valve stem seals not incl. |
| 2 | Head Set | 79-70 | HS21193B | w/1 Bbl.; Valve stem seals not incl. |
| 2 | Head Set | 74-66 | HS21193B | w/2-1 Bbl.; Valve stem seals not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 80-68 | FS21132C | w/MFI; Int. manifold & exh. manifold gskts., valve stem seals, rear main brg. seal not incl. |
| 1 | Full Gasket Set | 79-70 | FS21132C | w/1 Bbl.; Valve stem seals & rear main brg. seal not incl. |
| 1 | Full Gasket Set | 74-66 | FS21132C | w/2-1 Bbl.; Valve stem seals & rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-70 | MS22570-3 | w/1 Bbl. |
| 1 | Int. & Exh. Gasket Set | 74-66 | MS22570-3 | w/2-1 Bbl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 80-66 | 22571 | Flange; 1 or 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-66 | OS21625 | Oil strainer |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-66 | BS25035 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80-72 | VS26062R | |
| 1 | Valve Cover Gasket Set | 71 | VS26062R | From 08/01/70 |
| 1 | Valve Cover Gasket Set | 71 | VS21566R | To 07/31/70 |
| 1 | Valve Cover Gasket Set | 70 | VS26062R | From 08/01/70 |
| 1 | Valve Cover Gasket Set | 70 | VS21566R | To 07/31/70 |
| 1 | Valve Cover Gasket Set | 69-66 | VS21566R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-66 | SS72612 | Premium valve stem seals incl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 70 | 23554 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 70-66 | 23554 | w/2-1 Bbl.; 2 Req'd. |
| 8 1.6L 1588cc SOHC Diesel L4 (8 Valve), 76.5mm Bore 1981-90 Eng. Codes "CR" 1981-83, "JK" 1983-84, "ME" 1985-92, "1V" 1991-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9437B-1 | 1 hole; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-87 | 9438B-1 | 2 holes; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-87 | 9439B-1 | 3 holes; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9437B-1 | From Ser. No. 17G033841; 1 hole; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9438B-1 | From Ser. No. 17G033841; 2 holes; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9439B-1 | From Ser. No. 17G033841; 3 holes; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 8841PT | To Ser. No. 17G033840; 1 notch; Piston out-of-deck .66mm - .86mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9101B | To Ser. No. 17G033840; 2 notches; Piston out-of-deck .89mm - .90mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9102B | To Ser. No. 17G033840; 3 notches; Piston out-of-deck .91mm - 1.02mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 85-81 | 8841PT | 1 notch; Piston out-of-deck .63mm - .82mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 85-81 | 8844PT | 2 notches; Piston out-of-deck .83mm - .92mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 85-81 | 8845PT | 3 notches; Piston out-of-deck .93mm - 1.02mm; Head bolts not incl.; Head bolt replacement recommended |

(continued on next page)

| 1.6L 1588cc SOHC Diesel L4 (8 Valve), 76.5mm Bore 1981-90 8 Eng. Codes "CR" 1981-83, "JK" 1983-84, "ME" 1985-92, "1V" 1991-92 (cont.) | | | | |
|--|-----------------------------------|--------------|-----------------|--|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Set w/o Head Gasket | 90-81 | HSU21225 | Head gskt., head bolts, exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 85-81 | ES74028 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-81 | CS21225 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-81 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 90-81 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-81 | 60576 | Ring |
| 1 | Exhaust Pipe Gasket | 85-82 | 60522 | Flange |
| 1 | Exhaust Pipe Gasket | 81 | 23599 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-81 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-81 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-81 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 90-81 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 90-81 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-81 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-81 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-81 | 25609 | 8-bolt gskt. |
| 1 | O-Ring | 90-81 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-81 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 90-81 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 90-81 | TCS45357 | |
| 1.6L 1588cc SOHC Turbo-Diesel L4 (8 Valve), 76.5mm Bore 1982-90 9 Eng. Codes "CR" 1983-84, "CS" 1983-84, "CY" 1982-84, "MD" 1985, "MF" 1985-92 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-87 | 9437B-1 | 1 hole; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-87 | 9438B-1 | 2 holes; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 90-87 | 9439B-1 | 3 holes; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9437B-1 | From Ser. No. 17G033841; 1 hole; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9438B-1 | From Ser. No. 17G033841; 2 holes; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9439B-1 | From Ser. No. 17G033841; 3 holes; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 8841PT | To Ser. No. 17G033840; 1 notch; Piston out-of-deck .66mm - .86mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9101B | To Ser. No. 17G033840; 2 notches; Piston out-of-deck .89mm - .90mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 86 | 9102B | To Ser. No. 17G033840; 3 notches; Piston out-of-deck .91mm - 1.02mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 85-82 | 9101B | 2 notches; Piston out-of-deck .81mm - .90mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 85-82 | 9102B | 3 notches; Piston out-of-deck .91mm - 1.02mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set w/o Head Gasket | 90-82 | HSU21225 | Head gskt., head bolts, exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 85-82 | ES74028 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-82 | CS21225 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-82 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 90-82 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-82 | 60576 | Ring |

(continued on next page)

VW Car

| 9 1.6L 1588cc SOHC Turbo-Diesel L4 (8 Valve), 76.5mm Bore 1982-90 (cont.) Eng. Codes "CR" 1983-84, "CS" 1983-84, "CY" 1982-84, "MD" 1985, "MF" 1985-92 | | | | |
|--|---------------------------|-------|-------------|--|
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-82 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-82 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-82 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 90-82 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 90-82 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-82 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-82 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-82 | 25609 | 8-bolt gskt. |
| 1 | O-Ring | 90-82 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-82 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 90-82 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 90-82 | TCS45357 | |
| 10 1.6L 1588cc SOHC L4 (8 Valve), 79.5mm Bore 1975-80 Eng. Codes "EE" 1976-78, "EJ" 1979-80, "FN" 1975-76, "YG" 1976-80, "YH" 1976-80, "YK" 1976 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80-75 | 21200PT-1 | PermaTorque® |
| 1 | Head Set | 80-75 | HS21200PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80-75 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 80-75 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80-75 | 23596 | Flange; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80-75 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80-76 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80 | VS50200C | From 07/01/79; 6mm Shoulder stud; w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 80 | VS50107C | From 07/01/79; 6mm Shoulder stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50200C | From 07/01/79; 6mm Shoulder stud; w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50107C | From 07/01/79; 6mm Shoulder stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 79 | VS50119C | To 06/30/79; 6mm Straight stud; w/Semi-circular plug |
| 1 | Valve Cover Gasket Set | 78-75 | VS50119C | 6mm Straight stud; w/Semi-circular plug |
| 1 | Semi-Circular Plug | 80-75 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80-75 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80-75 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80-75 | 25609 | Gskt. |
| 1 | O-Ring | 80-75 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 80-75 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 80-75 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 80-75 | TCS45357 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 80-76 | 70982 | "Dasher" model |
| 11 1.7L 1679cc OHV H4 (Air Cooled), 90mm Bore 1971-74 Eng. Codes "CA" 1972-73, "CB" 1972-73, "CD" 1973, "CE" 1973, "EA" 1972-74, "EB" 1973, "W" 1971-73, "Z" 1971-73 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 74-71 | 23566 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 74-71 | BS25034 | Rubber; One-piece |

(continued on next page)

| 1.7L 1679cc OHV H4 (Air Cooled), 90mm Bore 1971-74 11 Eng. Codes "CA" 1972-73, "CB" 1972-73, "CD" 1973, "CE" 1973, "EA" 1972-74, "EB" 1973, "W" 1971-73, "Z" 1971-73 (cont.) | | | | |
|---|-----------------------------------|--------------|-----------------|--|
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 74-71 | VS26084C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 74-71 | SS72612 | Premium valve stem seals incl. |
| 1.7L 1715cc SOHC L4 (8 Valve), 79.5mm Bore 1981-84 12 Eng. Codes "EN" 1981-84, "JF" 1982-84, "WT" 1982-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 84-81 | 21200PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 84-81 | HS21200PT-2 | Head bolts & exh. pipe ring not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 84-81 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 84-81 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 84-82 | 23607 | Flange; 3-bolt; 2 1/16" ID |
| 1 | Exhaust Pipe Gasket | 84-82 | 60576 | Ring |
| 1 | Exhaust Pipe Gasket | 84-81 | 23596 | Flange; 6-bolt; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 84-81 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 84-81 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 84-81 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 84-81 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 84-81 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 84-81 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 84-81 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 84-81 | 25609 | 8-bolt gskt. |
| 1 | O-Ring | 84-81 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 84-81 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 84-81 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 84-81 | TCS45357 | |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 81 | 70982 | "Dasher" model |
| 1.8L 1780cc SOHC L4 (8 Valve), 81mm Bore 1983-90 13 Eng. Codes "ABG" 1991-93, "ACC" 1993-99, "GX" 1985-87, "HT" 1984-86, "JH" 1983-89, "JN" 1984-90, "MZ" 1985-86, "PF" 1987-92, "RD" 1985-88, "RV" 1988-92, "UM" 1987-90, "2H" 1990-93 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90-83 | 9090PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90-83 | HS9090B | Head bolts & exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 90-83 | ES74029 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90-83 | CS9090 | 9-bolt water pump gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90-83 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 90-83 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90-87 | 60704 | Flange; "Fox" model |
| 1 | Exhaust Pipe Gasket | 90-83 | 60693 | Flange; "Golf" & "Jetta" & "Quantum" & "Rabbit" models |
| 1 | Exhaust Pipe Gasket | 90-83 | 60576 | Ring; "Golf" & "Jetta" & "Quantum" & "Rabbit" models |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90-83 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-83 | BS40427 | Rubber; One-piece; Improved design |

(continued on next page)

VW Car

| 13 1.8L 1780cc SOHC L4 (8 Valve), 81mm Bore 1983-90 | | | | |
|---|---------------------------|-------|-----------|---|
| (cont.) Eng. Codes "ABG" 1991-93, "ACC" 1993-99, "GX" 1985-87, "HT" 1984-86, "JH" 1983-89, "JN" 1984-90, "MZ" 1985-86, "PF" 1987-92, "RD" 1985-88, "RV" 1988-92, "UM" 1987-90, "2H" 1990-93 | | | | |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-83 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 90-83 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 90-83 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90-83 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90-83 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90-83 | 25609 | 8-bolt gskt. |
| 1 | Water Pump Gasket | 90-83 | 35549 | 9-bolt gskt. |
| 1 | O-Ring | 90-83 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90-83 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 90-83 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 90-83 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 23623 | w/MFI |
| 1 | Throttle Body Gasket | 89-85 | 60695 | w/MFI; "Cabriolet" & "Quantum" & "Scirocco" models |
| 1 | Throttle Body Gasket | 89-85 | 23623 | w/MFI; "Fox" & "Golf" & "Jetta" models |
| 1 | Throttle Body Gasket | 84-83 | 60695 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90-83 | 70982 | |
| 14 1.8L 1780cc DOHC L4 (16 Valve), 81mm Bore 1986-89 | | | | |
| Eng. Code "PL" 1986-89 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 89-86 | 9090PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 89-86 | HS9090B-1 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 89-86 | CS9090 | 9-bolt water pump gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 89-86 | MS93613 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 89-86 | MS93615 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 89-86 | 60693 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 89-86 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 89-86 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 89-86 | VS50306R | w/Semi-circular plugs; PermaDry® molded rubber gskts. incl. |
| 2 | Semi-Circular Plug | 89-86 | CP75002 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 89-86 | SS72682 | Premium valve stem seals incl.; Improved design |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 89-86 | 35026 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 89-86 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 89-86 | 25609 | 8-bolt gskt. |
| 1 | Water Pump Gasket | 89-86 | 35549 | 9-bolt gskt. |
| 1 | O-Ring | 89-86 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 89-86 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 89-86 | TCS45288 | |
| 2 | Camshaft Front Seal Set | 89-86 | TCS45357 | 2 Req'd. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Throttle Body Gasket | 89-86 | 23623 | w/MFI; 2 Req'd. |

(continued on next page)

| 1.8L 1780cc DOHC L4 (16 Valve), 81mm Bore 1986-89 14 Eng. Code "PL" 1986-89 (cont.) | | | | |
|--|---------------------------|-------|------------|---|
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 89-86 | 70982 | |
| 1.8L 1780cc SOHC L4 (Supercharged), 81mm Bore 1990 15 Eng. Code "PG" 1990-94 (S/C) | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 26210PT | Head bolts not incl.; Head bolt replacement recommended; PermaTorqueMLS® |
| 1 | Head Set | 90 | HS26210PT | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskt. incl.; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9090 | 9-bolt water pump gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 90 | MS91963 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60693 | Flange |
| 1 | Exhaust Pipe Gasket | 90 | 60576 | Ring |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50616R | w/o Semi-circular plug & w/Spark plug tube seals; PermaDry® molded rubber gskt. incl. |
| 1 | Semi-Circular Plug | 90 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72567 | Premium valve stem seals incl. |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35026 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 25609 | 8-bolt gskt. |
| 1 | Water Pump Gasket | 90 | 35549 | 9-bolt gskt. |
| 1 | O-Ring | 90 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 90 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 90 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 90 | 23623 | w/MFI |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70982 | |
| 1.8L 1795cc OHV H4 (Air Cooled), 93mm Bore 1974-75 16 Eng. Codes "AN" 1974, "AP" 1974-75, "AT" 1974, "AW" 1974-75, "EC" 1974, "ED" 1974-75 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 75-74 | 23566 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 75-74 | BS25034 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 75-74 | VS26084C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 75-74 | SS72612 | Premium valve stem seals incl. |
| 2.0L 1984cc DOHC L4 (16 Valve), 82.5mm Bore 1990 17 Eng. Code "9A" 1990-94 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 90 | 9570PT | Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set | 90 | HS9570PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaDry® molded rubber valve cover gskts. incl.; Premium valve stem seals incl. |

(continued on next page)

VW Car

| 17 2.0L 1984cc DOHC L4 (16 Valve), 82.5mm Bore 1990 (cont.) Eng. Code "9A" 1990-94 | | | | |
|--|---------------------------|-------|----------|---|
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 90 | CS9570 | Water pump gskt. not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 90 | MS93613 | Upper set incl. |
| 1 | Exh. Manifold Gasket Set | 90 | MS93615 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 90 | 60693 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 90 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90 | VS50306R | w/Semi-circular plugs; PermaDry® molded rubber gskts. incl. |
| 2 | Semi-Circular Plug | 90 | CP75002 | 2 Req'd. |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 90 | SS72682 | Premium valve stem seals incl.; Improved design |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 90 | 35026 | Thermostat inlet |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 90 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 90 | 35549 | 9-bolt gskt. |
| 1 | O-Ring | 90 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 90 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 90 | TCS45288 | |
| 2 | Camshaft Front Seal Set | 90 | TCS45357 | 2 Req'd. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 2 | Throttle Body Gasket | 90 | 23623 | w/MFI; 2 Req'd. |
| QTY | EXHAUST GAS RECIRCULATION | YEARS | PART NO. | DESCRIPTION |
| 1 | EGR Gasket | 90 | 70982 | |
| 18 2.1L 2144cc SOHC L5 (10 Valve), 79.5mm Bore (Audi Eng.) 1983-85 Eng. Codes "KM" 1984-85, "WE" 1983-84 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85 | 9282B | Head bolts not incl.; Head bolt replacement recommended |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 85-83 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-83 | 23599 | Converter |
| 1 | Exhaust Pipe Gasket | 85-83 | 23607 | Flange; 2 1/16" ID |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-83 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-83 | VS50236C | w/Semi-circular plug |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 85-83 | 25615 | Thermostat gskt. |
| 1 | O-Ring | 85-83 | 35327 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 85-83 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 85-83 | 23623 | w/MFI |
| 19 2.2L 2226cc SOHC L5 (10 Valve), 81mm Bore (Audi Eng.) 1985-88 Eng. Codes "JT" 1985-88, "KX" 1985-88 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 88-85 | 9282B | Head bolts not incl.; Head bolt replacement recommended |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Exh. Manifold Gasket Set | 88-85 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 88-85 | 23599 | Converter; "Quantum" model; (Excl. 'Syncro') |

(continued on next page)

2.2L 2226cc SOHC L5 (10 Valve), 81mm Bore (Audi Eng.) 1985-88 19
Eng. Codes "JT" 1985-88, "KX" 1985-88 (cont.)

| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
|------------|----------------------------------|--------------|-----------------|---|
| (cont.) | | | | |
| 1 | Exhaust Pipe Gasket | 88-85 | 23607 | Flange; "Quantum" model; (Excl. 'Syncro'); 2 1/16" ID |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 88-85 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 88-85 | VS50236C | w/Semi-circular plug |
| QTY | THERMOSTAT HOUSING | YEARS | PART NO. | DESCRIPTION |
| 1 | Thermostat Gasket | 88-85 | 25615 | Thermostat gskt. |
| 1 | O-Ring | 88-85 | 35327 | Thermostat O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Camshaft Front Seal Set | 88-85 | TCS45357 | |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Throttle Body Gasket | 88-85 | 23623 | w/MFI |

VW Minivans - See VW Truck
VW Truck (Incl. Minivans and SUV's)

| Engine Finding Index | | | | | |
|---|--------------|-----------------|--|--------------|-----------------|
| Engine | Years | Line No. | Engine | Years | Line No. |
| 1.2L 1192cc OHV H4 77mm Bore (Air Cooled) L/D Truck..... | 1961-65 | 1 | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) L/D Truck..... | 1972-73 | 8 |
| 1.5L 1457cc SOHC L4 79.5mm Bore (8 Valve) L/D Truck..... | 1980 | 2 | 1.7L 1715cc SOHC L4 79.5mm Bore (8 Valve) L/D Truck..... | 1981-83 | 9 |
| 1.5L 1471cc SOHC Diesel L4 76.5mm Bore (8 Valve) L/D Truck..... | 1980 | 3 | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled) L/D Truck..... | 1974-75 | 10 |
| 1.5L 1493cc OHV H4 83mm Bore (Air Cooled) L/D Truck..... | 1963-67 | 4 | 1.9L 1915cc OHV H4 94mm Bore (Water Cooled) L/D Truck..... | 1983-85 | 11 |
| 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) L/D Truck..... | 1968-79 | 5 | 2.0L 1970cc OHV H4 94mm Bore (Air Cooled) L/D Truck..... | 1976-83 | 12 |
| 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) L/D Truck..... | 1981-85 | 6 | 2.1L 2109cc OHV H4 94mm Bore (Water Cooled) L/D Truck..... | 1986-90 | 13 |
| 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) L/D Truck..... | 1980 | 7 | | | |

| Engine Code Index | | | | | |
|--------------------------|--|-----------------|--------------------|--|-----------------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| AD..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) L/D Truck..... | 5 | CE..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) L/D Truck..... | 8 |
| AE..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) L/D Truck..... | 5 | CJ..... | 2.0L 1970cc OHV H4 94mm Bore (Air Cooled) L/D Truck..... | 12 |
| AF..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) L/D Truck..... | 5 | CK..... | 1.5L 1471cc SOHC Diesel L4 76.5mm Bore (8 Valve) L/D Truck.. | 3 |
| AN..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled) L/D Truck..... | 10 | CR..... | 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) L/D Truck.. | 6 |
| AP..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled) L/D Truck..... | 10 | CS..... | 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) L/D Truck.. | 6 |
| AS..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) L/D Truck..... | 5 | CV..... | 2.0L 1970cc OHV H4 94mm Bore (Air Cooled) L/D Truck..... | 12 |
| AT..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled) L/D Truck..... | 10 | DH..... | 1.9L 1915cc OHV H4 94mm Bore (Water Cooled) L/D Truck..... | 11 |
| AW..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled) L/D Truck..... | 10 | EA..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) L/D Truck..... | 8 |
| B..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) L/D Truck..... | 5 | ED..... | 1.8L 1795cc OHV H4 93mm Bore (Air Cooled) L/D Truck..... | 10 |
| C..... | 1.6L 1584cc OHV H4 85.5mm Bore (Air Cooled) L/D Truck..... | 5 | EH..... | 1.5L 1457cc SOHC L4 79.5mm Bore (8 Valve) L/D Truck..... | 2 |
| CA..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) L/D Truck..... | 8 | EJ..... | 1.6L 1588cc SOHC L4 79.5mm Bore (8 Valve) L/D Truck..... | 7 |
| CB..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) L/D Truck..... | 8 | EN..... | 1.7L 1715cc SOHC L4 79.5mm Bore (8 Valve) L/D Truck..... | 9 |
| CD..... | 1.7L 1679cc OHV H4 90mm Bore (Air Cooled) L/D Truck..... | 8 | FX..... | 1.5L 1457cc SOHC L4 79.5mm Bore (8 Valve) L/D Truck..... | 2 |

(continued on next page)

VW Truck (Incl. Minivans and SUV's)

| Engine Code Index | | | | | |
|-------------------|---|----------|-------------|--|----------|
| Engine Code | Engine Description | Line No. | Engine Code | Engine Description | Line No. |
| GD | 2.0L 1970cc OHV H4 94mm Bore (Air Cooled) L/D Truck | 12 | JK | 1.6L 1588cc SOHC Diesel L4 76.5mm Bore (8 Valve) L/D Truck | 6 |
| GE | 2.0L 1970cc OHV H4 94mm Bore (Air Cooled) L/D Truck | 12 | MV | 2.1L 2109cc OHV H4 94mm Bore (Water Cooled) L/D Truck | 13 |
| JF | 1.7L 1715cc SOHC L4 79.5mm Bore (8 Valve) L/D Truck | 9 | | | |

1 1.2L 1192cc OHV H4 (Air Cooled), 77mm Bore 1961-65 L/D Truck

| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
|-----|------------------------|-------|-----------|--|
| 1 | Full Gasket Set | 65-63 | FS21097C | Valve stem seals & rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 65-63 | MS22570-3 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 65-63 | 22571 | Flange; 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 65-61 | OS21625 | Oil strainer |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 65-61 | BS25035 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 65-61 | VS21566R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 65-63 | SS72612 | Premium valve stem seals incl. |

2 1.5L 1457cc SOHC L4 (8 Valve), 79.5mm Bore 1980 L/D Truck Eng. Codes "EH" 1980, "FX" 1980

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------------------|-------|-------------|------------------------------------|
| 1 | Head Gasket | 80 | 21200PT-1 | PermaTorque® |
| 1 | Head Set | 80 | HS21200PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 80 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80 | 23596 | Flange; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 80 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 80 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80 | 25609 | Gskt. |
| 1 | O-Ring | 80 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 80 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 80 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 80 | TCS45357 | |

3 1.5L 1471cc SOHC Diesel L4 (8 Valve), 76.5mm Bore 1980 L/D Truck Eng. Code "CK" 1980

| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
|-----|---------------|-------|----------|--|
| 1 | Head Gasket | 80 | 21225B | 2 notches; Piston out-of-deck .43mm - .62mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 80 | 21226B | 3 notches; Piston out-of-deck .63mm - .82mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 80 | 8734B | 4 notches; Piston out-of-deck .83mm - .92mm; Head bolts not incl.; Head bolt replacement recommended |

(continued on next page)

VW Truck (Incl. Minivans and SUV's)

| 1.5L 1471cc SOHC Diesel L4 (8 Valve), 76.5mm Bore 1980 3 L/D Truck Eng. Code "CK" 1980 (cont.) | | | | |
|--|-----------------------------------|--------------|------------------|---|
| QTY | CYLINDER HEAD (cont.) | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80 | 8735B | 5 notches; Piston out-of-deck .93mm - 1.02mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set w/o Head Gasket | 80 | HSU21225 | Head gskt. & head bolts not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 80 | CS21225 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 80 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80 | 23599 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 80 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 80 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80 | 25609 | Gskt. |
| 1 | O-Ring | 80 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 80 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 80 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 80 | TCS45357 | |
| 1.5L 1493cc OHV H4 (Air Cooled), 83mm Bore 1963-67 4 L/D Truck | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Set | 67-63 | HS21193B | Valve stem seals not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 67-63 | FS21132C | Valve stem seals & rear main brg. seal not incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 67-63 | MS22570-3 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 67-63 | 22571 | Flange; 1 or 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 67-63 | OS21625 | Oil strainer |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 67-63 | BS25035 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 67-63 | VS21566R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 67-63 | SS72612 | Premium valve stem seals incl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 67-63 | 23554 | w/1 Bbl. |
| 1.6L 1584cc OHV H4 (Air Cooled), 85.5mm Bore 1968-79 5 L/D Truck Eng. Codes "AD" 1968-74, "AE" 1970-71, "AF" 1971-79, "AS" 1974-79, "B" 1968-70, "C" 1968-70 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 2 | Head Set | 79-68 | HS21193B | w/1 Bbl.; Valve stem seals not incl. |
| 2 | Head Set | 74-68 | HS21193B | w/2-1 Bbl.; Valve stem seals not incl. |
| QTY | FULL GASKET SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Full Gasket Set | 79-68 | FS21132C | w/1 Bbl.; Valve stem seals & rear main brg. seal not incl. |
| 1 | Full Gasket Set | 74-68 | FS21132C | w/2-1 Bbl.; Valve stem seals & rear main brg. seal not incl. |

(continued on next page)

VW Truck (Incl. Minivans and SUV's)

| 5 1.6L 1584cc OHV H4 (Air Cooled), 85.5mm Bore 1968-79 (cont.) L/D Truck Eng. Codes "AD" 1968-74, "AE" 1970-71, "AF" 1971-79, "AS" 1974-79, "B" 1968-70, "C" 1968-70 | | | | |
|--|---------------------------|-------|-----------|---|
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. & Exh. Gasket Set | 79-68 | MS22570-3 | w/1 Bbl. |
| 1 | Int. & Exh. Gasket Set | 74-68 | MS22570-3 | w/2-1 Bbl. |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 2 | Exhaust Pipe Gasket | 79-68 | 22571 | Flange; 1 or 2 Req'd. |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 79-68 | OS21625 | Oil strainer |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 79-68 | BS25035 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 79-72 | VS26062R | |
| 1 | Valve Cover Gasket Set | 71 | VS26062R | From 08/01/70 |
| 1 | Valve Cover Gasket Set | 71 | VS21566R | To 07/31/70 |
| 1 | Valve Cover Gasket Set | 70 | VS26062R | From 08/01/70 |
| 1 | Valve Cover Gasket Set | 70 | VS21566R | To 07/31/70 |
| 1 | Valve Cover Gasket Set | 69-68 | VS21566R | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 79-68 | SS72612 | Premium valve stem seals incl. |
| QTY | CARB & FUEL INJECTION | YEARS | PART NO. | DESCRIPTION |
| 1 | Carb. Mounting Gasket | 71-68 | 23554 | w/1 Bbl. |
| 2 | Carb. Mounting Gasket | 71-68 | 23554 | w/2-1 Bbl.; 2 Req'd. |
| 6 1.6L 1588cc SOHC Diesel L4 (8 Valve), 76.5mm Bore 1981-85 L/D Truck Eng. Codes "CR" 1981-83, "CS" 1982-85, "JK" 1983 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 85-81 | 8841PT | 1 notch; Piston out-of-deck .63mm - .82mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 85-81 | 8844PT | 2 notches; Piston out-of-deck .83mm - .92mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Gasket | 85-81 | 8845PT | 3 notches; Piston out-of-deck .93mm - 1.02mm; Head bolts not incl.; Head bolt replacement recommended |
| 1 | Head Set w/o Head Gasket | 85-81 | HSU21225 | Head gskt., head bolts, exh. pipe flange not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| 1 | Head Bolt Set | 85-81 | ES74028 | Head bolts w/Washers; Replacement recommended |
| QTY | CONVERSION SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Gasket Conversion Set | 85-81 | CS21225 | |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 85-81 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 85-81 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 85-82 | 60522 | Flange |
| 1 | Exhaust Pipe Gasket | 85-81 | 60576 | Ring |
| 1 | Exhaust Pipe Gasket | 81 | 23599 | Flange |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 85-81 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-81 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-81 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 85-81 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 85-81 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 85-81 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 85-81 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 85-81 | 25609 | Gskt. |
| 1 | O-Ring | 85-81 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 85-81 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 85-81 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 85-81 | TCS45357 | |

VW Truck (Incl. Minivans and SUV's)

| 1.6L 1588cc SOHC L4 (8 Valve), 79.5mm Bore 1980 7 L/D Truck Eng. Code "EJ" 1980 | | | | |
|--|---------------------------|-------|-------------|--|
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 80 | 21200PT-1 | PermaTorque® |
| 1 | Head Set | 80 | HS21200PT-2 | Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 80 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 80 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 80 | 23596 | Flange; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 80 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 80 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 80 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 80 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 80 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 80 | SS72567 | Premium valve stem seals incl. |
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 80 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 80 | 25609 | Gskt. |
| 1 | O-Ring | 80 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 80 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 80 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 80 | TCS45357 | |
| 1.7L 1679cc OHV H4 (Air Cooled), 90mm Bore 1972-73 8 L/D Truck Eng. Codes "CA" 1972-73, "CB" 1972-73, "CD" 1973, "CE" 1973, "EA" 1972-73 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 73-72 | 23566 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 73-72 | BS25034 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 73-72 | VS26084C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 73-72 | SS72612 | Premium valve stem seals incl. |
| 1.7L 1715cc SOHC L4 (8 Valve), 79.5mm Bore 1981-83 9 L/D Truck Eng. Codes "EN" 1981-83, "JF" 1982-83 | | | | |
| QTY | CYLINDER HEAD | YEARS | PART NO. | DESCRIPTION |
| 1 | Head Gasket | 83-81 | 21200PT-1 | Head bolts not incl.; Head bolt replacement recommended; PermaTorque® |
| 1 | Head Set | 83-81 | HS21200PT-2 | Head bolts & exh. pipe ring not incl.; Head bolt replacement recommended; Premium valve stem seals incl. |
| QTY | MANIFOLD - INT. & EXH. | YEARS | PART NO. | DESCRIPTION |
| 1 | Int. Manifold Gasket Set | 83-81 | MS22755 | |
| 1 | Exh. Manifold Gasket Set | 83-81 | MS94063 | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-82 | 60576 | Ring |
| 1 | Exhaust Pipe Gasket | 83-81 | 23607 | Flange; 3-bolt; 2 1/16" ID |
| 1 | Exhaust Pipe Gasket | 83-81 | 23596 | Flange; 6-bolt; 1 13/16" ID |
| QTY | OIL PAN | YEARS | PART NO. | DESCRIPTION |
| 1 | Oil Pan Gasket Set | 83-81 | OS20101C | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-81 | BS40427 | Rubber; One-piece; Improved design |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-81 | VS50200C | w/o Semi-circular plug |
| 1 | Valve Cover Gasket Set | 83-81 | VS50107C | w/Semi-circular plug |
| 1 | Semi-Circular Plug | 83-81 | CP75002 | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-81 | SS72567 | Premium valve stem seals incl. |

(continued on next page)

VW Truck (Incl. Minivans and SUV's)

| 9 1.7L 1715cc SOHC L4 (8 Valve), 79.5mm Bore 1981-83 (cont.) L/D Truck Eng. Codes "EN" 1981-83, "JF" 1982-83 | | | | |
|---|---------------------------|-------|----------|--------------------------------|
| QTY | WATER OUTLET GASKET | YEARS | PART NO. | DESCRIPTION |
| 1 | O-Ring | 83-81 | 25598 | Water outlet |
| QTY | WATER PUMP | YEARS | PART NO. | DESCRIPTION |
| 1 | Water Pump Gasket | 83-81 | 25609 | 8-bolt gskt. |
| 1 | O-Ring | 83-81 | 25598 | Water pump hsg. O-ring |
| QTY | TIMING COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Crankshaft Front Seal Set | 83-81 | TCS24551 | |
| 1 | Auxiliary Shaft Seal Set | 83-81 | TCS45288 | |
| 1 | Camshaft Front Seal Set | 83-81 | TCS45357 | |
| 10 1.8L 1795cc OHV H4 (Air Cooled), 93mm Bore 1974-75 L/D Truck Eng. Codes "AN" 1974, "AP" 1974-75, "AT" 1974, "AW" 1974-75, "ED" 1974-75 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 75-74 | 23566 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 75-74 | BS25034 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 75-74 | VS26084C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 75-74 | SS72612 | Premium valve stem seals incl. |
| 11 1.9L 1915cc OHV H4 (Water Cooled), 94mm Bore 1983-85 L/D Truck Eng. Code "DH" 1983-85 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 85-83 | BS25034 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 85-83 | VS26062R | |
| 12 2.0L 1970cc OHV H4 (Air Cooled), 94mm Bore 1976-83 L/D Truck Eng. Codes "CJ" 1976-79, "CV" 1980-83, "GD" 1976-77, "GE" 1977-79 | | | | |
| QTY | EXHAUST PIPE FLANGE | YEARS | PART NO. | DESCRIPTION |
| 1 | Exhaust Pipe Gasket | 83-76 | 23566 | Flange |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 83-76 | BS25034 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 83-76 | VS26084C | |
| QTY | VALVE STEM SEAL SET | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Stem Seal Set | 83-76 | SS72612 | Premium valve stem seals incl. |
| 13 2.1L 2109cc OHV H4 (Water Cooled), 94mm Bore 1986-90 L/D Truck Eng. Code "MV" 1986-91 | | | | |
| QTY | CRANKSHAFT REAR SEAL | YEARS | PART NO. | DESCRIPTION |
| 1 | Rear Main Seal Set | 90-86 | BS25034 | Rubber; One-piece |
| QTY | VALVE COVER | YEARS | PART NO. | DESCRIPTION |
| 1 | Valve Cover Gasket Set | 90-86 | VS26062R | |

Willys Car - See Jeep

Willys Truck - See Jeep

Every Gasket Counts.

That's why Fel-Pro® offers 100% Vehicle Sealing across every gasket repair category.

ENGINE REPAIR

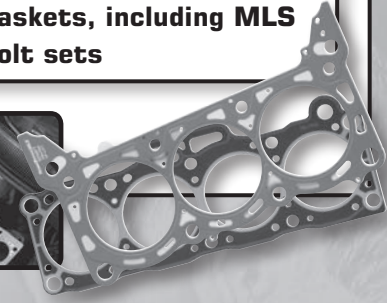
Fel-Pro – the leading brand of replacement sealing products for cars, light trucks, and medium- and heavy-duty trucks – gives technicians the application-specific technologies they need for a reliable seal on any number of engine surfaces.

ENGINE REPAIR TECHNOLOGIES:

- **PermaTorqueMLS®** – These head gaskets provide the correct design for MLS-equipped vehicles and feature a unique aftermarket coating that accommodates less-than-perfect surface finishes
- **PermaTorque®** – The industry standard for no-retorque head gaskets feature premium coatings, facings and combustion armors
- **PermaTorqueSD®** – Severe-duty head gaskets engineered for extra strength under punishing conditions

Fel-Pro® Engine Repair gasket sets include:

- **Head and Conversion sets**
- **Head gaskets, including MLS**
- **Head bolt sets**



LEAK REPAIR

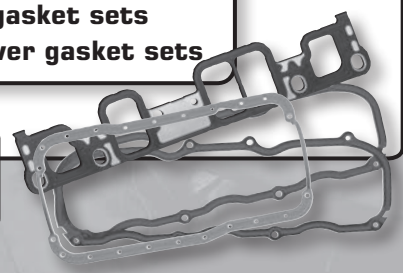
As the industry's largest brand of leak repair gaskets, Fel-Pro offers technicians both the materials and the technologies to seal pesky leaks quickly and successfully.

LEAK REPAIR TECHNOLOGIES:

- **PermaDryPlus®** – Problem-solving gaskets featuring proprietary advances created specifically for the aftermarket repair environment
- **PermaDry®** – Premium molded rubber gaskets for applications originally equipped with molded rubber gaskets

Major Leak Repair components Fel-Pro offers include:

- **Valve cover gasket sets**
- **Oil pan gasket sets**
- **Manifold gasket sets**
- **Timing cover gasket sets**



COOLING SYSTEM

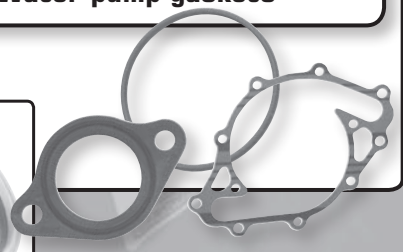
Most vehicles utilize cooling system gaskets made of various forms of molded rubber. This is especially true for water outlet and thermostat gaskets. It's important to know that all molded rubber is not the same.

COOLING SYSTEM SEALING TECHNOLOGIES:

- **EPDM & Nitrile** – Excellent all-around performance
- **HNBR** – Offers enhanced coolant and chemical resistance
- **Silicone** – For increased temperature resistance
- **FKM** – For optimum chemical and temperature resistance

Fel-Pro Cooling System gaskets consist of:

- **Water outlet gaskets**
- **Thermostat gaskets**
- **Water pump gaskets**





ENGINE REPAIR



LEAK REPAIR



FUEL SYSTEMS



COOLING SYSTEMS



DRIVETRAIN



EXHAUST SYSTEMS

Fel-Pro exhaust system gaskets and sealing products include:

- Flange gaskets
- Flange bolt & spring kits
- EGR gaskets



Fel-Pro offers a myriad of exhaust sealing solutions. The latest technology is graphite-center gaskets, with metal facing on both sides, supported by stainless steel armor.

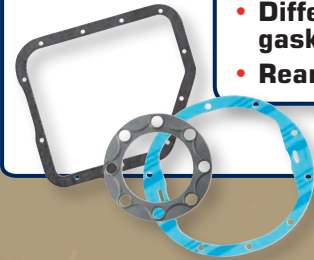


EXHAUST SYSTEM

Exhaust System gaskets eliminate noise, keep exhaust gases from entering the vehicle and help maintain proper pressure in the system.

Fel-Pro provides the drivetrain products to make the job easier. They include:

- A/T pan gaskets
- Transaxle gaskets
- Differential cover gaskets
- Rear axle flange gaskets



DRIVETRAIN SEALING TECHNOLOGIES INCLUDE:

- **Blue Stripe**® paper (high-quality; conformable; faster and easier than RTV, but just as reliable)
- **Fel-CoPrene**® synthetic rubber (tough, non-porous, conformable, oil-resistant, won't wick)
- Thin, embossed steel
- **Printoseal**® sealing beads (for added sealing assurance)

DRIVETRAIN

Drivetrain gaskets are taken for granted, and often ignored, but they're a vital part of vehicle system sealing. They keep fluids where they need to be.

Fel-Pro offers a full range of gaskets for fuel system sealing. They include:

- Carburetor mounting gaskets
- Air cleaner gaskets
- Throttle body (TBI) gaskets
- Fuel injector O-rings



Late-model vehicles may utilize several types of replacement TBI gaskets: Press-in-place edge-molded rubber, molded rubber sealing bead on a plastic carrier, and rubber-coated metal.



FUEL SYSTEM

Fuel System gaskets are critical to proper engine function. In today's vehicles with closed-loop engine management systems, a leaking gasket can trigger a Malfunction Indicator Light (MIL).

SEAL EVERY LEAK - WITH JUST ONE BRAND.



Looking for the most comprehensive listing of Fel-Pro® sealing components for vehicles 1909-1990?



www.FMe-cat.com

FMe-cat.com gives you 24/7 access to the most complete and up-to-date Fel-Pro gasket application listings for hundreds of vintage, classic and performance engines dating up to 1990. You will also find complete late model coverage as well as new part availability.

The FMe-cat.com interchange and numerical lookup tools help users to find the correct parts even without complete application information. By creating part lists for reference, both car enthusiasts and automotive professionals can use FMe-cat.com to look up and store multiple part numbers without re-entering search criteria. The site also includes automotive-based calculators for determining engine displacement, horsepower, torque, and compression ratios.

Look no further than **FMe-cat.com!**

PARTS PHOTOS COMPLETE APPLICATION LISTINGS TORQUE SPECIFICATIONS



 **FEL-PRO**[®]
THE GASKETS PROFESSIONALS TRUST™

www.felpro-only.com